

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|---------------|----------------|----------------|----------------|
| (1) 4 + 4 = | (2) 15 - 4 = | (3) 16 - 7 = | (4) 15 - 1 = |
| (5) 9 + 9 = | (6) 17 + 3 = | (7) 2 - 2 = | (8) 12 + 5 = |
| (9) 1 - 1 = | (10) 2 - 1 = | (11) 12 + 4 = | (12) 13 + 1 = |
| (13) 6 + 11 = | (14) 3 - 1 = | (15) 2 + 11 = | (16) 14 + 5 = |
| (17) 16 - 9 = | (18) 14 - 7 = | (19) 16 + 4 = | (20) 15 + 1 = |
| (21) 5 - 2 = | (22) 6 - 3 = | (23) 19 - 6 = | (24) 8 + 3 = |
| (25) 10 - 1 = | (26) 11 - 7 = | (27) 6 + 10 = | (28) 6 - 6 = |
| (29) 4 - 2 = | (30) 19 + 1 = | (31) 12 - 10 = | (32) 15 - 9 = |
| (33) 17 + 1 = | (34) 4 - 3 = | (35) 18 + 1 = | (36) 15 + 3 = |
| (37) 8 - 4 = | (38) 18 + 2 = | (39) 11 - 2 = | (40) 10 + 7 = |
| (41) 5 - 2 = | (42) 2 + 18 = | (43) 15 + 5 = | (44) 2 + 2 = |
| (45) 1 + 13 = | (46) 11 - 10 = | (47) 16 + 3 = | (48) 17 - 6 = |
| (49) 7 - 1 = | (50) 4 + 1 = | (51) 17 + 3 = | (52) 12 - 9 = |
| (53) 15 + 2 = | (54) 18 + 2 = | (55) 7 - 3 = | (56) 5 + 11 = |
| (57) 15 - 5 = | (58) 2 + 11 = | (59) 4 + 16 = | (60) 3 - 3 = |
| (61) 16 + 3 = | (62) 19 - 16 = | (63) 2 + 8 = | (64) 12 + 3 = |
| (65) 11 + 2 = | (66) 8 - 1 = | (67) 2 - 2 = | (68) 13 - 8 = |
| (69) 14 - 3 = | (70) 19 + 1 = | (71) 7 - 1 = | (72) 3 + 2 = |
| (73) 1 - 1 = | (74) 14 - 13 = | (75) 19 - 10 = | (76) 13 - 11 = |
| (77) 14 + 5 = | (78) 6 + 4 = | (79) 2 + 10 = | (80) 15 - 9 = |
| (81) 9 + 5 = | (82) 6 + 3 = | (83) 14 + 4 = | (84) 5 + 7 = |
| (85) 11 - 6 = | (86) 5 - 1 = | (87) 11 + 8 = | (88) 5 - 4 = |
| (89) 14 + 4 = | (90) 2 + 14 = | (91) 7 - 1 = | (92) 5 - 2 = |
| (93) 3 - 2 = | (94) 16 - 15 = | (95) 13 - 5 = | (96) 7 + 11 = |
| (97) 14 - 3 = | (98) 10 - 3 = | (99) 5 + 2 = | (100) 17 - 6 = |

