

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $11 + 4 =$   | (2) $2 - 1 =$    | (3) $1 - 1 =$    | (4) $15 + 4 =$   |
| (5) $11 - 8 =$   | (6) $17 + 2 =$   | (7) $16 + 1 =$   | (8) $17 + 3 =$   |
| (9) $8 + 11 =$   | (10) $1 + 11 =$  | (11) $14 + 1 =$  | (12) $11 + 9 =$  |
| (13) $13 + 3 =$  | (14) $16 + 2 =$  | (15) $19 - 16 =$ | (16) $11 + 4 =$  |
| (17) $17 - 8 =$  | (18) $18 + 1 =$  | (19) $9 - 7 =$   | (20) $10 + 8 =$  |
| (21) $18 + 1 =$  | (22) $9 + 6 =$   | (23) $7 + 3 =$   | (24) $17 - 14 =$ |
| (25) $2 + 6 =$   | (26) $14 - 2 =$  | (27) $1 - 1 =$   | (28) $5 - 2 =$   |
| (29) $2 - 1 =$   | (30) $16 + 1 =$  | (31) $8 - 7 =$   | (32) $7 + 1 =$   |
| (33) $13 + 1 =$  | (34) $11 - 7 =$  | (35) $16 - 15 =$ | (36) $8 - 8 =$   |
| (37) $6 + 9 =$   | (38) $1 - 1 =$   | (39) $13 - 6 =$  | (40) $4 - 4 =$   |
| (41) $16 + 4 =$  | (42) $5 - 4 =$   | (43) $8 + 2 =$   | (44) $12 + 7 =$  |
| (45) $17 - 13 =$ | (46) $19 + 1 =$  | (47) $12 + 7 =$  | (48) $6 - 4 =$   |
| (49) $1 + 2 =$   | (50) $11 - 7 =$  | (51) $2 - 2 =$   | (52) $5 - 1 =$   |
| (53) $9 - 6 =$   | (54) $15 - 5 =$  | (55) $4 + 7 =$   | (56) $5 - 4 =$   |
| (57) $13 - 11 =$ | (58) $6 - 4 =$   | (59) $2 - 1 =$   | (60) $6 - 5 =$   |
| (61) $6 - 1 =$   | (62) $6 - 5 =$   | (63) $16 - 4 =$  | (64) $9 + 6 =$   |
| (65) $8 - 7 =$   | (66) $15 - 3 =$  | (67) $19 + 1 =$  | (68) $4 + 16 =$  |
| (69) $4 + 15 =$  | (70) $6 - 4 =$   | (71) $6 + 13 =$  | (72) $2 - 2 =$   |
| (73) $16 + 3 =$  | (74) $13 + 2 =$  | (75) $8 - 4 =$   | (76) $19 + 1 =$  |
| (77) $4 + 2 =$   | (78) $17 - 13 =$ | (79) $18 - 13 =$ | (80) $7 + 1 =$   |
| (81) $5 - 3 =$   | (82) $8 - 1 =$   | (83) $3 - 2 =$   | (84) $14 - 8 =$  |
| (85) $17 - 17 =$ | (86) $16 + 1 =$  | (87) $16 + 3 =$  | (88) $7 - 6 =$   |
| (89) $15 - 11 =$ | (90) $7 + 13 =$  | (91) $7 + 12 =$  | (92) $8 - 4 =$   |
| (93) $5 + 5 =$   | (94) $13 + 7 =$  | (95) $15 + 2 =$  | (96) $2 - 1 =$   |
| (97) $2 - 2 =$   | (98) $15 - 4 =$  | (99) $5 + 10 =$  | (100) $7 - 3 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $4 + 13 =$   | (2) $19 + 1 =$   | (3) $6 + 7 =$    | (4) $15 - 8 =$   |
| (5) $1 - 1 =$    | (6) $1 + 6 =$    | (7) $7 - 1 =$    | (8) $4 - 1 =$    |
| (9) $8 + 9 =$    | (10) $4 + 7 =$   | (11) $8 - 3 =$   | (12) $13 - 7 =$  |
| (13) $19 + 1 =$  | (14) $10 + 6 =$  | (15) $10 + 3 =$  | (16) $1 + 3 =$   |
| (17) $15 - 8 =$  | (18) $2 - 2 =$   | (19) $16 + 1 =$  | (20) $10 - 6 =$  |
| (21) $3 + 9 =$   | (22) $18 - 12 =$ | (23) $10 + 6 =$  | (24) $10 + 1 =$  |
| (25) $11 - 10 =$ | (26) $6 + 1 =$   | (27) $19 + 1 =$  | (28) $13 + 3 =$  |
| (29) $6 + 9 =$   | (30) $8 - 2 =$   | (31) $18 + 2 =$  | (32) $4 - 4 =$   |
| (33) $13 + 4 =$  | (34) $11 - 9 =$  | (35) $8 + 11 =$  | (36) $18 + 1 =$  |
| (37) $6 - 2 =$   | (38) $16 - 1 =$  | (39) $3 + 7 =$   | (40) $13 + 5 =$  |
| (41) $13 + 4 =$  | (42) $17 + 3 =$  | (43) $18 - 17 =$ | (44) $15 + 1 =$  |
| (45) $5 + 1 =$   | (46) $5 + 9 =$   | (47) $3 + 8 =$   | (48) $17 - 14 =$ |
| (49) $7 - 5 =$   | (50) $8 - 7 =$   | (51) $17 + 2 =$  | (52) $13 + 7 =$  |
| (53) $6 - 4 =$   | (54) $18 - 9 =$  | (55) $6 - 4 =$   | (56) $18 + 1 =$  |
| (57) $5 + 13 =$  | (58) $16 + 2 =$  | (59) $8 - 1 =$   | (60) $9 - 1 =$   |
| (61) $17 + 3 =$  | (62) $7 + 11 =$  | (63) $9 + 2 =$   | (64) $7 + 3 =$   |
| (65) $19 - 15 =$ | (66) $12 - 11 =$ | (67) $4 + 8 =$   | (68) $7 - 3 =$   |
| (69) $10 - 8 =$  | (70) $19 + 1 =$  | (71) $10 - 2 =$  | (72) $7 - 7 =$   |
| (73) $2 + 18 =$  | (74) $11 + 4 =$  | (75) $18 + 1 =$  | (76) $19 - 5 =$  |
| (77) $6 - 1 =$   | (78) $4 + 13 =$  | (79) $4 + 6 =$   | (80) $3 - 3 =$   |
| (81) $7 + 5 =$   | (82) $13 - 6 =$  | (83) $2 - 1 =$   | (84) $9 - 2 =$   |
| (85) $2 + 5 =$   | (86) $7 - 7 =$   | (87) $8 - 1 =$   | (88) $18 + 1 =$  |
| (89) $5 + 3 =$   | (90) $7 - 3 =$   | (91) $2 - 2 =$   | (92) $5 - 2 =$   |
| (93) $18 - 8 =$  | (94) $8 + 4 =$   | (95) $16 - 12 =$ | (96) $3 - 2 =$   |
| (97) $4 - 3 =$   | (98) $16 - 2 =$  | (99) $8 + 11 =$  | (100) $4 - 1 =$  |

