

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $1 + 8 =$ | (2) $5 + 9 =$ | (3) $13 + 7 =$ | (4) $5 + 8 =$ |
| (5) $9 + 5 =$ | (6) $12 + 5 =$ | (7) $16 + 4 =$ | (8) $2 + 5 =$ |
| (9) $18 + 1 =$ | (10) $15 + 3 =$ | (11) $16 + 3 =$ | (12) $8 + 11 =$ |
| (13) $7 + 13 =$ | (14) $16 + 3 =$ | (15) $19 + 1 =$ | (16) $3 + 1 =$ |
| (17) $12 + 3 =$ | (18) $3 + 4 =$ | (19) $8 + 3 =$ | (20) $19 + 1 =$ |
| (21) $9 + 1 =$ | (22) $15 + 2 =$ | (23) $18 + 2 =$ | (24) $3 + 16 =$ |
| (25) $7 + 5 =$ | (26) $2 + 12 =$ | (27) $15 + 5 =$ | (28) $18 + 1 =$ |
| (29) $4 + 14 =$ | (30) $9 + 9 =$ | (31) $15 + 1 =$ | (32) $3 + 2 =$ |
| (33) $8 + 2 =$ | (34) $19 + 1 =$ | (35) $3 + 1 =$ | (36) $3 + 4 =$ |
| (37) $19 + 1 =$ | (38) $18 + 2 =$ | (39) $13 + 3 =$ | (40) $16 + 4 =$ |
| (41) $1 + 6 =$ | (42) $13 + 5 =$ | (43) $17 + 2 =$ | (44) $1 + 1 =$ |
| (45) $7 + 7 =$ | (46) $17 + 2 =$ | (47) $1 + 5 =$ | (48) $11 + 3 =$ |
| (49) $17 + 1 =$ | (50) $6 + 9 =$ | (51) $18 + 1 =$ | (52) $2 + 15 =$ |
| (53) $18 + 1 =$ | (54) $2 + 13 =$ | (55) $18 + 1 =$ | (56) $17 + 2 =$ |
| (57) $13 + 5 =$ | (58) $7 + 9 =$ | (59) $6 + 11 =$ | (60) $4 + 6 =$ |
| (61) $19 + 1 =$ | (62) $15 + 5 =$ | (63) $6 + 2 =$ | (64) $9 + 7 =$ |
| (65) $6 + 11 =$ | (66) $17 + 3 =$ | (67) $3 + 15 =$ | (68) $12 + 7 =$ |
| (69) $12 + 8 =$ | (70) $16 + 4 =$ | (71) $3 + 14 =$ | (72) $17 + 3 =$ |
| (73) $6 + 7 =$ | (74) $1 + 11 =$ | (75) $14 + 6 =$ | (76) $13 + 4 =$ |
| (77) $16 + 1 =$ | (78) $11 + 9 =$ | (79) $14 + 3 =$ | (80) $18 + 1 =$ |
| (81) $5 + 4 =$ | (82) $4 + 16 =$ | (83) $8 + 10 =$ | (84) $13 + 7 =$ |
| (85) $2 + 9 =$ | (86) $3 + 2 =$ | (87) $17 + 1 =$ | (88) $14 + 3 =$ |
| (89) $1 + 8 =$ | (90) $12 + 7 =$ | (91) $15 + 1 =$ | (92) $4 + 10 =$ |
| (93) $16 + 1 =$ | (94) $15 + 5 =$ | (95) $6 + 12 =$ | (96) $9 + 7 =$ |
