

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $4 + 12 =$

(2)  $14 + 5 =$

(3)  $12 + 8 =$

(4)  $12 + 6 =$

(5)  $10 + 2 =$

(6)  $1 + 15 =$

(7)  $8 + 1 =$

(8)  $19 + 1 =$

(9)  $15 + 4 =$

(10)  $3 + 6 =$

(11)  $11 + 3 =$

(12)  $16 + 1 =$

(13)  $1 + 15 =$

(14)  $10 + 9 =$

(15)  $11 + 8 =$

(16)  $4 + 13 =$

(17)  $8 + 2 =$

(18)  $9 + 9 =$

(19)  $2 + 17 =$

(20)  $6 + 10 =$

(21)  $17 + 3 =$

(22)  $15 + 5 =$

(23)  $16 + 4 =$

(24)  $5 + 10 =$

(25)  $4 + 13 =$

(26)  $4 + 6 =$

(27)  $2 + 10 =$

(28)  $11 + 2 =$

(29)  $5 + 12 =$

(30)  $3 + 10 =$

(31)  $6 + 2 =$

(32)  $1 + 19 =$

(33)  $1 + 2 =$

(34)  $5 + 2 =$

(35)  $4 + 9 =$

(36)  $13 + 6 =$

(37)  $6 + 12 =$

(38)  $6 + 10 =$

(39)  $17 + 2 =$

(40)  $4 + 12 =$

(41)  $13 + 7 =$

(42)  $5 + 8 =$

(43)  $3 + 7 =$

(44)  $14 + 6 =$

(45)  $4 + 9 =$

(46)  $16 + 3 =$

(47)  $8 + 8 =$

(48)  $4 + 13 =$

(49)  $7 + 11 =$

(50)  $1 + 8 =$

(51)  $8 + 4 =$

(52)  $15 + 1 =$

(53)  $18 + 1 =$

(54)  $5 + 5 =$

(55)  $2 + 4 =$

(56)  $13 + 7 =$

(57)  $15 + 2 =$

(58)  $4 + 8 =$

(59)  $6 + 13 =$

(60)  $5 + 5 =$

(61)  $9 + 3 =$

(62)  $19 + 1 =$

(63)  $1 + 17 =$

(64)  $5 + 8 =$

(65)  $16 + 1 =$

(66)  $19 + 1 =$

(67)  $6 + 3 =$

(68)  $13 + 3 =$

(69)  $15 + 1 =$

(70)  $17 + 2 =$

(71)  $8 + 5 =$

(72)  $13 + 6 =$

(73)  $16 + 3 =$

(74)  $18 + 2 =$

(75)  $10 + 8 =$

(76)  $9 + 10 =$

(77)  $11 + 9 =$

(78)  $10 + 8 =$

(79)  $1 + 10 =$

(80)  $11 + 1 =$

(81)  $7 + 12 =$

(82)  $7 + 4 =$

(83)  $10 + 8 =$

(84)  $14 + 5 =$

(85)  $8 + 5 =$

(86)  $18 + 1 =$

(87)  $3 + 6 =$

(88)  $7 + 2 =$

(89)  $16 + 2 =$

(90)  $18 + 2 =$

(91)  $5 + 14 =$

(92)  $4 + 13 =$

(93)  $15 + 1 =$

(94)  $4 + 4 =$

(95)  $9 + 9 =$

(96)  $2 + 14 =$

(97)  $9 + 11 =$

(98)  $3 + 16 =$

(99)  $19 + 1 =$

(100)  $5 + 13 =$

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(1)  $13 + 4 =$

