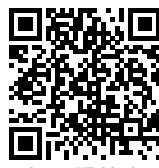


二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|---------------|---------------|---------------|----------------|
| (1) 13 + 1 = | (2) 5 + 6 = | (3) 3 + 14 = | (4) 1 + 5 = |
| (5) 4 + 16 = | (6) 1 + 17 = | (7) 10 + 9 = | (8) 14 + 1 = |
| (9) 12 + 5 = | (10) 3 + 9 = | (11) 19 + 1 = | (12) 16 + 2 = |
| (13) 9 + 7 = | (14) 5 + 8 = | (15) 3 + 2 = | (16) 12 + 5 = |
| (17) 18 + 2 = | (18) 10 + 6 = | (19) 17 + 1 = | (20) 6 + 4 = |
| (21) 4 + 11 = | (22) 8 + 9 = | (23) 16 + 1 = | (24) 14 + 5 = |
| (25) 14 + 3 = | (26) 6 + 11 = | (27) 8 + 2 = | (28) 2 + 18 = |
| (29) 19 + 1 = | (30) 9 + 3 = | (31) 15 + 5 = | (32) 4 + 4 = |
| (33) 14 + 6 = | (34) 2 + 9 = | (35) 19 + 1 = | (36) 6 + 9 = |
| (37) 12 + 3 = | (38) 4 + 16 = | (39) 11 + 1 = | (40) 12 + 3 = |
| (41) 4 + 13 = | (42) 3 + 9 = | (43) 10 + 1 = | (44) 1 + 16 = |
| (45) 8 + 4 = | (46) 13 + 5 = | (47) 11 + 3 = | (48) 12 + 6 = |
| (49) 2 + 4 = | (50) 5 + 10 = | (51) 7 + 4 = | (52) 2 + 13 = |
| (53) 8 + 1 = | (54) 4 + 10 = | (55) 19 + 1 = | (56) 5 + 3 = |
| (57) 1 + 16 = | (58) 12 + 7 = | (59) 6 + 4 = | (60) 3 + 12 = |
| (61) 14 + 1 = | (62) 15 + 4 = | (63) 7 + 9 = | (64) 9 + 1 = |
| (65) 7 + 3 = | (66) 5 + 4 = | (67) 15 + 2 = | (68) 15 + 4 = |
| (69) 15 + 2 = | (70) 7 + 7 = | (71) 12 + 4 = | (72) 9 + 10 = |
| (73) 3 + 4 = | (74) 2 + 10 = | (75) 1 + 11 = | (76) 16 + 2 = |
| (77) 13 + 7 = | (78) 3 + 4 = | (79) 13 + 3 = | (80) 8 + 2 = |
| (81) 10 + 1 = | (82) 11 + 2 = | (83) 15 + 2 = | (84) 12 + 3 = |
| (85) 19 + 1 = | (86) 7 + 2 = | (87) 7 + 1 = | (88) 16 + 4 = |
| (89) 19 + 1 = | (90) 12 + 3 = | (91) 8 + 8 = | (92) 16 + 2 = |
| (93) 13 + 2 = | (94) 13 + 3 = | (95) 10 + 6 = | (96) 19 + 1 = |
| (97) 8 + 2 = | (98) 4 + 10 = | (99) 4 + 15 = | (100) 18 + 1 = |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|-----------------|-----------------|-----------------|
| (1) $15 + 4 =$ | (2) $18 + 2 =$ | (3) $18 + 1 =$ | (4) $9 + 1 =$ |
| (5) $2 + 6 =$ | (6) $13 + 4 =$ | (7) $7 + 8 =$ | (8) $14 + 3 =$ |
| (9) $3 + 9 =$ | (10) $14 + 2 =$ | (11) $10 + 1 =$ | (12) $18 + 2 =$ |
| (13) $5 + 15 =$ | (14) $3 + 7 =$ | (15) $7 + 2 =$ | (16) $17 + 1 =$ |
| (17) $15 + 5 =$ | (18) $18 + 1 =$ | (19) $2 + 1 =$ | (20) $10 + 9 =$ |
| (21) $2 + 18 =$ | (22) $2 + 13 =$ | (23) $6 + 7 =$ | (24) $3 + 11 =$ |
| (25) $9 + 2 =$ | (26) $6 + 10 =$ | (27) $4 + 13 =$ | (28) $9 + 6 =$ |
| (29) $1 + 18 =$ | (30) $11 + 1 =$ | (31) $13 + 4 =$ | (32) $10 + 9 =$ |
| (33) $12 + 4 =$ | (34) $3 + 2 =$ | (35) $10 + 6 =$ | (36) $12 + 5 =$ |
| (37) $9 + 11 =$ | (38) $4 + 8 =$ | (39) $12 + 3 =$ | (40) $16 + 3 =$ |
| (41) $10 + 3 =$ | (42) $15 + 4 =$ | (43) $6 + 14 =$ | (44) $15 + 5 =$ |
| (45) $2 + 10 =$ | (46) $1 + 10 =$ | (47) $8 + 7 =$ | (48) $13 + 1 =$ |
| (49) $17 + 2 =$ | (50) $2 + 11 =$ | (51) $17 + 3 =$ | (52) $8 + 9 =$ |
| (53) $14 + 5 =$ | (54) $2 + 14 =$ | (55) $3 + 8 =$ | (56) $19 + 1 =$ |
| (57) $16 + 4 =$ | (58) $3 + 2 =$ | (59) $5 + 2 =$ | (60) $7 + 4 =$ |
| (61) $11 + 6 =$ | (62) $15 + 3 =$ | (63) $19 + 1 =$ | (64) $8 + 10 =$ |
| (65) $7 + 9 =$ | (66) $16 + 2 =$ | (67) $15 + 4 =$ | (68) $10 + 6 =$ |
| (69) $10 + 10 =$ | (70) $10 + 4 =$ | (71) $14 + 2 =$ | (72) $9 + 7 =$ |
| (73) $11 + 5 =$ | (74) $15 + 1 =$ | (75) $2 + 3 =$ | (76) $10 + 3 =$ |
| (77) $10 + 10 =$ | (78) $13 + 4 =$ | (79) $1 + 13 =$ | (80) $2 + 6 =$ |
| (81) $10 + 5 =$ | (82) $1 + 15 =$ | (83) $7 + 3 =$ | (84) $13 + 1 =$ |
| (85) $14 + 5 =$ | (86) $10 + 9 =$ | (87) $19 + 1 =$ | (88) $17 + 3 =$ |
| (89) $8 + 4 =$ | (90) $7 + 11 =$ | (91) $7 + 7 =$ | (92) $1 + 14 =$ |
| (93) $11 + 9 =$ | (94) $8 + 9 =$ | (95) $8 + 6 =$ | (96) $17 + 3 =$ |
| (97) $6 + 6 =$ | (98) $8 + 5 =$ | (99) $5 + 8 =$ | (100) $1 + 4 =$ |