| (97) $8 + 3 =$ | (98) $6 + 13 =$ | (99) $10 + 3 =$ | (100) $7 + 10 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $9 + 7 =$ | (2) $1 + 6 =$ | (3) $8 + 3 =$ | (4) $16 + 4 =$ |
| (5) $14 + 2 =$ | (6) $2 + 11 =$ | (7) $7 + 6 =$ | (8) $11 + 6 =$ |
| (9) $9 + 9 =$ | (10) $16 + 1 =$ | (11) $13 + 4 =$ | (12) $10 + 1 =$ |
| (13) $14 + 5 =$ | (14) $1 + 14 =$ | (15) $4 + 13 =$ | (16) $14 + 6 =$ |
| (17) $11 + 6 =$ | (18) $13 + 1 =$ | (19) $8 + 4 =$ | (20) $18 + 1 =$ |
| (21) $8 + 6 =$ | (22) $11 + 2 =$ | (23) $14 + 2 =$ | (24) $5 + 1 =$ |
| (25) $6 + 11 =$ | (26) $3 + 7 =$ | (27) $14 + 2 =$ | (28) $15 + 2 =$ |
| (29) $1 + 11 =$ | (30) $13 + 2 =$ | (31) $2 + 3 =$ | (32) $17 + 2 =$ |
| (33) $9 + 11 =$ | (34) $8 + 8 =$ | (35) $14 + 1 =$ | (36) $1 + 8 =$ |
| (37) $7 + 1 =$ | (38) $10 + 3 =$ | (39) $2 + 16 =$ | (40) $11 + 8 =$ |
| (41) $16 + 3 =$ | (42) $12 + 3 =$ | (43) $6 + 2 =$ | (44) $1 + 15 =$ |
| (45) $2 + 15 =$ | (46) $7 + 3 =$ | (47) $13 + 7 =$ | (48) $5 + 10 =$ |
| (49) $7 + 1 =$ | (50) $1 + 2 =$ | (51) $3 + 13 =$ | (52) $5 + 14 =$ |
| (53) $15 + 4 =$ | (54) $19 + 1 =$ | (55) $14 + 5 =$ | (56) $16 + 2 =$ |
| (57) $6 + 12 =$ | (58) $1 + 18 =$ | (59) $10 + 3 =$ | (60) $9 + 2 =$ |
| (61) $2 + 17 =$ | (62) $3 + 2 =$ | (63) $2 + 7 =$ | (64) $13 + 2 =$ |
| (65) $5 + 3 =$ | (66) $12 + 1 =$ | (67) $10 + 3 =$ | (68) $3 + 1 =$ |
| (69) $2 + 13 =$ | (70) $17 + 2 =$ | (71) $16 + 1 =$ | (72) $18 + 1 =$ |
| (73) $6 + 2 =$ | (74) $18 + 1 =$ | (75) $3 + 5 =$ | (76) $4 + 9 =$ |
| (77) $2 + 17 =$ | (78) $6 + 5 =$ | (79) $11 + 1 =$ | (80) $2 + 8 =$ |
| (81) $7 + 2 =$ | (82) $5 + 9 =$ | (83) $7 + 1 =$ | (84) $16 + 3 =$ |
| (85) $19 + 1 =$ | (86) $7 + 2 =$ | (87) $12 + 8 =$ | (88) $18 + 2 =$ |
| (89) $13 + 2 =$ | (90) $7 + 3 =$ | (91) $13 + 5 =$ | (92) $9 + 10 =$ |
| (93) $4 + 11 =$ | (94) $17 + 2 =$ | (95) $18 + 2 =$ | (96) $17 + 2 =$ |
| (97) $4 + 8 =$ | (98) $11 + 8 =$ | (99) $2 + 5 =$ | (100) $19 + 1 =$ |

