

二十以内加减法计算练习题



扫码看答案

姓名 _____ 日期 _____ 用时 _____ 正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $19 + 1 =$ | (2) $14 - 10 =$ | (3) $3 + 14 =$ | (4) $14 + 6 =$ |
| (5) $12 + 1 =$ | (6) $19 + 1 =$ | (7) $18 + 2 =$ | (8) $1 + 16 =$ |
| (9) $13 + 2 =$ | (10) $17 + 3 =$ | (11) $13 + 4 =$ | (12) $8 - 4 =$ |
| (13) $9 + 7 =$ | (14) $18 - 13 =$ | (15) $3 - 2 =$ | (16) $5 - 4 =$ |
| (17) $9 + 10 =$ | (18) $10 + 7 =$ | (19) $10 - 10 =$ | (20) $13 - 5 =$ |
| (21) $18 + 1 =$ | (22) $6 - 6 =$ | (23) $14 + 4 =$ | (24) $11 - 11 =$ |
| (25) $1 + 2 =$ | (26) $18 + 2 =$ | (27) $7 + 2 =$ | (28) $2 + 6 =$ |
| (29) $8 + 11 =$ | (30) $14 - 7 =$ | (31) $16 - 9 =$ | (32) $17 + 2 =$ |
| (33) $19 - 1 =$ | (34) $9 - 3 =$ | (35) $15 + 5 =$ | (36) $12 - 11 =$ |
| (37) $16 + 4 =$ | (38) $5 + 4 =$ | (39) $13 - 1 =$ | (40) $11 - 6 =$ |
| (41) $1 + 16 =$ | (42) $15 - 11 =$ | (43) $3 + 4 =$ | (44) $8 - 2 =$ |
| (45) $5 - 4 =$ | (46) $3 + 2 =$ | (47) $5 - 2 =$ | (48) $17 + 2 =$ |
| (49) $15 + 4 =$ | (50) $4 + 7 =$ | (51) $6 + 6 =$ | (52) $11 - 6 =$ |
| (53) $1 - 1 =$ | (54) $19 + 1 =$ | (55) $7 - 1 =$ | (56) $12 + 6 =$ |
| (57) $6 + 14 =$ | (58) $11 - 11 =$ | (59) $16 + 4 =$ | (60) $1 + 7 =$ |
| (61) $12 + 1 =$ | (62) $8 + 10 =$ | (63) $13 - 4 =$ | (64) $6 - 4 =$ |
| (65) $5 - 1 =$ | (66) $3 - 3 =$ | (67) $17 - 13 =$ | (68) $13 - 8 =$ |
| (69) $9 + 1 =$ | (70) $11 + 5 =$ | (71) $1 - 1 =$ | (72) $16 - 3 =$ |
| (73) $5 - 1 =$ | (74) $19 - 8 =$ | (75) $16 - 8 =$ | (76) $2 - 2 =$ |
| (77) $11 - 4 =$ | (78) $5 - 3 =$ | (79) $18 - 12 =$ | (80) $2 - 2 =$ |
| (81) $16 + 1 =$ | (82) $14 + 4 =$ | (83) $4 - 4 =$ | (84) $9 - 7 =$ |
| (85) $7 + 6 =$ | (86) $9 - 6 =$ | (87) $2 - 2 =$ | (88) $9 - 8 =$ |
| (89) $8 + 10 =$ | (90) $13 + 1 =$ | (91) $3 + 12 =$ | (92) $15 - 9 =$ |
| (93) $14 - 12 =$ | (94) $1 + 5 =$ | (95) $1 + 13 =$ | (96) $12 - 10 =$ |
| (97) $13 + 2 =$ | (98) $12 - 6 =$ | (99) $11 - 5 =$ | (100) $4 + 8 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $9 + 2 =$ | (2) $7 + 11 =$ | (3) $1 + 12 =$ | (4) $9 + 6 =$ |
| (5) $13 - 1 =$ | (6) $12 - 4 =$ | (7) $2 - 2 =$ | (8) $8 - 6 =$ |
| (9) $15 + 2 =$ | (10) $17 + 3 =$ | (11) $16 + 3 =$ | (12) $4 - 3 =$ |
| (13) $16 + 4 =$ | (14) $14 - 6 =$ | (15) $5 - 4 =$ | (16) $12 + 4 =$ |
| (17) $19 - 11 =$ | (18) $14 - 10 =$ | (19) $1 - 1 =$ | (20) $2 - 2 =$ |
| (21) $5 + 7 =$ | (22) $11 + 5 =$ | (23) $7 - 3 =$ | (24) $2 - 2 =$ |
| (25) $11 - 9 =$ | (26) $16 - 14 =$ | (27) $16 - 4 =$ | (28) $6 + 7 =$ |
| (29) $5 + 9 =$ | (30) $5 - 5 =$ | (31) $17 + 2 =$ | (32) $19 + 1 =$ |
| (33) $14 + 4 =$ | (34) $1 - 1 =$ | (35) $8 + 6 =$ | (36) $6 + 11 =$ |
| (37) $19 + 1 =$ | (38) $18 - 18 =$ | (39) $19 + 1 =$ | (40) $8 + 11 =$ |
| (41) $13 - 10 =$ | (42) $8 - 5 =$ | (43) $18 - 12 =$ | (44) $12 + 5 =$ |
