

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $17 + 1 =$

(2)  $14 - 10 =$

(3)  $17 - 8 =$

(4)  $15 - 3 =$

(5)  $18 + 1 =$

(6)  $1 + 2 =$

(7)  $16 - 15 =$

(8)  $3 - 2 =$

(9)  $13 + 2 =$

(10)  $9 - 8 =$

(11)  $6 + 4 =$

(12)  $5 - 4 =$

(13)  $1 - 1 =$

(14)  $13 - 3 =$

(15)  $12 - 1 =$

(16)  $17 + 3 =$

(17)  $10 - 3 =$

(18)  $3 - 1 =$

(19)  $15 + 1 =$

(20)  $19 - 12 =$

(21)  $5 + 14 =$

(22)  $3 + 10 =$

(23)  $6 + 5 =$

(24)  $8 - 5 =$

(25)  $12 + 4 =$

(26)  $3 - 2 =$

(27)  $10 - 1 =$

(28)  $3 + 9 =$

(29)  $5 - 2 =$

(30)  $8 - 5 =$

(31)  $10 + 8 =$

(32)  $9 + 8 =$

(33)  $16 - 13 =$

(34)  $14 + 2 =$

(35)  $3 - 3 =$

(36)  $18 - 12 =$

(37)  $15 + 3 =$

(38)  $1 + 6 =$

(39)  $14 - 4 =$

(40)  $1 - 1 =$

(41)  $16 - 2 =$

(42)  $5 + 10 =$

(43)  $6 - 3 =$

(44)  $4 - 2 =$

(45)  $19 - 6 =$

(46)  $14 + 6 =$

(47)  $9 + 11 =$

(48)  $18 - 4 =$

(49)  $12 - 7 =$

(50)  $9 - 8 =$

(51)  $9 - 7 =$

(52)  $9 + 4 =$

(53)  $1 - 1 =$

(54)  $18 - 11 =$

(55)  $1 - 1 =$

(56)  $1 + 15 =$

(57)  $2 + 5 =$

(58)  $6 - 4 =$

(59)  $15 + 2 =$

(60)  $10 - 8 =$

(61)  $11 + 4 =$

(62)  $12 - 11 =$

(63)  $14 - 8 =$

(64)  $5 + 11 =$

(65)  $3 - 1 =$

(66)  $7 - 5 =$

(67)  $12 - 12 =$

(68)  $3 + 13 =$

(69)  $18 - 7 =$

(70)  $13 + 4 =$

(71)  $1 - 1 =$

(72)  $8 + 7 =$

(73)  $14 + 3 =$

(74)  $11 - 7 =$

(75)  $19 - 11 =$

(76)  $19 - 16 =$

(77)  $13 - 9 =$

(78)  $16 - 3 =$

(79)  $4 + 3 =$

(80)  $8 - 4 =$

(81)  $1 - 1 =$

(82)  $5 + 9 =$

(83)  $6 - 3 =$

(84)  $1 + 12 =$

(85)  $17 - 16 =$

(86)  $8 + 2 =$

(87)  $3 + 9 =$

(88)  $17 + 1 =$

(89)  $13 - 12 =$

(90)  $2 + 14 =$

(91)  $13 + 2 =$

(92)  $11 - 3 =$

(93)  $14 + 6 =$

(94)  $8 - 6 =$

(95)  $16 + 4 =$

(96)  $8 + 8 =$

(97)  $14 + 6 =$

(98)  $9 + 4 =$

(99)  $2 + 6 =$

(100)  $19 - 3 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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(1)  $11 + 9 =$

