

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|-----------------|-----------------|------------------|
| (1) $9 + 4 =$ | (2) $5 + 7 =$ | (3) $5 + 11 =$ | (4) $11 + 9 =$ |
| (5) $5 + 13 =$ | (6) $7 + 2 =$ | (7) $16 + 3 =$ | (8) $7 + 4 =$ |
| (9) $18 + 1 =$ | (10) $1 + 7 =$ | (11) $15 + 3 =$ | (12) $6 + 9 =$ |
| (13) $19 + 1 =$ | (14) $13 + 3 =$ | (15) $5 + 6 =$ | (16) $16 + 3 =$ |
| (17) $5 + 10 =$ | (18) $1 + 2 =$ | (19) $14 + 6 =$ | (20) $9 + 5 =$ |
| (21) $5 + 10 =$ | (22) $3 + 14 =$ | (23) $7 + 2 =$ | (24) $9 + 2 =$ |
| (25) $7 + 13 =$ | (26) $8 + 9 =$ | (27) $9 + 7 =$ | (28) $14 + 1 =$ |
| (29) $2 + 7 =$ | (30) $3 + 3 =$ | (31) $8 + 9 =$ | (32) $18 + 2 =$ |
| (33) $4 + 7 =$ | (34) $10 + 4 =$ | (35) $1 + 10 =$ | (36) $19 + 1 =$ |
| (37) $1 + 12 =$ | (38) $4 + 3 =$ | (39) $18 + 1 =$ | (40) $4 + 5 =$ |
| (41) $4 + 7 =$ | (42) $2 + 11 =$ | (43) $14 + 6 =$ | (44) $8 + 10 =$ |
| (45) $15 + 2 =$ | (46) $3 + 8 =$ | (47) $17 + 1 =$ | (48) $1 + 15 =$ |
| (49) $1 + 10 =$ | (50) $7 + 11 =$ | (51) $5 + 12 =$ | (52) $14 + 3 =$ |
| (53) $16 + 4 =$ | (54) $11 + 2 =$ | (55) $18 + 1 =$ | (56) $9 + 11 =$ |
| (57) $10 + 5 =$ | (58) $19 + 1 =$ | (59) $15 + 2 =$ | (60) $13 + 5 =$ |
| (61) $14 + 6 =$ | (62) $12 + 6 =$ | (63) $3 + 16 =$ | (64) $2 + 7 =$ |
| (65) $17 + 2 =$ | (66) $13 + 6 =$ | (67) $11 + 8 =$ | (68) $19 + 1 =$ |
| (69) $5 + 13 =$ | (70) $17 + 1 =$ | (71) $6 + 8 =$ | (72) $16 + 1 =$ |
| (73) $4 + 2 =$ | (74) $5 + 11 =$ | (75) $2 + 2 =$ | (76) $1 + 19 =$ |
| (77) $16 + 4 =$ | (78) $6 + 12 =$ | (79) $12 + 7 =$ | (80) $8 + 11 =$ |
| (81) $16 + 4 =$ | (82) $19 + 1 =$ | (83) $8 + 1 =$ | (84) $9 + 4 =$ |
| (85) $1 + 6 =$ | (86) $17 + 1 =$ | (87) $17 + 2 =$ | (88) $16 + 1 =$ |
| (89) $10 + 10 =$ | (90) $16 + 2 =$ | (91) $12 + 1 =$ | (92) $9 + 9 =$ |
| (93) $17 + 2 =$ | (94) $9 + 1 =$ | (95) $14 + 5 =$ | (96) $5 + 2 =$ |
| (97) $18 + 2 =$ | (98) $17 + 1 =$ | (99) $15 + 3 =$ | (100) $11 + 1 =$ |

