

## 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $10 + 7 =$

(2)  $13 + 2 =$

(3)  $8 - 4 =$

(4)  $4 + 5 =$

(5)  $1 - 1 =$

(6)  $5 + 4 =$

(7)  $2 - 2 =$

(8)  $7 + 10 =$

(9)  $13 - 10 =$

(10)  $13 + 1 =$

(11)  $19 - 4 =$

(12)  $4 + 13 =$

(13)  $10 + 9 =$

(14)  $17 + 2 =$

(15)  $11 + 7 =$

(16)  $1 + 13 =$

(17)  $15 + 2 =$

(18)  $12 - 10 =$

(19)  $7 + 8 =$

(20)  $19 - 11 =$

(21)  $3 - 1 =$

(22)  $18 - 4 =$

(23)  $14 + 1 =$

(24)  $15 + 2 =$

(25)  $18 - 1 =$

(26)  $13 + 2 =$

(27)  $14 + 5 =$

(28)  $5 + 5 =$

(29)  $4 - 4 =$

(30)  $15 + 5 =$

(31)  $8 + 7 =$

(32)  $12 - 1 =$

(33)  $12 - 7 =$

(34)  $2 - 1 =$

(35)  $7 + 11 =$

(36)  $8 - 2 =$

(37)  $16 - 8 =$

(38)  $19 + 1 =$

(39)  $3 + 5 =$

(40)  $9 - 1 =$

(41)  $1 - 1 =$

(42)  $13 + 1 =$

(43)  $1 - 1 =$

(44)  $6 - 3 =$

(45)  $13 + 3 =$

(46)  $7 - 4 =$

(47)  $7 + 10 =$

(48)  $5 + 1 =$

(49)  $10 - 10 =$

(50)  $11 + 1 =$

(51)  $7 + 6 =$

(52)  $10 + 7 =$

(53)  $15 - 1 =$

(54)  $1 + 6 =$

(55)  $19 - 7 =$

(56)  $12 - 2 =$

(57)  $16 - 9 =$

(58)  $13 - 6 =$

(59)  $6 - 2 =$

(60)  $2 - 2 =$

(61)  $9 + 10 =$

(62)  $10 + 10 =$

(63)  $4 - 2 =$

(64)  $13 - 6 =$

(65)  $9 - 7 =$

(66)  $13 - 3 =$

(67)  $1 - 1 =$

(68)  $10 - 4 =$

(69)  $13 - 11 =$

(70)  $17 - 16 =$

(71)  $12 - 7 =$

(72)  $4 + 9 =$

(73)  $6 + 5 =$

(74)  $5 + 9 =$

(75)  $17 + 1 =$

(76)  $18 + 2 =$

(77)  $16 + 4 =$

(78)  $10 + 9 =$

(79)  $15 + 4 =$

(80)  $1 - 1 =$

(81)  $19 - 11 =$

(82)  $9 - 6 =$

(83)  $6 - 5 =$

(84)  $6 - 3 =$

(85)  $10 - 5 =$

(86)  $18 - 11 =$

(87)  $13 - 13 =$

(88)  $2 + 10 =$

(89)  $16 - 11 =$

(90)  $14 + 3 =$

(91)  $8 - 5 =$

(92)  $3 - 3 =$

(93)  $14 + 2 =$

(94)  $11 + 8 =$

(95)  $8 - 7 =$

(96)  $13 + 2 =$

(97)  $12 + 3 =$

(98)  $11 - 10 =$

(99)  $17 - 3 =$

(100)  $17 - 13 =$

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姓名 \_\_\_\_\_

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(1)  $1 - 1 =$

(2)  $2 - 1 =$

(3)  $1 + 14 =$

(4)  $12 + 7 =$

(5)  $19 - 10 =$

(6)  $3 - 3 =$

(7)  $7 + 3 =$

(8)  $14 - 6 =$

(9)  $3 + 17 =$

(10)  $6 - 3 =$

(11)  $18 + 1 =$

(12)  $14 + 2 =$

(13)  $2 - 2 =$

(14)  $7 - 5 =$

(15)  $10 + 9 =$

(16)  $1 + 12 =$

(17)  $14 + 2 =$

(18)  $6 - 3 =$

(19)  $19 - 13 =$

(20)  $5 + 6 =$

(21)  $1 + 8 =$

(22)  $9 + 2 =$

(23)  $7 + 13 =$

(24)  $3 - 3 =$

(25)  $15 + 4 =$

(26)  $2 - 2 =$

(27)  $1 + 18 =$

(28)  $14 - 9 =$

(29)  $18 + 2 =$

(30)  $12 - 7 =$

(31)  $2 - 2 =$

(32)  $8 - 3 =$

(33)  $3 - 3 =$

(34)  $13 - 8 =$

(35)  $2 - 1 =$

(36)  $4 + 11 =$

(37)  $18 + 1 =$

(38)  $5 - 5 =$

(39)  $1 - 1 =$

(40)  $19 - 14 =$

(41)  $7 + 12 =$

(42)  $17 - 13 =$

(43)  $2 - 2 =$

(44)  $4 - 2 =$

(45)  $8 - 3 =$

(46)  $7 - 4 =$

(47)  $13 - 12 =$

(48)  $1 - 1 =$

(49)  $5 + 7 =$

(50)  $17 - 14 =$

(51)  $3 - 2 =$

(52)  $4 - 3 =$

(53)  $9 - 1 =$

(54)  $5 + 12 =$