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|------------------|------------------|------------------|-------------------|
| (1) $18 + 2 =$   | (2) $9 + 9 =$    | (3) $9 - 6 =$    | (4) $1 + 11 =$    |
| (5) $10 - 10 =$  | (6) $8 + 2 =$    | (7) $8 - 3 =$    | (8) $9 + 1 =$     |
| (9) $19 + 1 =$   | (10) $14 + 3 =$  | (11) $4 + 11 =$  | (12) $17 - 16 =$  |
| (13) $9 - 7 =$   | (14) $17 + 2 =$  | (15) $11 + 6 =$  | (16) $7 + 8 =$    |
| (17) $15 + 1 =$  | (18) $5 + 9 =$   | (19) $7 - 1 =$   | (20) $10 + 3 =$   |
| (21) $2 - 2 =$   | (22) $17 + 2 =$  | (23) $19 + 1 =$  | (24) $3 + 7 =$    |
| (25) $10 + 5 =$  | (26) $6 + 13 =$  | (27) $10 + 5 =$  | (28) $9 - 1 =$    |
| (29) $11 + 9 =$  | (30) $1 - 1 =$   | (31) $2 + 9 =$   | (32) $8 - 2 =$    |
| (33) $15 - 6 =$  | (34) $8 - 2 =$   | (35) $7 - 7 =$   | (36) $7 + 5 =$    |
| (37) $16 + 3 =$  | (38) $18 + 2 =$  | (39) $18 - 2 =$  | (40) $12 - 11 =$  |
| (41) $18 + 2 =$  | (42) $15 + 1 =$  | (43) $17 - 17 =$ | (44) $14 - 8 =$   |
| (45) $14 + 3 =$  | (46) $10 - 5 =$  | (47) $5 - 1 =$   | (48) $1 + 10 =$   |
| (49) $18 - 4 =$  | (50) $9 + 5 =$   | (51) $18 + 2 =$  | (52) $9 - 3 =$    |
| (53) $12 - 2 =$  | (54) $12 + 7 =$  | (55) $2 - 2 =$   | (56) $16 - 12 =$  |
| (57) $15 - 14 =$ | (58) $12 - 6 =$  | (59) $1 - 1 =$   | (60) $5 - 1 =$    |
| (61) $15 + 3 =$  | (62) $12 - 4 =$  | (63) $11 + 8 =$  | (64) $9 + 9 =$    |
| (65) $3 - 2 =$   | (66) $12 + 6 =$  | (67) $13 - 7 =$  | (68) $3 - 1 =$    |
| (69) $16 - 1 =$  | (70) $18 + 2 =$  | (71) $11 + 1 =$  | (72) $13 + 1 =$   |
| (73) $10 + 2 =$  | (74) $5 - 5 =$   | (75) $13 + 7 =$  | (76) $1 + 1 =$    |
| (77) $10 + 4 =$  | (78) $10 + 2 =$  | (79) $6 + 8 =$   | (80) $14 - 9 =$   |
| (81) $7 - 2 =$   | (82) $4 + 6 =$   | (83) $14 + 4 =$  | (84) $19 - 1 =$   |
| (85) $16 + 4 =$  | (86) $16 - 11 =$ | (87) $15 + 4 =$  | (88) $13 - 10 =$  |
| (89) $12 + 7 =$  | (90) $11 + 1 =$  | (91) $12 + 8 =$  | (92) $7 + 9 =$    |
| (93) $8 + 7 =$   | (94) $15 - 11 =$ | (95) $11 + 5 =$  | (96) $9 - 4 =$    |
| (97) $11 + 7 =$  | (98) $13 - 10 =$ | (99) $13 - 13 =$ | (100) $19 - 17 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $1 - 1 =$    | (2) $16 - 10 =$  | (3) $1 + 10 =$   | (4) $13 - 9 =$   |
| (5) $13 - 8 =$   | (6) $9 - 1 =$    | (7) $15 - 5 =$   | (8) $15 - 9 =$   |
| (9) $16 + 3 =$   | (10) $9 + 1 =$   | (11) $17 + 1 =$  | (12) $10 + 6 =$  |
| (13) $18 + 2 =$  | (14) $2 + 18 =$  | (15) $11 + 6 =$  | (16) $3 + 17 =$  |
| (17) $11 + 2 =$  | (18) $8 - 3 =$   | (19) $15 + 4 =$  | (20) $13 - 10 =$ |
| (21) $13 + 6 =$  | (22) $18 + 1 =$  | (23) $14 + 1 =$  | (24) $3 - 2 =$   |
| (25) $8 + 12 =$  | (26) $14 + 2 =$  | (27) $10 - 2 =$  | (28) $16 + 2 =$  |
| (29) $15 + 1 =$  | (30) $14 + 6 =$  | (31) $3 + 1 =$   | (32) $8 - 8 =$   |
| (33) $1 - 1 =$   | (34) $15 - 13 =$ | (35) $11 + 4 =$  | (36) $16 + 1 =$  |
| (37) $14 + 1 =$  | (38) $10 - 4 =$  | (39) $11 - 10 =$ | (40) $12 + 2 =$  |
| (41) $11 + 1 =$  | (42) $11 + 6 =$  | (43) $13 - 12 =$ | (44) $8 - 1 =$   |
| (45) $11 - 11 =$ | (46) $2 + 17 =$  | (47) $16 - 5 =$  | (48) $2 - 1 =$   |
| (49) $16 - 8 =$  | (50) $5 - 4 =$   | (51) $13 + 7 =$  | (52) $3 - 2 =$   |
| (53) $10 + 8 =$  | (54) $4 - 1 =$   | (55) $16 - 14 =$ | (56) $11 + 5 =$  |
| (57) $2 - 2 =$   | (58) $5 + 14 =$  | (59) $15 - 2 =$  | (60) $9 + 8 =$   |
| (61) $2 + 2 =$   | (62) $17 - 10 =$ | (63) $14 + 2 =$  | (64) $4 + 10 =$  |
| (65) $14 - 2 =$  | (66) $9 - 4 =$   | (67) $19 + 1 =$  | (68) $17 + 2 =$  |
| (69) $11 - 2 =$  | (70) $5 - 4 =$   | (71) $16 - 1 =$  | (72) $9 + 10 =$  |
| (73) $14 - 13 =$ | (74) $16 + 3 =$  | (75) $5 - 3 =$   | (76) $19 + 1 =$  |
| (77) $5 - 2 =$   | (78) $9 - 9 =$   | (79) $15 + 5 =$  | (80) $2 + 12 =$  |
| (81) $19 - 11 =$ | (82) $5 + 3 =$   | (83) $6 + 4 =$   | (84) $2 - 1 =$   |
| (85) $1 + 2 =$   | (86) $11 - 6 =$  | (87) $17 + 1 =$  | (88) $17 - 4 =$  |
| (89) $6 - 2 =$   | (90) $11 - 9 =$  | (91) $1 + 8 =$   | (92) $12 - 1 =$  |
| (93) $15 - 15 =$ | (94) $12 - 10 =$ | (95) $4 - 3 =$   | (96) $6 - 5 =$   |
| (97) $11 - 10 =$ | (98) $11 - 1 =$  | (99) $9 - 4 =$   | (100) $14 - 5 =$ |