| (45) $15 + 3 =$ | (46) $9 - 8 =$ | (47) $10 - 6 =$ | (48) $6 - 3 =$ |
| (49) $6 - 4 =$ | (50) $12 - 12 =$ | (51) $7 - 3 =$ | (52) $16 + 2 =$ |
| (53) $6 - 4 =$ | (54) $13 - 6 =$ | (55) $9 - 6 =$ | (56) $3 - 1 =$ |
| (57) $18 - 12 =$ | (58) $6 + 5 =$ | (59) $3 - 2 =$ | (60) $7 + 10 =$ |
| (61) $6 + 2 =$ | (62) $13 - 7 =$ | (63) $6 + 11 =$ | (64) $5 - 1 =$ |
| (65) $4 + 12 =$ | (66) $2 - 2 =$ | (67) $10 + 5 =$ | (68) $6 - 4 =$ |
| (69) $7 + 10 =$ | (70) $5 + 10 =$ | (71) $6 - 6 =$ | (72) $2 - 1 =$ |
| (73) $4 - 4 =$ | (74) $3 + 11 =$ | (75) $1 - 1 =$ | (76) $14 + 2 =$ |
| (77) $14 - 11 =$ | (78) $4 - 3 =$ | (79) $5 - 4 =$ | (80) $2 + 9 =$ |
| (81) $4 + 11 =$ | (82) $17 + 2 =$ | (83) $19 - 17 =$ | (84) $15 - 7 =$ |
| (85) $1 + 2 =$ | (86) $9 + 9 =$ | (87) $8 + 1 =$ | (88) $14 - 14 =$ |
| (89) $3 + 15 =$ | (90) $18 - 10 =$ | (91) $3 - 2 =$ | (92) $12 - 7 =$ |
| (93) $18 - 5 =$ | (94) $2 + 4 =$ | (95) $15 - 15 =$ | (96) $9 - 7 =$ |
| (97) $16 + 1 =$ | (98) $16 - 9 =$ | (99) $18 + 2 =$ | (100) $18 + 1 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____ 日期 _____ 用时 _____ 正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $1 - 1 =$ | (2) $11 - 6 =$ | (3) $14 - 9 =$ | (4) $16 - 4 =$ |
| (5) $13 - 4 =$ | (6) $6 - 6 =$ | (7) $2 - 1 =$ | (8) $8 - 4 =$ |
| (9) $1 + 5 =$ | (10) $10 + 5 =$ | (11) $8 - 5 =$ | (12) $1 - 1 =$ |
| (13) $8 - 6 =$ | (14) $11 + 7 =$ | (15) $9 - 3 =$ | (16) $12 + 5 =$ |
| (17) $19 - 11 =$ | (18) $3 - 1 =$ | (19) $11 + 6 =$ | (20) $13 - 11 =$ |
| (21) $19 + 1 =$ | (22) $10 + 8 =$ | (23) $13 - 13 =$ | (24) $8 - 7 =$ |
| (25) $15 + 4 =$ | (26) $18 - 8 =$ | (27) $3 - 1 =$ | (28) $11 + 3 =$ |
| (29) $4 - 3 =$ | (30) $9 - 2 =$ | (31) $19 - 9 =$ | (32) $5 - 3 =$ |
| (33) $15 + 4 =$ | (34) $18 + 2 =$ | (35) $17 - 16 =$ | (36) $10 - 4 =$ |
| (37) $1 - 1 =$ | (38) $10 - 1 =$ | (39) $4 - 3 =$ | (40) $10 + 3 =$ |
| (41) $18 + 2 =$ | (42) $2 - 2 =$ | (43) $4 - 3 =$ | (44) $2 + 2 =$ |
| (45) $1 - 1 =$ | (46) $10 - 3 =$ | (47) $17 + 2 =$ | (48) $13 + 1 =$ |
| (49) $6 + 4 =$ | (50) $1 + 2 =$ | (51) $17 - 16 =$ | (52) $10 + 10 =$ |
| (53) $4 + 10 =$ | (54) $17 - 2 =$ | (55) $17 - 1 =$ | (56) $10 - 3 =$ |
| (57) $10 + 4 =$ | (58) $8 + 2 =$ | (59) $15 - 14 =$ | (60) $19 - 12 =$ |
| (61) $16 + 4 =$ | (62) $3 - 3 =$ | (63) $6 - 5 =$ | (64) $14 - 10 =$ |
| (65) $2 - 1 =$ | (66) $4 - 1 =$ | (67) $7 - 7 =$ | (68) $3 - 1 =$ |
| (69) $13 - 11 =$ | (70) $11 + 7 =$ | (71) $3 - 1 =$ | (72) $10 - 4 =$ |
| (73) $8 + 7 =$ | (74) $2 + 1 =$ | (75) $14 - 7 =$ | (76) $19 - 3 =$ |
| (77) $2 - 2 =$ | (78) $8 - 7 =$ | (79) $3 + 5 =$ | (80) $7 + 13 =$ |
| (81) $17 + 3 =$ | (82) $9 - 5 =$ | (83) $8 + 3 =$ | (84) $12 - 2 =$ |
| (85) $16 + 2 =$ | (86) $14 - 8 =$ | (87) $3 + 9 =$ | (88) $5 + 14 =$ |
| (89) $13 + 2 =$ | (90) $7 - 5 =$ | (91) $19 - 4 =$ | (92) $12 - 10 =$ |