二十以内加法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|---------------|---------------|---------------|---------------|
| (1) 19 + 1 = | (2) 5 + 7 = | (3) 16 + 4 = | (4) 6 + 4 = |
| (5) 1 + 12 = | (6) 2 + 5 = | (7) 10 + 7 = | (8) 4 + 1 = |
| (9) 19 + 1 = | (10) 12 + 1 = | (11) 5 + 1 = | (12) 18 + 2 = |
| (13) 4 + 14 = | (14) 3 + 8 = | (15) 19 + 1 = | (16) 12 + 5 = |
| (17) 14 + 3 = | (18) 7 + 8 = | (19) 12 + 1 = | (20) 7 + 2 = |
| (21) 2 + 15 = | (22) 6 + 9 = | (23) 16 + 2 = | (24) 13 + 3 = |
| (25) 5 + 12 = | (26) 6 + 10 = | (27) 17 + 3 = | (28) 11 + 3 = |
| (29) 4 + 8 = | (30) 2 + 8 = | (31) 18 + 1 = | (32) 11 + 4 = |
| (33) 2 + 8 = | (34) 11 + 8 = | (35) 17 + 2 = | (36) 4 + 9 = |
| (37) 11 + 1 = | (38) 13 + 3 = | (39) 6 + 1 = | (40) 16 + 2 = |
| (41) 19 + 1 = | (42) 12 + 3 = | (43) 9 + 7 = | (44) 11 + 7 = |
| (45) 4 + 8 = | (46) 9 + 10 = | (47) 6 + 11 = | (48) 2 + 2 = |
| (49) 19 + 1 = | (50) 18 + 1 = | (51) 11 + 1 = | (52) 4 + 8 = |
| (53) 10 + 5 = | (54) 13 + 4 = | (55) 3 + 17 = | (56) 12 + 4 = |
| (57) 4 + 14 = | (58) 4 + 5 = | (59) 11 + 2 = | (60) 16 + 4 = |
| (61) 19 + 1 = | (62) 4 + 8 = | (63) 10 + 4 = | (64) 3 + 6 = |
| (65) 10 + 1 = | (66) 13 + 2 = | (67) 3 + 17 = | (68) 6 + 4 = |
| (69) 5 + 7 = | (70) 17 + 2 = | (71) 13 + 3 = | (72) 15 + 1 = |
| (73) 9 + 9 = | (74) 11 + 3 = | (75) 18 + 2 = | (76) 15 + 2 = |
| (77) 18 + 2 = | (78) 6 + 5 = | (79) 12 + 4 = | (80) 6 + 8 = |
| (81) 2 + 6 = | (82) 18 + 2 = | (83) 1 + 12 = | (84) 2 + 7 = |
| (85) 13 + 4 = | (86) 18 + 2 = | (87) 12 + 8 = | (88) 1 + 19 = |
| (89) 19 + 1 = | (90) 14 + 2 = | (91) 19 + 1 = | (92) 16 + 2 = |
| (93) 13 + 1 = | (94) 19 + 1 = | (95) 4 + 9 = | (96) 8 + 9 = |
| (97) 12 + 5 = | (98) 8 + 10 = | (99) 6 + 11 = | (100) 4 + 4 = |

