

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                 |                  |
|------------------|------------------|-----------------|------------------|
| (1) $13 + 6 =$   | (2) $3 - 2 =$    | (3) $10 + 4 =$  | (4) $4 + 13 =$   |
| (5) $6 - 2 =$    | (6) $13 - 13 =$  | (7) $7 - 5 =$   | (8) $14 + 6 =$   |
| (9) $7 + 5 =$    | (10) $5 - 4 =$   | (11) $10 + 2 =$ | (12) $13 - 2 =$  |
| (13) $17 - 7 =$  | (14) $17 + 2 =$  | (15) $17 + 3 =$ | (16) $4 + 1 =$   |
| (17) $16 + 4 =$  | (18) $4 + 4 =$   | (19) $13 + 6 =$ | (20) $8 - 7 =$   |
| (21) $10 - 8 =$  | (22) $13 + 7 =$  | (23) $4 - 2 =$  | (24) $2 - 2 =$   |
| (25) $12 + 7 =$  | (26) $18 - 15 =$ | (27) $9 - 9 =$  | (28) $6 - 1 =$   |
| (29) $7 + 5 =$   | (30) $16 + 4 =$  | (31) $17 - 3 =$ | (32) $16 - 11 =$ |
| (33) $11 - 7 =$  | (34) $5 - 2 =$   | (35) $6 + 13 =$ | (36) $15 + 1 =$  |
| (37) $16 + 4 =$  | (38) $8 - 1 =$   | (39) $16 + 1 =$ | (40) $12 - 6 =$  |
| (41) $14 + 2 =$  | (42) $2 - 1 =$   | (43) $16 + 3 =$ | (44) $12 - 8 =$  |
| (45) $14 + 5 =$  | (46) $17 + 1 =$  | (47) $12 + 2 =$ | (48) $18 - 9 =$  |
| (49) $14 + 6 =$  | (50) $15 + 5 =$  | (51) $13 + 7 =$ | (52) $5 - 2 =$   |
| (53) $7 - 1 =$   | (54) $5 + 14 =$  | (55) $10 - 2 =$ | (56) $14 - 7 =$  |
| (57) $2 + 16 =$  | (58) $15 + 5 =$  | (59) $6 + 4 =$  | (60) $1 + 19 =$  |
| (61) $8 + 3 =$   | (62) $18 + 2 =$  | (63) $10 - 5 =$ | (64) $6 - 4 =$   |
| (65) $9 - 2 =$   | (66) $10 + 6 =$  | (67) $7 + 6 =$  | (68) $4 - 2 =$   |
| (69) $6 - 3 =$   | (70) $15 - 11 =$ | (71) $6 - 4 =$  | (72) $15 - 12 =$ |
| (73) $18 + 1 =$  | (74) $14 - 4 =$  | (75) $8 + 2 =$  | (76) $14 + 2 =$  |
| (77) $12 - 5 =$  | (78) $18 + 1 =$  | (79) $4 - 3 =$  | (80) $10 - 5 =$  |
| (81) $17 + 2 =$  | (82) $15 + 4 =$  | (83) $12 + 4 =$ | (84) $11 - 7 =$  |
| (85) $17 + 3 =$  | (86) $16 + 4 =$  | (87) $17 + 2 =$ | (88) $6 + 9 =$   |
| (89) $6 - 6 =$   | (90) $5 + 6 =$   | (91) $11 + 5 =$ | (92) $15 + 3 =$  |
| (93) $15 + 5 =$  | (94) $12 - 3 =$  | (95) $18 + 1 =$ | (96) $12 - 5 =$  |
| (97) $18 - 13 =$ | (98) $3 - 2 =$   | (99) $8 - 4 =$  | (100) $16 + 2 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $12 + 4 =$   | (2) $13 - 7 =$   | (3) $6 + 6 =$    | (4) $13 + 5 =$   |
| (5) $7 + 10 =$   | (6) $3 - 3 =$    | (7) $11 + 3 =$   | (8) $18 - 16 =$  |
| (9) $12 + 8 =$   | (10) $14 - 11 =$ | (11) $18 - 12 =$ | (12) $16 + 1 =$  |
| (13) $15 - 10 =$ | (14) $13 - 2 =$  | (15) $6 + 6 =$   | (16) $13 - 7 =$  |
