

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $18 + 1 =$

(2)  $5 + 3 =$

(3)  $11 + 5 =$

(4)  $2 + 9 =$

(5)  $15 + 1 =$

(6)  $14 + 2 =$

(7)  $11 + 9 =$

(8)  $10 + 2 =$

(9)  $4 + 3 =$

(10)  $4 + 9 =$

(11)  $4 + 7 =$

(12)  $14 + 3 =$

(13)  $12 + 4 =$

(14)  $13 + 7 =$

(15)  $7 + 9 =$

(16)  $1 + 7 =$

(17)  $5 + 6 =$

(18)  $3 + 15 =$

(19)  $18 + 2 =$

(20)  $5 + 7 =$

(21)  $15 + 4 =$

(22)  $9 + 2 =$

(23)  $15 + 3 =$

(24)  $4 + 16 =$

(25)  $17 + 3 =$

(26)  $11 + 4 =$

(27)  $3 + 8 =$

(28)  $10 + 5 =$

(29)  $11 + 7 =$

(30)  $17 + 1 =$

(31)  $11 + 8 =$

(32)  $11 + 1 =$

(33)  $11 + 3 =$

(34)  $19 + 1 =$

(35)  $14 + 3 =$

(36)  $10 + 8 =$

(37)  $18 + 1 =$

(38)  $8 + 9 =$

(39)  $18 + 1 =$

(40)  $11 + 1 =$

(41)  $12 + 1 =$

(42)  $19 + 1 =$

(43)  $11 + 5 =$

(44)  $4 + 11 =$

(45)  $11 + 6 =$

(46)  $6 + 3 =$

(47)  $12 + 5 =$

(48)  $10 + 2 =$

(49)  $8 + 6 =$

(50)  $8 + 11 =$

(51)  $7 + 12 =$

(52)  $11 + 3 =$

(53)  $1 + 7 =$

(54)  $17 + 2 =$

(55)  $13 + 3 =$

(56)  $18 + 2 =$

(57)  $6 + 8 =$

(58)  $13 + 6 =$

(59)  $17 + 1 =$

(60)  $11 + 2 =$

(61)  $17 + 1 =$

(62)  $15 + 5 =$

(63)  $19 + 1 =$

(64)  $10 + 7 =$

(65)  $3 + 11 =$

(66)  $13 + 7 =$

(67)  $19 + 1 =$

(68)  $14 + 5 =$

(69)  $5 + 1 =$

(70)  $12 + 8 =$

(71)  $19 + 1 =$

(72)  $4 + 12 =$

(73)  $11 + 4 =$

(74)  $19 + 1 =$

(75)  $2 + 9 =$

(76)  $6 + 6 =$

(77)  $5 + 12 =$

(78)  $10 + 2 =$

(79)  $8 + 5 =$

(80)  $12 + 8 =$

(81)  $17 + 1 =$

(82)  $5 + 6 =$

(83)  $15 + 4 =$

(84)  $7 + 4 =$

(85)  $11 + 6 =$

(86)  $14 + 3 =$

(87)  $9 + 3 =$

(88)  $12 + 2 =$

(89)  $4 + 2 =$

(90)  $18 + 2 =$

(91)  $5 + 13 =$

(92)  $13 + 7 =$

(93)  $15 + 2 =$

(94)  $18 + 1 =$

(95)  $2 + 12 =$

(96)  $6 + 13 =$

(97)  $15 + 5 =$

(98)  $7 + 3 =$

(99)  $16 + 4 =$

(100)  $2 + 8 =$

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姓名 \_\_\_\_\_

