

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $3 + 5 =$ | (2) $1 + 15 =$ | (3) $6 + 3 =$ | (4) $6 + 14 =$ |
| (5) $3 + 16 =$ | (6) $8 + 4 =$ | (7) $7 + 12 =$ | (8) $4 + 13 =$ |
| (9) $5 + 14 =$ | (10) $14 + 3 =$ | (11) $15 + 2 =$ | (12) $17 + 3 =$ |
| (13) $18 + 1 =$ | (14) $16 + 2 =$ | (15) $8 + 1 =$ | (16) $19 + 1 =$ |
| (17) $8 + 1 =$ | (18) $18 + 1 =$ | (19) $11 + 4 =$ | (20) $17 + 2 =$ |
| (21) $11 + 9 =$ | (22) $14 + 2 =$ | (23) $10 + 9 =$ | (24) $18 + 1 =$ |
| (25) $7 + 10 =$ | (26) $17 + 1 =$ | (27) $13 + 7 =$ | (28) $12 + 4 =$ |
| (29) $11 + 2 =$ | (30) $13 + 2 =$ | (31) $19 + 1 =$ | (32) $14 + 3 =$ |
| (33) $1 + 16 =$ | (34) $11 + 5 =$ | (35) $11 + 1 =$ | (36) $18 + 2 =$ |
| (37) $16 + 2 =$ | (38) $7 + 10 =$ | (39) $15 + 2 =$ | (40) $15 + 1 =$ |
| (41) $4 + 5 =$ | (42) $7 + 10 =$ | (43) $15 + 1 =$ | (44) $14 + 4 =$ |
| (45) $3 + 15 =$ | (46) $10 + 2 =$ | (47) $7 + 4 =$ | (48) $2 + 5 =$ |
| (49) $10 + 3 =$ | (50) $19 + 1 =$ | (51) $12 + 2 =$ | (52) $15 + 3 =$ |
| (53) $19 + 1 =$ | (54) $3 + 15 =$ | (55) $16 + 2 =$ | (56) $18 + 1 =$ |
| (57) $18 + 2 =$ | (58) $11 + 7 =$ | (59) $4 + 11 =$ | (60) $13 + 6 =$ |
| (61) $9 + 2 =$ | (62) $6 + 9 =$ | (63) $8 + 10 =$ | (64) $8 + 4 =$ |
| (65) $16 + 4 =$ | (66) $19 + 1 =$ | (67) $11 + 8 =$ | (68) $10 + 9 =$ |
| (69) $8 + 12 =$ | (70) $18 + 1 =$ | (71) $8 + 6 =$ | (72) $13 + 3 =$ |
| (73) $5 + 8 =$ | (74) $11 + 3 =$ | (75) $16 + 3 =$ | (76) $15 + 4 =$ |
| (77) $5 + 4 =$ | (78) $6 + 1 =$ | (79) $8 + 12 =$ | (80) $17 + 2 =$ |
| (81) $14 + 2 =$ | (82) $12 + 8 =$ | (83) $10 + 4 =$ | (84) $3 + 11 =$ |
| (85) $3 + 17 =$ | (86) $12 + 7 =$ | (87) $7 + 5 =$ | (88) $2 + 13 =$ |
| (89) $9 + 6 =$ | (90) $2 + 11 =$ | (91) $19 + 1 =$ | (92) $11 + 5 =$ |
| (93) $4 + 14 =$ | (94) $14 + 2 =$ | (95) $18 + 2 =$ | (96) $18 + 1 =$ |
| (97) $2 + 18 =$ | (98) $5 + 4 =$ | (99) $5 + 9 =$ | (100) $12 + 1 =$ |

