

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $4 + 11 =$ | (2) $19 + 1 =$ | (3) $15 + 3 =$ | (4) $10 + 7 =$ |
| (5) $2 + 4 =$ | (6) $9 + 3 =$ | (7) $11 + 5 =$ | (8) $1 + 2 =$ |
| (9) $12 + 1 =$ | (10) $14 + 1 =$ | (11) $11 + 7 =$ | (12) $12 + 6 =$ |
| (13) $9 + 10 =$ | (14) $2 + 16 =$ | (15) $11 + 5 =$ | (16) $8 + 11 =$ |
| (17) $4 + 1 =$ | (18) $5 + 3 =$ | (19) $18 + 1 =$ | (20) $11 + 6 =$ |
| (21) $3 + 11 =$ | (22) $17 + 2 =$ | (23) $12 + 3 =$ | (24) $6 + 5 =$ |
| (25) $17 + 2 =$ | (26) $7 + 2 =$ | (27) $2 + 4 =$ | (28) $19 + 1 =$ |
| (29) $10 + 8 =$ | (30) $11 + 6 =$ | (31) $14 + 2 =$ | (32) $2 + 6 =$ |
| (33) $4 + 1 =$ | (34) $14 + 2 =$ | (35) $8 + 3 =$ | (36) $2 + 15 =$ |
| (37) $4 + 3 =$ | (38) $13 + 4 =$ | (39) $15 + 3 =$ | (40) $19 + 1 =$ |
| (41) $8 + 10 =$ | (42) $6 + 4 =$ | (43) $15 + 4 =$ | (44) $5 + 5 =$ |
| (45) $9 + 11 =$ | (46) $7 + 1 =$ | (47) $3 + 11 =$ | (48) $1 + 2 =$ |
| (49) $7 + 13 =$ | (50) $17 + 2 =$ | (51) $15 + 4 =$ | (52) $8 + 6 =$ |
| (53) $1 + 9 =$ | (54) $8 + 8 =$ | (55) $13 + 2 =$ | (56) $12 + 6 =$ |
| (57) $15 + 4 =$ | (58) $3 + 11 =$ | (59) $14 + 1 =$ | (60) $19 + 1 =$ |
| (61) $2 + 16 =$ | (62) $13 + 1 =$ | (63) $19 + 1 =$ | (64) $16 + 1 =$ |
| (65) $1 + 4 =$ | (66) $12 + 8 =$ | (67) $11 + 1 =$ | (68) $18 + 1 =$ |
| (69) $8 + 9 =$ | (70) $8 + 4 =$ | (71) $7 + 5 =$ | (72) $15 + 2 =$ |
| (73) $8 + 3 =$ | (74) $5 + 6 =$ | (75) $8 + 1 =$ | (76) $6 + 4 =$ |
| (77) $6 + 1 =$ | (78) $2 + 12 =$ | (79) $19 + 1 =$ | (80) $5 + 14 =$ |
| (81) $4 + 4 =$ | (82) $12 + 3 =$ | (83) $8 + 1 =$ | (84) $4 + 7 =$ |
| (85) $13 + 5 =$ | (86) $12 + 1 =$ | (87) $3 + 8 =$ | (88) $1 + 5 =$ |
| (89) $15 + 3 =$ | (90) $18 + 2 =$ | (91) $15 + 5 =$ | (92) $14 + 6 =$ |
| (93) $11 + 3 =$ | (94) $1 + 14 =$ | (95) $3 + 9 =$ | (96) $2 + 9 =$ |
| (97) $19 + 1 =$ | (98) $12 + 7 =$ | (99) $13 + 4 =$ | (100) $3 + 15 =$ |

