

二十以内加法计算练习题



扫码看答案

姓名 _____

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用时 _____

得分率 _____ %

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(7) $8 + 1 =$

(8) $2 + 14 =$

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二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 9 | (2) 20 | (3) 5 | (4) 17 | (5) 19 | (6) 19 | (7) 9 | (8) 16 |
| (9) 19 | (10) 20 | (11) 15 | (12) 15 | (13) 4 | (14) 14 | (15) 16 | (16) 19 |
| (17) 6 | (18) 20 | (19) 16 | (20) 16 | (21) 15 | (22) 17 | (23) 9 | (24) 6 |
| (25) 20 | (26) 20 | (27) 17 | (28) 20 | (29) 13 | (30) 11 | (31) 19 | (32) 12 |
| (33) 19 | (34) 20 | (35) 16 | (36) 14 | (37) 9 | (38) 16 | (39) 19 | (40) 3 |
| (41) 15 | (42) 20 | (43) 16 | (44) 20 | (45) 14 | (46) 20 | (47) 11 | (48) 17 |
| (49) 20 | (50) 11 | (51) 13 | (52) 13 | (53) 18 | (54) 10 | (55) 19 | (56) 16 |
| (57) 19 | (58) 20 | (59) 19 | (60) 15 | (61) 20 | (62) 13 | (63) 19 | (64) 17 |
| (65) 10 | (66) 20 | (67) 14 | (68) 19 | (69) 18 | (70) 20 | (71) 14 | (72) 17 |
| (73) 13 | (74) 20 | (75) 6 | (76) 20 | (77) 5 | (78) 17 | (79) 18 | (80) 19 |
| (81) 5 | (82) 17 | (83) 15 | (84) 19 | (85) 12 | (86) 14 | (87) 17 | (88) 20 |
| (89) 18 | (90) 18 | (91) 18 | (92) 19 | (93) 14 | (94) 20 | (95) 6 | (96) 8 |
| (97) 15 | (98) 19 | (99) 20 | (100) 18 | | | | |

第2页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 16 | (2) 16 | (3) 6 | (4) 10 | (5) 12 | (6) 20 | (7) 19 | (8) 16 |
| (9) 13 | (10) 13 | (11) 18 | (12) 18 | (13) 17 | (14) 17 | (15) 4 | (16) 18 |
| (17) 8 | (18) 17 | (19) 14 | (20) 7 | (21) 10 | (22) 10 | (23) 13 | (24) 20 |
| (25) 18 | (26) 20 | (27) 19 | (28) 15 | (29) 19 | (30) 9 | (31) 13 | (32) 18 |
| (33) 20 | (34) 19 | (35) 20 | (36) 20 | (37) 19 | (38) 15 | (39) 19 | (40) 18 |
| (41) 13 | (42) 19 | (43) 16 | (44) 20 | (45) 18 | (46) 9 | (47) 16 | (48) 14 |
| (49) 19 | (50) 6 | (51) 19 | (52) 12 | (53) 11 | (54) 15 | (55) 15 | (56) 20 |
| (57) 19 | (58) 16 | (59) 19 | (60) 20 | (61) 14 | (62) 19 | (63) 6 | (64) 19 |
| (65) 19 | (66) 11 | (67) 13 | (68) 8 | (69) 16 | (70) 6 | (71) 18 | (72) 16 |
| (73) 20 | (74) 19 | (75) 15 | (76) 12 | (77) 20 | (78) 8 | (79) 17 | (80) 20 |
| (81) 20 | (82) 20 | (83) 20 | (84) 6 | (85) 14 | (86) 19 | (87) 20 | (88) 17 |
| (89) 14 | (90) 16 | (91) 13 | (92) 11 | (93) 7 | (94) 18 | (95) 20 | (96) 19 |
| (97) 14 | (98) 17 | (99) 18 | (100) 9 | | | | |

二十以内加法计算练习题答案

第3页答案

(1) 12	(2) 19	(3) 18	(4) 20	(5) 19	(6) 18	(7) 15	(8) 3
(9) 19	(10) 15	(11) 14	(12) 18	(13) 20	(14) 3	(15) 7	(16) 20
(17) 9	(18) 17	(19) 17	(20) 20	(21) 9	(22) 18	(23) 18	(24) 18
(25) 15	(26) 9	(27) 16	(28) 19	(29) 19	(30) 19	(31) 16	(32) 5
(33) 18	(34) 13	(35) 19	(36) 19	(37) 16	(38) 18	(39) 20	(40) 9
(41) 19	(42) 16	(43) 20	(44) 17	(45) 18	(46) 14	(47) 8	(48) 16
(49) 8	(50) 19	(51) 16	(52) 17	(53) 19	(54) 14	(55) 20	(56) 18
(57) 16	(58) 17	(59) 20	(60) 12	(61) 13	(62) 17	(63) 11	(64) 18
(65) 20	(66) 18	(67) 12	(68) 20	(69) 17	(70) 20	(71) 15	(72) 18
(73) 16	(74) 20	(75) 15	(76) 15	(77) 13	(78) 20	(79) 4	(80) 20
(81) 14	(82) 12	(83) 18	(84) 15	(85) 17	(86) 4	(87) 14	(88) 12
(89) 12	(90) 20	(91) 8	(92) 16	(93) 18	(94) 20	(95) 18	(96) 14
(97) 20	(98) 20	(99) 8	(100) 18				