| (17) $9 + 3 =$   | (18) $10 - 3 =$  | (19) $19 + 1 =$  | (20) $10 - 9 =$  |
| (21) $2 - 1 =$   | (22) $5 + 6 =$   | (23) $13 + 3 =$  | (24) $19 + 1 =$  |
| (25) $16 - 15 =$ | (26) $12 - 5 =$  | (27) $1 + 16 =$  | (28) $6 + 13 =$  |
| (29) $10 + 3 =$  | (30) $7 + 11 =$  | (31) $15 - 14 =$ | (32) $12 + 3 =$  |
| (33) $4 + 16 =$  | (34) $12 - 6 =$  | (35) $19 + 1 =$  | (36) $2 - 1 =$   |
| (37) $19 - 17 =$ | (38) $19 - 16 =$ | (39) $1 + 15 =$  | (40) $2 - 1 =$   |
| (41) $8 - 1 =$   | (42) $14 + 5 =$  | (43) $18 - 3 =$  | (44) $19 + 1 =$  |
| (45) $2 + 14 =$  | (46) $18 - 16 =$ | (47) $9 - 7 =$   | (48) $6 + 14 =$  |
| (49) $4 - 3 =$   | (50) $6 + 10 =$  | (51) $7 - 7 =$   | (52) $8 + 4 =$   |
| (53) $14 - 3 =$  | (54) $4 - 2 =$   | (55) $9 - 8 =$   | (56) $13 - 13 =$ |
| (57) $9 - 1 =$   | (58) $15 + 2 =$  | (59) $6 + 5 =$   | (60) $4 - 1 =$   |
| (61) $2 + 10 =$  | (62) $11 + 1 =$  | (63) $1 + 3 =$   | (64) $1 - 1 =$   |
| (65) $7 - 6 =$   | (66) $10 + 3 =$  | (67) $9 - 1 =$   | (68) $2 + 5 =$   |
| (69) $8 + 7 =$   | (70) $1 - 1 =$   | (71) $17 + 1 =$  | (72) $14 - 3 =$  |
| (73) $1 - 1 =$   | (74) $10 + 6 =$  | (75) $2 + 10 =$  | (76) $11 - 9 =$  |
| (77) $3 + 8 =$   | (78) $11 - 2 =$  | (79) $15 + 5 =$  | (80) $17 + 3 =$  |
| (81) $5 - 3 =$   | (82) $11 - 2 =$  | (83) $2 + 2 =$   | (84) $1 - 1 =$   |
| (85) $14 + 3 =$  | (86) $8 + 7 =$   | (87) $10 + 8 =$  | (88) $12 + 3 =$  |
| (89) $8 + 4 =$   | (90) $18 - 10 =$ | (91) $3 - 2 =$   | (92) $7 + 6 =$   |
| (93) $8 - 3 =$   | (94) $10 + 8 =$  | (95) $9 - 6 =$   | (96) $13 - 13 =$ |
| (97) $4 - 4 =$   | (98) $8 - 5 =$   | (99) $15 + 1 =$  | (100) $19 + 1 =$ |

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|----------------|----------------|----------------|----------------|
| (1) 10 + 9 =   | (2) 2 - 1 =    | (3) 5 - 1 =    | (4) 5 + 15 =   |
| (5) 6 - 6 =    | (6) 15 - 8 =   | (7) 11 + 5 =   | (8) 9 - 9 =    |
| (9) 19 - 9 =   | (10) 1 - 1 =   | (11) 11 - 10 = | (12) 1 + 9 =   |
| (13) 10 + 9 =  | (14) 4 + 13 =  | (15) 13 + 2 =  | (16) 18 - 15 = |
| (17) 12 - 5 =  | (18) 4 - 3 =   | (19) 11 - 7 =  | (20) 13 + 7 =  |
| (21) 16 - 14 = | (22) 11 - 3 =  | (23) 17 - 9 =  | (24) 1 - 1 =   |
| (25) 10 + 5 =  | (26) 13 - 2 =  | (27) 15 + 4 =  | (28) 5 + 14 =  |
| (29) 2 + 11 =  | (30) 18 - 17 = | (31) 6 - 2 =   | (32) 3 + 4 =   |
| (33) 9 + 4 =   | (34) 6 + 5 =   | (35) 13 - 2 =  | (36) 11 + 2 =  |
| (37) 1 - 1 =   | (38) 2 - 1 =   | (39) 8 - 7 =   | (40) 19 + 1 =  |
| (41) 3 - 1 =   | (42) 13 + 2 =  | (43) 10 - 7 =  | (44) 13 + 5 =  |