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|-----------------|-----------------|-----------------|-----------------|
| (1) $19 + 1 =$ | (2) $15 + 5 =$ | (3) $12 + 1 =$ | (4) $12 + 8 =$ |
| (5) $7 + 10 =$ | (6) $15 + 2 =$ | (7) $5 + 3 =$ | (8) $4 + 5 =$ |
| (9) $6 + 3 =$ | (10) $10 + 7 =$ | (11) $10 + 9 =$ | (12) $7 + 12 =$ |
| (13) $14 + 3 =$ | (14) $8 + 12 =$ | (15) $3 + 8 =$ | (16) $15 + 2 =$ |
| (17) $8 + 9 =$ | (18) $10 + 5 =$ | (19) $19 + 1 =$ | (20) $15 + 1 =$ |
| (21) $18 + 2 =$ | (22) $3 + 12 =$ | (23) $14 + 3 =$ | (24) $7 + 7 =$ |
| (25) $12 + 2 =$ | (26) $15 + 5 =$ | (27) $17 + 3 =$ | (28) $18 + 1 =$ |
| (29) $7 + 6 =$ | (30) $1 + 4 =$ | (31) $19 + 1 =$ | (32) $9 + 7 =$ |
| (33) $19 + 1 =$ | (34) $15 + 3 =$ | (35) $17 + 2 =$ | (36) $18 + 2 =$ |
| (37) $11 + 5 =$ | (38) $9 + 6 =$ | (39) $19 + 1 =$ | (40) $8 + 4 =$ |
| (41) $15 + 4 =$ | (42) $13 + 7 =$ | (43) $15 + 4 =$ | (44) $8 + 12 =$ |
| (45) $5 + 15 =$ | (46) $11 + 6 =$ | (47) $13 + 2 =$ | (48) $13 + 7 =$ |
| (49) $18 + 1 =$ | (50) $13 + 7 =$ | (51) $11 + 7 =$ | (52) $8 + 12 =$ |
| (53) $9 + 7 =$ | (54) $18 + 2 =$ | (55) $7 + 3 =$ | (56) $19 + 1 =$ |
| (57) $9 + 4 =$ | (58) $17 + 3 =$ | (59) $15 + 5 =$ | (60) $7 + 5 =$ |
| (61) $5 + 3 =$ | (62) $1 + 17 =$ | (63) $9 + 4 =$ | (64) $3 + 8 =$ |
| (65) $7 + 5 =$ | (66) $7 + 9 =$ | (67) $4 + 16 =$ | (68) $18 + 1 =$ |
| (69) $6 + 5 =$ | (70) $8 + 6 =$ | (71) $10 + 5 =$ | (72) $7 + 4 =$ |
| (73) $18 + 2 =$ | (74) $10 + 8 =$ | (75) $19 + 1 =$ | (76) $6 + 5 =$ |
| (77) $17 + 2 =$ | (78) $8 + 3 =$ | (79) $7 + 4 =$ | (80) $11 + 2 =$ |
| (81) $17 + 1 =$ | (82) $2 + 15 =$ | (83) $19 + 1 =$ | (84) $16 + 1 =$ |
| (85) $5 + 14 =$ | (86) $2 + 7 =$ | (87) $5 + 12 =$ | (88) $19 + 1 =$ |
| (89) $3 + 6 =$ | (90) $19 + 1 =$ | (91) $1 + 16 =$ | (92) $15 + 3 =$ |
| (93) $5 + 14 =$ | (94) $17 + 1 =$ | (95) $10 + 4 =$ | (96) $19 + 1 =$ |
| (97) $5 + 7 =$ | (98) $12 + 6 =$ | (99) $9 + 4 =$ | (100) $5 + 1 =$ |

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|------------------|-----------------|-----------------|------------------|
| (1) $11 + 9 =$ | (2) $14 + 4 =$ | (3) $18 + 2 =$ | (4) $14 + 3 =$ |
| (5) $8 + 2 =$ | (6) $15 + 2 =$ | (7) $11 + 8 =$ | (8) $10 + 10 =$ |
| (9) $12 + 7 =$ | (10) $13 + 3 =$ | (11) $4 + 12 =$ | (12) $12 + 6 =$ |
| (13) $5 + 4 =$ | (14) $12 + 8 =$ | (15) $16 + 2 =$ | (16) $10 + 10 =$ |
| (17) $3 + 15 =$ | (18) $7 + 8 =$ | (19) $5 + 9 =$ | (20) $8 + 12 =$ |
| (21) $18 + 1 =$ | (22) $6 + 9 =$ | (23) $6 + 12 =$ | (24) $18 + 1 =$ |
| (25) $13 + 7 =$ | (26) $9 + 4 =$ | (27) $13 + 1 =$ | (28) $17 + 1 =$ |
| (29) $1 + 1 =$ | (30) $9 + 8 =$ | (31) $3 + 8 =$ | (32) $14 + 5 =$ |
| (33) $6 + 14 =$ | (34) $6 + 9 =$ | (35) $11 + 4 =$ | (36) $6 + 12 =$ |
| (37) $8 + 2 =$ | (38) $5 + 14 =$ | (39) $15 + 3 =$ | (40) $13 + 5 =$ |
| (41) $11 + 8 =$ | (42) $13 + 6 =$ | (43) $17 + 2 =$ | (44) $9 + 9 =$ |
| (45) $10 + 10 =$ | (46) $16 + 1 =$ | (47) $11 + 2 =$ | (48) $15 + 5 =$ |
| (49) $11 + 3 =$ | (50) $9 + 9 =$ | (51) $11 + 8 =$ | (52) $13 + 3 =$ |
| (53) $18 + 1 =$ | (54) $15 + 2 =$ | (55) $14 + 2 =$ | (56) $19 + 1 =$ |
| (57) $17 + 1 =$ | (58) $8 + 5 =$ | (59) $2 + 18 =$ | (60) $5 + 4 =$ |
| (61) $13 + 2 =$ | (62) $6 + 6 =$ | (63) $7 + 9 =$ | (64) $7 + 5 =$ |
| (65) $12 + 8 =$ | (66) $16 + 1 =$ | (67) $10 + 2 =$ | (68) $12 + 5 =$ |
| (69) $12 + 8 =$ | (70) $5 + 3 =$ | (71) $19 + 1 =$ | (72) $10 + 6 =$ |
| (73) $14 + 1 =$ | (74) $3 + 7 =$ | (75) $14 + 6 =$ | (76) $11 + 7 =$ |
| (77) $1 + 8 =$ | (78) $15 + 2 =$ | (79) $1 + 2 =$ | (80) $1 + 10 =$ |
| (81) $5 + 15 =$ | (82) $2 + 17 =$ | (83) $5 + 11 =$ | (84) $14 + 6 =$ |
| (85) $15 + 4 =$ | (86) $2 + 14 =$ | (87) $2 + 5 =$ | (88) $11 + 9 =$ |
| (89) $17 + 1 =$ | (90) $9 + 11 =$ | (91) $3 + 14 =$ | (92) $9 + 6 =$ |
| (93) $2 + 1 =$ | (94) $5 + 7 =$ | (95) $9 + 9 =$ | (96) $17 + 2 =$ |
| (97) $10 + 1 =$ | (98) $18 + 2 =$ | (99) $2 + 17 =$ | (100) $15 + 5 =$ |