(2)  $15 + 3 =$

(3)  $8 + 12 =$

(4)  $7 + 2 =$

(5)  $2 + 18 =$

(6)  $19 + 1 =$

(7)  $15 + 2 =$

(8)  $17 + 1 =$

(9)  $5 + 3 =$

(10)  $5 + 5 =$

(11)  $16 + 2 =$

(12)  $11 + 5 =$

(13)  $12 + 5 =$

(14)  $12 + 6 =$

(15)  $14 + 1 =$

(16)  $14 + 5 =$

(17)  $19 + 1 =$

(18)  $4 + 12 =$

(19)  $2 + 12 =$

(20)  $10 + 5 =$

(21)  $2 + 3 =$

(22)  $14 + 6 =$

(23)  $1 + 11 =$

(24)  $15 + 5 =$

(25)  $14 + 1 =$

(26)  $5 + 13 =$

(27)  $2 + 12 =$

(28)  $4 + 3 =$

(29)  $16 + 1 =$

(30)  $13 + 2 =$

(31)  $18 + 2 =$

(32)  $8 + 6 =$

(33)  $19 + 1 =$

(34)  $9 + 11 =$

(35)  $9 + 9 =$

(36)  $3 + 10 =$

(37)  $18 + 1 =$

(38)  $14 + 4 =$

(39)  $7 + 4 =$

(40)  $3 + 4 =$

(41)  $15 + 4 =$

(42)  $13 + 3 =$

(43)  $11 + 9 =$

(44)  $15 + 2 =$

(45)  $14 + 2 =$

(46)  $18 + 2 =$

(47)  $16 + 4 =$

(48)  $8 + 8 =$

(49)  $19 + 1 =$

(50)  $10 + 10 =$

(51)  $3 + 5 =$

(52)  $10 + 2 =$

(53)  $13 + 5 =$

(54)  $12 + 4 =$

(55)  $1 + 10 =$

(56)  $2 + 16 =$

(57)  $16 + 2 =$

(58)  $13 + 2 =$

(59)  $8 + 3 =$

(60)  $3 + 10 =$

(61)  $8 + 12 =$

(62)  $5 + 5 =$

(63)  $16 + 2 =$

(64)  $13 + 2 =$

(65)  $13 + 6 =$

(66)  $17 + 2 =$

(67)  $6 + 9 =$

(68)  $2 + 18 =$

(69)  $5 + 1 =$

(70)  $4 + 1 =$

(71)  $3 + 11 =$

(72)  $13 + 1 =$

(73)  $8 + 1 =$

(74)  $18 + 2 =$

(75)  $7 + 9 =$

(76)  $17 + 3 =$

(77)  $1 + 8 =$

(78)  $9 + 2 =$

(79)  $11 + 2 =$

(80)  $10 + 9 =$

(81)  $19 + 1 =$

(82)  $4 + 9 =$

(83)  $17 + 1 =$

(84)  $15 + 1 =$

(85)  $7 + 6 =$

(86)  $3 + 16 =$

(87)  $3 + 9 =$

(88)  $9 + 7 =$

(89)  $7 + 7 =$

(90)  $7 + 9 =$

(91)  $14 + 5 =$

(92)  $8 + 1 =$

(93)  $2 + 14 =$

(94)  $10 + 2 =$

(95)  $15 + 4 =$

(96)  $2 + 12 =$

(97)  $9 + 3 =$

(98)  $1 + 2 =$

(99)  $8 + 5 =$

(100)  $11 + 2 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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(1)  $3 + 1 =$