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(1)  $12 + 4 =$

(2)  $15 + 5 =$

(3)  $15 + 3 =$

(4)  $6 + 9 =$

(5)  $11 + 4 =$

(6)  $2 + 6 =$

(7)  $10 + 9 =$

(8)  $19 + 1 =$

(9)  $6 + 12 =$

(10)  $11 + 5 =$

(11)  $18 + 1 =$

(12)  $2 + 1 =$

(13)  $3 + 16 =$

(14)  $9 + 3 =$

(15)  $6 + 7 =$

(16)  $12 + 2 =$

(17)  $3 + 12 =$

(18)  $15 + 2 =$

(19)  $12 + 4 =$

(20)  $6 + 3 =$

(21)  $12 + 1 =$

(22)  $12 + 2 =$

(23)  $19 + 1 =$

(24)  $11 + 1 =$

(25)  $14 + 2 =$

(26)  $14 + 1 =$

(27)  $10 + 7 =$

(28)  $9 + 2 =$

(29)  $14 + 3 =$

(30)  $6 + 8 =$

(31)  $10 + 3 =$

(32)  $6 + 9 =$

(33)  $9 + 11 =$

(34)  $5 + 5 =$

(35)  $6 + 14 =$

(36)  $9 + 7 =$

(37)  $13 + 5 =$

(38)  $2 + 5 =$

(39)  $19 + 1 =$

(40)  $12 + 3 =$

(41)  $1 + 19 =$

(42)  $18 + 2 =$

(43)  $12 + 8 =$

(44)  $16 + 4 =$

(45)  $15 + 4 =$

(46)  $5 + 1 =$

(47)  $9 + 2 =$

(48)  $10 + 7 =$

(49)  $2 + 2 =$

(50)  $17 + 1 =$

(51)  $13 + 5 =$

(52)  $17 + 3 =$

(53)  $11 + 5 =$

(54)  $17 + 1 =$

(55)  $13 + 4 =$

(56)  $13 + 5 =$

(57)  $2 + 2 =$

(58)  $17 + 3 =$

(59)  $14 + 2 =$

(60)  $15 + 4 =$

(61)  $5 + 7 =$

(62)  $5 + 15 =$

(63)  $11 + 2 =$

(64)  $12 + 8 =$

(65)  $15 + 3 =$

(66)  $12 + 5 =$

(67)  $3 + 16 =$

(68)  $15 + 3 =$

(69)  $13 + 2 =$

(70)  $11 + 6 =$

(71)  $9 + 11 =$

(72)  $4 + 3 =$

(73)  $10 + 8 =$

(74)  $2 + 15 =$

(75)  $6 + 1 =$

(76)  $18 + 1 =$

(77)  $6 + 3 =$

(78)  $14 + 1 =$

(79)  $10 + 9 =$

(80)  $7 + 3 =$

(81)  $7 + 8 =$

(82)  $16 + 1 =$

(83)  $18 + 1 =$

(84)  $8 + 1 =$

(85)  $17 + 3 =$

(86)  $11 + 1 =$

(87)  $6 + 5 =$

(88)  $7 + 1 =$

(89)  $3 + 8 =$

(90)  $3 + 7 =$

(91)  $3 + 10 =$

(92)  $7 + 3 =$

(93)  $16 + 3 =$

(94)  $13 + 7 =$

(95)  $16 + 3 =$

(96)  $11 + 5 =$

(97)  $11 + 4 =$

(98)  $3 + 12 =$

(99)  $15 + 5 =$

(100)  $11 + 5 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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(1)  $11 + 6 =$

