

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $18 + 2 =$

(2)  $17 + 1 =$

(3)  $5 + 5 =$

(4)  $19 + 1 =$

(5)  $7 + 1 =$

(6)  $8 + 2 =$

(7)  $9 + 5 =$

(8)  $12 + 3 =$

(9)  $3 + 5 =$

(10)  $4 + 1 =$

(11)  $14 + 6 =$

(12)  $8 + 2 =$

(13)  $1 + 8 =$

(14)  $3 + 6 =$

(15)  $11 + 3 =$

(16)  $11 + 2 =$

(17)  $19 + 1 =$

(18)  $3 + 5 =$

(19)  $4 + 7 =$

(20)  $17 + 3 =$

(21)  $8 + 3 =$

(22)  $2 + 1 =$

(23)  $11 + 6 =$

(24)  $3 + 9 =$

(25)  $9 + 8 =$

(26)  $13 + 7 =$

(27)  $18 + 1 =$

(28)  $16 + 1 =$

(29)  $2 + 2 =$

(30)  $10 + 9 =$

(31)  $9 + 3 =$

(32)  $15 + 2 =$

(33)  $17 + 2 =$

(34)  $5 + 9 =$

(35)  $12 + 6 =$

(36)  $2 + 13 =$

(37)  $13 + 3 =$

(38)  $17 + 1 =$

(39)  $15 + 4 =$

(40)  $10 + 8 =$

(41)  $4 + 14 =$

(42)  $10 + 2 =$

(43)  $13 + 4 =$

(44)  $18 + 2 =$

(45)  $4 + 1 =$

(46)  $13 + 7 =$

(47)  $3 + 13 =$

(48)  $1 + 1 =$

(49)  $9 + 7 =$

(50)  $17 + 1 =$

(51)  $1 + 3 =$

(52)  $19 + 1 =$

(53)  $13 + 4 =$

(54)  $14 + 4 =$

(55)  $15 + 4 =$

(56)  $1 + 5 =$

(57)  $14 + 6 =$

(58)  $19 + 1 =$

(59)  $5 + 11 =$

(60)  $15 + 1 =$

(61)  $18 + 1 =$

(62)  $12 + 8 =$

(63)  $10 + 6 =$

(64)  $19 + 1 =$

(65)  $14 + 2 =$

(66)  $12 + 5 =$

(67)  $2 + 6 =$

(68)  $5 + 11 =$

(69)  $9 + 5 =$

(70)  $18 + 2 =$

(71)  $15 + 2 =$

(72)  $18 + 2 =$

(73)  $3 + 6 =$

(74)  $18 + 1 =$

(75)  $7 + 10 =$

(76)  $5 + 12 =$

(77)  $10 + 2 =$

(78)  $9 + 7 =$

(79)  $3 + 14 =$

(80)  $7 + 5 =$

(81)  $6 + 10 =$

(82)  $14 + 2 =$

(83)  $6 + 14 =$

(84)  $9 + 3 =$

(85)  $7 + 7 =$

(86)  $11 + 2 =$

(87)  $2 + 2 =$

(88)  $11 + 9 =$

(89)  $16 + 2 =$

(90)  $2 + 6 =$

(91)  $1 + 10 =$

(92)  $1 + 4 =$

(93)  $6 + 3 =$

(94)  $14 + 2 =$

(95)  $14 + 6 =$

(96)  $14 + 3 =$

(97)  $7 + 3 =$

(98)  $8 + 5 =$

(99)  $18 + 2 =$

(100)  $1 + 17 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $15 + 4 =$

(2)  $1 + 9 =$

(3)  $4 + 2 =$

(4)  $5 + 1 =$

(5)  $18 + 1 =$

(6)  $18 + 2 =$

(7)  $1 + 10 =$

(8)  $5 + 2 =$

(9)  $19 + 1 =$

(10)  $6 + 9 =$

(11)  $11 + 6 =$

(12)  $8 + 4 =$

(13)  $9 + 2 =$

(14)  $17 + 2 =$

(15)  $16 + 1 =$

(16)  $10 + 5 =$

(17)  $14 + 5 =$

(18)  $7 + 6 =$

(19)  $4 + 1 =$

(20)  $12 + 5 =$

(21)  $7 + 11 =$

(22)  $5 + 6 =$

(23)  $10 + 9 =$

