

# 二十以内加减法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                  |                  |                 |                  |
|------------------|------------------|-----------------|------------------|
| (1) $14 - 7 =$   | (2) $6 + 3 =$    | (3) $14 - 6 =$  | (4) $15 - 13 =$  |
| (5) $9 - 8 =$    | (6) $7 + 5 =$    | (7) $11 - 8 =$  | (8) $7 - 7 =$    |
| (9) $15 - 9 =$   | (10) $7 - 2 =$   | (11) $9 + 3 =$  | (12) $7 - 3 =$   |
| (13) $6 + 12 =$  | (14) $10 - 3 =$  | (15) $14 - 8 =$ | (16) $5 - 4 =$   |
| (17) $18 + 2 =$  | (18) $16 - 7 =$  | (19) $10 - 6 =$ | (20) $2 - 1 =$   |
| (21) $5 + 13 =$  | (22) $19 + 1 =$  | (23) $10 + 3 =$ | (24) $19 - 1 =$  |
| (25) $18 + 1 =$  | (26) $11 - 1 =$  | (27) $2 - 2 =$  | (28) $18 + 1 =$  |
| (29) $16 + 4 =$  | (30) $14 - 4 =$  | (31) $16 + 3 =$ | (32) $19 + 1 =$  |
| (33) $18 + 1 =$  | (34) $13 - 8 =$  | (35) $4 + 7 =$  | (36) $7 - 4 =$   |
| (37) $7 - 3 =$   | (38) $3 + 16 =$  | (39) $8 - 7 =$  | (40) $6 - 6 =$   |
| (41) $10 + 10 =$ | (42) $12 - 8 =$  | (43) $18 - 3 =$ | (44) $16 - 7 =$  |
| (45) $5 + 10 =$  | (46) $16 + 2 =$  | (47) $10 - 2 =$ | (48) $2 - 1 =$   |
| (49) $8 + 8 =$   | (50) $16 - 12 =$ | (51) $10 + 9 =$ | (52) $12 + 3 =$  |
| (53) $12 + 4 =$  | (54) $11 - 11 =$ | (55) $2 + 1 =$  | (56) $2 + 16 =$  |
| (57) $4 - 3 =$   | (58) $4 + 5 =$   | (59) $3 + 6 =$  | (60) $19 - 3 =$  |
| (61) $17 + 1 =$  | (62) $18 - 1 =$  | (63) $16 - 7 =$ | (64) $4 + 2 =$   |
| (65) $19 + 1 =$  | (66) $17 + 3 =$  | (67) $7 + 8 =$  | (68) $6 - 2 =$   |
| (69) $13 + 3 =$  | (70) $16 + 3 =$  | (71) $12 - 4 =$ | (72) $6 + 7 =$   |
| (73) $4 + 15 =$  | (74) $12 - 6 =$  | (75) $2 + 10 =$ | (76) $10 + 8 =$  |
| (77) $7 - 5 =$   | (78) $13 - 8 =$  | (79) $18 + 2 =$ | (80) $6 - 1 =$   |
| (81) $16 - 16 =$ | (82) $18 + 1 =$  | (83) $4 - 3 =$  | (84) $7 - 4 =$   |
| (85) $17 - 3 =$  | (86) $14 - 4 =$  | (87) $7 - 2 =$  | (88) $10 - 8 =$  |
| (89) $15 + 1 =$  | (90) $5 + 6 =$   | (91) $10 - 3 =$ | (92) $17 + 3 =$  |
| (93) $18 + 1 =$  | (94) $11 - 2 =$  | (95) $15 + 2 =$ | (96) $8 - 2 =$   |
| (97) $10 - 1 =$  | (98) $6 - 6 =$   | (99) $6 - 2 =$  | (100) $11 + 7 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                |                |               |                |
|----------------|----------------|---------------|----------------|
| (1) 6 + 9 =    | (2) 19 - 17 =  | (3) 14 - 13 = | (4) 6 - 5 =    |
| (5) 8 + 4 =    | (6) 12 - 6 =   | (7) 18 + 2 =  | (8) 3 + 12 =   |
