

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $1 + 13 =$

(3)  $18 + 1 =$

(4)  $10 + 5 =$

(5)  $8 + 6 =$

(6)  $5 + 6 =$

(7)  $18 + 2 =$

(8)  $18 + 1 =$

(9)  $17 + 2 =$

(10)  $7 + 7 =$

(11)  $12 + 8 =$

(12)  $10 + 1 =$

(13)  $19 + 1 =$

(14)  $5 + 12 =$

(15)  $14 + 1 =$

(16)  $17 + 3 =$

(17)  $9 + 5 =$

(18)  $9 + 7 =$

(19)  $17 + 3 =$

(20)  $5 + 8 =$

(21)  $17 + 1 =$

(22)  $14 + 1 =$

(23)  $10 + 5 =$

(24)  $3 + 15 =$

(25)  $1 + 10 =$

(26)  $6 + 14 =$

(27)  $18 + 2 =$

(28)  $7 + 11 =$

(29)  $3 + 15 =$

(30)  $19 + 1 =$

(31)  $13 + 1 =$

(32)  $5 + 1 =$

(33)  $13 + 6 =$

(34)  $12 + 6 =$

(35)  $18 + 1 =$

(36)  $16 + 3 =$

(37)  $3 + 10 =$

(38)  $16 + 2 =$

(39)  $11 + 4 =$

(40)  $7 + 13 =$

(41)  $1 + 1 =$

(42)  $11 + 2 =$

(43)  $3 + 13 =$

(44)  $1 + 17 =$

(45)  $15 + 3 =$

(46)  $7 + 10 =$

(47)  $17 + 2 =$

(48)  $10 + 10 =$

(49)  $19 + 1 =$

(50)  $18 + 1 =$

(51)  $7 + 10 =$

(52)  $17 + 3 =$

(53)  $4 + 8 =$

(54)  $13 + 1 =$

(55)  $16 + 4 =$

(56)  $8 + 6 =$

(57)  $6 + 14 =$

(58)  $2 + 9 =$

(59)  $9 + 10 =$

(60)  $13 + 4 =$

(61)  $16 + 1 =$

(62)  $2 + 9 =$

(63)  $17 + 2 =$

(64)  $1 + 11 =$

(65)  $12 + 3 =$

(66)  $6 + 14 =$

(67)  $8 + 11 =$

(68)  $11 + 9 =$

(69)  $10 + 6 =$

(70)  $5 + 11 =$

(71)  $8 + 8 =$

(72)  $14 + 3 =$

(73)  $10 + 10 =$

(74)  $5 + 6 =$

(75)  $13 + 5 =$

(76)  $2 + 14 =$

(77)  $4 + 1 =$

(78)  $15 + 2 =$

(79)  $13 + 3 =$

(80)  $4 + 10 =$

(81)  $14 + 1 =$

(82)  $1 + 16 =$

(83)  $14 + 4 =$

(84)  $19 + 1 =$

(85)  $11 + 6 =$

(86)  $13 + 4 =$

(87)  $7 + 9 =$

(88)  $13 + 7 =$

(89)  $14 + 5 =$

(90)  $14 + 4 =$

(91)  $4 + 4 =$

(92)  $5 + 6 =$

(93)  $8 + 7 =$

(94)  $4 + 10 =$

(95)  $14 + 4 =$

(96)  $9 + 3 =$

(97)  $15 + 4 =$

(98)  $8 + 2 =$

(99)  $1 + 14 =$

(100)  $7 + 8 =$

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姓名 \_\_\_\_\_

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(1)  $6 + 11 =$

(2)  $12 + 7 =$

(3)  $10 + 9 =$

(4)  $3 + 9 =$

(5)  $11 + 7 =$

(6)  $12 + 4 =$

(7)  $2 + 2 =$

(8)  $18 + 1 =$

(9)  $8 + 9 =$

(10)  $16 + 2 =$

(11)  $2 + 12 =$

(12)  $19 + 1 =$

(13)  $4 + 9 =$

(14)  $12 + 6 =$

(15)  $3 + 12 =$

(16)  $1 + 16 =$

(17)  $12 + 2 =$

(18)  $16 + 4 =$

(19)  $3 + 5 =$

(20)  $4 + 6 =$

(21)  $15 + 2 =$

(22)  $3 + 8 =$