(24)  $1 + 18 =$

(25)  $9 + 2 =$

(26)  $16 + 3 =$

(27)  $11 + 7 =$

(28)  $19 + 1 =$

(29)  $13 + 2 =$

(30)  $17 + 2 =$

(31)  $12 + 8 =$

(32)  $16 + 3 =$

(33)  $11 + 4 =$

(34)  $3 + 17 =$

(35)  $19 + 1 =$

(36)  $7 + 11 =$

(37)  $10 + 6 =$

(38)  $8 + 1 =$

(39)  $17 + 3 =$

(40)  $13 + 2 =$

(41)  $3 + 5 =$

(42)  $9 + 11 =$

(43)  $17 + 1 =$

(44)  $7 + 9 =$

(45)  $7 + 8 =$

(46)  $2 + 9 =$

(47)  $8 + 11 =$

(48)  $18 + 1 =$

(49)  $13 + 2 =$

(50)  $16 + 2 =$

(51)  $6 + 13 =$

(52)  $7 + 12 =$

(53)  $2 + 6 =$

(54)  $12 + 3 =$

(55)  $10 + 8 =$

(56)  $17 + 1 =$

(57)  $2 + 6 =$

(58)  $7 + 6 =$

(59)  $15 + 4 =$

(60)  $16 + 2 =$

(61)  $5 + 7 =$

(62)  $10 + 1 =$

(63)  $1 + 7 =$

(64)  $14 + 3 =$

(65)  $16 + 4 =$

(66)  $15 + 3 =$

(67)  $15 + 1 =$

(68)  $13 + 1 =$

(69)  $10 + 7 =$

(70)  $14 + 6 =$

(71)  $16 + 1 =$

(72)  $5 + 15 =$

(73)  $6 + 3 =$

(74)  $8 + 3 =$

(75)  $17 + 2 =$

(76)  $7 + 1 =$

(77)  $10 + 9 =$

(78)  $16 + 3 =$

(79)  $2 + 17 =$

(80)  $8 + 4 =$

(81)  $17 + 1 =$

(82)  $16 + 2 =$

(83)  $13 + 2 =$

(84)  $5 + 11 =$

(85)  $14 + 2 =$

(86)  $19 + 1 =$

(87)  $5 + 7 =$

(88)  $3 + 8 =$

(89)  $7 + 7 =$

(90)  $6 + 3 =$

(91)  $18 + 2 =$

(92)  $4 + 7 =$

(93)  $9 + 2 =$

(94)  $17 + 3 =$

(95)  $15 + 4 =$

(96)  $3 + 9 =$

(97)  $6 + 1 =$

(98)  $14 + 3 =$

(99)  $15 + 1 =$

(100)  $2 + 13 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $15 + 1 =$

(2)  $2 + 9 =$

(3)  $5 + 14 =$

(4)  $3 + 7 =$

(5)  $13 + 3 =$

(6)  $4 + 1 =$

(7)  $15 + 3 =$

(8)  $18 + 1 =$

(9)  $10 + 9 =$

(10)  $14 + 1 =$

(11)  $2 + 11 =$

(12)  $19 + 1 =$

(13)  $5 + 8 =$

(14)  $18 + 2 =$

(15)  $4 + 13 =$

(16)  $8 + 2 =$

(17)  $15 + 3 =$

(18)  $5 + 14 =$

(19)  $14 + 3 =$

(20)  $12 + 8 =$

(21)  $11 + 9 =$

(22)  $18 + 1 =$

(23)  $11 + 3 =$

(24)  $5 + 10 =$

(25)  $9 + 11 =$

(26)  $19 + 1 =$

(27)  $3 + 1 =$

(28)  $14 + 6 =$

(29)  $6 + 9 =$

(30)  $9 + 3 =$

(31)  $8 + 4 =$

(32)  $10 + 1 =$

(33)  $17 + 1 =$

(34)  $1 + 6 =$

(35)  $7 + 13 =$

(36)  $12 + 6 =$

(37)  $10 + 3 =$

(38)  $15 + 3 =$

(39)  $13 + 6 =$

(40)  $3 + 7 =$

(41)  $9 + 5 =$

(42)  $1 + 1 =$

(43)  $13 + 6 =$

(44)  $19 + 1 =$

(45)  $11 + 1 =$

(46)  $16 + 3 =$

(47)  $5 + 3 =$