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- |                 |                  |                  |                   |
|-----------------|------------------|------------------|-------------------|
| (1) $17 + 2 =$  | (2) $12 + 4 =$   | (3) $18 + 1 =$   | (4) $2 + 3 =$     |
| (5) $5 + 3 =$   | (6) $10 - 5 =$   | (7) $19 + 1 =$   | (8) $1 + 17 =$    |
| (9) $1 + 5 =$   | (10) $9 + 2 =$   | (11) $5 - 5 =$   | (12) $10 + 8 =$   |
| (13) $4 - 4 =$  | (14) $11 + 5 =$  | (15) $17 - 16 =$ | (16) $19 + 1 =$   |
| (17) $13 + 6 =$ | (18) $1 - 1 =$   | (19) $2 - 2 =$   | (20) $12 + 1 =$   |
| (21) $10 + 2 =$ | (22) $14 + 6 =$  | (23) $3 + 4 =$   | (24) $14 - 6 =$   |
| (25) $7 + 8 =$  | (26) $12 - 8 =$  | (27) $4 + 11 =$  | (28) $4 + 2 =$    |
| (29) $14 - 7 =$ | (30) $12 + 3 =$  | (31) $15 - 4 =$  | (32) $19 - 16 =$  |
| (33) $1 - 1 =$  | (34) $2 - 1 =$   | (35) $4 + 5 =$   | (36) $8 + 2 =$    |
| (37) $4 + 15 =$ | (38) $11 + 6 =$  | (39) $19 + 1 =$  | (40) $16 + 2 =$   |
| (41) $10 + 3 =$ | (42) $15 - 1 =$  | (43) $11 + 6 =$  | (44) $17 + 3 =$   |
| (45) $11 + 6 =$ | (46) $14 - 7 =$  | (47) $5 + 15 =$  | (48) $5 + 11 =$   |
| (49) $19 + 1 =$ | (50) $7 - 3 =$   | (51) $2 - 2 =$   | (52) $16 + 4 =$   |
| (53) $11 + 1 =$ | (54) $13 - 7 =$  | (55) $7 + 11 =$  | (56) $3 - 3 =$    |
| (57) $2 - 1 =$  | (58) $12 - 3 =$  | (59) $17 - 5 =$  | (60) $14 + 4 =$   |
| (61) $13 + 4 =$ | (62) $10 + 1 =$  | (63) $17 - 17 =$ | (64) $9 - 1 =$    |
| (65) $19 - 9 =$ | (66) $16 - 6 =$  | (67) $2 - 2 =$   | (68) $2 - 1 =$    |
| (69) $7 - 6 =$  | (70) $13 + 7 =$  | (71) $17 + 2 =$  | (72) $16 + 2 =$   |
| (73) $18 + 1 =$ | (74) $3 - 3 =$   | (75) $4 - 3 =$   | (76) $18 + 1 =$   |
| (77) $8 + 4 =$  | (78) $7 + 11 =$  | (79) $12 - 1 =$  | (80) $15 - 9 =$   |
| (81) $14 + 1 =$ | (82) $5 - 4 =$   | (83) $18 + 1 =$  | (84) $11 + 4 =$   |
| (85) $6 - 6 =$  | (86) $19 + 1 =$  | (87) $14 + 6 =$  | (88) $11 + 8 =$   |
| (89) $9 + 2 =$  | (90) $19 + 1 =$  | (91) $15 - 15 =$ | (92) $3 + 16 =$   |
| (93) $13 - 7 =$ | (94) $10 + 10 =$ | (95) $11 + 2 =$  | (96) $15 + 2 =$   |
| (97) $4 + 3 =$  | (98) $9 + 8 =$   | (99) $12 + 5 =$  | (100) $14 - 11 =$ |