二十以内加法计算练习题



扫码看答案

姓名 _____

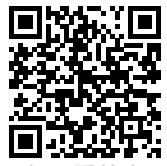
日期 _____

用时 _____

得分率 _____ %

- | | | | |
|---------------|---------------|---------------|---------------|
| (1) 6 + 4 = | (2) 14 + 1 = | (3) 4 + 4 = | (4) 13 + 6 = |
| (5) 4 + 9 = | (6) 13 + 4 = | (7) 14 + 6 = | (8) 19 + 1 = |
| (9) 16 + 3 = | (10) 5 + 7 = | (11) 6 + 13 = | (12) 5 + 7 = |
| (13) 17 + 1 = | (14) 2 + 10 = | (15) 6 + 3 = | (16) 13 + 6 = |
| (17) 1 + 8 = | (18) 6 + 8 = | (19) 4 + 14 = | (20) 3 + 17 = |
| (21) 5 + 2 = | (22) 19 + 1 = | (23) 16 + 4 = | (24) 5 + 10 = |
| (25) 10 + 5 = | (26) 10 + 1 = | (27) 19 + 1 = | (28) 2 + 12 = |
| (29) 2 + 15 = | (30) 13 + 1 = | (31) 14 + 4 = | (32) 18 + 1 = |
| (33) 5 + 14 = | (34) 17 + 1 = | (35) 9 + 5 = | (36) 6 + 5 = |
| (37) 2 + 2 = | (38) 18 + 2 = | (39) 9 + 2 = | (40) 11 + 1 = |
| (41) 5 + 2 = | (42) 10 + 2 = | (43) 18 + 2 = | (44) 13 + 6 = |
| (45) 19 + 1 = | (46) 17 + 1 = | (47) 10 + 3 = | (48) 8 + 10 = |
| (49) 12 + 6 = | (50) 13 + 5 = | (51) 19 + 1 = | (52) 11 + 5 = |
| (53) 2 + 10 = | (54) 2 + 5 = | (55) 6 + 12 = | (56) 3 + 2 = |
| (57) 9 + 3 = | (58) 1 + 18 = | (59) 4 + 11 = | (60) 4 + 8 = |
| (61) 9 + 2 = | (62) 15 + 5 = | (63) 1 + 17 = | (64) 19 + 1 = |
| (65) 8 + 4 = | (66) 19 + 1 = | (67) 13 + 7 = | (68) 13 + 5 = |
| (69) 18 + 1 = | (70) 5 + 12 = | (71) 16 + 3 = | (72) 4 + 12 = |
| (73) 13 + 1 = | (74) 2 + 15 = | (75) 7 + 1 = | (76) 10 + 7 = |
| (77) 5 + 9 = | (78) 6 + 11 = | (79) 14 + 5 = | (80) 16 + 4 = |
| (81) 14 + 4 = | (82) 4 + 13 = | (83) 7 + 3 = | (84) 4 + 15 = |
| (85) 15 + 1 = | (86) 19 + 1 = | (87) 1 + 12 = | (88) 2 + 12 = |
| (89) 16 + 3 = | (90) 8 + 12 = | (91) 16 + 3 = | (92) 13 + 5 = |
| (93) 3 + 11 = | (94) 17 + 1 = | (95) 15 + 5 = | (96) 7 + 4 = |
| (97) 12 + 2 = | (98) 6 + 4 = | (99) 16 + 3 = | (100) 7 + 7 = |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|----------------|---------------|---------------|---------------|
| (1) 4 + 2 = | (2) 13 + 2 = | (3) 5 + 3 = | (4) 19 + 1 = |
| (5) 6 + 11 = | (6) 2 + 2 = | (7) 9 + 11 = | (8) 18 + 2 = |
| (9) 16 + 3 = | (10) 8 + 2 = | (11) 6 + 10 = | (12) 10 + 3 = |
| (13) 6 + 4 = | (14) 14 + 3 = | (15) 4 + 16 = | (16) 13 + 7 = |
| (17) 4 + 9 = | (18) 17 + 3 = | (19) 3 + 4 = | (20) 7 + 10 = |
| (21) 18 + 1 = | (22) 18 + 2 = | (23) 19 + 1 = | (24) 5 + 14 = |
| (25) 13 + 4 = | (26) 3 + 7 = | (27) 14 + 3 = | (28) 1 + 7 = |