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(1) $11 + 3 =$

(2) $11 + 5 =$

(3) $12 + 3 =$

(4) $16 + 4 =$

(5) $6 + 3 =$

(6) $13 + 2 =$

(7) $11 + 5 =$

(8) $3 + 3 =$

(9) $1 + 19 =$

(10) $15 + 4 =$

(11) $8 + 5 =$

(12) $13 + 6 =$

(13) $4 + 10 =$

(14) $15 + 5 =$

(15) $7 + 11 =$

(16) $2 + 15 =$

(17) $5 + 1 =$

(18) $2 + 11 =$

(19) $4 + 13 =$

(20) $6 + 1 =$

(21) $16 + 2 =$

(22) $11 + 1 =$

(23) $1 + 14 =$

(24) $4 + 16 =$

(25) $13 + 6 =$

(26) $14 + 6 =$

(27) $3 + 4 =$

(28) $8 + 1 =$

(29) $11 + 5 =$

(30) $19 + 1 =$

(31) $15 + 3 =$

(32) $12 + 8 =$

(33) $18 + 1 =$

(34) $5 + 4 =$

(35) $7 + 10 =$

(36) $14 + 2 =$

(37) $10 + 1 =$

(38) $1 + 10 =$

(39) $15 + 3 =$

(40) $15 + 5 =$

(41) $2 + 4 =$

(42) $18 + 2 =$

(43) $7 + 13 =$

(44) $12 + 2 =$

(45) $16 + 2 =$

(46) $3 + 7 =$

(47) $3 + 4 =$

(48) $8 + 6 =$

(49) $8 + 3 =$

(50) $4 + 16 =$

(51) $10 + 6 =$

(52) $16 + 3 =$

(53) $13 + 2 =$

(54) $19 + 1 =$

(55) $12 + 1 =$

(56) $5 + 15 =$

(57) $14 + 3 =$

(58) $13 + 5 =$

(59) $6 + 8 =$

(60) $3 + 15 =$

(61) $9 + 8 =$

(62) $17 + 1 =$

(63) $4 + 5 =$

(64) $2 + 8 =$

(65) $1 + 6 =$

(66) $14 + 1 =$

(67) $15 + 1 =$

(68) $13 + 4 =$

(69) $6 + 8 =$

(70) $16 + 1 =$

(71) $11 + 1 =$

(72) $9 + 1 =$

(73) $14 + 1 =$

(74) $6 + 2 =$

(75) $6 + 8 =$

(76) $12 + 5 =$

(77) $18 + 1 =$

(78) $7 + 4 =$

(79) $10 + 2 =$

(80) $16 + 4 =$

(81) $1 + 1 =$

(82) $1 + 8 =$

(83) $1 + 18 =$

(84) $5 + 14 =$

(85) $10 + 1 =$

(86) $11 + 8 =$

(87) $14 + 4 =$

(88) $10 + 10 =$

(89) $12 + 7 =$

(90) $12 + 3 =$

(91) $4 + 4 =$

(92) $14 + 1 =$

(93) $10 + 6 =$

(94) $17 + 3 =$

(95) $16 + 2 =$

(96) $15 + 2 =$

(97) $1 + 3 =$

(98) $7 + 8 =$

(99) $7 + 3 =$

(100) $1 + 5 =$

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $19 + 1 =$ | (2) $14 + 5 =$ | (3) $18 + 1 =$ | (4) $8 + 1 =$ |
| (5) $19 + 1 =$ | (6) $13 + 7 =$ | (7) $9 + 11 =$ | (8) $18 + 2 =$ |
| (9) $4 + 9 =$ | (10) $14 + 3 =$ | (11) $2 + 16 =$ | (12) $8 + 3 =$ |
| (13) $7 + 6 =$ | (14) $16 + 4 =$ | (15) $11 + 8 =$ | (16) $13 + 1 =$ |
| (17) $5 + 11 =$ | (18) $5 + 5 =$ | (19) $11 + 2 =$ | (20) $2 + 17 =$ |
| (21) $9 + 8 =$ | (22) $3 + 2 =$ | (23) $2 + 13 =$ | (24) $19 + 1 =$ |
| (25) $2 + 5 =$ | (26) $2 + 2 =$ | (27) $11 + 4 =$ | (28) $7 + 7 =$ |
| (29) $13 + 2 =$ | (30) $10 + 3 =$ | (31) $9 + 7 =$ | (32) $11 + 2 =$ |
| (33) $17 + 2 =$ | (34) $4 + 2 =$ | (35) $7 + 6 =$ | (36) $18 + 1 =$ |
| (37) $12 + 2 =$ | (38) $9 + 4 =$ | (39) $19 + 1 =$ | (40) $9 + 8 =$ |
| (41) $18 + 2 =$ | (42) $1 + 9 =$ | (43) $17 + 1 =$ | (44) $8 + 3 =$ |
| (45) $3 + 9 =$ | (46) $9 + 8 =$ | (47) $16 + 2 =$ | (48) $16 + 1 =$ |
| (49) $14 + 2 =$ | (50) $17 + 1 =$ | (51) $5 + 2 =$ | (52) $3 + 10 =$ |
| (53) $15 + 5 =$ | (54) $8 + 10 =$ | (55) $13 + 2 =$ | (56) $6 + 14 =$ |
| (57) $16 + 3 =$ | (58) $17 + 2 =$ | (59) $19 + 1 =$ | (60) $6 + 1 =$ |
| (61) $9 + 7 =$ | (62) $11 + 8 =$ | (63) $10 + 5 =$ | (64) $13 + 5 =$ |
| (65) $12 + 4 =$ | (66) $16 + 4 =$ | (67) $13 + 6 =$ | (68) $10 + 2 =$ |
| (69) $10 + 3 =$ | (70) $8 + 12 =$ | (71) $9 + 3 =$ | (72) $10 + 4 =$ |
| (73) $12 + 3 =$ | (74) $16 + 3 =$ | (75) $5 + 7 =$ | (76) $16 + 3 =$ |
| (77) $3 + 12 =$ | (78) $4 + 8 =$ | (79) $7 + 13 =$ | (80) $13 + 5 =$ |
| (81) $17 + 3 =$ | (82) $4 + 15 =$ | (83) $16 + 1 =$ | (84) $16 + 2 =$ |
| (85) $19 + 1 =$ | (86) $14 + 4 =$ | (87) $4 + 3 =$ | (88) $7 + 3 =$ |
| (89) $13 + 2 =$ | (90) $15 + 3 =$ | (91) $13 + 1 =$ | (92) $19 + 1 =$ |
| (93) $16 + 1 =$ | (94) $7 + 9 =$ | (95) $19 + 1 =$ | (96) $5 + 2 =$ |
| (97) $3 + 12 =$ | (98) $6 + 11 =$ | (99) $17 + 3 =$ | (100) $18 + 1 =$ |