(55)  $12 + 1 =$

(56)  $8 - 7 =$

(57)  $1 - 1 =$

(58)  $10 + 1 =$

(59)  $19 - 4 =$

(60)  $17 - 9 =$

(61)  $13 + 7 =$

(62)  $17 + 2 =$

(63)  $9 - 1 =$

(64)  $6 - 3 =$

(65)  $5 + 4 =$

(66)  $8 - 2 =$

(67)  $11 + 1 =$

(68)  $14 + 1 =$

(69)  $9 + 11 =$

(70)  $14 + 4 =$

(71)  $19 - 7 =$

(72)  $16 - 16 =$

(73)  $15 + 2 =$

(74)  $13 - 5 =$

(75)  $16 + 4 =$

(76)  $17 + 3 =$

(77)  $5 - 3 =$

(78)  $16 - 7 =$

(79)  $14 + 1 =$

(80)  $6 + 2 =$

(81)  $7 + 3 =$

(82)  $5 + 8 =$

(83)  $1 + 16 =$

(84)  $7 - 4 =$

(85)  $17 + 3 =$

(86)  $2 + 12 =$

(87)  $5 - 2 =$

(88)  $9 + 10 =$

(89)  $14 + 2 =$

(90)  $7 - 4 =$

(91)  $14 + 2 =$

(92)  $5 + 14 =$

(93)  $6 - 4 =$

(94)  $4 - 1 =$

(95)  $12 - 6 =$

(96)  $1 - 1 =$

(97)  $18 - 14 =$

(98)  $6 - 3 =$

(99)  $4 + 3 =$

(100)  $13 + 1 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                 |
|------------------|------------------|------------------|-----------------|
| (1) $8 + 11 =$   | (2) $19 + 1 =$   | (3) $14 - 3 =$   | (4) $1 + 9 =$   |
| (5) $2 + 12 =$   | (6) $11 + 9 =$   | (7) $8 + 1 =$    | (8) $1 + 14 =$  |
| (9) $19 - 11 =$  | (10) $16 - 4 =$  | (11) $10 + 8 =$  | (12) $2 - 1 =$  |
| (13) $7 + 9 =$   | (14) $11 + 6 =$  | (15) $3 - 3 =$   | (16) $16 - 3 =$ |
| (17) $8 - 1 =$   | (18) $12 + 1 =$  | (19) $19 - 9 =$  | (20) $10 + 9 =$ |
| (21) $10 + 7 =$  | (22) $1 + 6 =$   | (23) $18 - 6 =$  | (24) $4 + 8 =$  |
| (25) $12 + 6 =$  | (26) $18 + 1 =$  | (27) $11 + 1 =$  | (28) $14 - 1 =$ |
| (29) $3 - 1 =$   | (30) $11 - 7 =$  | (31) $10 - 7 =$  | (32) $6 + 5 =$  |
| (33) $15 + 1 =$  | (34) $13 - 12 =$ | (35) $15 + 4 =$  | (36) $9 + 1 =$  |
| (37) $19 - 16 =$ | (38) $10 - 10 =$ | (39) $13 - 4 =$  | (40) $19 + 1 =$ |
| (41) $2 + 1 =$   | (42) $5 - 3 =$   | (43) $19 - 16 =$ | (44) $6 - 4 =$  |
| (45) $17 + 3 =$  | (46) $7 + 13 =$  | (47) $1 + 1 =$   | (48) $4 + 16 =$ |
| (49) $3 + 6 =$   | (50) $10 - 1 =$  | (51) $16 - 1 =$  | (52) $9 + 7 =$  |
| (53) $18 + 1 =$  | (54) $15 - 8 =$  | (55) $2 + 11 =$  | (56) $1 - 1 =$  |
| (57) $12 + 2 =$  | (58) $11 - 4 =$  | (59) $15 - 6 =$  | (60) $6 - 6 =$  |
| (61) $4 + 8 =$   | (62) $11 + 2 =$  | (63) $18 + 1 =$  | (64) $5 + 2 =$  |
| (65) $10 - 1 =$  | (66) $10 + 5 =$  | (67) $11 - 10 =$ | (68) $8 + 11 =$ |
| (69) $10 - 4 =$  | (70) $2 + 5 =$   | (71) $1 + 4 =$   | (72) $2 - 2 =$  |
| (73) $10 + 7 =$  | (74) $5 - 1 =$   | (75) $6 - 4 =$   | (76) $2 - 2 =$  |
| (77) $19 + 1 =$  | (78) $2 + 4 =$   | (79) $5 - 3 =$   | (80) $17 + 3 =$ |
| (81) $10 - 2 =$  | (82) $14 - 12 =$ | (83) $6 - 4 =$   | (84) $1 + 3 =$  |
| (85) $16 + 3 =$  | (86) $7 - 7 =$   | (87) $6 + 8 =$   | (88) $2 - 2 =$  |
| (89) $13 + 3 =$  | (90) $8 + 1 =$   | (91) $8 + 12 =$  | (92) $1 + 2 =$  |
| (93) $18 + 1 =$  | (94) $7 + 13 =$  | (95) $1 - 1 =$   | (96) $15 + 3 =$ |
| (97) $17 + 2 =$  | (98) $2 - 1 =$   | (99) $3 - 3 =$   | (100) $5 - 5 =$ |