(2)  $12 - 2 =$

(3)  $2 + 13 =$

(4)  $6 - 3 =$

(5)  $16 + 4 =$

(6)  $5 + 6 =$

(7)  $2 + 7 =$

(8)  $6 + 6 =$

(9)  $16 + 3 =$

(10)  $18 - 18 =$

(11)  $9 + 9 =$

(12)  $5 + 12 =$

(13)  $1 - 1 =$

(14)  $12 - 4 =$

(15)  $9 + 6 =$

(16)  $16 + 2 =$

(17)  $16 + 3 =$

(18)  $7 + 10 =$

(19)  $6 - 4 =$

(20)  $1 + 15 =$

(21)  $1 + 13 =$

(22)  $4 + 15 =$

(23)  $3 + 8 =$

(24)  $11 + 6 =$

(25)  $10 + 10 =$

(26)  $19 + 1 =$

(27)  $6 - 5 =$

(28)  $4 + 15 =$

(29)  $13 - 9 =$

(30)  $15 + 4 =$

(31)  $19 + 1 =$

(32)  $13 - 5 =$

(33)  $15 - 1 =$

(34)  $15 + 2 =$

(35)  $14 - 10 =$

(36)  $8 - 5 =$

(37)  $12 + 2 =$

(38)  $17 + 1 =$

(39)  $17 - 13 =$

(40)  $2 + 12 =$

(41)  $10 + 3 =$

(42)  $11 - 10 =$

(43)  $17 + 3 =$

(44)  $7 - 4 =$

(45)  $18 - 18 =$

(46)  $16 + 1 =$

(47)  $12 - 12 =$

(48)  $1 + 3 =$

(49)  $2 + 13 =$

(50)  $11 - 10 =$

(51)  $1 + 12 =$

(52)  $1 + 1 =$

(53)  $3 + 10 =$

(54)  $15 - 8 =$

(55)  $19 + 1 =$

(56)  $4 + 10 =$

(57)  $3 - 2 =$

(58)  $14 - 9 =$

(59)  $8 + 4 =$

(60)  $9 + 10 =$

(61)  $15 + 5 =$

(62)  $11 + 2 =$

(63)  $7 - 3 =$

(64)  $3 - 2 =$

(65)  $16 - 3 =$

(66)  $19 - 5 =$

(67)  $17 - 16 =$

(68)  $18 + 2 =$

(69)  $5 - 3 =$

(70)  $11 + 9 =$

(71)  $3 - 1 =$

(72)  $12 + 8 =$

(73)  $19 + 1 =$

(74)  $8 + 10 =$

(75)  $6 - 6 =$

(76)  $2 + 6 =$

(77)  $15 - 11 =$

(78)  $11 + 6 =$

(79)  $5 - 1 =$

(80)  $17 - 12 =$

(81)  $17 - 1 =$

(82)  $10 - 6 =$

(83)  $14 - 6 =$

(84)  $1 + 9 =$

(85)  $12 - 2 =$

(86)  $8 - 4 =$

(87)  $13 + 1 =$

(88)  $11 + 3 =$

(89)  $2 - 1 =$

(90)  $12 + 1 =$

(91)  $16 + 4 =$

(92)  $18 - 10 =$

(93)  $11 + 1 =$

(94)  $16 + 4 =$

(95)  $15 + 4 =$

(96)  $13 + 4 =$

(97)  $1 + 11 =$

(98)  $1 - 1 =$

(99)  $3 - 3 =$

(100)  $11 + 3 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $18 + 2 =$

(2)  $8 + 11 =$

(3)  $9 - 6 =$

(4)  $19 + 1 =$

(5)  $11 + 4 =$

(6)  $7 - 6 =$

(7)  $14 - 7 =$

(8)  $9 + 5 =$

(9)  $14 + 3 =$

(10)  $5 + 6 =$

(11)  $11 + 3 =$

(12)  $6 - 2 =$

(13)  $9 + 5 =$

(14)  $18 + 2 =$

(15)  $4 + 7 =$

(16)  $3 + 7 =$

(17)  $3 + 3 =$

(18)  $14 + 4 =$

(19)  $5 + 5 =$

(20)  $6 - 1 =$

(21)  $11 + 2 =$

(22)  $16 - 2 =$

(23)  $14 + 2 =$

(24)  $19 + 1 =$

(25)  $15 - 7 =$

(26)  $16 - 10 =$

(27)  $6 - 5 =$

(28)  $4 - 3 =$

(29)  $7 - 3 =$

(30)  $2 - 1 =$

(31)  $11 - 10 =$

(32)  $3 - 2 =$

(33)  $2 + 7 =$

(34)  $5 + 8 =$

(35)  $8 + 4 =$

(36)  $17 + 1 =$