(2)  $14 + 4 =$

(3)  $9 + 5 =$

(4)  $15 + 1 =$

(5)  $17 + 3 =$

(6)  $18 + 2 =$

(7)  $1 + 16 =$

(8)  $15 + 4 =$

(9)  $11 + 6 =$

(10)  $14 + 6 =$

(11)  $6 + 10 =$

(12)  $8 + 11 =$

(13)  $6 + 4 =$

(14)  $15 + 5 =$

(15)  $11 + 5 =$

(16)  $2 + 2 =$

(17)  $10 + 5 =$

(18)  $11 + 7 =$

(19)  $19 + 1 =$

(20)  $8 + 6 =$

(21)  $15 + 3 =$

(22)  $9 + 8 =$

(23)  $16 + 4 =$

(24)  $19 + 1 =$

(25)  $14 + 6 =$

(26)  $1 + 18 =$

(27)  $9 + 8 =$

(28)  $10 + 4 =$

(29)  $2 + 15 =$

(30)  $17 + 3 =$

(31)  $17 + 2 =$

(32)  $16 + 4 =$

(33)  $9 + 2 =$

(34)  $10 + 9 =$

(35)  $7 + 13 =$

(36)  $17 + 1 =$

(37)  $11 + 8 =$

(38)  $6 + 13 =$

(39)  $6 + 14 =$

(40)  $9 + 9 =$

(41)  $7 + 11 =$

(42)  $3 + 3 =$

(43)  $9 + 10 =$

(44)  $4 + 6 =$

(45)  $12 + 4 =$

(46)  $9 + 7 =$

(47)  $14 + 1 =$

(48)  $13 + 1 =$

(49)  $1 + 8 =$

(50)  $12 + 1 =$

(51)  $12 + 3 =$

(52)  $19 + 1 =$

(53)  $14 + 6 =$

(54)  $9 + 6 =$

(55)  $17 + 3 =$

(56)  $17 + 2 =$

(57)  $6 + 6 =$

(58)  $17 + 3 =$

(59)  $18 + 2 =$

(60)  $4 + 10 =$

(61)  $3 + 4 =$

(62)  $13 + 5 =$

(63)  $12 + 6 =$

(64)  $17 + 3 =$

(65)  $8 + 5 =$

(66)  $3 + 6 =$

(67)  $2 + 10 =$

(68)  $11 + 2 =$

(69)  $1 + 12 =$

(70)  $7 + 13 =$

(71)  $4 + 1 =$

(72)  $16 + 2 =$

(73)  $19 + 1 =$

(74)  $11 + 5 =$

(75)  $6 + 13 =$

(76)  $11 + 7 =$

(77)  $16 + 3 =$

(78)  $8 + 5 =$

(79)  $19 + 1 =$

(80)  $9 + 6 =$

(81)  $7 + 11 =$

(82)  $10 + 6 =$

(83)  $4 + 7 =$

(84)  $1 + 19 =$

(85)  $10 + 2 =$

(86)  $4 + 5 =$

(87)  $19 + 1 =$

(88)  $14 + 5 =$

(89)  $17 + 2 =$

(90)  $19 + 1 =$

(91)  $10 + 6 =$

(92)  $2 + 1 =$

(93)  $1 + 19 =$

(94)  $18 + 2 =$

(95)  $9 + 7 =$

(96)  $13 + 1 =$

(97)  $6 + 8 =$

(98)  $5 + 11 =$

(99)  $6 + 3 =$

(100)  $5 + 7 =$

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(1)  $13 + 4 =$

(2)  $16 + 3 =$

(3)  $7 + 6 =$

(4)  $6 + 12 =$