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(1) $3 + 3 =$

(2) $14 + 4 =$

(3) $2 + 6 =$

(4) $17 + 2 =$

(5) $12 + 1 =$

(6) $8 + 8 =$

(7) $6 + 14 =$

(8) $17 + 1 =$

(9) $15 + 2 =$

(10) $14 + 4 =$

(11) $11 + 4 =$

(12) $19 + 1 =$

(13) $9 + 7 =$

(14) $13 + 7 =$

(15) $5 + 11 =$

(16) $13 + 3 =$

(17) $19 + 1 =$

(18) $8 + 10 =$

(19) $11 + 4 =$

(20) $6 + 4 =$

(21) $6 + 2 =$

(22) $10 + 4 =$

(23) $5 + 8 =$

(24) $14 + 3 =$

(25) $16 + 3 =$

(26) $12 + 7 =$

(27) $15 + 1 =$

(28) $1 + 16 =$

(29) $6 + 2 =$

(30) $11 + 2 =$

(31) $10 + 8 =$

(32) $4 + 7 =$

(33) $8 + 12 =$

(34) $1 + 18 =$

(35) $12 + 1 =$

(36) $6 + 2 =$

(37) $12 + 6 =$

(38) $15 + 5 =$

(39) $6 + 8 =$

(40) $7 + 10 =$

(41) $2 + 2 =$

(42) $14 + 1 =$

(43) $16 + 2 =$

(44) $11 + 3 =$

(45) $7 + 12 =$

(46) $4 + 15 =$

(47) $1 + 5 =$

(48) $11 + 5 =$

(49) $16 + 3 =$

(50) $11 + 1 =$

(51) $2 + 10 =$

(52) $9 + 4 =$

(53) $10 + 2 =$

(54) $7 + 5 =$

(55) $13 + 5 =$

(56) $7 + 3 =$

(57) $19 + 1 =$

(58) $7 + 3 =$

(59) $12 + 1 =$

(60) $5 + 2 =$

(61) $18 + 2 =$

(62) $3 + 11 =$

(63) $14 + 5 =$

(64) $14 + 2 =$

(65) $19 + 1 =$

(66) $7 + 5 =$

(67) $9 + 10 =$

(68) $11 + 7 =$

(69) $8 + 12 =$

(70) $16 + 2 =$

(71) $2 + 10 =$

(72) $3 + 14 =$

(73) $14 + 6 =$

(74) $3 + 4 =$

(75) $1 + 17 =$

(76) $19 + 1 =$

(77) $6 + 1 =$

(78) $13 + 5 =$

(79) $13 + 7 =$

(80) $3 + 13 =$

(81) $18 + 2 =$

(82) $10 + 5 =$

(83) $7 + 3 =$

(84) $9 + 3 =$

(85) $11 + 5 =$

(86) $8 + 9 =$

(87) $5 + 13 =$

(88) $18 + 2 =$

(89) $10 + 8 =$

(90) $5 + 8 =$

(91) $3 + 8 =$

(92) $17 + 1 =$

(93) $9 + 6 =$

(94) $10 + 8 =$

(95) $3 + 17 =$

(96) $5 + 7 =$

(97) $6 + 13 =$

(98) $8 + 7 =$

(99) $6 + 14 =$

(100) $3 + 8 =$

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- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $19 + 1 =$ | (2) $12 + 8 =$ | (3) $15 + 1 =$ | (4) $4 + 14 =$ |
| (5) $1 + 15 =$ | (6) $12 + 8 =$ | (7) $8 + 11 =$ | (8) $17 + 3 =$ |
| (9) $4 + 5 =$ | (10) $10 + 10 =$ | (11) $19 + 1 =$ | (12) $8 + 9 =$ |
| (13) $11 + 4 =$ | (14) $16 + 3 =$ | (15) $16 + 1 =$ | (16) $1 + 3 =$ |
| (17) $18 + 1 =$ | (18) $3 + 3 =$ | (19) $7 + 11 =$ | (20) $13 + 5 =$ |
| (21) $5 + 11 =$ | (22) $4 + 14 =$ | (23) $10 + 6 =$ | (24) $4 + 13 =$ |
| (25) $6 + 1 =$ | (26) $3 + 13 =$ | (27) $10 + 2 =$ | (28) $19 + 1 =$ |
| (29) $17 + 1 =$ | (30) $5 + 15 =$ | (31) $10 + 5 =$ | (32) $15 + 5 =$ |
| (33) $4 + 12 =$ | (34) $10 + 4 =$ | (35) $15 + 3 =$ | (36) $1 + 1 =$ |