(37)  $2 - 1 =$

(38)  $1 - 1 =$

(39)  $2 + 16 =$

(40)  $17 - 3 =$

(41)  $18 - 17 =$

(42)  $15 + 1 =$

(43)  $4 - 2 =$

(44)  $16 - 10 =$

(45)  $16 + 2 =$

(46)  $6 + 7 =$

(47)  $12 + 8 =$

(48)  $10 + 6 =$

(49)  $13 - 5 =$

(50)  $6 + 9 =$

(51)  $7 + 4 =$

(52)  $5 - 3 =$

(53)  $9 + 11 =$

(54)  $11 - 1 =$

(55)  $6 + 12 =$

(56)  $17 + 3 =$

(57)  $3 + 9 =$

(58)  $4 - 1 =$

(59)  $11 + 2 =$

(60)  $3 - 2 =$

(61)  $15 - 1 =$

(62)  $19 + 1 =$

(63)  $13 - 11 =$

(64)  $4 - 2 =$

(65)  $8 + 6 =$

(66)  $16 + 2 =$

(67)  $15 + 4 =$

(68)  $18 - 13 =$

(69)  $7 - 6 =$

(70)  $10 + 2 =$

(71)  $3 + 5 =$

(72)  $3 - 2 =$

(73)  $16 - 7 =$

(74)  $9 - 7 =$

(75)  $7 + 12 =$

(76)  $8 - 3 =$

(77)  $5 - 4 =$

(78)  $5 + 5 =$

(79)  $8 + 8 =$

(80)  $11 + 3 =$

(81)  $10 + 6 =$

(82)  $14 + 3 =$

(83)  $17 - 17 =$

(84)  $18 - 1 =$

(85)  $18 + 1 =$

(86)  $3 - 2 =$

(87)  $1 - 1 =$

(88)  $17 - 9 =$

(89)  $13 + 5 =$

(90)  $18 + 2 =$

(91)  $4 + 16 =$

(92)  $13 - 9 =$

(93)  $6 - 5 =$

(94)  $19 - 13 =$

(95)  $6 - 6 =$

(96)  $7 - 1 =$

(97)  $7 + 4 =$

(98)  $14 + 2 =$

(99)  $3 - 1 =$

(100)  $11 - 6 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $9 - 4 =$

(2)  $12 + 7 =$

(3)  $3 + 16 =$

(4)  $10 + 7 =$

(5)  $4 - 1 =$

(6)  $12 - 9 =$

(7)  $14 - 6 =$

(8)  $8 - 4 =$

(9)  $13 - 9 =$

(10)  $11 + 7 =$

(11)  $2 + 14 =$

(12)  $3 + 4 =$

(13)  $10 - 1 =$

(14)  $18 - 18 =$

(15)  $13 + 6 =$

(16)  $11 - 11 =$

(17)  $3 - 2 =$

(18)  $14 + 2 =$

(19)  $18 + 1 =$

(20)  $4 - 3 =$

(21)  $5 + 13 =$

(22)  $15 + 5 =$

(23)  $16 - 6 =$

(24)  $12 - 12 =$

(25)  $19 - 15 =$

(26)  $19 + 1 =$

(27)  $9 - 1 =$

(28)  $4 - 1 =$

(29)  $7 - 3 =$

(30)  $14 - 3 =$

(31)  $16 + 2 =$

(32)  $17 + 2 =$

(33)  $18 - 11 =$

(34)  $6 + 9 =$

(35)  $6 + 2 =$

(36)  $6 + 13 =$

(37)  $15 - 15 =$

(38)  $16 - 1 =$

(39)  $3 - 2 =$

(40)  $19 - 15 =$

(41)  $16 + 1 =$

(42)  $1 + 12 =$

(43)  $19 + 1 =$

(44)  $5 + 11 =$

(45)  $2 - 1 =$

(46)  $2 + 6 =$

(47)  $5 + 11 =$

(48)  $8 + 8 =$

(49)  $5 - 1 =$

(50)  $16 - 4 =$

(51)  $14 - 6 =$

(52)  $4 + 16 =$

(53)  $1 - 1 =$

(54)  $18 - 14 =$

(55)  $6 - 2 =$

(56)  $11 + 6 =$

(57)  $12 - 10 =$

(58)  $12 - 2 =$

(59)  $5 + 10 =$

(60)  $2 + 10 =$

(61)  $19 + 1 =$

(62)  $8 - 7 =$

(63)  $6 - 3 =$

(64)  $16 - 5 =$

(65)  $2 - 2 =$

(66)  $5 + 5 =$

(67)  $7 + 11 =$

(68)  $10 + 2 =$

(69)  $11 - 9 =$

(70)  $3 + 3 =$

(71)  $18 - 2 =$

