

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $18 + 1 =$

(2)  $10 + 5 =$

(3)  $14 + 2 =$

(4)  $7 + 7 =$

(5)  $6 + 13 =$

(6)  $7 + 13 =$

(7)  $10 + 9 =$

(8)  $12 + 7 =$

(9)  $6 + 7 =$

(10)  $2 + 4 =$

(11)  $4 + 12 =$

(12)  $16 + 3 =$

(13)  $2 + 13 =$

(14)  $6 + 8 =$

(15)  $13 + 2 =$

(16)  $3 + 3 =$

(17)  $8 + 7 =$

(18)  $16 + 4 =$

(19)  $1 + 18 =$

(20)  $19 + 1 =$

(21)  $10 + 4 =$

(22)  $3 + 1 =$

(23)  $14 + 2 =$

(24)  $11 + 7 =$

(25)  $16 + 1 =$

(26)  $2 + 6 =$

(27)  $14 + 4 =$

(28)  $2 + 15 =$

(29)  $8 + 8 =$

(30)  $9 + 2 =$

(31)  $3 + 5 =$

(32)  $11 + 7 =$

(33)  $3 + 3 =$

(34)  $2 + 1 =$

(35)  $13 + 2 =$

(36)  $2 + 12 =$

(37)  $7 + 6 =$

(38)  $7 + 5 =$

(39)  $8 + 6 =$

(40)  $18 + 2 =$

(41)  $19 + 1 =$

(42)  $5 + 2 =$

(43)  $18 + 1 =$

(44)  $19 + 1 =$

(45)  $18 + 1 =$

(46)  $16 + 4 =$

(47)  $6 + 9 =$

(48)  $1 + 13 =$

(49)  $16 + 4 =$

(50)  $13 + 5 =$

(51)  $10 + 7 =$

(52)  $16 + 3 =$

(53)  $16 + 2 =$

(54)  $18 + 1 =$

(55)  $19 + 1 =$

(56)  $16 + 4 =$

(57)  $14 + 1 =$

(58)  $2 + 9 =$

(59)  $9 + 5 =$

(60)  $4 + 8 =$

(61)  $10 + 5 =$

(62)  $11 + 7 =$

(63)  $18 + 1 =$

(64)  $16 + 2 =$

(65)  $9 + 8 =$

(66)  $7 + 2 =$

(67)  $15 + 1 =$

(68)  $7 + 10 =$

(69)  $10 + 6 =$

(70)  $5 + 15 =$

(71)  $11 + 8 =$

(72)  $19 + 1 =$

(73)  $13 + 1 =$

(74)  $5 + 9 =$

(75)  $3 + 10 =$

(76)  $11 + 9 =$

(77)  $15 + 5 =$

(78)  $14 + 3 =$

(79)  $3 + 13 =$

(80)  $14 + 1 =$

(81)  $18 + 2 =$

(82)  $4 + 2 =$

(83)  $1 + 13 =$

(84)  $18 + 1 =$

(85)  $7 + 1 =$

(86)  $7 + 11 =$

(87)  $15 + 3 =$

(88)  $11 + 5 =$

(89)  $2 + 14 =$

(90)  $12 + 6 =$

(91)  $9 + 3 =$

(92)  $2 + 7 =$

(93)  $13 + 4 =$

(94)  $11 + 5 =$

(95)  $10 + 5 =$

(96)  $3 + 8 =$

(97)  $4 + 1 =$

(98)  $11 + 7 =$

(99)  $15 + 4 =$

(100)  $11 + 1 =$

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(1)  $5 + 5 =$

(2)  $2 + 7 =$

(3)  $1 + 13 =$

(4)  $4 + 8 =$

(5)  $1 + 10 =$

(6)  $18 + 2 =$

(7)  $9 + 7 =$

(8)  $5 + 15 =$

(9)  $8 + 7 =$

(10)  $17 + 1 =$

(11)  $14 + 3 =$

(12)  $7 + 1 =$

(13)  $10 + 6 =$

(14)  $13 + 4 =$

(15)  $2 + 2 =$

(16)  $19 + 1 =$

(17)  $13 + 5 =$

(18)  $15 + 1 =$

(19)  $13 + 3 =$