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- | | | | |
|------------------|-----------------|-----------------|------------------|
| (1) $4 + 8 =$ | (2) $19 + 1 =$ | (3) $10 + 10 =$ | (4) $14 + 6 =$ |
| (5) $16 + 2 =$ | (6) $18 + 1 =$ | (7) $3 + 9 =$ | (8) $15 + 2 =$ |
| (9) $10 + 3 =$ | (10) $7 + 10 =$ | (11) $16 + 2 =$ | (12) $10 + 8 =$ |
| (13) $6 + 5 =$ | (14) $4 + 4 =$ | (15) $16 + 3 =$ | (16) $4 + 14 =$ |
| (17) $5 + 1 =$ | (18) $2 + 3 =$ | (19) $14 + 5 =$ | (20) $11 + 8 =$ |
| (21) $1 + 16 =$ | (22) $17 + 3 =$ | (23) $16 + 4 =$ | (24) $7 + 4 =$ |
| (25) $4 + 8 =$ | (26) $11 + 9 =$ | (27) $8 + 6 =$ | (28) $19 + 1 =$ |
| (29) $11 + 1 =$ | (30) $8 + 5 =$ | (31) $16 + 3 =$ | (32) $9 + 4 =$ |
| (33) $14 + 3 =$ | (34) $17 + 3 =$ | (35) $8 + 11 =$ | (36) $10 + 3 =$ |
| (37) $3 + 15 =$ | (38) $9 + 9 =$ | (39) $15 + 4 =$ | (40) $15 + 5 =$ |
| (41) $10 + 10 =$ | (42) $8 + 11 =$ | (43) $13 + 5 =$ | (44) $7 + 4 =$ |
| (45) $14 + 1 =$ | (46) $19 + 1 =$ | (47) $12 + 8 =$ | (48) $14 + 4 =$ |
| (49) $3 + 1 =$ | (50) $11 + 6 =$ | (51) $3 + 14 =$ | (52) $8 + 3 =$ |
| (53) $7 + 7 =$ | (54) $4 + 2 =$ | (55) $14 + 5 =$ | (56) $9 + 10 =$ |
| (57) $4 + 9 =$ | (58) $7 + 7 =$ | (59) $2 + 18 =$ | (60) $10 + 6 =$ |
| (61) $1 + 10 =$ | (62) $11 + 4 =$ | (63) $14 + 6 =$ | (64) $10 + 10 =$ |
| (65) $17 + 2 =$ | (66) $4 + 16 =$ | (67) $1 + 9 =$ | (68) $1 + 1 =$ |
| (69) $13 + 3 =$ | (70) $7 + 3 =$ | (71) $9 + 3 =$ | (72) $19 + 1 =$ |
| (73) $16 + 3 =$ | (74) $8 + 1 =$ | (75) $9 + 10 =$ | (76) $19 + 1 =$ |
| (77) $4 + 7 =$ | (78) $10 + 4 =$ | (79) $7 + 7 =$ | (80) $10 + 1 =$ |
| (81) $3 + 17 =$ | (82) $19 + 1 =$ | (83) $3 + 17 =$ | (84) $10 + 10 =$ |
| (85) $10 + 1 =$ | (86) $8 + 3 =$ | (87) $6 + 1 =$ | (88) $17 + 1 =$ |
| (89) $9 + 3 =$ | (90) $12 + 8 =$ | (91) $16 + 1 =$ | (92) $5 + 8 =$ |
| (93) $17 + 2 =$ | (94) $8 + 12 =$ | (95) $17 + 1 =$ | (96) $19 + 1 =$ |
| (97) $4 + 10 =$ | (98) $8 + 8 =$ | (99) $14 + 1 =$ | (100) $7 + 4 =$ |

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $12 + 6 =$ | (2) $1 + 10 =$ | (3) $3 + 10 =$ | (4) $10 + 1 =$ |
| (5) $18 + 1 =$ | (6) $7 + 1 =$ | (7) $18 + 1 =$ | (8) $7 + 10 =$ |
| (9) $9 + 2 =$ | (10) $4 + 11 =$ | (11) $19 + 1 =$ | (12) $17 + 3 =$ |
| (13) $7 + 13 =$ | (14) $1 + 13 =$ | (15) $14 + 6 =$ | (16) $6 + 5 =$ |
| (17) $15 + 5 =$ | (18) $4 + 13 =$ | (19) $1 + 1 =$ | (20) $7 + 12 =$ |
| (21) $15 + 5 =$ | (22) $17 + 3 =$ | (23) $5 + 3 =$ | (24) $15 + 5 =$ |
| (25) $1 + 8 =$ | (26) $11 + 9 =$ | (27) $13 + 7 =$ | (28) $19 + 1 =$ |
| (29) $15 + 3 =$ | (30) $14 + 4 =$ | (31) $18 + 2 =$ | (32) $6 + 2 =$ |
| (33) $19 + 1 =$ | (34) $16 + 4 =$ | (35) $11 + 7 =$ | (36) $11 + 8 =$ |
| (37) $11 + 3 =$ | (38) $17 + 1 =$ | (39) $5 + 5 =$ | (40) $6 + 2 =$ |
| (41) $11 + 3 =$ | (42) $3 + 5 =$ | (43) $13 + 1 =$ | (44) $10 + 7 =$ |
| (45) $17 + 2 =$ | (46) $16 + 2 =$ | (47) $17 + 2 =$ | (48) $15 + 2 =$ |
| (49) $6 + 9 =$ | (50) $6 + 12 =$ | (51) $16 + 1 =$ | (52) $2 + 16 =$ |
| (53) $5 + 3 =$ | (54) $2 + 14 =$ | (55) $3 + 13 =$ | (56) $11 + 6 =$ |
| (57) $3 + 7 =$ | (58) $5 + 2 =$ | (59) $1 + 6 =$ | (60) $6 + 10 =$ |
| (61) $5 + 2 =$ | (62) $2 + 18 =$ | (63) $13 + 6 =$ | (64) $10 + 8 =$ |
| (65) $2 + 5 =$ | (66) $7 + 8 =$ | (67) $4 + 13 =$ | (68) $18 + 2 =$ |
| (69) $5 + 9 =$ | (70) $10 + 8 =$ | (71) $18 + 2 =$ | (72) $5 + 12 =$ |
| (73) $19 + 1 =$ | (74) $4 + 12 =$ | (75) $15 + 4 =$ | (76) $13 + 6 =$ |
| (77) $5 + 4 =$ | (78) $15 + 4 =$ | (79) $3 + 12 =$ | (80) $15 + 5 =$ |
| (81) $19 + 1 =$ | (82) $6 + 3 =$ | (83) $2 + 5 =$ | (84) $2 + 17 =$ |
| (85) $10 + 3 =$ | (86) $2 + 11 =$ | (87) $19 + 1 =$ | (88) $2 + 16 =$ |
| (89) $12 + 3 =$ | (90) $10 + 9 =$ | (91) $19 + 1 =$ | (92) $14 + 3 =$ |
| (93) $1 + 12 =$ | (94) $18 + 1 =$ | (95) $18 + 2 =$ | (96) $16 + 1 =$ |
| (97) $3 + 11 =$ | (98) $1 + 19 =$ | (99) $4 + 6 =$ | (100) $4 + 15 =$ |