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(1) $2 + 7 =$

(2) $7 + 6 =$

(3) $2 + 17 =$

(4) $10 + 4 =$

(5) $7 + 12 =$

(6) $12 + 5 =$

(7) $3 + 8 =$

(8) $5 + 15 =$

(9) $18 + 2 =$

(10) $19 + 1 =$

(11) $13 + 2 =$

(12) $7 + 6 =$

(13) $12 + 4 =$

(14) $13 + 4 =$

(15) $17 + 1 =$

(16) $19 + 1 =$

(17) $14 + 5 =$

(18) $17 + 1 =$

(19) $15 + 3 =$

(20) $6 + 8 =$

(21) $12 + 4 =$

(22) $3 + 15 =$

(23) $18 + 1 =$

(24) $15 + 3 =$

(25) $7 + 1 =$

(26) $16 + 2 =$

(27) $7 + 4 =$

(28) $9 + 10 =$

(29) $18 + 2 =$

(30) $13 + 2 =$

(31) $17 + 1 =$

(32) $16 + 4 =$

(33) $7 + 5 =$

(34) $5 + 9 =$

(35) $16 + 1 =$

(36) $9 + 7 =$

(37) $4 + 11 =$

(38) $16 + 1 =$

(39) $1 + 11 =$

(40) $19 + 1 =$

(41) $9 + 10 =$

(42) $3 + 11 =$

(43) $6 + 12 =$

(44) $4 + 14 =$

(45) $5 + 2 =$

(46) $1 + 19 =$

(47) $11 + 9 =$

(48) $18 + 2 =$

(49) $19 + 1 =$

(50) $15 + 3 =$

(51) $12 + 4 =$

(52) $16 + 2 =$

(53) $1 + 17 =$

(54) $4 + 9 =$

(55) $19 + 1 =$

(56) $17 + 3 =$

(57) $1 + 7 =$

(58) $11 + 3 =$

(59) $9 + 2 =$

(60) $16 + 4 =$

(61) $13 + 2 =$

(62) $10 + 6 =$

(63) $8 + 11 =$

(64) $17 + 1 =$

(65) $5 + 9 =$

(66) $2 + 1 =$

(67) $15 + 2 =$

(68) $7 + 10 =$

(69) $8 + 2 =$

(70) $18 + 1 =$

(71) $4 + 5 =$

(72) $7 + 7 =$

(73) $6 + 14 =$

(74) $5 + 7 =$

(75) $18 + 2 =$

(76) $3 + 17 =$

(77) $17 + 1 =$

(78) $9 + 8 =$

(79) $10 + 6 =$

(80) $9 + 1 =$

(81) $15 + 5 =$

(82) $4 + 15 =$

(83) $1 + 17 =$

(84) $10 + 6 =$

(85) $18 + 2 =$

(86) $2 + 10 =$

(87) $11 + 6 =$

(88) $5 + 5 =$

(89) $12 + 4 =$

(90) $19 + 1 =$

(91) $2 + 17 =$

(92) $2 + 8 =$

(93) $11 + 1 =$

(94) $15 + 5 =$

(95) $5 + 8 =$

(96) $3 + 6 =$

(97) $4 + 2 =$

(98) $19 + 1 =$

(99) $2 + 5 =$

(100) $11 + 8 =$

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- | | | | |
|------------------|-----------------|-----------------|------------------|