| (93) $1 + 14 =$ | (94) $3 - 3 =$ | (95) $13 + 2 =$ | (96) $8 - 6 =$ |
| (97) $6 - 5 =$ | (98) $19 - 14 =$ | (99) $9 + 3 =$ | (100) $6 - 4 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $8 - 1 =$ | (2) $8 + 10 =$ | (3) $14 + 1 =$ | (4) $3 - 1 =$ |
| (5) $5 + 5 =$ | (6) $8 + 5 =$ | (7) $5 + 3 =$ | (8) $18 + 1 =$ |
| (9) $15 + 3 =$ | (10) $15 - 13 =$ | (11) $16 + 3 =$ | (12) $13 + 1 =$ |
| (13) $4 - 4 =$ | (14) $9 - 7 =$ | (15) $15 + 2 =$ | (16) $1 + 19 =$ |
| (17) $19 - 5 =$ | (18) $18 + 2 =$ | (19) $3 - 3 =$ | (20) $15 - 13 =$ |
| (21) $7 - 1 =$ | (22) $18 - 14 =$ | (23) $8 - 8 =$ | (24) $4 - 4 =$ |
| (25) $12 + 6 =$ | (26) $19 + 1 =$ | (27) $16 - 3 =$ | (28) $7 + 5 =$ |
| (29) $19 + 1 =$ | (30) $10 - 10 =$ | (31) $2 + 14 =$ | (32) $13 - 2 =$ |
| (33) $12 + 5 =$ | (34) $1 + 10 =$ | (35) $7 + 10 =$ | (36) $15 - 12 =$ |
| (37) $12 - 3 =$ | (38) $14 + 4 =$ | (39) $17 - 1 =$ | (40) $19 + 1 =$ |
| (41) $9 - 1 =$ | (42) $13 - 12 =$ | (43) $6 - 3 =$ | (44) $18 + 2 =$ |
| (45) $11 - 5 =$ | (46) $8 - 6 =$ | (47) $9 + 6 =$ | (48) $6 + 1 =$ |
| (49) $8 - 7 =$ | (50) $10 + 7 =$ | (51) $15 + 4 =$ | (52) $10 + 10 =$ |
| (53) $10 - 2 =$ | (54) $18 + 2 =$ | (55) $3 + 8 =$ | (56) $10 + 9 =$ |
| (57) $11 - 9 =$ | (58) $2 + 1 =$ | (59) $9 + 6 =$ | (60) $18 + 1 =$ |
| (61) $19 - 19 =$ | (62) $8 + 3 =$ | (63) $8 + 5 =$ | (64) $2 - 2 =$ |
| (65) $12 - 5 =$ | (66) $19 + 1 =$ | (67) $17 - 17 =$ | (68) $4 - 4 =$ |
| (69) $5 - 5 =$ | (70) $14 - 10 =$ | (71) $2 - 2 =$ | (72) $18 - 18 =$ |
| (73) $6 + 7 =$ | (74) $8 - 4 =$ | (75) $7 + 2 =$ | (76) $10 - 10 =$ |
| (77) $14 + 2 =$ | (78) $12 - 4 =$ | (79) $6 + 7 =$ | (80) $5 - 5 =$ |
| (81) $15 + 4 =$ | (82) $9 - 2 =$ | (83) $6 - 1 =$ | (84) $3 - 1 =$ |
| (85) $3 + 10 =$ | (86) $10 + 10 =$ | (87) $14 - 11 =$ | (88) $16 - 13 =$ |
| (89) $8 + 2 =$ | (90) $7 + 7 =$ | (91) $2 - 2 =$ | (92) $11 + 9 =$ |
| (93) $9 + 7 =$ | (94) $15 + 1 =$ | (95) $2 - 1 =$ | (96) $4 + 14 =$ |
| (97) $6 + 6 =$ | (98) $14 + 3 =$ | (99) $10 + 2 =$ | (100) $17 - 10 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $19 - 7 =$ | (2) $15 + 1 =$ | (3) $6 + 9 =$ | (4) $1 + 1 =$ |
| (5) $11 + 3 =$ | (6) $9 - 6 =$ | (7) $15 - 5 =$ | (8) $7 + 13 =$ |
| (9) $10 + 2 =$ | (10) $11 - 11 =$ | (11) $1 - 1 =$ | (12) $16 + 1 =$ |
| (13) $13 - 13 =$ | (14) $16 + 1 =$ | (15) $8 + 11 =$ | (16) $14 - 7 =$ |
| (17) $11 - 9 =$ | (18) $10 + 4 =$ | (19) $17 + 1 =$ | (20) $11 + 1 =$ |
| (21) $6 - 4 =$ | (22) $14 + 1 =$ | (23) $4 + 10 =$ | (24) $12 + 4 =$ |
| (25) $14 - 6 =$ | (26) $5 - 1 =$ | (27) $14 + 2 =$ | (28) $2 + 14 =$ |
| (29) $16 + 3 =$ | (30) $17 + 3 =$ | (31) $6 - 2 =$ | (32) $5 - 1 =$ |
| (33) $16 - 5 =$ | (34) $11 - 11 =$ | (35) $19 + 1 =$ | (36) $8 - 5 =$ |
| (37) $12 - 9 =$ | (38) $18 + 1 =$ | (39) $4 - 1 =$ | (40) $5 + 15 =$ |
