

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $10 + 8 =$

(2) $4 + 13 =$

(3) $16 + 3 =$

(4) $13 + 6 =$

(5) $8 + 3 =$

(6) $17 + 3 =$

(7) $13 + 5 =$

(8) $9 + 6 =$

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(10) $2 + 11 =$

(11) $10 + 9 =$

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(86) $1 + 8 =$

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(96) $19 + 1 =$

(97) $6 + 1 =$

(98) $4 + 5 =$

(99) $12 + 6 =$

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(1) $9 + 3 =$

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(6) $6 + 13 =$

(7) $11 + 4 =$

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(96) $12 + 2 =$

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(99) $11 + 1 =$

(100) $15 + 2 =$

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(1) $11 + 2 =$

(2) $19 + 1 =$

(3) $8 + 5 =$

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(2) $2 + 15 =$

(3) $4 + 2 =$

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(95) $9 + 10 =$

(96) $4 + 12 =$

(97) $10 + 8 =$

(98) $10 + 7 =$

(99) $10 + 1 =$

(100) $5 + 4 =$

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| (97) $14 + 4 =$ | (98) $5 + 10 =$ | (99) $18 + 2 =$ | (100) $3 + 3 =$ |

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|-----------------|-----------------|-----------------|-----------------|
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| (97) $5 + 13 =$ | (98) $5 + 5 =$ | (99) $8 + 5 =$ | (100) $8 + 4 =$ |

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第1页答案

(1) 18	(2) 17	(3) 19	(4) 19	(5) 11	(6) 20	(7) 18	(8) 15
(9) 20	(10) 13	(11) 19	(12) 7	(13) 17	(14) 8	(15) 18	(16) 16
(17) 12	(18) 9	(19) 16	(20) 13	(21) 6	(22) 17	(23) 19	(24) 6
(25) 18	(26) 19	(27) 10	(28) 18	(29) 10	(30) 11	(31) 17	(32) 20
(33) 18	(34) 12	(35) 18	(36) 14	(37) 19	(38) 18	(39) 13	(40) 17
(41) 14	(42) 17	(43) 18	(44) 17	(45) 15	(46) 20	(47) 10	(48) 14
(49) 18	(50) 20	(51) 20	(52) 10	(53) 20	(54) 20	(55) 19	(56) 15
(57) 18	(58) 9	(59) 4	(60) 6	(61) 17	(62) 19	(63) 16	(64) 5
(65) 20	(66) 7	(67) 18	(68) 19	(69) 20	(70) 13	(71) 19	(72) 18
(73) 11	(74) 7	(75) 19	(76) 19	(77) 7	(78) 13	(79) 19	(80) 20
(81) 19	(82) 20	(83) 19	(84) 9	(85) 17	(86) 9	(87) 19	(88) 15
(89) 19	(90) 17	(91) 20	(92) 11	(93) 20	(94) 18	(95) 10	(96) 20
(97) 7	(98) 9	(99) 18	(100) 18				

第2页答案

(1) 12	(2) 9	(3) 19	(4) 14	(5) 12	(6) 19	(7) 15	(8) 16
(9) 19	(10) 19	(11) 20	(12) 20	(13) 20	(14) 20	(15) 16	(16) 18
(17) 16	(18) 16	(19) 16	(20) 15	(21) 13	(22) 19	(23) 17	(24) 13
(25) 14	(26) 15	(27) 3	(28) 8	(29) 20	(30) 7	(31) 12	(32) 14
(33) 17	(34) 18	(35) 8	(36) 20	(37) 20	(38) 13	(39) 19	(40) 16
(41) 14	(42) 20	(43) 12	(44) 12	(45) 19	(46) 20	(47) 10	(48) 11
(49) 20	(50) 2	(51) 19	(52) 19	(53) 17	(54) 20	(55) 15	(56) 20
(57) 13	(58) 16	(59) 20	(60) 17	(61) 16	(62) 18	(63) 20	(64) 19
(65) 13	(66) 8	(67) 5	(68) 8	(69) 20	(70) 13	(71) 19	(72) 13
(73) 20	(74) 18	(75) 19	(76) 13	(77) 19	(78) 12	(79) 13	(80) 4
(81) 20	(82) 15	(83) 16	(84) 9	(85) 19	(86) 13	(87) 16	(88) 17
(89) 10	(90) 15	(91) 13	(92) 17	(93) 17	(94) 13	(95) 18	(96) 14
(97) 20	(98) 4	(99) 12	(100) 17				