(5)  $9 + 4 =$

(6)  $9 + 10 =$

(7)  $17 + 1 =$

(8)  $10 + 2 =$

(9)  $14 + 3 =$

(10)  $4 + 7 =$

(11)  $10 + 4 =$

(12)  $18 + 2 =$

(13)  $19 + 1 =$

(14)  $14 + 4 =$

(15)  $13 + 4 =$

(16)  $8 + 1 =$

(17)  $6 + 10 =$

(18)  $17 + 2 =$

(19)  $2 + 18 =$

(20)  $5 + 8 =$

(21)  $11 + 9 =$

(22)  $3 + 6 =$

(23)  $8 + 7 =$

(24)  $5 + 9 =$

(25)  $3 + 6 =$

(26)  $11 + 1 =$

(27)  $4 + 6 =$

(28)  $12 + 8 =$

(29)  $4 + 9 =$

(30)  $8 + 8 =$

(31)  $5 + 3 =$

(32)  $1 + 10 =$

(33)  $12 + 8 =$

(34)  $3 + 17 =$

(35)  $11 + 3 =$

(36)  $2 + 11 =$

(37)  $12 + 5 =$

(38)  $19 + 1 =$

(39)  $13 + 7 =$

(40)  $12 + 2 =$

(41)  $19 + 1 =$

(42)  $17 + 3 =$

(43)  $1 + 5 =$

(44)  $14 + 2 =$

(45)  $12 + 4 =$

(46)  $14 + 5 =$

(47)  $11 + 3 =$

(48)  $1 + 7 =$

(49)  $1 + 6 =$

(50)  $13 + 4 =$

(51)  $1 + 5 =$

(52)  $9 + 3 =$

(53)  $12 + 5 =$

(54)  $15 + 3 =$

(55)  $18 + 1 =$

(56)  $7 + 11 =$

(57)  $8 + 9 =$

(58)  $3 + 15 =$

(59)  $18 + 1 =$

(60)  $3 + 3 =$

(61)  $14 + 5 =$

(62)  $17 + 1 =$

(63)  $12 + 7 =$

(64)  $7 + 5 =$

(65)  $4 + 6 =$

(66)  $8 + 8 =$

(67)  $10 + 2 =$

(68)  $11 + 9 =$

(69)  $3 + 11 =$

(70)  $4 + 13 =$

(71)  $11 + 8 =$

(72)  $6 + 8 =$

(73)  $3 + 2 =$

(74)  $7 + 7 =$

(75)  $15 + 1 =$

(76)  $8 + 8 =$

(77)  $19 + 1 =$

(78)  $5 + 1 =$

(79)  $2 + 14 =$

(80)  $18 + 1 =$

(81)  $17 + 3 =$

(82)  $13 + 7 =$

(83)  $15 + 3 =$

(84)  $18 + 2 =$

(85)  $2 + 17 =$

(86)  $15 + 4 =$

(87)  $2 + 18 =$

(88)  $16 + 2 =$

(89)  $15 + 1 =$

(90)  $6 + 11 =$

(91)  $15 + 5 =$

(92)  $9 + 3 =$

(93)  $17 + 3 =$

(94)  $8 + 11 =$

(95)  $10 + 7 =$

(96)  $10 + 8 =$

(97)  $7 + 10 =$

(98)  $12 + 5 =$

(99)  $7 + 6 =$

(100)  $16 + 4 =$

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姓名 \_\_\_\_\_

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用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $17 + 2 =$