| (41) $7 - 1 =$ | (42) $16 + 2 =$ | (43) $2 + 5 =$ | (44) $14 + 2 =$ |
| (45) $7 + 11 =$ | (46) $19 + 1 =$ | (47) $6 - 6 =$ | (48) $10 - 7 =$ |
| (49) $15 - 9 =$ | (50) $3 - 1 =$ | (51) $1 + 6 =$ | (52) $2 + 8 =$ |
| (53) $15 - 8 =$ | (54) $16 + 2 =$ | (55) $18 - 9 =$ | (56) $17 + 1 =$ |
| (57) $7 - 4 =$ | (58) $18 - 9 =$ | (59) $6 + 13 =$ | (60) $5 + 15 =$ |
| (61) $11 - 9 =$ | (62) $13 + 6 =$ | (63) $19 - 3 =$ | (64) $19 + 1 =$ |
| (65) $2 + 1 =$ | (66) $5 + 9 =$ | (67) $5 + 8 =$ | (68) $6 + 9 =$ |
| (69) $3 + 9 =$ | (70) $11 - 2 =$ | (71) $1 - 1 =$ | (72) $15 + 3 =$ |
| (73) $9 - 7 =$ | (74) $1 + 13 =$ | (75) $18 + 1 =$ | (76) $12 + 7 =$ |
| (77) $14 - 13 =$ | (78) $10 - 5 =$ | (79) $16 - 14 =$ | (80) $19 - 19 =$ |
| (81) $2 + 18 =$ | (82) $7 + 7 =$ | (83) $4 + 11 =$ | (84) $18 - 3 =$ |
| (85) $9 + 4 =$ | (86) $8 + 7 =$ | (87) $16 - 9 =$ | (88) $19 + 1 =$ |
| (89) $15 + 3 =$ | (90) $13 - 1 =$ | (91) $14 + 1 =$ | (92) $13 + 2 =$ |
| (93) $9 + 7 =$ | (94) $13 + 4 =$ | (95) $3 + 1 =$ | (96) $14 + 5 =$ |
| (97) $9 + 3 =$ | (98) $1 + 10 =$ | (99) $7 - 6 =$ | (100) $3 - 2 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____	日期 _____	用时 _____	正确率 _____ %
(1) $5 - 4 =$	(2) $8 - 8 =$	(3) $1 + 3 =$	(4) $6 - 2 =$
(5) $14 - 11 =$	(6) $5 - 3 =$	(7) $6 + 5 =$	(8) $16 - 2 =$
(9) $1 - 1 =$	(10) $6 + 11 =$	(11) $2 - 1 =$	(12) $7 + 4 =$
(13) $16 - 12 =$	(14) $11 + 2 =$	(15) $4 + 3 =$	(16) $11 + 6 =$
(17) $7 - 6 =$	(18) $10 + 9 =$	(19) $14 + 3 =$	(20) $6 - 5 =$
(21) $18 - 9 =$	(22) $10 + 6 =$	(23) $13 - 10 =$	(24) $18 + 1 =$
(25) $15 + 4 =$	(26) $10 - 2 =$	(27) $15 - 2 =$	(28) $14 + 3 =$
(29) $4 + 1 =$	(30) $11 - 11 =$	(31) $9 - 9 =$	(32) $5 - 2 =$
(33) $6 + 9 =$	(34) $7 - 2 =$	(35) $16 + 1 =$	(36) $14 + 2 =$
(37) $4 - 1 =$	(38) $12 + 7 =$	(39) $19 - 19 =$	(40) $16 - 14 =$
(41) $3 + 10 =$	(42) $18 + 1 =$	(43) $6 - 1 =$	(44) $14 + 3 =$
(45) $17 + 2 =$	(46) $13 - 13 =$	(47) $3 - 2 =$	(48) $19 - 9 =$
(49) $11 + 3 =$	(50) $5 - 5 =$	(51) $17 + 1 =$	(52) $15 + 5 =$
(53) $18 + 2 =$	(54) $8 - 5 =$	(55) $12 - 12 =$	(56) $18 - 12 =$
(57) $1 + 6 =$	(58) $10 + 1 =$	(59) $9 - 2 =$	(60) $7 + 1 =$
(61) $16 + 3 =$	(62) $7 - 7 =$	(63) $7 - 2 =$	(64) $12 + 7 =$
(65) $9 - 7 =$	(66) $6 + 12 =$	(67) $12 + 3 =$	(68) $8 + 8 =$
(69) $9 + 9 =$	(70) $18 + 2 =$	(71) $15 - 10 =$	(72) $1 - 1 =$
(73) $15 + 4 =$	(74) $7 - 5 =$	(75) $15 + 4 =$	(76) $16 - 15 =$
(77) $16 + 2 =$	(78) $14 + 5 =$	(79) $11 + 7 =$	(80) $17 + 1 =$
(81) $10 + 1 =$	(82) $17 + 3 =$	(83) $6 + 3 =$	(84) $8 - 2 =$
(85) $4 - 1 =$	(86) $7 + 2 =$	(87) $11 - 2 =$	(88) $9 + 3 =$
(89) $10 - 8 =$	(90) $2 - 1 =$	(91) $15 + 4 =$	(92) $13 + 2 =$
(93) $2 + 11 =$	(94) $8 + 7 =$	(95) $15 - 15 =$	(96) $12 - 10 =$
(97) $12 - 9 =$	(98) $16 - 16 =$	(99) $5 - 2 =$	(100) $3 - 3 =$