| (37) $10 + 5 =$ | (38) $19 + 1 =$ | (39) $11 + 2 =$ | (40) $3 + 3 =$ |
| (41) $18 + 1 =$ | (42) $14 + 4 =$ | (43) $15 + 2 =$ | (44) $3 + 5 =$ |
| (45) $18 + 2 =$ | (46) $10 + 8 =$ | (47) $15 + 3 =$ | (48) $5 + 2 =$ |
| (49) $5 + 5 =$ | (50) $7 + 11 =$ | (51) $1 + 17 =$ | (52) $10 + 2 =$ |
| (53) $10 + 3 =$ | (54) $3 + 2 =$ | (55) $17 + 2 =$ | (56) $10 + 5 =$ |
| (57) $15 + 2 =$ | (58) $5 + 3 =$ | (59) $6 + 9 =$ | (60) $4 + 2 =$ |
| (61) $6 + 9 =$ | (62) $10 + 3 =$ | (63) $6 + 5 =$ | (64) $14 + 3 =$ |
| (65) $10 + 4 =$ | (66) $18 + 1 =$ | (67) $10 + 2 =$ | (68) $1 + 10 =$ |
| (69) $3 + 10 =$ | (70) $12 + 3 =$ | (71) $6 + 13 =$ | (72) $10 + 2 =$ |
| (73) $10 + 1 =$ | (74) $10 + 5 =$ | (75) $5 + 7 =$ | (76) $13 + 2 =$ |
| (77) $19 + 1 =$ | (78) $7 + 11 =$ | (79) $11 + 7 =$ | (80) $14 + 5 =$ |
| (81) $6 + 5 =$ | (82) $3 + 3 =$ | (83) $3 + 15 =$ | (84) $15 + 5 =$ |
| (85) $1 + 2 =$ | (86) $5 + 4 =$ | (87) $6 + 5 =$ | (88) $13 + 4 =$ |
| (89) $3 + 7 =$ | (90) $10 + 7 =$ | (91) $14 + 5 =$ | (92) $15 + 3 =$ |
| (93) $13 + 3 =$ | (94) $18 + 2 =$ | (95) $5 + 8 =$ | (96) $3 + 10 =$ |
| (97) $17 + 1 =$ | (98) $1 + 15 =$ | (99) $2 + 3 =$ | (100) $13 + 1 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $16 + 3 =$ | (2) $19 + 1 =$ | (3) $1 + 19 =$ | (4) $16 + 2 =$ |
| (5) $10 + 9 =$ | (6) $17 + 3 =$ | (7) $19 + 1 =$ | (8) $4 + 6 =$ |
| (9) $4 + 12 =$ | (10) $15 + 1 =$ | (11) $15 + 2 =$ | (12) $16 + 1 =$ |
| (13) $18 + 1 =$ | (14) $5 + 3 =$ | (15) $8 + 8 =$ | (16) $8 + 9 =$ |
| (17) $19 + 1 =$ | (18) $15 + 2 =$ | (19) $18 + 1 =$ | (20) $4 + 2 =$ |
| (21) $17 + 1 =$ | (22) $11 + 5 =$ | (23) $16 + 2 =$ | (24) $8 + 8 =$ |
| (25) $6 + 12 =$ | (26) $10 + 9 =$ | (27) $3 + 9 =$ | (28) $9 + 4 =$ |
| (29) $15 + 5 =$ | (30) $11 + 4 =$ | (31) $16 + 2 =$ | (32) $8 + 7 =$ |
| (33) $8 + 10 =$ | (34) $16 + 4 =$ | (35) $16 + 2 =$ | (36) $13 + 4 =$ |
| (37) $13 + 6 =$ | (38) $15 + 1 =$ | (39) $18 + 1 =$ | (40) $9 + 3 =$ |
| (41) $9 + 10 =$ | (42) $7 + 12 =$ | (43) $2 + 12 =$ | (44) $11 + 2 =$ |
| (45) $15 + 2 =$ | (46) $18 + 1 =$ | (47) $14 + 1 =$ | (48) $15 + 5 =$ |
| (49) $17 + 2 =$ | (50) $3 + 12 =$ | (51) $1 + 17 =$ | (52) $7 + 6 =$ |
| (53) $11 + 8 =$ | (54) $2 + 17 =$ | (55) $4 + 15 =$ | (56) $13 + 4 =$ |
| (57) $2 + 11 =$ | (58) $6 + 2 =$ | (59) $11 + 6 =$ | (60) $12 + 6 =$ |
| (61) $16 + 4 =$ | (62) $9 + 6 =$ | (63) $2 + 12 =$ | (64) $16 + 4 =$ |
| (65) $17 + 3 =$ | (66) $19 + 1 =$ | (67) $15 + 2 =$ | (68) $10 + 7 =$ |