(23)  $3 + 9 =$

(24)  $7 + 5 =$

(25)  $18 + 2 =$

(26)  $3 + 11 =$

(27)  $10 + 9 =$

(28)  $14 + 3 =$

(29)  $5 + 1 =$

(30)  $19 + 1 =$

(31)  $12 + 5 =$

(32)  $2 + 13 =$

(33)  $16 + 1 =$

(34)  $1 + 4 =$

(35)  $7 + 7 =$

(36)  $7 + 3 =$

(37)  $8 + 11 =$

(38)  $18 + 2 =$

(39)  $14 + 3 =$

(40)  $19 + 1 =$

(41)  $3 + 5 =$

(42)  $15 + 1 =$

(43)  $11 + 7 =$

(44)  $5 + 8 =$

(45)  $10 + 2 =$

(46)  $10 + 5 =$

(47)  $19 + 1 =$

(48)  $10 + 5 =$

(49)  $19 + 1 =$

(50)  $12 + 1 =$

(51)  $19 + 1 =$

(52)  $4 + 9 =$

(53)  $18 + 2 =$

(54)  $13 + 5 =$

(55)  $7 + 10 =$

(56)  $3 + 8 =$

(57)  $7 + 11 =$

(58)  $9 + 6 =$

(59)  $10 + 1 =$

(60)  $11 + 4 =$

(61)  $7 + 10 =$

(62)  $11 + 8 =$

(63)  $11 + 6 =$

(64)  $9 + 7 =$

(65)  $18 + 2 =$

(66)  $9 + 10 =$

(67)  $13 + 6 =$

(68)  $10 + 10 =$

(69)  $17 + 3 =$

(70)  $1 + 13 =$

(71)  $14 + 4 =$

(72)  $17 + 1 =$

(73)  $11 + 3 =$

(74)  $4 + 2 =$

(75)  $18 + 1 =$

(76)  $7 + 10 =$

(77)  $12 + 7 =$

(78)  $7 + 8 =$

(79)  $6 + 10 =$

(80)  $10 + 3 =$

(81)  $7 + 2 =$

(82)  $16 + 2 =$

(83)  $4 + 4 =$

(84)  $19 + 1 =$

(85)  $1 + 12 =$

(86)  $7 + 7 =$

(87)  $8 + 8 =$

(88)  $10 + 7 =$

(89)  $5 + 11 =$

(90)  $15 + 1 =$

(91)  $10 + 4 =$

(92)  $11 + 8 =$

(93)  $15 + 4 =$

(94)  $13 + 2 =$

(95)  $14 + 5 =$

(96)  $7 + 10 =$

(97)  $5 + 2 =$

(98)  $15 + 4 =$

(99)  $12 + 5 =$

(100)  $5 + 6 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

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(1)  $6 + 2 =$

(2)  $2 + 3 =$

(3)  $3 + 11 =$

(4)  $12 + 8 =$

(5)  $2 + 12 =$

(6)  $2 + 11 =$

(7)  $12 + 4 =$

(8)  $8 + 4 =$

(9)  $7 + 11 =$

(10)  $17 + 3 =$

(11)  $17 + 2 =$

(12)  $13 + 2 =$

(13)  $16 + 1 =$

(14)  $17 + 1 =$

(15)  $4 + 2 =$

(16)  $18 + 2 =$

(17)  $7 + 5 =$

(18)  $2 + 7 =$

(19)  $17 + 2 =$

(20)  $17 + 1 =$

(21)  $14 + 4 =$

(22)  $9 + 11 =$

(23)  $11 + 5 =$

(24)  $14 + 4 =$

(25)  $10 + 10 =$

(26)  $4 + 10 =$

(27)  $5 + 8 =$

(28)  $18 + 1 =$

(29)  $15 + 4 =$

(30)  $18 + 2 =$

(31)  $18 + 1 =$

(32)  $2 + 10 =$

(33)  $1 + 17 =$

(34)  $10 + 6 =$

(35)  $8 + 3 =$

(36)  $11 + 4 =$

(37)  $19 + 1 =$

(38)  $5 + 15 =$

(39)  $15 + 3 =$

(40)  $14 + 1 =$

(41)  $6 + 6 =$

(42)  $8 + 9 =$

(43)  $8 + 10 =$

(44)  $12 + 8 =$

(45)  $3 + 3 =$

(46)  $11 + 6 =$