(20)  $2 + 16 =$

(21)  $9 + 9 =$

(22)  $11 + 6 =$

(23)  $4 + 7 =$

(24)  $8 + 3 =$

(25)  $19 + 1 =$

(26)  $18 + 2 =$

(27)  $19 + 1 =$

(28)  $16 + 2 =$

(29)  $3 + 5 =$

(30)  $11 + 1 =$

(31)  $1 + 3 =$

(32)  $13 + 3 =$

(33)  $19 + 1 =$

(34)  $5 + 1 =$

(35)  $19 + 1 =$

(36)  $10 + 8 =$

(37)  $8 + 9 =$

(38)  $10 + 6 =$

(39)  $8 + 2 =$

(40)  $18 + 2 =$

(41)  $15 + 2 =$

(42)  $14 + 1 =$

(43)  $19 + 1 =$

(44)  $13 + 3 =$

(45)  $6 + 6 =$

(46)  $9 + 8 =$

(47)  $15 + 2 =$

(48)  $3 + 12 =$

(49)  $6 + 4 =$

(50)  $10 + 4 =$

(51)  $2 + 9 =$

(52)  $19 + 1 =$

(53)  $18 + 2 =$

(54)  $13 + 5 =$

(55)  $5 + 14 =$

(56)  $19 + 1 =$

(57)  $2 + 10 =$

(58)  $4 + 5 =$

(59)  $7 + 7 =$

(60)  $14 + 6 =$

(61)  $15 + 1 =$

(62)  $14 + 3 =$

(63)  $3 + 8 =$

(64)  $7 + 12 =$

(65)  $12 + 1 =$

(66)  $18 + 2 =$

(67)  $3 + 14 =$

(68)  $10 + 5 =$

(69)  $11 + 6 =$

(70)  $14 + 6 =$

(71)  $5 + 8 =$

(72)  $3 + 1 =$

(73)  $2 + 18 =$

(74)  $15 + 1 =$

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(76)  $18 + 2 =$

(77)  $6 + 8 =$

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(79)  $7 + 2 =$

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(81)  $14 + 4 =$

(82)  $9 + 1 =$

(83)  $12 + 5 =$

(84)  $3 + 1 =$

(85)  $4 + 11 =$

(86)  $15 + 2 =$

(87)  $6 + 2 =$

(88)  $8 + 11 =$

(89)  $10 + 9 =$

(90)  $2 + 7 =$

(91)  $1 + 4 =$

(92)  $18 + 1 =$

(93)  $8 + 3 =$

(94)  $12 + 6 =$

(95)  $8 + 11 =$

(96)  $17 + 1 =$

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(98)  $19 + 1 =$

(99)  $11 + 7 =$

(100)  $1 + 9 =$

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(7)  $11 + 5 =$

(8)  $11 + 2 =$

(9)  $13 + 4 =$

(10)  $12 + 6 =$

(11)  $12 + 1 =$

(12)  $14 + 2 =$

(13)  $6 + 6 =$

(14)  $10 + 10 =$

(15)  $9 + 11 =$

(16)  $8 + 7 =$

(17)  $7 + 7 =$

(18)  $12 + 2 =$

(19)  $17 + 3 =$

(20)  $6 + 3 =$

(21)  $13 + 7 =$

(22)  $4 + 5 =$

(23)  $9 + 5 =$

(24)  $16 + 2 =$

(25)  $4 + 7 =$

(26)  $3 + 4 =$

(27)  $5 + 1 =$

(28)  $14 + 2 =$

(29)  $4 + 16 =$

(30)  $8 + 8 =$

(31)  $15 + 1 =$

(32)  $4 + 12 =$

(33)  $1 + 14 =$

(34)  $10 + 4 =$

(35)  $12 + 2 =$

(36)  $7 + 2 =$

(37)  $10 + 3 =$