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|-----------------|------------------|------------------|------------------|
| (1) $7 + 4 =$ | (2) $8 - 1 =$ | (3) $11 + 1 =$ | (4) $2 + 4 =$ |
| (5) $4 + 4 =$ | (6) $8 - 2 =$ | (7) $4 + 3 =$ | (8) $8 + 1 =$ |
| (9) $2 + 4 =$ | (10) $9 + 2 =$ | (11) $12 + 7 =$ | (12) $8 - 2 =$ |
| (13) $8 - 7 =$ | (14) $7 + 6 =$ | (15) $5 + 14 =$ | (16) $16 + 1 =$ |
| (17) $2 - 2 =$ | (18) $5 + 10 =$ | (19) $10 - 8 =$ | (20) $6 - 2 =$ |
| (21) $5 + 2 =$ | (22) $6 - 4 =$ | (23) $2 + 1 =$ | (24) $1 - 1 =$ |
| (25) $12 + 3 =$ | (26) $18 + 2 =$ | (27) $12 - 12 =$ | (28) $13 - 8 =$ |
| (29) $12 + 4 =$ | (30) $1 - 1 =$ | (31) $1 + 9 =$ | (32) $5 + 4 =$ |
| (33) $12 + 8 =$ | (34) $17 - 7 =$ | (35) $8 - 1 =$ | (36) $13 + 4 =$ |
| (37) $2 + 14 =$ | (38) $9 + 8 =$ | (39) $15 + 4 =$ | (40) $14 - 12 =$ |
| (41) $10 - 6 =$ | (42) $9 + 5 =$ | (43) $15 - 12 =$ | (44) $2 - 2 =$ |
| (45) $4 - 4 =$ | (46) $18 + 1 =$ | (47) $4 - 2 =$ | (48) $4 + 9 =$ |
| (49) $10 + 6 =$ | (50) $18 - 16 =$ | (51) $16 + 2 =$ | (52) $17 - 11 =$ |
| (53) $17 - 8 =$ | (54) $7 + 1 =$ | (55) $5 + 13 =$ | (56) $5 + 6 =$ |
| (57) $10 + 3 =$ | (58) $17 - 7 =$ | (59) $11 - 3 =$ | (60) $3 + 7 =$ |
| (61) $13 + 7 =$ | (62) $1 + 3 =$ | (63) $19 - 16 =$ | (64) $15 - 4 =$ |
| (65) $3 + 8 =$ | (66) $19 - 6 =$ | (67) $15 + 2 =$ | (68) $1 - 1 =$ |
| (69) $12 + 3 =$ | (70) $17 - 17 =$ | (71) $8 - 7 =$ | (72) $7 - 5 =$ |
| (73) $2 - 2 =$ | (74) $9 - 9 =$ | (75) $7 + 4 =$ | (76) $8 + 1 =$ |
| (77) $9 + 10 =$ | (78) $12 - 5 =$ | (79) $16 + 4 =$ | (80) $5 + 9 =$ |
| (81) $18 + 1 =$ | (82) $1 - 1 =$ | (83) $19 + 1 =$ | (84) $11 + 8 =$ |
| (85) $9 - 3 =$ | (86) $15 - 7 =$ | (87) $6 + 12 =$ | (88) $3 + 5 =$ |
| (89) $1 + 4 =$ | (90) $1 - 1 =$ | (91) $7 + 3 =$ | (92) $8 - 4 =$ |
| (93) $14 - 8 =$ | (94) $18 - 7 =$ | (95) $6 - 6 =$ | (96) $5 + 8 =$ |
| (97) $15 + 2 =$ | (98) $8 + 6 =$ | (99) $8 - 4 =$ | (100) $2 - 1 =$ |



二十以内加减法计算练习题

姓名 _____

日期 _____

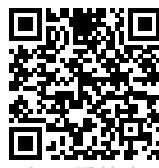
用时 _____

得分率 _____ %

扫码看答案

- (1) $9 - 4 =$ (2) $14 + 4 =$ (3) $2 - 2 =$ (4) $4 + 2 =$
(5) $11 - 7 =$ (6) $4 - 2 =$ (7) $17 + 1 =$ (8) $18 + 2 =$
(9) $13 + 6 =$ (10) $1 + 2 =$ (11) $10 + 10 =$ (12) $4 - 3 =$
(13) $7 - 3 =$ (14) $14 - 13 =$ (15) $10 - 7 =$ (16) $15 - 13 =$
(17) $18 + 2 =$ (18) $11 + 5 =$ (19) $5 + 3 =$ (20) $9 + 8 =$
(21) $2 - 1 =$ (22) $16 + 2 =$ (23) $11 + 2 =$ (24) $10 - 6 =$
(25) $5 + 9 =$ (26) $18 - 2 =$ (27) $18 + 2 =$ (28) $8 + 2 =$
(29) $3 + 10 =$ (30) $2 - 1 =$ (31) $8 - 5 =$ (32) $11 + 2 =$
(33) $10 + 7 =$ (34) $19 + 1 =$ (35) $2 - 2 =$ (36) $6 - 3 =$
(37) $11 - 5 =$ (38) $16 + 4 =$ (39) $13 - 11 =$ (40) $14 + 3 =$
(41) $10 + 4 =$ (42) $4 + 11 =$ (43) $7 + 6 =$ (44) $6 + 14 =$
(45) $17 - 14 =$ (46) $13 - 4 =$ (47) $16 - 7 =$ (48) $15 - 14 =$
(49) $1 - 1 =$ (50) $5 - 3 =$ (51) $16 - 15 =$ (52) $16 + 2 =$
(53) $1 - 1 =$ (54) $6 - 3 =$ (55) $10 - 5 =$ (56) $14 - 8 =$
(57) $1 + 17 =$ (58) $8 + 8 =$ (59) $4 - 3 =$ (60) $9 + 4 =$
(61) $1 - 1 =$ (62) $17 - 16 =$ (63) $3 - 1 =$ (64) $19 - 8 =$
(65) $7 - 3 =$ (66) $1 - 1 =$ (67) $16 - 16 =$ (68) $6 + 2 =$
(69) $7 + 13 =$ (70) $19 - 2 =$ (71) $6 + 14 =$ (72) $2 - 2 =$
(73) $15 - 3 =$ (74) $1 - 1 =$ (75) $17 + 2 =$ (76) $18 - 15 =$
(77) $1 + 11 =$ (78) $3 - 2 =$ (79) $15 - 11 =$ (80) $4 + 9 =$
(81) $14 + 2 =$ (82) $3 + 5 =$ (83) $4 - 1 =$ (84) $14 + 6 =$
(85) $8 + 8 =$ (86) $6 + 6 =$ (87) $11 + 5 =$ (88) $19 + 1 =$
(89) $19 - 1 =$ (90) $4 - 3 =$ (91) $1 - 1 =$ (92) $14 + 2 =$
(93) $17 + 3 =$ (94) $3 + 8 =$ (95) $10 - 4 =$ (96) $3 - 3 =$
(97) $8 + 10 =$ (98) $3 - 1 =$ (99) $4 + 12 =$ (100) $4 - 1 =$

