

# 二十以内加减法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $17 - 1 =$   | (2) $18 - 13 =$  | (3) $15 - 9 =$   | (4) $17 - 17 =$  |
| (5) $1 + 14 =$   | (6) $3 - 2 =$    | (7) $12 + 4 =$   | (8) $13 + 4 =$   |
| (9) $8 - 4 =$    | (10) $7 - 3 =$   | (11) $1 + 17 =$  | (12) $3 - 3 =$   |
| (13) $6 + 2 =$   | (14) $15 - 4 =$  | (15) $13 + 7 =$  | (16) $8 + 9 =$   |
| (17) $12 - 6 =$  | (18) $7 + 5 =$   | (19) $9 - 9 =$   | (20) $11 + 7 =$  |
| (21) $17 + 3 =$  | (22) $5 + 15 =$  | (23) $18 - 15 =$ | (24) $17 + 1 =$  |
| (25) $13 + 3 =$  | (26) $13 - 8 =$  | (27) $9 - 7 =$   | (28) $2 - 2 =$   |
| (29) $14 + 1 =$  | (30) $14 - 2 =$  | (31) $17 + 1 =$  | (32) $8 + 11 =$  |
| (33) $10 + 8 =$  | (34) $9 - 1 =$   | (35) $7 - 1 =$   | (36) $9 + 2 =$   |
| (37) $10 - 4 =$  | (38) $4 - 2 =$   | (39) $9 + 10 =$  | (40) $18 - 7 =$  |
| (41) $7 + 8 =$   | (42) $8 + 8 =$   | (43) $1 - 1 =$   | (44) $18 - 5 =$  |
| (45) $7 - 1 =$   | (46) $9 - 4 =$   | (47) $3 - 3 =$   | (48) $9 + 11 =$  |
| (49) $16 + 4 =$  | (50) $8 - 3 =$   | (51) $12 - 6 =$  | (52) $7 + 3 =$   |
| (53) $2 - 2 =$   | (54) $14 - 11 =$ | (55) $3 - 2 =$   | (56) $15 - 4 =$  |
| (57) $15 + 5 =$  | (58) $2 + 14 =$  | (59) $12 - 9 =$  | (60) $17 - 17 =$ |
| (61) $11 + 1 =$  | (62) $3 + 17 =$  | (63) $3 + 8 =$   | (64) $10 + 3 =$  |
| (65) $3 - 2 =$   | (66) $17 - 15 =$ | (67) $11 - 7 =$  | (68) $6 + 2 =$   |
| (69) $18 - 14 =$ | (70) $9 - 5 =$   | (71) $13 - 6 =$  | (72) $13 + 4 =$  |
| (73) $17 - 13 =$ | (74) $16 + 3 =$  | (75) $16 + 4 =$  | (76) $3 + 2 =$   |
| (77) $19 - 3 =$  | (78) $6 + 7 =$   | (79) $14 - 11 =$ | (80) $1 - 1 =$   |
| (81) $10 - 8 =$  | (82) $7 - 7 =$   | (83) $6 - 1 =$   | (84) $10 - 8 =$  |
| (85) $19 - 12 =$ | (86) $3 - 3 =$   | (87) $10 + 9 =$  | (88) $6 - 3 =$   |
| (89) $17 - 14 =$ | (90) $1 + 16 =$  | (91) $19 - 4 =$  | (92) $7 + 12 =$  |
| (93) $7 + 6 =$   | (94) $11 - 10 =$ | (95) $12 + 1 =$  | (96) $17 + 2 =$  |
| (97) $11 + 1 =$  | (98) $1 + 7 =$   | (99) $13 + 5 =$  | (100) $2 + 8 =$  |



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- (1)  $7 - 5 =$     (2)  $12 + 1 =$     (3)  $14 - 13 =$     (4)  $15 + 3 =$   
(5)  $5 + 1 =$     (6)  $2 - 2 =$     (7)  $15 + 2 =$     (8)  $7 - 3 =$   
(9)  $19 - 18 =$     (10)  $10 - 7 =$     (11)  $19 - 11 =$     (12)  $2 - 1 =$   
(13)  $12 - 8 =$     (14)  $13 - 13 =$     (15)  $17 + 1 =$     (16)  $18 - 9 =$   
(17)  $15 - 12 =$     (18)  $13 - 1 =$     (19)  $13 + 4 =$     (20)  $17 + 2 =$   