| (1) $12 + 6 =$ | (2) $6 + 10 =$ | (3) $4 + 9 =$ | (4) $1 + 12 =$ |
| (5) $13 + 1 =$ | (6) $14 + 2 =$ | (7) $7 + 11 =$ | (8) $15 + 3 =$ |
| (9) $19 + 1 =$ | (10) $6 + 9 =$ | (11) $1 + 8 =$ | (12) $1 + 3 =$ |
| (13) $18 + 2 =$ | (14) $16 + 4 =$ | (15) $15 + 2 =$ | (16) $12 + 8 =$ |
| (17) $15 + 5 =$ | (18) $19 + 1 =$ | (19) $2 + 7 =$ | (20) $14 + 2 =$ |
| (21) $18 + 2 =$ | (22) $12 + 4 =$ | (23) $4 + 3 =$ | (24) $12 + 2 =$ |
| (25) $15 + 3 =$ | (26) $8 + 12 =$ | (27) $19 + 1 =$ | (28) $10 + 4 =$ |
| (29) $7 + 7 =$ | (30) $10 + 4 =$ | (31) $17 + 1 =$ | (32) $14 + 1 =$ |
| (33) $10 + 10 =$ | (34) $1 + 1 =$ | (35) $7 + 11 =$ | (36) $5 + 15 =$ |
| (37) $12 + 1 =$ | (38) $13 + 3 =$ | (39) $4 + 11 =$ | (40) $11 + 8 =$ |
| (41) $6 + 8 =$ | (42) $6 + 9 =$ | (43) $8 + 10 =$ | (44) $18 + 1 =$ |
| (45) $4 + 3 =$ | (46) $2 + 17 =$ | (47) $13 + 1 =$ | (48) $15 + 1 =$ |
| (49) $15 + 3 =$ | (50) $2 + 16 =$ | (51) $16 + 3 =$ | (52) $1 + 8 =$ |
| (53) $4 + 2 =$ | (54) $11 + 5 =$ | (55) $4 + 8 =$ | (56) $16 + 1 =$ |
| (57) $14 + 6 =$ | (58) $14 + 1 =$ | (59) $15 + 3 =$ | (60) $10 + 5 =$ |
| (61) $7 + 8 =$ | (62) $12 + 1 =$ | (63) $3 + 2 =$ | (64) $14 + 4 =$ |
| (65) $18 + 2 =$ | (66) $5 + 8 =$ | (67) $15 + 2 =$ | (68) $12 + 2 =$ |
| (69) $4 + 3 =$ | (70) $16 + 4 =$ | (71) $6 + 1 =$ | (72) $18 + 1 =$ |
| (73) $17 + 3 =$ | (74) $7 + 3 =$ | (75) $2 + 6 =$ | (76) $11 + 1 =$ |
| (77) $15 + 4 =$ | (78) $16 + 3 =$ | (79) $3 + 9 =$ | (80) $12 + 6 =$ |
| (81) $14 + 3 =$ | (82) $2 + 4 =$ | (83) $5 + 9 =$ | (84) $16 + 1 =$ |
| (85) $3 + 1 =$ | (86) $18 + 1 =$ | (87) $17 + 3 =$ | (88) $8 + 6 =$ |
| (89) $5 + 11 =$ | (90) $2 + 13 =$ | (91) $2 + 4 =$ | (92) $14 + 4 =$ |
| (93) $16 + 3 =$ | (94) $12 + 4 =$ | (95) $9 + 4 =$ | (96) $1 + 2 =$ |
| (97) $5 + 1 =$ | (98) $5 + 6 =$ | (99) $13 + 7 =$ | (100) $14 + 4 =$ |