(2)  $15 + 2 =$

(3)  $14 + 3 =$

(4)  $18 + 1 =$

(5)  $4 + 7 =$

(6)  $12 + 6 =$

(7)  $15 + 4 =$

(8)  $9 + 1 =$

(9)  $10 + 8 =$

(10)  $15 + 3 =$

(11)  $19 + 1 =$

(12)  $6 + 3 =$

(13)  $15 + 1 =$

(14)  $7 + 5 =$

(15)  $9 + 4 =$

(16)  $6 + 1 =$

(17)  $9 + 9 =$

(18)  $17 + 3 =$

(19)  $14 + 4 =$

(20)  $18 + 1 =$

(21)  $1 + 7 =$

(22)  $4 + 8 =$

(23)  $16 + 1 =$

(24)  $5 + 1 =$

(25)  $16 + 1 =$

(26)  $3 + 14 =$

(27)  $18 + 2 =$

(28)  $3 + 3 =$

(29)  $13 + 5 =$

(30)  $7 + 1 =$

(31)  $13 + 5 =$

(32)  $18 + 2 =$

(33)  $17 + 2 =$

(34)  $12 + 2 =$

(35)  $9 + 1 =$

(36)  $2 + 12 =$

(37)  $19 + 1 =$

(38)  $4 + 15 =$

(39)  $12 + 6 =$

(40)  $5 + 7 =$

(41)  $4 + 5 =$

(42)  $1 + 5 =$

(43)  $9 + 2 =$

(44)  $4 + 5 =$

(45)  $12 + 4 =$

(46)  $16 + 2 =$

(47)  $7 + 3 =$

(48)  $15 + 2 =$

(49)  $9 + 2 =$

(50)  $3 + 1 =$

(51)  $8 + 2 =$

(52)  $2 + 9 =$

(53)  $18 + 1 =$

(54)  $3 + 17 =$

(55)  $18 + 2 =$

(56)  $19 + 1 =$

(57)  $10 + 5 =$

(58)  $8 + 8 =$

(59)  $9 + 7 =$

(60)  $8 + 11 =$

(61)  $15 + 4 =$

(62)  $19 + 1 =$

(63)  $2 + 13 =$

(64)  $15 + 4 =$

(65)  $5 + 2 =$

(66)  $14 + 5 =$

(67)  $11 + 4 =$

(68)  $15 + 5 =$

(69)  $15 + 3 =$

(70)  $11 + 1 =$

(71)  $8 + 1 =$

(72)  $4 + 6 =$

(73)  $11 + 6 =$

(74)  $5 + 1 =$

(75)  $8 + 2 =$

(76)  $12 + 5 =$

(77)  $18 + 1 =$

(78)  $2 + 12 =$

(79)  $10 + 2 =$

(80)  $7 + 9 =$

(81)  $10 + 3 =$

(82)  $12 + 3 =$

(83)  $1 + 17 =$

(84)  $4 + 14 =$

(85)  $4 + 12 =$

(86)  $1 + 2 =$

(87)  $19 + 1 =$

(88)  $4 + 12 =$

(89)  $12 + 3 =$

(90)  $3 + 15 =$

(91)  $1 + 14 =$

(92)  $19 + 1 =$

(93)  $18 + 2 =$

(94)  $6 + 6 =$

(95)  $1 + 19 =$

(96)  $17 + 2 =$

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(98)  $11 + 7 =$

(99)  $6 + 11 =$

(100)  $7 + 13 =$

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日期 \_\_\_\_\_

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(1)  $11 + 8 =$

(2)  $2 + 7 =$

(3)  $11 + 4 =$

(4)  $3 + 4 =$

(5)  $4 + 1 =$

(6)  $9 + 5 =$

(7)  $11 + 8 =$

(8)  $19 + 1 =$

(9)  $14 + 6 =$

(10)  $16 + 4 =$

(11)  $9 + 10 =$

(12)  $15 + 5 =$

(13)  $15 + 1 =$

(14)  $8 + 5 =$

(15)  $15 + 4 =$

(16)  $5 + 2 =$

(17)  $1 + 15 =$

(18)  $6 + 2 =$

(19)  $8 + 4 =$

(20)  $17 + 1 =$

(21)  $1 + 18 =$

(22)  $18 + 2 =$

(23)  $3 + 2 =$

(24)  $19 + 1 =$

(25)  $4 + 1 =$

(26)  $16 + 2 =$

(27)  $19 + 1 =$

(28)  $4 + 10 =$

(29)  $15 + 3 =$

(30)  $13 + 1 =$

(31)  $5 + 2 =$

(32)  $11 + 6 =$

(33)  $16 + 3 =$

(34)  $17 + 1 =$