(21)  $12 - 12 =$     (22)  $13 - 4 =$     (23)  $1 - 1 =$     (24)  $12 + 6 =$   
(25)  $6 + 6 =$     (26)  $7 + 3 =$     (27)  $12 + 3 =$     (28)  $19 - 12 =$   
(29)  $12 - 4 =$     (30)  $3 - 1 =$     (31)  $5 - 2 =$     (32)  $14 + 4 =$   
(33)  $16 + 1 =$     (34)  $18 + 1 =$     (35)  $6 + 4 =$     (36)  $16 + 4 =$   
(37)  $7 - 7 =$     (38)  $14 - 2 =$     (39)  $15 + 2 =$     (40)  $6 - 2 =$   
(41)  $14 - 1 =$     (42)  $13 + 7 =$     (43)  $17 - 15 =$     (44)  $3 - 1 =$   
(45)  $16 + 2 =$     (46)  $15 + 4 =$     (47)  $10 + 6 =$     (48)  $19 + 1 =$   
(49)  $8 + 5 =$     (50)  $18 - 12 =$     (51)  $7 - 2 =$     (52)  $9 - 7 =$   
(53)  $7 + 5 =$     (54)  $17 + 3 =$     (55)  $5 - 3 =$     (56)  $15 - 11 =$   
(57)  $11 - 6 =$     (58)  $15 - 12 =$     (59)  $6 + 1 =$     (60)  $17 - 12 =$   
(61)  $9 + 3 =$     (62)  $2 - 2 =$     (63)  $12 - 3 =$     (64)  $1 - 1 =$   
(65)  $12 - 5 =$     (66)  $15 + 3 =$     (67)  $3 - 3 =$     (68)  $4 - 3 =$   
(69)  $15 + 4 =$     (70)  $3 - 3 =$     (71)  $9 - 5 =$     (72)  $1 - 1 =$   
(73)  $1 + 18 =$     (74)  $17 + 1 =$     (75)  $17 - 12 =$     (76)  $4 + 3 =$   
(77)  $14 - 2 =$     (78)  $7 + 5 =$     (79)  $19 - 13 =$     (80)  $12 - 10 =$   
(81)  $12 + 6 =$     (82)  $11 - 11 =$     (83)  $8 - 3 =$     (84)  $11 - 8 =$   
(85)  $19 - 19 =$     (86)  $5 + 14 =$     (87)  $19 - 4 =$     (88)  $10 - 7 =$   
(89)  $18 + 1 =$     (90)  $1 + 11 =$     (91)  $3 + 4 =$     (92)  $6 - 5 =$   
(93)  $18 + 2 =$     (94)  $4 - 3 =$     (95)  $5 + 5 =$     (96)  $8 - 3 =$   
(97)  $8 - 7 =$     (98)  $9 + 2 =$     (99)  $9 + 9 =$     (100)  $14 - 13 =$

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $19 - 1 =$   | (2) $15 - 10 =$  | (3) $17 + 3 =$   | (4) $14 + 2 =$   |
| (5) $5 - 1 =$    | (6) $13 - 4 =$   | (7) $4 + 14 =$   | (8) $14 + 5 =$   |
| (9) $5 + 8 =$    | (10) $1 + 4 =$   | (11) $11 - 11 =$ | (12) $5 + 5 =$   |
| (13) $2 - 2 =$   | (14) $1 - 1 =$   | (15) $19 + 1 =$  | (16) $12 - 3 =$  |
| (17) $15 - 14 =$ | (18) $12 + 6 =$  | (19) $13 + 7 =$  | (20) $13 + 4 =$  |
| (21) $15 + 3 =$  | (22) $4 + 14 =$  | (23) $15 - 14 =$ | (24) $14 + 4 =$  |
| (25) $7 - 6 =$   | (26) $1 - 1 =$   | (27) $3 - 2 =$   | (28) $19 + 1 =$  |
| (29) $1 - 1 =$   | (30) $17 - 13 =$ | (31) $10 - 9 =$  | (32) $10 - 10 =$ |
| (33) $18 + 2 =$  | (34) $4 - 2 =$   | (35) $10 + 4 =$  | (36) $14 - 3 =$  |
| (37) $8 + 4 =$   | (38) $17 - 11 =$ | (39) $12 - 9 =$  | (40) $8 + 1 =$   |
| (41) $6 - 1 =$   | (42) $7 - 3 =$   | (43) $11 - 5 =$  | (44) $7 + 2 =$   |