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(1)  $2 + 10 =$

(2)  $11 + 1 =$

(3)  $10 - 1 =$

(4)  $19 - 1 =$

(5)  $13 - 4 =$

(6)  $5 - 4 =$

(7)  $8 + 6 =$

(8)  $12 - 2 =$

(9)  $3 - 3 =$

(10)  $6 + 8 =$

(11)  $13 + 6 =$

(12)  $4 + 1 =$

(13)  $19 + 1 =$

(14)  $1 + 15 =$

(15)  $18 + 1 =$

(16)  $12 + 2 =$

(17)  $1 - 1 =$

(18)  $10 - 2 =$

(19)  $4 - 2 =$

(20)  $18 - 5 =$

(21)  $1 + 14 =$

(22)  $13 + 1 =$

(23)  $18 - 6 =$

(24)  $18 + 1 =$

(25)  $9 - 5 =$

(26)  $11 - 2 =$

(27)  $9 + 4 =$

(28)  $19 + 1 =$

(29)  $5 + 2 =$

(30)  $4 + 8 =$

(31)  $5 + 14 =$

(32)  $8 + 3 =$

(33)  $3 + 10 =$

(34)  $2 + 5 =$

(35)  $1 - 1 =$

(36)  $4 - 1 =$

(37)  $19 + 1 =$

(38)  $2 - 2 =$

(39)  $6 - 4 =$

(40)  $10 + 4 =$

(41)  $14 - 1 =$

(42)  $15 + 4 =$

(43)  $15 - 3 =$

(44)  $13 + 7 =$

(45)  $9 + 9 =$

(46)  $18 + 2 =$

(47)  $1 - 1 =$

(48)  $8 + 9 =$

(49)  $11 + 5 =$

(50)  $17 - 12 =$

(51)  $19 - 11 =$

(52)  $6 + 12 =$

(53)  $11 - 1 =$

(54)  $13 - 10 =$

(55)  $3 - 2 =$

(56)  $11 + 6 =$

(57)  $8 - 8 =$

(58)  $1 - 1 =$

(59)  $15 + 4 =$

(60)  $16 - 15 =$

(61)  $7 + 8 =$

(62)  $3 - 1 =$

(63)  $9 - 9 =$

(64)  $14 + 2 =$

(65)  $11 - 3 =$

(66)  $8 + 9 =$

(67)  $7 - 5 =$

(68)  $6 - 5 =$

(69)  $3 + 14 =$

(70)  $11 - 11 =$

(71)  $19 + 1 =$

(72)  $3 - 3 =$

(73)  $10 + 2 =$

(74)  $3 + 17 =$

(75)  $3 + 8 =$

(76)  $13 - 1 =$

(77)  $4 + 16 =$

(78)  $19 + 1 =$

(79)  $9 - 1 =$

(80)  $1 + 17 =$

(81)  $1 - 1 =$

(82)  $9 + 2 =$

(83)  $16 - 5 =$

(84)  $19 - 17 =$

(85)  $7 + 5 =$

(86)  $13 + 4 =$

(87)  $7 - 6 =$

(88)  $9 + 11 =$

(89)  $10 + 2 =$

(90)  $1 + 18 =$

(91)  $13 - 12 =$

(92)  $19 - 10 =$

(93)  $7 + 3 =$

(94)  $13 + 3 =$

(95)  $2 - 2 =$

(96)  $2 + 1 =$

(97)  $9 + 9 =$

(98)  $6 - 6 =$

(99)  $8 - 8 =$

(100)  $13 + 3 =$

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姓名 \_\_\_\_\_

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用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $19 - 9 =$