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(1) $13 + 6 =$

(2) $2 + 1 =$

(3) $9 + 10 =$

(4) $5 + 8 =$

(5) $12 + 1 =$

(6) $18 + 2 =$

(7) $10 + 8 =$

(8) $12 + 5 =$

(9) $14 + 6 =$

(10) $5 + 11 =$

(11) $16 + 2 =$

(12) $14 + 1 =$

(13) $16 + 2 =$

(14) $4 + 6 =$

(15) $18 + 2 =$

(16) $13 + 1 =$

(17) $11 + 4 =$

(18) $10 + 4 =$

(19) $18 + 1 =$

(20) $11 + 4 =$

(21) $19 + 1 =$

(22) $1 + 13 =$

(23) $14 + 5 =$

(24) $4 + 5 =$

(25) $15 + 1 =$

(26) $18 + 1 =$

(27) $17 + 1 =$

(28) $4 + 13 =$

(29) $7 + 4 =$

(30) $15 + 5 =$

(31) $2 + 9 =$

(32) $1 + 5 =$

(33) $7 + 2 =$

(34) $3 + 12 =$

(35) $5 + 1 =$

(36) $3 + 10 =$

(37) $6 + 11 =$

(38) $4 + 12 =$

(39) $8 + 11 =$

(40) $17 + 3 =$

(41) $18 + 2 =$

(42) $18 + 1 =$

(43) $7 + 8 =$

(44) $5 + 1 =$

(45) $16 + 3 =$

(46) $1 + 8 =$

(47) $13 + 7 =$

(48) $9 + 10 =$

(49) $10 + 2 =$

(50) $3 + 16 =$

(51) $10 + 5 =$

(52) $14 + 2 =$

(53) $15 + 1 =$

(54) $7 + 4 =$

(55) $16 + 4 =$

(56) $1 + 1 =$

(57) $6 + 3 =$

(58) $10 + 7 =$

(59) $5 + 13 =$

(60) $14 + 5 =$

(61) $11 + 4 =$

(62) $10 + 6 =$

(63) $8 + 1 =$

(64) $2 + 2 =$

(65) $19 + 1 =$

(66) $8 + 10 =$

(67) $6 + 5 =$

(68) $4 + 9 =$

(69) $3 + 14 =$

(70) $12 + 1 =$

(71) $9 + 8 =$

(72) $7 + 13 =$

(73) $13 + 4 =$

(74) $10 + 10 =$

(75) $7 + 9 =$

(76) $18 + 1 =$

(77) $8 + 3 =$

(78) $16 + 4 =$

(79) $6 + 10 =$

(80) $4 + 3 =$

(81) $1 + 15 =$

(82) $5 + 4 =$

(83) $15 + 1 =$

(84) $17 + 3 =$

(85) $9 + 1 =$

(86) $9 + 8 =$

(87) $15 + 2 =$

(88) $18 + 1 =$

(89) $10 + 5 =$

(90) $3 + 14 =$

(91) $4 + 3 =$

(92) $14 + 4 =$

(93) $7 + 7 =$

(94) $19 + 1 =$

(95) $15 + 1 =$

(96) $6 + 7 =$

(97) $8 + 9 =$

(98) $5 + 6 =$

(99) $7 + 9 =$

(100) $4 + 16 =$

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- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| (1) $5 + 12 =$ | (2) $6 + 14 =$ | (3) $8 + 12 =$ | (4) $16 + 4 =$ |
| (5) $14 + 6 =$ | (6) $17 + 2 =$ | (7) $1 + 9 =$ | (8) $2 + 1 =$ |
| (9) $7 + 12 =$ | (10) $14 + 2 =$ | (11) $8 + 9 =$ | (12) $16 + 3 =$ |
| (13) $2 + 4 =$ | (14) $7 + 3 =$ | (15) $9 + 5 =$ | (16) $10 + 2 =$ |
| (17) $10 + 8 =$ | (18) $13 + 2 =$ | (19) $6 + 5 =$ | (20) $5 + 13 =$ |
| (21) $6 + 13 =$ | (22) $19 + 1 =$ | (23) $14 + 4 =$ | (24) $11 + 6 =$ |
| (25) $18 + 1 =$ | (26) $9 + 7 =$ | (27) $16 + 4 =$ | (28) $4 + 8 =$ |
| (29) $4 + 14 =$ | (30) $1 + 16 =$ | (31) $17 + 3 =$ | (32) $15 + 3 =$ |
| (33) $3 + 6 =$ | (34) $17 + 2 =$ | (35) $13 + 4 =$ | (36) $11 + 9 =$ |
| (37) $15 + 2 =$ | (38) $16 + 2 =$ | (39) $3 + 14 =$ | (40) $6 + 12 =$ |
| (41) $6 + 14 =$ | (42) $9 + 4 =$ | (43) $16 + 3 =$ | (44) $2 + 7 =$ |
| (45) $12 + 3 =$ | (46) $12 + 8 =$ | (47) $15 + 5 =$ | (48) $3 + 12 =$ |
| (49) $12 + 2 =$ | (50) $17 + 3 =$ | (51) $19 + 1 =$ | (52) $4 + 2 =$ |
| (53) $6 + 13 =$ | (54) $13 + 1 =$ | (55) $8 + 10 =$ | (56) $11 + 4 =$ |
| (57) $10 + 4 =$ | (58) $14 + 3 =$ | (59) $9 + 9 =$ | (60) $8 + 3 =$ |
| (61) $8 + 10 =$ | (62) $11 + 1 =$ | (63) $14 + 4 =$ | (64) $4 + 13 =$ |
| (65) $18 + 1 =$ | (66) $10 + 8 =$ | (67) $18 + 1 =$ | (68) $15 + 5 =$ |
| (69) $15 + 1 =$ | (70) $16 + 3 =$ | (71) $5 + 4 =$ | (72) $9 + 2 =$ |
| (73) $19 + 1 =$ | (74) $14 + 3 =$ | (75) $18 + 1 =$ | (76) $16 + 3 =$ |
| (77) $9 + 5 =$ | (78) $17 + 1 =$ | (79) $6 + 8 =$ | (80) $19 + 1 =$ |
| (81) $6 + 11 =$ | (82) $2 + 11 =$ | (83) $1 + 11 =$ | (84) $15 + 1 =$ |
| (85) $5 + 12 =$ | (86) $10 + 4 =$ | (87) $17 + 2 =$ | (88) $18 + 2 =$ |
| (89) $9 + 8 =$ | (90) $10 + 2 =$ | (91) $6 + 13 =$ | (92) $6 + 11 =$ |
| (93) $3 + 7 =$ | (94) $6 + 5 =$ | (95) $5 + 2 =$ | (96) $15 + 3 =$ |
| (97) $5 + 9 =$ | (98) $7 + 12 =$ | (99) $18 + 1 =$ | (100) $8 + 4 =$ |