(38)  $13 + 3 =$

(39)  $10 + 4 =$

(40)  $16 + 4 =$

(41)  $1 + 11 =$

(42)  $12 + 2 =$

(43)  $3 + 2 =$

(44)  $1 + 18 =$

(45)  $19 + 1 =$

(46)  $5 + 10 =$

(47)  $9 + 2 =$

(48)  $7 + 11 =$

(49)  $5 + 4 =$

(50)  $3 + 5 =$

(51)  $2 + 5 =$

(52)  $2 + 13 =$

(53)  $18 + 1 =$

(54)  $4 + 9 =$

(55)  $11 + 6 =$

(56)  $1 + 13 =$

(57)  $16 + 4 =$

(58)  $7 + 9 =$

(59)  $6 + 14 =$

(60)  $12 + 8 =$

(61)  $6 + 7 =$

(62)  $16 + 1 =$

(63)  $14 + 1 =$

(64)  $15 + 2 =$

(65)  $6 + 9 =$

(66)  $18 + 1 =$

(67)  $4 + 2 =$

(68)  $6 + 7 =$

(69)  $4 + 14 =$

(70)  $14 + 1 =$

(71)  $9 + 11 =$

(72)  $5 + 6 =$

(73)  $15 + 5 =$

(74)  $6 + 11 =$

(75)  $9 + 9 =$

(76)  $1 + 3 =$

(77)  $3 + 8 =$

(78)  $13 + 4 =$

(79)  $6 + 7 =$

(80)  $12 + 7 =$

(81)  $13 + 1 =$

(82)  $16 + 4 =$

(83)  $17 + 2 =$

(84)  $10 + 4 =$

(85)  $9 + 2 =$

(86)  $11 + 7 =$

(87)  $8 + 12 =$

(88)  $16 + 4 =$

(89)  $10 + 1 =$

(90)  $16 + 1 =$

(91)  $15 + 2 =$

(92)  $4 + 4 =$

(93)  $6 + 2 =$

(94)  $16 + 3 =$

(95)  $10 + 10 =$

(96)  $7 + 9 =$

(97)  $2 + 2 =$

(98)  $13 + 5 =$

(99)  $14 + 5 =$

(100)  $9 + 3 =$

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(1)  $15 + 3 =$

(2)  $9 + 6 =$

(3)  $17 + 2 =$

(4)  $14 + 5 =$

(5)  $11 + 1 =$

(6)  $7 + 10 =$

(7)  $7 + 2 =$

(8)  $11 + 8 =$

(9)  $6 + 2 =$

(10)  $4 + 2 =$

(11)  $16 + 1 =$

(12)  $5 + 3 =$

(13)  $2 + 7 =$

(14)  $5 + 4 =$

(15)  $9 + 7 =$

(16)  $17 + 2 =$

(17)  $10 + 2 =$

(18)  $12 + 7 =$

(19)  $19 + 1 =$

(20)  $17 + 1 =$

(21)  $8 + 2 =$

(22)  $16 + 4 =$

(23)  $7 + 1 =$

(24)  $17 + 1 =$

(25)  $13 + 1 =$

(26)  $5 + 4 =$

(27)  $11 + 3 =$

(28)  $7 + 4 =$

(29)  $17 + 1 =$

(30)  $19 + 1 =$

(31)  $15 + 5 =$

(32)  $14 + 4 =$

(33)  $11 + 7 =$

(34)  $18 + 2 =$

(35)  $9 + 3 =$

(36)  $16 + 1 =$

(37)  $11 + 7 =$

(38)  $8 + 4 =$

(39)  $3 + 1 =$

(40)  $14 + 4 =$

(41)  $10 + 4 =$

(42)  $3 + 14 =$

(43)  $16 + 1 =$

(44)  $15 + 2 =$

(45)  $18 + 2 =$

(46)  $5 + 15 =$

(47)  $14 + 3 =$

(48)  $19 + 1 =$

(49)  $14 + 6 =$

(50)  $7 + 11 =$

(51)  $17 + 3 =$

(52)  $10 + 2 =$

(53)  $6 + 12 =$

(54)  $16 + 2 =$

(55)  $7 + 10 =$

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(59)  $7 + 1 =$