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| (1) $3 - 1 =$    | (2) $17 + 1 =$   | (3) $14 - 1 =$   | (4) $5 - 5 =$    |
| (5) $5 - 4 =$    | (6) $7 - 5 =$    | (7) $2 - 1 =$    | (8) $1 - 1 =$    |
| (9) $13 + 3 =$   | (10) $10 + 1 =$  | (11) $14 - 11 =$ | (12) $16 + 1 =$  |
| (13) $15 + 4 =$  | (14) $8 - 6 =$   | (15) $11 - 1 =$  | (16) $7 - 1 =$   |
| (17) $9 - 3 =$   | (18) $7 - 7 =$   | (19) $17 + 3 =$  | (20) $10 - 9 =$  |
| (21) $2 - 1 =$   | (22) $4 - 3 =$   | (23) $3 + 10 =$  | (24) $10 - 6 =$  |
| (25) $14 - 9 =$  | (26) $3 + 2 =$   | (27) $7 + 2 =$   | (28) $3 - 3 =$   |
| (29) $8 - 5 =$   | (30) $7 - 5 =$   | (31) $6 - 6 =$   | (32) $7 - 7 =$   |
| (33) $7 + 13 =$  | (34) $18 - 10 =$ | (35) $9 - 5 =$   | (36) $18 + 1 =$  |
| (37) $1 - 1 =$   | (38) $9 + 6 =$   | (39) $15 - 10 =$ | (40) $16 - 2 =$  |
| (41) $9 - 1 =$   | (42) $17 + 2 =$  | (43) $2 - 1 =$   | (44) $1 - 1 =$   |
| (45) $4 - 3 =$   | (46) $9 - 1 =$   | (47) $5 - 3 =$   | (48) $13 + 7 =$  |
| (49) $19 + 1 =$  | (50) $17 + 2 =$  | (51) $3 + 14 =$  | (52) $13 + 4 =$  |
| (53) $9 + 9 =$   | (54) $1 - 1 =$   | (55) $13 - 8 =$  | (56) $4 + 6 =$   |
| (57) $16 + 4 =$  | (58) $17 - 10 =$ | (59) $9 - 8 =$   | (60) $18 - 10 =$ |
| (61) $3 - 2 =$   | (62) $18 + 2 =$  | (63) $10 - 4 =$  | (64) $2 + 2 =$   |
| (65) $3 - 2 =$   | (66) $18 - 3 =$  | (67) $18 + 1 =$  | (68) $13 - 3 =$  |
| (69) $15 - 9 =$  | (70) $18 - 10 =$ | (71) $5 - 4 =$   | (72) $13 + 5 =$  |
| (73) $14 - 13 =$ | (74) $14 + 1 =$  | (75) $14 + 5 =$  | (76) $16 - 6 =$  |
| (77) $18 + 1 =$  | (78) $19 - 10 =$ | (79) $12 + 7 =$  | (80) $16 + 3 =$  |
| (81) $16 + 1 =$  | (82) $16 - 8 =$  | (83) $5 - 2 =$   | (84) $13 - 6 =$  |
| (85) $16 - 12 =$ | (86) $7 + 13 =$  | (87) $6 + 13 =$  | (88) $5 + 7 =$   |
| (89) $13 - 2 =$  | (90) $10 - 1 =$  | (91) $11 - 4 =$  | (92) $5 + 11 =$  |
| (93) $10 + 1 =$  | (94) $12 - 9 =$  | (95) $17 + 3 =$  | (96) $6 - 6 =$   |
| (97) $15 + 4 =$  | (98) $1 - 1 =$   | (99) $11 + 2 =$  | (100) $18 + 2 =$ |