(72)  $13 + 3 =$

(73)  $14 + 4 =$

(74)  $17 - 3 =$

(75)  $14 - 4 =$

(76)  $11 - 8 =$

(77)  $19 + 1 =$

(78)  $3 + 8 =$

(79)  $5 - 3 =$

(80)  $7 - 6 =$

(81)  $3 - 2 =$

(82)  $7 - 2 =$

(83)  $2 + 7 =$

(84)  $12 - 10 =$

(85)  $12 + 8 =$

(86)  $11 + 4 =$

(87)  $18 + 2 =$

(88)  $4 + 6 =$

(89)  $17 + 2 =$

(90)  $6 + 13 =$

(91)  $3 + 16 =$

(92)  $9 - 7 =$

(93)  $10 - 3 =$

(94)  $4 + 6 =$

(95)  $13 - 3 =$

(96)  $18 + 2 =$

(97)  $6 - 1 =$

(98)  $10 - 1 =$

(99)  $10 + 10 =$

(100)  $7 + 12 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $16 + 3 =$

(2)  $5 - 2 =$

(3)  $17 + 3 =$

(4)  $19 - 6 =$

(5)  $6 - 4 =$

(6)  $16 - 15 =$

(7)  $1 + 11 =$

(8)  $1 + 16 =$

(9)  $15 - 6 =$

(10)  $2 - 1 =$

(11)  $5 - 4 =$

(12)  $7 + 12 =$

(13)  $4 - 2 =$

(14)  $4 - 1 =$

(15)  $10 + 5 =$

(16)  $8 - 4 =$

(17)  $11 - 4 =$

(18)  $13 + 1 =$

(19)  $2 - 1 =$

(20)  $7 - 7 =$

(21)  $1 + 2 =$

(22)  $17 - 11 =$

(23)  $3 + 7 =$

(24)  $16 + 3 =$

(25)  $8 + 3 =$

(26)  $11 + 4 =$

(27)  $13 + 5 =$

(28)  $8 + 6 =$

(29)  $17 - 16 =$

(30)  $9 + 11 =$

(31)  $8 + 2 =$

(32)  $1 + 18 =$

(33)  $7 + 8 =$

(34)  $19 + 1 =$

(35)  $9 + 10 =$

(36)  $14 + 1 =$

(37)  $11 - 7 =$

(38)  $2 - 1 =$

(39)  $6 - 1 =$

(40)  $9 + 4 =$

(41)  $1 + 1 =$

(42)  $17 + 2 =$

(43)  $16 - 1 =$

(44)  $10 + 4 =$

(45)  $17 - 4 =$

(46)  $5 - 3 =$

(47)  $5 + 4 =$

(48)  $14 + 6 =$

(49)  $15 - 13 =$

(50)  $14 - 1 =$

(51)  $14 + 5 =$

(52)  $11 - 2 =$

(53)  $9 - 1 =$

(54)  $7 + 7 =$

(55)  $7 - 5 =$

(56)  $14 - 10 =$

(57)  $14 - 5 =$

(58)  $8 + 6 =$

(59)  $10 - 4 =$

(60)  $1 + 16 =$

(61)  $13 + 5 =$

(62)  $1 + 19 =$

(63)  $7 + 6 =$

(64)  $6 + 11 =$

(65)  $11 + 3 =$

(66)  $10 + 5 =$

(67)  $4 + 9 =$

(68)  $9 - 5 =$

(69)  $19 - 6 =$

(70)  $10 - 9 =$

(71)  $15 - 4 =$

(72)  $13 + 4 =$

(73)  $9 + 1 =$

(74)  $15 + 1 =$

(75)  $2 - 1 =$

(76)  $9 - 5 =$

(77)  $2 - 2 =$

(78)  $5 - 2 =$

(79)  $13 - 5 =$

(80)  $12 - 2 =$

(81)  $6 - 3 =$

(82)  $13 - 6 =$

(83)  $9 - 6 =$

(84)  $1 + 17 =$

(85)  $12 - 6 =$

(86)  $15 + 2 =$

(87)  $3 - 3 =$

(88)  $9 - 8 =$

(89)  $17 + 1 =$

(90)  $17 + 3 =$

(91)  $15 - 12 =$

(92)  $14 + 6 =$

(93)  $10 - 3 =$

(94)  $17 + 2 =$

(95)  $6 + 10 =$

(96)  $5 - 5 =$

(97)  $17 - 5 =$

(98)  $15 - 5 =$

(99)  $19 - 4 =$

(100)  $13 - 4 =$

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日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $2 + 1 =$