(2)  $4 - 1 =$

(3)  $16 + 3 =$

(4)  $9 + 3 =$

(5)  $6 - 6 =$

(6)  $14 + 1 =$

(7)  $9 + 5 =$

(8)  $4 + 1 =$

(9)  $7 - 4 =$

(10)  $14 + 2 =$

(11)  $14 + 6 =$

(12)  $10 + 8 =$

(13)  $16 - 8 =$

(14)  $5 + 15 =$

(15)  $8 + 12 =$

(16)  $15 + 3 =$

(17)  $6 - 5 =$

(18)  $2 - 1 =$

(19)  $18 - 13 =$

(20)  $16 - 11 =$

(21)  $17 - 1 =$

(22)  $17 + 1 =$

(23)  $8 + 7 =$

(24)  $19 - 18 =$

(25)  $10 + 2 =$

(26)  $14 - 12 =$

(27)  $17 + 3 =$

(28)  $4 + 9 =$

(29)  $6 + 5 =$

(30)  $7 - 6 =$

(31)  $19 - 11 =$

(32)  $3 + 1 =$

(33)  $10 + 2 =$

(34)  $19 - 7 =$

(35)  $2 + 15 =$

(36)  $12 - 6 =$

(37)  $19 - 1 =$

(38)  $5 + 10 =$

(39)  $11 + 3 =$

(40)  $19 - 16 =$

(41)  $8 + 10 =$

(42)  $6 + 1 =$

(43)  $2 + 4 =$

(44)  $9 - 7 =$

(45)  $8 + 9 =$

(46)  $2 + 13 =$

(47)  $12 - 1 =$

(48)  $17 + 2 =$

(49)  $18 - 8 =$

(50)  $5 - 1 =$

(51)  $10 + 4 =$

(52)  $11 - 4 =$

(53)  $17 + 2 =$

(54)  $14 - 3 =$

(55)  $1 + 13 =$

(56)  $17 + 3 =$

(57)  $10 - 6 =$

(58)  $17 - 12 =$

(59)  $2 - 1 =$

(60)  $19 - 5 =$

(61)  $4 + 14 =$

(62)  $15 - 3 =$

(63)  $17 - 3 =$

(64)  $1 - 1 =$

(65)  $10 - 1 =$

(66)  $17 - 1 =$

(67)  $3 - 3 =$

(68)  $18 + 1 =$

(69)  $11 + 9 =$

(70)  $7 + 1 =$

(71)  $9 + 1 =$

(72)  $4 - 4 =$

(73)  $13 + 6 =$

(74)  $11 + 5 =$

(75)  $10 + 7 =$

(76)  $5 - 1 =$

(77)  $19 - 19 =$

(78)  $4 - 2 =$

(79)  $16 + 2 =$

(80)  $7 + 13 =$

(81)  $15 - 10 =$

(82)  $5 + 11 =$

(83)  $8 + 2 =$

(84)  $10 + 6 =$

(85)  $13 - 12 =$

(86)  $16 - 9 =$

(87)  $9 + 1 =$

(88)  $8 - 8 =$

(89)  $8 + 7 =$

(90)  $10 + 9 =$

(91)  $10 - 10 =$

(92)  $18 + 2 =$

(93)  $1 - 1 =$

(94)  $17 + 1 =$

(95)  $13 - 6 =$

(96)  $19 - 7 =$

(97)  $14 - 6 =$

(98)  $16 + 4 =$

(99)  $8 + 8 =$

(100)  $9 - 1 =$

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(1)  $8 + 1 =$

(2)  $2 + 5 =$

(3)  $12 + 7 =$

(4)  $9 + 3 =$

(5)  $2 + 4 =$

(6)  $9 + 3 =$

(7)  $16 + 3 =$

(8)  $12 - 4 =$

(9)  $4 - 3 =$

(10)  $11 + 6 =$

(11)  $3 + 11 =$

(12)  $11 + 6 =$

(13)  $7 + 1 =$

(14)  $14 - 11 =$

(15)  $4 + 14 =$

(16)  $1 + 16 =$

(17)  $15 + 4 =$

(18)  $18 - 7 =$

(19)  $19 - 6 =$

(20)  $8 + 8 =$

(21)  $12 + 4 =$

(22)  $6 - 6 =$

(23)  $15 - 1 =$

(24)  $12 + 8 =$

(25)  $11 - 7 =$

(26)  $17 + 1 =$

(27)  $14 + 4 =$

(28)  $1 - 1 =$

(29)  $18 + 2 =$

(30)  $18 - 1 =$

(31)  $14 - 13 =$

(32)  $17 + 2 =$

(33)  $5 - 1 =$

(34)  $18 - 8 =$

(35)  $14 + 3 =$

(36)  $5 - 5 =$

(37)  $14 + 6 =$

(38)  $6 + 4 =$

(39)  $11 - 10 =$

(40)  $3 - 3 =$

(41)  $6 - 3 =$

(42)  $17 - 6 =$

(43)  $19 + 1 =$

(44)  $16 + 4 =$