| (45) $19 + 1 =$  | (46) $8 - 6 =$   | (47) $1 - 1 =$   | (48) $16 - 15 =$ |
| (49) $12 + 2 =$  | (50) $1 - 1 =$   | (51) $11 - 3 =$  | (52) $19 - 13 =$ |
| (53) $4 - 3 =$   | (54) $8 + 11 =$  | (55) $13 + 1 =$  | (56) $4 + 4 =$   |
| (57) $13 - 6 =$  | (58) $14 + 5 =$  | (59) $4 - 1 =$   | (60) $6 - 6 =$   |
| (61) $4 - 2 =$   | (62) $14 + 4 =$  | (63) $7 - 5 =$   | (64) $18 - 5 =$  |
| (65) $5 + 7 =$   | (66) $15 - 14 =$ | (67) $1 + 13 =$  | (68) $4 - 4 =$   |
| (69) $2 + 16 =$  | (70) $7 + 7 =$   | (71) $18 - 8 =$  | (72) $3 + 8 =$   |
| (73) $14 + 6 =$  | (74) $10 + 7 =$  | (75) $18 + 1 =$  | (76) $7 + 5 =$   |
| (77) $6 + 13 =$  | (78) $7 - 1 =$   | (79) $18 - 18 =$ | (80) $12 + 3 =$  |
| (81) $8 + 7 =$   | (82) $3 + 15 =$  | (83) $19 - 19 =$ | (84) $11 - 7 =$  |
| (85) $13 - 1 =$  | (86) $3 + 11 =$  | (87) $12 + 4 =$  | (88) $12 + 5 =$  |
| (89) $16 - 1 =$  | (90) $9 + 4 =$   | (91) $3 + 13 =$  | (92) $1 - 1 =$   |
| (93) $19 - 15 =$ | (94) $19 + 1 =$  | (95) $7 - 5 =$   | (96) $5 - 2 =$   |
| (97) $6 + 11 =$  | (98) $14 + 4 =$  | (99) $4 - 3 =$   | (100) $5 + 10 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $8 - 5 =$    | (2) $3 - 1 =$    | (3) $5 - 4 =$    | (4) $14 - 10 =$  |
| (5) $12 - 10 =$  | (6) $18 - 1 =$   | (7) $19 - 17 =$  | (8) $11 - 10 =$  |
| (9) $8 + 3 =$    | (10) $8 - 4 =$   | (11) $1 - 1 =$   | (12) $14 + 2 =$  |
| (13) $2 - 1 =$   | (14) $13 + 1 =$  | (15) $17 - 3 =$  | (16) $5 - 2 =$   |
| (17) $7 + 8 =$   | (18) $8 - 6 =$   | (19) $13 + 2 =$  | (20) $6 + 7 =$   |
| (21) $19 + 1 =$  | (22) $6 + 14 =$  | (23) $4 + 11 =$  | (24) $9 + 9 =$   |
| (25) $13 + 1 =$  | (26) $5 + 5 =$   | (27) $1 + 17 =$  | (28) $1 - 1 =$   |
| (29) $5 - 4 =$   | (30) $12 + 4 =$  | (31) $14 + 3 =$  | (32) $3 + 10 =$  |
| (33) $3 + 11 =$  | (34) $10 - 3 =$  | (35) $4 + 9 =$   | (36) $11 + 7 =$  |
| (37) $2 + 13 =$  | (38) $5 - 3 =$   | (39) $12 + 1 =$  | (40) $4 - 4 =$   |
| (41) $18 - 3 =$  | (42) $2 - 1 =$   | (43) $18 + 1 =$  | (44) $1 + 19 =$  |
| (45) $1 + 13 =$  | (46) $16 + 2 =$  | (47) $19 + 1 =$  | (48) $14 + 6 =$  |
| (49) $8 - 5 =$   | (50) $10 - 6 =$  | (51) $1 - 1 =$   | (52) $5 + 11 =$  |
| (53) $14 + 4 =$  | (54) $11 - 8 =$  | (55) $15 + 5 =$  | (56) $12 + 4 =$  |
| (57) $4 + 11 =$  | (58) $9 + 10 =$  | (59) $15 + 4 =$  | (60) $15 - 10 =$ |
| (61) $2 - 1 =$   | (62) $7 + 7 =$   | (63) $3 - 2 =$   | (64) $2 - 2 =$   |
| (65) $2 + 14 =$  | (66) $11 - 5 =$  | (67) $9 - 6 =$   | (68) $3 + 8 =$   |