(2)  $6 + 13 =$

(3)  $7 + 5 =$

(4)  $2 + 13 =$

(5)  $15 - 1 =$

(6)  $11 + 5 =$

(7)  $10 - 8 =$

(8)  $15 - 15 =$

(9)  $2 - 1 =$

(10)  $3 - 1 =$

(11)  $14 + 1 =$

(12)  $5 - 1 =$

(13)  $8 + 10 =$

(14)  $1 - 1 =$

(15)  $18 + 1 =$

(16)  $16 + 1 =$

(17)  $15 - 1 =$

(18)  $11 + 9 =$

(19)  $8 - 1 =$

(20)  $8 + 2 =$

(21)  $2 - 2 =$

(22)  $11 - 10 =$

(23)  $5 + 6 =$

(24)  $18 - 16 =$

(25)  $7 - 4 =$

(26)  $15 + 5 =$

(27)  $18 - 8 =$

(28)  $13 + 4 =$

(29)  $17 - 8 =$

(30)  $1 - 1 =$

(31)  $1 + 17 =$

(32)  $7 + 10 =$

(33)  $16 - 5 =$

(34)  $17 + 2 =$

(35)  $14 + 1 =$

(36)  $19 - 15 =$

(37)  $11 - 7 =$

(38)  $18 - 5 =$

(39)  $12 + 8 =$

(40)  $6 + 4 =$

(41)  $7 + 10 =$

(42)  $15 - 12 =$

(43)  $7 + 7 =$

(44)  $15 - 5 =$

(45)  $17 - 7 =$

(46)  $8 - 2 =$

(47)  $14 - 4 =$

(48)  $14 - 8 =$

(49)  $15 + 3 =$

(50)  $12 - 2 =$

(51)  $18 - 7 =$

(52)  $18 - 8 =$

(53)  $12 - 4 =$

(54)  $14 + 5 =$

(55)  $6 + 12 =$

(56)  $10 + 4 =$

(57)  $1 + 18 =$

(58)  $4 - 2 =$

(59)  $18 - 1 =$

(60)  $7 - 6 =$

(61)  $8 + 3 =$

(62)  $9 + 3 =$

(63)  $13 - 12 =$

(64)  $17 - 9 =$

(65)  $2 + 5 =$

(66)  $10 + 2 =$

(67)  $10 + 8 =$

(68)  $11 - 8 =$

(69)  $6 + 8 =$

(70)  $18 + 1 =$

(71)  $9 - 3 =$

(72)  $4 - 3 =$

(73)  $3 + 16 =$

(74)  $7 + 5 =$

(75)  $4 + 2 =$

(76)  $15 - 5 =$

(77)  $8 - 1 =$

(78)  $14 - 8 =$

(79)  $16 + 3 =$

(80)  $2 + 6 =$

(81)  $14 - 10 =$

(82)  $3 + 8 =$

(83)  $11 + 7 =$

(84)  $19 - 17 =$

(85)  $18 - 7 =$

(86)  $4 - 4 =$

(87)  $14 - 6 =$

(88)  $12 - 11 =$

(89)  $7 + 8 =$

(90)  $12 - 4 =$

(91)  $15 - 11 =$

(92)  $11 - 9 =$

(93)  $13 + 5 =$

(94)  $14 - 4 =$

(95)  $15 - 14 =$

(96)  $18 - 8 =$

(97)  $1 + 4 =$

(98)  $7 - 7 =$

(99)  $1 + 16 =$

(100)  $9 + 9 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                 |                  |
|------------------|------------------|-----------------|------------------|
| (1) $16 + 4 =$   | (2) $16 - 2 =$   | (3) $11 - 5 =$  | (4) $1 - 1 =$    |
| (5) $10 - 6 =$   | (6) $11 - 4 =$   | (7) $17 + 2 =$  | (8) $1 + 14 =$   |
| (9) $16 - 8 =$   | (10) $8 - 3 =$   | (11) $10 + 3 =$ | (12) $19 + 1 =$  |
| (13) $18 - 11 =$ | (14) $15 + 2 =$  | (15) $12 + 3 =$ | (16) $7 - 4 =$   |
| (17) $11 - 9 =$  | (18) $7 - 3 =$   | (19) $15 - 8 =$ | (20) $10 + 1 =$  |
| (21) $11 + 8 =$  | (22) $4 - 3 =$   | (23) $10 - 3 =$ | (24) $12 - 11 =$ |
| (25) $1 - 1 =$   | (26) $1 + 12 =$  | (27) $18 + 2 =$ | (28) $14 + 2 =$  |
| (29) $10 + 1 =$  | (30) $2 + 14 =$  | (31) $2 - 1 =$  | (32) $8 - 3 =$   |
