

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $3 + 6 =$

(2) $17 + 2 =$

(3) $1 + 4 =$

(4) $1 + 19 =$

(5) $9 + 1 =$

(6) $1 + 10 =$

(7) $7 + 2 =$

(8) $7 + 3 =$

(9) $3 + 9 =$

(10) $16 + 4 =$

(11) $17 + 1 =$

(12) $5 + 3 =$

(13) $4 + 10 =$

(14) $16 + 3 =$

(15) $4 + 8 =$

(16) $7 + 4 =$

(17) $1 + 14 =$

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(22) $17 + 2 =$

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(24) $9 + 10 =$

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(37) $3 + 4 =$

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(40) $1 + 19 =$

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(87) $8 + 5 =$

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(89) $3 + 2 =$

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(91) $13 + 1 =$

(92) $16 + 3 =$

(93) $4 + 11 =$

(94) $16 + 4 =$

(95) $17 + 1 =$

(96) $13 + 7 =$

(97) $9 + 6 =$

(98) $5 + 3 =$

(99) $15 + 5 =$

(100) $6 + 6 =$

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(1) $18 + 2 =$

(2) $15 + 2 =$

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(4) $13 + 6 =$

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(8) $16 + 3 =$

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(77) $17 + 3 =$

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(83) $1 + 8 =$

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(85) $2 + 8 =$

(86) $17 + 3 =$

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(88) $3 + 4 =$

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(90) $13 + 2 =$

(91) $11 + 2 =$

(92) $4 + 1 =$

(93) $9 + 5 =$

(94) $16 + 4 =$

(95) $1 + 9 =$

(96) $4 + 16 =$

(97) $9 + 8 =$

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(99) $11 + 9 =$

(100) $17 + 3 =$

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(1) $6 + 3 =$

(2) $18 + 1 =$

(3) $3 + 16 =$

(4) $12 + 8 =$

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(27) $18 + 2 =$

(28) $17 + 1 =$

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(96) $3 + 3 =$

(97) $10 + 9 =$

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(99) $17 + 3 =$

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姓名 _____

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(1) $5 + 3 =$

(2) $1 + 10 =$

(3) $13 + 4 =$

(4) $15 + 1 =$

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(40) $15 + 1 =$

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(46) $17 + 3 =$

(47) $13 + 6 =$

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(95) $3 + 7 =$

(96) $19 + 1 =$

(97) $12 + 2 =$

(98) $15 + 2 =$

(99) $3 + 10 =$

(100) $2 + 18 =$

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
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| (5) $13 + 1 =$ | (6) $2 + 11 =$ | (7) $7 + 13 =$ | (8) $5 + 9 =$ |
| (9) $2 + 1 =$ | (10) $4 + 15 =$ | (11) $19 + 1 =$ | (12) $13 + 7 =$ |
| (13) $16 + 3 =$ | (14) $5 + 6 =$ | (15) $5 + 15 =$ | (16) $12 + 7 =$ |
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| (21) $6 + 1 =$ | (22) $10 + 2 =$ | (23) $6 + 10 =$ | (24) $2 + 18 =$ |
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| (37) $7 + 8 =$ | (38) $11 + 1 =$ | (39) $13 + 3 =$ | (40) $2 + 13 =$ |
| (41) $7 + 5 =$ | (42) $18 + 2 =$ | (43) $11 + 7 =$ | (44) $14 + 2 =$ |
| (45) $4 + 1 =$ | (46) $7 + 11 =$ | (47) $7 + 10 =$ | (48) $2 + 6 =$ |
| (49) $6 + 10 =$ | (50) $8 + 3 =$ | (51) $6 + 10 =$ | (52) $15 + 2 =$ |
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| (93) $7 + 11 =$ | (94) $12 + 8 =$ | (95) $16 + 2 =$ | (96) $17 + 3 =$ |
| (97) $15 + 4 =$ | (98) $1 + 15 =$ | (99) $10 + 4 =$ | (100) $5 + 14 =$ |