| (69) $12 - 10 =$ | (70) $2 + 12 =$  | (71) $5 + 8 =$   | (72) $18 - 1 =$  |
| (73) $8 + 8 =$   | (74) $4 + 1 =$   | (75) $1 + 6 =$   | (76) $8 + 3 =$   |
| (77) $4 - 1 =$   | (78) $17 + 3 =$  | (79) $7 + 10 =$  | (80) $3 - 3 =$   |
| (81) $6 + 3 =$   | (82) $14 + 4 =$  | (83) $14 - 4 =$  | (84) $16 - 9 =$  |
| (85) $9 - 4 =$   | (86) $10 - 10 =$ | (87) $6 + 13 =$  | (88) $16 + 1 =$  |
| (89) $13 + 6 =$  | (90) $10 - 9 =$  | (91) $10 - 10 =$ | (92) $6 + 13 =$  |
| (93) $15 - 9 =$  | (94) $15 + 2 =$  | (95) $11 + 1 =$  | (96) $4 + 8 =$   |
| (97) $5 + 9 =$   | (98) $19 - 9 =$  | (99) $2 - 2 =$   | (100) $13 - 9 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $14 - 4 =$   | (2) $15 + 2 =$   | (3) $12 + 8 =$   | (4) $8 + 11 =$    |
| (5) $2 + 6 =$    | (6) $9 + 8 =$    | (7) $4 + 15 =$   | (8) $7 + 8 =$     |
| (9) $3 + 16 =$   | (10) $5 - 1 =$   | (11) $16 + 1 =$  | (12) $12 + 8 =$   |
| (13) $15 - 1 =$  | (14) $8 + 7 =$   | (15) $7 + 7 =$   | (16) $16 + 1 =$   |
| (17) $5 + 8 =$   | (18) $12 + 8 =$  | (19) $12 - 7 =$  | (20) $7 - 4 =$    |
| (21) $2 - 2 =$   | (22) $12 - 3 =$  | (23) $14 - 4 =$  | (24) $9 - 3 =$    |
| (25) $10 - 8 =$  | (26) $3 - 3 =$   | (27) $4 - 3 =$   | (28) $16 + 1 =$   |
| (29) $4 + 2 =$   | (30) $12 + 6 =$  | (31) $18 - 6 =$  | (32) $12 + 2 =$   |
| (33) $1 + 19 =$  | (34) $16 - 1 =$  | (35) $15 + 1 =$  | (36) $12 + 3 =$   |
| (37) $14 + 6 =$  | (38) $18 - 6 =$  | (39) $12 - 3 =$  | (40) $16 - 14 =$  |
| (41) $19 - 17 =$ | (42) $14 - 12 =$ | (43) $9 + 11 =$  | (44) $4 + 15 =$   |
| (45) $17 + 3 =$  | (46) $4 + 13 =$  | (47) $16 + 1 =$  | (48) $2 - 2 =$    |
| (49) $13 - 11 =$ | (50) $1 + 19 =$  | (51) $18 - 11 =$ | (52) $14 - 1 =$   |
| (53) $5 + 1 =$   | (54) $12 + 2 =$  | (55) $7 + 7 =$   | (56) $9 - 5 =$    |
| (57) $15 - 5 =$  | (58) $13 - 4 =$  | (59) $6 + 6 =$   | (60) $4 + 11 =$   |
| (61) $7 - 1 =$   | (62) $19 - 18 =$ | (63) $7 - 2 =$   | (64) $10 - 7 =$   |
| (65) $14 + 5 =$  | (66) $2 + 3 =$   | (67) $9 - 2 =$   | (68) $4 - 1 =$    |
| (69) $12 - 4 =$  | (70) $6 + 6 =$   | (71) $17 - 1 =$  | (72) $8 + 9 =$    |
| (73) $1 - 1 =$   | (74) $4 + 11 =$  | (75) $8 - 1 =$   | (76) $10 - 2 =$   |
| (77) $8 + 6 =$   | (78) $16 - 12 =$ | (79) $10 - 8 =$  | (80) $15 + 5 =$   |
| (81) $5 + 7 =$   | (82) $19 - 9 =$  | (83) $16 - 8 =$  | (84) $9 + 9 =$    |
| (85) $13 + 5 =$  | (86) $10 + 7 =$  | (87) $13 + 2 =$  | (88) $18 - 4 =$   |
| (89) $4 + 6 =$   | (90) $2 - 1 =$   | (91) $15 + 2 =$  | (92) $1 + 13 =$   |