| (45) 8 - 4 =   | (46) 9 - 7 =   | (47) 18 + 2 =  | (48) 3 - 3 =   |
| (49) 4 - 4 =   | (50) 6 - 3 =   | (51) 14 + 6 =  | (52) 1 + 6 =   |
| (53) 14 + 2 =  | (54) 10 - 3 =  | (55) 10 + 3 =  | (56) 7 - 2 =   |
| (57) 19 - 9 =  | (58) 16 - 3 =  | (59) 12 - 7 =  | (60) 2 - 1 =   |
| (61) 4 + 15 =  | (62) 12 - 9 =  | (63) 1 + 10 =  | (64) 3 + 13 =  |
| (65) 14 - 7 =  | (66) 15 - 15 = | (67) 17 + 1 =  | (68) 2 - 2 =   |
| (69) 9 - 8 =   | (70) 12 - 2 =  | (71) 18 + 2 =  | (72) 10 - 9 =  |
| (73) 11 - 9 =  | (74) 1 + 8 =   | (75) 3 - 3 =   | (76) 11 + 7 =  |
| (77) 18 + 1 =  | (78) 6 + 4 =   | (79) 3 + 12 =  | (80) 6 - 2 =   |
| (81) 3 - 2 =   | (82) 8 + 2 =   | (83) 13 - 12 = | (84) 19 - 12 = |
| (85) 11 + 4 =  | (86) 17 - 1 =  | (87) 3 + 3 =   | (88) 1 + 17 =  |
| (89) 18 - 13 = | (90) 16 - 10 = | (91) 10 - 4 =  | (92) 12 + 5 =  |
| (93) 10 + 10 = | (94) 18 - 10 = | (95) 16 + 4 =  | (96) 9 - 1 =   |
| (97) 19 - 2 =  | (98) 11 + 8 =  | (99) 8 - 1 =   | (100) 7 + 5 =  |



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|------------------|------------------|------------------|------------------|
| (1) $16 - 9 =$   | (2) $11 + 1 =$   | (3) $5 + 9 =$    | (4) $8 + 6 =$    |
| (5) $5 + 3 =$    | (6) $17 - 8 =$   | (7) $13 - 13 =$  | (8) $3 + 17 =$   |
| (9) $17 - 7 =$   | (10) $9 - 6 =$   | (11) $18 + 1 =$  | (12) $3 + 17 =$  |
| (13) $4 - 2 =$   | (14) $3 - 1 =$   | (15) $5 - 2 =$   | (16) $13 - 11 =$ |
| (17) $12 - 7 =$  | (18) $5 + 2 =$   | (19) $6 + 11 =$  | (20) $1 + 14 =$  |
| (21) $9 + 5 =$   | (22) $13 - 10 =$ | (23) $2 - 2 =$   | (24) $19 + 1 =$  |
| (25) $14 - 9 =$  | (26) $15 + 2 =$  | (27) $4 - 1 =$   | (28) $8 - 3 =$   |
| (29) $1 + 4 =$   | (30) $16 + 3 =$  | (31) $16 + 1 =$  | (32) $5 - 2 =$   |
| (33) $1 - 1 =$   | (34) $2 - 2 =$   | (35) $14 - 11 =$ | (36) $1 + 14 =$  |
| (37) $10 + 9 =$  | (38) $6 + 3 =$   | (39) $13 + 5 =$  | (40) $3 + 6 =$   |
| (41) $2 - 1 =$   | (42) $10 - 1 =$  | (43) $16 + 2 =$  | (44) $8 - 8 =$   |
| (45) $13 + 6 =$  | (46) $19 - 11 =$ | (47) $11 + 4 =$  | (48) $7 - 7 =$   |
| (49) $19 + 1 =$  | (50) $4 + 10 =$  | (51) $16 - 9 =$  | (52) $1 - 1 =$   |
| (53) $10 - 7 =$  | (54) $10 - 2 =$  | (55) $15 + 1 =$  | (56) $15 - 8 =$  |
| (57) $8 + 9 =$   | (58) $9 + 6 =$   | (59) $16 + 2 =$  | (60) $11 - 11 =$ |
| (61) $5 - 3 =$   | (62) $2 - 1 =$   | (63) $15 - 6 =$  | (64) $16 - 8 =$  |
| (65) $11 - 9 =$  | (66) $6 + 7 =$   | (67) $6 + 11 =$  | (68) $1 - 1 =$   |