(45)  $8 - 1 =$

(46)  $13 - 9 =$

(47)  $1 + 1 =$

(48)  $18 + 1 =$

(49)  $16 + 1 =$

(50)  $18 + 2 =$

(51)  $15 - 15 =$

(52)  $13 - 13 =$

(53)  $15 - 2 =$

(54)  $13 + 7 =$

(55)  $16 + 1 =$

(56)  $10 - 1 =$

(57)  $14 + 3 =$

(58)  $7 + 10 =$

(59)  $5 + 3 =$

(60)  $8 + 6 =$

(61)  $7 + 6 =$

(62)  $12 - 11 =$

(63)  $15 + 4 =$

(64)  $15 + 2 =$

(65)  $2 + 17 =$

(66)  $8 + 4 =$

(67)  $16 + 3 =$

(68)  $19 - 11 =$

(69)  $17 - 3 =$

(70)  $1 - 1 =$

(71)  $9 + 11 =$

(72)  $3 - 2 =$

(73)  $18 + 2 =$

(74)  $13 - 8 =$

(75)  $19 + 1 =$

(76)  $9 + 4 =$

(77)  $1 - 1 =$

(78)  $12 - 2 =$

(79)  $3 + 17 =$

(80)  $11 + 3 =$

(81)  $18 + 1 =$

(82)  $3 - 1 =$

(83)  $13 - 6 =$

(84)  $15 - 4 =$

(85)  $19 + 1 =$

(86)  $18 - 10 =$

(87)  $12 - 1 =$

(88)  $7 + 13 =$

(89)  $13 + 6 =$

(90)  $15 - 2 =$

(91)  $19 + 1 =$

(92)  $15 + 3 =$

(93)  $1 + 9 =$

(94)  $11 - 4 =$

(95)  $11 - 7 =$

(96)  $16 - 3 =$

(97)  $14 - 14 =$

(98)  $3 - 2 =$

(99)  $2 - 2 =$

(100)  $13 - 10 =$

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日期 \_\_\_\_\_

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正确率 \_\_\_\_\_ %

(1)  $2 - 2 =$

(2)  $17 - 5 =$

(3)  $2 - 1 =$

(4)  $7 - 7 =$

(5)  $6 + 7 =$

(6)  $11 + 3 =$

(7)  $14 + 1 =$

(8)  $12 - 4 =$

(9)  $17 + 3 =$

(10)  $10 - 8 =$

(11)  $1 - 1 =$

(12)  $8 + 11 =$

(13)  $16 - 4 =$

(14)  $8 + 7 =$

(15)  $14 + 4 =$

(16)  $13 + 4 =$

(17)  $12 - 7 =$

(18)  $11 - 3 =$

(19)  $11 - 4 =$

(20)  $1 - 1 =$

(21)  $2 + 5 =$

(22)  $5 + 10 =$

(23)  $9 + 3 =$

(24)  $6 + 2 =$

(25)  $3 - 3 =$

(26)  $2 + 5 =$

(27)  $19 + 1 =$

(28)  $6 + 7 =$

(29)  $18 - 2 =$

(30)  $7 - 3 =$

(31)  $6 - 5 =$

(32)  $15 + 2 =$

(33)  $16 + 4 =$

(34)  $16 + 1 =$

(35)  $6 + 5 =$

(36)  $13 - 10 =$

(37)  $9 + 6 =$

(38)  $14 - 5 =$

(39)  $3 + 7 =$

(40)  $12 + 4 =$

(41)  $1 - 1 =$

(42)  $17 - 14 =$

(43)  $14 - 12 =$

(44)  $4 - 2 =$

(45)  $10 + 8 =$

(46)  $18 + 1 =$

(47)  $16 - 2 =$

(48)  $9 + 6 =$

(49)  $4 - 4 =$

(50)  $6 - 6 =$

(51)  $16 + 1 =$

(52)  $12 - 12 =$

(53)  $9 + 5 =$

(54)  $5 + 8 =$

(55)  $7 - 1 =$

(56)  $14 + 6 =$

(57)  $18 + 1 =$

(58)  $18 - 2 =$

(59)  $19 + 1 =$

(60)  $5 - 1 =$

(61)  $16 - 16 =$

(62)  $17 - 12 =$

(63)  $19 + 1 =$

(64)  $4 - 3 =$

(65)  $4 + 9 =$

(66)  $6 + 4 =$

(67)  $18 - 6 =$

(68)  $3 - 2 =$

(69)  $15 + 3 =$

(70)  $10 - 7 =$

(71)  $2 - 1 =$

(72)  $12 - 3 =$

(73)  $17 + 1 =$

(74)  $15 + 4 =$

(75)  $12 + 6 =$

(76)  $1 - 1 =$

(77)  $8 - 8 =$

(78)  $17 - 7 =$

(79)  $15 + 3 =$

(80)  $6 + 5 =$

(81)  $9 - 8 =$

(82)  $7 - 6 =$

(83)  $13 + 7 =$