(60)  $13 + 2 =$

(61)  $15 + 1 =$

(62)  $15 + 3 =$

(63)  $11 + 4 =$

(64)  $7 + 10 =$

(65)  $4 + 11 =$

(66)  $1 + 12 =$

(67)  $17 + 3 =$

(68)  $1 + 8 =$

(69)  $10 + 10 =$

(70)  $6 + 5 =$

(71)  $8 + 8 =$

(72)  $18 + 2 =$

(73)  $15 + 4 =$

(74)  $19 + 1 =$

(75)  $9 + 6 =$

(76)  $13 + 4 =$

(77)  $4 + 8 =$

(78)  $12 + 4 =$

(79)  $10 + 4 =$

(80)  $8 + 10 =$

(81)  $13 + 4 =$

(82)  $17 + 1 =$

(83)  $5 + 10 =$

(84)  $4 + 7 =$

(85)  $14 + 2 =$

(86)  $11 + 6 =$

(87)  $19 + 1 =$

(88)  $16 + 1 =$

(89)  $15 + 5 =$

(90)  $3 + 7 =$

(91)  $2 + 4 =$

(92)  $13 + 5 =$

(93)  $18 + 1 =$

(94)  $9 + 10 =$

(95)  $10 + 6 =$

(96)  $18 + 2 =$

(97)  $1 + 12 =$

(98)  $8 + 4 =$

(99)  $15 + 3 =$

(100)  $2 + 18 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $4 + 12 =$

(2)  $5 + 3 =$

(3)  $15 + 4 =$

(4)  $6 + 13 =$

(5)  $5 + 10 =$

(6)  $16 + 3 =$

(7)  $18 + 2 =$

(8)  $18 + 1 =$

(9)  $13 + 4 =$

(10)  $13 + 5 =$

(11)  $4 + 5 =$

(12)  $13 + 7 =$

(13)  $17 + 3 =$

(14)  $18 + 1 =$

(15)  $16 + 1 =$

(16)  $10 + 8 =$

(17)  $3 + 5 =$

(18)  $11 + 4 =$

(19)  $15 + 5 =$

(20)  $16 + 4 =$

(21)  $4 + 7 =$

(22)  $10 + 3 =$

(23)  $3 + 11 =$

(24)  $15 + 5 =$

(25)  $5 + 2 =$

(26)  $12 + 7 =$

(27)  $5 + 1 =$

(28)  $3 + 9 =$

(29)  $11 + 7 =$

(30)  $10 + 6 =$

(31)  $12 + 2 =$

(32)  $8 + 5 =$

(33)  $9 + 10 =$

(34)  $15 + 5 =$

(35)  $7 + 4 =$

(36)  $13 + 7 =$

(37)  $13 + 4 =$

(38)  $17 + 3 =$

(39)  $6 + 1 =$

(40)  $18 + 1 =$

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(43)  $4 + 5 =$

(44)  $2 + 12 =$

(45)  $14 + 4 =$

(46)  $16 + 1 =$

(47)  $15 + 1 =$

(48)  $2 + 3 =$

(49)  $5 + 6 =$

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(51)  $16 + 1 =$

(52)  $15 + 2 =$

(53)  $1 + 8 =$

(54)  $7 + 3 =$

(55)  $11 + 8 =$

(56)  $9 + 6 =$

(57)  $5 + 11 =$

(58)  $8 + 11 =$

(59)  $3 + 9 =$

(60)  $3 + 7 =$

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(62)  $4 + 11 =$

(63)  $9 + 4 =$

(64)  $15 + 1 =$

(65)  $10 + 3 =$

(66)  $12 + 5 =$

(67)  $5 + 2 =$

(68)  $10 + 7 =$

(69)  $9 + 10 =$

(70)  $19 + 1 =$

(71)  $5 + 2 =$

(72)  $1 + 2 =$

(73)  $17 + 1 =$

(74)  $1 + 1 =$