| (69) $10 - 10 =$ | (70) $9 + 7 =$   | (71) $12 - 4 =$  | (72) $14 - 10 =$ |
| (73) $15 - 2 =$  | (74) $15 + 5 =$  | (75) $19 - 17 =$ | (76) $14 + 5 =$  |
| (77) $12 - 9 =$  | (78) $2 - 2 =$   | (79) $10 + 4 =$  | (80) $17 - 8 =$  |
| (81) $10 + 10 =$ | (82) $2 + 3 =$   | (83) $19 - 9 =$  | (84) $16 - 2 =$  |
| (85) $18 + 1 =$  | (86) $1 - 1 =$   | (87) $13 + 1 =$  | (88) $7 + 1 =$   |
| (89) $16 - 15 =$ | (90) $1 - 1 =$   | (91) $7 + 11 =$  | (92) $16 - 8 =$  |
| (93) $15 - 13 =$ | (94) $2 + 16 =$  | (95) $7 + 5 =$   | (96) $11 - 10 =$ |
| (97) $9 - 7 =$   | (98) $6 + 13 =$  | (99) $14 + 2 =$  | (100) $9 - 8 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $4 - 3 =$    | (2) $8 + 2 =$    | (3) $6 + 12 =$   | (4) $6 - 3 =$    |
| (5) $12 - 6 =$   | (6) $19 + 1 =$   | (7) $5 + 14 =$   | (8) $6 - 2 =$    |
| (9) $17 + 3 =$   | (10) $16 + 3 =$  | (11) $12 + 3 =$  | (12) $16 + 4 =$  |
| (13) $4 + 4 =$   | (14) $12 - 6 =$  | (15) $9 - 6 =$   | (16) $2 - 2 =$   |
| (17) $19 + 1 =$  | (18) $11 + 8 =$  | (19) $16 - 14 =$ | (20) $15 + 1 =$  |
| (21) $16 + 3 =$  | (22) $5 + 12 =$  | (23) $4 + 13 =$  | (24) $18 - 10 =$ |
| (25) $7 + 5 =$   | (26) $5 - 4 =$   | (27) $16 + 2 =$  | (28) $18 - 4 =$  |
| (29) $18 - 10 =$ | (30) $2 - 1 =$   | (31) $13 - 9 =$  | (32) $12 + 5 =$  |
| (33) $19 - 11 =$ | (34) $16 - 12 =$ | (35) $16 + 1 =$  | (36) $12 + 7 =$  |
| (37) $4 - 1 =$   | (38) $12 + 7 =$  | (39) $10 - 5 =$  | (40) $15 - 13 =$ |
| (41) $2 + 3 =$   | (42) $12 + 4 =$  | (43) $3 + 3 =$   | (44) $6 + 3 =$   |
| (45) $14 + 3 =$  | (46) $16 - 5 =$  | (47) $12 - 1 =$  | (48) $2 + 3 =$   |
| (49) $2 - 2 =$   | (50) $16 + 1 =$  | (51) $12 - 3 =$  | (52) $4 + 12 =$  |
| (53) $19 - 9 =$  | (54) $15 + 4 =$  | (55) $19 + 1 =$  | (56) $2 + 7 =$   |
| (57) $17 + 3 =$  | (58) $5 - 4 =$   | (59) $13 - 6 =$  | (60) $8 - 3 =$   |
| (61) $11 + 9 =$  | (62) $13 + 4 =$  | (63) $3 + 15 =$  | (64) $7 + 4 =$   |
| (65) $8 - 2 =$   | (66) $15 + 2 =$  | (67) $3 + 6 =$   | (68) $2 - 1 =$   |
| (69) $2 + 15 =$  | (70) $3 + 14 =$  | (71) $7 - 2 =$   | (72) $15 - 12 =$ |
| (73) $17 - 13 =$ | (74) $5 + 8 =$   | (75) $14 + 1 =$  | (76) $5 - 3 =$   |
| (77) $2 + 10 =$  | (78) $15 - 3 =$  | (79) $11 + 2 =$  | (80) $16 + 1 =$  |
| (81) $3 - 3 =$   | (82) $14 - 4 =$  | (83) $4 - 2 =$   | (84) $1 + 19 =$  |
| (85) $18 + 1 =$  | (86) $7 + 1 =$   | (87) $10 + 5 =$  | (88) $3 + 16 =$  |
| (89) $15 + 2 =$  | (90) $6 - 6 =$   | (91) $5 + 12 =$  | (92) $4 + 5 =$   |
| (93) $5 - 2 =$   | (94) $14 + 1 =$  | (95) $6 + 8 =$   | (96) $18 - 1 =$  |