第4页答案

(1) 9	(2) 16	(3) 10	(4) 13	(5) 19	(6) 16	(7) 17	(8) 19
(9) 18	(10) 16	(11) 14	(12) 19	(13) 20	(14) 19	(15) 19	(16) 19
(17) 10	(18) 17	(19) 14	(20) 7	(21) 20	(22) 9	(23) 19	(24) 20
(25) 13	(26) 10	(27) 16	(28) 12	(29) 17	(30) 9	(31) 19	(32) 12
(33) 17	(34) 16	(35) 19	(36) 15	(37) 14	(38) 20	(39) 18	(40) 16
(41) 9	(42) 16	(43) 17	(44) 18	(45) 20	(46) 16	(47) 20	(48) 17
(49) 18	(50) 11	(51) 12	(52) 16	(53) 20	(54) 14	(55) 18	(56) 19
(57) 20	(58) 20	(59) 12	(60) 19	(61) 5	(62) 13	(63) 13	(64) 6
(65) 19	(66) 20	(67) 20	(68) 17	(69) 16	(70) 20	(71) 20	(72) 19
(73) 18	(74) 17	(75) 19	(76) 19	(77) 9	(78) 19	(79) 18	(80) 19
(81) 7	(82) 18	(83) 18	(84) 20	(85) 12	(86) 17	(87) 12	(88) 19
(89) 13	(90) 20	(91) 12	(92) 18	(93) 20	(94) 19	(95) 12	(96) 13
(97) 16	(98) 6	(99) 18	(100) 16				

二十以内加法计算练习题答案

第5页答案

(1) 18	(2) 17	(3) 20	(4) 17	(5) 18	(6) 18	(7) 15	(8) 17
(9) 18	(10) 14	(11) 15	(12) 20	(13) 19	(14) 14	(15) 16	(16) 11
(17) 15	(18) 16	(19) 13	(20) 20	(21) 13	(22) 7	(23) 16	(24) 20
(25) 17	(26) 5	(27) 18	(28) 13	(29) 20	(30) 11	(31) 15	(32) 13
(33) 18	(34) 12	(35) 16	(36) 18	(37) 11	(38) 6	(39) 20	(40) 19
(41) 6	(42) 18	(43) 19	(44) 9	(45) 8	(46) 19	(47) 19	(48) 19
(49) 4	(50) 16	(51) 12	(52) 14	(53) 9	(54) 15	(55) 18	(56) 17
(57) 17	(58) 15	(59) 20	(60) 11	(61) 7	(62) 13	(63) 19	(64) 17
(65) 19	(66) 19	(67) 16	(68) 10	(69) 14	(70) 9	(71) 19	(72) 16
(73) 11	(74) 13	(75) 18	(76) 20	(77) 9	(78) 13	(79) 19	(80) 18
(81) 20	(82) 19	(83) 20	(84) 10	(85) 18	(86) 15	(87) 17	(88) 19
(89) 20	(90) 18	(91) 13	(92) 17	(93) 14	(94) 14	(95) 18	(96) 17
(97) 14	(98) 17	(99) 16	(100) 19				

第6页答案

(1) 6	(2) 19	(3) 20	(4) 13	(5) 15	(6) 19	(7) 15	(8) 18
(9) 20	(10) 14	(11) 20	(12) 14	(13) 20	(14) 14	(15) 20	(16) 20
(17) 14	(18) 17	(19) 19	(20) 20	(21) 9	(22) 20	(23) 17	(24) 8
(25) 14	(26) 18	(27) 18	(28) 14	(29) 20	(30) 16	(31) 19	(32) 12
(33) 15	(34) 12	(35) 5	(36) 16	(37) 13	(38) 20	(39) 16	(40) 20
(41) 12	(42) 18	(43) 17	(44) 17	(45) 14	(46) 17	(47) 13	(48) 16
(49) 16	(50) 20	(51) 20	(52) 14	(53) 7	(54) 20	(55) 19	(56) 17
(57) 8	(58) 15	(59) 15	(60) 19	(61) 18	(62) 20	(63) 12	(64) 20
(65) 17	(66) 20	(67) 20	(68) 4	(69) 8	(70) 16	(71) 20	(72) 14
(73) 17	(74) 17	(75) 17	(76) 10	(77) 19	(78) 19	(79) 10	(80) 20
(81) 14	(82) 9	(83) 16	(84) 14	(85) 15	(86) 20	(87) 17	(88) 15
(89) 19	(90) 19	(91) 18	(92) 18	(93) 18	(94) 19	(95) 20	(96) 20
(97) 19	(98) 19	(99) 18	(100) 14				

二十以内加法计算练习题答案

第7页答案

(1) 19	(2) 20	(3) 18	(4) 20	(5) 17	(6) 13	(7) 20	(8) 7
(9) 17	(10) 20	(11) 9	(12) 19	(13) 17	(14) 20	(15) 20	(16) 20
(17) 18	(18) 20	(19) 11	(20) 15	(21) 14	(22) 14	(23) 20	(24) 15
(25) 14	(26) 18	(27) 9	(28) 16	(29) 20	(30) 18	(31) 16	(32) 14
(33) 19	(34) 18	(35) 15	(36) 17	(37) 16	(38) 19	(39) 10	(40) 8
(41) 8	(42) 11	(43) 11	(44) 20	(45) 11	(46) 20	(47) 13	(48) 17
(49) 19	(50) 5	(51) 19	(52) 9	(53) 7	(54) 10	(55) 14	(56) 8
(57) 14	(58) 19	(59) 15	(60) 18	(61) 12	(62) 15	(63) 19	(64) 11
(65) 15	(66) 11	(67) 7	(68) 19	(69) 20	(70) 14	(71) 19	(72) 12
(73) 18	(74) 15	(75) 2	(76) 12	(77) 19	(78) 11	(79) 18	(80) 15
(81) 18	(82) 5	(83) 20	(84) 14	(85) 14	(86) 11	(87) 17	(88) 20
(89) 11	(90) 19	(91) 20	(92) 18	(93) 17	(94) 10	(95) 15	(96) 13
(97) 17	(98) 7	(99) 11	(100) 20				