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $13 - 5 =$ | (2) $7 + 4 =$ | (3) $19 - 16 =$ | (4) $8 - 7 =$ |
| (5) $15 - 13 =$ | (6) $6 - 4 =$ | (7) $18 - 7 =$ | (8) $12 + 6 =$ |
| (9) $7 - 3 =$ | (10) $4 - 1 =$ | (11) $9 + 7 =$ | (12) $4 + 1 =$ |
| (13) $9 - 6 =$ | (14) $4 - 4 =$ | (15) $4 + 14 =$ | (16) $18 - 4 =$ |
| (17) $7 - 7 =$ | (18) $5 + 5 =$ | (19) $11 + 9 =$ | (20) $2 - 1 =$ |
| (21) $3 - 1 =$ | (22) $9 - 3 =$ | (23) $1 + 19 =$ | (24) $1 + 6 =$ |
| (25) $2 - 2 =$ | (26) $5 + 15 =$ | (27) $19 - 2 =$ | (28) $5 - 5 =$ |
| (29) $2 - 1 =$ | (30) $19 - 3 =$ | (31) $11 + 1 =$ | (32) $9 - 1 =$ |
| (33) $19 - 11 =$ | (34) $1 - 1 =$ | (35) $14 - 2 =$ | (36) $4 - 1 =$ |
| (37) $14 + 5 =$ | (38) $12 - 3 =$ | (39) $14 + 3 =$ | (40) $7 - 3 =$ |
| (41) $15 - 6 =$ | (42) $7 - 4 =$ | (43) $2 - 2 =$ | (44) $8 - 8 =$ |
| (45) $4 + 7 =$ | (46) $16 - 12 =$ | (47) $5 + 6 =$ | (48) $3 - 3 =$ |
| (49) $7 - 3 =$ | (50) $18 - 17 =$ | (51) $5 - 1 =$ | (52) $13 - 13 =$ |
| (53) $19 + 1 =$ | (54) $12 - 2 =$ | (55) $12 + 1 =$ | (56) $1 - 1 =$ |
| (57) $18 + 1 =$ | (58) $19 + 1 =$ | (59) $6 + 9 =$ | (60) $8 + 12 =$ |
| (61) $9 - 7 =$ | (62) $10 - 4 =$ | (63) $12 + 7 =$ | (64) $17 + 2 =$ |
| (65) $5 + 13 =$ | (66) $10 - 5 =$ | (67) $5 - 5 =$ | (68) $16 + 3 =$ |
| (69) $12 + 7 =$ | (70) $5 + 14 =$ | (71) $17 + 3 =$ | (72) $6 + 12 =$ |
| (73) $13 + 4 =$ | (74) $16 - 12 =$ | (75) $11 + 5 =$ | (76) $17 - 5 =$ |
| (77) $16 - 3 =$ | (78) $16 - 8 =$ | (79) $18 - 3 =$ | (80) $17 + 1 =$ |
| (81) $4 + 6 =$ | (82) $5 + 9 =$ | (83) $4 - 2 =$ | (84) $8 - 4 =$ |
| (85) $14 + 3 =$ | (86) $16 - 8 =$ | (87) $2 - 2 =$ | (88) $2 - 1 =$ |
| (89) $1 - 1 =$ | (90) $17 - 2 =$ | (91) $6 + 2 =$ | (92) $14 + 1 =$ |
| (93) $9 + 2 =$ | (94) $9 - 8 =$ | (95) $16 - 4 =$ | (96) $17 - 1 =$ |
| (97) $4 - 4 =$ | (98) $11 + 1 =$ | (99) $16 - 16 =$ | (100) $15 + 3 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 20	(2) 4	(3) 17	(4) 20
(5) 13	(6) 20	(7) 20	(8) 17
(9) 15	(10) 20	(11) 17	(12) 4
(13) 16	(14) 5	(15) 1	(16) 1
(17) 19	(18) 17	(19) 0	(20) 8
(21) 19	(22) 0	(23) 18	(24) 0
(25) 3	(26) 20	(27) 9	(28) 8
(29) 19	(30) 7	(31) 7	(32) 19
(33) 18	(34) 6	(35) 20	(36) 1
(37) 20	(38) 9	(39) 12	(40) 5
(41) 17	(42) 4	(43) 7	(44) 6
(45) 1	(46) 5	(47) 3	(48) 19
(49) 19	(50) 11	(51) 12	(52) 5
(53) 0	(54) 20	(55) 6	(56) 18
(57) 20	(58) 0	(59) 20	(60) 8
(61) 13	(62) 18	(63) 9	(64) 2
(65) 4	(66) 0	(67) 4	(68) 5
(69) 10	(70) 16	(71) 0	(72) 13
(73) 4	(74) 11	(75) 8	(76) 0
(77) 7	(78) 2	(79) 6	(80) 0
(81) 17	(82) 18	(83) 0	(84) 2
(85) 13	(86) 3	(87) 0	(88) 1
(89) 18	(90) 14	(91) 15	(92) 6
(93) 2	(94) 6	(95) 14	(96) 2
(97) 15	(98) 6	(99) 6	(100) 12