| (97) $13 - 13 =$ | (98) $14 - 11 =$ | (99) $18 - 11 =$ | (100) $19 + 1 =$ |

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|-----------------|------------------|------------------|------------------|
| (1) $17 + 2 =$  | (2) $10 - 7 =$   | (3) $12 - 11 =$  | (4) $14 + 1 =$   |
| (5) $13 + 5 =$  | (6) $3 - 2 =$    | (7) $15 - 8 =$   | (8) $4 - 2 =$    |
| (9) $1 + 7 =$   | (10) $1 - 1 =$   | (11) $12 + 6 =$  | (12) $8 - 3 =$   |
| (13) $7 - 6 =$  | (14) $19 - 9 =$  | (15) $9 - 5 =$   | (16) $9 + 9 =$   |
| (17) $16 - 9 =$ | (18) $11 - 5 =$  | (19) $4 - 2 =$   | (20) $4 - 4 =$   |
| (21) $5 - 2 =$  | (22) $18 + 2 =$  | (23) $10 + 6 =$  | (24) $1 + 3 =$   |
| (25) $8 - 1 =$  | (26) $9 - 5 =$   | (27) $17 + 1 =$  | (28) $1 - 1 =$   |
| (29) $1 + 15 =$ | (30) $19 - 8 =$  | (31) $4 + 16 =$  | (32) $1 - 1 =$   |
| (33) $17 + 2 =$ | (34) $5 - 5 =$   | (35) $5 - 3 =$   | (36) $7 + 2 =$   |
| (37) $10 + 8 =$ | (38) $12 + 2 =$  | (39) $1 + 8 =$   | (40) $7 - 4 =$   |
| (41) $13 + 3 =$ | (42) $17 - 1 =$  | (43) $6 - 4 =$   | (44) $15 - 11 =$ |
| (45) $6 + 14 =$ | (46) $7 + 10 =$  | (47) $12 + 3 =$  | (48) $18 - 9 =$  |
| (49) $8 - 2 =$  | (50) $16 - 2 =$  | (51) $1 - 1 =$   | (52) $5 + 4 =$   |
| (53) $18 + 1 =$ | (54) $7 + 13 =$  | (55) $1 + 9 =$   | (56) $10 - 9 =$  |
| (57) $5 - 5 =$  | (58) $10 + 3 =$  | (59) $8 + 7 =$   | (60) $6 - 5 =$   |
| (61) $5 - 5 =$  | (62) $9 + 11 =$  | (63) $5 - 4 =$   | (64) $8 - 5 =$   |
| (65) $12 - 5 =$ | (66) $7 - 5 =$   | (67) $17 - 16 =$ | (68) $4 - 4 =$   |
| (69) $2 + 1 =$  | (70) $18 + 2 =$  | (71) $11 + 8 =$  | (72) $9 - 5 =$   |
| (73) $3 + 7 =$  | (74) $3 - 1 =$   | (75) $14 - 6 =$  | (76) $1 - 1 =$   |
| (77) $11 + 4 =$ | (78) $19 + 1 =$  | (79) $10 + 10 =$ | (80) $11 - 3 =$  |
| (81) $8 + 6 =$  | (82) $6 + 13 =$  | (83) $19 + 1 =$  | (84) $10 - 8 =$  |
| (85) $8 + 3 =$  | (86) $15 + 4 =$  | (87) $2 + 1 =$   | (88) $18 + 2 =$  |
| (89) $5 + 10 =$ | (90) $11 + 9 =$  | (91) $2 - 1 =$   | (92) $13 + 2 =$  |
| (93) $10 + 2 =$ | (94) $11 - 1 =$  | (95) $11 - 4 =$  | (96) $11 + 9 =$  |
| (97) $9 + 10 =$ | (98) $16 - 11 =$ | (99) $6 + 11 =$  | (100) $8 - 1 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $2 + 1 =$    | (2) $19 + 1 =$   | (3) $16 + 1 =$   | (4) $10 + 4 =$   |
| (5) $6 + 12 =$   | (6) $6 + 11 =$   | (7) $18 + 2 =$   | (8) $17 + 3 =$   |
| (9) $14 + 6 =$   | (10) $18 + 1 =$  | (11) $19 + 1 =$  | (12) $12 + 2 =$  |