(84)  $10 - 9 =$

(85)  $19 - 16 =$

(86)  $18 + 1 =$

(87)  $13 - 6 =$

(88)  $12 + 8 =$

(89)  $14 - 14 =$

(90)  $6 - 3 =$

(91)  $2 + 16 =$

(92)  $1 - 1 =$

(93)  $9 + 8 =$

(94)  $6 + 9 =$

(95)  $1 + 19 =$

(96)  $16 - 6 =$

(97)  $6 - 5 =$

(98)  $19 + 1 =$

(99)  $3 + 17 =$

(100)  $9 - 9 =$

## 二十以内加减法计算练习题答案

### 第1页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 17  | (2) 15  | (3) 4   | (4) 9   |
| (5) 0   | (6) 9   | (7) 0   | (8) 17  |
| (9) 3   | (10) 14 | (11) 15 | (12) 17 |
| (13) 19 | (14) 19 | (15) 18 | (16) 14 |
| (17) 17 | (18) 2  | (19) 15 | (20) 8  |
| (21) 2  | (22) 14 | (23) 15 | (24) 17 |
| (25) 17 | (26) 15 | (27) 19 | (28) 10 |
| (29) 0  | (30) 20 | (31) 15 | (32) 11 |
| (33) 5  | (34) 1  | (35) 18 | (36) 6  |
| (37) 8  | (38) 20 | (39) 8  | (40) 8  |
| (41) 0  | (42) 14 | (43) 0  | (44) 3  |
| (45) 16 | (46) 3  | (47) 17 | (48) 6  |
| (49) 0  | (50) 12 | (51) 13 | (52) 17 |
| (53) 14 | (54) 7  | (55) 12 | (56) 10 |
| (57) 7  | (58) 7  | (59) 4  | (60) 0  |
| (61) 19 | (62) 20 | (63) 2  | (64) 7  |
| (65) 2  | (66) 10 | (67) 0  | (68) 6  |
| (69) 2  | (70) 1  | (71) 5  | (72) 13 |
| (73) 11 | (74) 14 | (75) 18 | (76) 20 |
| (77) 20 | (78) 19 | (79) 19 | (80) 0  |
| (81) 8  | (82) 3  | (83) 1  | (84) 3  |
| (85) 5  | (86) 7  | (87) 0  | (88) 12 |
| (89) 5  | (90) 17 | (91) 3  | (92) 0  |
| (93) 16 | (94) 19 | (95) 1  | (96) 15 |
| (97) 15 | (98) 1  | (99) 14 | (100) 4 |



## 二十以内加减法计算练习题答案

### 第2页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 0   | (2) 1   | (3) 15  | (4) 19   |
| (5) 9   | (6) 0   | (7) 10  | (8) 8    |
| (9) 20  | (10) 3  | (11) 19 | (12) 16  |
| (13) 0  | (14) 2  | (15) 19 | (16) 13  |
| (17) 16 | (18) 3  | (19) 6  | (20) 11  |
| (21) 9  | (22) 11 | (23) 20 | (24) 0   |
| (25) 19 | (26) 0  | (27) 19 | (28) 5   |
| (29) 20 | (30) 5  | (31) 0  | (32) 5   |
| (33) 0  | (34) 5  | (35) 1  | (36) 15  |
| (37) 19 | (38) 0  | (39) 0  | (40) 5   |
| (41) 19 | (42) 4  | (43) 0  | (44) 2   |
| (45) 5  | (46) 3  | (47) 1  | (48) 0   |
| (49) 12 | (50) 3  | (51) 1  | (52) 1   |
| (53) 8  | (54) 17 | (55) 13 | (56) 1   |
| (57) 0  | (58) 11 | (59) 15 | (60) 8   |
| (61) 20 | (62) 19 | (63) 8  | (64) 3   |
| (65) 9  | (66) 6  | (67) 12 | (68) 15  |
| (69) 20 | (70) 18 | (71) 12 | (72) 0   |
| (73) 17 | (74) 8  | (75) 20 | (76) 20  |
| (77) 2  | (78) 9  | (79) 15 | (80) 8   |
| (81) 10 | (82) 13 | (83) 17 | (84) 3   |
| (85) 20 | (86) 14 | (87) 3  | (88) 19  |
| (89) 16 | (90) 3  | (91) 16 | (92) 19  |
| (93) 2  | (94) 3  | (95) 6  | (96) 0   |
| (97) 4  | (98) 3  | (99) 7  | (100) 14 |