二十以内加减法计算练习题



扫码看答案

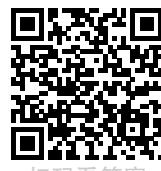
姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 7 + 8 = | (2) 13 - 1 = | (3) 2 - 1 = | (4) 1 - 1 = |
| (5) 1 + 13 = | (6) 16 + 1 = | (7) 14 - 6 = | (8) 18 - 2 = |
| (9) 12 + 4 = | (10) 6 + 4 = | (11) 3 - 3 = | (12) 11 - 2 = |
| (13) 14 - 10 = | (14) 18 - 8 = | (15) 6 - 4 = | (16) 13 + 5 = |
| (17) 6 + 6 = | (18) 8 + 6 = | (19) 6 + 8 = | (20) 13 - 8 = |
| (21) 2 - 1 = | (22) 15 - 8 = | (23) 17 - 13 = | (24) 12 - 11 = |
| (25) 4 + 11 = | (26) 6 - 3 = | (27) 6 + 12 = | (28) 7 + 2 = |
| (29) 12 - 3 = | (30) 11 + 9 = | (31) 9 - 9 = | (32) 18 - 12 = |
| (33) 12 + 2 = | (34) 7 - 7 = | (35) 8 - 2 = | (36) 18 + 2 = |
| (37) 3 - 2 = | (38) 2 - 1 = | (39) 8 + 4 = | (40) 11 + 4 = |
| (41) 2 + 13 = | (42) 4 + 5 = | (43) 17 + 2 = | (44) 10 - 8 = |
| (45) 8 + 9 = | (46) 17 + 3 = | (47) 15 + 5 = | (48) 17 - 11 = |
| (49) 9 - 7 = | (50) 8 - 7 = | (51) 4 + 2 = | (52) 9 - 2 = |
| (53) 9 - 5 = | (54) 7 - 3 = | (55) 3 + 8 = | (56) 14 - 8 = |
| (57) 11 - 3 = | (58) 7 + 1 = | (59) 16 + 4 = | (60) 8 + 12 = |
| (61) 5 - 3 = | (62) 19 - 5 = | (63) 19 + 1 = | (64) 6 + 5 = |
| (65) 15 + 3 = | (66) 12 + 3 = | (67) 10 - 2 = | (68) 15 - 12 = |
| (69) 1 - 1 = | (70) 13 + 7 = | (71) 9 - 7 = | (72) 19 - 18 = |
| (73) 19 + 1 = | (74) 14 - 11 = | (75) 9 + 9 = | (76) 8 + 5 = |
| (77) 13 - 6 = | (78) 8 - 5 = | (79) 16 - 4 = | (80) 14 - 5 = |
| (81) 14 + 1 = | (82) 7 + 9 = | (83) 16 - 9 = | (84) 15 + 5 = |
| (85) 15 + 3 = | (86) 4 + 9 = | (87) 9 + 5 = | (88) 11 + 8 = |
| (89) 10 - 8 = | (90) 18 + 1 = | (91) 8 + 7 = | (92) 16 + 3 = |
| (93) 8 - 7 = | (94) 12 + 5 = | (95) 14 - 11 = | (96) 1 + 12 = |
| (97) 6 + 9 = | (98) 6 + 12 = | (99) 18 + 2 = | (100) 14 + 1 = |