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(1) $11 + 8 =$

(2) $15 + 5 =$

(3) $1 + 6 =$

(4) $12 + 6 =$

(5) $17 + 3 =$

(6) $10 + 4 =$

(7) $6 + 11 =$

(8) $13 + 4 =$

(9) $16 + 2 =$

(10) $12 + 2 =$

(11) $8 + 9 =$

(12) $17 + 1 =$

(13) $14 + 4 =$

(14) $9 + 10 =$

(15) $17 + 3 =$

(16) $13 + 3 =$

(17) $4 + 2 =$

(18) $11 + 7 =$

(19) $7 + 8 =$

(20) $3 + 6 =$

(21) $5 + 3 =$

(22) $17 + 2 =$

(23) $1 + 10 =$

(24) $18 + 1 =$

(25) $11 + 2 =$

(26) $11 + 9 =$

(27) $10 + 4 =$

(28) $9 + 8 =$

(29) $7 + 7 =$

(30) $3 + 16 =$

(31) $13 + 3 =$

(32) $12 + 5 =$

(33) $2 + 15 =$

(34) $9 + 4 =$

(35) $4 + 9 =$

(36) $6 + 14 =$

(37) $12 + 7 =$

(38) $6 + 11 =$

(39) $3 + 13 =$

(40) $8 + 8 =$

(41) $1 + 9 =$

(42) $13 + 2 =$

(43) $4 + 1 =$

(44) $1 + 14 =$

(45) $1 + 2 =$

(46) $16 + 1 =$

(47) $4 + 13 =$

(48) $19 + 1 =$

(49) $11 + 9 =$

(50) $2 + 12 =$

(51) $5 + 6 =$

(52) $14 + 6 =$

(53) $12 + 2 =$

(54) $4 + 7 =$

(55) $9 + 10 =$

(56) $4 + 3 =$

(57) $10 + 6 =$

(58) $15 + 4 =$

(59) $18 + 1 =$

(60) $5 + 15 =$

(61) $4 + 8 =$

(62) $8 + 10 =$

(63) $18 + 1 =$

(64) $19 + 1 =$

(65) $15 + 1 =$

(66) $18 + 2 =$

(67) $5 + 4 =$

(68) $1 + 6 =$

(69) $10 + 1 =$

(70) $2 + 3 =$

(71) $8 + 11 =$

(72) $15 + 4 =$

(73) $5 + 10 =$

(74) $16 + 2 =$

(75) $3 + 2 =$

(76) $9 + 6 =$

(77) $18 + 1 =$

(78) $8 + 11 =$

(79) $2 + 4 =$

(80) $12 + 4 =$

(81) $18 + 1 =$

(82) $19 + 1 =$

(83) $2 + 17 =$

(84) $13 + 7 =$

(85) $19 + 1 =$

(86) $4 + 13 =$

(87) $5 + 10 =$

(88) $4 + 6 =$

(89) $3 + 5 =$

(90) $4 + 7 =$

(91) $11 + 3 =$

(92) $1 + 5 =$

(93) $19 + 1 =$

(94) $5 + 6 =$

(95) $18 + 2 =$

(96) $12 + 3 =$

(97) $1 + 12 =$

(98) $11 + 2 =$

(99) $6 + 7 =$

(100) $1 + 17 =$

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(1) $9 + 11 =$

(2) $5 + 2 =$

(3) $2 + 7 =$

(4) $19 + 1 =$

(5) $7 + 10 =$

(6) $15 + 3 =$

(7) $10 + 10 =$

(8) $11 + 9 =$

(9) $18 + 1 =$

(10) $2 + 9 =$

(11) $7 + 2 =$

(12) $11 + 9 =$

(13) $3 + 4 =$

(14) $5 + 9 =$

(15) $8 + 10 =$

(16) $4 + 14 =$

(17) $17 + 3 =$

(18) $4 + 7 =$

(19) $16 + 1 =$

(20) $17 + 3 =$

(21) $10 + 4 =$

(22) $16 + 4 =$

(23) $2 + 12 =$

(24) $3 + 8 =$

(25) $9 + 9 =$

(26) $2 + 15 =$

(27) $15 + 1 =$

(28) $2 + 15 =$

(29) $7 + 4 =$

(30) $3 + 17 =$

(31) $19 + 1 =$

(32) $16 + 4 =$

(33) $8 + 5 =$

(34) $9 + 3 =$

(35) $5 + 15 =$

(36) $3 + 9 =$

(37) $3 + 1 =$

(38) $10 + 10 =$

