

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $4 + 10 =$

(2)  $10 + 5 =$

(3)  $1 + 13 =$

(4)  $4 + 13 =$

(5)  $6 + 1 =$

(6)  $4 + 11 =$

(7)  $4 + 9 =$

(8)  $2 + 18 =$

(9)  $4 + 13 =$

(10)  $12 + 1 =$

(11)  $17 + 1 =$

(12)  $11 + 1 =$

(13)  $9 + 8 =$

(14)  $12 + 6 =$

(15)  $7 + 5 =$

(16)  $2 + 3 =$

(17)  $13 + 3 =$

(18)  $14 + 5 =$

(19)  $3 + 12 =$

(20)  $11 + 4 =$

(21)  $2 + 2 =$

(22)  $8 + 3 =$

(23)  $11 + 7 =$

(24)  $17 + 3 =$

(25)  $6 + 3 =$

(26)  $12 + 6 =$

(27)  $18 + 2 =$

(28)  $19 + 1 =$

(29)  $17 + 1 =$

(30)  $6 + 8 =$

(31)  $1 + 4 =$

(32)  $4 + 1 =$

(33)  $7 + 10 =$

(34)  $10 + 6 =$

(35)  $19 + 1 =$

(36)  $15 + 1 =$

(37)  $17 + 3 =$

(38)  $18 + 2 =$

(39)  $14 + 2 =$

(40)  $10 + 8 =$

(41)  $5 + 12 =$

(42)  $3 + 3 =$

(43)  $8 + 10 =$

(44)  $17 + 3 =$

(45)  $1 + 11 =$

(46)  $1 + 12 =$

(47)  $15 + 4 =$

(48)  $13 + 5 =$

(49)  $17 + 1 =$

(50)  $8 + 12 =$

(51)  $13 + 4 =$

(52)  $15 + 4 =$

(53)  $10 + 2 =$

(54)  $18 + 1 =$

(55)  $9 + 7 =$

(56)  $15 + 1 =$

(57)  $3 + 6 =$

(58)  $13 + 7 =$

(59)  $15 + 5 =$

(60)  $3 + 16 =$

(61)  $18 + 2 =$

(62)  $15 + 4 =$

(63)  $16 + 3 =$

(64)  $12 + 2 =$

(65)  $12 + 4 =$

(66)  $11 + 4 =$

(67)  $9 + 2 =$

(68)  $7 + 8 =$

(69)  $11 + 8 =$

(70)  $16 + 4 =$

(71)  $18 + 1 =$

(72)  $9 + 4 =$

(73)  $19 + 1 =$

(74)  $17 + 3 =$

(75)  $7 + 6 =$

(76)  $13 + 7 =$

(77)  $10 + 10 =$

(78)  $8 + 7 =$

(79)  $3 + 15 =$

(80)  $8 + 9 =$

(81)  $7 + 4 =$

(82)  $17 + 1 =$

(83)  $16 + 4 =$

(84)  $5 + 4 =$

(85)  $3 + 11 =$

(86)  $13 + 2 =$

(87)  $3 + 8 =$

(88)  $16 + 2 =$

(89)  $7 + 5 =$

(90)  $4 + 15 =$

(91)  $4 + 9 =$

(92)  $14 + 6 =$

(93)  $9 + 9 =$

(94)  $17 + 1 =$

(95)  $12 + 7 =$

(96)  $3 + 6 =$

(97)  $18 + 2 =$

(98)  $6 + 10 =$

(99)  $11 + 9 =$

(100)  $18 + 2 =$

## 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                 |                 |                  |                  |
|-----------------|-----------------|------------------|------------------|
| (1) $1 + 18 =$  | (2) $12 + 7 =$  | (3) $5 + 1 =$    | (4) $11 + 1 =$   |
| (5) $3 + 2 =$   | (6) $14 + 5 =$  | (7) $16 + 3 =$   | (8) $8 + 8 =$    |
| (9) $14 + 5 =$  | (10) $15 + 4 =$ | (11) $7 + 8 =$   | (12) $5 + 13 =$  |
| (13) $15 + 3 =$ | (14) $13 + 3 =$ | (15) $17 + 1 =$  | (16) $16 + 1 =$  |
| (17) $1 + 19 =$ | (18) $10 + 7 =$ | (19) $18 + 2 =$  | (20) $15 + 2 =$  |
| (21) $6 + 9 =$  | (22) $1 + 7 =$  | (23) $13 + 3 =$  | (24) $11 + 8 =$  |
| (25) $7 + 3 =$  | (26) $6 + 9 =$  | (27) $11 + 9 =$  | (28) $2 + 11 =$  |
| (29) $10 + 4 =$ | (30) $12 + 8 =$ | (31) $14 + 6 =$  | (32) $11 + 2 =$  |
| (33) $6 + 11 =$ | (34) $1 + 15 =$ | (35) $10 + 10 =$ | (36) $6 + 12 =$  |
| (37) $7 + 3 =$  | (38) $8 + 6 =$  | (39) $1 + 11 =$  | (40) $16 + 4 =$  |
| (41) $5 + 2 =$  | (42) $15 + 4 =$ | (43) $11 + 4 =$  | (44) $6 + 12 =$  |
| (45) $8 + 10 =$ | (46) $7 + 12 =$ | (47) $16 + 2 =$  | (48) $8 + 12 =$  |
| (49) $10 + 9 =$ | (50) $1 + 13 =$ | (51) $3 + 3 =$   | (52) $15 + 2 =$  |
| (53) $2 + 10 =$ | (54) $15 + 2 =$ | (55) $18 + 1 =$  | (56) $4 + 9 =$   |
| (57) $2 + 4 =$  | (58) $13 + 3 =$ | (59) $18 + 2 =$  | (60) $15 + 3 =$  |
| (61) $7 + 7 =$  | (62) $10 + 7 =$ | (63) $12 + 6 =$  | (64) $3 + 11 =$  |
| (65) $13 + 3 =$ | (66) $18 + 1 =$ | (67) $19 + 1 =$  | (68) $8 + 4 =$   |
| (69) $5 + 8 =$  | (70) $5 + 11 =$ | (71) $12 + 8 =$  | (72) $3 + 7 =$   |
| (73) $13 + 2 =$ | (74) $9 + 6 =$  | (75) $7 + 8 =$   | (76) $7 + 5 =$   |
| (77) $5 + 9 =$  | (78) $18 + 2 =$ | (79) $8 + 6 =$   | (80) $6 + 9 =$   |
| (81) $2 + 12 =$ | (82) $14 + 3 =$ | (83) $1 + 18 =$  | (84) $18 + 2 =$  |
| (85) $14 + 6 =$ | (86) $18 + 1 =$ | (87) $18 + 2 =$  | (88) $19 + 1 =$  |
| (89) $18 + 2 =$ | (90) $7 + 12 =$ | (91) $12 + 6 =$  | (92) $10 + 5 =$  |
| (93) $6 + 4 =$  | (94) $18 + 1 =$ | (95) $11 + 2 =$  | (96) $2 + 3 =$   |
| (97) $13 + 2 =$ | (98) $1 + 5 =$  | (99) $5 + 11 =$  | (100) $11 + 8 =$ |