二十以内加减法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 11 | (2) 18 | (3) 13 | (4) 15 |
| (5) 12 | (6) 8 | (7) 0 | (8) 2 |
| (9) 17 | (10) 20 | (11) 19 | (12) 1 |
| (13) 20 | (14) 8 | (15) 1 | (16) 16 |
| (17) 8 | (18) 4 | (19) 0 | (20) 0 |
| (21) 12 | (22) 16 | (23) 4 | (24) 0 |
| (25) 2 | (26) 2 | (27) 12 | (28) 13 |
| (29) 14 | (30) 0 | (31) 19 | (32) 20 |
| (33) 18 | (34) 0 | (35) 14 | (36) 17 |
| (37) 20 | (38) 0 | (39) 20 | (40) 19 |
| (41) 3 | (42) 3 | (43) 6 | (44) 17 |
| (45) 18 | (46) 1 | (47) 4 | (48) 3 |
| (49) 2 | (50) 0 | (51) 4 | (52) 18 |
| (53) 2 | (54) 7 | (55) 3 | (56) 2 |
| (57) 6 | (58) 11 | (59) 1 | (60) 17 |
| (61) 8 | (62) 6 | (63) 17 | (64) 4 |
| (65) 16 | (66) 0 | (67) 15 | (68) 2 |
| (69) 17 | (70) 15 | (71) 0 | (72) 1 |
| (73) 0 | (74) 14 | (75) 0 | (76) 16 |
| (77) 3 | (78) 1 | (79) 1 | (80) 11 |
| (81) 15 | (82) 19 | (83) 2 | (84) 8 |
| (85) 3 | (86) 18 | (87) 9 | (88) 0 |
| (89) 18 | (90) 8 | (91) 1 | (92) 5 |
| (93) 13 | (94) 6 | (95) 0 | (96) 2 |
| (97) 17 | (98) 7 | (99) 20 | (100) 19 |