(3)  $9 + 3 =$

(4)  $15 + 4 =$

(5)  $7 + 9 =$

(6)  $15 + 1 =$

(7)  $11 + 7 =$

(8)  $6 + 4 =$

(9)  $12 + 4 =$

(10)  $18 + 1 =$

(11)  $4 + 1 =$

(12)  $3 + 11 =$

(13)  $2 + 16 =$

(14)  $10 + 3 =$

(15)  $12 + 3 =$

(16)  $1 + 13 =$

(17)  $14 + 1 =$

(18)  $2 + 2 =$

(19)  $14 + 2 =$

(20)  $15 + 2 =$

(21)  $1 + 17 =$

(22)  $10 + 4 =$

(23)  $5 + 5 =$

(24)  $2 + 14 =$

(25)  $5 + 5 =$

(26)  $18 + 1 =$

(27)  $1 + 9 =$

(28)  $10 + 9 =$

(29)  $19 + 1 =$

(30)  $11 + 3 =$

(31)  $10 + 6 =$

(32)  $15 + 4 =$

(33)  $1 + 19 =$

(34)  $19 + 1 =$

(35)  $8 + 11 =$

(36)  $8 + 12 =$

(37)  $15 + 1 =$

(38)  $10 + 5 =$

(39)  $6 + 14 =$

(40)  $19 + 1 =$

(41)  $5 + 4 =$

(42)  $19 + 1 =$

(43)  $10 + 9 =$

(44)  $1 + 16 =$

(45)  $8 + 7 =$

(46)  $12 + 7 =$

(47)  $12 + 6 =$

(48)  $12 + 5 =$

(49)  $15 + 2 =$

(50)  $18 + 2 =$

(51)  $2 + 18 =$

(52)  $8 + 12 =$

(53)  $9 + 6 =$

(54)  $13 + 1 =$

(55)  $14 + 2 =$

(56)  $18 + 1 =$

(57)  $2 + 1 =$

(58)  $7 + 8 =$

(59)  $10 + 5 =$

(60)  $11 + 9 =$

(61)  $15 + 5 =$

(62)  $12 + 4 =$

(63)  $7 + 5 =$

(64)  $6 + 1 =$

(65)  $17 + 2 =$

(66)  $5 + 6 =$

(67)  $19 + 1 =$

(68)  $15 + 3 =$

(69)  $7 + 4 =$

(70)  $8 + 7 =$

(71)  $14 + 3 =$

(72)  $4 + 2 =$

(73)  $7 + 11 =$

(74)  $13 + 3 =$

(75)  $3 + 16 =$

(76)  $4 + 10 =$

(77)  $6 + 3 =$

(78)  $16 + 4 =$

(79)  $16 + 1 =$

(80)  $10 + 2 =$

(81)  $1 + 15 =$

(82)  $9 + 9 =$

(83)  $5 + 2 =$

(84)  $16 + 1 =$

(85)  $6 + 13 =$

(86)  $9 + 10 =$

(87)  $6 + 7 =$

(88)  $16 + 2 =$

(89)  $12 + 2 =$

(90)  $19 + 1 =$

(91)  $14 + 1 =$

(92)  $12 + 2 =$

(93)  $15 + 2 =$

(94)  $12 + 2 =$

(95)  $15 + 1 =$

(96)  $15 + 5 =$

(97)  $8 + 12 =$

(98)  $12 + 5 =$

(99)  $3 + 16 =$

(100)  $2 + 5 =$

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(1)  $9 + 8 =$

(2)  $5 + 2 =$

(3)  $4 + 8 =$

(4)  $5 + 13 =$

(5)  $6 + 12 =$

(6)  $17 + 2 =$

(7)  $13 + 2 =$

(8)  $3 + 12 =$

(9)  $13 + 5 =$

(10)  $7 + 3 =$

(11)  $19 + 1 =$

(12)  $17 + 3 =$

(13)  $5 + 8 =$

(14)  $17 + 2 =$

(15)  $17 + 3 =$

(16)  $7 + 10 =$

(17)  $15 + 3 =$

(18)  $3 + 12 =$

(19)  $15 + 3 =$

(20)  $11 + 4 =$

(21)  $15 + 5 =$

(22)  $15 + 3 =$

(23)  $6 + 8 =$

(24)  $7 + 2 =$

(25)  $8 + 8 =$

(26)  $8 + 10 =$

(27)  $6 + 5 =$

(28)  $8 + 3 =$

(29)  $3 + 6 =$

(30)  $3 + 11 =$

(31)  $10 + 7 =$

(32)  $17 + 1 =$

(33)  $14 + 2 =$

(34)  $15 + 5 =$

(35)  $1 + 16 =$

(36)  $6 + 2 =$

(37)  $3 + 17 =$

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(39)  $19 + 1 =$

(40)  $13 + 7 =$

(41)  $18 + 1 =$

(42)  $7 + 7 =$

(43)  $15 + 5 =$

(44)  $10 + 8 =$

(45)  $3 + 12 =$

(46)  $19 + 1 =$

(47)  $14 + 5 =$

(48)  $18 + 2 =$

(49)  $13 + 7 =$

(50)  $14 + 2 =$

(51)  $14 + 5 =$

(52)  $19 + 1 =$

(53)  $18 + 2 =$

(54)  $9 + 10 =$

(55)  $13 + 1 =$

(56)  $12 + 1 =$

(57)  $10 + 3 =$

(58)  $4 + 5 =$

(59)  $7 + 9 =$

(60)  $8 + 7 =$

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(63)  $17 + 2 =$

(64)  $6 + 3 =$

(65)  $9 + 9 =$

(66)  $14 + 3 =$

(67)  $10 + 7 =$

(68)  $6 + 5 =$

(69)  $12 + 3 =$