| (93) $15 - 10 =$ | (94) $5 + 14 =$  | (95) $12 + 1 =$  | (96) $4 + 11 =$   |
| (97) $19 - 5 =$  | (98) $9 + 2 =$   | (99) $1 + 4 =$   | (100) $18 - 13 =$ |

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|-----------------|-----------------|------------------|------------------|
| (1) $8 - 5 =$   | (2) $12 - 4 =$  | (3) $10 + 7 =$   | (4) $8 - 8 =$    |
| (5) $7 + 1 =$   | (6) $12 - 10 =$ | (7) $18 + 1 =$   | (8) $4 + 9 =$    |
| (9) $7 - 5 =$   | (10) $18 + 1 =$ | (11) $12 + 4 =$  | (12) $17 - 16 =$ |
| (13) $18 + 1 =$ | (14) $8 - 3 =$  | (15) $18 + 1 =$  | (16) $11 - 3 =$  |
| (17) $15 + 5 =$ | (18) $8 + 7 =$  | (19) $14 + 2 =$  | (20) $8 - 5 =$   |
| (21) $19 + 1 =$ | (22) $9 + 10 =$ | (23) $15 - 12 =$ | (24) $17 + 2 =$  |
| (25) $1 - 1 =$  | (26) $8 + 2 =$  | (27) $2 + 18 =$  | (28) $3 + 4 =$   |
| (29) $14 + 6 =$ | (30) $19 + 1 =$ | (31) $4 - 4 =$   | (32) $12 - 11 =$ |
| (33) $11 + 5 =$ | (34) $15 + 3 =$ | (35) $7 + 2 =$   | (36) $14 + 5 =$  |
| (37) $4 + 14 =$ | (38) $9 + 8 =$  | (39) $8 + 5 =$   | (40) $11 - 11 =$ |
| (41) $19 + 1 =$ | (42) $10 + 6 =$ | (43) $18 - 8 =$  | (44) $5 - 4 =$   |
| (45) $7 - 7 =$  | (46) $6 - 1 =$  | (47) $10 + 7 =$  | (48) $19 - 18 =$ |
| (49) $3 + 16 =$ | (50) $9 - 5 =$  | (51) $1 - 1 =$   | (52) $9 - 7 =$   |
| (53) $2 - 2 =$  | (54) $18 - 3 =$ | (55) $9 + 1 =$   | (56) $16 + 2 =$  |
| (57) $15 - 1 =$ | (58) $18 + 2 =$ | (59) $14 + 5 =$  | (60) $17 - 1 =$  |
| (61) $14 - 6 =$ | (62) $18 + 2 =$ | (63) $5 - 5 =$   | (64) $6 - 6 =$   |
| (65) $1 + 17 =$ | (66) $14 + 2 =$ | (67) $8 + 4 =$   | (68) $6 + 4 =$   |
| (69) $3 - 1 =$  | (70) $1 + 5 =$  | (71) $5 + 14 =$  | (72) $18 + 1 =$  |
| (73) $4 + 6 =$  | (74) $10 + 5 =$ | (75) $4 - 1 =$   | (76) $10 + 10 =$ |
| (77) $4 - 4 =$  | (78) $9 - 3 =$  | (79) $17 - 12 =$ | (80) $1 + 7 =$   |
| (81) $8 + 7 =$  | (82) $17 - 5 =$ | (83) $19 - 7 =$  | (84) $16 - 7 =$  |
| (85) $3 - 3 =$  | (86) $12 + 3 =$ | (87) $15 - 9 =$  | (88) $3 - 1 =$   |
| (89) $19 + 1 =$ | (90) $4 - 2 =$  | (91) $10 - 7 =$  | (92) $2 + 4 =$   |
| (93) $8 + 12 =$ | (94) $11 + 9 =$ | (95) $3 + 14 =$  | (96) $13 - 4 =$  |
| (97) $16 + 1 =$ | (98) $6 - 1 =$  | (99) $18 + 2 =$  | (100) $2 - 1 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $6 + 8 =$    | (2) $5 + 6 =$    | (3) $7 - 1 =$    | (4) $2 - 2 =$    |
| (5) $11 - 2 =$   | (6) $4 - 2 =$    | (7) $16 + 3 =$   | (8) $6 - 5 =$    |
| (9) $11 + 7 =$   | (10) $4 + 2 =$   | (11) $10 + 7 =$  | (12) $9 - 2 =$   |
| (13) $2 + 5 =$   | (14) $18 + 1 =$  | (15) $10 + 1 =$  | (16) $4 - 3 =$   |