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(1) $17 + 1 =$

(2) $5 + 1 =$

(3) $5 + 4 =$

(4) $17 + 3 =$

(5) $5 + 13 =$

(6) $7 + 9 =$

(7) $10 + 1 =$

(8) $2 + 16 =$

(9) $9 + 10 =$

(10) $5 + 8 =$

(11) $17 + 1 =$

(12) $15 + 5 =$

(13) $17 + 2 =$

(14) $3 + 14 =$

(15) $13 + 2 =$

(16) $13 + 1 =$

(17) $3 + 9 =$

(18) $19 + 1 =$

(19) $16 + 4 =$

(20) $17 + 2 =$

(21) $14 + 3 =$

(22) $18 + 2 =$

(23) $17 + 3 =$

(24) $14 + 3 =$

(25) $17 + 3 =$

(26) $6 + 11 =$

(27) $16 + 3 =$

(28) $13 + 7 =$

(29) $8 + 12 =$

(30) $5 + 2 =$

(31) $6 + 2 =$

(32) $17 + 3 =$

(33) $4 + 1 =$

(34) $13 + 3 =$

(35) $17 + 3 =$

(36) $4 + 10 =$

(37) $7 + 9 =$

(38) $11 + 4 =$

(39) $15 + 2 =$

(40) $1 + 5 =$

(41) $7 + 4 =$

(42) $8 + 10 =$

(43) $17 + 2 =$

(44) $16 + 3 =$

(45) $18 + 1 =$

(46) $19 + 1 =$

(47) $1 + 4 =$

(48) $15 + 2 =$

(49) $9 + 3 =$

(50) $7 + 11 =$

(51) $1 + 6 =$

(52) $4 + 3 =$

(53) $16 + 4 =$

(54) $3 + 16 =$

(55) $12 + 4 =$

(56) $16 + 2 =$

(57) $8 + 11 =$

(58) $14 + 5 =$

(59) $7 + 8 =$

(60) $19 + 1 =$

(61) $13 + 4 =$

(62) $3 + 3 =$

(63) $16 + 3 =$

(64) $13 + 2 =$

(65) $15 + 4 =$

(66) $8 + 1 =$

(67) $8 + 9 =$

(68) $10 + 9 =$

(69) $14 + 4 =$

(70) $13 + 1 =$

(71) $8 + 1 =$

(72) $3 + 10 =$

(73) $4 + 9 =$

(74) $6 + 8 =$

(75) $6 + 1 =$

(76) $4 + 9 =$

(77) $14 + 1 =$

(78) $13 + 2 =$

(79) $14 + 6 =$

(80) $6 + 8 =$

(81) $4 + 3 =$

(82) $11 + 1 =$

(83) $11 + 6 =$

(84) $18 + 1 =$

(85) $8 + 5 =$

(86) $19 + 1 =$

(87) $10 + 2 =$

(88) $5 + 9 =$

(89) $12 + 5 =$

(90) $2 + 10 =$

(91) $13 + 6 =$

(92) $19 + 1 =$

(93) $8 + 1 =$

(94) $19 + 1 =$

(95) $2 + 8 =$

(96) $16 + 3 =$

(97) $2 + 2 =$

(98) $1 + 10 =$

(99) $17 + 3 =$

(100) $6 + 11 =$

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 14 | (3) 20 | (4) 13 |
| (5) 14 | (6) 17 | (7) 20 | (8) 7 |
| (9) 19 | (10) 18 | (11) 19 | (12) 19 |
| (13) 20 | (14) 19 | (15) 20 | (16) 4 |
| (17) 15 | (18) 7 | (19) 11 | (20) 20 |
| (21) 10 | (22) 17 | (23) 20 | (24) 19 |
| (25) 12 | (26) 14 | (27) 20 | (28) 19 |
| (29) 18 | (30) 18 | (31) 16 | (32) 5 |
| (33) 10 | (34) 20 | (35) 4 | (36) 7 |
| (37) 20 | (38) 20 | (39) 16 | (40) 20 |
| (41) 7 | (42) 18 | (43) 19 | (44) 2 |
| (45) 14 | (46) 19 | (47) 6 | (48) 14 |
| (49) 18 | (50) 15 | (51) 19 | (52) 17 |
| (53) 19 | (54) 15 | (55) 19 | (56) 19 |
| (57) 18 | (58) 16 | (59) 17 | (60) 10 |
| (61) 20 | (62) 20 | (63) 8 | (64) 16 |
| (65) 17 | (66) 20 | (67) 18 | (68) 19 |
| (69) 20 | (70) 20 | (71) 17 | (72) 20 |
| (73) 13 | (74) 12 | (75) 20 | (76) 17 |
| (77) 17 | (78) 20 | (79) 17 | (80) 19 |
| (81) 9 | (82) 20 | (83) 18 | (84) 20 |
| (85) 11 | (86) 5 | (87) 18 | (88) 17 |
| (89) 9 | (90) 19 | (91) 16 | (92) 14 |
| (93) 17 | (94) 20 | (95) 18 | (96) 16 |
| (97) 11 | (98) 19 | (99) 13 | (100) 17 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 7 | (3) 11 | (4) 20 |
| (5) 16 | (6) 13 | (7) 13 | (8) 17 |
| (9) 18 | (10) 17 | (11) 17 | (12) 11 |
| (13) 19 | (14) 15 | (15) 17 | (16) 20 |
| (17) 17 | (18) 14 | (19) 12 | (20) 19 |
| (21) 14 | (22) 13 | (23) 16 | (24) 6 |