| (29) 1 + 17 = | (30) 2 + 11 = | (31) 1 + 3 = | (32) 8 + 2 = |
| (33) 6 + 11 = | (34) 9 + 4 = | (35) 10 + 8 = | (36) 16 + 3 = |
| (37) 2 + 9 = | (38) 12 + 4 = | (39) 14 + 2 = | (40) 4 + 15 = |
| (41) 1 + 12 = | (42) 9 + 10 = | (43) 17 + 3 = | (44) 18 + 2 = |
| (45) 19 + 1 = | (46) 12 + 5 = | (47) 9 + 7 = | (48) 11 + 9 = |
| (49) 9 + 9 = | (50) 4 + 14 = | (51) 14 + 6 = | (52) 16 + 3 = |
| (53) 18 + 1 = | (54) 17 + 2 = | (55) 1 + 10 = | (56) 8 + 11 = |
| (57) 6 + 12 = | (58) 4 + 6 = | (59) 18 + 1 = | (60) 15 + 4 = |
| (61) 9 + 2 = | (62) 6 + 10 = | (63) 8 + 9 = | (64) 13 + 4 = |
| (65) 5 + 8 = | (66) 18 + 1 = | (67) 10 + 3 = | (68) 18 + 2 = |
| (69) 3 + 3 = | (70) 11 + 8 = | (71) 1 + 14 = | (72) 5 + 15 = |
| (73) 15 + 5 = | (74) 11 + 4 = | (75) 1 + 15 = | (76) 3 + 16 = |
| (77) 18 + 2 = | (78) 6 + 6 = | (79) 12 + 1 = | (80) 19 + 1 = |
| (81) 9 + 10 = | (82) 2 + 8 = | (83) 15 + 4 = | (84) 15 + 2 = |
| (85) 13 + 1 = | (86) 7 + 8 = | (87) 19 + 1 = | (88) 10 + 8 = |
| (89) 19 + 1 = | (90) 5 + 2 = | (91) 12 + 4 = | (92) 18 + 2 = |
| (93) 5 + 4 = | (94) 9 + 5 = | (95) 14 + 5 = | (96) 3 + 2 = |
| (97) 10 + 10 = | (98) 4 + 5 = | (99) 18 + 2 = | (100) 6 + 7 = |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|----------------|---------------|---------------|----------------|
| (1) 17 + 2 = | (2) 3 + 17 = | (3) 4 + 12 = | (4) 14 + 1 = |
| (5) 6 + 5 = | (6) 12 + 6 = | (7) 1 + 8 = | (8) 2 + 4 = |
| (9) 15 + 3 = | (10) 4 + 9 = | (11) 9 + 10 = | (12) 13 + 3 = |
| (13) 4 + 13 = | (14) 15 + 1 = | (15) 5 + 2 = | (16) 2 + 1 = |
| (17) 8 + 1 = | (18) 8 + 5 = | (19) 3 + 1 = | (20) 5 + 10 = |
| (21) 3 + 13 = | (22) 17 + 1 = | (23) 15 + 1 = | (24) 13 + 4 = |
| (25) 18 + 1 = | (26) 9 + 6 = | (27) 12 + 7 = | (28) 5 + 13 = |
| (29) 12 + 1 = | (30) 5 + 15 = | (31) 6 + 11 = | (32) 5 + 3 = |
| (33) 11 + 7 = | (34) 11 + 8 = | (35) 12 + 5 = | (36) 17 + 3 = |
| (37) 6 + 1 = | (38) 17 + 3 = | (39) 9 + 2 = | (40) 3 + 13 = |
| (41) 3 + 6 = | (42) 1 + 18 = | (43) 16 + 4 = | (44) 8 + 1 = |
| (45) 15 + 1 = | (46) 9 + 7 = | (47) 19 + 1 = | (48) 18 + 2 = |
| (49) 7 + 5 = | (50) 9 + 6 = | (51) 9 + 2 = | (52) 12 + 5 = |
| (53) 13 + 6 = | (54) 6 + 2 = | (55) 8 + 5 = | (56) 1 + 12 = |
| (57) 3 + 10 = | (58) 13 + 4 = | (59) 2 + 13 = | (60) 16 + 3 = |
| (61) 4 + 6 = | (62) 8 + 3 = | (63) 2 + 16 = | (64) 2 + 3 = |
| (65) 16 + 3 = | (66) 15 + 2 = | (67) 19 + 1 = | (68) 8 + 8 = |