| (9) 5 - 2 =    | (10) 1 + 6 =   | (11) 11 - 1 = | (12) 15 - 12 = |
| (13) 10 + 6 =  | (14) 3 - 2 =   | (15) 11 + 3 = | (16) 1 - 1 =   |
| (17) 5 - 4 =   | (18) 7 - 2 =   | (19) 15 + 4 = | (20) 5 + 2 =   |
| (21) 6 + 5 =   | (22) 16 + 3 =  | (23) 8 + 10 = | (24) 14 + 6 =  |
| (25) 16 + 3 =  | (26) 18 + 1 =  | (27) 17 - 9 = | (28) 10 - 3 =  |
| (29) 16 + 2 =  | (30) 7 - 2 =   | (31) 7 + 10 = | (32) 4 + 3 =   |
| (33) 19 - 14 = | (34) 13 + 6 =  | (35) 1 + 10 = | (36) 15 + 5 =  |
| (37) 3 - 3 =   | (38) 7 + 8 =   | (39) 10 - 7 = | (40) 7 + 2 =   |
| (41) 17 - 11 = | (42) 6 - 5 =   | (43) 8 - 4 =  | (44) 19 + 1 =  |
| (45) 1 + 11 =  | (46) 15 - 5 =  | (47) 7 - 7 =  | (48) 3 - 1 =   |
| (49) 10 - 3 =  | (50) 4 + 6 =   | (51) 17 - 6 = | (52) 8 - 5 =   |
| (53) 9 - 1 =   | (54) 15 - 15 = | (55) 5 - 2 =  | (56) 1 + 14 =  |
| (57) 4 - 4 =   | (58) 18 - 9 =  | (59) 15 + 4 = | (60) 12 - 7 =  |
| (61) 11 + 2 =  | (62) 18 + 2 =  | (63) 11 - 5 = | (64) 7 + 1 =   |
| (65) 13 - 8 =  | (66) 6 + 1 =   | (67) 16 + 3 = | (68) 15 - 7 =  |
| (69) 12 + 8 =  | (70) 1 - 1 =   | (71) 17 + 3 = | (72) 11 + 4 =  |
| (73) 19 + 1 =  | (74) 12 + 3 =  | (75) 7 + 6 =  | (76) 17 + 2 =  |
| (77) 1 - 1 =   | (78) 13 + 7 =  | (79) 5 + 7 =  | (80) 6 - 4 =   |
| (81) 9 + 1 =   | (82) 5 + 13 =  | (83) 6 - 2 =  | (84) 4 - 2 =   |
| (85) 14 + 1 =  | (86) 5 + 15 =  | (87) 16 + 3 = | (88) 2 + 6 =   |
| (89) 10 - 6 =  | (90) 2 - 2 =   | (91) 1 + 10 = | (92) 1 + 19 =  |
| (93) 2 + 10 =  | (94) 15 + 1 =  | (95) 18 + 2 = | (96) 18 - 17 = |
| (97) 17 + 1 =  | (98) 11 + 8 =  | (99) 3 + 15 = | (100) 17 + 2 = |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $5 + 8 =$    | (2) $2 + 10 =$   | (3) $2 + 7 =$    | (4) $9 + 2 =$    |
| (5) $7 + 7 =$    | (6) $9 - 3 =$    | (7) $8 - 2 =$    | (8) $1 + 19 =$   |
| (9) $4 + 4 =$    | (10) $12 + 1 =$  | (11) $12 - 10 =$ | (12) $3 + 10 =$  |
| (13) $7 + 5 =$   | (14) $14 - 5 =$  | (15) $4 + 6 =$   | (16) $15 + 2 =$  |
| (17) $10 - 7 =$  | (18) $14 + 2 =$  | (19) $19 - 15 =$ | (20) $14 + 5 =$  |
| (21) $2 - 2 =$   | (22) $4 - 3 =$   | (23) $19 - 2 =$  | (24) $15 - 6 =$  |
| (25) $1 - 1 =$   | (26) $16 + 1 =$  | (27) $5 - 3 =$   | (28) $15 - 2 =$  |
| (29) $10 - 1 =$  | (30) $3 - 1 =$   | (31) $19 + 1 =$  | (32) $7 + 7 =$   |
| (33) $12 - 7 =$  | (34) $1 - 1 =$   | (35) $19 + 1 =$  | (36) $18 + 1 =$  |
| (37) $2 - 2 =$   | (38) $6 + 13 =$  | (39) $10 - 2 =$  | (40) $4 + 9 =$   |
| (41) $17 - 8 =$  | (42) $19 + 1 =$  | (43) $4 - 2 =$   | (44) $17 - 6 =$  |