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(1) $5 + 10 =$

(2) $4 + 1 =$

(3) $14 + 2 =$

(4) $1 + 4 =$

(5) $3 + 4 =$

(6) $1 + 13 =$

(7) $6 + 8 =$

(8) $11 + 2 =$

(9) $8 + 11 =$

(10) $7 + 13 =$

(11) $5 + 8 =$

(12) $15 + 4 =$

(13) $13 + 1 =$

(14) $9 + 8 =$

(15) $18 + 1 =$

(16) $1 + 10 =$

(17) $13 + 7 =$

(18) $17 + 2 =$

(19) $18 + 2 =$

(20) $18 + 1 =$

(21) $4 + 14 =$

(22) $18 + 2 =$

(23) $3 + 15 =$

(24) $16 + 3 =$

(25) $7 + 2 =$

(26) $10 + 1 =$

(27) $12 + 4 =$

(28) $13 + 4 =$

(29) $6 + 6 =$

(30) $18 + 2 =$

(31) $15 + 3 =$

(32) $17 + 1 =$

(33) $5 + 4 =$

(34) $7 + 11 =$

(35) $8 + 9 =$

(36) $1 + 3 =$

(37) $14 + 5 =$

(38) $11 + 8 =$

(39) $7 + 3 =$

(40) $6 + 4 =$

(41) $6 + 6 =$

(42) $1 + 19 =$

(43) $11 + 2 =$

(44) $6 + 12 =$

(45) $15 + 5 =$

(46) $16 + 2 =$

(47) $1 + 10 =$

(48) $10 + 1 =$

(49) $9 + 9 =$

(50) $18 + 1 =$

(51) $14 + 1 =$

(52) $14 + 5 =$

(53) $18 + 1 =$

(54) $3 + 7 =$

(55) $5 + 3 =$

(56) $7 + 12 =$

(57) $3 + 15 =$

(58) $7 + 8 =$

(59) $7 + 2 =$

(60) $13 + 2 =$

(61) $4 + 16 =$

(62) $10 + 2 =$

(63) $13 + 1 =$

(64) $14 + 4 =$

(65) $1 + 1 =$

(66) $9 + 11 =$

(67) $15 + 2 =$

(68) $10 + 5 =$

(69) $14 + 5 =$

(70) $5 + 5 =$

(71) $7 + 4 =$

(72) $12 + 3 =$

(73) $8 + 3 =$

(74) $10 + 7 =$

(75) $11 + 1 =$

(76) $8 + 2 =$

(77) $14 + 4 =$

(78) $3 + 15 =$

(79) $11 + 5 =$

(80) $19 + 1 =$

(81) $18 + 1 =$

(82) $4 + 1 =$

(83) $14 + 2 =$

(84) $16 + 2 =$

(85) $5 + 7 =$

(86) $3 + 15 =$

(87) $14 + 5 =$

(88) $12 + 4 =$

(89) $11 + 6 =$

(90) $12 + 6 =$

(91) $18 + 1 =$

(92) $18 + 2 =$

(93) $15 + 1 =$

(94) $17 + 3 =$

(95) $4 + 15 =$

(96) $13 + 5 =$

(97) $19 + 1 =$

(98) $1 + 2 =$

(99) $19 + 1 =$

(100) $6 + 8 =$

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- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| (1) $11 + 4 =$ | (2) $1 + 10 =$ | (3) $9 + 3 =$ | (4) $11 + 4 =$ |