二十以内加减法计算练习题答案

第3页答案

(1) 0	(2) 5	(3) 5	(4) 12
(5) 9	(6) 0	(7) 1	(8) 4
(9) 6	(10) 15	(11) 3	(12) 0
(13) 2	(14) 18	(15) 6	(16) 17
(17) 8	(18) 2	(19) 17	(20) 2
(21) 20	(22) 18	(23) 0	(24) 1
(25) 19	(26) 10	(27) 2	(28) 14
(29) 1	(30) 7	(31) 10	(32) 2
(33) 19	(34) 20	(35) 1	(36) 6
(37) 0	(38) 9	(39) 1	(40) 13
(41) 20	(42) 0	(43) 1	(44) 4
(45) 0	(46) 7	(47) 19	(48) 14
(49) 10	(50) 3	(51) 1	(52) 20
(53) 14	(54) 15	(55) 16	(56) 7
(57) 14	(58) 10	(59) 1	(60) 7
(61) 20	(62) 0	(63) 1	(64) 4
(65) 1	(66) 3	(67) 0	(68) 2
(69) 2	(70) 18	(71) 2	(72) 6
(73) 15	(74) 3	(75) 7	(76) 16
(77) 0	(78) 1	(79) 8	(80) 20
(81) 20	(82) 4	(83) 11	(84) 10
(85) 18	(86) 6	(87) 12	(88) 19
(89) 15	(90) 2	(91) 15	(92) 2
(93) 15	(94) 0	(95) 15	(96) 2
(97) 1	(98) 5	(99) 12	(100) 2

二十以内加减法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 7 | (2) 18 | (3) 15 | (4) 2 |
| (5) 10 | (6) 13 | (7) 8 | (8) 19 |
| (9) 18 | (10) 2 | (11) 19 | (12) 14 |
| (13) 0 | (14) 2 | (15) 17 | (16) 20 |
| (17) 14 | (18) 20 | (19) 0 | (20) 2 |
| (21) 6 | (22) 4 | (23) 0 | (24) 0 |
| (25) 18 | (26) 20 | (27) 13 | (28) 12 |
| (29) 20 | (30) 0 | (31) 16 | (32) 11 |
| (33) 17 | (34) 11 | (35) 17 | (36) 3 |
| (37) 9 | (38) 18 | (39) 16 | (40) 20 |
| (41) 8 | (42) 1 | (43) 3 | (44) 20 |
| (45) 6 | (46) 2 | (47) 15 | (48) 7 |
| (49) 1 | (50) 17 | (51) 19 | (52) 20 |
| (53) 8 | (54) 20 | (55) 11 | (56) 19 |
| (57) 2 | (58) 3 | (59) 15 | (60) 19 |
| (61) 0 | (62) 11 | (63) 13 | (64) 0 |
| (65) 7 | (66) 20 | (67) 0 | (68) 0 |
| (69) 0 | (70) 4 | (71) 0 | (72) 0 |
| (73) 13 | (74) 4 | (75) 9 | (76) 0 |
| (77) 16 | (78) 8 | (79) 13 | (80) 0 |
| (81) 19 | (82) 7 | (83) 5 | (84) 2 |
| (85) 13 | (86) 20 | (87) 3 | (88) 3 |
| (89) 10 | (90) 14 | (91) 0 | (92) 20 |
| (93) 16 | (94) 16 | (95) 1 | (96) 18 |
| (97) 12 | (98) 17 | (99) 12 | (100) 7 |