(39) $9 + 11 =$

(40) $15 + 5 =$

(41) $9 + 4 =$

(42) $11 + 6 =$

(43) $2 + 18 =$

(44) $3 + 9 =$

(45) $4 + 11 =$

(46) $6 + 10 =$

(47) $12 + 1 =$

(48) $18 + 1 =$

(49) $12 + 8 =$

(50) $13 + 3 =$

(51) $2 + 17 =$

(52) $6 + 13 =$

(53) $9 + 3 =$

(54) $15 + 2 =$

(55) $9 + 7 =$

(56) $6 + 3 =$

(57) $16 + 4 =$

(58) $18 + 2 =$

(59) $9 + 5 =$

(60) $3 + 17 =$

(61) $11 + 9 =$

(62) $2 + 12 =$

(63) $17 + 2 =$

(64) $8 + 4 =$

(65) $6 + 4 =$

(66) $13 + 5 =$

(67) $14 + 6 =$

(68) $18 + 1 =$

(69) $19 + 1 =$

(70) $1 + 13 =$

(71) $3 + 2 =$

(72) $19 + 1 =$

(73) $7 + 1 =$

(74) $6 + 5 =$

(75) $4 + 15 =$

(76) $2 + 10 =$

(77) $11 + 7 =$

(78) $18 + 2 =$

(79) $19 + 1 =$

(80) $8 + 9 =$

(81) $12 + 7 =$

(82) $15 + 3 =$

(83) $15 + 2 =$

(84) $8 + 6 =$

(85) $14 + 4 =$

(86) $12 + 4 =$

(87) $9 + 9 =$

(88) $14 + 1 =$

(89) $1 + 14 =$

(90) $4 + 6 =$

(91) $15 + 3 =$

(92) $2 + 3 =$

(93) $18 + 2 =$

(94) $8 + 4 =$

(95) $11 + 3 =$

(96) $18 + 2 =$

(97) $12 + 5 =$

(98) $9 + 7 =$

(99) $11 + 7 =$

(100) $3 + 16 =$

二十以内加法计算练习题



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(1) $16 + 4 =$

(2) $12 + 5 =$

(3) $4 + 15 =$

(4) $18 + 2 =$

(5) $18 + 1 =$

(6) $12 + 5 =$

(7) $15 + 1 =$

(8) $1 + 12 =$

(9) $13 + 1 =$

(10) $16 + 1 =$

(11) $15 + 1 =$

(12) $10 + 3 =$

(13) $14 + 6 =$

(14) $9 + 6 =$

(15) $3 + 16 =$

(16) $19 + 1 =$

(17) $1 + 11 =$

(18) $12 + 8 =$

(19) $12 + 2 =$

(20) $12 + 5 =$

(21) $8 + 5 =$

(22) $19 + 1 =$

(23) $12 + 8 =$

(24) $8 + 4 =$

(25) $15 + 4 =$

(26) $19 + 1 =$

(27) $9 + 2 =$

(28) $12 + 4 =$

(29) $11 + 2 =$

(30) $14 + 2 =$

(31) $10 + 6 =$

(32) $15 + 5 =$

(33) $16 + 3 =$

(34) $2 + 4 =$

(35) $3 + 16 =$

(36) $12 + 1 =$

(37) $9 + 1 =$

(38) $6 + 11 =$

(39) $7 + 4 =$

(40) $14 + 5 =$

(41) $18 + 2 =$

(42) $7 + 1 =$

(43) $6 + 11 =$

(44) $5 + 5 =$

(45) $4 + 16 =$

(46) $17 + 1 =$

(47) $13 + 5 =$

(48) $12 + 8 =$

(49) $1 + 8 =$

(50) $4 + 4 =$

(51) $5 + 4 =$

(52) $1 + 17 =$

(53) $11 + 4 =$

(54) $10 + 9 =$

(55) $18 + 2 =$

(56) $1 + 16 =$

(57) $11 + 4 =$

(58) $7 + 2 =$

(59) $2 + 4 =$

(60) $14 + 1 =$

(61) $18 + 2 =$

(62) $7 + 10 =$

(63) $7 + 13 =$

(64) $14 + 1 =$

(65) $5 + 11 =$

(66) $10 + 5 =$

(67) $9 + 9 =$

(68) $1 + 9 =$

(69) $10 + 7 =$

(70) $16 + 4 =$

(71) $3 + 16 =$

(72) $2 + 2 =$

(73) $6 + 8 =$

(74) $17 + 3 =$

(75) $13 + 4 =$

(76) $9 + 4 =$

(77) $9 + 7 =$

(78) $5 + 14 =$