二十以内加减法计算练习题

姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- (1) $3 + 3 =$ (2) $10 + 1 =$ (3) $4 - 4 =$ (4) $7 - 6 =$
(5) $11 + 5 =$ (6) $3 - 1 =$ (7) $9 - 5 =$ (8) $9 + 6 =$
(9) $12 - 4 =$ (10) $10 + 10 =$ (11) $12 + 3 =$ (12) $15 - 4 =$
(13) $1 + 15 =$ (14) $13 + 4 =$ (15) $19 + 1 =$ (16) $1 - 1 =$
(17) $13 - 9 =$ (18) $3 - 1 =$ (19) $1 + 17 =$ (20) $5 - 1 =$
(21) $6 - 4 =$ (22) $4 + 2 =$ (23) $1 + 9 =$ (24) $8 + 5 =$
(25) $5 - 1 =$ (26) $3 + 12 =$ (27) $5 + 5 =$ (28) $5 + 9 =$
(29) $16 - 9 =$ (30) $5 + 7 =$ (31) $11 - 10 =$ (32) $9 + 5 =$
(33) $17 + 3 =$ (34) $4 + 6 =$ (35) $11 - 5 =$ (36) $17 + 2 =$
(37) $2 + 12 =$ (38) $4 - 3 =$ (39) $3 + 1 =$ (40) $9 - 9 =$
(41) $9 + 1 =$ (42) $13 + 1 =$ (43) $6 - 5 =$ (44) $5 + 6 =$
(45) $11 + 8 =$ (46) $16 + 4 =$ (47) $1 + 13 =$ (48) $3 + 10 =$
(49) $19 - 15 =$ (50) $2 + 17 =$ (51) $7 + 10 =$ (52) $9 - 1 =$
(53) $7 - 2 =$ (54) $5 - 5 =$ (55) $16 - 13 =$ (56) $9 + 1 =$
(57) $14 + 6 =$ (58) $12 - 4 =$ (59) $17 - 3 =$ (60) $13 - 6 =$
(61) $11 - 1 =$ (62) $10 + 9 =$ (63) $4 - 3 =$ (64) $11 - 3 =$
(65) $15 - 4 =$ (66) $18 + 1 =$ (67) $5 + 10 =$ (68) $7 + 4 =$
(69) $16 + 2 =$ (70) $13 + 1 =$ (71) $8 + 6 =$ (72) $6 + 9 =$
(73) $15 - 14 =$ (74) $5 + 13 =$ (75) $18 - 15 =$ (76) $5 - 5 =$
(77) $12 + 4 =$ (78) $2 - 2 =$ (79) $6 - 4 =$ (80) $17 - 3 =$
(81) $3 + 5 =$ (82) $5 - 3 =$ (83) $16 - 16 =$ (84) $3 + 13 =$
(85) $17 - 9 =$ (86) $8 - 8 =$ (87) $12 + 3 =$ (88) $12 - 6 =$
(89) $18 - 2 =$ (90) $17 + 2 =$ (91) $18 + 2 =$ (92) $6 - 3 =$
(93) $14 - 13 =$ (94) $17 - 13 =$ (95) $16 + 4 =$ (96) $18 + 2 =$
(97) $9 + 3 =$ (98) $3 - 2 =$ (99) $1 + 5 =$ (100) $1 + 15 =$