| (69) 4 + 3 = | (70) 16 + 4 = | (71) 2 + 4 = | (72) 19 + 1 = |
| (73) 18 + 2 = | (74) 18 + 1 = | (75) 6 + 9 = | (76) 14 + 1 = |
| (77) 5 + 13 = | (78) 10 + 5 = | (79) 9 + 1 = | (80) 18 + 1 = |
| (81) 3 + 7 = | (82) 1 + 8 = | (83) 19 + 1 = | (84) 17 + 3 = |
| (85) 13 + 3 = | (86) 3 + 3 = | (87) 12 + 7 = | (88) 14 + 2 = |
| (89) 16 + 3 = | (90) 14 + 4 = | (91) 16 + 4 = | (92) 11 + 1 = |
| (93) 10 + 10 = | (94) 3 + 2 = | (95) 11 + 5 = | (96) 19 + 1 = |
| (97) 8 + 1 = | (98) 1 + 17 = | (99) 13 + 3 = | (100) 15 + 4 = |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $14 + 4 =$ | (2) $3 + 2 =$ | (3) $8 + 4 =$ | (4) $4 + 4 =$ |
| (5) $18 + 2 =$ | (6) $10 + 10 =$ | (7) $16 + 1 =$ | (8) $2 + 5 =$ |
| (9) $13 + 7 =$ | (10) $8 + 4 =$ | (11) $19 + 1 =$ | (12) $17 + 2 =$ |
| (13) $10 + 4 =$ | (14) $9 + 4 =$ | (15) $9 + 2 =$ | (16) $3 + 1 =$ |
| (17) $9 + 3 =$ | (18) $13 + 2 =$ | (19) $1 + 3 =$ | (20) $18 + 1 =$ |
| (21) $11 + 9 =$ | (22) $16 + 1 =$ | (23) $3 + 5 =$ | (24) $3 + 11 =$ |
| (25) $18 + 2 =$ | (26) $8 + 5 =$ | (27) $6 + 6 =$ | (28) $12 + 3 =$ |
| (29) $3 + 4 =$ | (30) $18 + 2 =$ | (31) $8 + 1 =$ | (32) $7 + 1 =$ |
| (33) $10 + 3 =$ | (34) $19 + 1 =$ | (35) $13 + 2 =$ | (36) $11 + 5 =$ |
| (37) $11 + 2 =$ | (38) $19 + 1 =$ | (39) $10 + 2 =$ | (40) $8 + 9 =$ |
| (41) $4 + 8 =$ | (42) $1 + 9 =$ | (43) $10 + 1 =$ | (44) $11 + 9 =$ |
| (45) $17 + 3 =$ | (46) $19 + 1 =$ | (47) $13 + 7 =$ | (48) $8 + 10 =$ |
| (49) $4 + 11 =$ | (50) $3 + 10 =$ | (51) $13 + 6 =$ | (52) $13 + 7 =$ |
| (53) $7 + 5 =$ | (54) $8 + 3 =$ | (55) $14 + 2 =$ | (56) $10 + 3 =$ |
| (57) $18 + 2 =$ | (58) $9 + 7 =$ | (59) $6 + 10 =$ | (60) $15 + 4 =$ |
| (61) $10 + 2 =$ | (62) $18 + 2 =$ | (63) $2 + 7 =$ | (64) $11 + 7 =$ |
| (65) $4 + 7 =$ | (66) $19 + 1 =$ | (67) $11 + 2 =$ | (68) $6 + 11 =$ |
| (69) $11 + 2 =$ | (70) $16 + 3 =$ | (71) $13 + 4 =$ | (72) $6 + 11 =$ |
| (73) $9 + 6 =$ | (74) $6 + 7 =$ | (75) $11 + 9 =$ | (76) $4 + 13 =$ |
| (77) $2 + 15 =$ | (78) $5 + 2 =$ | (79) $13 + 7 =$ | (80) $16 + 1 =$ |
| (81) $17 + 3 =$ | (82) $9 + 7 =$ | (83) $12 + 2 =$ | (84) $10 + 8 =$ |
| (85) $6 + 12 =$ | (86) $15 + 5 =$ | (87) $13 + 3 =$ | (88) $5 + 6 =$ |
| (89) $2 + 4 =$ | (90) $16 + 4 =$ | (91) $6 + 9 =$ | (92) $2 + 18 =$ |
| (93) $14 + 1 =$ | (94) $5 + 15 =$ | (95) $5 + 2 =$ | (96) $6 + 10 =$ |
| (97) $16 + 2 =$ | (98) $10 + 8 =$ | (99) $3 + 2 =$ | (100) $11 + 6 =$ |