(48)  $11 + 8 =$

(49)  $15 + 3 =$

(50)  $17 + 3 =$

(51)  $17 + 2 =$

(52)  $8 + 6 =$

(53)  $5 + 6 =$

(54)  $10 + 5 =$

(55)  $17 + 2 =$

(56)  $7 + 1 =$

(57)  $15 + 4 =$

(58)  $5 + 11 =$

(59)  $10 + 10 =$

(60)  $17 + 3 =$

(61)  $16 + 2 =$

(62)  $16 + 1 =$

(63)  $9 + 5 =$

(64)  $8 + 12 =$

(65)  $5 + 3 =$

(66)  $17 + 3 =$

(67)  $2 + 12 =$

(68)  $8 + 7 =$

(69)  $2 + 16 =$

(70)  $18 + 1 =$

(71)  $19 + 1 =$

(72)  $2 + 11 =$

(73)  $16 + 4 =$

(74)  $17 + 3 =$

(75)  $17 + 1 =$

(76)  $19 + 1 =$

(77)  $10 + 4 =$

(78)  $16 + 4 =$

(79)  $3 + 10 =$

(80)  $11 + 9 =$

(81)  $11 + 2 =$

(82)  $16 + 2 =$

(83)  $8 + 8 =$

(84)  $10 + 3 =$

(85)  $14 + 2 =$

(86)  $12 + 4 =$

(87)  $15 + 3 =$

(88)  $9 + 4 =$

(89)  $9 + 6 =$

(90)  $18 + 1 =$

(91)  $9 + 7 =$

(92)  $4 + 15 =$

(93)  $16 + 3 =$

(94)  $13 + 6 =$

(95)  $10 + 2 =$

(96)  $16 + 3 =$

(97)  $9 + 9 =$

(98)  $16 + 4 =$

(99)  $13 + 2 =$

(100)  $1 + 12 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $18 + 1 =$

(3)  $14 + 2 =$

(4)  $11 + 2 =$

(5)  $11 + 6 =$

(6)  $12 + 4 =$

(7)  $13 + 4 =$

(8)  $10 + 6 =$

(9)  $1 + 17 =$

(10)  $18 + 2 =$

(11)  $13 + 3 =$

(12)  $9 + 4 =$

(13)  $15 + 3 =$

(14)  $8 + 7 =$

(15)  $5 + 3 =$

(16)  $7 + 10 =$

(17)  $5 + 2 =$

(18)  $7 + 9 =$

(19)  $4 + 13 =$

(20)  $5 + 14 =$

(21)  $16 + 1 =$

(22)  $7 + 11 =$

(23)  $6 + 12 =$

(24)  $16 + 4 =$

(25)  $9 + 11 =$

(26)  $13 + 5 =$

(27)  $18 + 1 =$

(28)  $4 + 10 =$

(29)  $12 + 2 =$

(30)  $9 + 1 =$

(31)  $9 + 3 =$

(32)  $13 + 6 =$

(33)  $14 + 4 =$

(34)  $11 + 7 =$

(35)  $4 + 5 =$

(36)  $16 + 2 =$

(37)  $12 + 4 =$

(38)  $6 + 6 =$

(39)  $19 + 1 =$

(40)  $11 + 8 =$

(41)  $4 + 9 =$

(42)  $18 + 1 =$

(43)  $5 + 5 =$

(44)  $6 + 8 =$

(45)  $17 + 3 =$

(46)  $16 + 4 =$

(47)  $3 + 2 =$

(48)  $14 + 1 =$

(49)  $16 + 1 =$

(50)  $11 + 6 =$

(51)  $13 + 2 =$

(52)  $7 + 10 =$

(53)  $11 + 4 =$

(54)  $11 + 2 =$

(55)  $17 + 2 =$

(56)  $13 + 5 =$

(57)  $17 + 3 =$

(58)  $18 + 2 =$

(59)  $7 + 4 =$

(60)  $10 + 5 =$

(61)  $14 + 2 =$

(62)  $11 + 8 =$

(63)  $18 + 1 =$

(64)  $9 + 3 =$

(65)  $5 + 4 =$

(66)  $10 + 5 =$

(67)  $16 + 2 =$

(68)  $19 + 1 =$

(69)  $18 + 2 =$

(70)  $6 + 2 =$

(71)  $2 + 14 =$

(72)  $9 + 8 =$