| (25) 17 | (26) 10 | (27) 16 | (28) 17 |
| (29) 12 | (30) 15 | (31) 5 | (32) 19 |
| (33) 20 | (34) 16 | (35) 15 | (36) 9 |
| (37) 8 | (38) 13 | (39) 18 | (40) 19 |
| (41) 19 | (42) 15 | (43) 8 | (44) 16 |
| (45) 17 | (46) 10 | (47) 20 | (48) 15 |
| (49) 8 | (50) 3 | (51) 16 | (52) 19 |
| (53) 19 | (54) 20 | (55) 19 | (56) 18 |
| (57) 18 | (58) 19 | (59) 13 | (60) 11 |
| (61) 19 | (62) 5 | (63) 9 | (64) 15 |
| (65) 8 | (66) 13 | (67) 13 | (68) 4 |
| (69) 15 | (70) 19 | (71) 17 | (72) 19 |
| (73) 8 | (74) 19 | (75) 8 | (76) 13 |
| (77) 19 | (78) 11 | (79) 12 | (80) 10 |
| (81) 9 | (82) 14 | (83) 8 | (84) 19 |
| (85) 20 | (86) 9 | (87) 20 | (88) 20 |
| (89) 15 | (90) 10 | (91) 18 | (92) 19 |
| (93) 15 | (94) 19 | (95) 20 | (96) 19 |
| (97) 12 | (98) 19 | (99) 7 | (100) 20 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 13 | (3) 19 | (4) 14 |
| (5) 19 | (6) 17 | (7) 11 | (8) 20 |
| (9) 20 | (10) 20 | (11) 15 | (12) 13 |
| (13) 16 | (14) 17 | (15) 18 | (16) 20 |
| (17) 19 | (18) 18 | (19) 18 | (20) 14 |
| (21) 16 | (22) 18 | (23) 19 | (24) 18 |
| (25) 8 | (26) 18 | (27) 11 | (28) 19 |
| (29) 20 | (30) 15 | (31) 18 | (32) 20 |
| (33) 12 | (34) 14 | (35) 17 | (36) 16 |
| (37) 15 | (38) 17 | (39) 12 | (40) 20 |
| (41) 19 | (42) 14 | (43) 18 | (44) 18 |
| (45) 7 | (46) 20 | (47) 20 | (48) 20 |
| (49) 20 | (50) 18 | (51) 16 | (52) 18 |
| (53) 18 | (54) 13 | (55) 20 | (56) 20 |
| (57) 8 | (58) 14 | (59) 11 | (60) 20 |
| (61) 15 | (62) 16 | (63) 19 | (64) 18 |
| (65) 14 | (66) 3 | (67) 17 | (68) 17 |
| (69) 10 | (70) 19 | (71) 9 | (72) 14 |
| (73) 20 | (74) 12 | (75) 20 | (76) 20 |
| (77) 18 | (78) 17 | (79) 16 | (80) 10 |
| (81) 20 | (82) 19 | (83) 18 | (84) 16 |
| (85) 20 | (86) 12 | (87) 17 | (88) 10 |
| (89) 16 | (90) 20 | (91) 19 | (92) 10 |
| (93) 12 | (94) 20 | (95) 13 | (96) 9 |
| (97) 6 | (98) 20 | (99) 7 | (100) 19 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 16 | (3) 13 | (4) 13 |
| (5) 14 | (6) 16 | (7) 18 | (8) 18 |
| (9) 20 | (10) 15 | (11) 9 | (12) 4 |
| (13) 20 | (14) 20 | (15) 17 | (16) 20 |
| (17) 20 | (18) 20 | (19) 9 | (20) 16 |
| (21) 20 | (22) 16 | (23) 7 | (24) 14 |
| (25) 18 | (26) 20 | (27) 20 | (28) 14 |
| (29) 14 | (30) 14 | (31) 18 | (32) 15 |
| (33) 20 | (34) 2 | (35) 18 | (36) 20 |
| (37) 13 | (38) 16 | (39) 15 | (40) 19 |
| (41) 14 | (42) 15 | (43) 18 | (44) 19 |
| (45) 7 | (46) 19 | (47) 14 | (48) 16 |
| (49) 18 | (50) 18 | (51) 19 | (52) 9 |
| (53) 6 | (54) 16 | (55) 12 | (56) 17 |
| (57) 20 | (58) 15 | (59) 18 | (60) 15 |
| (61) 15 | (62) 13 | (63) 5 | (64) 18 |
| (65) 20 | (66) 13 | (67) 17 | (68) 14 |
| (69) 7 | (70) 20 | (71) 7 | (72) 19 |
| (73) 20 | (74) 10 | (75) 8 | (76) 12 |
| (77) 19 | (78) 19 | (79) 12 | (80) 18 |
| (81) 17 | (82) 6 | (83) 14 | (84) 17 |
| (85) 4 | (86) 19 | (87) 20 | (88) 14 |
| (89) 16 | (90) 15 | (91) 6 | (92) 18 |
| (93) 19 | (94) 16 | (95) 13 | (96) 3 |
| (97) 6 | (98) 11 | (99) 20 | (100) 18 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 3 | (3) 19 | (4) 13 |
| (5) 13 | (6) 20 | (7) 18 | (8) 17 |
| (9) 20 | (10) 16 | (11) 18 | (12) 15 |