二十以内加减法计算练习题



姓名 _____

日期 _____

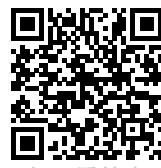
用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $14 - 9 =$ | (2) $10 + 4 =$ | (3) $7 + 6 =$ | (4) $13 - 7 =$ |
| (5) $2 + 3 =$ | (6) $14 + 3 =$ | (7) $14 - 12 =$ | (8) $18 - 11 =$ |
| (9) $15 - 3 =$ | (10) $4 - 3 =$ | (11) $3 - 3 =$ | (12) $11 + 8 =$ |
| (13) $17 - 6 =$ | (14) $7 + 10 =$ | (15) $4 - 3 =$ | (16) $14 + 4 =$ |
| (17) $1 + 19 =$ | (18) $17 - 1 =$ | (19) $14 - 12 =$ | (20) $15 - 11 =$ |
| (21) $18 + 2 =$ | (22) $17 + 2 =$ | (23) $6 + 13 =$ | (24) $1 + 19 =$ |
| (25) $7 - 1 =$ | (26) $4 - 1 =$ | (27) $13 + 4 =$ | (28) $3 + 5 =$ |
| (29) $5 + 14 =$ | (30) $4 - 3 =$ | (31) $11 + 8 =$ | (32) $8 - 6 =$ |
| (33) $1 + 18 =$ | (34) $6 + 10 =$ | (35) $17 - 11 =$ | (36) $1 + 5 =$ |
| (37) $14 + 1 =$ | (38) $19 + 1 =$ | (39) $4 - 3 =$ | (40) $6 + 5 =$ |
| (41) $10 - 10 =$ | (42) $19 - 18 =$ | (43) $16 + 1 =$ | (44) $11 + 7 =$ |
| (45) $4 - 2 =$ | (46) $1 + 10 =$ | (47) $5 - 5 =$ | (48) $6 - 4 =$ |
| (49) $15 - 8 =$ | (50) $7 - 5 =$ | (51) $14 - 1 =$ | (52) $16 - 1 =$ |
| (53) $15 + 4 =$ | (54) $3 - 3 =$ | (55) $12 - 9 =$ | (56) $4 + 15 =$ |
| (57) $17 + 3 =$ | (58) $10 + 9 =$ | (59) $18 + 1 =$ | (60) $15 - 2 =$ |
| (61) $12 + 3 =$ | (62) $12 + 4 =$ | (63) $2 + 1 =$ | (64) $16 - 3 =$ |
| (65) $1 + 11 =$ | (66) $4 - 4 =$ | (67) $12 + 8 =$ | (68) $13 + 1 =$ |
| (69) $7 - 4 =$ | (70) $3 - 1 =$ | (71) $16 + 3 =$ | (72) $14 + 3 =$ |
| (73) $2 + 17 =$ | (74) $15 - 3 =$ | (75) $6 - 3 =$ | (76) $7 + 4 =$ |
| (77) $10 + 5 =$ | (78) $10 + 7 =$ | (79) $10 - 8 =$ | (80) $6 - 2 =$ |
| (81) $2 - 2 =$ | (82) $12 - 1 =$ | (83) $7 - 3 =$ | (84) $4 + 4 =$ |
| (85) $9 + 11 =$ | (86) $10 + 5 =$ | (87) $1 - 1 =$ | (88) $2 - 2 =$ |
| (89) $2 + 7 =$ | (90) $13 + 2 =$ | (91) $15 - 7 =$ | (92) $15 - 13 =$ |
| (93) $10 - 2 =$ | (94) $5 - 4 =$ | (95) $19 - 3 =$ | (96) $9 - 5 =$ |
| (97) $11 - 8 =$ | (98) $5 - 1 =$ | (99) $1 + 9 =$ | (100) $7 - 4 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|-----------------|------------------|------------------|------------------|
| (1) $3 + 9 =$ | (2) $3 - 1 =$ | (3) $15 + 3 =$ | (4) $1 - 1 =$ |
| (5) $12 - 12 =$ | (6) $9 + 1 =$ | (7) $4 - 2 =$ | (8) $6 - 4 =$ |
| (9) $5 - 4 =$ | (10) $12 + 1 =$ | (11) $15 - 13 =$ | (12) $13 + 3 =$ |
| (13) $12 + 8 =$ | (14) $10 - 8 =$ | (15) $12 + 7 =$ | (16) $12 + 2 =$ |