(73)  $9 + 11 =$

(74)  $12 + 7 =$

(75)  $7 + 3 =$

(76)  $11 + 8 =$

(77)  $17 + 1 =$

(78)  $16 + 3 =$

(79)  $3 + 11 =$

(80)  $2 + 10 =$

(81)  $5 + 5 =$

(82)  $4 + 5 =$

(83)  $15 + 4 =$

(84)  $11 + 7 =$

(85)  $6 + 12 =$

(86)  $5 + 9 =$

(87)  $6 + 2 =$

(88)  $17 + 1 =$

(89)  $14 + 5 =$

(90)  $13 + 6 =$

(91)  $15 + 2 =$

(92)  $16 + 4 =$

(93)  $8 + 8 =$

(94)  $14 + 5 =$

(95)  $16 + 1 =$

(96)  $19 + 1 =$

(97)  $15 + 2 =$

(98)  $5 + 15 =$

(99)  $18 + 2 =$

(100)  $17 + 3 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $5 + 6 =$

(3)  $4 + 8 =$

(4)  $7 + 8 =$

(5)  $11 + 3 =$

(6)  $18 + 1 =$

(7)  $11 + 5 =$

(8)  $8 + 5 =$

(9)  $14 + 3 =$

(10)  $8 + 5 =$

(11)  $17 + 1 =$

(12)  $18 + 1 =$

(13)  $17 + 2 =$

(14)  $5 + 14 =$

(15)  $7 + 10 =$

(16)  $10 + 1 =$

(17)  $2 + 8 =$

(18)  $14 + 1 =$

(19)  $19 + 1 =$

(20)  $7 + 13 =$

(21)  $8 + 8 =$

(22)  $3 + 8 =$

(23)  $17 + 2 =$

(24)  $1 + 15 =$

(25)  $12 + 6 =$

(26)  $19 + 1 =$

(27)  $10 + 10 =$

(28)  $11 + 3 =$

(29)  $13 + 2 =$

(30)  $9 + 4 =$

(31)  $12 + 1 =$

(32)  $10 + 5 =$

(33)  $1 + 15 =$

(34)  $12 + 6 =$

(35)  $13 + 2 =$

(36)  $16 + 1 =$

(37)  $18 + 2 =$

(38)  $6 + 13 =$

(39)  $12 + 6 =$

(40)  $8 + 10 =$

(41)  $7 + 4 =$

(42)  $19 + 1 =$

(43)  $6 + 4 =$

(44)  $5 + 15 =$

(45)  $7 + 7 =$

(46)  $8 + 7 =$

(47)  $10 + 9 =$

(48)  $12 + 4 =$

(49)  $11 + 4 =$

(50)  $11 + 7 =$

(51)  $10 + 1 =$

(52)  $9 + 4 =$

(53)  $7 + 2 =$

(54)  $12 + 5 =$

(55)  $13 + 4 =$

(56)  $18 + 1 =$

(57)  $9 + 7 =$

(58)  $14 + 2 =$

(59)  $18 + 1 =$

(60)  $5 + 8 =$

(61)  $1 + 11 =$

(62)  $13 + 6 =$

(63)  $12 + 5 =$

(64)  $14 + 4 =$

(65)  $1 + 4 =$

(66)  $10 + 5 =$

(67)  $7 + 9 =$

(68)  $13 + 1 =$

(69)  $2 + 13 =$

(70)  $9 + 8 =$

(71)  $8 + 4 =$

(72)  $3 + 12 =$

(73)  $3 + 14 =$

(74)  $8 + 11 =$

(75)  $13 + 3 =$

(76)  $18 + 2 =$

(77)  $8 + 6 =$

(78)  $3 + 8 =$

(79)  $7 + 10 =$

(80)  $2 + 1 =$

(81)  $13 + 6 =$

(82)  $19 + 1 =$

(83)  $17 + 3 =$

(84)  $3 + 12 =$

(85)  $2 + 5 =$

(86)  $12 + 6 =$

(87)  $4 + 1 =$

(88)  $15 + 3 =$

(89)  $18 + 1 =$

(90)  $15 + 4 =$

(91)  $13 + 1 =$

(92)  $4 + 12 =$

(93)  $10 + 2 =$

(94)  $6 + 7 =$

(95)  $18 + 2 =$

(96)  $15 + 2 =$

(97)  $12 + 8 =$

(98)  $5 + 4 =$