(75)  $1 + 6 =$

(76)  $14 + 5 =$

(77)  $6 + 10 =$

(78)  $3 + 12 =$

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(82)  $14 + 4 =$

(83)  $10 + 6 =$

(84)  $12 + 4 =$

(85)  $16 + 1 =$

(86)  $2 + 7 =$

(87)  $5 + 12 =$

(88)  $14 + 6 =$

(89)  $11 + 7 =$

(90)  $3 + 5 =$

(91)  $4 + 11 =$

(92)  $3 + 14 =$

(93)  $6 + 4 =$

(94)  $12 + 4 =$

(95)  $2 + 16 =$

(96)  $9 + 4 =$

(97)  $8 + 12 =$

(98)  $18 + 1 =$

(99)  $16 + 3 =$

(100)  $2 + 5 =$

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(1)  $13 + 2 =$

(2)  $14 + 6 =$

(3)  $19 + 1 =$

(4)  $8 + 5 =$

(5)  $10 + 9 =$

(6)  $3 + 8 =$

(7)  $17 + 2 =$

(8)  $15 + 1 =$

(9)  $18 + 2 =$

(10)  $9 + 1 =$

(11)  $16 + 2 =$

(12)  $3 + 5 =$

(13)  $7 + 5 =$

(14)  $9 + 7 =$

(15)  $6 + 6 =$

(16)  $12 + 4 =$

(17)  $10 + 5 =$

(18)  $6 + 2 =$

(19)  $7 + 3 =$

(20)  $4 + 8 =$

(21)  $7 + 2 =$

(22)  $1 + 16 =$

(23)  $14 + 2 =$

(24)  $10 + 2 =$

(25)  $9 + 7 =$

(26)  $15 + 1 =$

(27)  $16 + 2 =$

(28)  $15 + 5 =$

(29)  $12 + 5 =$

(30)  $13 + 5 =$

(31)  $16 + 1 =$

(32)  $1 + 8 =$

(33)  $13 + 1 =$

(34)  $15 + 1 =$

(35)  $4 + 3 =$

(36)  $8 + 6 =$

(37)  $7 + 7 =$

(38)  $6 + 3 =$

(39)  $2 + 5 =$

(40)  $17 + 2 =$

(41)  $19 + 1 =$

(42)  $2 + 5 =$

(43)  $7 + 3 =$

(44)  $14 + 6 =$

(45)  $14 + 4 =$

(46)  $3 + 8 =$

(47)  $7 + 7 =$

(48)  $7 + 11 =$

(49)  $11 + 5 =$

(50)  $18 + 1 =$

(51)  $3 + 3 =$

(52)  $3 + 13 =$

(53)  $5 + 11 =$

(54)  $14 + 6 =$

(55)  $18 + 2 =$

(56)  $10 + 2 =$

(57)  $14 + 4 =$

(58)  $6 + 9 =$

(59)  $15 + 3 =$

(60)  $13 + 5 =$

(61)  $4 + 15 =$

(62)  $12 + 7 =$

(63)  $9 + 7 =$

(64)  $14 + 1 =$

(65)  $12 + 5 =$

(66)  $6 + 6 =$

(67)  $2 + 8 =$

(68)  $1 + 1 =$

(69)  $18 + 2 =$

(70)  $8 + 1 =$

(71)  $6 + 8 =$

(72)  $4 + 6 =$

(73)  $4 + 13 =$

(74)  $18 + 1 =$

(75)  $9 + 1 =$

(76)  $2 + 6 =$

(77)  $2 + 16 =$

(78)  $11 + 1 =$

(79)  $7 + 3 =$

(80)  $9 + 2 =$

(81)  $6 + 8 =$

(82)  $9 + 1 =$

(83)  $1 + 1 =$

(84)  $13 + 1 =$

(85)  $4 + 9 =$

(86)  $10 + 5 =$

(87)  $5 + 8 =$

(88)  $16 + 1 =$

(89)  $3 + 2 =$

(90)  $1 + 6 =$

(91)  $14 + 4 =$

(92)  $4 + 1 =$

(93)  $9 + 4 =$

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(3)  $5 + 7 =$