二十以内加法计算练习题答案

第1页答案

(1) 14 (2) 11 (3) 17 (4) 6 (5) 20 (6) 18 (7) 19 (8) 15
(9) 17 (10) 12 (11) 20 (12) 18 (13) 16 (14) 13 (15) 5 (16) 17
(17) 20 (18) 16 (19) 18 (20) 10 (21) 15 (22) 17 (23) 17 (24) 19
(25) 17 (26) 17 (27) 10 (28) 20 (29) 20 (30) 12 (31) 20 (32) 8
(33) 20 (34) 11 (35) 20 (36) 15 (37) 15 (38) 20 (39) 12 (40) 15
(41) 17 (42) 12 (43) 11 (44) 17 (45) 12 (46) 18 (47) 14 (48) 18
(49) 6 (50) 15 (51) 11 (52) 15 (53) 9 (54) 14 (55) 20 (56) 8
(57) 17 (58) 19 (59) 10 (60) 15 (61) 15 (62) 19 (63) 16 (64) 10
(65) 10 (66) 9 (67) 17 (68) 19 (69) 17 (70) 14 (71) 16 (72) 19
(73) 7 (74) 12 (75) 12 (76) 18 (77) 20 (78) 7 (79) 16 (80) 10
(81) 11 (82) 13 (83) 17 (84) 15 (85) 20 (86) 9 (87) 8 (88) 20
(89) 20 (90) 15 (91) 16 (92) 18 (93) 15 (94) 16 (95) 16 (96) 20
(97) 10 (98) 14 (99) 19 (100) 19