| (17) $3 + 15 =$ | (18) $10 - 7 =$ | (19) $9 - 1 =$ | (20) $17 - 4 =$ |
| (21) $4 + 15 =$ | (22) $16 + 3 =$ | (23) $16 - 6 =$ | (24) $13 + 5 =$ |
| (25) $9 - 6 =$ | (26) $2 + 18 =$ | (27) $4 + 5 =$ | (28) $16 + 4 =$ |
| (29) $11 - 6 =$ | (30) $6 - 4 =$ | (31) $12 - 2 =$ | (32) $5 - 1 =$ |
| (33) $17 + 1 =$ | (34) $17 - 11 =$ | (35) $13 - 10 =$ | (36) $12 - 7 =$ |
| (37) $4 - 3 =$ | (38) $12 + 6 =$ | (39) $5 + 12 =$ | (40) $2 + 7 =$ |
| (41) $19 + 1 =$ | (42) $2 - 2 =$ | (43) $16 + 1 =$ | (44) $11 + 8 =$ |
| (45) $3 + 15 =$ | (46) $16 - 8 =$ | (47) $13 + 4 =$ | (48) $5 - 1 =$ |
| (49) $8 - 3 =$ | (50) $1 + 14 =$ | (51) $15 + 2 =$ | (52) $1 + 3 =$ |
| (53) $8 - 8 =$ | (54) $16 - 4 =$ | (55) $3 + 15 =$ | (56) $18 + 1 =$ |
| (57) $8 + 12 =$ | (58) $8 + 8 =$ | (59) $2 + 4 =$ | (60) $13 + 7 =$ |
| (61) $15 + 5 =$ | (62) $13 + 3 =$ | (63) $14 + 3 =$ | (64) $1 + 13 =$ |
| (65) $16 - 4 =$ | (66) $5 - 5 =$ | (67) $4 - 4 =$ | (68) $12 + 7 =$ |
| (69) $7 - 7 =$ | (70) $10 + 3 =$ | (71) $10 - 10 =$ | (72) $11 - 4 =$ |
| (73) $12 + 5 =$ | (74) $10 + 5 =$ | (75) $7 + 10 =$ | (76) $1 - 1 =$ |
| (77) $7 + 10 =$ | (78) $13 - 8 =$ | (79) $3 - 1 =$ | (80) $15 + 1 =$ |
| (81) $16 + 3 =$ | (82) $19 - 1 =$ | (83) $19 - 19 =$ | (84) $7 - 3 =$ |
| (85) $13 - 3 =$ | (86) $9 - 3 =$ | (87) $17 + 1 =$ | (88) $12 + 5 =$ |
| (89) $8 - 4 =$ | (90) $7 - 5 =$ | (91) $16 + 4 =$ | (92) $12 + 3 =$ |
| (93) $11 + 1 =$ | (94) $19 - 2 =$ | (95) $11 - 6 =$ | (96) $13 - 12 =$ |
| (97) $13 - 1 =$ | (98) $1 + 8 =$ | (99) $9 + 8 =$ | (100) $5 - 2 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 8	(2) 11	(3) 9	(4) 14	(5) 18	(6) 20	(7) 0	(8) 17
(9) 0	(10) 1	(11) 16	(12) 14	(13) 17	(14) 2	(15) 13	(16) 19
(17) 7	(18) 7	(19) 20	(20) 16	(21) 3	(22) 3	(23) 13	(24) 11
(25) 9	(26) 4	(27) 16	(28) 0	(29) 2	(30) 20	(31) 2	(32) 6
(33) 18	(34) 1	(35) 19	(36) 18	(37) 4	(38) 20	(39) 9	(40) 17
(41) 3	(42) 20	(43) 20	(44) 4	(45) 14	(46) 1	(47) 19	(48) 11
(49) 6	(50) 5	(51) 20	(52) 3	(53) 17	(54) 20	(55) 4	(56) 16
(57) 10	(58) 13	(59) 20	(60) 0	(61) 19	(62) 3	(63) 10	(64) 15
(65) 13	(66) 7	(67) 0	(68) 5	(69) 11	(70) 20	(71) 6	(72) 5
(73) 0	(74) 1	(75) 9	(76) 2	(77) 19	(78) 10	(79) 12	(80) 6
(81) 14	(82) 9	(83) 18	(84) 12	(85) 5	(86) 4	(87) 19	(88) 1
(89) 18	(90) 16	(91) 6	(92) 3	(93) 1	(94) 1	(95) 8	(96) 18
(97) 11	(98) 7	(99) 7	(100) 11				