| (69) $6 + 7 =$ | (70) $2 + 11 =$ | (71) $13 + 6 =$ | (72) $13 + 3 =$ |
| (73) $3 + 8 =$ | (74) $3 + 7 =$ | (75) $15 + 3 =$ | (76) $17 + 1 =$ |
| (77) $11 + 9 =$ | (78) $9 + 4 =$ | (79) $11 + 1 =$ | (80) $8 + 7 =$ |
| (81) $6 + 3 =$ | (82) $8 + 11 =$ | (83) $6 + 2 =$ | (84) $18 + 1 =$ |
| (85) $10 + 3 =$ | (86) $8 + 11 =$ | (87) $1 + 17 =$ | (88) $16 + 2 =$ |
| (89) $19 + 1 =$ | (90) $10 + 2 =$ | (91) $4 + 1 =$ | (92) $19 + 1 =$ |
| (93) $15 + 1 =$ | (94) $15 + 3 =$ | (95) $17 + 3 =$ | (96) $13 + 5 =$ |
| (97) $6 + 1 =$ | (98) $11 + 4 =$ | (99) $13 + 2 =$ | (100) $18 + 1 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $17 + 1 =$ | (2) $6 + 12 =$ | (3) $2 + 15 =$ | (4) $2 + 1 =$ |
| (5) $8 + 4 =$ | (6) $11 + 6 =$ | (7) $10 + 1 =$ | (8) $4 + 14 =$ |
| (9) $18 + 2 =$ | (10) $16 + 4 =$ | (11) $9 + 1 =$ | (12) $6 + 10 =$ |
| (13) $3 + 3 =$ | (14) $5 + 8 =$ | (15) $11 + 3 =$ | (16) $12 + 2 =$ |
| (17) $14 + 4 =$ | (18) $4 + 6 =$ | (19) $9 + 6 =$ | (20) $17 + 3 =$ |
| (21) $10 + 4 =$ | (22) $10 + 5 =$ | (23) $6 + 13 =$ | (24) $18 + 2 =$ |
| (25) $3 + 10 =$ | (26) $12 + 2 =$ | (27) $15 + 4 =$ | (28) $12 + 2 =$ |
| (29) $5 + 2 =$ | (30) $4 + 13 =$ | (31) $11 + 2 =$ | (32) $2 + 3 =$ |
| (33) $9 + 9 =$ | (34) $19 + 1 =$ | (35) $10 + 2 =$ | (36) $1 + 14 =$ |
| (37) $16 + 1 =$ | (38) $18 + 1 =$ | (39) $9 + 4 =$ | (40) $3 + 14 =$ |
| (41) $16 + 2 =$ | (42) $15 + 2 =$ | (43) $18 + 1 =$ | (44) $1 + 6 =$ |
| (45) $6 + 2 =$ | (46) $11 + 3 =$ | (47) $4 + 8 =$ | (48) $10 + 5 =$ |
| (49) $18 + 2 =$ | (50) $5 + 7 =$ | (51) $14 + 6 =$ | (52) $18 + 2 =$ |
| (53) $14 + 4 =$ | (54) $3 + 13 =$ | (55) $12 + 2 =$ | (56) $9 + 7 =$ |
| (57) $19 + 1 =$ | (58) $5 + 13 =$ | (59) $3 + 3 =$ | (60) $1 + 16 =$ |
| (61) $2 + 2 =$ | (62) $13 + 2 =$ | (63) $16 + 2 =$ | (64) $12 + 6 =$ |
| (65) $1 + 3 =$ | (66) $7 + 5 =$ | (67) $19 + 1 =$ | (68) $12 + 3 =$ |
| (69) $19 + 1 =$ | (70) $18 + 2 =$ | (71) $10 + 2 =$ | (72) $3 + 10 =$ |
| (73) $15 + 5 =$ | (74) $11 + 7 =$ | (75) $7 + 3 =$ | (76) $15 + 5 =$ |
| (77) $9 + 9 =$ | (78) $12 + 1 =$ | (79) $18 + 2 =$ | (80) $8 + 1 =$ |
| (81) $11 + 2 =$ | (82) $16 + 4 =$ | (83) $7 + 4 =$ | (84) $1 + 17 =$ |
| (85) $4 + 6 =$ | (86) $3 + 2 =$ | (87) $2 + 3 =$ | (88) $8 + 2 =$ |
| (89) $19 + 1 =$ | (90) $17 + 1 =$ | (91) $14 + 4 =$ | (92) $17 + 2 =$ |
| (93) $14 + 6 =$ | (94) $1 + 16 =$ | (95) $4 + 2 =$ | (96) $17 + 3 =$ |
| (97) $5 + 9 =$ | (98) $1 + 13 =$ | (99) $18 + 2 =$ | (100) $2 + 15 =$ |