| (17) $17 - 17 =$ | (18) $13 - 9 =$  | (19) $3 - 2 =$   | (20) $8 - 2 =$   |
| (21) $13 + 3 =$  | (22) $17 - 6 =$  | (23) $16 + 3 =$  | (24) $1 + 18 =$  |
| (25) $3 + 2 =$   | (26) $8 + 12 =$  | (27) $19 + 1 =$  | (28) $13 - 3 =$  |
| (29) $13 - 9 =$  | (30) $8 + 5 =$   | (31) $11 + 7 =$  | (32) $17 + 1 =$  |
| (33) $7 - 7 =$   | (34) $3 - 1 =$   | (35) $4 - 1 =$   | (36) $16 - 8 =$  |
| (37) $11 - 6 =$  | (38) $6 + 11 =$  | (39) $15 - 11 =$ | (40) $3 + 6 =$   |
| (41) $10 - 8 =$  | (42) $4 + 5 =$   | (43) $11 + 7 =$  | (44) $3 + 5 =$   |
| (45) $7 - 2 =$   | (46) $8 - 8 =$   | (47) $16 - 4 =$  | (48) $5 - 3 =$   |
| (49) $18 + 1 =$  | (50) $17 + 2 =$  | (51) $7 - 1 =$   | (52) $4 + 16 =$  |
| (53) $5 + 7 =$   | (54) $5 + 9 =$   | (55) $9 + 9 =$   | (56) $6 - 4 =$   |
| (57) $17 - 14 =$ | (58) $6 - 5 =$   | (59) $16 + 4 =$  | (60) $4 - 3 =$   |
| (61) $11 + 6 =$  | (62) $12 + 7 =$  | (63) $2 + 7 =$   | (64) $17 - 8 =$  |
| (65) $10 + 9 =$  | (66) $14 + 3 =$  | (67) $14 + 5 =$  | (68) $3 - 1 =$   |
| (69) $19 - 16 =$ | (70) $1 + 11 =$  | (71) $3 + 4 =$   | (72) $15 - 12 =$ |
| (73) $12 - 11 =$ | (74) $15 + 5 =$  | (75) $16 - 10 =$ | (76) $19 + 1 =$  |
| (77) $16 + 3 =$  | (78) $6 - 1 =$   | (79) $1 + 12 =$  | (80) $14 - 5 =$  |
| (81) $16 - 7 =$  | (82) $18 - 8 =$  | (83) $2 - 1 =$   | (84) $14 + 1 =$  |
| (85) $6 + 10 =$  | (86) $3 + 15 =$  | (87) $7 + 9 =$   | (88) $1 + 2 =$   |
| (89) $7 + 2 =$   | (90) $17 - 13 =$ | (91) $9 + 11 =$  | (92) $18 - 6 =$  |
| (93) $11 - 7 =$  | (94) $14 + 5 =$  | (95) $14 + 3 =$  | (96) $1 + 1 =$   |
| (97) $9 - 3 =$   | (98) $19 + 1 =$  | (99) $2 + 11 =$  | (100) $1 + 1 =$  |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 16	(2) 5	(3) 6	(4) 0	(5) 15	(6) 1	(7) 16	(8) 17
(9) 4	(10) 4	(11) 18	(12) 0	(13) 8	(14) 11	(15) 20	(16) 17
(17) 6	(18) 12	(19) 0	(20) 18	(21) 20	(22) 20	(23) 3	(24) 18
(25) 16	(26) 5	(27) 2	(28) 0	(29) 15	(30) 12	(31) 18	(32) 19
(33) 18	(34) 8	(35) 6	(36) 11	(37) 6	(38) 2	(39) 19	(40) 11
(41) 15	(42) 16	(43) 0	(44) 13	(45) 6	(46) 5	(47) 0	(48) 20
(49) 20	(50) 5	(51) 6	(52) 10	(53) 0	(54) 3	(55) 1	(56) 11
(57) 20	(58) 16	(59) 3	(60) 0	(61) 12	(62) 20	(63) 11	(64) 13
(65) 1	(66) 2	(67) 4	(68) 8	(69) 4	(70) 4	(71) 7	(72) 17
(73) 4	(74) 19	(75) 20	(76) 5	(77) 16	(78) 13	(79) 3	(80) 0
(81) 2	(82) 0	(83) 5	(84) 2	(85) 7	(86) 0	(87) 19	(88) 3
(89) 3	(90) 17	(91) 15	(92) 19	(93) 13	(94) 1	(95) 13	(96) 19
(97) 12	(98) 8	(99) 18	(100) 10				

## 第2页答案

(1) 2	(2) 13	(3) 1	(4) 18	(5) 6	(6) 0	(7) 17	(8) 4