| (45) $11 + 3 =$  | (46) $13 + 3 =$  | (47) $19 + 1 =$  | (48) $14 - 1 =$  |
| (49) $12 + 2 =$  | (50) $2 + 16 =$  | (51) $12 - 6 =$  | (52) $13 + 7 =$  |
| (53) $13 + 5 =$  | (54) $19 - 18 =$ | (55) $15 - 4 =$  | (56) $2 - 2 =$   |
| (57) $10 + 10 =$ | (58) $8 - 2 =$   | (59) $7 - 6 =$   | (60) $13 + 3 =$  |
| (61) $3 + 12 =$  | (62) $16 - 8 =$  | (63) $19 - 8 =$  | (64) $13 - 11 =$ |
| (65) $15 + 5 =$  | (66) $11 - 10 =$ | (67) $10 + 4 =$  | (68) $19 + 1 =$  |
| (69) $9 - 8 =$   | (70) $16 + 2 =$  | (71) $12 + 7 =$  | (72) $12 + 8 =$  |
| (73) $4 + 11 =$  | (74) $10 - 7 =$  | (75) $6 - 2 =$   | (76) $16 - 13 =$ |
| (77) $18 - 6 =$  | (78) $5 + 2 =$   | (79) $2 - 1 =$   | (80) $11 + 7 =$  |
| (81) $4 + 5 =$   | (82) $1 + 16 =$  | (83) $6 - 4 =$   | (84) $1 + 11 =$  |
| (85) $17 - 15 =$ | (86) $10 + 8 =$  | (87) $16 + 1 =$  | (88) $15 + 4 =$  |
| (89) $10 + 10 =$ | (90) $12 - 3 =$  | (91) $11 - 10 =$ | (92) $18 + 2 =$  |
| (93) $13 + 5 =$  | (94) $9 + 1 =$   | (95) $4 + 15 =$  | (96) $16 - 12 =$ |
| (97) $2 + 3 =$   | (98) $2 + 13 =$  | (99) $5 - 2 =$   | (100) $5 + 11 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $3 - 1 =$    | (2) $11 - 3 =$   | (3) $3 + 17 =$   | (4) $3 - 2 =$    |
| (5) $9 + 3 =$    | (6) $13 + 3 =$   | (7) $16 + 3 =$   | (8) $8 - 8 =$    |
| (9) $18 - 13 =$  | (10) $9 - 8 =$   | (11) $7 + 13 =$  | (12) $17 - 3 =$  |
| (13) $18 - 5 =$  | (14) $14 - 2 =$  | (15) $12 + 2 =$  | (16) $8 - 6 =$   |
| (17) $9 - 9 =$   | (18) $5 - 2 =$   | (19) $15 + 1 =$  | (20) $2 + 6 =$   |
| (21) $7 + 11 =$  | (22) $3 - 3 =$   | (23) $5 - 5 =$   | (24) $17 + 3 =$  |
| (25) $13 - 11 =$ | (26) $4 - 3 =$   | (27) $18 + 2 =$  | (28) $5 - 5 =$   |
| (29) $16 + 2 =$  | (30) $14 + 6 =$  | (31) $10 + 1 =$  | (32) $5 + 3 =$   |
| (33) $3 - 1 =$   | (34) $2 - 2 =$   | (35) $7 - 6 =$   | (36) $18 - 11 =$ |
| (37) $12 + 6 =$  | (38) $17 - 3 =$  | (39) $1 + 13 =$  | (40) $8 + 4 =$   |
| (41) $13 - 3 =$  | (42) $7 - 4 =$   | (43) $5 - 2 =$   | (44) $19 + 1 =$  |
| (45) $14 + 2 =$  | (46) $19 + 1 =$  | (47) $2 - 1 =$   | (48) $16 - 9 =$  |
| (49) $3 + 6 =$   | (50) $10 + 8 =$  | (51) $3 + 7 =$   | (52) $2 - 2 =$   |
| (53) $8 + 8 =$   | (54) $14 - 5 =$  | (55) $5 - 5 =$   | (56) $17 - 10 =$ |
| (57) $11 - 1 =$  | (58) $1 + 12 =$  | (59) $10 - 5 =$  | (60) $8 + 8 =$   |
| (61) $7 + 10 =$  | (62) $12 + 6 =$  | (63) $19 + 1 =$  | (64) $12 + 1 =$  |
| (65) $2 + 12 =$  | (66) $1 - 1 =$   | (67) $9 - 4 =$   | (68) $1 - 1 =$   |
| (69) $16 + 1 =$  | (70) $1 + 15 =$  | (71) $9 + 6 =$   | (72) $9 + 8 =$   |