(47)  $4 + 7 =$

(48)  $18 + 2 =$

(49)  $13 + 1 =$

(50)  $1 + 5 =$

(51)  $11 + 6 =$

(52)  $15 + 1 =$

(53)  $17 + 3 =$

(54)  $18 + 1 =$

(55)  $16 + 3 =$

(56)  $15 + 1 =$

(57)  $1 + 3 =$

(58)  $18 + 1 =$

(59)  $19 + 1 =$

(60)  $2 + 3 =$

(61)  $3 + 3 =$

(62)  $17 + 1 =$

(63)  $5 + 8 =$

(64)  $14 + 1 =$

(65)  $3 + 7 =$

(66)  $17 + 1 =$

(67)  $5 + 13 =$

(68)  $7 + 6 =$

(69)  $17 + 3 =$

(70)  $14 + 2 =$

(71)  $9 + 10 =$

(72)  $19 + 1 =$

(73)  $16 + 4 =$

(74)  $12 + 6 =$

(75)  $5 + 7 =$

(76)  $16 + 4 =$

(77)  $9 + 7 =$

(78)  $14 + 4 =$

(79)  $7 + 5 =$

(80)  $13 + 4 =$

(81)  $18 + 1 =$

(82)  $14 + 6 =$

(83)  $1 + 5 =$

(84)  $7 + 1 =$

(85)  $17 + 3 =$

(86)  $14 + 1 =$

(87)  $7 + 2 =$

(88)  $7 + 6 =$

(89)  $3 + 4 =$

(90)  $17 + 3 =$

(91)  $16 + 2 =$

(92)  $4 + 5 =$

(93)  $18 + 2 =$

(94)  $1 + 19 =$

(95)  $7 + 8 =$

(96)  $2 + 18 =$

(97)  $5 + 4 =$

(98)  $6 + 11 =$

(99)  $5 + 5 =$

(100)  $3 + 11 =$

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(1)  $10 + 4 =$

(2)  $5 + 13 =$

(3)  $8 + 7 =$

(4)  $4 + 12 =$

(5)  $15 + 1 =$

(6)  $7 + 1 =$

(7)  $2 + 14 =$

(8)  $14 + 6 =$

(9)  $3 + 17 =$

(10)  $12 + 5 =$

(11)  $13 + 7 =$

(12)  $16 + 1 =$

(13)  $7 + 11 =$

(14)  $9 + 7 =$

(15)  $15 + 5 =$

(16)  $12 + 6 =$

(17)  $16 + 1 =$

(18)  $17 + 1 =$

(19)  $10 + 9 =$

(20)  $17 + 3 =$

(21)  $19 + 1 =$

(22)  $16 + 1 =$

(23)  $4 + 15 =$

(24)  $19 + 1 =$

(25)  $1 + 5 =$

(26)  $12 + 4 =$

(27)  $10 + 5 =$

(28)  $13 + 1 =$

(29)  $6 + 13 =$

(30)  $10 + 6 =$

(31)  $4 + 11 =$

(32)  $1 + 3 =$

(33)  $15 + 2 =$

(34)  $18 + 2 =$

(35)  $2 + 7 =$

(36)  $4 + 7 =$

(37)  $16 + 3 =$

(38)  $14 + 5 =$

(39)  $1 + 6 =$

(40)  $10 + 7 =$

(41)  $19 + 1 =$

(42)  $14 + 1 =$

(43)  $11 + 9 =$

(44)  $4 + 10 =$

(45)  $4 + 15 =$

(46)  $13 + 1 =$

(47)  $1 + 5 =$

(48)  $10 + 6 =$

(49)  $14 + 1 =$

(50)  $15 + 2 =$

(51)  $18 + 2 =$

(52)  $12 + 6 =$

(53)  $15 + 5 =$

(54)  $13 + 7 =$

(55)  $8 + 2 =$

(56)  $19 + 1 =$

(57)  $9 + 6 =$

(58)  $9 + 7 =$

(59)  $16 + 3 =$

(60)  $15 + 4 =$

(61)  $3 + 1 =$

(62)  $5 + 2 =$

(63)  $1 + 4 =$

(64)  $16 + 4 =$

(65)  $7 + 9 =$

(66)  $14 + 3 =$

(67)  $13 + 2 =$

(68)  $9 + 7 =$

(69)  $4 + 9 =$

(70)  $11 + 9 =$

(71)  $18 + 1 =$

(72)  $5 + 13 =$

(73)  $15 + 4 =$