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(1) $14 + 5 =$

(2) $1 + 8 =$

(3) $6 + 2 =$

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(5) $15 + 2 =$

(6) $14 + 3 =$

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(35) $8 + 6 =$

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(43) $15 + 5 =$

(44) $8 + 4 =$

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(98) $4 + 4 =$

(99) $13 + 6 =$

(100) $2 + 6 =$

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|-----------------|-----------------|-----------------|------------------|
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| (33) $4 + 8 =$ | (34) $11 + 4 =$ | (35) $9 + 4 =$ | (36) $3 + 13 =$ |
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| (41) $12 + 3 =$ | (42) $4 + 2 =$ | (43) $2 + 7 =$ | (44) $17 + 1 =$ |
| (45) $1 + 4 =$ | (46) $5 + 9 =$ | (47) $2 + 16 =$ | (48) $17 + 3 =$ |
| (49) $3 + 2 =$ | (50) $7 + 12 =$ | (51) $1 + 14 =$ | (52) $4 + 2 =$ |
| (53) $18 + 2 =$ | (54) $19 + 1 =$ | (55) $12 + 4 =$ | (56) $14 + 2 =$ |
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| (65) $11 + 2 =$ | (66) $16 + 3 =$ | (67) $15 + 1 =$ | (68) $6 + 9 =$ |
| (69) $9 + 4 =$ | (70) $5 + 10 =$ | (71) $2 + 9 =$ | (72) $12 + 5 =$ |
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| (81) $11 + 7 =$ | (82) $15 + 2 =$ | (83) $1 + 6 =$ | (84) $18 + 2 =$ |
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| (93) $10 + 4 =$ | (94) $9 + 4 =$ | (95) $9 + 11 =$ | (96) $16 + 2 =$ |
| (97) $3 + 7 =$ | (98) $5 + 2 =$ | (99) $9 + 3 =$ | (100) $14 + 6 =$ |