二十以内加法计算练习题答案

第3页答案

(1) 13	(2) 20	(3) 13	(4) 18	(5) 20	(6) 18	(7) 20	(8) 13
(9) 20	(10) 12	(11) 17	(12) 17	(13) 18	(14) 19	(15) 9	(16) 19
(17) 15	(18) 15	(19) 15	(20) 19	(21) 14	(22) 9	(23) 18	(24) 19
(25) 20	(26) 17	(27) 13	(28) 16	(29) 19	(30) 20	(31) 20	(32) 19
(33) 20	(34) 12	(35) 20	(36) 19	(37) 5	(38) 20	(39) 12	(40) 20
(41) 13	(42) 8	(43) 17	(44) 20	(45) 20	(46) 11	(47) 20	(48) 20
(49) 8	(50) 20	(51) 19	(52) 10	(53) 19	(54) 16	(55) 13	(56) 19
(57) 20	(58) 14	(59) 20	(60) 20	(61) 18	(62) 14	(63) 20	(64) 19
(65) 8	(66) 20	(67) 18	(68) 16	(69) 18	(70) 19	(71) 6	(72) 13
(73) 15	(74) 20	(75) 20	(76) 19	(77) 15	(78) 14	(79) 12	(80) 16
(81) 14	(82) 20	(83) 18	(84) 7	(85) 20	(86) 19	(87) 8	(88) 13
(89) 17	(90) 13	(91) 6	(92) 7	(93) 7	(94) 15	(95) 20	(96) 19
(97) 6	(98) 18	(99) 19	(100) 18				

第4页答案

(1) 9	(2) 17	(3) 6	(4) 20	(5) 15	(6) 17	(7) 19	(8) 19
(9) 19	(10) 15	(11) 18	(12) 18	(13) 20	(14) 18	(15) 9	(16) 2
(17) 19	(18) 18	(19) 6	(20) 18	(21) 14	(22) 13	(23) 20	(24) 16
(25) 19	(26) 17	(27) 17	(28) 17	(29) 14	(30) 17	(31) 20	(32) 13
(33) 8	(34) 20	(35) 6	(36) 8	(37) 20	(38) 14	(39) 15	(40) 18
(41) 11	(42) 19	(43) 18	(44) 19	(45) 7	(46) 18	(47) 16	(48) 18
(49) 10	(50) 20	(51) 16	(52) 18	(53) 5	(54) 19	(55) 18	(56) 14
(57) 14	(58) 15	(59) 19	(60) 17	(61) 16	(62) 3	(63) 18	(64) 20
(65) 11	(66) 19	(67) 17	(68) 15	(69) 13	(70) 11	(71) 20	(72) 13
(73) 15	(74) 5	(75) 15	(76) 10	(77) 2	(78) 18	(79) 20	(80) 10
(81) 19	(82) 20	(83) 19	(84) 15	(85) 17	(86) 15	(87) 12	(88) 19
(89) 12	(90) 13	(91) 14	(92) 4	(93) 19	(94) 19	(95) 18	(96) 8
(97) 19	(98) 8	(99) 15	(100) 20				

二十以内加法计算练习题答案

第5页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 19 | (2) 12 | (3) 20 | (4) 19 | (5) 13 | (6) 20 | (7) 6 | (8) 8 |
| (9) 20 | (10) 13 | (11) 17 | (12) 10 | (13) 19 | (14) 12 | (15) 7 | (16) 17 |
| (17) 13 | (18) 20 | (19) 14 | (20) 20 | (21) 9 | (22) 18 | (23) 15 | (24) 14 |
| (25) 14 | (26) 12 | (27) 19 | (28) 11 | (29) 14 | (30) 15 | (31) 20 | (32) 18 |
| (33) 12 | (34) 16 | (35) 16 | (36) 19 | (37) 14 | (38) 14 | (39) 3 | (40) 17 |
| (41) 19 | (42) 15 | (43) 15 | (44) 7 | (45) 3 | (46) 18 | (47) 9 | (48) 20 |
| (49) 20 | (50) 16 | (51) 6 | (52) 18 | (53) 20 | (54) 9 | (55) 9 | (56) 15 |
| (57) 19 | (58) 20 | (59) 20 | (60) 18 | (61) 11 | (62) 18 | (63) 9 | (64) 20 |
| (65) 12 | (66) 19 | (67) 17 | (68) 7 | (69) 19 | (70) 20 | (71) 15 | (72) 14 |
| (73) 18 | (74) 16 | (75) 19 | (76) 11 | (77) 17 | (78) 20 | (79) 12 | (80) 20 |
| (81) 17 | (82) 20 | (83) 10 | (84) 17 | (85) 20 | (86) 18 | (87) 14 | (88) 19 |
| (89) 20 | (90) 20 | (91) 12 | (92) 12 | (93) 19 | (94) 16 | (95) 19 | (96) 16 |
| (97) 18 | (98) 17 | (99) 11 | (100) 9 | | | | |