(9) 1	(10) 3	(11) 8	(12) 1	(13) 4	(14) 0	(15) 18	(16) 9
(17) 3	(18) 12	(19) 17	(20) 19	(21) 0	(22) 9	(23) 0	(24) 18
(25) 12	(26) 10	(27) 15	(28) 7	(29) 8	(30) 2	(31) 3	(32) 18
(33) 17	(34) 19	(35) 10	(36) 20	(37) 0	(38) 12	(39) 17	(40) 4
(41) 13	(42) 20	(43) 2	(44) 2	(45) 18	(46) 19	(47) 16	(48) 20
(49) 13	(50) 6	(51) 5	(52) 2	(53) 12	(54) 20	(55) 2	(56) 4
(57) 5	(58) 3	(59) 7	(60) 5	(61) 12	(62) 0	(63) 9	(64) 0
(65) 7	(66) 18	(67) 0	(68) 1	(69) 19	(70) 0	(71) 4	(72) 0
(73) 19	(74) 18	(75) 5	(76) 7	(77) 12	(78) 12	(79) 6	(80) 2
(81) 18	(82) 0	(83) 5	(84) 3	(85) 0	(86) 19	(87) 15	(88) 3
(89) 19	(90) 12	(91) 7	(92) 1	(93) 20	(94) 1	(95) 10	(96) 5
(97) 1	(98) 11	(99) 18	(100) 1				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 18 (2) 5 (3) 20 (4) 16 (5) 4 (6) 9 (7) 18 (8) 19  
(9) 13 (10) 5 (11) 0 (12) 10 (13) 0 (14) 0 (15) 20 (16) 9  
(17) 1 (18) 18 (19) 20 (20) 17 (21) 18 (22) 18 (23) 1 (24) 18  
(25) 1 (26) 0 (27) 1 (28) 20 (29) 0 (30) 4 (31) 1 (32) 0  
(33) 20 (34) 2 (35) 14 (36) 11 (37) 12 (38) 6 (39) 3 (40) 9  
(41) 5 (42) 4 (43) 6 (44) 9 (45) 20 (46) 2 (47) 0 (48) 1  
(49) 14 (50) 0 (51) 8 (52) 6 (53) 1 (54) 19 (55) 14 (56) 8  
(57) 7 (58) 19 (59) 3 (60) 0 (61) 2 (62) 18 (63) 2 (64) 13  
(65) 12 (66) 1 (67) 14 (68) 0 (69) 18 (70) 14 (71) 10 (72) 11  
(73) 20 (74) 17 (75) 19 (76) 12 (77) 19 (78) 6 (79) 0 (80) 15  
(81) 15 (82) 18 (83) 0 (84) 4 (85) 12 (86) 14 (87) 16 (88) 17  
(89) 15 (90) 13 (91) 16 (92) 0 (93) 4 (94) 20 (95) 2 (96) 3  
(97) 17 (98) 18 (99) 1 (100) 15

## 第4页答案

(1) 3 (2) 2 (3) 1 (4) 4 (5) 2 (6) 17 (7) 2 (8) 1  
(9) 11 (10) 4 (11) 0 (12) 16 (13) 1 (14) 14 (15) 14 (16) 3  
(17) 15 (18) 2 (19) 15 (20) 13 (21) 20 (22) 20 (23) 15 (24) 18  
(25) 14 (26) 10 (27) 18 (28) 0 (29) 1 (30) 16 (31) 17 (32) 13  
(33) 14 (34) 7 (35) 13 (36) 18 (37) 15 (38) 2 (39) 13 (40) 0  
(41) 15 (42) 1 (43) 19 (44) 20 (45) 14 (46) 18 (47) 20 (48) 20  
(49) 3 (50) 4 (51) 0 (52) 16 (53) 18 (54) 3 (55) 20 (56) 16  
(57) 15 (58) 19 (59) 19 (60) 5 (61) 1 (62) 14 (63) 1 (64) 0  
(65) 16 (66) 6 (67) 3 (68) 11 (69) 2 (70) 14 (71) 13 (72) 17  
(73) 16 (74) 5 (75) 7 (76) 11 (77) 3 (78) 20 (79) 17 (80) 0  
(81) 9 (82) 18 (83) 10 (84) 7 (85) 5 (86) 0 (87) 19 (88) 17  
(89) 19 (90) 1 (91) 0 (92) 19 (93) 6 (94) 17 (95) 12 (96) 12  
(97) 14 (98) 10 (99) 0 (100) 4

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 10	(2) 17	(3) 20	(4) 19	(5) 8	(6) 17	(7) 19	(8) 15
(9) 19	(10) 4	(11) 17	(12) 20	(13) 14	(14) 15	(15) 14	(16) 17