第2页答案

(1) 11	(2) 7	(3) 12	(4) 6	(5) 8	(6) 6	(7) 7	(8) 9
(9) 6	(10) 11	(11) 19	(12) 6	(13) 1	(14) 13	(15) 19	(16) 17
(17) 0	(18) 15	(19) 2	(20) 4	(21) 7	(22) 2	(23) 3	(24) 0
(25) 15	(26) 20	(27) 0	(28) 5	(29) 16	(30) 0	(31) 10	(32) 9
(33) 20	(34) 10	(35) 7	(36) 17	(37) 16	(38) 17	(39) 19	(40) 2
(41) 4	(42) 14	(43) 3	(44) 0	(45) 0	(46) 19	(47) 2	(48) 13
(49) 16	(50) 2	(51) 18	(52) 6	(53) 9	(54) 8	(55) 18	(56) 11
(57) 13	(58) 10	(59) 8	(60) 10	(61) 20	(62) 4	(63) 3	(64) 11
(65) 11	(66) 13	(67) 17	(68) 0	(69) 15	(70) 0	(71) 1	(72) 2
(73) 0	(74) 0	(75) 11	(76) 9	(77) 19	(78) 7	(79) 20	(80) 14
(81) 19	(82) 0	(83) 20	(84) 19	(85) 6	(86) 8	(87) 18	(88) 8
(89) 5	(90) 0	(91) 10	(92) 4	(93) 6	(94) 11	(95) 0	(96) 13
(97) 17	(98) 14	(99) 4	(100) 1				

二十以内加减法计算练习题答案

第3页答案

(1) 5 (2) 18 (3) 0 (4) 6 (5) 4 (6) 2 (7) 18 (8) 20
(9) 19 (10) 3 (11) 20 (12) 1 (13) 4 (14) 1 (15) 3 (16) 2
(17) 20 (18) 16 (19) 8 (20) 17 (21) 1 (22) 18 (23) 13 (24) 4
(25) 14 (26) 16 (27) 20 (28) 10 (29) 13 (30) 1 (31) 3 (32) 13
(33) 17 (34) 20 (35) 0 (36) 3 (37) 6 (38) 20 (39) 2 (40) 17
(41) 14 (42) 15 (43) 13 (44) 20 (45) 3 (46) 9 (47) 9 (48) 1
(49) 0 (50) 2 (51) 1 (52) 18 (53) 0 (54) 3 (55) 5 (56) 6
(57) 18 (58) 16 (59) 1 (60) 13 (61) 0 (62) 1 (63) 2 (64) 11
(65) 4 (66) 0 (67) 0 (68) 8 (69) 20 (70) 17 (71) 20 (72) 0
(73) 12 (74) 0 (75) 19 (76) 3 (77) 12 (78) 1 (79) 4 (80) 13
(81) 16 (82) 8 (83) 3 (84) 20 (85) 16 (86) 12 (87) 16 (88) 20
(89) 18 (90) 1 (91) 0 (92) 16 (93) 20 (94) 11 (95) 6 (96) 0
(97) 18 (98) 2 (99) 16 (100) 3

第4页答案

(1) 15 (2) 12 (3) 1 (4) 0 (5) 14 (6) 17 (7) 8 (8) 16
(9) 16 (10) 10 (11) 0 (12) 9 (13) 4 (14) 10 (15) 2 (16) 18
(17) 12 (18) 14 (19) 14 (20) 5 (21) 1 (22) 7 (23) 4 (24) 1
(25) 15 (26) 3 (27) 18 (28) 9 (29) 9 (30) 20 (31) 0 (32) 6
(33) 14 (34) 0 (35) 6 (36) 20 (37) 1 (38) 1 (39) 12 (40) 15
(41) 15 (42) 9 (43) 19 (44) 2 (45) 17 (46) 20 (47) 20 (48) 6
(49) 2 (50) 1 (51) 6 (52) 7 (53) 4 (54) 4 (55) 11 (56) 6
(57) 8 (58) 8 (59) 20 (60) 20 (61) 2 (62) 14 (63) 20 (64) 11
(65) 18 (66) 15 (67) 8 (68) 3 (69) 0 (70) 20 (71) 2 (72) 1
(73) 20 (74) 3 (75) 18 (76) 13 (77) 7 (78) 3 (79) 12 (80) 9
(81) 15 (82) 16 (83) 7 (84) 20 (85) 18 (86) 13 (87) 14 (88) 19
(89) 2 (90) 19 (91) 15 (92) 19 (93) 1 (94) 17 (95) 3 (96) 13
(97) 15 (98) 18 (99) 20 (100) 15