(79) $2 + 8 =$

(80) $16 + 3 =$

(81) $17 + 3 =$

(82) $16 + 3 =$

(83) $15 + 2 =$

(84) $6 + 9 =$

(85) $17 + 3 =$

(86) $11 + 9 =$

(87) $3 + 8 =$

(88) $11 + 8 =$

(89) $1 + 9 =$

(90) $10 + 8 =$

(91) $14 + 2 =$

(92) $13 + 2 =$

(93) $12 + 5 =$

(94) $12 + 3 =$

(95) $16 + 3 =$

(96) $16 + 2 =$

(97) $2 + 6 =$

(98) $17 + 1 =$

(99) $3 + 6 =$

(100) $15 + 4 =$

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(1) $13 + 6 =$

(2) $12 + 3 =$

(3) $3 + 1 =$

(4) $8 + 2 =$

(5) $19 + 1 =$

(6) $7 + 1 =$

(7) $13 + 1 =$

(8) $8 + 9 =$

(9) $18 + 2 =$

(10) $10 + 6 =$

(11) $1 + 9 =$

(12) $19 + 1 =$

(13) $11 + 2 =$

(14) $18 + 1 =$

(15) $17 + 1 =$

(16) $7 + 3 =$

(17) $1 + 7 =$

(18) $3 + 16 =$

(19) $9 + 10 =$

(20) $5 + 10 =$

(21) $14 + 3 =$

(22) $19 + 1 =$

(23) $18 + 1 =$

(24) $8 + 6 =$

(25) $16 + 3 =$

(26) $6 + 5 =$

(27) $8 + 10 =$

(28) $15 + 2 =$

(29) $14 + 4 =$

(30) $8 + 9 =$

(31) $2 + 8 =$

(32) $15 + 4 =$

(33) $5 + 8 =$

(34) $3 + 16 =$

(35) $3 + 1 =$

(36) $14 + 6 =$

(37) $1 + 13 =$

(38) $12 + 7 =$

(39) $10 + 7 =$

(40) $12 + 3 =$

(41) $16 + 2 =$

(42) $9 + 3 =$

(43) $16 + 3 =$

(44) $13 + 3 =$

(45) $17 + 1 =$

(46) $9 + 3 =$

(47) $9 + 9 =$

(48) $16 + 4 =$

(49) $7 + 10 =$

(50) $8 + 3 =$

(51) $5 + 4 =$

(52) $2 + 6 =$

(53) $18 + 2 =$

(54) $2 + 10 =$

(55) $11 + 8 =$

(56) $12 + 3 =$

(57) $12 + 2 =$

(58) $7 + 10 =$

(59) $16 + 4 =$

(60) $18 + 1 =$

(61) $8 + 7 =$

(62) $5 + 1 =$

(63) $14 + 4 =$

(64) $4 + 3 =$

(65) $2 + 18 =$

(66) $9 + 10 =$

(67) $14 + 5 =$

(68) $16 + 2 =$

(69) $12 + 6 =$

(70) $9 + 1 =$

(71) $8 + 11 =$

(72) $9 + 8 =$

(73) $15 + 4 =$

(74) $14 + 4 =$

(75) $9 + 9 =$

(76) $8 + 10 =$

(77) $5 + 11 =$

(78) $18 + 2 =$

(79) $5 + 1 =$

(80) $9 + 6 =$

(81) $8 + 7 =$

(82) $8 + 2 =$

(83) $6 + 14 =$

(84) $5 + 5 =$

(85) $10 + 6 =$

(86) $7 + 3 =$

(87) $14 + 1 =$

(88) $15 + 3 =$

(89) $13 + 4 =$

(90) $3 + 1 =$

(91) $11 + 4 =$

(92) $18 + 1 =$

(93) $16 + 1 =$

(94) $10 + 4 =$

(95) $3 + 16 =$

(96) $10 + 9 =$

(97) $15 + 1 =$

(98) $8 + 7 =$

(99) $13 + 1 =$

(100) $15 + 4 =$

二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|----------|
| (1) 8 | (2) 16 | (3) 9 | (4) 20 |
| (5) 19 | (6) 12 | (7) 19 | (8) 17 |
| (9) 19 | (10) 17 | (11) 17 | (12) 20 |
| (13) 19 | (14) 18 | (15) 9 | (16) 20 |
| (17) 9 | (18) 19 | (19) 15 | (20) 19 |
| (21) 20 | (22) 16 | (23) 19 | (24) 19 |