(99)  $9 + 1 =$

(100)  $14 + 3 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $8 + 7 =$

(2)  $18 + 1 =$

(3)  $7 + 10 =$

(4)  $4 + 6 =$

(5)  $17 + 1 =$

(6)  $5 + 11 =$

(7)  $16 + 3 =$

(8)  $9 + 5 =$

(9)  $11 + 4 =$

(10)  $1 + 7 =$

(11)  $3 + 2 =$

(12)  $17 + 3 =$

(13)  $14 + 4 =$

(14)  $6 + 8 =$

(15)  $4 + 12 =$

(16)  $19 + 1 =$

(17)  $11 + 5 =$

(18)  $18 + 2 =$

(19)  $7 + 4 =$

(20)  $17 + 2 =$

(21)  $9 + 3 =$

(22)  $9 + 4 =$

(23)  $4 + 15 =$

(24)  $19 + 1 =$

(25)  $15 + 5 =$

(26)  $17 + 1 =$

(27)  $8 + 6 =$

(28)  $7 + 13 =$

(29)  $14 + 6 =$

(30)  $15 + 4 =$

(31)  $15 + 1 =$

(32)  $2 + 11 =$

(33)  $7 + 13 =$

(34)  $3 + 7 =$

(35)  $1 + 14 =$

(36)  $1 + 16 =$

(37)  $17 + 1 =$

(38)  $5 + 13 =$

(39)  $4 + 15 =$

(40)  $7 + 4 =$

(41)  $16 + 3 =$

(42)  $18 + 2 =$

(43)  $3 + 12 =$

(44)  $11 + 7 =$

(45)  $5 + 11 =$

(46)  $10 + 5 =$

(47)  $12 + 3 =$

(48)  $5 + 12 =$

(49)  $12 + 5 =$

(50)  $12 + 8 =$

(51)  $15 + 2 =$

(52)  $8 + 11 =$

(53)  $3 + 12 =$

(54)  $8 + 10 =$

(55)  $17 + 1 =$

(56)  $10 + 2 =$

(57)  $5 + 6 =$

(58)  $3 + 8 =$

(59)  $9 + 5 =$

(60)  $13 + 3 =$

(61)  $16 + 1 =$

(62)  $15 + 3 =$

(63)  $16 + 2 =$

(64)  $17 + 3 =$

(65)  $16 + 4 =$

(66)  $12 + 5 =$

(67)  $7 + 12 =$

(68)  $15 + 1 =$

(69)  $6 + 2 =$

(70)  $9 + 1 =$

(71)  $13 + 1 =$

(72)  $5 + 3 =$

(73)  $16 + 2 =$

(74)  $17 + 1 =$

(75)  $8 + 10 =$

(76)  $15 + 2 =$

(77)  $10 + 1 =$

(78)  $2 + 16 =$

(79)  $11 + 6 =$

(80)  $8 + 1 =$

(81)  $11 + 9 =$

(82)  $6 + 9 =$

(83)  $14 + 1 =$

(84)  $1 + 19 =$

(85)  $3 + 4 =$

(86)  $3 + 11 =$

(87)  $3 + 1 =$

(88)  $8 + 8 =$

(89)  $14 + 5 =$

(90)  $16 + 1 =$

(91)  $7 + 11 =$

(92)  $2 + 15 =$

(93)  $11 + 2 =$

(94)  $9 + 2 =$

(95)  $10 + 6 =$

(96)  $1 + 5 =$

(97)  $18 + 1 =$

(98)  $19 + 1 =$

(99)  $13 + 7 =$

(100)  $15 + 1 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $2 + 4 =$

(2)  $12 + 3 =$

(3)  $17 + 1 =$

(4)  $12 + 2 =$

(5)  $15 + 5 =$

(6)  $7 + 7 =$

(7)  $8 + 6 =$

(8)  $12 + 7 =$

(9)  $10 + 6 =$

(10)  $17 + 3 =$

(11)  $4 + 16 =$

(12)  $18 + 2 =$

(13)  $2 + 3 =$

(14)  $10 + 10 =$

(15)  $12 + 5 =$

(16)  $9 + 5 =$

(17)  $10 + 7 =$

(18)  $5 + 10 =$

(19)  $3 + 5 =$

(20)  $6 + 5 =$