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 19 | (3) 5 | (4) 20 |
| (5) 10 | (6) 11 | (7) 9 | (8) 10 |
| (9) 12 | (10) 20 | (11) 18 | (12) 8 |
| (13) 14 | (14) 19 | (15) 12 | (16) 11 |
| (17) 15 | (18) 6 | (19) 17 | (20) 14 |
| (21) 10 | (22) 19 | (23) 19 | (24) 19 |
| (25) 13 | (26) 9 | (27) 20 | (28) 18 |
| (29) 5 | (30) 15 | (31) 16 | (32) 9 |
| (33) 19 | (34) 19 | (35) 20 | (36) 19 |
| (37) 7 | (38) 18 | (39) 17 | (40) 20 |
| (41) 8 | (42) 19 | (43) 16 | (44) 20 |
| (45) 18 | (46) 20 | (47) 17 | (48) 16 |
| (49) 15 | (50) 14 | (51) 18 | (52) 5 |
| (53) 19 | (54) 10 | (55) 9 | (56) 16 |
| (57) 12 | (58) 20 | (59) 18 | (60) 20 |
| (61) 11 | (62) 15 | (63) 20 | (64) 14 |
| (65) 18 | (66) 16 | (67) 12 | (68) 12 |
| (69) 20 | (70) 17 | (71) 17 | (72) 13 |
| (73) 14 | (74) 20 | (75) 7 | (76) 18 |
| (77) 17 | (78) 15 | (79) 5 | (80) 20 |
| (81) 10 | (82) 20 | (83) 20 | (84) 16 |
| (85) 8 | (86) 17 | (87) 13 | (88) 19 |
| (89) 5 | (90) 20 | (91) 14 | (92) 19 |
| (93) 15 | (94) 20 | (95) 18 | (96) 20 |
| (97) 15 | (98) 8 | (99) 20 | (100) 12 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 17 | (3) 18 | (4) 19 |
| (5) 7 | (6) 13 | (7) 20 | (8) 19 |
| (9) 13 | (10) 20 | (11) 14 | (12) 5 |
| (13) 16 | (14) 20 | (15) 19 | (16) 16 |
| (17) 19 | (18) 19 | (19) 17 | (20) 11 |
| (21) 20 | (22) 20 | (23) 19 | (24) 19 |
| (25) 18 | (26) 14 | (27) 20 | (28) 18 |
| (29) 20 | (30) 19 | (31) 17 | (32) 15 |
| (33) 14 | (34) 16 | (35) 18 | (36) 12 |
| (37) 10 | (38) 18 | (39) 19 | (40) 20 |
| (41) 10 | (42) 20 | (43) 19 | (44) 20 |
| (45) 19 | (46) 10 | (47) 18 | (48) 15 |
| (49) 19 | (50) 11 | (51) 17 | (52) 17 |
| (53) 15 | (54) 13 | (55) 20 | (56) 16 |
| (57) 19 | (58) 11 | (59) 14 | (60) 20 |
| (61) 20 | (62) 13 | (63) 14 | (64) 16 |
| (65) 18 | (66) 15 | (67) 20 | (68) 14 |
| (69) 18 | (70) 16 | (71) 20 | (72) 18 |
| (73) 19 | (74) 19 | (75) 19 | (76) 20 |
| (77) 20 | (78) 19 | (79) 17 | (80) 16 |
| (81) 3 | (82) 15 | (83) 9 | (84) 19 |
| (85) 10 | (86) 20 | (87) 12 | (88) 7 |
| (89) 14 | (90) 15 | (91) 13 | (92) 5 |
| (93) 14 | (94) 20 | (95) 10 | (96) 20 |
| (97) 17 | (98) 13 | (99) 20 | (100) 20 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 19 | (3) 19 | (4) 20 |
| (5) 19 | (6) 20 | (7) 14 | (8) 20 |
| (9) 18 | (10) 17 | (11) 20 | (12) 12 |
| (13) 4 | (14) 19 | (15) 19 | (16) 20 |
| (17) 7 | (18) 16 | (19) 19 | (20) 17 |
| (21) 19 | (22) 14 | (23) 15 | (24) 17 |
| (25) 6 | (26) 13 | (27) 20 | (28) 18 |
| (29) 16 | (30) 17 | (31) 18 | (32) 19 |
| (33) 17 | (34) 18 | (35) 17 | (36) 6 |
| (37) 20 | (38) 20 | (39) 16 | (40) 14 |
| (41) 13 | (42) 19 | (43) 18 | (44) 10 |
| (45) 19 | (46) 16 | (47) 17 | (48) 19 |
| (49) 20 | (50) 13 | (51) 19 | (52) 17 |
| (53) 20 | (54) 20 | (55) 5 | (56) 17 |
| (57) 5 | (58) 20 | (59) 13 | (60) 8 |
| (61) 13 | (62) 19 | (63) 14 | (64) 13 |
| (65) 19 | (66) 16 | (67) 19 | (68) 15 |
| (69) 19 | (70) 16 | (71) 20 | (72) 20 |
| (73) 16 | (74) 20 | (75) 20 | (76) 16 |
| (77) 19 | (78) 15 | (79) 14 | (80) 19 |
| (81) 7 | (82) 19 | (83) 15 | (84) 15 |
| (85) 20 | (86) 19 | (87) 10 | (88) 20 |
| (89) 18 | (90) 11 | (91) 17 | (92) 7 |
| (93) 18 | (94) 19 | (95) 20 | (96) 6 |
| (97) 19 | (98) 11 | (99) 20 | (100) 20 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 8 | (2) 11 | (3) 17 | (4) 16 |
| (5) 18 | (6) 19 | (7) 17 | (8) 19 |
| (9) 17 | (10) 13 | (11) 20 | (12) 10 |
| (13) 13 | (14) 16 | (15) 16 | (16) 18 |
| (17) 15 | (18) 11 | (19) 11 | (20) 18 |
| (21) 18 | (22) 20 | (23) 20 | (24) 19 |
| (25) 20 | (26) 20 | (27) 12 | (28) 20 |
| (29) 15 | (30) 20 | (31) 13 | (32) 20 |
| (33) 16 | (34) 19 | (35) 18 | (36) 18 |
| (37) 14 | (38) 4 | (39) 20 | (40) 16 |
| (41) 9 | (42) 17 | (43) 11 | (44) 11 |
| (45) 18 | (46) 20 | (47) 19 | (48) 12 |