二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|----------|
| (1) 15 | (2) 20 | (3) 18 | (4) 17 |
| (5) 6 | (6) 12 | (7) 16 | (8) 3 |
| (9) 13 | (10) 15 | (11) 18 | (12) 18 |
| (13) 19 | (14) 18 | (15) 16 | (16) 19 |
| (17) 5 | (18) 8 | (19) 19 | (20) 17 |
| (21) 14 | (22) 19 | (23) 15 | (24) 11 |
| (25) 19 | (26) 9 | (27) 6 | (28) 20 |
| (29) 18 | (30) 17 | (31) 16 | (32) 8 |
| (33) 5 | (34) 16 | (35) 11 | (36) 17 |
| (37) 7 | (38) 17 | (39) 18 | (40) 20 |
| (41) 18 | (42) 10 | (43) 19 | (44) 10 |
| (45) 20 | (46) 8 | (47) 14 | (48) 3 |
| (49) 20 | (50) 19 | (51) 19 | (52) 14 |
| (53) 10 | (54) 16 | (55) 15 | (56) 18 |
| (57) 19 | (58) 14 | (59) 15 | (60) 20 |
| (61) 18 | (62) 14 | (63) 20 | (64) 17 |
| (65) 5 | (66) 20 | (67) 12 | (68) 19 |
| (69) 17 | (70) 12 | (71) 12 | (72) 17 |
| (73) 11 | (74) 11 | (75) 9 | (76) 10 |
| (77) 7 | (78) 14 | (79) 20 | (80) 19 |
| (81) 8 | (82) 15 | (83) 9 | (84) 11 |
| (85) 18 | (86) 13 | (87) 11 | (88) 6 |
| (89) 18 | (90) 20 | (91) 20 | (92) 20 |
| (93) 14 | (94) 15 | (95) 12 | (96) 11 |
| (97) 20 | (98) 19 | (99) 17 | (100) 18 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 20 | (2) 20 | (3) 13 | (4) 20 |
| (5) 17 | (6) 17 | (7) 8 | (8) 9 |
| (9) 9 | (10) 17 | (11) 19 | (12) 19 |
| (13) 17 | (14) 20 | (15) 11 | (16) 17 |
| (17) 17 | (18) 15 | (19) 20 | (20) 16 |
| (21) 20 | (22) 15 | (23) 17 | (24) 14 |
| (25) 14 | (26) 20 | (27) 20 | (28) 19 |
| (29) 13 | (30) 5 | (31) 20 | (32) 16 |
| (33) 20 | (34) 18 | (35) 19 | (36) 20 |
| (37) 16 | (38) 15 | (39) 20 | (40) 12 |
| (41) 19 | (42) 20 | (43) 19 | (44) 20 |
| (45) 20 | (46) 17 | (47) 15 | (48) 20 |
| (49) 19 | (50) 20 | (51) 18 | (52) 20 |
| (53) 16 | (54) 20 | (55) 10 | (56) 20 |
| (57) 13 | (58) 20 | (59) 20 | (60) 12 |
| (61) 8 | (62) 18 | (63) 13 | (64) 11 |
| (65) 12 | (66) 16 | (67) 20 | (68) 19 |
| (69) 11 | (70) 14 | (71) 15 | (72) 11 |
| (73) 20 | (74) 18 | (75) 20 | (76) 11 |
| (77) 19 | (78) 11 | (79) 11 | (80) 13 |
| (81) 18 | (82) 17 | (83) 20 | (84) 17 |
| (85) 19 | (86) 9 | (87) 17 | (88) 20 |
| (89) 9 | (90) 20 | (91) 17 | (92) 18 |
| (93) 19 | (94) 18 | (95) 14 | (96) 20 |
| (97) 12 | (98) 18 | (99) 13 | (100) 6 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 18 | (3) 20 | (4) 17 |
| (5) 10 | (6) 17 | (7) 19 | (8) 20 |
| (9) 19 | (10) 16 | (11) 16 | (12) 18 |
| (13) 9 | (14) 20 | (15) 18 | (16) 20 |
| (17) 18 | (18) 15 | (19) 14 | (20) 20 |
| (21) 19 | (22) 15 | (23) 18 | (24) 19 |
| (25) 20 | (26) 13 | (27) 14 | (28) 18 |