(70)  $18 + 1 =$

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(85)  $12 + 2 =$

(86)  $4 + 12 =$

(87)  $7 + 9 =$

(88)  $7 + 2 =$

(89)  $4 + 7 =$

(90)  $9 + 10 =$

(91)  $14 + 6 =$

(92)  $9 + 10 =$

(93)  $13 + 6 =$

(94)  $12 + 3 =$

(95)  $3 + 9 =$

(96)  $4 + 7 =$

(97)  $16 + 1 =$

(98)  $16 + 2 =$

(99)  $15 + 2 =$

(100)  $3 + 6 =$

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(1)  $16 + 2 =$

(2)  $3 + 16 =$

(3)  $4 + 12 =$

(4)  $8 + 1 =$

(5)  $10 + 9 =$

(6)  $10 + 4 =$

(7)  $13 + 3 =$

(8)  $18 + 1 =$

(9)  $12 + 6 =$

(10)  $15 + 1 =$

(11)  $15 + 2 =$

(12)  $11 + 6 =$

(13)  $11 + 2 =$

(14)  $3 + 13 =$

(15)  $11 + 6 =$

(16)  $18 + 2 =$

(17)  $12 + 3 =$

(18)  $9 + 5 =$

(19)  $13 + 7 =$

(20)  $15 + 1 =$

(21)  $15 + 2 =$

(22)  $18 + 1 =$

(23)  $2 + 8 =$

(24)  $12 + 6 =$

(25)  $1 + 11 =$

(26)  $16 + 2 =$

(27)  $18 + 1 =$

(28)  $16 + 1 =$

(29)  $10 + 2 =$

(30)  $11 + 9 =$

(31)  $13 + 3 =$

(32)  $8 + 11 =$

(33)  $1 + 10 =$

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(35)  $18 + 2 =$

(36)  $6 + 12 =$

(37)  $19 + 1 =$

(38)  $9 + 1 =$

(39)  $5 + 7 =$

(40)  $1 + 4 =$

(41)  $5 + 3 =$

(42)  $7 + 7 =$

(43)  $10 + 6 =$

(44)  $7 + 4 =$

(45)  $11 + 1 =$

(46)  $18 + 2 =$

(47)  $13 + 4 =$

(48)  $10 + 5 =$

(49)  $19 + 1 =$

(50)  $2 + 12 =$

(51)  $19 + 1 =$

(52)  $7 + 8 =$

(53)  $3 + 16 =$

(54)  $6 + 5 =$

(55)  $19 + 1 =$

(56)  $4 + 10 =$

(57)  $1 + 17 =$

(58)  $15 + 2 =$

(59)  $19 + 1 =$

(60)  $14 + 6 =$

(61)  $16 + 3 =$

(62)  $1 + 18 =$

(63)  $1 + 13 =$

(64)  $14 + 4 =$

(65)  $12 + 1 =$

(66)  $8 + 2 =$

(67)  $9 + 2 =$

(68)  $6 + 12 =$

(69)  $8 + 10 =$

(70)  $6 + 8 =$

(71)  $4 + 5 =$

(72)  $15 + 4 =$

(73)  $18 + 1 =$

(74)  $3 + 12 =$

(75)  $4 + 7 =$

(76)  $17 + 1 =$

(77)  $19 + 1 =$

(78)  $18 + 1 =$

(79)  $18 + 2 =$

(80)  $17 + 1 =$

(81)  $4 + 14 =$

(82)  $4 + 12 =$

(83)  $14 + 3 =$

(84)  $13 + 5 =$

(85)  $10 + 5 =$

(86)  $17 + 2 =$

(87)  $19 + 1 =$

(88)  $8 + 7 =$

(89)  $19 + 1 =$

(90)  $10 + 7 =$

(91)  $1 + 18 =$

(92)  $7 + 1 =$

(93)  $14 + 3 =$

(94)  $11 + 2 =$

(95)  $11 + 1 =$

(96)  $19 + 1 =$

(97)  $6 + 12 =$

(98)  $9 + 8 =$

(99)  $13 + 2 =$

(100)  $14 + 5 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 16	(2) 19	(3) 20	(4) 18	(5) 12	(6) 16	(7) 9	(8) 20
(9) 19	(10) 9	(11) 14	(12) 17	(13) 16	(14) 19	(15) 19	(16) 17
(17) 10	(18) 18	(19) 19	(20) 16	(21) 20	(22) 20	(23) 20	(24) 15
(25) 17	(26) 10	(27) 12	(28) 13	(29) 17	(30) 13	(31) 8	(32) 20
(33) 3	(34) 7	(35) 13	(36) 19	(37) 18	(38) 16	(39) 19	(40) 16
(41) 20	(42) 13	(43) 10	(44) 20	(45) 13	(46) 19	(47) 16	(48) 17
(49) 18	(50) 9	(51) 12	(52) 16	(53) 19	(54) 10	(55) 6	(56) 20
(57) 17	(58) 12	(59) 19	(60) 10	(61) 12	(62) 20	(63) 18	(64) 13
(65) 17	(66) 20	(67) 9	(68) 16	(69) 16	(70) 19	(71) 13	(72) 19
(73) 19	(74) 20	(75) 18	(76) 19	(77) 20	(78) 18	(79) 11	(80) 12
(81) 19	(82) 11	(83) 18	(84) 19	(85) 13	(86) 19	(87) 9	(88) 9
(89) 18	(90) 20	(91) 19	(92) 17	(93) 16	(94) 8	(95) 18	(96) 16
(97) 20	(98) 19	(99) 20	(100) 18				