(17) 13	(18) 20	(19) 5	(20) 3	(21) 0	(22) 9	(23) 10	(24) 6
(25) 2	(26) 0	(27) 1	(28) 17	(29) 6	(30) 18	(31) 12	(32) 14
(33) 20	(34) 15	(35) 16	(36) 15	(37) 20	(38) 12	(39) 9	(40) 2
(41) 2	(42) 2	(43) 20	(44) 19	(45) 20	(46) 17	(47) 17	(48) 0
(49) 2	(50) 20	(51) 7	(52) 13	(53) 6	(54) 14	(55) 14	(56) 4
(57) 10	(58) 9	(59) 12	(60) 15	(61) 6	(62) 1	(63) 5	(64) 3
(65) 19	(66) 5	(67) 7	(68) 3	(69) 8	(70) 12	(71) 16	(72) 17
(73) 0	(74) 15	(75) 7	(76) 8	(77) 14	(78) 4	(79) 2	(80) 20
(81) 12	(82) 10	(83) 8	(84) 18	(85) 18	(86) 17	(87) 15	(88) 14
(89) 10	(90) 1	(91) 17	(92) 14	(93) 5	(94) 19	(95) 13	(96) 15
(97) 14	(98) 11	(99) 5	(100) 5				

## 第6页答案

(1) 3	(2) 8	(3) 17	(4) 0	(5) 8	(6) 2	(7) 19	(8) 13
(9) 2	(10) 19	(11) 16	(12) 1	(13) 19	(14) 5	(15) 19	(16) 8
(17) 20	(18) 15	(19) 16	(20) 3	(21) 20	(22) 19	(23) 3	(24) 19
(25) 0	(26) 10	(27) 20	(28) 7	(29) 20	(30) 20	(31) 0	(32) 1
(33) 16	(34) 18	(35) 9	(36) 19	(37) 18	(38) 17	(39) 13	(40) 0
(41) 20	(42) 16	(43) 10	(44) 1	(45) 0	(46) 5	(47) 17	(48) 1
(49) 19	(50) 4	(51) 0	(52) 2	(53) 0	(54) 15	(55) 10	(56) 18
(57) 14	(58) 20	(59) 19	(60) 16	(61) 8	(62) 20	(63) 0	(64) 0
(65) 18	(66) 16	(67) 12	(68) 10	(69) 2	(70) 6	(71) 19	(72) 19
(73) 10	(74) 15	(75) 3	(76) 20	(77) 0	(78) 6	(79) 5	(80) 8
(81) 15	(82) 12	(83) 12	(84) 9	(85) 0	(86) 15	(87) 6	(88) 2
(89) 20	(90) 2	(91) 3	(92) 6	(93) 20	(94) 20	(95) 17	(96) 9
(97) 17	(98) 5	(99) 20	(100) 1				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 14  | (2) 11  | (3) 6   | (4) 0   | (5) 9   | (6) 2   | (7) 19  | (8) 1   |
| (9) 18  | (10) 6  | (11) 17 | (12) 7  | (13) 7  | (14) 19 | (15) 11 | (16) 1  |
| (17) 0  | (18) 4  | (19) 1  | (20) 6  | (21) 16 | (22) 11 | (23) 19 | (24) 19 |
| (25) 5  | (26) 20 | (27) 20 | (28) 10 | (29) 4  | (30) 13 | (31) 18 | (32) 18 |
| (33) 0  | (34) 2  | (35) 3  | (36) 8  | (37) 5  | (38) 17 | (39) 4  | (40) 9  |
| (41) 2  | (42) 9  | (43) 18 | (44) 8  | (45) 5  | (46) 0  | (47) 12 | (48) 2  |
| (49) 19 | (50) 19 | (51) 6  | (52) 20 | (53) 12 | (54) 14 | (55) 18 | (56) 2  |
| (57) 3  | (58) 1  | (59) 20 | (60) 1  | (61) 17 | (62) 19 | (63) 9  | (64) 9  |
| (65) 19 | (66) 17 | (67) 19 | (68) 2  | (69) 3  | (70) 12 | (71) 7  | (72) 3  |
| (73) 1  | (74) 20 | (75) 6  | (76) 20 | (77) 19 | (78) 5  | (79) 13 | (80) 9  |
| (81) 9  | (82) 10 | (83) 1  | (84) 15 | (85) 16 | (86) 18 | (87) 16 | (88) 3  |
| (89) 9  | (90) 4  | (91) 20 | (92) 12 | (93) 4  | (94) 19 | (95) 17 | (96) 2  |
| (97) 6  | (98) 20 | (99) 13 | (100) 2 |         |         |         |         |