(74)  $4 + 15 =$

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(76)  $7 + 10 =$

(77)  $8 + 9 =$

(78)  $14 + 6 =$

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(80)  $13 + 3 =$

(81)  $9 + 7 =$

(82)  $12 + 1 =$

(83)  $15 + 1 =$

(84)  $14 + 4 =$

(85)  $6 + 9 =$

(86)  $5 + 13 =$

(87)  $2 + 2 =$

(88)  $12 + 8 =$

(89)  $2 + 4 =$

(90)  $10 + 1 =$

(91)  $12 + 2 =$

(92)  $3 + 9 =$

(93)  $9 + 3 =$

(94)  $7 + 7 =$

(95)  $19 + 1 =$

(96)  $3 + 17 =$

(97)  $17 + 1 =$

(98)  $16 + 1 =$

(99)  $18 + 1 =$

(100)  $5 + 1 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $17 + 3 =$

(2)  $11 + 9 =$

(3)  $6 + 2 =$

(4)  $19 + 1 =$

(5)  $13 + 4 =$

(6)  $16 + 1 =$

(7)  $10 + 8 =$

(8)  $8 + 5 =$

(9)  $1 + 8 =$

(10)  $1 + 9 =$

(11)  $2 + 4 =$

(12)  $15 + 5 =$

(13)  $2 + 10 =$

(14)  $12 + 8 =$

(15)  $10 + 2 =$

(16)  $19 + 1 =$

(17)  $7 + 11 =$

(18)  $3 + 4 =$

(19)  $12 + 8 =$

(20)  $2 + 7 =$

(21)  $7 + 13 =$

(22)  $13 + 4 =$

(23)  $10 + 2 =$

(24)  $11 + 3 =$

(25)  $17 + 3 =$

(26)  $9 + 1 =$

(27)  $19 + 1 =$

(28)  $13 + 3 =$

(29)  $3 + 8 =$

(30)  $9 + 2 =$

(31)  $9 + 1 =$

(32)  $9 + 3 =$

(33)  $9 + 4 =$

(34)  $16 + 4 =$

(35)  $3 + 4 =$

(36)  $1 + 5 =$

(37)  $19 + 1 =$

(38)  $2 + 11 =$

(39)  $14 + 4 =$

(40)  $5 + 11 =$

(41)  $13 + 5 =$

(42)  $4 + 15 =$

(43)  $16 + 1 =$

(44)  $10 + 5 =$

(45)  $14 + 5 =$

(46)  $17 + 1 =$

(47)  $13 + 4 =$

(48)  $13 + 7 =$

(49)  $16 + 3 =$

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(51)  $2 + 2 =$

(52)  $4 + 5 =$

(53)  $5 + 14 =$

(54)  $9 + 9 =$

(55)  $10 + 10 =$

(56)  $8 + 11 =$

(57)  $4 + 2 =$

(58)  $18 + 2 =$

(59)  $8 + 11 =$

(60)  $11 + 6 =$

(61)  $16 + 4 =$

(62)  $2 + 17 =$

(63)  $13 + 4 =$

(64)  $3 + 14 =$

(65)  $6 + 10 =$

(66)  $14 + 6 =$

(67)  $13 + 6 =$

(68)  $12 + 4 =$

(69)  $1 + 14 =$

(70)  $2 + 13 =$

(71)  $10 + 1 =$

(72)  $1 + 7 =$

(73)  $15 + 5 =$

(74)  $6 + 4 =$

(75)  $5 + 8 =$

(76)  $5 + 7 =$

(77)  $9 + 4 =$

(78)  $3 + 15 =$

(79)  $9 + 2 =$

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(81)  $7 + 3 =$

(82)  $19 + 1 =$

(83)  $1 + 13 =$

(84)  $5 + 13 =$

(85)  $13 + 2 =$

(86)  $13 + 6 =$

(87)  $4 + 6 =$

(88)  $2 + 14 =$

(89)  $8 + 5 =$

(90)  $19 + 1 =$

(91)  $1 + 15 =$

(92)  $17 + 3 =$

(93)  $11 + 2 =$

(94)  $17 + 2 =$