(35)  $19 + 1 =$

(36)  $12 + 7 =$

(37)  $6 + 9 =$

(38)  $12 + 4 =$

(39)  $16 + 3 =$

(40)  $9 + 10 =$

(41)  $18 + 2 =$

(42)  $15 + 1 =$

(43)  $5 + 2 =$

(44)  $12 + 7 =$

(45)  $7 + 7 =$

(46)  $15 + 3 =$

(47)  $14 + 4 =$

(48)  $6 + 8 =$

(49)  $18 + 1 =$

(50)  $10 + 10 =$

(51)  $12 + 3 =$

(52)  $4 + 3 =$

(53)  $14 + 5 =$

(54)  $19 + 1 =$

(55)  $11 + 8 =$

(56)  $2 + 17 =$

(57)  $1 + 19 =$

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(60)  $3 + 2 =$

(61)  $2 + 1 =$

(62)  $9 + 3 =$

(63)  $2 + 10 =$

(64)  $12 + 8 =$

(65)  $6 + 6 =$

(66)  $8 + 4 =$

(67)  $4 + 12 =$

(68)  $11 + 2 =$

(69)  $11 + 9 =$

(70)  $9 + 3 =$

(71)  $3 + 16 =$

(72)  $1 + 10 =$

(73)  $7 + 13 =$

(74)  $16 + 3 =$

(75)  $1 + 2 =$

(76)  $13 + 5 =$

(77)  $11 + 1 =$

(78)  $15 + 3 =$

(79)  $6 + 13 =$

(80)  $5 + 1 =$

(81)  $19 + 1 =$

(82)  $11 + 9 =$

(83)  $18 + 2 =$

(84)  $5 + 6 =$

(85)  $10 + 8 =$

(86)  $6 + 14 =$

(87)  $12 + 2 =$

(88)  $19 + 1 =$

(89)  $14 + 5 =$

(90)  $2 + 9 =$

(91)  $8 + 5 =$

(92)  $19 + 1 =$

(93)  $1 + 7 =$

(94)  $12 + 5 =$

(95)  $8 + 9 =$

(96)  $6 + 6 =$

(97)  $13 + 5 =$

(98)  $3 + 17 =$

(99)  $15 + 3 =$

(100)  $13 + 3 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $11 + 9 =$

(2)  $2 + 1 =$

(3)  $13 + 3 =$

(4)  $2 + 7 =$

(5)  $10 + 4 =$

(6)  $11 + 3 =$

(7)  $9 + 1 =$

(8)  $18 + 1 =$

(9)  $18 + 2 =$

(10)  $13 + 1 =$

(11)  $14 + 6 =$

(12)  $10 + 7 =$

(13)  $11 + 9 =$

(14)  $11 + 1 =$

(15)  $7 + 9 =$

(16)  $11 + 9 =$

(17)  $4 + 9 =$

(18)  $7 + 8 =$

(19)  $17 + 3 =$

(20)  $17 + 2 =$

(21)  $1 + 19 =$

(22)  $1 + 13 =$

(23)  $5 + 10 =$

(24)  $11 + 4 =$

(25)  $11 + 3 =$

(26)  $16 + 1 =$

(27)  $3 + 8 =$

(28)  $4 + 6 =$

(29)  $5 + 4 =$

(30)  $2 + 5 =$

(31)  $4 + 5 =$

(32)  $2 + 15 =$

(33)  $15 + 4 =$

(34)  $15 + 3 =$

(35)  $5 + 4 =$

(36)  $3 + 3 =$

(37)  $9 + 11 =$

(38)  $11 + 5 =$

(39)  $18 + 2 =$

(40)  $16 + 1 =$

(41)  $1 + 1 =$

(42)  $3 + 8 =$

(43)  $19 + 1 =$

(44)  $2 + 17 =$

(45)  $1 + 13 =$

(46)  $9 + 5 =$

(47)  $1 + 13 =$

(48)  $6 + 1 =$

(49)  $12 + 8 =$

(50)  $1 + 12 =$

(51)  $6 + 2 =$

(52)  $16 + 2 =$

(53)  $8 + 7 =$

(54)  $15 + 3 =$

(55)  $10 + 1 =$

(56)  $19 + 1 =$

(57)  $8 + 6 =$

(58)  $8 + 11 =$

(59)  $10 + 9 =$

(60)  $18 + 1 =$

(61)  $1 + 19 =$

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(63)  $1 + 9 =$

(64)  $10 + 7 =$

(65)  $11 + 2 =$

(66)  $5 + 15 =$

(67)  $16 + 1 =$

(68)  $7 + 13 =$

(69)  $1 + 5 =$

(70)  $17 + 3 =$