| (33) $1 + 4 =$   | (34) $19 + 1 =$  | (35) $9 + 5 =$  | (36) $19 + 1 =$  |
| (37) $16 + 1 =$  | (38) $9 + 8 =$   | (39) $2 + 15 =$ | (40) $6 - 5 =$   |
| (41) $2 + 14 =$  | (42) $8 - 4 =$   | (43) $16 - 8 =$ | (44) $17 - 16 =$ |
| (45) $16 + 3 =$  | (46) $5 + 8 =$   | (47) $11 + 1 =$ | (48) $11 - 11 =$ |
| (49) $16 - 9 =$  | (50) $12 + 2 =$  | (51) $19 + 1 =$ | (52) $9 - 7 =$   |
| (53) $17 - 8 =$  | (54) $16 - 16 =$ | (55) $1 + 15 =$ | (56) $7 - 4 =$   |
| (57) $8 + 10 =$  | (58) $10 + 8 =$  | (59) $5 + 14 =$ | (60) $8 - 4 =$   |
| (61) $5 + 5 =$   | (62) $3 + 7 =$   | (63) $7 + 4 =$  | (64) $10 + 3 =$  |
| (65) $9 + 5 =$   | (66) $3 + 5 =$   | (67) $19 + 1 =$ | (68) $6 + 7 =$   |
| (69) $5 + 5 =$   | (70) $7 - 1 =$   | (71) $19 + 1 =$ | (72) $9 - 9 =$   |
| (73) $14 + 6 =$  | (74) $15 - 1 =$  | (75) $7 - 3 =$  | (76) $14 + 5 =$  |
| (77) $6 + 9 =$   | (78) $4 - 3 =$   | (79) $7 + 8 =$  | (80) $10 + 4 =$  |
| (81) $12 + 2 =$  | (82) $14 + 5 =$  | (83) $9 - 6 =$  | (84) $8 - 6 =$   |
| (85) $8 + 9 =$   | (86) $17 + 2 =$  | (87) $6 + 13 =$ | (88) $7 + 5 =$   |
| (89) $16 - 12 =$ | (90) $2 - 2 =$   | (91) $19 + 1 =$ | (92) $10 - 7 =$  |
| (93) $6 + 4 =$   | (94) $8 - 1 =$   | (95) $17 + 2 =$ | (96) $8 - 5 =$   |
| (97) $16 - 6 =$  | (98) $7 + 13 =$  | (99) $11 + 5 =$ | (100) $3 + 10 =$ |

## 二十以内加减法计算练习题答案

### 第1页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 18  | (2) 4   | (3) 9   | (4) 12   | (5) 19  | (6) 3   | (7) 1   | (8) 1   |
| (9) 15  | (10) 1  | (11) 10 | (12) 1   | (13) 0  | (14) 10 | (15) 11 | (16) 20 |
| (17) 7  | (18) 2  | (19) 16 | (20) 7   | (21) 19 | (22) 13 | (23) 11 | (24) 3  |
| (25) 16 | (26) 1  | (27) 9  | (28) 12  | (29) 3  | (30) 3  | (31) 18 | (32) 17 |
| (33) 3  | (34) 16 | (35) 0  | (36) 6   | (37) 18 | (38) 7  | (39) 10 | (40) 0  |
| (41) 14 | (42) 15 | (43) 3  | (44) 2   | (45) 13 | (46) 20 | (47) 20 | (48) 14 |
| (49) 5  | (50) 1  | (51) 2  | (52) 13  | (53) 0  | (54) 7  | (55) 0  | (56) 16 |
| (57) 7  | (58) 2  | (59) 17 | (60) 2   | (61) 15 | (62) 1  | (63) 6  | (64) 16 |
| (65) 2  | (66) 2  | (67) 0  | (68) 16  | (69) 11 | (70) 17 | (71) 0  | (72) 15 |
| (73) 17 | (74) 4  | (75) 8  | (76) 3   | (77) 4  | (78) 13 | (79) 7  | (80) 4  |
| (81) 0  | (82) 14 | (83) 3  | (84) 13  | (85) 1  | (86) 10 | (87) 12 | (88) 18 |
| (89) 1  | (90) 16 | (91) 15 | (92) 8   | (93) 20 | (94) 2  | (95) 20 | (96) 16 |
| (97) 20 | (98) 13 | (99) 8  | (100) 16 |         |         |         |         |