| (29) 2 | (30) 17 | (31) 11 | (32) 19 |
| (33) 20 | (34) 15 | (35) 15 | (36) 18 |
| (37) 10 | (38) 19 | (39) 18 | (40) 18 |
| (41) 19 | (42) 19 | (43) 19 | (44) 18 |
| (45) 20 | (46) 17 | (47) 13 | (48) 20 |
| (49) 14 | (50) 18 | (51) 19 | (52) 16 |
| (53) 19 | (54) 17 | (55) 16 | (56) 20 |
| (57) 18 | (58) 13 | (59) 20 | (60) 9 |
| (61) 15 | (62) 12 | (63) 16 | (64) 12 |
| (65) 20 | (66) 17 | (67) 12 | (68) 17 |
| (69) 20 | (70) 8 | (71) 20 | (72) 16 |
| (73) 15 | (74) 10 | (75) 20 | (76) 18 |
| (77) 9 | (78) 17 | (79) 3 | (80) 11 |
| (81) 20 | (82) 19 | (83) 16 | (84) 20 |
| (85) 19 | (86) 16 | (87) 7 | (88) 20 |
| (89) 18 | (90) 20 | (91) 17 | (92) 15 |
| (93) 3 | (94) 12 | (95) 18 | (96) 19 |
| (97) 11 | (98) 20 | (99) 19 | (100) 20 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 6 | (2) 18 | (3) 8 | (4) 19 |
| (5) 13 | (6) 16 | (7) 20 | (8) 18 |
| (9) 17 | (10) 18 | (11) 15 | (12) 20 |
| (13) 16 | (14) 20 | (15) 16 | (16) 16 |
| (17) 20 | (18) 18 | (19) 15 | (20) 10 |
| (21) 8 | (22) 14 | (23) 13 | (24) 17 |
| (25) 19 | (26) 19 | (27) 16 | (28) 17 |
| (29) 8 | (30) 13 | (31) 18 | (32) 11 |
| (33) 20 | (34) 19 | (35) 13 | (36) 8 |
| (37) 18 | (38) 20 | (39) 14 | (40) 17 |
| (41) 4 | (42) 15 | (43) 18 | (44) 14 |
| (45) 19 | (46) 19 | (47) 6 | (48) 16 |
| (49) 19 | (50) 12 | (51) 12 | (52) 13 |
| (53) 12 | (54) 12 | (55) 18 | (56) 10 |
| (57) 20 | (58) 10 | (59) 13 | (60) 7 |
| (61) 20 | (62) 14 | (63) 19 | (64) 16 |
| (65) 20 | (66) 12 | (67) 19 | (68) 18 |
| (69) 20 | (70) 18 | (71) 12 | (72) 17 |
| (73) 20 | (74) 7 | (75) 18 | (76) 20 |
| (77) 7 | (78) 18 | (79) 20 | (80) 16 |
| (81) 20 | (82) 15 | (83) 10 | (84) 12 |
| (85) 16 | (86) 17 | (87) 18 | (88) 20 |
| (89) 18 | (90) 13 | (91) 11 | (92) 18 |
| (93) 15 | (94) 18 | (95) 20 | (96) 12 |
| (97) 19 | (98) 15 | (99) 20 | (100) 11 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 20 | (3) 16 | (4) 18 |
| (5) 16 | (6) 20 | (7) 19 | (8) 20 |
| (9) 9 | (10) 20 | (11) 20 | (12) 17 |
| (13) 15 | (14) 19 | (15) 17 | (16) 4 |
| (17) 19 | (18) 6 | (19) 18 | (20) 18 |
| (21) 16 | (22) 18 | (23) 16 | (24) 17 |
| (25) 7 | (26) 16 | (27) 12 | (28) 20 |
| (29) 18 | (30) 20 | (31) 15 | (32) 20 |
| (33) 16 | (34) 14 | (35) 18 | (36) 2 |
| (37) 15 | (38) 20 | (39) 13 | (40) 6 |
| (41) 19 | (42) 18 | (43) 17 | (44) 8 |
| (45) 20 | (46) 18 | (47) 18 | (48) 7 |
| (49) 10 | (50) 18 | (51) 18 | (52) 12 |
| (53) 13 | (54) 5 | (55) 19 | (56) 15 |
| (57) 17 | (58) 8 | (59) 15 | (60) 6 |
| (61) 15 | (62) 13 | (63) 11 | (64) 17 |