第6页答案

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|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 15 | (2) 15 | (3) 15 | (4) 18 | (5) 13 | (6) 17 | (7) 19 | (8) 17 |
| (9) 11 | (10) 20 | (11) 20 | (12) 20 | (13) 11 | (14) 12 | (15) 18 | (16) 19 |
| (17) 18 | (18) 20 | (19) 5 | (20) 20 | (21) 4 | (22) 20 | (23) 5 | (24) 16 |
| (25) 20 | (26) 20 | (27) 15 | (28) 20 | (29) 11 | (30) 11 | (31) 11 | (32) 13 |
| (33) 9 | (34) 20 | (35) 20 | (36) 13 | (37) 17 | (38) 16 | (39) 12 | (40) 17 |
| (41) 15 | (42) 20 | (43) 11 | (44) 11 | (45) 18 | (46) 9 | (47) 18 | (48) 14 |
| (49) 20 | (50) 19 | (51) 19 | (52) 18 | (53) 16 | (54) 13 | (55) 7 | (56) 18 |
| (57) 17 | (58) 8 | (59) 13 | (60) 16 | (61) 20 | (62) 10 | (63) 15 | (64) 18 |
| (65) 20 | (66) 19 | (67) 17 | (68) 20 | (69) 18 | (70) 20 | (71) 6 | (72) 14 |
| (73) 19 | (74) 4 | (75) 19 | (76) 10 | (77) 20 | (78) 20 | (79) 16 | (80) 16 |
| (81) 18 | (82) 20 | (83) 19 | (84) 19 | (85) 16 | (86) 14 | (87) 5 | (88) 19 |
| (89) 18 | (90) 7 | (91) 17 | (92) 16 | (93) 20 | (94) 10 | (95) 19 | (96) 11 |
| (97) 18 | (98) 15 | (99) 20 | (100) 6 | | | | |

二十以内加法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 18 | (2) 20 | (3) 11 | (4) 14 | (5) 4 | (6) 10 | (7) 14 | (8) 16 |
| (9) 8 | (10) 16 | (11) 20 | (12) 20 | (13) 13 | (14) 13 | (15) 10 | (16) 11 |
| (17) 3 | (18) 19 | (19) 7 | (20) 7 | (21) 10 | (22) 20 | (23) 20 | (24) 7 |
| (25) 18 | (26) 18 | (27) 15 | (28) 6 | (29) 14 | (30) 16 | (31) 20 | (32) 17 |
| (33) 11 | (34) 18 | (35) 17 | (36) 13 | (37) 15 | (38) 19 | (39) 20 | (40) 18 |
| (41) 16 | (42) 16 | (43) 18 | (44) 16 | (45) 19 | (46) 14 | (47) 15 | (48) 17 |
| (49) 20 | (50) 13 | (51) 5 | (52) 17 | (53) 14 | (54) 18 | (55) 12 | (56) 10 |
| (57) 16 | (58) 10 | (59) 6 | (60) 20 | (61) 17 | (62) 16 | (63) 17 | (64) 19 |
| (65) 12 | (66) 15 | (67) 8 | (68) 13 | (69) 18 | (70) 5 | (71) 12 | (72) 7 |
| (73) 15 | (74) 20 | (75) 20 | (76) 14 | (77) 16 | (78) 19 | (79) 19 | (80) 15 |
| (81) 13 | (82) 19 | (83) 12 | (84) 18 | (85) 20 | (86) 19 | (87) 18 | (88) 14 |
| (89) 12 | (90) 20 | (91) 19 | (92) 20 | (93) 8 | (94) 20 | (95) 18 | (96) 12 |
| (97) 18 | (98) 10 | (99) 13 | (100) 12 | | | | |