### 第2页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20  | (2) 10  | (3) 15  | (4) 3    | (5) 20  | (6) 11  | (7) 9   | (8) 12  |
| (9) 19  | (10) 0  | (11) 18 | (12) 17  | (13) 0  | (14) 8  | (15) 15 | (16) 18 |
| (17) 19 | (18) 17 | (19) 2  | (20) 16  | (21) 14 | (22) 19 | (23) 11 | (24) 17 |
| (25) 20 | (26) 20 | (27) 1  | (28) 19  | (29) 4  | (30) 19 | (31) 20 | (32) 8  |
| (33) 14 | (34) 17 | (35) 4  | (36) 3   | (37) 14 | (38) 18 | (39) 4  | (40) 14 |
| (41) 13 | (42) 1  | (43) 20 | (44) 3   | (45) 0  | (46) 17 | (47) 0  | (48) 4  |
| (49) 15 | (50) 1  | (51) 13 | (52) 2   | (53) 13 | (54) 7  | (55) 20 | (56) 14 |
| (57) 1  | (58) 5  | (59) 12 | (60) 19  | (61) 20 | (62) 13 | (63) 4  | (64) 1  |
| (65) 13 | (66) 14 | (67) 1  | (68) 20  | (69) 2  | (70) 20 | (71) 2  | (72) 20 |
| (73) 20 | (74) 18 | (75) 0  | (76) 8   | (77) 4  | (78) 17 | (79) 4  | (80) 5  |
| (81) 16 | (82) 4  | (83) 8  | (84) 10  | (85) 10 | (86) 4  | (87) 14 | (88) 14 |
| (89) 1  | (90) 13 | (91) 20 | (92) 8   | (93) 12 | (94) 20 | (95) 19 | (96) 17 |
| (97) 12 | (98) 0  | (99) 0  | (100) 14 |         |         |         |         |



## 二十以内加减法计算练习题答案

### 第3页答案

(1) 20	(2) 19	(3) 3	(4) 20	(5) 15	(6) 1	(7) 7	(8) 14
(9) 17	(10) 11	(11) 14	(12) 4	(13) 14	(14) 20	(15) 11	(16) 10
(17) 6	(18) 18	(19) 10	(20) 5	(21) 13	(22) 14	(23) 16	(24) 20
(25) 8	(26) 6	(27) 1	(28) 1	(29) 4	(30) 1	(31) 1	(32) 1
(33) 9	(34) 13	(35) 12	(36) 18	(37) 1	(38) 0	(39) 18	(40) 14
(41) 1	(42) 16	(43) 2	(44) 6	(45) 18	(46) 13	(47) 20	(48) 16
(49) 8	(50) 15	(51) 11	(52) 2	(53) 20	(54) 10	(55) 18	(56) 20
(57) 12	(58) 3	(59) 13	(60) 1	(61) 14	(62) 20	(63) 2	(64) 2
(65) 14	(66) 18	(67) 19	(68) 5	(69) 1	(70) 12	(71) 8	(72) 1
(73) 9	(74) 2	(75) 19	(76) 5	(77) 1	(78) 10	(79) 16	(80) 14
(81) 16	(82) 17	(83) 0	(84) 17	(85) 19	(86) 1	(87) 0	(88) 8
(89) 18	(90) 20	(91) 20	(92) 4	(93) 1	(94) 6	(95) 0	(96) 6
(97) 11	(98) 16	(99) 2	(100) 5				

### 第4页答案

(1) 5	(2) 19	(3) 19	(4) 17	(5) 3	(6) 3	(7) 8	(8) 4
(9) 4	(10) 18	(11) 16	(12) 7	(13) 9	(14) 0	(15) 19	(16) 0
(17) 1	(18) 16	(19) 19	(20) 1	(21) 18	(22) 20	(23) 10	(24) 0
(25) 4	(26) 20	(27) 8	(28) 3	(29) 4	(30) 11	(31) 18	(32) 19
(33) 7	(34) 15	(35) 8	(36) 19	(37) 0	(38) 15	(39) 1	(40) 4
(41) 17	(42) 13	(43) 20	(44) 16	(45) 1	(46) 8	(47) 16	(48) 16
(49) 4	(50) 12	(51) 8	(52) 20	(53) 0	(54) 4	(55) 4	(56) 17
(57) 2	(58) 10	(59) 15	(60) 12	(61) 20	(62) 1	(63) 3	(64) 11
(65) 0	(66) 10	(67) 18	(68) 12	(69) 2	(70) 6	(71) 16	(72) 16
(73) 18	(74) 14	(75) 10	(76) 3	(77) 20	(78) 11	(79) 2	(80) 1
(81) 1	(82) 5	(83) 9	(84) 2	(85) 20	(86) 15	(87) 20	(88) 10
(89) 19	(90) 19	(91) 19	(92) 2	(93) 7	(94) 10	(95) 10	(96) 20
(97) 5	(98) 9	(99) 20	(100) 19				