| (49) 8 | (50) 16 | (51) 16 | (52) 16 |
| (53) 14 | (54) 5 | (55) 20 | (56) 19 |
| (57) 15 | (58) 14 | (59) 15 | (60) 13 |
| (61) 19 | (62) 4 | (63) 20 | (64) 6 |
| (65) 18 | (66) 19 | (67) 17 | (68) 19 |
| (69) 9 | (70) 19 | (71) 9 | (72) 18 |
| (73) 18 | (74) 16 | (75) 14 | (76) 18 |
| (77) 18 | (78) 16 | (79) 20 | (80) 12 |
| (81) 20 | (82) 17 | (83) 12 | (84) 20 |
| (85) 16 | (86) 10 | (87) 13 | (88) 19 |
| (89) 20 | (90) 5 | (91) 7 | (92) 19 |
| (93) 12 | (94) 19 | (95) 10 | (96) 20 |
| (97) 14 | (98) 17 | (99) 13 | (100) 20 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 7 | (2) 16 | (3) 18 | (4) 8 |
| (5) 14 | (6) 13 | (7) 20 | (8) 14 |
| (9) 3 | (10) 19 | (11) 20 | (12) 20 |
| (13) 19 | (14) 11 | (15) 20 | (16) 19 |
| (17) 11 | (18) 8 | (19) 19 | (20) 11 |
| (21) 7 | (22) 12 | (23) 16 | (24) 20 |
| (25) 20 | (26) 8 | (27) 16 | (28) 12 |
| (29) 17 | (30) 16 | (31) 12 | (32) 13 |
| (33) 15 | (34) 13 | (35) 20 | (36) 20 |
| (37) 15 | (38) 12 | (39) 16 | (40) 15 |
| (41) 12 | (42) 20 | (43) 18 | (44) 16 |
| (45) 5 | (46) 18 | (47) 17 | (48) 8 |
| (49) 16 | (50) 11 | (51) 16 | (52) 17 |
| (53) 18 | (54) 17 | (55) 14 | (56) 17 |
| (57) 13 | (58) 13 | (59) 20 | (60) 20 |
| (61) 19 | (62) 18 | (63) 13 | (64) 16 |
| (65) 15 | (66) 17 | (67) 18 | (68) 19 |
| (69) 18 | (70) 14 | (71) 19 | (72) 13 |
| (73) 16 | (74) 16 | (75) 6 | (76) 19 |
| (77) 5 | (78) 10 | (79) 17 | (80) 19 |
| (81) 17 | (82) 20 | (83) 20 | (84) 19 |
| (85) 20 | (86) 18 | (87) 20 | (88) 18 |
| (89) 11 | (90) 20 | (91) 18 | (92) 14 |
| (93) 18 | (94) 20 | (95) 18 | (96) 20 |
| (97) 19 | (98) 16 | (99) 14 | (100) 19 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 19 | (2) 9 | (3) 8 | (4) 19 |
| (5) 17 | (6) 17 | (7) 13 | (8) 15 |
| (9) 17 | (10) 17 | (11) 13 | (12) 18 |
| (13) 14 | (14) 19 | (15) 11 | (16) 3 |
| (17) 19 | (18) 20 | (19) 19 | (20) 20 |
| (21) 14 | (22) 18 | (23) 11 | (24) 20 |
| (25) 10 | (26) 19 | (27) 20 | (28) 20 |
| (29) 20 | (30) 20 | (31) 13 | (32) 15 |
| (33) 20 | (34) 20 | (35) 14 | (36) 18 |
| (37) 12 | (38) 19 | (39) 16 | (40) 11 |
| (41) 19 | (42) 20 | (43) 20 | (44) 12 |
| (45) 15 | (46) 6 | (47) 19 | (48) 20 |
| (49) 20 | (50) 20 | (51) 16 | (52) 13 |
| (53) 20 | (54) 18 | (55) 16 | (56) 17 |
| (57) 10 | (58) 20 | (59) 5 | (60) 20 |
| (61) 18 | (62) 18 | (63) 8 | (64) 10 |
| (65) 18 | (66) 14 | (67) 14 | (68) 7 |
| (69) 16 | (70) 19 | (71) 16 | (72) 9 |
| (73) 20 | (74) 5 | (75) 17 | (76) 15 |
| (77) 18 | (78) 20 | (79) 6 | (80) 18 |
| (81) 13 | (82) 13 | (83) 19 | (84) 11 |
| (85) 13 | (86) 15 | (87) 20 | (88) 18 |
| (89) 20 | (90) 19 | (91) 18 | (92) 18 |
| (93) 20 | (94) 18 | (95) 5 | (96) 16 |
| (97) 11 | (98) 8 | (99) 19 | (100) 8 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 17 | (3) 16 | (4) 15 |
| (5) 20 | (6) 18 | (7) 16 | (8) 20 |
| (9) 18 | (10) 20 | (11) 17 | (12) 16 |
| (13) 4 | (14) 10 | (15) 19 | (16) 19 |
| (17) 16 | (18) 16 | (19) 20 | (20) 19 |
| (21) 8 | (22) 20 | (23) 17 | (24) 20 |
| (25) 19 | (26) 17 | (27) 20 | (28) 19 |
| (29) 18 | (30) 15 | (31) 20 | (32) 19 |
| (33) 12 | (34) 15 | (35) 13 | (36) 16 |
| (37) 20 | (38) 15 | (39) 14 | (40) 20 |
| (41) 15 | (42) 6 | (43) 9 | (44) 18 |
| (45) 5 | (46) 14 | (47) 18 | (48) 20 |
| (49) 5 | (50) 19 | (51) 15 | (52) 6 |
| (53) 20 | (54) 20 | (55) 16 | (56) 16 |
| (57) 8 | (58) 13 | (59) 14 | (60) 20 |
| (61) 19 | (62) 17 | (63) 18 | (64) 16 |
| (65) 13 | (66) 19 | (67) 16 | (68) 15 |
| (69) 13 | (70) 15 | (71) 11 | (72) 17 |
| (73) 7 | (74) 20 | (75) 16 | (76) 16 |
| (77) 19 | (78) 19 | (79) 13 | (80) 17 |
| (81) 18 | (82) 17 | (83) 7 | (84) 20 |
| (85) 14 | (86) 20 | (87) 12 | (88) 16 |
| (89) 18 | (90) 15 | (91) 20 | (92) 10 |
| (93) 14 | (94) 13 | (95) 20 | (96) 18 |
| (97) 10 | (98) 7 | (99) 12 | (100) 20 |