| (65) 14 | (66) 19 | (67) 12 | (68) 11 |
| (69) 13 | (70) 15 | (71) 19 | (72) 12 |
| (73) 11 | (74) 15 | (75) 12 | (76) 15 |
| (77) 20 | (78) 18 | (79) 18 | (80) 19 |
| (81) 11 | (82) 6 | (83) 18 | (84) 20 |
| (85) 3 | (86) 9 | (87) 11 | (88) 17 |
| (89) 10 | (90) 17 | (91) 19 | (92) 18 |
| (93) 16 | (94) 20 | (95) 13 | (96) 13 |
| (97) 18 | (98) 16 | (99) 5 | (100) 14 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 20 | (3) 20 | (4) 18 |
| (5) 19 | (6) 20 | (7) 20 | (8) 10 |
| (9) 16 | (10) 16 | (11) 17 | (12) 17 |
| (13) 19 | (14) 8 | (15) 16 | (16) 17 |
| (17) 20 | (18) 17 | (19) 19 | (20) 6 |
| (21) 18 | (22) 16 | (23) 18 | (24) 16 |
| (25) 18 | (26) 19 | (27) 12 | (28) 13 |
| (29) 20 | (30) 15 | (31) 18 | (32) 15 |
| (33) 18 | (34) 20 | (35) 18 | (36) 17 |
| (37) 19 | (38) 16 | (39) 19 | (40) 12 |
| (41) 19 | (42) 19 | (43) 14 | (44) 13 |
| (45) 17 | (46) 19 | (47) 15 | (48) 20 |
| (49) 19 | (50) 15 | (51) 18 | (52) 13 |
| (53) 19 | (54) 19 | (55) 19 | (56) 17 |
| (57) 13 | (58) 8 | (59) 17 | (60) 18 |
| (61) 20 | (62) 15 | (63) 14 | (64) 20 |
| (65) 20 | (66) 20 | (67) 17 | (68) 17 |
| (69) 13 | (70) 13 | (71) 19 | (72) 16 |
| (73) 11 | (74) 10 | (75) 18 | (76) 18 |
| (77) 20 | (78) 13 | (79) 12 | (80) 15 |
| (81) 9 | (82) 19 | (83) 8 | (84) 19 |
| (85) 13 | (86) 19 | (87) 18 | (88) 18 |
| (89) 20 | (90) 12 | (91) 5 | (92) 20 |
| (93) 16 | (94) 18 | (95) 20 | (96) 18 |
| (97) 7 | (98) 15 | (99) 15 | (100) 19 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 18 | (3) 17 | (4) 3 |
| (5) 12 | (6) 17 | (7) 11 | (8) 18 |
| (9) 20 | (10) 20 | (11) 10 | (12) 16 |
| (13) 6 | (14) 13 | (15) 14 | (16) 14 |
| (17) 18 | (18) 10 | (19) 15 | (20) 20 |
| (21) 14 | (22) 15 | (23) 19 | (24) 20 |
| (25) 13 | (26) 14 | (27) 19 | (28) 14 |
| (29) 7 | (30) 17 | (31) 13 | (32) 5 |
| (33) 18 | (34) 20 | (35) 12 | (36) 15 |
| (37) 17 | (38) 19 | (39) 13 | (40) 17 |
| (41) 18 | (42) 17 | (43) 19 | (44) 7 |
| (45) 8 | (46) 14 | (47) 12 | (48) 15 |
| (49) 20 | (50) 12 | (51) 20 | (52) 20 |
| (53) 18 | (54) 16 | (55) 14 | (56) 16 |
| (57) 20 | (58) 18 | (59) 6 | (60) 17 |
| (61) 4 | (62) 15 | (63) 18 | (64) 18 |
| (65) 4 | (66) 12 | (67) 20 | (68) 15 |
| (69) 20 | (70) 20 | (71) 12 | (72) 13 |
| (73) 20 | (74) 18 | (75) 10 | (76) 20 |
| (77) 18 | (78) 13 | (79) 20 | (80) 9 |
| (81) 13 | (82) 20 | (83) 11 | (84) 18 |
| (85) 10 | (86) 5 | (87) 5 | (88) 10 |
| (89) 20 | (90) 18 | (91) 18 | (92) 19 |
| (93) 20 | (94) 17 | (95) 6 | (96) 20 |
| (97) 14 | (98) 14 | (99) 20 | (100) 17 |