## 二十以内加减法计算练习题答案

### 第3页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 19  | (2) 20  | (3) 11  | (4) 10  |
| (5) 14  | (6) 20  | (7) 9   | (8) 15  |
| (9) 8   | (10) 12 | (11) 18 | (12) 1  |
| (13) 16 | (14) 17 | (15) 0  | (16) 13 |
| (17) 7  | (18) 13 | (19) 10 | (20) 19 |
| (21) 17 | (22) 7  | (23) 12 | (24) 12 |
| (25) 18 | (26) 19 | (27) 12 | (28) 13 |
| (29) 2  | (30) 4  | (31) 3  | (32) 11 |
| (33) 16 | (34) 1  | (35) 19 | (36) 10 |
| (37) 3  | (38) 0  | (39) 9  | (40) 20 |
| (41) 3  | (42) 2  | (43) 3  | (44) 2  |
| (45) 20 | (46) 20 | (47) 2  | (48) 20 |
| (49) 9  | (50) 9  | (51) 15 | (52) 16 |
| (53) 19 | (54) 7  | (55) 13 | (56) 0  |
| (57) 14 | (58) 7  | (59) 9  | (60) 0  |
| (61) 12 | (62) 13 | (63) 19 | (64) 7  |
| (65) 9  | (66) 15 | (67) 1  | (68) 19 |
| (69) 6  | (70) 7  | (71) 5  | (72) 0  |
| (73) 17 | (74) 4  | (75) 2  | (76) 0  |
| (77) 20 | (78) 6  | (79) 2  | (80) 20 |
| (81) 8  | (82) 2  | (83) 2  | (84) 4  |
| (85) 19 | (86) 0  | (87) 14 | (88) 0  |
| (89) 16 | (90) 9  | (91) 20 | (92) 3  |
| (93) 19 | (94) 20 | (95) 0  | (96) 18 |
| (97) 19 | (98) 1  | (99) 0  | (100) 0 |

## 二十以内加减法计算练习题答案

### 第4页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 12  | (2) 12  | (3) 9   | (4) 18   |
| (5) 9   | (6) 1   | (7) 14  | (8) 10   |
| (9) 0   | (10) 14 | (11) 19 | (12) 5   |
| (13) 20 | (14) 16 | (15) 19 | (16) 14  |
| (17) 0  | (18) 8  | (19) 2  | (20) 13  |
| (21) 15 | (22) 14 | (23) 12 | (24) 19  |
| (25) 4  | (26) 9  | (27) 13 | (28) 20  |
| (29) 7  | (30) 12 | (31) 19 | (32) 11  |
| (33) 13 | (34) 7  | (35) 0  | (36) 3   |
| (37) 20 | (38) 0  | (39) 2  | (40) 14  |
| (41) 13 | (42) 19 | (43) 12 | (44) 20  |
| (45) 18 | (46) 20 | (47) 0  | (48) 17  |
| (49) 16 | (50) 5  | (51) 8  | (52) 18  |
| (53) 10 | (54) 3  | (55) 1  | (56) 17  |
| (57) 0  | (58) 0  | (59) 19 | (60) 1   |
| (61) 15 | (62) 2  | (63) 0  | (64) 16  |
| (65) 8  | (66) 17 | (67) 2  | (68) 1   |
| (69) 17 | (70) 0  | (71) 20 | (72) 0   |
| (73) 12 | (74) 20 | (75) 11 | (76) 12  |
| (77) 20 | (78) 20 | (79) 8  | (80) 18  |
| (81) 0  | (82) 11 | (83) 11 | (84) 2   |
| (85) 12 | (86) 17 | (87) 1  | (88) 20  |
| (89) 12 | (90) 19 | (91) 1  | (92) 9   |
| (93) 10 | (94) 16 | (95) 0  | (96) 3   |
| (97) 18 | (98) 0  | (99) 0  | (100) 16 |