(95)  $8 + 7 =$

(96)  $11 + 8 =$

(97)  $3 + 13 =$

(98)  $16 + 4 =$

(99)  $3 + 1 =$

(100)  $16 + 3 =$

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(1)  $18 + 2 =$

(2)  $4 + 16 =$

(3)  $13 + 4 =$

(4)  $15 + 4 =$

(5)  $1 + 10 =$

(6)  $17 + 2 =$

(7)  $8 + 10 =$

(8)  $7 + 10 =$

(9)  $9 + 5 =$

(10)  $10 + 3 =$

(11)  $6 + 8 =$

(12)  $16 + 2 =$

(13)  $2 + 14 =$

(14)  $9 + 11 =$

(15)  $13 + 5 =$

(16)  $1 + 5 =$

(17)  $9 + 6 =$

(18)  $1 + 5 =$

(19)  $6 + 8 =$

(20)  $16 + 1 =$

(21)  $7 + 11 =$

(22)  $4 + 14 =$

(23)  $17 + 2 =$

(24)  $10 + 2 =$

(25)  $14 + 3 =$

(26)  $19 + 1 =$

(27)  $12 + 4 =$

(28)  $8 + 2 =$

(29)  $10 + 8 =$

(30)  $7 + 5 =$

(31)  $9 + 6 =$

(32)  $11 + 9 =$

(33)  $6 + 6 =$

(34)  $2 + 11 =$

(35)  $11 + 4 =$

(36)  $11 + 7 =$

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(43)  $19 + 1 =$

(44)  $16 + 1 =$

(45)  $3 + 15 =$

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(47)  $4 + 12 =$

(48)  $19 + 1 =$

(49)  $18 + 2 =$

(50)  $18 + 1 =$

(51)  $3 + 5 =$

(52)  $16 + 2 =$

(53)  $8 + 9 =$

(54)  $1 + 11 =$

(55)  $9 + 3 =$

(56)  $8 + 7 =$

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(59)  $14 + 6 =$

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(63)  $12 + 7 =$

(64)  $9 + 4 =$

(65)  $6 + 2 =$

(66)  $6 + 1 =$

(67)  $11 + 5 =$

(68)  $13 + 4 =$

(69)  $11 + 1 =$

(70)  $12 + 7 =$

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(74)  $12 + 7 =$

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(80)  $18 + 1 =$

(81)  $11 + 6 =$

(82)  $11 + 1 =$

(83)  $11 + 5 =$

(84)  $17 + 3 =$

(85)  $16 + 3 =$

(86)  $18 + 2 =$

(87)  $2 + 18 =$

(88)  $19 + 1 =$

(89)  $9 + 6 =$

(90)  $3 + 15 =$

(91)  $6 + 7 =$

(92)  $8 + 1 =$

(93)  $14 + 5 =$

(94)  $10 + 7 =$

(95)  $17 + 1 =$

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(98)  $7 + 1 =$

(99)  $19 + 1 =$

(100)  $13 + 6 =$

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(1)  $11 + 7 =$

(2)  $18 + 1 =$

(3)  $13 + 7 =$

(4)  $3 + 9 =$

(5)  $6 + 4 =$

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(8)  $9 + 6 =$

(9)  $6 + 1 =$

(10)  $13 + 6 =$

(11)  $5 + 11 =$

(12)  $13 + 6 =$

(13)  $12 + 6 =$

(14)  $14 + 4 =$

(15)  $12 + 4 =$

(16)  $13 + 6 =$

(17)  $5 + 4 =$

(18)  $14 + 3 =$