| (25) 17 | (26) 18 | (27) 20 | (28) 16 |
| (29) 13 | (30) 15 | (31) 20 | (32) 17 |
| (33) 17 | (34) 16 | (35) 12 | (36) 20 |
| (37) 18 | (38) 17 | (39) 17 | (40) 16 |
| (41) 9 | (42) 17 | (43) 16 | (44) 18 |
| (45) 18 | (46) 12 | (47) 11 | (48) 7 |
| (49) 13 | (50) 20 | (51) 14 | (52) 18 |
| (53) 20 | (54) 18 | (55) 18 | (56) 19 |
| (57) 20 | (58) 18 | (59) 15 | (60) 19 |
| (61) 11 | (62) 15 | (63) 18 | (64) 12 |
| (65) 20 | (66) 20 | (67) 19 | (68) 19 |
| (69) 20 | (70) 19 | (71) 14 | (72) 16 |
| (73) 13 | (74) 14 | (75) 19 | (76) 19 |
| (77) 9 | (78) 7 | (79) 20 | (80) 19 |
| (81) 16 | (82) 20 | (83) 14 | (84) 14 |
| (85) 20 | (86) 19 | (87) 12 | (88) 15 |
| (89) 15 | (90) 13 | (91) 20 | (92) 16 |
| (93) 18 | (94) 16 | (95) 20 | (96) 19 |
| (97) 20 | (98) 9 | (99) 14 | (100) 13 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 12 | (2) 20 | (3) 20 | (4) 20 |
| (5) 18 | (6) 19 | (7) 12 | (8) 17 |
| (9) 13 | (10) 17 | (11) 18 | (12) 18 |
| (13) 11 | (14) 8 | (15) 19 | (16) 18 |
| (17) 6 | (18) 5 | (19) 19 | (20) 19 |
| (21) 17 | (22) 20 | (23) 20 | (24) 11 |
| (25) 12 | (26) 20 | (27) 14 | (28) 20 |
| (29) 12 | (30) 13 | (31) 19 | (32) 13 |
| (33) 17 | (34) 20 | (35) 19 | (36) 13 |
| (37) 18 | (38) 18 | (39) 19 | (40) 20 |
| (41) 20 | (42) 19 | (43) 18 | (44) 11 |
| (45) 15 | (46) 20 | (47) 20 | (48) 18 |
| (49) 4 | (50) 17 | (51) 17 | (52) 11 |
| (53) 14 | (54) 6 | (55) 19 | (56) 19 |
| (57) 13 | (58) 14 | (59) 20 | (60) 16 |
| (61) 11 | (62) 15 | (63) 20 | (64) 20 |
| (65) 19 | (66) 20 | (67) 10 | (68) 2 |
| (69) 16 | (70) 10 | (71) 12 | (72) 20 |
| (73) 19 | (74) 9 | (75) 19 | (76) 20 |
| (77) 11 | (78) 14 | (79) 14 | (80) 11 |
| (81) 20 | (82) 20 | (83) 20 | (84) 20 |
| (85) 11 | (86) 11 | (87) 7 | (88) 18 |
| (89) 12 | (90) 20 | (91) 17 | (92) 13 |
| (93) 19 | (94) 20 | (95) 18 | (96) 20 |
| (97) 14 | (98) 16 | (99) 15 | (100) 11 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 11 | (3) 13 | (4) 11 |
| (5) 19 | (6) 8 | (7) 19 | (8) 17 |
| (9) 11 | (10) 15 | (11) 20 | (12) 20 |
| (13) 20 | (14) 14 | (15) 20 | (16) 11 |
| (17) 20 | (18) 17 | (19) 2 | (20) 19 |
| (21) 20 | (22) 20 | (23) 8 | (24) 20 |
| (25) 9 | (26) 20 | (27) 20 | (28) 20 |
| (29) 18 | (30) 18 | (31) 20 | (32) 8 |
| (33) 20 | (34) 20 | (35) 18 | (36) 19 |
| (37) 14 | (38) 18 | (39) 10 | (40) 8 |
| (41) 14 | (42) 8 | (43) 14 | (44) 17 |
| (45) 19 | (46) 18 | (47) 19 | (48) 17 |