| (73) $18 - 4 =$  | (74) $12 + 6 =$  | (75) $15 - 14 =$ | (76) $9 + 6 =$   |
| (77) $16 + 1 =$  | (78) $15 - 11 =$ | (79) $8 - 2 =$   | (80) $18 + 2 =$  |
| (81) $6 - 5 =$   | (82) $5 + 4 =$   | (83) $9 - 2 =$   | (84) $12 + 4 =$  |
| (85) $12 + 5 =$  | (86) $6 - 4 =$   | (87) $5 - 2 =$   | (88) $12 - 8 =$  |
| (89) $2 - 1 =$   | (90) $13 - 13 =$ | (91) $2 - 1 =$   | (92) $1 - 1 =$   |
| (93) $18 + 1 =$  | (94) $3 - 1 =$   | (95) $16 + 3 =$  | (96) $15 - 7 =$  |
| (97) $3 + 15 =$  | (98) $17 + 1 =$  | (99) $8 - 3 =$   | (100) $7 - 4 =$  |

# 二十以内加减法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $14 - 13 =$  | (2) $14 + 2 =$   | (3) $6 + 10 =$   | (4) $14 - 12 =$  |
| (5) $14 + 5 =$   | (6) $12 + 2 =$   | (7) $15 + 1 =$   | (8) $6 - 5 =$    |
| (9) $16 - 6 =$   | (10) $16 + 1 =$  | (11) $5 + 6 =$   | (12) $3 + 6 =$   |
| (13) $5 - 3 =$   | (14) $17 - 15 =$ | (15) $12 - 7 =$  | (16) $9 + 11 =$  |
| (17) $16 + 1 =$  | (18) $6 + 7 =$   | (19) $14 - 14 =$ | (20) $16 - 5 =$  |
| (21) $15 - 15 =$ | (22) $7 - 3 =$   | (23) $3 - 3 =$   | (24) $3 + 1 =$   |
| (25) $6 - 3 =$   | (26) $12 + 5 =$  | (27) $17 - 5 =$  | (28) $7 + 12 =$  |
| (29) $19 + 1 =$  | (30) $4 + 1 =$   | (31) $3 - 1 =$   | (32) $10 - 6 =$  |
| (33) $9 + 4 =$   | (34) $13 - 8 =$  | (35) $15 + 1 =$  | (36) $16 - 1 =$  |
| (37) $3 + 14 =$  | (38) $10 - 5 =$  | (39) $12 - 1 =$  | (40) $18 - 5 =$  |
| (41) $4 - 1 =$   | (42) $5 - 1 =$   | (43) $9 - 7 =$   | (44) $18 - 13 =$ |
| (45) $7 + 7 =$   | (46) $4 + 9 =$   | (47) $17 - 2 =$  | (48) $13 + 5 =$  |
| (49) $16 - 13 =$ | (50) $1 - 1 =$   | (51) $3 - 3 =$   | (52) $17 - 13 =$ |
| (53) $5 + 8 =$   | (54) $18 - 4 =$  | (55) $17 + 1 =$  | (56) $3 + 4 =$   |
| (57) $17 + 2 =$  | (58) $13 + 3 =$  | (59) $10 + 5 =$  | (60) $5 - 4 =$   |
| (61) $15 - 6 =$  | (62) $8 - 4 =$   | (63) $4 + 15 =$  | (64) $17 - 9 =$  |
| (65) $11 - 10 =$ | (66) $10 + 1 =$  | (67) $12 - 4 =$  | (68) $12 + 2 =$  |
| (69) $10 - 5 =$  | (70) $14 - 12 =$ | (71) $16 - 15 =$ | (72) $15 - 10 =$ |
| (73) $18 + 1 =$  | (74) $17 + 3 =$  | (75) $14 + 5 =$  | (76) $4 + 6 =$   |
| (77) $7 - 3 =$   | (78) $13 + 1 =$  | (79) $1 + 7 =$   | (80) $7 + 13 =$  |
| (81) $1 - 1 =$   | (82) $17 + 1 =$  | (83) $11 - 9 =$  | (84) $2 - 2 =$   |
| (85) $10 + 6 =$  | (86) $12 + 1 =$  | (87) $6 + 3 =$   | (88) $14 - 14 =$ |
| (89) $17 + 1 =$  | (90) $15 - 5 =$  | (91) $19 - 8 =$  | (92) $10 - 9 =$  |
| (93) $2 + 7 =$   | (94) $19 - 1 =$  | (95) $19 - 15 =$ | (96) $6 - 3 =$   |