| (13) $14 + 1 =$  | (14) $18 - 1 =$  | (15) $14 - 9 =$  | (16) $13 + 3 =$  |
| (17) $17 + 2 =$  | (18) $10 - 2 =$  | (19) $5 + 2 =$   | (20) $5 - 2 =$   |
| (21) $8 + 2 =$   | (22) $8 + 9 =$   | (23) $10 + 10 =$ | (24) $3 + 17 =$  |
| (25) $2 + 13 =$  | (26) $9 - 7 =$   | (27) $17 + 3 =$  | (28) $9 - 1 =$   |
| (29) $15 - 6 =$  | (30) $8 + 9 =$   | (31) $19 - 19 =$ | (32) $16 - 2 =$  |
| (33) $4 - 1 =$   | (34) $1 + 7 =$   | (35) $1 - 1 =$   | (36) $14 - 10 =$ |
| (37) $2 + 18 =$  | (38) $4 - 2 =$   | (39) $7 - 1 =$   | (40) $4 + 4 =$   |
| (41) $19 - 16 =$ | (42) $1 + 14 =$  | (43) $5 - 5 =$   | (44) $10 + 6 =$  |
| (45) $15 + 2 =$  | (46) $4 - 3 =$   | (47) $14 - 2 =$  | (48) $6 + 3 =$   |
| (49) $16 - 1 =$  | (50) $18 + 2 =$  | (51) $4 - 2 =$   | (52) $8 - 2 =$   |
| (53) $12 - 11 =$ | (54) $6 - 6 =$   | (55) $17 - 16 =$ | (56) $16 + 4 =$  |
| (57) $7 - 2 =$   | (58) $19 + 1 =$  | (59) $13 - 9 =$  | (60) $19 - 2 =$  |
| (61) $7 - 1 =$   | (62) $2 - 1 =$   | (63) $19 + 1 =$  | (64) $9 + 6 =$   |
| (65) $15 - 15 =$ | (66) $19 - 6 =$  | (67) $4 + 7 =$   | (68) $14 - 1 =$  |
| (69) $12 - 4 =$  | (70) $5 - 4 =$   | (71) $18 + 1 =$  | (72) $1 + 19 =$  |
| (73) $11 - 11 =$ | (74) $19 - 12 =$ | (75) $4 + 12 =$  | (76) $7 + 12 =$  |
| (77) $3 + 10 =$  | (78) $14 - 11 =$ | (79) $12 + 4 =$  | (80) $8 - 1 =$   |
| (81) $17 - 7 =$  | (82) $8 - 5 =$   | (83) $7 - 2 =$   | (84) $17 + 2 =$  |
| (85) $13 - 2 =$  | (86) $8 - 7 =$   | (87) $8 + 10 =$  | (88) $19 - 12 =$ |
| (89) $2 + 18 =$  | (90) $19 - 4 =$  | (91) $19 - 13 =$ | (92) $16 + 3 =$  |
| (93) $10 - 8 =$  | (94) $9 + 8 =$   | (95) $15 + 5 =$  | (96) $10 + 3 =$  |
| (97) $5 + 9 =$   | (98) $4 - 2 =$   | (99) $15 + 5 =$  | (100) $14 - 7 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 19	(2) 1	(3) 14	(4) 17	(5) 4	(6) 0	(7) 2	(8) 20
(9) 12	(10) 1	(11) 12	(12) 11	(13) 10	(14) 19	(15) 20	(16) 5
(17) 20	(18) 8	(19) 19	(20) 1	(21) 2	(22) 20	(23) 2	(24) 0
(25) 19	(26) 3	(27) 0	(28) 5	(29) 12	(30) 20	(31) 14	(32) 5
(33) 4	(34) 3	(35) 19	(36) 16	(37) 20	(38) 7	(39) 17	(40) 6
(41) 16	(42) 1	(43) 19	(44) 4	(45) 19	(46) 18	(47) 14	(48) 9
(49) 20	(50) 20	(51) 20	(52) 3	(53) 6	(54) 19	(55) 8	(56) 7
(57) 18	(58) 20	(59) 10	(60) 20	(61) 11	(62) 20	(63) 5	(64) 2
(65) 7	(66) 16	(67) 13	(68) 2	(69) 3	(70) 4	(71) 2	(72) 3
(73) 19	(74) 10	(75) 10	(76) 16	(77) 7	(78) 19	(79) 1	(80) 5
(81) 19	(82) 19	(83) 16	(84) 4	(85) 20	(86) 20	(87) 19	(88) 15
(89) 0	(90) 11	(91) 16	(92) 18	(93) 20	(94) 9	(95) 19	(96) 7
(97) 5	(98) 1	(99) 4	(100) 18				