| (49) 15 | (50) 18 | (51) 17 | (52) 18 |
| (53) 8 | (54) 16 | (55) 16 | (56) 17 |
| (57) 10 | (58) 7 | (59) 7 | (60) 16 |
| (61) 7 | (62) 20 | (63) 19 | (64) 18 |
| (65) 7 | (66) 15 | (67) 17 | (68) 20 |
| (69) 14 | (70) 18 | (71) 20 | (72) 17 |
| (73) 20 | (74) 16 | (75) 19 | (76) 19 |
| (77) 9 | (78) 19 | (79) 15 | (80) 20 |
| (81) 20 | (82) 9 | (83) 7 | (84) 19 |
| (85) 13 | (86) 13 | (87) 20 | (88) 18 |
| (89) 15 | (90) 19 | (91) 20 | (92) 17 |
| (93) 13 | (94) 19 | (95) 20 | (96) 17 |
| (97) 14 | (98) 20 | (99) 10 | (100) 19 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 20 | (3) 7 | (4) 18 |
| (5) 20 | (6) 14 | (7) 17 | (8) 17 |
| (9) 18 | (10) 14 | (11) 17 | (12) 18 |
| (13) 18 | (14) 19 | (15) 20 | (16) 16 |
| (17) 6 | (18) 18 | (19) 15 | (20) 9 |
| (21) 8 | (22) 19 | (23) 11 | (24) 19 |
| (25) 13 | (26) 20 | (27) 14 | (28) 17 |
| (29) 14 | (30) 19 | (31) 16 | (32) 17 |
| (33) 17 | (34) 13 | (35) 13 | (36) 20 |
| (37) 19 | (38) 17 | (39) 16 | (40) 16 |
| (41) 10 | (42) 15 | (43) 5 | (44) 15 |
| (45) 3 | (46) 17 | (47) 17 | (48) 20 |
| (49) 20 | (50) 14 | (51) 11 | (52) 20 |
| (53) 14 | (54) 11 | (55) 19 | (56) 7 |
| (57) 16 | (58) 19 | (59) 19 | (60) 20 |
| (61) 12 | (62) 18 | (63) 19 | (64) 20 |
| (65) 16 | (66) 20 | (67) 9 | (68) 7 |
| (69) 11 | (70) 5 | (71) 19 | (72) 19 |
| (73) 15 | (74) 18 | (75) 5 | (76) 15 |
| (77) 19 | (78) 19 | (79) 6 | (80) 16 |
| (81) 19 | (82) 20 | (83) 19 | (84) 20 |
| (85) 20 | (86) 17 | (87) 15 | (88) 10 |
| (89) 8 | (90) 11 | (91) 14 | (92) 6 |
| (93) 20 | (94) 11 | (95) 20 | (96) 15 |
| (97) 13 | (98) 13 | (99) 13 | (100) 18 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 7 | (3) 9 | (4) 20 |
| (5) 17 | (6) 18 | (7) 20 | (8) 20 |
| (9) 19 | (10) 11 | (11) 9 | (12) 20 |
| (13) 7 | (14) 14 | (15) 18 | (16) 18 |
| (17) 20 | (18) 11 | (19) 17 | (20) 20 |
| (21) 14 | (22) 20 | (23) 14 | (24) 11 |
| (25) 18 | (26) 17 | (27) 16 | (28) 17 |
| (29) 11 | (30) 20 | (31) 20 | (32) 20 |
| (33) 13 | (34) 12 | (35) 20 | (36) 12 |
| (37) 4 | (38) 20 | (39) 20 | (40) 20 |
| (41) 13 | (42) 17 | (43) 20 | (44) 12 |
| (45) 15 | (46) 16 | (47) 13 | (48) 19 |
| (49) 20 | (50) 16 | (51) 19 | (52) 19 |
| (53) 12 | (54) 17 | (55) 16 | (56) 9 |
| (57) 20 | (58) 20 | (59) 14 | (60) 20 |
| (61) 20 | (62) 14 | (63) 19 | (64) 12 |
| (65) 10 | (66) 18 | (67) 20 | (68) 19 |
| (69) 20 | (70) 14 | (71) 5 | (72) 20 |
| (73) 8 | (74) 11 | (75) 19 | (76) 12 |