第2页答案

(1) 19 (2) 20 (3) 19 (4) 10 (5) 8 (6) 17 (7) 15 (8) 17
(9) 12 (10) 16 (11) 11 (12) 20 (13) 20 (14) 10 (15) 9 (16) 18
(17) 20 (18) 19 (19) 3 (20) 19 (21) 20 (22) 15 (23) 13 (24) 14
(25) 11 (26) 16 (27) 17 (28) 15 (29) 19 (30) 12 (31) 17 (32) 19
(33) 16 (34) 5 (35) 16 (36) 17 (37) 20 (38) 12 (39) 15 (40) 19
(41) 13 (42) 19 (43) 20 (44) 20 (45) 12 (46) 11 (47) 15 (48) 14
(49) 19 (50) 13 (51) 20 (52) 17 (53) 19 (54) 16 (55) 11 (56) 20
(57) 20 (58) 5 (59) 7 (60) 11 (61) 17 (62) 18 (63) 20 (64) 18
(65) 16 (66) 18 (67) 19 (68) 16 (69) 20 (70) 14 (71) 16 (72) 16
(73) 16 (74) 16 (75) 5 (76) 13 (77) 20 (78) 17 (79) 14 (80) 8
(81) 15 (82) 16 (83) 10 (84) 14 (85) 19 (86) 19 (87) 20 (88) 20
(89) 12 (90) 18 (91) 14 (92) 15 (93) 20 (94) 17 (95) 14 (96) 20
(97) 12 (98) 13 (99) 13 (100) 5

二十以内加法计算练习题答案

第3页答案

(1) 20	(2) 12	(3) 20	(4) 10	(5) 13	(6) 7	(7) 17	(8) 5
(9) 20	(10) 13	(11) 6	(12) 20	(13) 18	(14) 11	(15) 20	(16) 17
(17) 17	(18) 15	(19) 13	(20) 9	(21) 17	(22) 15	(23) 18	(24) 16
(25) 17	(26) 16	(27) 20	(28) 14	(29) 12	(30) 10	(31) 19	(32) 15
(33) 10	(34) 19	(35) 19	(36) 13	(37) 12	(38) 16	(39) 7	(40) 18
(41) 20	(42) 15	(43) 16	(44) 18	(45) 12	(46) 19	(47) 17	(48) 4
(49) 20	(50) 19	(51) 12	(52) 12	(53) 15	(54) 17	(55) 20	(56) 16
(57) 18	(58) 9	(59) 13	(60) 20	(61) 20	(62) 12	(63) 14	(64) 9
(65) 11	(66) 15	(67) 20	(68) 10	(69) 12	(70) 19	(71) 16	(72) 16
(73) 18	(74) 14	(75) 20	(76) 17	(77) 20	(78) 11	(79) 16	(80) 14
(81) 8	(82) 20	(83) 13	(84) 9	(85) 17	(86) 20	(87) 20	(88) 20
(89) 20	(90) 16	(91) 20	(92) 18	(93) 14	(94) 20	(95) 13	(96) 17
(97) 17	(98) 18	(99) 17	(100) 8				

第4页答案

(1) 10	(2) 15	(3) 8	(4) 19	(5) 13	(6) 17	(7) 20	(8) 20
(9) 19	(10) 12	(11) 19	(12) 12	(13) 18	(14) 12	(15) 9	(16) 19
(17) 9	(18) 14	(19) 18	(20) 20	(21) 7	(22) 20	(23) 20	(24) 15
(25) 15	(26) 11	(27) 20	(28) 14	(29) 17	(30) 14	(31) 18	(32) 19
(33) 19	(34) 18	(35) 14	(36) 11	(37) 4	(38) 20	(39) 11	(40) 12
(41) 7	(42) 12	(43) 20	(44) 19	(45) 20	(46) 18	(47) 13	(48) 18
(49) 18	(50) 18	(51) 20	(52) 16	(53) 12	(54) 7	(55) 18	(56) 5
(57) 12	(58) 19	(59) 15	(60) 12	(61) 11	(62) 20	(63) 18	(64) 20
(65) 12	(66) 20	(67) 20	(68) 18	(69) 19	(70) 17	(71) 19	(72) 16
(73) 14	(74) 17	(75) 8	(76) 17	(77) 14	(78) 17	(79) 19	(80) 20
(81) 18	(82) 17	(83) 10	(84) 19	(85) 16	(86) 20	(87) 13	(88) 14
(89) 19	(90) 20	(91) 19	(92) 18	(93) 14	(94) 18	(95) 20	(96) 11
(97) 14	(98) 10	(99) 19	(100) 14				