(71)  $9 + 10 =$

(72)  $15 + 3 =$

(73)  $9 + 3 =$

(74)  $10 + 8 =$

(75)  $3 + 14 =$

(76)  $3 + 3 =$

(77)  $16 + 2 =$

(78)  $12 + 1 =$

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(81)  $15 + 4 =$

(82)  $15 + 3 =$

(83)  $9 + 11 =$

(84)  $11 + 8 =$

(85)  $8 + 10 =$

(86)  $6 + 2 =$

(87)  $5 + 2 =$

(88)  $13 + 6 =$

(89)  $19 + 1 =$

(90)  $13 + 3 =$

(91)  $14 + 5 =$

(92)  $13 + 3 =$

(93)  $8 + 8 =$

(94)  $6 + 11 =$

(95)  $3 + 17 =$

(96)  $17 + 1 =$

(97)  $11 + 8 =$

(98)  $9 + 11 =$

(99)  $18 + 2 =$

(100)  $1 + 6 =$

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(1)  $15 + 2 =$

(2)  $13 + 4 =$

(3)  $8 + 10 =$

(4)  $13 + 6 =$

(5)  $16 + 1 =$

(6)  $10 + 2 =$

(7)  $14 + 2 =$

(8)  $13 + 2 =$

(9)  $8 + 2 =$

(10)  $13 + 4 =$

(11)  $16 + 2 =$

(12)  $5 + 12 =$

(13)  $9 + 5 =$

(14)  $19 + 1 =$

(15)  $13 + 6 =$

(16)  $16 + 4 =$

(17)  $12 + 2 =$

(18)  $15 + 2 =$

(19)  $8 + 1 =$

(20)  $14 + 1 =$

(21)  $2 + 17 =$

(22)  $11 + 4 =$

(23)  $10 + 1 =$

(24)  $17 + 3 =$

(25)  $13 + 7 =$

(26)  $11 + 8 =$

(27)  $4 + 14 =$

(28)  $3 + 12 =$

(29)  $9 + 11 =$

(30)  $2 + 10 =$

(31)  $10 + 6 =$

(32)  $3 + 16 =$

(33)  $6 + 3 =$

(34)  $12 + 4 =$

(35)  $3 + 10 =$

(36)  $4 + 16 =$

(37)  $4 + 2 =$

(38)  $5 + 12 =$

(39)  $12 + 8 =$

(40)  $5 + 6 =$

(41)  $16 + 1 =$

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(43)  $6 + 2 =$

(44)  $17 + 1 =$

(45)  $9 + 5 =$

(46)  $8 + 8 =$

(47)  $3 + 1 =$

(48)  $3 + 12 =$

(49)  $12 + 5 =$

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(51)  $13 + 4 =$

(52)  $13 + 5 =$

(53)  $17 + 1 =$

(54)  $14 + 1 =$

(55)  $19 + 1 =$

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(64)  $3 + 4 =$

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(67)  $12 + 6 =$

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(69)  $11 + 9 =$

(70)  $10 + 1 =$

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(83)  $13 + 7 =$

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(85)  $3 + 11 =$

(86)  $11 + 5 =$

(87)  $4 + 2 =$

(88)  $5 + 14 =$

(89)  $13 + 2 =$

(90)  $3 + 6 =$

(91)  $15 + 1 =$

(92)  $2 + 7 =$

(93)  $10 + 4 =$

(94)  $4 + 14 =$

(95)  $17 + 2 =$

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(98)  $18 + 1 =$

(99)  $11 + 8 =$

(100)  $13 + 4 =$

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(1)  $11 + 1 =$

(2)  $7 + 8 =$

(3)  $8 + 9 =$

(4)  $13 + 5 =$

(5)  $1 + 5 =$

(6)  $18 + 1 =$

(7)  $19 + 1 =$

(8)  $16 + 2 =$