(19)  $3 + 9 =$

(20)  $15 + 5 =$

(21)  $14 + 6 =$

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(23)  $12 + 7 =$

(24)  $3 + 10 =$

(25)  $1 + 11 =$

(26)  $5 + 7 =$

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(30)  $16 + 2 =$

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(35)  $4 + 1 =$

(36)  $18 + 1 =$

(37)  $9 + 11 =$

(38)  $19 + 1 =$

(39)  $17 + 2 =$

(40)  $19 + 1 =$

(41)  $11 + 4 =$

(42)  $18 + 1 =$

(43)  $4 + 9 =$

(44)  $4 + 1 =$

(45)  $3 + 4 =$

(46)  $6 + 14 =$

(47)  $19 + 1 =$

(48)  $13 + 3 =$

(49)  $4 + 13 =$

(50)  $6 + 11 =$

(51)  $19 + 1 =$

(52)  $5 + 13 =$

(53)  $4 + 7 =$

(54)  $1 + 16 =$

(55)  $6 + 8 =$

(56)  $6 + 6 =$

(57)  $2 + 14 =$

(58)  $15 + 3 =$

(59)  $2 + 4 =$

(60)  $18 + 1 =$

(61)  $2 + 5 =$

(62)  $3 + 15 =$

(63)  $5 + 15 =$

(64)  $4 + 16 =$

(65)  $5 + 8 =$

(66)  $16 + 2 =$

(67)  $1 + 12 =$

(68)  $8 + 3 =$

(69)  $1 + 7 =$

(70)  $11 + 8 =$

(71)  $15 + 3 =$

(72)  $14 + 3 =$

(73)  $4 + 10 =$

(74)  $14 + 5 =$

(75)  $7 + 2 =$

(76)  $11 + 4 =$

(77)  $10 + 4 =$

(78)  $7 + 12 =$

(79)  $1 + 7 =$

(80)  $14 + 3 =$

(81)  $15 + 4 =$

(82)  $19 + 1 =$

(83)  $14 + 2 =$

(84)  $8 + 3 =$

(85)  $9 + 2 =$

(86)  $14 + 5 =$

(87)  $16 + 1 =$

(88)  $2 + 10 =$

(89)  $4 + 2 =$

(90)  $11 + 9 =$

(91)  $11 + 1 =$

(92)  $8 + 7 =$

(93)  $2 + 5 =$

(94)  $9 + 11 =$

(95)  $11 + 2 =$

(96)  $19 + 1 =$

(97)  $1 + 3 =$

(98)  $16 + 2 =$

(99)  $12 + 6 =$

(100)  $14 + 6 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 20	(2) 14	(3) 19	(4) 15	(5) 14	(6) 11	(7) 20	(8) 19
(9) 19	(10) 14	(11) 20	(12) 11	(13) 20	(14) 17	(15) 15	(16) 20
(17) 14	(18) 16	(19) 20	(20) 13	(21) 18	(22) 15	(23) 15	(24) 18
(25) 11	(26) 20	(27) 20	(28) 18	(29) 18	(30) 20	(31) 14	(32) 6
(33) 19	(34) 18	(35) 19	(36) 19	(37) 13	(38) 18	(39) 15	(40) 20
(41) 2	(42) 13	(43) 16	(44) 18	(45) 18	(46) 17	(47) 19	(48) 20
(49) 20	(50) 19	(51) 17	(52) 20	(53) 12	(54) 14	(55) 20	(56) 14
(57) 20	(58) 11	(59) 19	(60) 17	(61) 17	(62) 11	(63) 19	(64) 12
(65) 15	(66) 20	(67) 19	(68) 20	(69) 16	(70) 16	(71) 16	(72) 17
(73) 20	(74) 11	(75) 18	(76) 16	(77) 5	(78) 17	(79) 16	(80) 14
(81) 15	(82) 17	(83) 18	(84) 20	(85) 17	(86) 17	(87) 16	(88) 20
(89) 19	(90) 18	(91) 8	(92) 11	(93) 15	(94) 14	(95) 18	(96) 12
(97) 19	(98) 10	(99) 15	(100) 15				