### 第2页答案

(1) 17	(2) 18	(3) 20	(4) 9	(5) 20	(6) 20	(7) 17	(8) 18
(9) 8	(10) 10	(11) 18	(12) 16	(13) 17	(14) 18	(15) 15	(16) 19
(17) 20	(18) 16	(19) 14	(20) 15	(21) 5	(22) 20	(23) 12	(24) 20
(25) 15	(26) 18	(27) 14	(28) 7	(29) 17	(30) 15	(31) 20	(32) 14
(33) 20	(34) 20	(35) 18	(36) 13	(37) 19	(38) 18	(39) 11	(40) 7
(41) 19	(42) 16	(43) 20	(44) 17	(45) 16	(46) 20	(47) 20	(48) 16
(49) 20	(50) 20	(51) 8	(52) 12	(53) 18	(54) 16	(55) 11	(56) 18
(57) 18	(58) 15	(59) 11	(60) 13	(61) 20	(62) 10	(63) 18	(64) 15
(65) 19	(66) 19	(67) 15	(68) 20	(69) 6	(70) 5	(71) 14	(72) 14
(73) 9	(74) 20	(75) 16	(76) 20	(77) 9	(78) 11	(79) 13	(80) 19
(81) 20	(82) 13	(83) 18	(84) 16	(85) 13	(86) 19	(87) 12	(88) 16
(89) 14	(90) 16	(91) 19	(92) 9	(93) 16	(94) 12	(95) 19	(96) 14
(97) 12	(98) 3	(99) 13	(100) 13				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 4	(2) 18	(3) 14	(4) 16	(5) 20	(6) 20	(7) 17	(8) 19
(9) 17	(10) 20	(11) 16	(12) 19	(13) 10	(14) 20	(15) 16	(16) 4
(17) 15	(18) 18	(19) 20	(20) 14	(21) 18	(22) 17	(23) 20	(24) 20
(25) 20	(26) 19	(27) 17	(28) 14	(29) 17	(30) 20	(31) 19	(32) 20
(33) 11	(34) 19	(35) 20	(36) 18	(37) 19	(38) 19	(39) 20	(40) 18
(41) 18	(42) 6	(43) 19	(44) 10	(45) 16	(46) 16	(47) 15	(48) 14
(49) 9	(50) 13	(51) 15	(52) 20	(53) 20	(54) 15	(55) 20	(56) 19
(57) 12	(58) 20	(59) 20	(60) 14	(61) 7	(62) 18	(63) 18	(64) 20
(65) 13	(66) 9	(67) 12	(68) 13	(69) 13	(70) 20	(71) 5	(72) 18
(73) 20	(74) 16	(75) 19	(76) 18	(77) 19	(78) 13	(79) 20	(80) 15
(81) 18	(82) 16	(83) 11	(84) 20	(85) 12	(86) 9	(87) 20	(88) 19
(89) 19	(90) 20	(91) 16	(92) 3	(93) 20	(94) 20	(95) 16	(96) 14
(97) 14	(98) 16	(99) 9	(100) 12				

### 第4页答案

(1) 17	(2) 19	(3) 13	(4) 18	(5) 13	(6) 19	(7) 18	(8) 12
(9) 17	(10) 11	(11) 14	(12) 20	(13) 20	(14) 18	(15) 17	(16) 9
(17) 16	(18) 19	(19) 20	(20) 13	(21) 20	(22) 9	(23) 15	(24) 14
(25) 9	(26) 12	(27) 10	(28) 20	(29) 13	(30) 16	(31) 8	(32) 11
(33) 20	(34) 20	(35) 14	(36) 13	(37) 17	(38) 20	(39) 20	(40) 14
(41) 20	(42) 20	(43) 6	(44) 16	(45) 16	(46) 19	(47) 14	(48) 8
(49) 7	(50) 17	(51) 6	(52) 12	(53) 17	(54) 18	(55) 19	(56) 18
(57) 17	(58) 18	(59) 19	(60) 6	(61) 19	(62) 18	(63) 19	(64) 12
(65) 10	(66) 16	(67) 12	(68) 20	(69) 14	(70) 17	(71) 19	(72) 14
(73) 5	(74) 14	(75) 16	(76) 16	(77) 20	(78) 6	(79) 16	(80) 19
(81) 20	(82) 20	(83) 18	(84) 20	(85) 19	(86) 19	(87) 20	(88) 18
(89) 16	(90) 17	(91) 20	(92) 12	(93) 20	(94) 19	(95) 17	(96) 18
(97) 17	(98) 17	(99) 13	(100) 20				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 20	(2) 19	(3) 12	(4) 19	(5) 16	(6) 16	(7) 18	(8) 10
(9) 16	(10) 19	(11) 5	(12) 14	(13) 18	(14) 13	(15) 15	(16) 14
(17) 15	(18) 4	(19) 16	(20) 17	(21) 18	(22) 14	(23) 10	(24) 16
(25) 10	(26) 19	(27) 10	(28) 19	(29) 20	(30) 14	(31) 16	(32) 19
(33) 20	(34) 20	(35) 19	(36) 20	(37) 16	(38) 15	(39) 20	(40) 20
(41) 9	(42) 20	(43) 19	(44) 17	(45) 15	(46) 19	(47) 18	(48) 17
(49) 17	(50) 20	(51) 20	(52) 20	(53) 15	(54) 14	(55) 16	(56) 19
(57) 3	(58) 15	(59) 15	(60) 20	(61) 20	(62) 16	(63) 12	(64) 7
(65) 19	(66) 11	(67) 20	(68) 18	(69) 11	(70) 15	(71) 17	(72) 6
(73) 18	(74) 16	(75) 19	(76) 14	(77) 9	(78) 20	(79) 17	(80) 12
(81) 16	(82) 18	(83) 7	(84) 17	(85) 19	(86) 19	(87) 13	(88) 18
(89) 14	(90) 20	(91) 15	(92) 14	(93) 17	(94) 14	(95) 16	(96) 20
(97) 20	(98) 17	(99) 19	(100) 7				