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| (1) $11 + 1 =$   | (2) $4 + 11 =$   | (3) $15 + 1 =$   | (4) $19 - 12 =$  |
| (5) $7 + 12 =$   | (6) $8 + 11 =$   | (7) $11 + 2 =$   | (8) $6 + 3 =$    |
| (9) $15 + 5 =$   | (10) $19 + 1 =$  | (11) $15 - 5 =$  | (12) $18 + 2 =$  |
| (13) $1 - 1 =$   | (14) $13 + 6 =$  | (15) $5 + 1 =$   | (16) $18 + 2 =$  |
| (17) $2 - 1 =$   | (18) $15 + 1 =$  | (19) $8 - 2 =$   | (20) $14 - 1 =$  |
| (21) $19 + 1 =$  | (22) $18 - 8 =$  | (23) $16 - 2 =$  | (24) $19 + 1 =$  |
| (25) $1 + 9 =$   | (26) $15 + 5 =$  | (27) $19 + 1 =$  | (28) $9 + 7 =$   |
| (29) $12 - 2 =$  | (30) $14 + 1 =$  | (31) $4 + 14 =$  | (32) $8 + 1 =$   |
| (33) $1 + 18 =$  | (34) $12 + 3 =$  | (35) $6 - 2 =$   | (36) $10 + 9 =$  |
| (37) $18 + 2 =$  | (38) $12 - 12 =$ | (39) $10 - 6 =$  | (40) $3 - 3 =$   |
| (41) $17 - 7 =$  | (42) $16 - 3 =$  | (43) $13 - 7 =$  | (44) $14 + 2 =$  |
| (45) $14 + 5 =$  | (46) $6 + 5 =$   | (47) $6 + 1 =$   | (48) $11 - 7 =$  |
| (49) $8 + 9 =$   | (50) $1 - 1 =$   | (51) $13 + 6 =$  | (52) $4 + 7 =$   |
| (53) $8 - 4 =$   | (54) $16 - 5 =$  | (55) $11 - 9 =$  | (56) $12 + 6 =$  |
| (57) $19 - 12 =$ | (58) $18 - 3 =$  | (59) $8 - 1 =$   | (60) $19 - 4 =$  |
| (61) $5 - 2 =$   | (62) $15 + 4 =$  | (63) $13 + 7 =$  | (64) $16 + 3 =$  |
| (65) $14 + 3 =$  | (66) $14 - 11 =$ | (67) $5 + 10 =$  | (68) $18 - 17 =$ |
| (69) $16 + 3 =$  | (70) $17 + 3 =$  | (71) $19 - 16 =$ | (72) $7 + 11 =$  |
| (73) $11 + 5 =$  | (74) $12 + 8 =$  | (75) $15 + 5 =$  | (76) $19 - 15 =$ |
| (77) $6 + 2 =$   | (78) $2 + 1 =$   | (79) $15 - 9 =$  | (80) $6 - 4 =$   |
| (81) $2 + 14 =$  | (82) $16 + 4 =$  | (83) $10 + 10 =$ | (84) $7 - 1 =$   |
| (85) $5 + 5 =$   | (86) $5 - 2 =$   | (87) $10 - 6 =$  | (88) $6 + 3 =$   |
| (89) $1 + 17 =$  | (90) $18 - 13 =$ | (91) $1 + 5 =$   | (92) $6 + 1 =$   |
| (93) $17 - 14 =$ | (94) $14 + 1 =$  | (95) $15 + 3 =$  | (96) $18 + 1 =$  |
| (97) $1 + 4 =$   | (98) $3 - 1 =$   | (99) $11 - 10 =$ | (100) $8 + 5 =$  |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 15	(2) 1	(3) 0	(4) 19
(5) 3	(6) 19	(7) 17	(8) 20
(9) 19	(10) 12	(11) 15	(12) 20
(13) 16	(14) 18	(15) 3	(16) 15
(17) 9	(18) 19	(19) 2	(20) 18
(21) 19	(22) 15	(23) 10	(24) 3
(25) 8	(26) 12	(27) 0	(28) 3
(29) 1	(30) 17	(31) 1	(32) 8
(33) 14	(34) 4	(35) 1	(36) 0
(37) 15	(38) 0	(39) 7	(40) 0
(41) 20	(42) 1	(43) 10	(44) 19
(45) 4	(46) 20	(47) 19	(48) 2
(49) 3	(50) 4	(51) 0	(52) 4
(53) 3	(54) 10	(55) 11	(56) 1
(57) 2	(58) 2	(59) 1	(60) 1
(61) 5	(62) 1	(63) 12	(64) 15
(65) 1	(66) 12	(67) 20	(68) 20
(69) 19	(70) 2	(71) 19	(72) 0
(73) 19	(74) 15	(75) 4	(76) 20
(77) 6	(78) 4	(79) 5	(80) 8
(81) 2	(82) 7	(83) 1	(84) 6
(85) 0	(86) 17	(87) 19	(88) 1
(89) 4	(90) 20	(91) 19	(92) 4
(93) 10	(94) 20	(95) 17	(96) 1
(97) 0	(98) 11	(99) 15	(100) 4