二十以内加减法计算练习题答案

第5页答案

(1) 6 (2) 11 (3) 0 (4) 1 (5) 16 (6) 2 (7) 4 (8) 15
(9) 8 (10) 20 (11) 15 (12) 11 (13) 16 (14) 17 (15) 20 (16) 0
(17) 4 (18) 2 (19) 18 (20) 4 (21) 2 (22) 6 (23) 10 (24) 13
(25) 4 (26) 15 (27) 10 (28) 14 (29) 7 (30) 12 (31) 1 (32) 14
(33) 20 (34) 10 (35) 6 (36) 19 (37) 14 (38) 1 (39) 4 (40) 0
(41) 10 (42) 14 (43) 1 (44) 11 (45) 19 (46) 20 (47) 14 (48) 13
(49) 4 (50) 19 (51) 17 (52) 8 (53) 5 (54) 0 (55) 3 (56) 10
(57) 20 (58) 8 (59) 14 (60) 7 (61) 10 (62) 19 (63) 1 (64) 8
(65) 11 (66) 19 (67) 15 (68) 11 (69) 18 (70) 14 (71) 14 (72) 15
(73) 1 (74) 18 (75) 3 (76) 0 (77) 16 (78) 0 (79) 2 (80) 14
(81) 8 (82) 2 (83) 0 (84) 16 (85) 8 (86) 0 (87) 15 (88) 6
(89) 16 (90) 19 (91) 20 (92) 3 (93) 1 (94) 4 (95) 20 (96) 20
(97) 12 (98) 1 (99) 6 (100) 16

第6页答案

(1) 5 (2) 14 (3) 13 (4) 6 (5) 5 (6) 17 (7) 2 (8) 7
(9) 12 (10) 1 (11) 0 (12) 19 (13) 11 (14) 17 (15) 1 (16) 18
(17) 20 (18) 16 (19) 2 (20) 4 (21) 20 (22) 19 (23) 19 (24) 20
(25) 6 (26) 3 (27) 17 (28) 8 (29) 19 (30) 1 (31) 19 (32) 2
(33) 19 (34) 16 (35) 6 (36) 6 (37) 15 (38) 20 (39) 1 (40) 11
(41) 0 (42) 1 (43) 17 (44) 18 (45) 2 (46) 11 (47) 0 (48) 2
(49) 7 (50) 2 (51) 13 (52) 15 (53) 19 (54) 0 (55) 3 (56) 19
(57) 20 (58) 19 (59) 19 (60) 13 (61) 15 (62) 16 (63) 3 (64) 13
(65) 12 (66) 0 (67) 20 (68) 14 (69) 3 (70) 2 (71) 19 (72) 17
(73) 19 (74) 12 (75) 3 (76) 11 (77) 15 (78) 17 (79) 2 (80) 4
(81) 0 (82) 11 (83) 4 (84) 8 (85) 20 (86) 15 (87) 0 (88) 0
(89) 9 (90) 15 (91) 8 (92) 2 (93) 8 (94) 1 (95) 16 (96) 4
(97) 3 (98) 4 (99) 10 (100) 3

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 12 | (2) 2 | (3) 18 | (4) 0 | (5) 0 | (6) 10 | (7) 2 | (8) 2 |
| (9) 1 | (10) 13 | (11) 2 | (12) 16 | (13) 20 | (14) 2 | (15) 19 | (16) 14 |
| (17) 18 | (18) 3 | (19) 8 | (20) 13 | (21) 19 | (22) 19 | (23) 10 | (24) 18 |
| (25) 3 | (26) 20 | (27) 9 | (28) 20 | (29) 5 | (30) 2 | (31) 10 | (32) 4 |
| (33) 18 | (34) 6 | (35) 3 | (36) 5 | (37) 1 | (38) 18 | (39) 17 | (40) 9 |
| (41) 20 | (42) 0 | (43) 17 | (44) 19 | (45) 18 | (46) 8 | (47) 17 | (48) 4 |
| (49) 5 | (50) 15 | (51) 17 | (52) 4 | (53) 0 | (54) 12 | (55) 18 | (56) 19 |
| (57) 20 | (58) 16 | (59) 6 | (60) 20 | (61) 20 | (62) 16 | (63) 17 | (64) 14 |
| (65) 12 | (66) 0 | (67) 0 | (68) 19 | (69) 0 | (70) 13 | (71) 0 | (72) 7 |
| (73) 17 | (74) 15 | (75) 17 | (76) 0 | (77) 17 | (78) 5 | (79) 2 | (80) 16 |
| (81) 19 | (82) 18 | (83) 0 | (84) 4 | (85) 10 | (86) 6 | (87) 18 | (88) 17 |
| (89) 4 | (90) 2 | (91) 20 | (92) 15 | (93) 12 | (94) 17 | (95) 5 | (96) 1 |
| (97) 12 | (98) 9 | (99) 17 | (100) 3 | | | | |