(4)  $16 + 2 =$

(5)  $15 + 4 =$

(6)  $3 + 8 =$

(7)  $9 + 7 =$

(8)  $6 + 12 =$

(9)  $18 + 1 =$

(10)  $18 + 2 =$

(11)  $5 + 8 =$

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(36)  $5 + 2 =$

(37)  $8 + 4 =$

(38)  $10 + 3 =$

(39)  $7 + 2 =$

(40)  $2 + 2 =$

(41)  $3 + 12 =$

(42)  $16 + 3 =$

(43)  $18 + 2 =$

(44)  $19 + 1 =$

(45)  $14 + 5 =$

(46)  $16 + 3 =$

(47)  $2 + 8 =$

(48)  $5 + 6 =$

(49)  $5 + 9 =$

(50)  $4 + 15 =$

(51)  $18 + 2 =$

(52)  $2 + 17 =$

(53)  $9 + 3 =$

(54)  $17 + 2 =$

(55)  $3 + 9 =$

(56)  $6 + 14 =$

(57)  $10 + 9 =$

(58)  $13 + 4 =$

(59)  $16 + 4 =$

(60)  $17 + 2 =$

(61)  $9 + 5 =$

(62)  $19 + 1 =$

(63)  $6 + 1 =$

(64)  $13 + 1 =$

(65)  $4 + 2 =$

(66)  $9 + 8 =$

(67)  $16 + 1 =$

(68)  $3 + 11 =$

(69)  $14 + 5 =$

(70)  $9 + 10 =$

(71)  $9 + 1 =$

(72)  $5 + 12 =$

(73)  $4 + 7 =$

(74)  $11 + 5 =$

(75)  $18 + 2 =$

(76)  $6 + 13 =$

(77)  $14 + 2 =$

(78)  $3 + 13 =$

(79)  $13 + 3 =$

(80)  $19 + 1 =$

(81)  $16 + 3 =$

(82)  $4 + 7 =$

(83)  $15 + 1 =$

(84)  $4 + 13 =$

(85)  $1 + 7 =$

(86)  $9 + 10 =$

(87)  $15 + 4 =$

(88)  $6 + 11 =$

(89)  $17 + 3 =$

(90)  $2 + 14 =$

(91)  $19 + 1 =$

(92)  $14 + 3 =$

(93)  $16 + 1 =$

(94)  $18 + 1 =$

(95)  $4 + 4 =$

(96)  $19 + 1 =$

(97)  $2 + 5 =$

(98)  $7 + 2 =$

(99)  $16 + 1 =$

(100)  $9 + 11 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 19	(2) 15	(3) 16	(4) 14	(5) 19	(6) 20	(7) 19	(8) 19
(9) 13	(10) 6	(11) 16	(12) 19	(13) 15	(14) 14	(15) 15	(16) 6
(17) 15	(18) 20	(19) 19	(20) 20	(21) 14	(22) 4	(23) 16	(24) 18
(25) 17	(26) 8	(27) 18	(28) 17	(29) 16	(30) 11	(31) 8	(32) 18
(33) 6	(34) 3	(35) 15	(36) 14	(37) 13	(38) 12	(39) 14	(40) 20
(41) 20	(42) 7	(43) 19	(44) 20	(45) 19	(46) 20	(47) 15	(48) 14
(49) 20	(50) 18	(51) 17	(52) 19	(53) 18	(54) 19	(55) 20	(56) 20
(57) 15	(58) 11	(59) 14	(60) 12	(61) 15	(62) 18	(63) 19	(64) 18
(65) 17	(66) 9	(67) 16	(68) 17	(69) 16	(70) 20	(71) 19	(72) 20
(73) 14	(74) 14	(75) 13	(76) 20	(77) 20	(78) 17	(79) 16	(80) 15
(81) 20	(82) 6	(83) 14	(84) 19	(85) 8	(86) 18	(87) 18	(88) 16
(89) 16	(90) 18	(91) 12	(92) 9	(93) 17	(94) 16	(95) 15	(96) 11
(97) 5	(98) 18	(99) 19	(100) 12				