# 二十以内加减法计算练习题答案

## 第2页答案

(1) 17	(2) 20	(3) 13	(4) 7
(5) 0	(6) 7	(7) 6	(8) 3
(9) 17	(10) 11	(11) 5	(12) 6
(13) 20	(14) 16	(15) 13	(16) 4
(17) 7	(18) 0	(19) 17	(20) 4
(21) 12	(22) 6	(23) 16	(24) 11
(25) 1	(26) 7	(27) 20	(28) 16
(29) 15	(30) 6	(31) 20	(32) 0
(33) 17	(34) 2	(35) 19	(36) 19
(37) 4	(38) 15	(39) 10	(40) 18
(41) 17	(42) 20	(43) 1	(44) 16
(45) 6	(46) 14	(47) 11	(48) 3
(49) 2	(50) 1	(51) 19	(52) 20
(53) 2	(54) 9	(55) 2	(56) 19
(57) 18	(58) 18	(59) 7	(60) 8
(61) 20	(62) 18	(63) 11	(64) 10
(65) 4	(66) 1	(67) 12	(68) 4
(69) 2	(70) 20	(71) 8	(72) 0
(73) 20	(74) 15	(75) 19	(76) 14
(77) 5	(78) 17	(79) 10	(80) 0
(81) 12	(82) 7	(83) 1	(84) 7
(85) 7	(86) 0	(87) 7	(88) 19
(89) 8	(90) 4	(91) 0	(92) 3
(93) 10	(94) 12	(95) 4	(96) 1
(97) 1	(98) 14	(99) 19	(100) 3