| (5) $2 + 14 =$ | (6) $4 + 15 =$ | (7) $9 + 10 =$ | (8) $6 + 10 =$ |
| (9) $13 + 7 =$ | (10) $6 + 11 =$ | (11) $2 + 2 =$ | (12) $1 + 2 =$ |
| (13) $16 + 4 =$ | (14) $12 + 1 =$ | (15) $8 + 1 =$ | (16) $4 + 2 =$ |
| (17) $16 + 1 =$ | (18) $4 + 16 =$ | (19) $18 + 2 =$ | (20) $19 + 1 =$ |
| (21) $9 + 9 =$ | (22) $10 + 1 =$ | (23) $8 + 6 =$ | (24) $10 + 2 =$ |
| (25) $16 + 3 =$ | (26) $16 + 2 =$ | (27) $18 + 2 =$ | (28) $1 + 10 =$ |
| (29) $10 + 9 =$ | (30) $1 + 6 =$ | (31) $2 + 17 =$ | (32) $8 + 7 =$ |
| (33) $2 + 17 =$ | (34) $8 + 8 =$ | (35) $1 + 2 =$ | (36) $16 + 1 =$ |
| (37) $8 + 6 =$ | (38) $16 + 1 =$ | (39) $19 + 1 =$ | (40) $6 + 4 =$ |
| (41) $18 + 2 =$ | (42) $1 + 5 =$ | (43) $11 + 3 =$ | (44) $11 + 2 =$ |
| (45) $11 + 1 =$ | (46) $15 + 4 =$ | (47) $6 + 11 =$ | (48) $14 + 2 =$ |
| (49) $6 + 12 =$ | (50) $10 + 6 =$ | (51) $6 + 2 =$ | (52) $8 + 9 =$ |
| (53) $15 + 5 =$ | (54) $17 + 3 =$ | (55) $11 + 3 =$ | (56) $11 + 6 =$ |
| (57) $10 + 7 =$ | (58) $6 + 1 =$ | (59) $8 + 5 =$ | (60) $17 + 2 =$ |
| (61) $2 + 3 =$ | (62) $4 + 4 =$ | (63) $13 + 5 =$ | (64) $1 + 13 =$ |
| (65) $18 + 2 =$ | (66) $8 + 11 =$ | (67) $16 + 4 =$ | (68) $3 + 16 =$ |
| (69) $14 + 2 =$ | (70) $14 + 4 =$ | (71) $16 + 4 =$ | (72) $14 + 1 =$ |
| (73) $8 + 2 =$ | (74) $5 + 6 =$ | (75) $4 + 3 =$ | (76) $2 + 12 =$ |
| (77) $12 + 3 =$ | (78) $12 + 8 =$ | (79) $11 + 7 =$ | (80) $10 + 2 =$ |
| (81) $3 + 2 =$ | (82) $15 + 4 =$ | (83) $5 + 14 =$ | (84) $1 + 19 =$ |
| (85) $17 + 1 =$ | (86) $16 + 3 =$ | (87) $7 + 4 =$ | (88) $6 + 14 =$ |
| (89) $14 + 4 =$ | (90) $3 + 4 =$ | (91) $11 + 2 =$ | (92) $6 + 7 =$ |
| (93) $16 + 2 =$ | (94) $19 + 1 =$ | (95) $16 + 2 =$ | (96) $18 + 1 =$ |
| (97) $12 + 7 =$ | (98) $19 + 1 =$ | (99) $12 + 2 =$ | (100) $7 + 4 =$ |