| (97) $7 + 1 =$   | (98) $19 + 1 =$  | (99) $5 + 12 =$  | (100) $13 - 1 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                |                |                |                 |
|----------------|----------------|----------------|-----------------|
| (1) 4 - 1 =    | (2) 5 - 5 =    | (3) 19 + 1 =   | (4) 16 - 16 =   |
| (5) 9 + 6 =    | (6) 7 - 4 =    | (7) 13 + 4 =   | (8) 17 - 1 =    |
| (9) 1 + 17 =   | (10) 17 - 3 =  | (11) 16 + 1 =  | (12) 13 + 2 =   |
| (13) 9 + 8 =   | (14) 3 - 3 =   | (15) 19 - 14 = | (16) 13 + 3 =   |
| (17) 19 + 1 =  | (18) 14 - 14 = | (19) 13 - 6 =  | (20) 5 - 1 =    |
| (21) 6 + 1 =   | (22) 18 - 17 = | (23) 19 + 1 =  | (24) 7 + 3 =    |
| (25) 9 - 8 =   | (26) 8 + 3 =   | (27) 12 - 9 =  | (28) 10 + 10 =  |
| (29) 9 + 8 =   | (30) 17 - 7 =  | (31) 9 - 7 =   | (32) 2 + 4 =    |
| (33) 12 + 4 =  | (34) 3 + 3 =   | (35) 14 + 6 =  | (36) 11 - 10 =  |
| (37) 17 - 17 = | (38) 16 + 1 =  | (39) 6 - 2 =   | (40) 15 + 5 =   |
| (41) 14 - 12 = | (42) 14 - 5 =  | (43) 15 + 5 =  | (44) 18 - 15 =  |
| (45) 18 + 1 =  | (46) 16 - 9 =  | (47) 16 - 5 =  | (48) 14 + 6 =   |
| (49) 5 - 5 =   | (50) 5 + 15 =  | (51) 14 + 5 =  | (52) 7 + 3 =    |
| (53) 17 + 3 =  | (54) 15 + 3 =  | (55) 17 - 1 =  | (56) 9 + 10 =   |
| (57) 2 + 4 =   | (58) 2 + 15 =  | (59) 5 - 4 =   | (60) 13 - 5 =   |
| (61) 2 - 2 =   | (62) 16 + 3 =  | (63) 13 - 13 = | (64) 2 + 1 =    |
| (65) 19 + 1 =  | (66) 18 - 15 = | (67) 2 - 1 =   | (68) 8 - 5 =    |
| (69) 4 + 13 =  | (70) 5 - 3 =   | (71) 3 - 1 =   | (72) 14 - 9 =   |
| (73) 4 - 2 =   | (74) 10 + 4 =  | (75) 10 + 6 =  | (76) 1 - 1 =    |
| (77) 17 + 2 =  | (78) 8 + 4 =   | (79) 10 - 4 =  | (80) 12 + 6 =   |
| (81) 11 - 5 =  | (82) 6 - 6 =   | (83) 1 - 1 =   | (84) 9 + 5 =    |
| (85) 3 + 17 =  | (86) 1 + 4 =   | (87) 8 - 8 =   | (88) 1 + 16 =   |
| (89) 16 - 10 = | (90) 7 + 11 =  | (91) 10 - 6 =  | (92) 8 - 2 =    |
| (93) 16 + 1 =  | (94) 5 - 2 =   | (95) 5 + 1 =   | (96) 2 - 2 =    |
| (97) 13 + 3 =  | (98) 3 + 17 =  | (99) 7 + 12 =  | (100) 12 - 10 = |



# 二十以内加减法计算练习题

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- (1)  $17 + 1 =$     (2)  $13 - 13 =$     (3)  $9 - 3 =$     (4)  $6 - 3 =$   
(5)  $9 - 7 =$     (6)  $15 + 4 =$     (7)  $3 + 11 =$     (8)  $3 + 5 =$   
(9)  $16 - 2 =$     (10)  $9 + 7 =$     (11)  $13 + 4 =$     (12)  $3 + 15 =$   
(13)  $2 + 18 =$     (14)  $14 + 4 =$     (15)  $4 + 12 =$     (16)  $10 + 10 =$   