### 第2页答案

(1) 17	(2) 19	(3) 19	(4) 12	(5) 18	(6) 16	(7) 4	(8) 19
(9) 17	(10) 18	(11) 14	(12) 20	(13) 13	(14) 18	(15) 15	(16) 17
(17) 14	(18) 20	(19) 8	(20) 10	(21) 17	(22) 11	(23) 12	(24) 12
(25) 20	(26) 14	(27) 19	(28) 17	(29) 6	(30) 20	(31) 17	(32) 15
(33) 17	(34) 5	(35) 14	(36) 10	(37) 19	(38) 20	(39) 17	(40) 20
(41) 8	(42) 16	(43) 18	(44) 13	(45) 12	(46) 15	(47) 20	(48) 15
(49) 20	(50) 13	(51) 20	(52) 13	(53) 20	(54) 18	(55) 17	(56) 11
(57) 18	(58) 15	(59) 11	(60) 15	(61) 17	(62) 19	(63) 17	(64) 16
(65) 20	(66) 19	(67) 19	(68) 20	(69) 20	(70) 14	(71) 18	(72) 18
(73) 14	(74) 6	(75) 19	(76) 17	(77) 19	(78) 15	(79) 16	(80) 13
(81) 9	(82) 18	(83) 8	(84) 20	(85) 13	(86) 14	(87) 16	(88) 17
(89) 16	(90) 16	(91) 14	(92) 19	(93) 19	(94) 15	(95) 19	(96) 17
(97) 7	(98) 19	(99) 17	(100) 11				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 8	(2) 5	(3) 14	(4) 20	(5) 14	(6) 13	(7) 16	(8) 12
(9) 18	(10) 20	(11) 19	(12) 15	(13) 17	(14) 18	(15) 6	(16) 20
(17) 12	(18) 9	(19) 19	(20) 18	(21) 18	(22) 20	(23) 16	(24) 18
(25) 20	(26) 14	(27) 13	(28) 19	(29) 19	(30) 20	(31) 19	(32) 12
(33) 18	(34) 16	(35) 11	(36) 15	(37) 20	(38) 20	(39) 18	(40) 15
(41) 12	(42) 17	(43) 18	(44) 20	(45) 6	(46) 17	(47) 11	(48) 20
(49) 14	(50) 6	(51) 17	(52) 16	(53) 20	(54) 19	(55) 19	(56) 16
(57) 4	(58) 19	(59) 20	(60) 5	(61) 6	(62) 18	(63) 13	(64) 15
(65) 10	(66) 18	(67) 18	(68) 13	(69) 20	(70) 16	(71) 19	(72) 20
(73) 20	(74) 18	(75) 12	(76) 20	(77) 16	(78) 18	(79) 12	(80) 17
(81) 19	(82) 20	(83) 6	(84) 8	(85) 20	(86) 15	(87) 9	(88) 13
(89) 7	(90) 20	(91) 18	(92) 9	(93) 20	(94) 20	(95) 15	(96) 20
(97) 9	(98) 17	(99) 10	(100) 14				

### 第4页答案

(1) 14	(2) 18	(3) 15	(4) 16	(5) 16	(6) 8	(7) 16	(8) 20
(9) 20	(10) 17	(11) 20	(12) 17	(13) 18	(14) 16	(15) 20	(16) 18
(17) 17	(18) 18	(19) 19	(20) 20	(21) 20	(22) 17	(23) 19	(24) 20
(25) 6	(26) 16	(27) 15	(28) 14	(29) 19	(30) 16	(31) 15	(32) 4
(33) 17	(34) 20	(35) 9	(36) 11	(37) 19	(38) 19	(39) 7	(40) 17
(41) 20	(42) 15	(43) 20	(44) 14	(45) 19	(46) 14	(47) 6	(48) 16
(49) 15	(50) 17	(51) 20	(52) 18	(53) 20	(54) 20	(55) 10	(56) 20
(57) 15	(58) 16	(59) 19	(60) 19	(61) 4	(62) 7	(63) 5	(64) 20
(65) 16	(66) 17	(67) 15	(68) 16	(69) 13	(70) 20	(71) 19	(72) 18
(73) 19	(74) 19	(75) 11	(76) 17	(77) 17	(78) 20	(79) 19	(80) 16
(81) 16	(82) 13	(83) 16	(84) 18	(85) 15	(86) 18	(87) 4	(88) 20
(89) 6	(90) 11	(91) 14	(92) 12	(93) 12	(94) 14	(95) 20	(96) 20
(97) 18	(98) 17	(99) 19	(100) 6				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 20	(2) 20	(3) 8	(4) 20	(5) 17	(6) 17	(7) 18	(8) 13
(9) 9	(10) 10	(11) 6	(12) 20	(13) 12	(14) 20	(15) 12	(16) 20
(17) 18	(18) 7	(19) 20	(20) 9	(21) 20	(22) 17	(23) 12	(24) 14
(25) 20	(26) 10	(27) 20	(28) 16	(29) 11	(30) 11	(31) 10	(32) 12
(33) 13	(34) 20	(35) 7	(36) 6	(37) 20	(38) 13	(39) 18	(40) 16
(41) 18	(42) 19	(43) 17	(44) 15	(45) 19	(46) 18	(47) 17	(48) 20
(49) 19	(50) 20	(51) 4	(52) 9	(53) 19	(54) 18	(55) 20	(56) 19
(57) 6	(58) 20	(59) 19	(60) 17	(61) 20	(62) 19	(63) 17	(64) 17
(65) 16	(66) 20	(67) 19	(68) 16	(69) 15	(70) 15	(71) 11	(72) 8
(73) 20	(74) 10	(75) 13	(76) 12	(77) 13	(78) 18	(79) 11	(80) 20
(81) 10	(82) 20	(83) 14	(84) 18	(85) 15	(86) 19	(87) 10	(88) 16
(89) 13	(90) 20	(91) 16	(92) 20	(93) 13	(94) 19	(95) 15	(96) 19
(97) 16	(98) 20	(99) 4	(100) 19				