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(1) $14 + 5 =$

(2) $13 + 6 =$

(3) $19 + 1 =$

(4) $18 + 2 =$

(5) $4 + 4 =$

(6) $14 + 4 =$

(7) $19 + 1 =$

(8) $16 + 4 =$

(9) $5 + 6 =$

(10) $14 + 6 =$

(11) $16 + 4 =$

(12) $4 + 9 =$

(13) $13 + 6 =$

(14) $3 + 11 =$

(15) $6 + 3 =$

(16) $7 + 5 =$

(17) $6 + 5 =$

(18) $1 + 9 =$

(19) $11 + 6 =$

(20) $13 + 3 =$

(21) $8 + 11 =$

(22) $12 + 1 =$

(23) $19 + 1 =$

(24) $13 + 4 =$

(25) $12 + 2 =$

(26) $7 + 7 =$

(27) $17 + 1 =$

(28) $16 + 3 =$

(29) $10 + 8 =$

(30) $1 + 2 =$

(31) $17 + 1 =$

(32) $6 + 13 =$

(33) $17 + 2 =$

(34) $6 + 4 =$

(35) $2 + 14 =$

(36) $4 + 12 =$

(37) $1 + 16 =$

(38) $2 + 7 =$

(39) $12 + 5 =$

(40) $17 + 2 =$

(41) $13 + 7 =$

(42) $10 + 6 =$

(43) $18 + 1 =$

(44) $9 + 3 =$

(45) $15 + 1 =$

(46) $3 + 10 =$

(47) $4 + 13 =$

(48) $3 + 15 =$

(49) $3 + 6 =$

(50) $11 + 2 =$

(51) $12 + 8 =$

(52) $19 + 1 =$

(53) $7 + 6 =$

(54) $13 + 2 =$

(55) $15 + 1 =$

(56) $2 + 12 =$

(57) $7 + 9 =$

(58) $8 + 12 =$

(59) $14 + 2 =$

(60) $10 + 4 =$

(61) $4 + 5 =$

(62) $18 + 2 =$

(63) $7 + 1 =$

(64) $13 + 2 =$

(65) $4 + 9 =$

(66) $7 + 5 =$

(67) $13 + 3 =$

(68) $15 + 4 =$

(69) $14 + 4 =$

(70) $9 + 10 =$

(71) $13 + 4 =$

(72) $12 + 2 =$

(73) $15 + 3 =$

(74) $19 + 1 =$

(75) $14 + 3 =$

(76) $4 + 9 =$

(77) $2 + 3 =$

(78) $12 + 8 =$

(79) $19 + 1 =$

(80) $17 + 1 =$

(81) $7 + 3 =$

(82) $1 + 18 =$

(83) $7 + 2 =$

(84) $13 + 5 =$

(85) $4 + 3 =$

(86) $4 + 2 =$

(87) $2 + 12 =$

(88) $4 + 8 =$

(89) $15 + 3 =$

(90) $4 + 11 =$

(91) $11 + 8 =$

(92) $3 + 15 =$

(93) $4 + 10 =$

(94) $3 + 10 =$

(95) $15 + 1 =$

(96) $19 + 1 =$

(97) $18 + 2 =$

(98) $11 + 4 =$

(99) $5 + 1 =$

(100) $4 + 16 =$

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(1) $15 + 2 =$

(2) $10 + 9 =$

(3) $10 + 8 =$

(4) $17 + 1 =$

(5) $8 + 12 =$

(6) $4 + 13 =$

(7) $7 + 4 =$

(8) $17 + 2 =$

(9) $5 + 10 =$

(10) $12 + 5 =$

(11) $11 + 8 =$

(12) $8 + 9 =$

(13) $17 + 3 =$

(14) $2 + 2 =$

(15) $11 + 8 =$

(16) $4 + 6 =$

(17) $17 + 3 =$

(18) $4 + 8 =$

(19) $14 + 1 =$

(20) $6 + 1 =$

(21) $5 + 12 =$

(22) $7 + 12 =$

(23) $11 + 3 =$

(24) $4 + 16 =$

(25) $17 + 2 =$

(26) $9 + 4 =$

(27) $17 + 2 =$

(28) $2 + 5 =$

(29) $2 + 2 =$

(30) $2 + 5 =$

(31) $19 + 1 =$

(32) $10 + 8 =$

(33) $14 + 5 =$

(34) $16 + 4 =$

(35) $16 + 2 =$

(36) $12 + 2 =$

(37) $9 + 8 =$

(38) $13 + 3 =$

(39) $1 + 15 =$

(40) $1 + 13 =$

(41) $15 + 4 =$

(42) $9 + 6 =$

(43) $11 + 8 =$

(44) $4 + 16 =$

(45) $3 + 11 =$

(46) $11 + 8 =$

(47) $8 + 12 =$

(48) $1 + 17 =$

(49) $3 + 11 =$

(50) $6 + 14 =$

(51) $9 + 8 =$

(52) $14 + 1 =$

(53) $10 + 5 =$

(54) $15 + 2 =$

(55) $7 + 5 =$

(56) $11 + 9 =$

(57) $19 + 1 =$

(58) $7 + 9 =$