(17)  $6 + 3 =$     (18)  $9 - 3 =$     (19)  $5 - 2 =$     (20)  $14 + 3 =$   
(21)  $15 - 14 =$     (22)  $13 + 3 =$     (23)  $13 - 5 =$     (24)  $5 - 3 =$   
(25)  $9 + 7 =$     (26)  $12 + 2 =$     (27)  $10 - 6 =$     (28)  $5 - 3 =$   
(29)  $15 - 14 =$     (30)  $17 - 13 =$     (31)  $17 - 4 =$     (32)  $5 + 2 =$   
(33)  $12 + 1 =$     (34)  $1 - 1 =$     (35)  $17 + 1 =$     (36)  $3 - 1 =$   
(37)  $14 - 12 =$     (38)  $9 - 6 =$     (39)  $18 + 2 =$     (40)  $16 + 1 =$   
(41)  $15 + 1 =$     (42)  $9 - 8 =$     (43)  $9 - 2 =$     (44)  $8 - 8 =$   
(45)  $18 + 2 =$     (46)  $19 + 1 =$     (47)  $11 + 9 =$     (48)  $15 + 2 =$   
(49)  $13 - 12 =$     (50)  $6 - 6 =$     (51)  $3 - 2 =$     (52)  $17 + 1 =$   
(53)  $8 - 7 =$     (54)  $6 - 1 =$     (55)  $9 - 9 =$     (56)  $15 - 6 =$   
(57)  $4 - 4 =$     (58)  $3 - 2 =$     (59)  $7 + 13 =$     (60)  $7 + 11 =$   
(61)  $6 + 6 =$     (62)  $8 + 12 =$     (63)  $10 + 7 =$     (64)  $10 + 4 =$   
(65)  $3 - 2 =$     (66)  $4 + 15 =$     (67)  $18 + 1 =$     (68)  $11 + 4 =$   
(69)  $6 - 6 =$     (70)  $2 - 2 =$     (71)  $3 - 2 =$     (72)  $9 - 2 =$   
(73)  $7 + 1 =$     (74)  $6 + 4 =$     (75)  $7 + 5 =$     (76)  $12 - 1 =$   
(77)  $9 + 8 =$     (78)  $1 + 2 =$     (79)  $1 - 1 =$     (80)  $12 - 10 =$   
(81)  $7 - 5 =$     (82)  $19 - 18 =$     (83)  $13 - 13 =$     (84)  $18 - 17 =$   
(85)  $18 + 1 =$     (86)  $19 + 1 =$     (87)  $5 - 3 =$     (88)  $14 + 3 =$   
(89)  $1 + 15 =$     (90)  $10 - 8 =$     (91)  $9 + 1 =$     (92)  $8 - 1 =$   
(93)  $7 + 9 =$     (94)  $6 - 6 =$     (95)  $19 + 1 =$     (96)  $7 - 1 =$   
(97)  $19 + 1 =$     (98)  $14 + 3 =$     (99)  $16 - 8 =$     (100)  $7 + 13 =$

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 7	(2) 9	(3) 8	(4) 2	(5) 1	(6) 12	(7) 3	(8) 0
(9) 6	(10) 5	(11) 12	(12) 4	(13) 18	(14) 7	(15) 6	(16) 1
(17) 20	(18) 9	(19) 4	(20) 1	(21) 18	(22) 20	(23) 13	(24) 18
(25) 19	(26) 10	(27) 0	(28) 19	(29) 20	(30) 10	(31) 19	(32) 20
(33) 19	(34) 5	(35) 11	(36) 3	(37) 4	(38) 19	(39) 1	(40) 0
(41) 20	(42) 4	(43) 15	(44) 9	(45) 15	(46) 18	(47) 8	(48) 1
(49) 16	(50) 4	(51) 19	(52) 15	(53) 16	(54) 0	(55) 3	(56) 18
(57) 1	(58) 9	(59) 9	(60) 16	(61) 18	(62) 17	(63) 9	(64) 6
(65) 20	(66) 20	(67) 15	(68) 4	(69) 16	(70) 19	(71) 8	(72) 13
(73) 19	(74) 6	(75) 12	(76) 18	(77) 2	(78) 5	(79) 20	(80) 5
(81) 0	(82) 19	(83) 1	(84) 3	(85) 14	(86) 10	(87) 5	(88) 2
(89) 16	(90) 11	(91) 7	(92) 20	(93) 19	(94) 9	(95) 17	(96) 6
(97) 9	(98) 0	(99) 4	(100) 18				