### 第2页答案

(1) 10	(2) 9	(3) 14	(4) 12	(5) 11	(6) 20	(7) 16	(8) 20
(9) 15	(10) 18	(11) 17	(12) 8	(13) 16	(14) 17	(15) 4	(16) 20
(17) 18	(18) 16	(19) 16	(20) 18	(21) 18	(22) 17	(23) 11	(24) 11
(25) 20	(26) 20	(27) 20	(28) 18	(29) 8	(30) 12	(31) 4	(32) 16
(33) 20	(34) 6	(35) 20	(36) 18	(37) 17	(38) 16	(39) 10	(40) 20
(41) 17	(42) 15	(43) 20	(44) 16	(45) 12	(46) 17	(47) 17	(48) 15
(49) 10	(50) 14	(51) 11	(52) 20	(53) 20	(54) 18	(55) 19	(56) 20
(57) 12	(58) 9	(59) 14	(60) 20	(61) 16	(62) 17	(63) 11	(64) 19
(65) 13	(66) 20	(67) 17	(68) 15	(69) 17	(70) 20	(71) 13	(72) 4
(73) 20	(74) 16	(75) 16	(76) 20	(77) 14	(78) 12	(79) 9	(80) 20
(81) 18	(82) 10	(83) 17	(84) 4	(85) 15	(86) 17	(87) 8	(88) 19
(89) 19	(90) 9	(91) 5	(92) 19	(93) 11	(94) 18	(95) 19	(96) 18
(97) 13	(98) 20	(99) 18	(100) 10				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 19	(2) 17	(3) 6	(4) 12	(5) 19	(6) 19	(7) 16	(8) 13
(9) 17	(10) 18	(11) 13	(12) 16	(13) 12	(14) 20	(15) 20	(16) 15
(17) 14	(18) 14	(19) 20	(20) 9	(21) 20	(22) 9	(23) 14	(24) 18
(25) 11	(26) 7	(27) 6	(28) 16	(29) 20	(30) 16	(31) 16	(32) 16
(33) 15	(34) 14	(35) 14	(36) 9	(37) 13	(38) 16	(39) 14	(40) 20
(41) 12	(42) 14	(43) 5	(44) 19	(45) 20	(46) 15	(47) 11	(48) 18
(49) 9	(50) 8	(51) 7	(52) 15	(53) 19	(54) 13	(55) 17	(56) 14
(57) 20	(58) 16	(59) 20	(60) 20	(61) 13	(62) 17	(63) 15	(64) 17
(65) 15	(66) 19	(67) 6	(68) 13	(69) 18	(70) 15	(71) 20	(72) 11
(73) 20	(74) 17	(75) 18	(76) 4	(77) 11	(78) 17	(79) 13	(80) 19
(81) 14	(82) 20	(83) 19	(84) 14	(85) 11	(86) 18	(87) 20	(88) 20
(89) 11	(90) 17	(91) 17	(92) 8	(93) 8	(94) 19	(95) 20	(96) 16
(97) 4	(98) 18	(99) 19	(100) 12				

### 第4页答案

(1) 18	(2) 15	(3) 19	(4) 19	(5) 12	(6) 17	(7) 9	(8) 19
(9) 8	(10) 6	(11) 17	(12) 8	(13) 9	(14) 9	(15) 16	(16) 19
(17) 12	(18) 19	(19) 20	(20) 18	(21) 10	(22) 20	(23) 8	(24) 18
(25) 14	(26) 9	(27) 14	(28) 11	(29) 18	(30) 20	(31) 20	(32) 18
(33) 18	(34) 20	(35) 12	(36) 17	(37) 18	(38) 12	(39) 4	(40) 18
(41) 14	(42) 17	(43) 17	(44) 17	(45) 20	(46) 20	(47) 17	(48) 20
(49) 20	(50) 18	(51) 20	(52) 12	(53) 18	(54) 18	(55) 17	(56) 19
(57) 6	(58) 14	(59) 8	(60) 15	(61) 16	(62) 18	(63) 15	(64) 17
(65) 15	(66) 13	(67) 20	(68) 9	(69) 20	(70) 11	(71) 16	(72) 20
(73) 19	(74) 20	(75) 15	(76) 17	(77) 12	(78) 16	(79) 14	(80) 18
(81) 17	(82) 18	(83) 15	(84) 11	(85) 16	(86) 17	(87) 20	(88) 17
(89) 20	(90) 10	(91) 6	(92) 18	(93) 19	(94) 19	(95) 16	(96) 20
(97) 13	(98) 12	(99) 18	(100) 20				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 16	(2) 8	(3) 19	(4) 19	(5) 15	(6) 19	(7) 20	(8) 19
(9) 17	(10) 18	(11) 9	(12) 20	(13) 20	(14) 19	(15) 17	(16) 18
(17) 8	(18) 15	(19) 20	(20) 20	(21) 11	(22) 13	(23) 14	(24) 20
(25) 7	(26) 19	(27) 6	(28) 12	(29) 18	(30) 16	(31) 14	(32) 13
(33) 19	(34) 20	(35) 11	(36) 20	(37) 17	(38) 20	(39) 7	(40) 19
(41) 16	(42) 18	(43) 9	(44) 14	(45) 18	(46) 17	(47) 16	(48) 5
(49) 11	(50) 3	(51) 17	(52) 17	(53) 9	(54) 10	(55) 19	(56) 15
(57) 16	(58) 19	(59) 12	(60) 10	(61) 19	(62) 15	(63) 13	(64) 16
(65) 13	(66) 17	(67) 7	(68) 17	(69) 19	(70) 20	(71) 7	(72) 3
(73) 18	(74) 2	(75) 7	(76) 19	(77) 16	(78) 15	(79) 18	(80) 8
(81) 14	(82) 18	(83) 16	(84) 16	(85) 17	(86) 9	(87) 17	(88) 20
(89) 18	(90) 8	(91) 15	(92) 17	(93) 10	(94) 16	(95) 18	(96) 13
(97) 20	(98) 19	(99) 19	(100) 7				