(9)  $2 + 13 =$

(10)  $14 + 5 =$

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(12)  $14 + 3 =$

(13)  $17 + 3 =$

(14)  $15 + 2 =$

(15)  $15 + 3 =$

(16)  $17 + 3 =$

(17)  $3 + 16 =$

(18)  $13 + 5 =$

(19)  $8 + 7 =$

(20)  $3 + 2 =$

(21)  $18 + 2 =$

(22)  $6 + 6 =$

(23)  $12 + 4 =$

(24)  $8 + 7 =$

(25)  $9 + 9 =$

(26)  $16 + 4 =$

(27)  $19 + 1 =$

(28)  $7 + 2 =$

(29)  $18 + 2 =$

(30)  $5 + 11 =$

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(35)  $16 + 2 =$

(36)  $16 + 1 =$

(37)  $1 + 4 =$

(38)  $4 + 16 =$

(39)  $13 + 3 =$

(40)  $17 + 2 =$

(41)  $6 + 10 =$

(42)  $6 + 4 =$

(43)  $17 + 1 =$

(44)  $10 + 5 =$

(45)  $17 + 3 =$

(46)  $14 + 5 =$

(47)  $11 + 5 =$

(48)  $19 + 1 =$

(49)  $16 + 3 =$

(50)  $13 + 2 =$

(51)  $18 + 1 =$

(52)  $17 + 3 =$

(53)  $19 + 1 =$

(54)  $13 + 3 =$

(55)  $1 + 8 =$

(56)  $11 + 9 =$

(57)  $7 + 10 =$

(58)  $12 + 3 =$

(59)  $7 + 5 =$

(60)  $2 + 14 =$

(61)  $8 + 7 =$

(62)  $13 + 2 =$

(63)  $7 + 4 =$

(64)  $10 + 8 =$

(65)  $9 + 11 =$

(66)  $15 + 1 =$

(67)  $19 + 1 =$

(68)  $8 + 6 =$

(69)  $15 + 3 =$

(70)  $3 + 16 =$

(71)  $12 + 2 =$

(72)  $18 + 2 =$

(73)  $14 + 5 =$

(74)  $1 + 10 =$

(75)  $19 + 1 =$

(76)  $10 + 8 =$

(77)  $8 + 12 =$

(78)  $6 + 11 =$

(79)  $7 + 10 =$

(80)  $9 + 10 =$

(81)  $5 + 3 =$

(82)  $18 + 1 =$

(83)  $17 + 1 =$

(84)  $19 + 1 =$

(85)  $12 + 5 =$

(86)  $7 + 7 =$

(87)  $10 + 7 =$

(88)  $2 + 15 =$

(89)  $8 + 10 =$

(90)  $11 + 4 =$

(91)  $13 + 7 =$

(92)  $18 + 1 =$

(93)  $10 + 9 =$

(94)  $6 + 9 =$

(95)  $11 + 4 =$

(96)  $3 + 14 =$

(97)  $15 + 4 =$

(98)  $17 + 1 =$

(99)  $11 + 7 =$

(100)  $16 + 4 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 19	(2) 8	(3) 16	(4) 11	(5) 16	(6) 16	(7) 20	(8) 12
(9) 7	(10) 13	(11) 11	(12) 17	(13) 16	(14) 20	(15) 16	(16) 8
(17) 11	(18) 18	(19) 20	(20) 12	(21) 19	(22) 11	(23) 18	(24) 20
(25) 20	(26) 15	(27) 11	(28) 15	(29) 18	(30) 18	(31) 19	(32) 12
(33) 14	(34) 20	(35) 17	(36) 18	(37) 19	(38) 17	(39) 19	(40) 12
(41) 13	(42) 20	(43) 16	(44) 15	(45) 17	(46) 9	(47) 17	(48) 12
(49) 14	(50) 19	(51) 19	(52) 14	(53) 8	(54) 19	(55) 16	(56) 20
(57) 14	(58) 19	(59) 18	(60) 13	(61) 18	(62) 20	(63) 20	(64) 17
(65) 14	(66) 20	(67) 20	(68) 19	(69) 6	(70) 20	(71) 20	(72) 16
(73) 15	(74) 20	(75) 11	(76) 12	(77) 17	(78) 12	(79) 13	(80) 20
(81) 18	(82) 11	(83) 19	(84) 11	(85) 17	(86) 17	(87) 12	(88) 14
(89) 6	(90) 20	(91) 18	(92) 20	(93) 17	(94) 19	(95) 14	(96) 19
(97) 20	(98) 10	(99) 20	(100) 10				