## 第2页答案

(1) 15	(2) 2	(3) 1	(4) 1	(5) 12	(6) 6	(7) 20	(8) 15
(9) 3	(10) 7	(11) 10	(12) 3	(13) 16	(14) 1	(15) 14	(16) 0
(17) 1	(18) 5	(19) 19	(20) 7	(21) 11	(22) 19	(23) 18	(24) 20
(25) 19	(26) 19	(27) 8	(28) 7	(29) 18	(30) 5	(31) 17	(32) 7
(33) 5	(34) 19	(35) 11	(36) 20	(37) 0	(38) 15	(39) 3	(40) 9
(41) 6	(42) 1	(43) 4	(44) 20	(45) 12	(46) 10	(47) 0	(48) 2
(49) 7	(50) 10	(51) 11	(52) 3	(53) 8	(54) 0	(55) 3	(56) 15
(57) 0	(58) 9	(59) 19	(60) 5	(61) 13	(62) 20	(63) 6	(64) 8
(65) 5	(66) 7	(67) 19	(68) 8	(69) 20	(70) 0	(71) 20	(72) 15
(73) 20	(74) 15	(75) 13	(76) 19	(77) 0	(78) 20	(79) 12	(80) 2
(81) 10	(82) 18	(83) 4	(84) 2	(85) 15	(86) 20	(87) 19	(88) 8
(89) 4	(90) 0	(91) 11	(92) 20	(93) 12	(94) 16	(95) 20	(96) 1
(97) 18	(98) 19	(99) 18	(100) 19				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 13	(2) 12	(3) 9	(4) 11	(5) 14	(6) 6	(7) 6	(8) 20
(9) 8	(10) 13	(11) 2	(12) 13	(13) 12	(14) 9	(15) 10	(16) 17
(17) 3	(18) 16	(19) 4	(20) 19	(21) 0	(22) 1	(23) 17	(24) 9
(25) 0	(26) 17	(27) 2	(28) 13	(29) 9	(30) 2	(31) 20	(32) 14
(33) 5	(34) 0	(35) 20	(36) 19	(37) 0	(38) 19	(39) 8	(40) 13
(41) 9	(42) 20	(43) 2	(44) 11	(45) 14	(46) 16	(47) 20	(48) 13
(49) 14	(50) 18	(51) 6	(52) 20	(53) 18	(54) 1	(55) 11	(56) 0
(57) 20	(58) 6	(59) 1	(60) 16	(61) 15	(62) 8	(63) 11	(64) 2
(65) 20	(66) 1	(67) 14	(68) 20	(69) 1	(70) 18	(71) 19	(72) 20
(73) 15	(74) 3	(75) 4	(76) 3	(77) 12	(78) 7	(79) 1	(80) 18
(81) 9	(82) 17	(83) 2	(84) 12	(85) 2	(86) 18	(87) 17	(88) 19
(89) 20	(90) 9	(91) 1	(92) 20	(93) 18	(94) 10	(95) 19	(96) 4
(97) 5	(98) 15	(99) 3	(100) 16				

## 第4页答案

(1) 2	(2) 8	(3) 20	(4) 1	(5) 12	(6) 16	(7) 19	(8) 0
(9) 5	(10) 1	(11) 20	(12) 14	(13) 13	(14) 12	(15) 14	(16) 2
(17) 0	(18) 3	(19) 16	(20) 8	(21) 18	(22) 0	(23) 0	(24) 20
(25) 2	(26) 1	(27) 20	(28) 0	(29) 18	(30) 20	(31) 11	(32) 8
(33) 2	(34) 0	(35) 1	(36) 7	(37) 18	(38) 14	(39) 14	(40) 12
(41) 10	(42) 3	(43) 3	(44) 20	(45) 16	(46) 20	(47) 1	(48) 7
(49) 9	(50) 18	(51) 10	(52) 0	(53) 16	(54) 9	(55) 0	(56) 7
(57) 10	(58) 13	(59) 5	(60) 16	(61) 17	(62) 18	(63) 20	(64) 13
(65) 14	(66) 0	(67) 5	(68) 0	(69) 17	(70) 16	(71) 15	(72) 17
(73) 14	(74) 18	(75) 1	(76) 15	(77) 17	(78) 4	(79) 6	(80) 20
(81) 1	(82) 9	(83) 7	(84) 16	(85) 17	(86) 2	(87) 3	(88) 4
(89) 1	(90) 0	(91) 1	(92) 0	(93) 19	(94) 2	(95) 19	(96) 8
(97) 18	(98) 18	(99) 5	(100) 3				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 1	(2) 16	(3) 16	(4) 2	(5) 19	(6) 14	(7) 16	(8) 1
(9) 10	(10) 17	(11) 11	(12) 9	(13) 2	(14) 2	(15) 5	(16) 20