| (77) 18 | (78) 20 | (79) 20 | (80) 17 |
| (81) 19 | (82) 18 | (83) 17 | (84) 14 |
| (85) 18 | (86) 16 | (87) 18 | (88) 15 |
| (89) 15 | (90) 10 | (91) 18 | (92) 5 |
| (93) 20 | (94) 12 | (95) 14 | (96) 20 |
| (97) 17 | (98) 16 | (99) 18 | (100) 19 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 17 | (3) 19 | (4) 20 |
| (5) 19 | (6) 17 | (7) 16 | (8) 13 |
| (9) 14 | (10) 17 | (11) 16 | (12) 13 |
| (13) 20 | (14) 15 | (15) 19 | (16) 20 |
| (17) 12 | (18) 20 | (19) 14 | (20) 17 |
| (21) 13 | (22) 20 | (23) 20 | (24) 12 |
| (25) 19 | (26) 20 | (27) 11 | (28) 16 |
| (29) 13 | (30) 16 | (31) 16 | (32) 20 |
| (33) 19 | (34) 6 | (35) 19 | (36) 13 |
| (37) 10 | (38) 17 | (39) 11 | (40) 19 |
| (41) 20 | (42) 8 | (43) 17 | (44) 10 |
| (45) 20 | (46) 18 | (47) 18 | (48) 20 |
| (49) 9 | (50) 8 | (51) 9 | (52) 18 |
| (53) 15 | (54) 19 | (55) 20 | (56) 17 |
| (57) 15 | (58) 9 | (59) 6 | (60) 15 |
| (61) 20 | (62) 17 | (63) 20 | (64) 15 |
| (65) 16 | (66) 15 | (67) 18 | (68) 10 |
| (69) 17 | (70) 20 | (71) 19 | (72) 4 |
| (73) 14 | (74) 20 | (75) 17 | (76) 13 |
| (77) 16 | (78) 19 | (79) 10 | (80) 19 |
| (81) 20 | (82) 19 | (83) 17 | (84) 15 |
| (85) 20 | (86) 20 | (87) 11 | (88) 19 |
| (89) 10 | (90) 18 | (91) 16 | (92) 15 |
| (93) 17 | (94) 15 | (95) 19 | (96) 18 |
| (97) 8 | (98) 18 | (99) 9 | (100) 19 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 15 | (3) 4 | (4) 10 |
| (5) 20 | (6) 8 | (7) 14 | (8) 17 |
| (9) 20 | (10) 16 | (11) 10 | (12) 20 |
| (13) 13 | (14) 19 | (15) 18 | (16) 10 |
| (17) 8 | (18) 19 | (19) 19 | (20) 15 |
| (21) 17 | (22) 20 | (23) 19 | (24) 14 |
| (25) 19 | (26) 11 | (27) 18 | (28) 17 |
| (29) 18 | (30) 17 | (31) 10 | (32) 19 |
| (33) 13 | (34) 19 | (35) 4 | (36) 20 |
| (37) 14 | (38) 19 | (39) 17 | (40) 15 |
| (41) 18 | (42) 12 | (43) 19 | (44) 16 |
| (45) 18 | (46) 12 | (47) 18 | (48) 20 |
| (49) 17 | (50) 11 | (51) 9 | (52) 8 |
| (53) 20 | (54) 12 | (55) 19 | (56) 15 |
| (57) 14 | (58) 17 | (59) 20 | (60) 19 |
| (61) 15 | (62) 6 | (63) 18 | (64) 7 |
| (65) 20 | (66) 19 | (67) 19 | (68) 18 |
| (69) 18 | (70) 10 | (71) 19 | (72) 17 |
| (73) 19 | (74) 18 | (75) 18 | (76) 18 |
| (77) 16 | (78) 20 | (79) 6 | (80) 15 |
| (81) 15 | (82) 10 | (83) 20 | (84) 10 |
| (85) 16 | (86) 10 | (87) 15 | (88) 18 |
| (89) 17 | (90) 4 | (91) 15 | (92) 19 |
| (93) 17 | (94) 14 | (95) 19 | (96) 19 |
| (97) 16 | (98) 15 | (99) 14 | (100) 19 |