(21)  $1 + 5 =$

(22)  $6 + 8 =$

(23)  $1 + 9 =$

(24)  $10 + 2 =$

(25)  $10 + 10 =$

(26)  $16 + 2 =$

(27)  $8 + 4 =$

(28)  $2 + 3 =$

(29)  $6 + 13 =$

(30)  $3 + 6 =$

(31)  $8 + 7 =$

(32)  $11 + 5 =$

(33)  $18 + 2 =$

(34)  $7 + 10 =$

(35)  $18 + 2 =$

(36)  $17 + 2 =$

(37)  $7 + 9 =$

(38)  $6 + 11 =$

(39)  $16 + 3 =$

(40)  $19 + 1 =$

(41)  $3 + 16 =$

(42)  $19 + 1 =$

(43)  $6 + 14 =$

(44)  $18 + 1 =$

(45)  $8 + 5 =$

(46)  $8 + 11 =$

(47)  $3 + 13 =$

(48)  $17 + 1 =$

(49)  $18 + 1 =$

(50)  $12 + 3 =$

(51)  $12 + 2 =$

(52)  $1 + 14 =$

(53)  $5 + 10 =$

(54)  $5 + 12 =$

(55)  $1 + 14 =$

(56)  $1 + 12 =$

(57)  $3 + 17 =$

(58)  $18 + 2 =$

(59)  $11 + 3 =$

(60)  $15 + 1 =$

(61)  $8 + 10 =$

(62)  $17 + 1 =$

(63)  $15 + 1 =$

(64)  $9 + 5 =$

(65)  $3 + 9 =$

(66)  $13 + 1 =$

(67)  $3 + 7 =$

(68)  $19 + 1 =$

(69)  $8 + 6 =$

(70)  $1 + 10 =$

(71)  $2 + 16 =$

(72)  $8 + 1 =$

(73)  $13 + 3 =$

(74)  $17 + 2 =$

(75)  $13 + 1 =$

(76)  $17 + 1 =$

(77)  $1 + 9 =$

(78)  $9 + 2 =$

(79)  $15 + 3 =$

(80)  $2 + 5 =$

(81)  $2 + 12 =$

(82)  $12 + 7 =$

(83)  $2 + 6 =$

(84)  $8 + 8 =$

(85)  $10 + 10 =$

(86)  $18 + 1 =$

(87)  $14 + 1 =$

(88)  $18 + 2 =$

(89)  $1 + 12 =$

(90)  $6 + 2 =$

(91)  $13 + 1 =$

(92)  $13 + 7 =$

(93)  $6 + 9 =$

(94)  $10 + 6 =$

(95)  $6 + 8 =$

(96)  $13 + 1 =$

(97)  $5 + 14 =$

(98)  $5 + 11 =$

(99)  $4 + 15 =$

(100)  $7 + 3 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 20	(2) 18	(3) 10	(4) 20	(5) 8	(6) 10	(7) 14	(8) 15
(9) 8	(10) 5	(11) 20	(12) 10	(13) 9	(14) 9	(15) 14	(16) 13
(17) 20	(18) 8	(19) 11	(20) 20	(21) 11	(22) 3	(23) 17	(24) 12
(25) 17	(26) 20	(27) 19	(28) 17	(29) 4	(30) 19	(31) 12	(32) 17
(33) 19	(34) 14	(35) 18	(36) 15	(37) 16	(38) 18	(39) 19	(40) 18
(41) 18	(42) 12	(43) 17	(44) 20	(45) 5	(46) 20	(47) 16	(48) 2
(49) 16	(50) 18	(51) 4	(52) 20	(53) 17	(54) 18	(55) 19	(56) 6
(57) 20	(58) 20	(59) 16	(60) 16	(61) 19	(62) 20	(63) 16	(64) 20
(65) 16	(66) 17	(67) 8	(68) 16	(69) 14	(70) 20	(71) 17	(72) 20
(73) 9	(74) 19	(75) 17	(76) 17	(77) 12	(78) 16	(79) 17	(80) 12
(81) 16	(82) 16	(83) 20	(84) 12	(85) 14	(86) 13	(87) 4	(88) 20
(89) 18	(90) 8	(91) 11	(92) 5	(93) 9	(94) 16	(95) 20	(96) 17
(97) 10	(98) 13	(99) 20	(100) 18				