## 第2页答案

(1) 16	(2) 6	(3) 12	(4) 18	(5) 17	(6) 0	(7) 14	(8) 2
(9) 20	(10) 3	(11) 6	(12) 17	(13) 5	(14) 11	(15) 12	(16) 6
(17) 12	(18) 7	(19) 20	(20) 1	(21) 1	(22) 11	(23) 16	(24) 20
(25) 1	(26) 7	(27) 17	(28) 19	(29) 13	(30) 18	(31) 1	(32) 15
(33) 20	(34) 6	(35) 20	(36) 1	(37) 2	(38) 3	(39) 16	(40) 1
(41) 7	(42) 19	(43) 15	(44) 20	(45) 16	(46) 2	(47) 2	(48) 20
(49) 1	(50) 16	(51) 0	(52) 12	(53) 11	(54) 2	(55) 1	(56) 0
(57) 8	(58) 17	(59) 11	(60) 3	(61) 12	(62) 12	(63) 4	(64) 0
(65) 1	(66) 13	(67) 8	(68) 7	(69) 15	(70) 0	(71) 18	(72) 11
(73) 0	(74) 16	(75) 12	(76) 2	(77) 11	(78) 9	(79) 20	(80) 20
(81) 2	(82) 9	(83) 4	(84) 0	(85) 17	(86) 15	(87) 18	(88) 15
(89) 12	(90) 8	(91) 1	(92) 13	(93) 5	(94) 18	(95) 3	(96) 0
(97) 0	(98) 3	(99) 16	(100) 20				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 19	(2) 1	(3) 4	(4) 20	(5) 0	(6) 7	(7) 16	(8) 0
(9) 10	(10) 0	(11) 1	(12) 10	(13) 19	(14) 17	(15) 15	(16) 3
(17) 7	(18) 1	(19) 4	(20) 20	(21) 2	(22) 8	(23) 8	(24) 0
(25) 15	(26) 11	(27) 19	(28) 19	(29) 13	(30) 1	(31) 4	(32) 7
(33) 13	(34) 11	(35) 11	(36) 13	(37) 0	(38) 1	(39) 1	(40) 20
(41) 2	(42) 15	(43) 3	(44) 18	(45) 4	(46) 2	(47) 20	(48) 0
(49) 0	(50) 3	(51) 20	(52) 7	(53) 16	(54) 7	(55) 13	(56) 5
(57) 10	(58) 13	(59) 5	(60) 1	(61) 19	(62) 3	(63) 11	(64) 16
(65) 7	(66) 0	(67) 18	(68) 0	(69) 1	(70) 10	(71) 20	(72) 1
(73) 2	(74) 9	(75) 0	(76) 18	(77) 19	(78) 10	(79) 15	(80) 4
(81) 1	(82) 10	(83) 1	(84) 7	(85) 15	(86) 16	(87) 6	(88) 18
(89) 5	(90) 6	(91) 6	(92) 17	(93) 20	(94) 8	(95) 20	(96) 8
(97) 17	(98) 19	(99) 7	(100) 12				

## 第4页答案

(1) 7	(2) 12	(3) 14	(4) 14	(5) 8	(6) 9	(7) 0	(8) 20
(9) 10	(10) 3	(11) 19	(12) 20	(13) 2	(14) 2	(15) 3	(16) 2
(17) 5	(18) 7	(19) 17	(20) 15	(21) 14	(22) 3	(23) 0	(24) 20
(25) 5	(26) 17	(27) 3	(28) 5	(29) 5	(30) 19	(31) 17	(32) 3
(33) 0	(34) 0	(35) 3	(36) 15	(37) 19	(38) 9	(39) 18	(40) 9
(41) 1	(42) 9	(43) 18	(44) 0	(45) 19	(46) 8	(47) 15	(48) 0
(49) 20	(50) 14	(51) 7	(52) 0	(53) 3	(54) 8	(55) 16	(56) 7
(57) 17	(58) 15	(59) 18	(60) 0	(61) 2	(62) 1	(63) 9	(64) 8
(65) 2	(66) 13	(67) 17	(68) 0	(69) 0	(70) 16	(71) 8	(72) 4
(73) 13	(74) 20	(75) 2	(76) 19	(77) 3	(78) 0	(79) 14	(80) 9
(81) 20	(82) 5	(83) 10	(84) 14	(85) 19	(86) 0	(87) 14	(88) 8
(89) 1	(90) 0	(91) 18	(92) 8	(93) 2	(94) 18	(95) 12	(96) 1
(97) 2	(98) 19	(99) 16	(100) 1				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 1	(2) 10	(3) 18	(4) 3	(5) 6	(6) 20	(7) 19	(8) 4
(9) 20	(10) 19	(11) 15	(12) 20	(13) 8	(14) 6	(15) 3	(16) 0