(59) $9 + 4 =$

(60) $9 + 7 =$

(61) $7 + 4 =$

(62) $6 + 13 =$

(63) $2 + 18 =$

(64) $3 + 13 =$

(65) $16 + 3 =$

(66) $6 + 12 =$

(67) $19 + 1 =$

(68) $4 + 7 =$

(69) $12 + 6 =$

(70) $17 + 2 =$

(71) $16 + 1 =$

(72) $17 + 2 =$

(73) $12 + 4 =$

(74) $7 + 8 =$

(75) $10 + 1 =$

(76) $11 + 1 =$

(77) $10 + 4 =$

(78) $3 + 7 =$

(79) $8 + 11 =$

(80) $14 + 5 =$

(81) $15 + 3 =$

(82) $4 + 6 =$

(83) $6 + 12 =$

(84) $9 + 6 =$

(85) $7 + 8 =$

(86) $13 + 4 =$

(87) $18 + 2 =$

(88) $8 + 8 =$

(89) $8 + 4 =$

(90) $9 + 2 =$

(91) $13 + 4 =$

(92) $16 + 3 =$

(93) $18 + 1 =$

(94) $8 + 4 =$

(95) $18 + 1 =$

(96) $3 + 9 =$

(97) $15 + 3 =$

(98) $1 + 4 =$

(99) $13 + 5 =$

(100) $19 + 1 =$

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 13 | (2) 12 | (3) 16 | (4) 20 |
| (5) 18 | (6) 9 | (7) 19 | (8) 11 |
| (9) 19 | (10) 8 | (11) 18 | (12) 15 |
| (13) 20 | (14) 16 | (15) 11 | (16) 19 |
| (17) 15 | (18) 3 | (19) 20 | (20) 14 |
| (21) 15 | (22) 17 | (23) 9 | (24) 11 |
| (25) 20 | (26) 17 | (27) 16 | (28) 15 |
| (29) 9 | (30) 6 | (31) 17 | (32) 20 |
| (33) 11 | (34) 14 | (35) 11 | (36) 20 |
| (37) 13 | (38) 7 | (39) 19 | (40) 9 |
| (41) 11 | (42) 13 | (43) 20 | (44) 18 |
| (45) 17 | (46) 11 | (47) 18 | (48) 16 |
| (49) 11 | (50) 18 | (51) 17 | (52) 17 |
| (53) 20 | (54) 13 | (55) 19 | (56) 20 |
| (57) 15 | (58) 20 | (59) 17 | (60) 18 |
| (61) 20 | (62) 18 | (63) 19 | (64) 9 |
| (65) 19 | (66) 19 | (67) 19 | (68) 20 |
| (69) 18 | (70) 18 | (71) 14 | (72) 17 |
| (73) 6 | (74) 16 | (75) 4 | (76) 20 |
| (77) 20 | (78) 18 | (79) 19 | (80) 19 |
| (81) 20 | (82) 20 | (83) 9 | (84) 13 |
| (85) 7 | (86) 18 | (87) 19 | (88) 17 |
| (89) 20 | (90) 18 | (91) 13 | (92) 18 |
| (93) 19 | (94) 10 | (95) 19 | (96) 7 |
| (97) 20 | (98) 18 | (99) 18 | (100) 12 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 14 | (2) 16 | (3) 15 | (4) 20 |
| (5) 9 | (6) 15 | (7) 16 | (8) 6 |
| (9) 20 | (10) 19 | (11) 13 | (12) 19 |
| (13) 14 | (14) 20 | (15) 18 | (16) 17 |
| (17) 6 | (18) 13 | (19) 17 | (20) 7 |
| (21) 18 | (22) 12 | (23) 15 | (24) 20 |
| (25) 19 | (26) 20 | (27) 7 | (28) 9 |
| (29) 16 | (30) 20 | (31) 18 | (32) 20 |
| (33) 19 | (34) 9 | (35) 17 | (36) 16 |
| (37) 11 | (38) 11 | (39) 18 | (40) 20 |
| (41) 6 | (42) 20 | (43) 20 | (44) 14 |
| (45) 18 | (46) 10 | (47) 7 | (48) 14 |
| (49) 11 | (50) 20 | (51) 16 | (52) 19 |
| (53) 15 | (54) 20 | (55) 13 | (56) 20 |
| (57) 17 | (58) 18 | (59) 14 | (60) 18 |
| (61) 17 | (62) 18 | (63) 9 | (64) 10 |
| (65) 7 | (66) 15 | (67) 16 | (68) 17 |
| (69) 14 | (70) 17 | (71) 12 | (72) 10 |
| (73) 15 | (74) 8 | (75) 14 | (76) 17 |
| (77) 19 | (78) 11 | (79) 12 | (80) 20 |
| (81) 2 | (82) 9 | (83) 19 | (84) 19 |
| (85) 11 | (86) 19 | (87) 18 | (88) 20 |