### 第6页答案

(1) 17	(2) 7	(3) 12	(4) 18	(5) 18	(6) 19	(7) 15	(8) 15
(9) 18	(10) 10	(11) 20	(12) 20	(13) 13	(14) 19	(15) 20	(16) 17
(17) 18	(18) 15	(19) 18	(20) 15	(21) 20	(22) 18	(23) 14	(24) 9
(25) 16	(26) 18	(27) 11	(28) 11	(29) 9	(30) 14	(31) 17	(32) 18
(33) 16	(34) 20	(35) 17	(36) 8	(37) 20	(38) 17	(39) 20	(40) 20
(41) 19	(42) 14	(43) 20	(44) 18	(45) 15	(46) 20	(47) 19	(48) 20
(49) 20	(50) 16	(51) 19	(52) 20	(53) 20	(54) 19	(55) 14	(56) 13
(57) 13	(58) 9	(59) 16	(60) 15	(61) 20	(62) 18	(63) 19	(64) 9
(65) 18	(66) 17	(67) 17	(68) 11	(69) 15	(70) 19	(71) 15	(72) 11
(73) 19	(74) 14	(75) 17	(76) 16	(77) 12	(78) 19	(79) 20	(80) 13
(81) 12	(82) 18	(83) 6	(84) 12	(85) 14	(86) 16	(87) 16	(88) 9
(89) 11	(90) 19	(91) 20	(92) 19	(93) 19	(94) 15	(95) 12	(96) 11
(97) 17	(98) 18	(99) 17	(100) 9				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 18  | (2) 19  | (3) 16  | (4) 9    | (5) 19  | (6) 14  | (7) 16  | (8) 19  |
| (9) 18  | (10) 16 | (11) 17 | (12) 17  | (13) 13 | (14) 16 | (15) 17 | (16) 20 |
| (17) 15 | (18) 14 | (19) 20 | (20) 16  | (21) 17 | (22) 19 | (23) 10 | (24) 18 |
| (25) 12 | (26) 18 | (27) 19 | (28) 17  | (29) 12 | (30) 20 | (31) 16 | (32) 19 |
| (33) 11 | (34) 18 | (35) 20 | (36) 18  | (37) 20 | (38) 10 | (39) 12 | (40) 5  |
| (41) 8  | (42) 14 | (43) 16 | (44) 11  | (45) 12 | (46) 20 | (47) 17 | (48) 15 |
| (49) 20 | (50) 14 | (51) 20 | (52) 15  | (53) 19 | (54) 11 | (55) 20 | (56) 14 |
| (57) 18 | (58) 17 | (59) 20 | (60) 20  | (61) 19 | (62) 19 | (63) 14 | (64) 18 |
| (65) 13 | (66) 10 | (67) 11 | (68) 18  | (69) 18 | (70) 14 | (71) 9  | (72) 19 |
| (73) 19 | (74) 15 | (75) 11 | (76) 18  | (77) 20 | (78) 19 | (79) 20 | (80) 18 |
| (81) 18 | (82) 16 | (83) 17 | (84) 18  | (85) 15 | (86) 19 | (87) 20 | (88) 15 |
| (89) 20 | (90) 17 | (91) 19 | (92) 8   | (93) 17 | (94) 13 | (95) 12 | (96) 20 |
| (97) 18 | (98) 17 | (99) 15 | (100) 19 |         |         |         |         |