(17) 20	(18) 19	(19) 2	(20) 16	(21) 19	(22) 17	(23) 17	(24) 8
(25) 12	(26) 1	(27) 18	(28) 14	(29) 8	(30) 1	(31) 4	(32) 17
(33) 8	(34) 4	(35) 17	(36) 19	(37) 3	(38) 19	(39) 5	(40) 2
(41) 5	(42) 16	(43) 6	(44) 9	(45) 17	(46) 11	(47) 11	(48) 5
(49) 0	(50) 17	(51) 9	(52) 16	(53) 10	(54) 19	(55) 20	(56) 9
(57) 20	(58) 1	(59) 7	(60) 5	(61) 20	(62) 17	(63) 18	(64) 11
(65) 6	(66) 17	(67) 9	(68) 1	(69) 17	(70) 17	(71) 5	(72) 3
(73) 4	(74) 13	(75) 15	(76) 2	(77) 12	(78) 12	(79) 13	(80) 17
(81) 0	(82) 10	(83) 2	(84) 20	(85) 19	(86) 8	(87) 15	(88) 19
(89) 17	(90) 0	(91) 17	(92) 9	(93) 3	(94) 15	(95) 14	(96) 17
(97) 0	(98) 3	(99) 7	(100) 20				

## 第6页答案

(1) 19	(2) 3	(3) 1	(4) 15	(5) 18	(6) 1	(7) 7	(8) 2
(9) 8	(10) 0	(11) 18	(12) 5	(13) 1	(14) 10	(15) 4	(16) 18
(17) 7	(18) 6	(19) 2	(20) 0	(21) 3	(22) 20	(23) 16	(24) 4
(25) 7	(26) 4	(27) 18	(28) 0	(29) 16	(30) 11	(31) 20	(32) 0
(33) 19	(34) 0	(35) 2	(36) 9	(37) 18	(38) 14	(39) 9	(40) 3
(41) 16	(42) 16	(43) 2	(44) 4	(45) 20	(46) 17	(47) 15	(48) 9
(49) 6	(50) 14	(51) 0	(52) 9	(53) 19	(54) 20	(55) 10	(56) 1
(57) 0	(58) 13	(59) 15	(60) 1	(61) 0	(62) 20	(63) 1	(64) 3
(65) 7	(66) 2	(67) 1	(68) 0	(69) 3	(70) 20	(71) 19	(72) 4
(73) 10	(74) 2	(75) 8	(76) 0	(77) 15	(78) 20	(79) 20	(80) 8
(81) 14	(82) 19	(83) 20	(84) 2	(85) 11	(86) 19	(87) 3	(88) 20
(89) 15	(90) 20	(91) 1	(92) 15	(93) 12	(94) 10	(95) 7	(96) 20
(97) 19	(98) 5	(99) 17	(100) 7				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 3   | (2) 20  | (3) 17  | (4) 14  | (5) 18  | (6) 17  | (7) 20  | (8) 20  |
| (9) 20  | (10) 19 | (11) 20 | (12) 14 | (13) 15 | (14) 17 | (15) 5  | (16) 16 |
| (17) 19 | (18) 8  | (19) 7  | (20) 3  | (21) 10 | (22) 17 | (23) 20 | (24) 20 |
| (25) 15 | (26) 2  | (27) 20 | (28) 8  | (29) 9  | (30) 17 | (31) 0  | (32) 14 |
| (33) 3  | (34) 8  | (35) 0  | (36) 4  | (37) 20 | (38) 2  | (39) 6  | (40) 8  |
| (41) 3  | (42) 15 | (43) 0  | (44) 16 | (45) 17 | (46) 1  | (47) 12 | (48) 9  |
| (49) 15 | (50) 20 | (51) 2  | (52) 6  | (53) 1  | (54) 0  | (55) 1  | (56) 20 |
| (57) 5  | (58) 20 | (59) 4  | (60) 17 | (61) 6  | (62) 1  | (63) 20 | (64) 15 |
| (65) 0  | (66) 13 | (67) 11 | (68) 13 | (69) 8  | (70) 1  | (71) 19 | (72) 20 |
| (73) 0  | (74) 7  | (75) 16 | (76) 19 | (77) 13 | (78) 3  | (79) 16 | (80) 7  |
| (81) 10 | (82) 3  | (83) 5  | (84) 19 | (85) 11 | (86) 1  | (87) 18 | (88) 7  |
| (89) 20 | (90) 15 | (91) 6  | (92) 19 | (93) 2  | (94) 17 | (95) 20 | (96) 13 |
| (97) 14 | (98) 2  | (99) 20 | (100) 7 |         |         |         |         |