| (89) 19 | (90) 15 | (91) 8 | (92) 15 |
| (93) 16 | (94) 20 | (95) 18 | (96) 17 |
| (97) 4 | (98) 15 | (99) 10 | (100) 6 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 19 | (3) 19 | (4) 9 |
| (5) 20 | (6) 20 | (7) 20 | (8) 20 |
| (9) 13 | (10) 17 | (11) 18 | (12) 11 |
| (13) 13 | (14) 20 | (15) 19 | (16) 14 |
| (17) 16 | (18) 10 | (19) 13 | (20) 19 |
| (21) 17 | (22) 5 | (23) 15 | (24) 20 |
| (25) 7 | (26) 4 | (27) 15 | (28) 14 |
| (29) 15 | (30) 13 | (31) 16 | (32) 13 |
| (33) 19 | (34) 6 | (35) 13 | (36) 19 |
| (37) 14 | (38) 13 | (39) 20 | (40) 17 |
| (41) 20 | (42) 10 | (43) 18 | (44) 11 |
| (45) 12 | (46) 17 | (47) 18 | (48) 17 |
| (49) 16 | (50) 18 | (51) 7 | (52) 13 |
| (53) 20 | (54) 18 | (55) 15 | (56) 20 |
| (57) 19 | (58) 19 | (59) 20 | (60) 7 |
| (61) 16 | (62) 19 | (63) 15 | (64) 18 |
| (65) 16 | (66) 20 | (67) 19 | (68) 12 |
| (69) 13 | (70) 20 | (71) 12 | (72) 14 |
| (73) 15 | (74) 19 | (75) 12 | (76) 19 |
| (77) 15 | (78) 12 | (79) 20 | (80) 18 |
| (81) 20 | (82) 19 | (83) 17 | (84) 18 |
| (85) 20 | (86) 18 | (87) 7 | (88) 10 |
| (89) 15 | (90) 18 | (91) 14 | (92) 20 |
| (93) 17 | (94) 16 | (95) 20 | (96) 7 |
| (97) 15 | (98) 17 | (99) 20 | (100) 19 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 5 | (3) 16 | (4) 5 |
| (5) 7 | (6) 14 | (7) 14 | (8) 13 |
| (9) 19 | (10) 20 | (11) 13 | (12) 19 |
| (13) 14 | (14) 17 | (15) 19 | (16) 11 |
| (17) 20 | (18) 19 | (19) 20 | (20) 19 |
| (21) 18 | (22) 20 | (23) 18 | (24) 19 |
| (25) 9 | (26) 11 | (27) 16 | (28) 17 |
| (29) 12 | (30) 20 | (31) 18 | (32) 18 |
| (33) 9 | (34) 18 | (35) 17 | (36) 4 |
| (37) 19 | (38) 19 | (39) 10 | (40) 10 |
| (41) 12 | (42) 20 | (43) 13 | (44) 18 |
| (45) 20 | (46) 18 | (47) 11 | (48) 11 |
| (49) 18 | (50) 19 | (51) 15 | (52) 19 |
| (53) 19 | (54) 10 | (55) 8 | (56) 19 |
| (57) 18 | (58) 15 | (59) 9 | (60) 15 |
| (61) 20 | (62) 12 | (63) 14 | (64) 18 |
| (65) 2 | (66) 20 | (67) 17 | (68) 15 |
| (69) 19 | (70) 10 | (71) 11 | (72) 15 |
| (73) 11 | (74) 17 | (75) 12 | (76) 10 |
| (77) 18 | (78) 18 | (79) 16 | (80) 20 |
| (81) 19 | (82) 5 | (83) 16 | (84) 18 |
| (85) 12 | (86) 18 | (87) 19 | (88) 16 |
| (89) 17 | (90) 18 | (91) 19 | (92) 20 |
| (93) 16 | (94) 20 | (95) 19 | (96) 18 |
| (97) 20 | (98) 3 | (99) 20 | (100) 14 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 11 | (3) 12 | (4) 15 |
| (5) 16 | (6) 19 | (7) 19 | (8) 16 |
| (9) 20 | (10) 17 | (11) 4 | (12) 3 |
| (13) 20 | (14) 13 | (15) 9 | (16) 6 |
| (17) 17 | (18) 20 | (19) 20 | (20) 20 |
| (21) 18 | (22) 11 | (23) 14 | (24) 12 |
| (25) 19 | (26) 18 | (27) 20 | (28) 11 |
| (29) 19 | (30) 7 | (31) 19 | (32) 15 |
| (33) 19 | (34) 16 | (35) 3 | (36) 17 |
| (37) 14 | (38) 17 | (39) 20 | (40) 10 |
| (41) 20 | (42) 6 | (43) 14 | (44) 13 |