(17) 17	(18) 13	(19) 0	(20) 11	(21) 0	(22) 4	(23) 0	(24) 4
(25) 3	(26) 17	(27) 12	(28) 19	(29) 20	(30) 5	(31) 2	(32) 4
(33) 13	(34) 5	(35) 16	(36) 15	(37) 17	(38) 5	(39) 11	(40) 13
(41) 3	(42) 4	(43) 2	(44) 5	(45) 14	(46) 13	(47) 15	(48) 18
(49) 3	(50) 0	(51) 0	(52) 4	(53) 13	(54) 14	(55) 18	(56) 7
(57) 19	(58) 16	(59) 15	(60) 1	(61) 9	(62) 4	(63) 19	(64) 8
(65) 1	(66) 11	(67) 8	(68) 14	(69) 5	(70) 2	(71) 1	(72) 5
(73) 19	(74) 20	(75) 19	(76) 10	(77) 4	(78) 14	(79) 8	(80) 20
(81) 0	(82) 18	(83) 2	(84) 0	(85) 16	(86) 13	(87) 9	(88) 0
(89) 18	(90) 10	(91) 11	(92) 1	(93) 9	(94) 18	(95) 4	(96) 3
(97) 8	(98) 20	(99) 17	(100) 12				

## 第6页答案

(1) 3	(2) 0	(3) 20	(4) 0	(5) 15	(6) 3	(7) 17	(8) 16
(9) 18	(10) 14	(11) 17	(12) 15	(13) 17	(14) 0	(15) 5	(16) 16
(17) 20	(18) 0	(19) 7	(20) 4	(21) 7	(22) 1	(23) 20	(24) 10
(25) 1	(26) 11	(27) 3	(28) 20	(29) 17	(30) 10	(31) 2	(32) 6
(33) 16	(34) 6	(35) 20	(36) 1	(37) 0	(38) 17	(39) 4	(40) 20
(41) 2	(42) 9	(43) 20	(44) 3	(45) 19	(46) 7	(47) 11	(48) 20
(49) 0	(50) 20	(51) 19	(52) 10	(53) 20	(54) 18	(55) 16	(56) 19
(57) 6	(58) 17	(59) 1	(60) 8	(61) 0	(62) 19	(63) 0	(64) 3
(65) 20	(66) 3	(67) 1	(68) 3	(69) 17	(70) 2	(71) 2	(72) 5
(73) 2	(74) 14	(75) 16	(76) 0	(77) 19	(78) 12	(79) 6	(80) 18
(81) 6	(82) 0	(83) 0	(84) 14	(85) 20	(86) 5	(87) 0	(88) 17
(89) 6	(90) 18	(91) 4	(92) 6	(93) 17	(94) 3	(95) 6	(96) 0
(97) 16	(98) 20	(99) 19	(100) 2				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 18  | (2) 0   | (3) 6   | (4) 3    | (5) 2   | (6) 19  | (7) 14  | (8) 8   |
| (9) 14  | (10) 16 | (11) 17 | (12) 18  | (13) 20 | (14) 18 | (15) 16 | (16) 20 |
| (17) 9  | (18) 6  | (19) 3  | (20) 17  | (21) 1  | (22) 16 | (23) 8  | (24) 2  |
| (25) 16 | (26) 14 | (27) 4  | (28) 2   | (29) 1  | (30) 4  | (31) 13 | (32) 7  |
| (33) 13 | (34) 0  | (35) 18 | (36) 2   | (37) 2  | (38) 3  | (39) 20 | (40) 17 |
| (41) 16 | (42) 1  | (43) 7  | (44) 0   | (45) 20 | (46) 20 | (47) 20 | (48) 17 |
| (49) 1  | (50) 0  | (51) 1  | (52) 18  | (53) 1  | (54) 5  | (55) 0  | (56) 9  |
| (57) 0  | (58) 1  | (59) 20 | (60) 18  | (61) 12 | (62) 20 | (63) 17 | (64) 14 |
| (65) 1  | (66) 19 | (67) 19 | (68) 15  | (69) 0  | (70) 0  | (71) 1  | (72) 7  |
| (73) 8  | (74) 10 | (75) 12 | (76) 11  | (77) 17 | (78) 3  | (79) 0  | (80) 2  |
| (81) 2  | (82) 1  | (83) 0  | (84) 1   | (85) 19 | (86) 20 | (87) 2  | (88) 17 |
| (89) 16 | (90) 2  | (91) 10 | (92) 7   | (93) 16 | (94) 0  | (95) 20 | (96) 6  |
| (97) 20 | (98) 17 | (99) 8  | (100) 20 |         |         |         |         |