## 二十以内加减法计算练习题答案

### 第5页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 10  | (2) 3   | (3) 19  | (4) 12  |
| (5) 0   | (6) 15  | (7) 14  | (8) 5   |
| (9) 3   | (10) 16 | (11) 20 | (12) 18 |
| (13) 8  | (14) 20 | (15) 20 | (16) 18 |
| (17) 1  | (18) 1  | (19) 5  | (20) 5  |
| (21) 16 | (22) 18 | (23) 15 | (24) 1  |
| (25) 12 | (26) 2  | (27) 20 | (28) 13 |
| (29) 11 | (30) 1  | (31) 8  | (32) 4  |
| (33) 12 | (34) 12 | (35) 17 | (36) 6  |
| (37) 18 | (38) 15 | (39) 14 | (40) 3  |
| (41) 18 | (42) 7  | (43) 6  | (44) 2  |
| (45) 17 | (46) 15 | (47) 11 | (48) 19 |
| (49) 10 | (50) 4  | (51) 14 | (52) 7  |
| (53) 19 | (54) 11 | (55) 14 | (56) 20 |
| (57) 4  | (58) 5  | (59) 1  | (60) 14 |
| (61) 18 | (62) 12 | (63) 14 | (64) 0  |
| (65) 9  | (66) 16 | (67) 0  | (68) 19 |
| (69) 20 | (70) 8  | (71) 10 | (72) 0  |
| (73) 19 | (74) 16 | (75) 17 | (76) 4  |
| (77) 0  | (78) 2  | (79) 18 | (80) 20 |
| (81) 5  | (82) 16 | (83) 10 | (84) 16 |
| (85) 1  | (86) 7  | (87) 10 | (88) 0  |
| (89) 15 | (90) 19 | (91) 0  | (92) 20 |
| (93) 0  | (94) 18 | (95) 7  | (96) 12 |
| (97) 8  | (98) 20 | (99) 16 | (100) 8 |

## 二十以内加减法计算练习题答案

### 第6页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 9   | (2) 7   | (3) 19  | (4) 12  |
| (5) 6   | (6) 12  | (7) 19  | (8) 8   |
| (9) 1   | (10) 17 | (11) 14 | (12) 17 |
| (13) 8  | (14) 3  | (15) 18 | (16) 17 |
| (17) 19 | (18) 11 | (19) 13 | (20) 16 |
| (21) 16 | (22) 0  | (23) 14 | (24) 20 |
| (25) 4  | (26) 18 | (27) 18 | (28) 0  |
| (29) 20 | (30) 17 | (31) 1  | (32) 19 |
| (33) 4  | (34) 10 | (35) 17 | (36) 0  |
| (37) 20 | (38) 10 | (39) 1  | (40) 0  |
| (41) 3  | (42) 11 | (43) 20 | (44) 20 |
| (45) 7  | (46) 4  | (47) 2  | (48) 19 |
| (49) 17 | (50) 20 | (51) 0  | (52) 0  |
| (53) 13 | (54) 20 | (55) 17 | (56) 9  |
| (57) 17 | (58) 17 | (59) 8  | (60) 14 |
| (61) 13 | (62) 1  | (63) 19 | (64) 17 |
| (65) 19 | (66) 12 | (67) 19 | (68) 8  |
| (69) 14 | (70) 0  | (71) 20 | (72) 1  |
| (73) 20 | (74) 5  | (75) 20 | (76) 13 |
| (77) 0  | (78) 10 | (79) 20 | (80) 14 |
| (81) 19 | (82) 2  | (83) 7  | (84) 11 |
| (85) 20 | (86) 8  | (87) 11 | (88) 20 |
| (89) 19 | (90) 13 | (91) 20 | (92) 18 |
| (93) 10 | (94) 7  | (95) 4  | (96) 13 |
| (97) 0  | (98) 1  | (99) 0  | (100) 3 |

## 二十以内加减法计算练习题答案

### 第7页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 0   | (2) 12  | (3) 1   | (4) 0   |
| (5) 13  | (6) 14  | (7) 15  | (8) 8   |
| (9) 20  | (10) 2  | (11) 0  | (12) 19 |
| (13) 12 | (14) 15 | (15) 18 | (16) 17 |
| (17) 5  | (18) 8  | (19) 7  | (20) 0  |
| (21) 7  | (22) 15 | (23) 12 | (24) 8  |
| (25) 0  | (26) 7  | (27) 20 | (28) 13 |
| (29) 16 | (30) 4  | (31) 1  | (32) 17 |
| (33) 20 | (34) 17 | (35) 11 | (36) 3  |
| (37) 15 | (38) 9  | (39) 10 | (40) 16 |
| (41) 0  | (42) 3  | (43) 2  | (44) 2  |
| (45) 18 | (46) 19 | (47) 14 | (48) 15 |
| (49) 0  | (50) 0  | (51) 17 | (52) 0  |
| (53) 14 | (54) 13 | (55) 6  | (56) 20 |
| (57) 19 | (58) 16 | (59) 20 | (60) 4  |
| (61) 0  | (62) 5  | (63) 20 | (64) 1  |
| (65) 13 | (66) 10 | (67) 12 | (68) 1  |
| (69) 18 | (70) 3  | (71) 1  | (72) 9  |
| (73) 18 | (74) 19 | (75) 18 | (76) 0  |
| (77) 0  | (78) 10 | (79) 18 | (80) 11 |
| (81) 1  | (82) 1  | (83) 20 | (84) 1  |
| (85) 3  | (86) 19 | (87) 7  | (88) 20 |
| (89) 0  | (90) 3  | (91) 18 | (92) 0  |
| (93) 17 | (94) 15 | (95) 20 | (96) 10 |
| (97) 1  | (98) 20 | (99) 20 | (100) 0 |