| (45) 12 | (46) 19 | (47) 17 | (48) 16 |
| (49) 18 | (50) 16 | (51) 8 | (52) 17 |
| (53) 20 | (54) 20 | (55) 14 | (56) 17 |
| (57) 17 | (58) 7 | (59) 13 | (60) 19 |
| (61) 5 | (62) 8 | (63) 18 | (64) 14 |
| (65) 20 | (66) 19 | (67) 20 | (68) 19 |
| (69) 16 | (70) 18 | (71) 20 | (72) 15 |
| (73) 10 | (74) 11 | (75) 7 | (76) 14 |
| (77) 15 | (78) 20 | (79) 18 | (80) 12 |
| (81) 5 | (82) 19 | (83) 19 | (84) 20 |
| (85) 18 | (86) 19 | (87) 11 | (88) 20 |
| (89) 18 | (90) 7 | (91) 13 | (92) 13 |
| (93) 18 | (94) 20 | (95) 18 | (96) 19 |
| (97) 19 | (98) 20 | (99) 14 | (100) 11 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 19 | (3) 20 | (4) 20 |
| (5) 8 | (6) 18 | (7) 20 | (8) 20 |
| (9) 11 | (10) 20 | (11) 20 | (12) 13 |
| (13) 19 | (14) 14 | (15) 9 | (16) 12 |
| (17) 11 | (18) 10 | (19) 17 | (20) 16 |
| (21) 19 | (22) 13 | (23) 20 | (24) 17 |
| (25) 14 | (26) 14 | (27) 18 | (28) 19 |
| (29) 18 | (30) 3 | (31) 18 | (32) 19 |
| (33) 19 | (34) 10 | (35) 16 | (36) 16 |
| (37) 17 | (38) 9 | (39) 17 | (40) 19 |
| (41) 20 | (42) 16 | (43) 19 | (44) 12 |
| (45) 16 | (46) 13 | (47) 17 | (48) 18 |
| (49) 9 | (50) 13 | (51) 20 | (52) 20 |
| (53) 13 | (54) 15 | (55) 16 | (56) 14 |
| (57) 16 | (58) 20 | (59) 16 | (60) 14 |
| (61) 9 | (62) 20 | (63) 8 | (64) 15 |
| (65) 13 | (66) 12 | (67) 16 | (68) 19 |
| (69) 18 | (70) 19 | (71) 17 | (72) 14 |
| (73) 18 | (74) 20 | (75) 17 | (76) 13 |
| (77) 5 | (78) 20 | (79) 20 | (80) 18 |
| (81) 10 | (82) 19 | (83) 9 | (84) 18 |
| (85) 7 | (86) 6 | (87) 14 | (88) 12 |
| (89) 18 | (90) 15 | (91) 19 | (92) 18 |
| (93) 14 | (94) 13 | (95) 16 | (96) 20 |
| (97) 20 | (98) 15 | (99) 6 | (100) 20 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 19 | (3) 18 | (4) 18 |
| (5) 20 | (6) 17 | (7) 11 | (8) 19 |
| (9) 15 | (10) 17 | (11) 19 | (12) 17 |
| (13) 20 | (14) 4 | (15) 19 | (16) 10 |
| (17) 20 | (18) 12 | (19) 15 | (20) 7 |
| (21) 17 | (22) 19 | (23) 14 | (24) 20 |
| (25) 19 | (26) 13 | (27) 19 | (28) 7 |
| (29) 4 | (30) 7 | (31) 20 | (32) 18 |
| (33) 19 | (34) 20 | (35) 18 | (36) 14 |
| (37) 17 | (38) 16 | (39) 16 | (40) 14 |
| (41) 19 | (42) 15 | (43) 19 | (44) 20 |
| (45) 14 | (46) 19 | (47) 20 | (48) 18 |
| (49) 14 | (50) 20 | (51) 17 | (52) 15 |
| (53) 15 | (54) 17 | (55) 12 | (56) 20 |
| (57) 20 | (58) 16 | (59) 13 | (60) 16 |
| (61) 11 | (62) 19 | (63) 20 | (64) 16 |
| (65) 19 | (66) 18 | (67) 20 | (68) 11 |
| (69) 18 | (70) 19 | (71) 17 | (72) 19 |
| (73) 16 | (74) 15 | (75) 11 | (76) 12 |
| (77) 14 | (78) 10 | (79) 19 | (80) 19 |
| (81) 18 | (82) 10 | (83) 18 | (84) 15 |
| (85) 15 | (86) 17 | (87) 20 | (88) 16 |
| (89) 12 | (90) 11 | (91) 17 | (92) 19 |
| (93) 19 | (94) 12 | (95) 19 | (96) 12 |
| (97) 18 | (98) 5 | (99) 18 | (100) 20 |