### 第6页答案

(1) 15	(2) 20	(3) 20	(4) 13	(5) 19	(6) 11	(7) 19	(8) 16
(9) 20	(10) 10	(11) 18	(12) 8	(13) 12	(14) 16	(15) 12	(16) 16
(17) 15	(18) 8	(19) 10	(20) 12	(21) 9	(22) 17	(23) 16	(24) 12
(25) 16	(26) 16	(27) 18	(28) 20	(29) 17	(30) 18	(31) 17	(32) 9
(33) 14	(34) 16	(35) 7	(36) 14	(37) 14	(38) 9	(39) 7	(40) 19
(41) 20	(42) 7	(43) 10	(44) 20	(45) 18	(46) 11	(47) 14	(48) 18
(49) 16	(50) 19	(51) 6	(52) 16	(53) 16	(54) 20	(55) 20	(56) 12
(57) 18	(58) 15	(59) 18	(60) 18	(61) 19	(62) 19	(63) 16	(64) 15
(65) 17	(66) 12	(67) 10	(68) 2	(69) 20	(70) 9	(71) 14	(72) 10
(73) 17	(74) 19	(75) 10	(76) 8	(77) 18	(78) 12	(79) 10	(80) 11
(81) 14	(82) 10	(83) 2	(84) 14	(85) 13	(86) 15	(87) 13	(88) 17
(89) 5	(90) 7	(91) 18	(92) 5	(93) 13	(94) 17	(95) 17	(96) 9
(97) 15	(98) 17	(99) 19	(100) 19				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20  | (2) 18  | (3) 12  | (4) 18   | (5) 19  | (6) 11  | (7) 16  | (8) 18  |
| (9) 19  | (10) 20 | (11) 13 | (12) 16  | (13) 20 | (14) 18 | (15) 11 | (16) 15 |
| (17) 19 | (18) 20 | (19) 18 | (20) 20  | (21) 17 | (22) 19 | (23) 16 | (24) 14 |
| (25) 20 | (26) 16 | (27) 20 | (28) 17  | (29) 6  | (30) 15 | (31) 19 | (32) 6  |
| (33) 19 | (34) 20 | (35) 13 | (36) 7   | (37) 12 | (38) 13 | (39) 9  | (40) 4  |
| (41) 15 | (42) 19 | (43) 20 | (44) 20  | (45) 19 | (46) 19 | (47) 10 | (48) 11 |
| (49) 14 | (50) 19 | (51) 20 | (52) 19  | (53) 12 | (54) 19 | (55) 12 | (56) 20 |
| (57) 19 | (58) 17 | (59) 20 | (60) 19  | (61) 14 | (62) 20 | (63) 7  | (64) 14 |
| (65) 6  | (66) 17 | (67) 17 | (68) 14  | (69) 19 | (70) 19 | (71) 10 | (72) 17 |
| (73) 11 | (74) 16 | (75) 20 | (76) 19  | (77) 16 | (78) 16 | (79) 16 | (80) 20 |
| (81) 19 | (82) 11 | (83) 16 | (84) 17  | (85) 8  | (86) 19 | (87) 19 | (88) 17 |
| (89) 20 | (90) 16 | (91) 20 | (92) 17  | (93) 17 | (94) 19 | (95) 8  | (96) 20 |
| (97) 7  | (98) 9  | (99) 17 | (100) 20 |         |         |         |         |