## 二十以内加减法计算练习题答案

### 第5页答案

- (1) 19 (2) 3 (3) 20 (4) 13 (5) 2 (6) 1 (7) 12 (8) 17  
(9) 9 (10) 1 (11) 1 (12) 19 (13) 2 (14) 3 (15) 15 (16) 4  
(17) 7 (18) 14 (19) 1 (20) 0 (21) 3 (22) 6 (23) 10 (24) 19  
(25) 11 (26) 15 (27) 18 (28) 14 (29) 1 (30) 20 (31) 10 (32) 19  
(33) 15 (34) 20 (35) 19 (36) 15 (37) 4 (38) 1 (39) 5 (40) 13  
(41) 2 (42) 19 (43) 15 (44) 14 (45) 13 (46) 2 (47) 9 (48) 20  
(49) 2 (50) 13 (51) 19 (52) 9 (53) 8 (54) 14 (55) 2 (56) 4  
(57) 9 (58) 14 (59) 6 (60) 17 (61) 18 (62) 20 (63) 13 (64) 17  
(65) 14 (66) 15 (67) 13 (68) 4 (69) 13 (70) 1 (71) 11 (72) 17  
(73) 10 (74) 16 (75) 1 (76) 4 (77) 0 (78) 3 (79) 8 (80) 10  
(81) 3 (82) 7 (83) 3 (84) 18 (85) 6 (86) 17 (87) 0 (88) 1  
(89) 18 (90) 20 (91) 3 (92) 20 (93) 7 (94) 19 (95) 16 (96) 0  
(97) 12 (98) 10 (99) 15 (100) 9

### 第6页答案

- (1) 3 (2) 19 (3) 12 (4) 15 (5) 14 (6) 16 (7) 2 (8) 0  
(9) 1 (10) 2 (11) 15 (12) 4 (13) 18 (14) 0 (15) 19 (16) 17  
(17) 14 (18) 20 (19) 7 (20) 10 (21) 0 (22) 1 (23) 11 (24) 2  
(25) 3 (26) 20 (27) 10 (28) 17 (29) 9 (30) 0 (31) 18 (32) 17  
(33) 11 (34) 19 (35) 15 (36) 4 (37) 4 (38) 13 (39) 20 (40) 10  
(41) 17 (42) 3 (43) 14 (44) 10 (45) 10 (46) 6 (47) 10 (48) 6  
(49) 18 (50) 10 (51) 11 (52) 10 (53) 8 (54) 19 (55) 18 (56) 14  
(57) 19 (58) 2 (59) 17 (60) 1 (61) 11 (62) 12 (63) 1 (64) 8  
(65) 7 (66) 12 (67) 18 (68) 3 (69) 14 (70) 19 (71) 6 (72) 1  
(73) 19 (74) 12 (75) 6 (76) 10 (77) 7 (78) 6 (79) 19 (80) 8  
(81) 4 (82) 11 (83) 18 (84) 2 (85) 11 (86) 0 (87) 8 (88) 1  
(89) 15 (90) 8 (91) 4 (92) 2 (93) 18 (94) 10 (95) 1 (96) 10  
(97) 5 (98) 0 (99) 17 (100) 18

## 二十以内加减法计算练习题答案

### 第7页答案

- (1) 20    (2) 14    (3) 6    (4) 0    (5) 4    (6) 7    (7) 19    (8) 15  
(9) 8    (10) 5    (11) 13    (12) 20    (13) 7    (14) 17    (15) 15    (16) 3  
(17) 2    (18) 4    (19) 7    (20) 11    (21) 19    (22) 1    (23) 7    (24) 1  
(25) 0    (26) 13    (27) 20    (28) 16    (29) 11    (30) 16    (31) 1    (32) 5  
(33) 5    (34) 20    (35) 14    (36) 20    (37) 17    (38) 17    (39) 17    (40) 1  
(41) 16    (42) 4    (43) 8    (44) 1    (45) 19    (46) 13    (47) 12    (48) 0  
(49) 7    (50) 14    (51) 20    (52) 2    (53) 9    (54) 0    (55) 16    (56) 3  
(57) 18    (58) 18    (59) 19    (60) 4    (61) 10    (62) 10    (63) 11    (64) 13  
(65) 14    (66) 8    (67) 20    (68) 13    (69) 10    (70) 6    (71) 20    (72) 0  
(73) 20    (74) 14    (75) 4    (76) 19    (77) 15    (78) 1    (79) 15    (80) 14  
(81) 14    (82) 19    (83) 3    (84) 2    (85) 17    (86) 19    (87) 19    (88) 12  
(89) 4    (90) 0    (91) 20    (92) 3    (93) 10    (94) 7    (95) 19    (96) 3  
(97) 10    (98) 20    (99) 16    (100) 13