### 第2页答案

(1) 16	(2) 20	(3) 18	(4) 15	(5) 15	(6) 8	(7) 19	(8) 20
(9) 18	(10) 16	(11) 19	(12) 3	(13) 19	(14) 12	(15) 13	(16) 14
(17) 15	(18) 17	(19) 16	(20) 9	(21) 13	(22) 14	(23) 20	(24) 12
(25) 16	(26) 15	(27) 17	(28) 11	(29) 17	(30) 14	(31) 13	(32) 15
(33) 20	(34) 10	(35) 20	(36) 16	(37) 18	(38) 7	(39) 20	(40) 15
(41) 20	(42) 20	(43) 20	(44) 20	(45) 19	(46) 6	(47) 11	(48) 17
(49) 4	(50) 18	(51) 18	(52) 20	(53) 16	(54) 18	(55) 17	(56) 18
(57) 4	(58) 20	(59) 16	(60) 19	(61) 12	(62) 20	(63) 13	(64) 20
(65) 18	(66) 17	(67) 19	(68) 18	(69) 15	(70) 17	(71) 20	(72) 7
(73) 18	(74) 17	(75) 7	(76) 19	(77) 9	(78) 15	(79) 19	(80) 10
(81) 15	(82) 17	(83) 19	(84) 9	(85) 20	(86) 12	(87) 11	(88) 8
(89) 11	(90) 10	(91) 13	(92) 10	(93) 19	(94) 20	(95) 19	(96) 16
(97) 15	(98) 15	(99) 20	(100) 16				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 17	(2) 17	(3) 17	(4) 19	(5) 11	(6) 18	(7) 19	(8) 10
(9) 18	(10) 18	(11) 20	(12) 9	(13) 16	(14) 12	(15) 13	(16) 7
(17) 18	(18) 20	(19) 18	(20) 19	(21) 8	(22) 12	(23) 17	(24) 6
(25) 17	(26) 17	(27) 20	(28) 6	(29) 18	(30) 8	(31) 18	(32) 20
(33) 19	(34) 14	(35) 10	(36) 14	(37) 20	(38) 19	(39) 18	(40) 12
(41) 9	(42) 6	(43) 11	(44) 9	(45) 16	(46) 18	(47) 10	(48) 17
(49) 11	(50) 4	(51) 10	(52) 11	(53) 19	(54) 20	(55) 20	(56) 20
(57) 15	(58) 16	(59) 16	(60) 19	(61) 19	(62) 20	(63) 15	(64) 19
(65) 7	(66) 19	(67) 15	(68) 20	(69) 18	(70) 12	(71) 9	(72) 10
(73) 17	(74) 6	(75) 10	(76) 17	(77) 19	(78) 14	(79) 12	(80) 16
(81) 13	(82) 15	(83) 18	(84) 18	(85) 16	(86) 3	(87) 20	(88) 16
(89) 15	(90) 18	(91) 15	(92) 20	(93) 20	(94) 12	(95) 20	(96) 19
(97) 17	(98) 18	(99) 17	(100) 20				

### 第4页答案

(1) 19	(2) 9	(3) 15	(4) 7	(5) 5	(6) 14	(7) 19	(8) 20
(9) 20	(10) 20	(11) 19	(12) 20	(13) 16	(14) 13	(15) 19	(16) 7
(17) 16	(18) 8	(19) 12	(20) 18	(21) 19	(22) 20	(23) 5	(24) 20
(25) 5	(26) 18	(27) 20	(28) 14	(29) 18	(30) 14	(31) 7	(32) 17
(33) 19	(34) 18	(35) 20	(36) 19	(37) 15	(38) 16	(39) 19	(40) 19
(41) 20	(42) 16	(43) 7	(44) 19	(45) 14	(46) 18	(47) 18	(48) 14
(49) 19	(50) 20	(51) 15	(52) 7	(53) 19	(54) 20	(55) 19	(56) 19
(57) 20	(58) 17	(59) 16	(60) 5	(61) 3	(62) 12	(63) 12	(64) 20
(65) 12	(66) 12	(67) 16	(68) 13	(69) 20	(70) 12	(71) 19	(72) 11
(73) 20	(74) 19	(75) 3	(76) 18	(77) 12	(78) 18	(79) 19	(80) 6
(81) 20	(82) 20	(83) 20	(84) 11	(85) 18	(86) 20	(87) 14	(88) 20
(89) 19	(90) 11	(91) 13	(92) 20	(93) 8	(94) 17	(95) 17	(96) 12
(97) 18	(98) 20	(99) 18	(100) 16				

## 二十以内加法计算练习题答案

### 第5页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 20  | (2) 3   | (3) 16  | (4) 9   | (5) 14  | (6) 14  | (7) 10  | (8) 19  |
| (9) 20  | (10) 14 | (11) 20 | (12) 17 | (13) 20 | (14) 12 | (15) 16 | (16) 20 |
| (17) 13 | (18) 15 | (19) 20 | (20) 19 | (21) 20 | (22) 14 | (23) 15 | (24) 15 |
| (25) 14 | (26) 17 | (27) 11 | (28) 10 | (29) 9  | (30) 7  | (31) 9  | (32) 17 |
| (33) 19 | (34) 18 | (35) 9  | (36) 6  | (37) 20 | (38) 16 | (39) 20 | (40) 17 |
| (41) 2  | (42) 11 | (43) 20 | (44) 19 | (45) 14 | (46) 14 | (47) 14 | (48) 7  |
| (49) 20 | (50) 13 | (51) 8  | (52) 18 | (53) 15 | (54) 18 | (55) 11 | (56) 20 |
| (57) 14 | (58) 19 | (59) 19 | (60) 19 | (61) 20 | (62) 17 | (63) 10 | (64) 17 |
| (65) 13 | (66) 20 | (67) 17 | (68) 20 | (69) 6  | (70) 20 | (71) 19 | (72) 18 |
| (73) 12 | (74) 18 | (75) 17 | (76) 6  | (77) 18 | (78) 13 | (79) 20 | (80) 18 |
| (81) 19 | (82) 18 | (83) 20 | (84) 19 | (85) 18 | (86) 8  | (87) 7  | (88) 19 |
| (89) 20 | (90) 16 | (91) 19 | (92) 16 | (93) 16 | (94) 17 | (95) 20 | (96) 18 |
| (97) 19 | (98) 20 | (99) 20 | (100) 7 |         |         |         |         |