### 第2页答案

(1) 19	(2) 10	(3) 6	(4) 6	(5) 19	(6) 20	(7) 11	(8) 7
(9) 20	(10) 15	(11) 17	(12) 12	(13) 11	(14) 19	(15) 17	(16) 15
(17) 19	(18) 13	(19) 5	(20) 17	(21) 18	(22) 11	(23) 19	(24) 19
(25) 11	(26) 19	(27) 18	(28) 20	(29) 15	(30) 19	(31) 20	(32) 19
(33) 15	(34) 20	(35) 20	(36) 18	(37) 16	(38) 9	(39) 20	(40) 15
(41) 8	(42) 20	(43) 18	(44) 16	(45) 15	(46) 11	(47) 19	(48) 19
(49) 15	(50) 18	(51) 19	(52) 19	(53) 8	(54) 15	(55) 18	(56) 18
(57) 8	(58) 13	(59) 19	(60) 18	(61) 12	(62) 11	(63) 8	(64) 17
(65) 20	(66) 18	(67) 16	(68) 14	(69) 17	(70) 20	(71) 17	(72) 20
(73) 9	(74) 11	(75) 19	(76) 8	(77) 19	(78) 19	(79) 19	(80) 12
(81) 18	(82) 18	(83) 15	(84) 16	(85) 16	(86) 20	(87) 12	(88) 11
(89) 14	(90) 9	(91) 20	(92) 11	(93) 11	(94) 20	(95) 19	(96) 12
(97) 7	(98) 17	(99) 16	(100) 15				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 16	(2) 11	(3) 19	(4) 10	(5) 16	(6) 5	(7) 18	(8) 19
(9) 19	(10) 15	(11) 13	(12) 20	(13) 13	(14) 20	(15) 17	(16) 10
(17) 18	(18) 19	(19) 17	(20) 20	(21) 20	(22) 19	(23) 14	(24) 15
(25) 20	(26) 20	(27) 4	(28) 20	(29) 15	(30) 12	(31) 12	(32) 11
(33) 18	(34) 7	(35) 20	(36) 18	(37) 13	(38) 18	(39) 19	(40) 10
(41) 14	(42) 2	(43) 19	(44) 20	(45) 12	(46) 19	(47) 8	(48) 19
(49) 18	(50) 20	(51) 19	(52) 14	(53) 11	(54) 15	(55) 19	(56) 8
(57) 19	(58) 16	(59) 20	(60) 20	(61) 18	(62) 17	(63) 14	(64) 20
(65) 8	(66) 20	(67) 14	(68) 15	(69) 18	(70) 19	(71) 20	(72) 13
(73) 20	(74) 20	(75) 18	(76) 20	(77) 14	(78) 20	(79) 13	(80) 20
(81) 13	(82) 18	(83) 16	(84) 13	(85) 16	(86) 16	(87) 18	(88) 13
(89) 15	(90) 19	(91) 16	(92) 19	(93) 19	(94) 19	(95) 12	(96) 19
(97) 18	(98) 20	(99) 15	(100) 13				

### 第4页答案

(1) 20	(2) 19	(3) 16	(4) 13	(5) 17	(6) 16	(7) 17	(8) 16
(9) 18	(10) 20	(11) 16	(12) 13	(13) 18	(14) 15	(15) 8	(16) 17
(17) 7	(18) 16	(19) 17	(20) 19	(21) 17	(22) 18	(23) 18	(24) 20
(25) 20	(26) 18	(27) 19	(28) 14	(29) 14	(30) 10	(31) 12	(32) 19
(33) 18	(34) 18	(35) 9	(36) 18	(37) 16	(38) 12	(39) 20	(40) 19
(41) 13	(42) 19	(43) 10	(44) 14	(45) 20	(46) 20	(47) 5	(48) 15
(49) 17	(50) 17	(51) 15	(52) 17	(53) 15	(54) 13	(55) 19	(56) 18
(57) 20	(58) 20	(59) 11	(60) 15	(61) 16	(62) 19	(63) 19	(64) 12
(65) 9	(66) 15	(67) 18	(68) 20	(69) 20	(70) 8	(71) 16	(72) 17
(73) 20	(74) 19	(75) 10	(76) 19	(77) 18	(78) 19	(79) 14	(80) 12
(81) 10	(82) 9	(83) 19	(84) 18	(85) 18	(86) 14	(87) 8	(88) 18
(89) 19	(90) 19	(91) 17	(92) 20	(93) 16	(94) 19	(95) 17	(96) 20
(97) 17	(98) 20	(99) 20	(100) 20				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 20	(2) 11	(3) 12	(4) 15	(5) 14	(6) 19	(7) 16	(8) 13
(9) 17	(10) 13	(11) 18	(12) 19	(13) 19	(14) 19	(15) 17	(16) 11
(17) 10	(18) 15	(19) 20	(20) 20	(21) 16	(22) 11	(23) 19	(24) 16
(25) 18	(26) 20	(27) 20	(28) 14	(29) 15	(30) 13	(31) 13	(32) 15
(33) 16	(34) 18	(35) 15	(36) 17	(37) 20	(38) 19	(39) 18	(40) 18
(41) 11	(42) 20	(43) 10	(44) 20	(45) 14	(46) 15	(47) 19	(48) 16
(49) 15	(50) 18	(51) 11	(52) 13	(53) 9	(54) 17	(55) 17	(56) 19
(57) 16	(58) 16	(59) 19	(60) 13	(61) 12	(62) 19	(63) 17	(64) 18
(65) 5	(66) 15	(67) 16	(68) 14	(69) 15	(70) 17	(71) 12	(72) 15
(73) 17	(74) 19	(75) 16	(76) 20	(77) 14	(78) 11	(79) 17	(80) 3
(81) 19	(82) 20	(83) 20	(84) 15	(85) 7	(86) 18	(87) 5	(88) 18
(89) 19	(90) 19	(91) 14	(92) 16	(93) 12	(94) 13	(95) 20	(96) 17
(97) 20	(98) 9	(99) 10	(100) 17				