# 二十以内加减法计算练习题答案

## 第3页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 20  | (2) 18  | (3) 3   | (4) 12  |
| (5) 0   | (6) 10  | (7) 5   | (8) 10  |
| (9) 20  | (10) 17 | (11) 15 | (12) 1  |
| (13) 2  | (14) 19 | (15) 17 | (16) 15 |
| (17) 16 | (18) 14 | (19) 6  | (20) 13 |
| (21) 0  | (22) 19 | (23) 20 | (24) 10 |
| (25) 15 | (26) 19 | (27) 15 | (28) 8  |
| (29) 20 | (30) 0  | (31) 11 | (32) 6  |
| (33) 9  | (34) 6  | (35) 0  | (36) 12 |
| (37) 19 | (38) 20 | (39) 16 | (40) 1  |
| (41) 20 | (42) 16 | (43) 0  | (44) 6  |
| (45) 17 | (46) 5  | (47) 4  | (48) 11 |
| (49) 14 | (50) 14 | (51) 20 | (52) 6  |
| (53) 10 | (54) 19 | (55) 0  | (56) 4  |
| (57) 1  | (58) 6  | (59) 0  | (60) 4  |
| (61) 18 | (62) 8  | (63) 19 | (64) 18 |
| (65) 1  | (66) 18 | (67) 6  | (68) 2  |
| (69) 15 | (70) 20 | (71) 12 | (72) 14 |
| (73) 12 | (74) 0  | (75) 20 | (76) 2  |
| (77) 14 | (78) 12 | (79) 14 | (80) 5  |
| (81) 5  | (82) 10 | (83) 18 | (84) 18 |
| (85) 20 | (86) 5  | (87) 19 | (88) 3  |
| (89) 19 | (90) 12 | (91) 20 | (92) 16 |
| (93) 15 | (94) 4  | (95) 16 | (96) 5  |
| (97) 18 | (98) 3  | (99) 0  | (100) 2 |

# 二十以内加减法计算练习题答案

## 第4页答案

(1) 0	(2) 6	(3) 11	(4) 4
(5) 5	(6) 8	(7) 10	(8) 6
(9) 19	(10) 10	(11) 18	(12) 16
(13) 20	(14) 20	(15) 17	(16) 20
(17) 13	(18) 5	(19) 19	(20) 3
(21) 19	(22) 19	(23) 15	(24) 1
(25) 20	(26) 16	(27) 8	(28) 18
(29) 16	(30) 20	(31) 4	(32) 0
(33) 0	(34) 2	(35) 15	(36) 17
(37) 15	(38) 6	(39) 1	(40) 14
(41) 12	(42) 17	(43) 1	(44) 7
(45) 0	(46) 19	(47) 11	(48) 1
(49) 8	(50) 1	(51) 20	(52) 1
(53) 18	(54) 3	(55) 2	(56) 16
(57) 0	(58) 19	(59) 13	(60) 17
(61) 4	(62) 7	(63) 16	(64) 14
(65) 12	(66) 5	(67) 20	(68) 19
(69) 9	(70) 1	(71) 15	(72) 19
(73) 1	(74) 19	(75) 2	(76) 20
(77) 3	(78) 0	(79) 20	(80) 14
(81) 8	(82) 8	(83) 10	(84) 1
(85) 3	(86) 5	(87) 18	(88) 13
(89) 4	(90) 2	(91) 9	(92) 11
(93) 0	(94) 2	(95) 1	(96) 1
(97) 1	(98) 10	(99) 5	(100) 9

# 二十以内加减法计算练习题答案

## 第5页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 19  | (2) 16  | (3) 19  | (4) 5   |
| (5) 8   | (6) 5   | (7) 20  | (8) 18  |
| (9) 6   | (10) 11 | (11) 0  | (12) 18 |
| (13) 0  | (14) 16 | (15) 1  | (16) 20 |
| (17) 19 | (18) 0  | (19) 0  | (20) 13 |
| (21) 12 | (22) 20 | (23) 7  | (24) 8  |
| (25) 15 | (26) 4  | (27) 15 | (28) 6  |
| (29) 7  | (30) 15 | (31) 11 | (32) 3  |
| (33) 0  | (34) 1  | (35) 9  | (36) 10 |
| (37) 19 | (38) 17 | (39) 20 | (40) 18 |
| (41) 13 | (42) 14 | (43) 17 | (44) 20 |
| (45) 17 | (46) 7  | (47) 20 | (48) 16 |
| (49) 20 | (50) 4  | (51) 0  | (52) 20 |
| (53) 12 | (54) 6  | (55) 18 | (56) 0  |
| (57) 1  | (58) 9  | (59) 12 | (60) 18 |
| (61) 17 | (62) 11 | (63) 0  | (64) 8  |
| (65) 10 | (66) 10 | (67) 0  | (68) 1  |
| (69) 1  | (70) 20 | (71) 19 | (72) 18 |
| (73) 19 | (74) 0  | (75) 1  | (76) 19 |
| (77) 12 | (78) 18 | (79) 11 | (80) 6  |
| (81) 15 | (82) 1  | (83) 19 | (84) 15 |
| (85) 0  | (86) 20 | (87) 20 | (88) 19 |
| (89) 11 | (90) 20 | (91) 0  | (92) 19 |
| (93) 6  | (94) 20 | (95) 13 | (96) 17 |
| (97) 7  | (98) 17 | (99) 17 | (100) 3 |