### 第6页答案

(1) 20	(2) 20	(3) 17	(4) 19	(5) 11	(6) 19	(7) 18	(8) 17
(9) 14	(10) 13	(11) 14	(12) 18	(13) 16	(14) 20	(15) 18	(16) 6
(17) 15	(18) 6	(19) 14	(20) 17	(21) 18	(22) 18	(23) 19	(24) 12
(25) 17	(26) 20	(27) 16	(28) 10	(29) 18	(30) 12	(31) 15	(32) 20
(33) 12	(34) 13	(35) 15	(36) 18	(37) 16	(38) 13	(39) 15	(40) 5
(41) 12	(42) 9	(43) 20	(44) 17	(45) 18	(46) 20	(47) 16	(48) 20
(49) 20	(50) 19	(51) 8	(52) 18	(53) 17	(54) 12	(55) 12	(56) 15
(57) 17	(58) 19	(59) 20	(60) 20	(61) 18	(62) 10	(63) 19	(64) 13
(65) 8	(66) 7	(67) 16	(68) 17	(69) 12	(70) 19	(71) 18	(72) 20
(73) 13	(74) 19	(75) 17	(76) 17	(77) 16	(78) 5	(79) 13	(80) 19
(81) 17	(82) 12	(83) 16	(84) 20	(85) 19	(86) 20	(87) 20	(88) 20
(89) 15	(90) 18	(91) 13	(92) 9	(93) 19	(94) 17	(95) 18	(96) 20
(97) 16	(98) 8	(99) 20	(100) 19				

## 二十以内加法计算练习题答案

### 第7页答案

(1) 18	(2) 19	(3) 20	(4) 12	(5) 10	(6) 18	(7) 15	(8) 15
(9) 7	(10) 19	(11) 16	(12) 19	(13) 18	(14) 18	(15) 16	(16) 19
(17) 9	(18) 17	(19) 12	(20) 20	(21) 20	(22) 12	(23) 19	(24) 13
(25) 12	(26) 12	(27) 11	(28) 20	(29) 20	(30) 18	(31) 17	(32) 20
(33) 19	(34) 15	(35) 5	(36) 19	(37) 20	(38) 20	(39) 19	(40) 20
(41) 15	(42) 19	(43) 13	(44) 5	(45) 7	(46) 20	(47) 20	(48) 16
(49) 17	(50) 17	(51) 20	(52) 18	(53) 11	(54) 17	(55) 14	(56) 12
(57) 16	(58) 18	(59) 6	(60) 19	(61) 7	(62) 18	(63) 20	(64) 20
(65) 13	(66) 18	(67) 13	(68) 11	(69) 8	(70) 19	(71) 18	(72) 17
(73) 14	(74) 19	(75) 9	(76) 15	(77) 14	(78) 19	(79) 8	(80) 17
(81) 19	(82) 20	(83) 16	(84) 11	(85) 11	(86) 19	(87) 17	(88) 12
(89) 6	(90) 20	(91) 12	(92) 15	(93) 7	(94) 20	(95) 13	(96) 20
(97) 4	(98) 18	(99) 18	(100) 20				