### 第6页答案

(1) 15	(2) 19	(3) 17	(4) 10	(5) 18	(6) 16	(7) 19	(8) 14
(9) 15	(10) 8	(11) 5	(12) 20	(13) 18	(14) 14	(15) 16	(16) 20
(17) 16	(18) 20	(19) 11	(20) 19	(21) 12	(22) 13	(23) 19	(24) 20
(25) 20	(26) 18	(27) 14	(28) 20	(29) 20	(30) 19	(31) 16	(32) 13
(33) 20	(34) 10	(35) 15	(36) 17	(37) 18	(38) 18	(39) 19	(40) 11
(41) 19	(42) 20	(43) 15	(44) 18	(45) 16	(46) 15	(47) 15	(48) 17
(49) 17	(50) 20	(51) 17	(52) 19	(53) 15	(54) 18	(55) 18	(56) 12
(57) 11	(58) 11	(59) 14	(60) 16	(61) 17	(62) 18	(63) 18	(64) 20
(65) 20	(66) 17	(67) 19	(68) 16	(69) 8	(70) 10	(71) 14	(72) 8
(73) 18	(74) 18	(75) 18	(76) 17	(77) 11	(78) 18	(79) 17	(80) 9
(81) 20	(82) 15	(83) 15	(84) 20	(85) 7	(86) 14	(87) 4	(88) 16
(89) 19	(90) 17	(91) 18	(92) 17	(93) 13	(94) 11	(95) 16	(96) 6
(97) 19	(98) 20	(99) 20	(100) 16				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 6   | (2) 15  | (3) 18  | (4) 14   | (5) 20  | (6) 14  | (7) 14  | (8) 19  |
| (9) 16  | (10) 20 | (11) 20 | (12) 20  | (13) 5  | (14) 20 | (15) 17 | (16) 14 |
| (17) 17 | (18) 15 | (19) 8  | (20) 11  | (21) 6  | (22) 14 | (23) 10 | (24) 12 |
| (25) 20 | (26) 18 | (27) 12 | (28) 5   | (29) 19 | (30) 9  | (31) 15 | (32) 16 |
| (33) 20 | (34) 17 | (35) 20 | (36) 19  | (37) 16 | (38) 17 | (39) 19 | (40) 20 |
| (41) 19 | (42) 20 | (43) 20 | (44) 19  | (45) 13 | (46) 19 | (47) 16 | (48) 18 |
| (49) 19 | (50) 15 | (51) 14 | (52) 15  | (53) 15 | (54) 17 | (55) 15 | (56) 13 |
| (57) 20 | (58) 20 | (59) 14 | (60) 16  | (61) 18 | (62) 18 | (63) 16 | (64) 14 |
| (65) 12 | (66) 14 | (67) 10 | (68) 20  | (69) 14 | (70) 11 | (71) 18 | (72) 9  |
| (73) 16 | (74) 19 | (75) 14 | (76) 18  | (77) 10 | (78) 11 | (79) 18 | (80) 7  |
| (81) 14 | (82) 19 | (83) 8  | (84) 16  | (85) 20 | (86) 19 | (87) 15 | (88) 20 |
| (89) 13 | (90) 8  | (91) 14 | (92) 20  | (93) 15 | (94) 16 | (95) 14 | (96) 14 |
| (97) 19 | (98) 16 | (99) 19 | (100) 10 |         |         |         |         |