二十以内加法计算练习题答案

第5页答案

(1) 6	(2) 15	(3) 8	(4) 20	(5) 17	(6) 4	(7) 20	(8) 20
(9) 19	(10) 10	(11) 16	(12) 13	(13) 10	(14) 17	(15) 20	(16) 20
(17) 13	(18) 20	(19) 7	(20) 17	(21) 19	(22) 20	(23) 20	(24) 19
(25) 17	(26) 10	(27) 17	(28) 8	(29) 18	(30) 13	(31) 4	(32) 10
(33) 17	(34) 13	(35) 18	(36) 19	(37) 11	(38) 16	(39) 16	(40) 19
(41) 13	(42) 19	(43) 20	(44) 20	(45) 20	(46) 17	(47) 16	(48) 20
(49) 18	(50) 18	(51) 20	(52) 19	(53) 19	(54) 19	(55) 11	(56) 19
(57) 18	(58) 10	(59) 19	(60) 19	(61) 11	(62) 16	(63) 17	(64) 17
(65) 13	(66) 19	(67) 13	(68) 20	(69) 6	(70) 19	(71) 15	(72) 20
(73) 20	(74) 15	(75) 16	(76) 19	(77) 20	(78) 12	(79) 13	(80) 20
(81) 19	(82) 10	(83) 19	(84) 17	(85) 14	(86) 15	(87) 20	(88) 18
(89) 20	(90) 7	(91) 16	(92) 20	(93) 9	(94) 14	(95) 19	(96) 5
(97) 20	(98) 9	(99) 20	(100) 13				

第6页答案

(1) 19	(2) 20	(3) 16	(4) 15	(5) 11	(6) 18	(7) 9	(8) 6
(9) 18	(10) 13	(11) 19	(12) 16	(13) 17	(14) 16	(15) 7	(16) 3
(17) 9	(18) 13	(19) 4	(20) 15	(21) 16	(22) 18	(23) 16	(24) 17
(25) 19	(26) 15	(27) 19	(28) 18	(29) 13	(30) 20	(31) 17	(32) 8
(33) 18	(34) 19	(35) 17	(36) 20	(37) 7	(38) 20	(39) 11	(40) 16
(41) 9	(42) 19	(43) 20	(44) 9	(45) 16	(46) 16	(47) 20	(48) 20
(49) 12	(50) 15	(51) 11	(52) 17	(53) 19	(54) 8	(55) 13	(56) 13
(57) 13	(58) 17	(59) 15	(60) 19	(61) 10	(62) 11	(63) 18	(64) 5
(65) 19	(66) 17	(67) 20	(68) 16	(69) 7	(70) 20	(71) 6	(72) 20
(73) 20	(74) 19	(75) 15	(76) 15	(77) 18	(78) 15	(79) 10	(80) 19
(81) 10	(82) 9	(83) 20	(84) 20	(85) 16	(86) 6	(87) 19	(88) 16
(89) 19	(90) 18	(91) 20	(92) 12	(93) 20	(94) 5	(95) 16	(96) 20
(97) 9	(98) 18	(99) 16	(100) 19				

二十以内加法计算练习题答案

第7页答案

(1) 18	(2) 5	(3) 12	(4) 8	(5) 20	(6) 20	(7) 17	(8) 7
(9) 20	(10) 12	(11) 20	(12) 19	(13) 14	(14) 13	(15) 11	(16) 4
(17) 12	(18) 15	(19) 4	(20) 19	(21) 20	(22) 17	(23) 8	(24) 14
(25) 20	(26) 13	(27) 12	(28) 15	(29) 7	(30) 20	(31) 9	(32) 8
(33) 13	(34) 20	(35) 15	(36) 16	(37) 13	(38) 20	(39) 12	(40) 17
(41) 12	(42) 10	(43) 11	(44) 20	(45) 20	(46) 20	(47) 20	(48) 18
(49) 15	(50) 13	(51) 19	(52) 20	(53) 12	(54) 11	(55) 16	(56) 13
(57) 20	(58) 16	(59) 16	(60) 19	(61) 12	(62) 20	(63) 9	(64) 18
(65) 11	(66) 20	(67) 13	(68) 17	(69) 13	(70) 19	(71) 17	(72) 17
(73) 15	(74) 13	(75) 20	(76) 17	(77) 17	(78) 7	(79) 20	(80) 17
(81) 20	(82) 16	(83) 14	(84) 18	(85) 18	(86) 20	(87) 16	(88) 11
(89) 6	(90) 20	(91) 15	(92) 20	(93) 15	(94) 20	(95) 7	(96) 16
(97) 18	(98) 18	(99) 5	(100) 17				