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $8 + 5 =$

(2)  $7 + 9 =$

(3)  $13 + 7 =$

(4)  $4 + 12 =$

(5)  $7 + 7 =$

(6)  $19 + 1 =$

(7)  $12 + 4 =$

(8)  $16 + 1 =$

(9)  $2 + 5 =$

(10)  $1 + 17 =$

(11)  $10 + 2 =$

(12)  $13 + 1 =$

(13)  $3 + 15 =$

(14)  $3 + 13 =$

(15)  $2 + 10 =$

(16)  $6 + 13 =$

(17)  $10 + 1 =$

(18)  $14 + 5 =$

(19)  $8 + 11 =$

(20)  $4 + 12 =$

(21)  $18 + 2 =$

(22)  $16 + 3 =$

(23)  $18 + 2 =$

(24)  $11 + 8 =$

(25)  $11 + 1 =$

(26)  $12 + 2 =$

(27)  $11 + 4 =$

(28)  $3 + 5 =$

(29)  $19 + 1 =$

(30)  $14 + 5 =$

(31)  $1 + 10 =$

(32)  $13 + 6 =$

(33)  $12 + 5 =$

(34)  $6 + 4 =$

(35)  $1 + 6 =$

(36)  $9 + 3 =$

(37)  $1 + 19 =$

(38)  $13 + 6 =$

(39)  $4 + 7 =$

(40)  $10 + 7 =$

(41)  $5 + 6 =$

(42)  $13 + 4 =$

(43)  $15 + 2 =$

(44)  $6 + 2 =$

(45)  $7 + 12 =$

(46)  $8 + 12 =$

(47)  $1 + 16 =$

(48)  $4 + 1 =$

(49)  $6 + 5 =$

(50)  $8 + 4 =$

(51)  $8 + 1 =$

(52)  $2 + 7 =$

(53)  $14 + 5 =$

(54)  $17 + 1 =$

(55)  $5 + 12 =$

(56)  $9 + 1 =$

(57)  $13 + 5 =$

(58)  $10 + 9 =$

(59)  $15 + 1 =$

(60)  $18 + 2 =$

(61)  $10 + 6 =$

(62)  $9 + 9 =$

(63)  $10 + 8 =$

(64)  $18 + 1 =$

(65)  $1 + 5 =$

(66)  $2 + 4 =$

(67)  $18 + 1 =$

(68)  $9 + 4 =$

(69)  $14 + 2 =$

(70)  $9 + 1 =$

(71)  $9 + 2 =$

(72)  $13 + 6 =$

(73)  $1 + 1 =$

(74)  $10 + 4 =$

(75)  $7 + 6 =$

(76)  $19 + 1 =$

(77)  $15 + 1 =$

(78)  $2 + 7 =$

(79)  $15 + 3 =$

(80)  $17 + 3 =$

(81)  $14 + 1 =$

(82)  $3 + 4 =$

(83)  $9 + 11 =$

(84)  $18 + 1 =$

(85)  $17 + 1 =$

(86)  $8 + 9 =$

(87)  $19 + 1 =$

(88)  $11 + 3 =$

(89)  $7 + 4 =$

(90)  $16 + 2 =$

(91)  $8 + 11 =$

(92)  $3 + 11 =$

(93)  $15 + 3 =$

(94)  $9 + 9 =$

(95)  $14 + 1 =$

(96)  $18 + 2 =$

(97)  $11 + 1 =$

(98)  $16 + 1 =$

(99)  $6 + 5 =$

(100)  $8 + 10 =$

## 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                 |                  |                 |                 |
|-----------------|------------------|-----------------|-----------------|
| (1) $13 + 1 =$  | (2) $18 + 2 =$   | (3) $7 + 13 =$  | (4) $10 + 3 =$  |