| (13) 18 | (14) 10 | (15) 20 | (16) 14 |
| (17) 15 | (18) 14 | (19) 19 | (20) 15 |
| (21) 20 | (22) 14 | (23) 19 | (24) 9 |
| (25) 16 | (26) 19 | (27) 18 | (28) 17 |
| (29) 11 | (30) 20 | (31) 11 | (32) 6 |
| (33) 9 | (34) 15 | (35) 6 | (36) 13 |
| (37) 17 | (38) 16 | (39) 19 | (40) 20 |
| (41) 20 | (42) 19 | (43) 15 | (44) 6 |
| (45) 19 | (46) 9 | (47) 20 | (48) 19 |
| (49) 12 | (50) 19 | (51) 15 | (52) 16 |
| (53) 16 | (54) 11 | (55) 20 | (56) 2 |
| (57) 9 | (58) 17 | (59) 18 | (60) 19 |
| (61) 15 | (62) 16 | (63) 9 | (64) 4 |
| (65) 20 | (66) 18 | (67) 11 | (68) 13 |
| (69) 17 | (70) 13 | (71) 17 | (72) 20 |
| (73) 17 | (74) 20 | (75) 16 | (76) 19 |
| (77) 11 | (78) 20 | (79) 16 | (80) 7 |
| (81) 16 | (82) 9 | (83) 16 | (84) 20 |
| (85) 10 | (86) 17 | (87) 17 | (88) 19 |
| (89) 15 | (90) 17 | (91) 7 | (92) 18 |
| (93) 14 | (94) 20 | (95) 16 | (96) 13 |
| (97) 17 | (98) 11 | (99) 16 | (100) 20 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 20 | (3) 20 | (4) 20 |
| (5) 20 | (6) 19 | (7) 10 | (8) 3 |
| (9) 19 | (10) 16 | (11) 17 | (12) 19 |
| (13) 6 | (14) 10 | (15) 14 | (16) 12 |
| (17) 18 | (18) 15 | (19) 11 | (20) 18 |
| (21) 19 | (22) 20 | (23) 18 | (24) 17 |
| (25) 19 | (26) 16 | (27) 20 | (28) 12 |
| (29) 18 | (30) 17 | (31) 20 | (32) 18 |
| (33) 9 | (34) 19 | (35) 17 | (36) 20 |
| (37) 17 | (38) 18 | (39) 17 | (40) 18 |
| (41) 20 | (42) 13 | (43) 19 | (44) 9 |
| (45) 15 | (46) 20 | (47) 20 | (48) 15 |
| (49) 14 | (50) 20 | (51) 20 | (52) 6 |
| (53) 19 | (54) 14 | (55) 18 | (56) 15 |
| (57) 14 | (58) 17 | (59) 18 | (60) 11 |
| (61) 18 | (62) 12 | (63) 18 | (64) 17 |
| (65) 19 | (66) 18 | (67) 19 | (68) 20 |
| (69) 16 | (70) 19 | (71) 9 | (72) 11 |
| (73) 20 | (74) 17 | (75) 19 | (76) 19 |
| (77) 14 | (78) 18 | (79) 14 | (80) 20 |
| (81) 17 | (82) 13 | (83) 12 | (84) 16 |
| (85) 17 | (86) 14 | (87) 19 | (88) 20 |
| (89) 17 | (90) 12 | (91) 19 | (92) 17 |
| (93) 10 | (94) 11 | (95) 7 | (96) 18 |
| (97) 14 | (98) 19 | (99) 19 | (100) 12 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 6 | (3) 9 | (4) 20 |
| (5) 18 | (6) 16 | (7) 11 | (8) 18 |
| (9) 19 | (10) 13 | (11) 18 | (12) 20 |
| (13) 19 | (14) 17 | (15) 15 | (16) 14 |
| (17) 12 | (18) 20 | (19) 20 | (20) 19 |
| (21) 17 | (22) 20 | (23) 20 | (24) 17 |
| (25) 20 | (26) 17 | (27) 19 | (28) 20 |
| (29) 20 | (30) 7 | (31) 8 | (32) 20 |
| (33) 5 | (34) 16 | (35) 20 | (36) 14 |
| (37) 16 | (38) 15 | (39) 17 | (40) 6 |
| (41) 11 | (42) 18 | (43) 19 | (44) 19 |
| (45) 19 | (46) 20 | (47) 5 | (48) 17 |
| (49) 12 | (50) 18 | (51) 7 | (52) 7 |
| (53) 20 | (54) 19 | (55) 16 | (56) 18 |
| (57) 19 | (58) 19 | (59) 15 | (60) 20 |
| (61) 17 | (62) 6 | (63) 19 | (64) 15 |
| (65) 19 | (66) 9 | (67) 17 | (68) 19 |
| (69) 18 | (70) 14 | (71) 9 | (72) 13 |
| (73) 13 | (74) 14 | (75) 7 | (76) 13 |
| (77) 15 | (78) 15 | (79) 20 | (80) 14 |
| (81) 7 | (82) 12 | (83) 17 | (84) 19 |
| (85) 13 | (86) 20 | (87) 12 | (88) 14 |
| (89) 17 | (90) 12 | (91) 19 | (92) 20 |
| (93) 9 | (94) 20 | (95) 10 | (96) 19 |
| (97) 4 | (98) 11 | (99) 20 | (100) 17 |