## 二十以内加减法计算练习题答案

### 第6页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 2   | (2) 18  | (3) 13  | (4) 0    |
| (5) 1   | (6) 2   | (7) 1   | (8) 0    |
| (9) 16  | (10) 11 | (11) 3  | (12) 17  |
| (13) 19 | (14) 2  | (15) 10 | (16) 6   |
| (17) 6  | (18) 0  | (19) 20 | (20) 1   |
| (21) 1  | (22) 1  | (23) 13 | (24) 4   |
| (25) 5  | (26) 5  | (27) 9  | (28) 0   |
| (29) 3  | (30) 2  | (31) 0  | (32) 0   |
| (33) 20 | (34) 8  | (35) 4  | (36) 19  |
| (37) 0  | (38) 15 | (39) 5  | (40) 14  |
| (41) 8  | (42) 19 | (43) 1  | (44) 0   |
| (45) 1  | (46) 8  | (47) 2  | (48) 20  |
| (49) 20 | (50) 19 | (51) 17 | (52) 17  |
| (53) 18 | (54) 0  | (55) 5  | (56) 10  |
| (57) 20 | (58) 7  | (59) 1  | (60) 8   |
| (61) 1  | (62) 20 | (63) 6  | (64) 4   |
| (65) 1  | (66) 15 | (67) 19 | (68) 10  |
| (69) 6  | (70) 8  | (71) 1  | (72) 18  |
| (73) 1  | (74) 15 | (75) 19 | (76) 10  |
| (77) 19 | (78) 9  | (79) 19 | (80) 19  |
| (81) 17 | (82) 8  | (83) 3  | (84) 7   |
| (85) 4  | (86) 20 | (87) 19 | (88) 12  |
| (89) 11 | (90) 9  | (91) 7  | (92) 16  |
| (93) 11 | (94) 3  | (95) 20 | (96) 0   |
| (97) 19 | (98) 0  | (99) 13 | (100) 20 |

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 12  | (2) 15  | (3) 16  | (4) 7    |
| (5) 19  | (6) 19  | (7) 13  | (8) 9    |
| (9) 20  | (10) 20 | (11) 10 | (12) 20  |
| (13) 0  | (14) 19 | (15) 6  | (16) 20  |
| (17) 1  | (18) 16 | (19) 6  | (20) 13  |
| (21) 20 | (22) 10 | (23) 14 | (24) 20  |
| (25) 10 | (26) 20 | (27) 20 | (28) 16  |
| (29) 10 | (30) 15 | (31) 18 | (32) 9   |
| (33) 19 | (34) 15 | (35) 4  | (36) 19  |
| (37) 20 | (38) 0  | (39) 4  | (40) 0   |
| (41) 10 | (42) 13 | (43) 6  | (44) 16  |
| (45) 19 | (46) 11 | (47) 7  | (48) 4   |
| (49) 17 | (50) 0  | (51) 19 | (52) 11  |
| (53) 4  | (54) 11 | (55) 2  | (56) 18  |
| (57) 7  | (58) 15 | (59) 7  | (60) 15  |
| (61) 3  | (62) 19 | (63) 20 | (64) 19  |
| (65) 17 | (66) 3  | (67) 15 | (68) 1   |
| (69) 19 | (70) 20 | (71) 3  | (72) 18  |
| (73) 16 | (74) 20 | (75) 20 | (76) 4   |
| (77) 8  | (78) 3  | (79) 6  | (80) 2   |
| (81) 16 | (82) 20 | (83) 20 | (84) 6   |
| (85) 10 | (86) 3  | (87) 4  | (88) 9   |
| (89) 18 | (90) 5  | (91) 6  | (92) 7   |
| (93) 3  | (94) 15 | (95) 18 | (96) 19  |
| (97) 5  | (98) 2  | (99) 1  | (100) 13 |