### 第6页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 17  | (2) 17  | (3) 18  | (4) 19   | (5) 17  | (6) 12  | (7) 16  | (8) 15  |
| (9) 10  | (10) 17 | (11) 18 | (12) 17  | (13) 14 | (14) 20 | (15) 19 | (16) 20 |
| (17) 14 | (18) 17 | (19) 9  | (20) 15  | (21) 19 | (22) 15 | (23) 11 | (24) 20 |
| (25) 20 | (26) 19 | (27) 18 | (28) 15  | (29) 20 | (30) 12 | (31) 16 | (32) 19 |
| (33) 9  | (34) 16 | (35) 13 | (36) 20  | (37) 6  | (38) 17 | (39) 20 | (40) 11 |
| (41) 17 | (42) 20 | (43) 8  | (44) 18  | (45) 14 | (46) 16 | (47) 4  | (48) 15 |
| (49) 17 | (50) 20 | (51) 17 | (52) 18  | (53) 18 | (54) 15 | (55) 20 | (56) 15 |
| (57) 20 | (58) 17 | (59) 19 | (60) 19  | (61) 16 | (62) 12 | (63) 11 | (64) 7  |
| (65) 18 | (66) 16 | (67) 18 | (68) 20  | (69) 20 | (70) 11 | (71) 20 | (72) 20 |
| (73) 15 | (74) 20 | (75) 20 | (76) 19  | (77) 16 | (78) 18 | (79) 19 | (80) 19 |
| (81) 19 | (82) 17 | (83) 20 | (84) 10  | (85) 14 | (86) 16 | (87) 6  | (88) 19 |
| (89) 15 | (90) 9  | (91) 16 | (92) 9   | (93) 14 | (94) 18 | (95) 19 | (96) 20 |
| (97) 19 | (98) 19 | (99) 19 | (100) 17 |         |         |         |         |

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 12  | (2) 15  | (3) 17  | (4) 18   | (5) 6   | (6) 19  | (7) 20  | (8) 18  |
| (9) 15  | (10) 19 | (11) 20 | (12) 17  | (13) 20 | (14) 17 | (15) 18 | (16) 20 |
| (17) 19 | (18) 18 | (19) 15 | (20) 5   | (21) 20 | (22) 12 | (23) 16 | (24) 15 |
| (25) 18 | (26) 20 | (27) 20 | (28) 9   | (29) 20 | (30) 16 | (31) 18 | (32) 14 |
| (33) 20 | (34) 16 | (35) 18 | (36) 17  | (37) 5  | (38) 20 | (39) 16 | (40) 19 |
| (41) 16 | (42) 10 | (43) 18 | (44) 15  | (45) 20 | (46) 19 | (47) 16 | (48) 20 |
| (49) 19 | (50) 15 | (51) 19 | (52) 20  | (53) 20 | (54) 16 | (55) 9  | (56) 20 |
| (57) 17 | (58) 15 | (59) 12 | (60) 16  | (61) 15 | (62) 15 | (63) 11 | (64) 18 |
| (65) 20 | (66) 16 | (67) 20 | (68) 14  | (69) 18 | (70) 19 | (71) 14 | (72) 20 |
| (73) 19 | (74) 11 | (75) 20 | (76) 18  | (77) 20 | (78) 17 | (79) 17 | (80) 19 |
| (81) 8  | (82) 19 | (83) 18 | (84) 20  | (85) 17 | (86) 14 | (87) 17 | (88) 17 |
| (89) 18 | (90) 15 | (91) 20 | (92) 19  | (93) 19 | (94) 15 | (95) 15 | (96) 17 |
| (97) 19 | (98) 18 | (99) 18 | (100) 20 |         |         |         |         |