二十以内加减法计算练习题答案

第5页答案

(1) 12	(2) 16	(3) 15	(4) 2
(5) 14	(6) 3	(7) 10	(8) 20
(9) 12	(10) 0	(11) 0	(12) 17
(13) 0	(14) 17	(15) 19	(16) 7
(17) 2	(18) 14	(19) 18	(20) 12
(21) 2	(22) 15	(23) 14	(24) 16
(25) 8	(26) 4	(27) 16	(28) 16
(29) 19	(30) 20	(31) 4	(32) 4
(33) 11	(34) 0	(35) 20	(36) 3
(37) 3	(38) 19	(39) 3	(40) 20
(41) 6	(42) 18	(43) 7	(44) 16
(45) 18	(46) 20	(47) 0	(48) 3
(49) 6	(50) 2	(51) 7	(52) 10
(53) 7	(54) 18	(55) 9	(56) 18
(57) 3	(58) 9	(59) 19	(60) 20
(61) 2	(62) 19	(63) 16	(64) 20
(65) 3	(66) 14	(67) 13	(68) 15
(69) 12	(70) 9	(71) 0	(72) 18
(73) 2	(74) 14	(75) 19	(76) 19
(77) 1	(78) 5	(79) 2	(80) 0
(81) 20	(82) 14	(83) 15	(84) 15
(85) 13	(86) 15	(87) 7	(88) 20
(89) 18	(90) 12	(91) 15	(92) 15
(93) 16	(94) 17	(95) 4	(96) 19
(97) 12	(98) 11	(99) 1	(100) 1

二十以内加减法计算练习题答案

第6页答案

(1) 1	(2) 0	(3) 4	(4) 4
(5) 3	(6) 2	(7) 11	(8) 14
(9) 0	(10) 17	(11) 1	(12) 11
(13) 4	(14) 13	(15) 7	(16) 17
(17) 1	(18) 19	(19) 17	(20) 1
(21) 9	(22) 16	(23) 3	(24) 19
(25) 19	(26) 8	(27) 13	(28) 17
(29) 5	(30) 0	(31) 0	(32) 3
(33) 15	(34) 5	(35) 17	(36) 16
(37) 3	(38) 19	(39) 0	(40) 2
(41) 13	(42) 19	(43) 5	(44) 17
(45) 19	(46) 0	(47) 1	(48) 10
(49) 14	(50) 0	(51) 18	(52) 20
(53) 20	(54) 3	(55) 0	(56) 6
(57) 7	(58) 11	(59) 7	(60) 8
(61) 19	(62) 0	(63) 5	(64) 19
(65) 2	(66) 18	(67) 15	(68) 16
(69) 18	(70) 20	(71) 5	(72) 0
(73) 19	(74) 2	(75) 19	(76) 1
(77) 18	(78) 19	(79) 18	(80) 18
(81) 11	(82) 20	(83) 9	(84) 6
(85) 3	(86) 9	(87) 9	(88) 12
(89) 2	(90) 1	(91) 19	(92) 15
(93) 13	(94) 15	(95) 0	(96) 2
(97) 3	(98) 0	(99) 3	(100) 0

二十以内加减法计算练习题答案

第7页答案

(1) 8	(2) 11	(3) 3	(4) 1
(5) 2	(6) 2	(7) 11	(8) 18
(9) 4	(10) 3	(11) 16	(12) 5
(13) 3	(14) 0	(15) 18	(16) 14
(17) 0	(18) 10	(19) 20	(20) 1
(21) 2	(22) 6	(23) 20	(24) 7
(25) 0	(26) 20	(27) 17	(28) 0
(29) 1	(30) 16	(31) 12	(32) 8
(33) 8	(34) 0	(35) 12	(36) 3
(37) 19	(38) 9	(39) 17	(40) 4
(41) 9	(42) 3	(43) 0	(44) 0
(45) 11	(46) 4	(47) 11	(48) 0
(49) 4	(50) 1	(51) 4	(52) 0
(53) 20	(54) 10	(55) 13	(56) 0
(57) 19	(58) 20	(59) 15	(60) 20
(61) 2	(62) 6	(63) 19	(64) 19
(65) 18	(66) 5	(67) 0	(68) 19
(69) 19	(70) 19	(71) 20	(72) 18
(73) 17	(74) 4	(75) 16	(76) 12
(77) 13	(78) 8	(79) 15	(80) 18
(81) 10	(82) 14	(83) 2	(84) 4
(85) 17	(86) 8	(87) 0	(88) 1
(89) 0	(90) 15	(91) 8	(92) 15
(93) 11	(94) 1	(95) 12	(96) 16
(97) 0	(98) 12	(99) 0	(100) 18