| (5) $2 + 7 =$   | (6) $13 + 4 =$   | (7) $18 + 2 =$  | (8) $9 + 2 =$   |
| (9) $1 + 15 =$  | (10) $14 + 4 =$  | (11) $10 + 2 =$ | (12) $1 + 5 =$  |
| (13) $13 + 2 =$ | (14) $8 + 7 =$   | (15) $3 + 15 =$ | (16) $14 + 3 =$ |
| (17) $8 + 12 =$ | (18) $1 + 16 =$  | (19) $9 + 7 =$  | (20) $15 + 1 =$ |
| (21) $3 + 16 =$ | (22) $2 + 17 =$  | (23) $11 + 8 =$ | (24) $3 + 3 =$  |
| (25) $17 + 3 =$ | (26) $10 + 10 =$ | (27) $11 + 8 =$ | (28) $9 + 4 =$  |
| (29) $3 + 12 =$ | (30) $16 + 1 =$  | (31) $8 + 10 =$ | (32) $16 + 2 =$ |
| (33) $1 + 4 =$  | (34) $5 + 10 =$  | (35) $4 + 14 =$ | (36) $13 + 7 =$ |
| (37) $13 + 3 =$ | (38) $10 + 9 =$  | (39) $10 + 6 =$ | (40) $6 + 10 =$ |
| (41) $4 + 14 =$ | (42) $6 + 13 =$  | (43) $2 + 18 =$ | (44) $8 + 3 =$  |
| (45) $2 + 17 =$ | (46) $2 + 1 =$   | (47) $3 + 6 =$  | (48) $4 + 12 =$ |
| (49) $2 + 13 =$ | (50) $18 + 1 =$  | (51) $14 + 5 =$ | (52) $5 + 5 =$  |
| (53) $3 + 15 =$ | (54) $12 + 8 =$  | (55) $5 + 3 =$  | (56) $3 + 1 =$  |
| (57) $5 + 1 =$  | (58) $7 + 2 =$   | (59) $12 + 3 =$ | (60) $1 + 1 =$  |
| (61) $2 + 4 =$  | (62) $18 + 1 =$  | (63) $16 + 2 =$ | (64) $13 + 2 =$ |
| (65) $9 + 7 =$  | (66) $14 + 5 =$  | (67) $5 + 14 =$ | (68) $10 + 4 =$ |
| (69) $15 + 4 =$ | (70) $14 + 4 =$  | (71) $8 + 6 =$  | (72) $17 + 1 =$ |
| (73) $2 + 5 =$  | (74) $7 + 6 =$   | (75) $12 + 7 =$ | (76) $19 + 1 =$ |
| (77) $13 + 3 =$ | (78) $8 + 12 =$  | (79) $11 + 8 =$ | (80) $15 + 1 =$ |
| (81) $7 + 12 =$ | (82) $4 + 15 =$  | (83) $12 + 4 =$ | (84) $1 + 11 =$ |
| (85) $15 + 1 =$ | (86) $3 + 8 =$   | (87) $13 + 5 =$ | (88) $9 + 7 =$  |
| (89) $11 + 6 =$ | (90) $19 + 1 =$  | (91) $5 + 10 =$ | (92) $9 + 6 =$  |
| (93) $15 + 4 =$ | (94) $8 + 6 =$   | (95) $11 + 7 =$ | (96) $13 + 7 =$ |
| (97) $1 + 17 =$ | (98) $10 + 2 =$  | (99) $16 + 4 =$ | (100) $5 + 7 =$ |

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $1 + 3 =$

(2)  $16 + 4 =$

(3)  $9 + 10 =$

(4)  $9 + 5 =$

(5)  $1 + 14 =$

(6)  $16 + 4 =$

(7)  $1 + 15 =$

(8)  $1 + 8 =$

(9)  $6 + 4 =$

(10)  $10 + 10 =$

(11)  $17 + 1 =$

(12)  $5 + 8 =$

(13)  $9 + 10 =$

(14)  $1 + 9 =$

(15)  $11 + 6 =$

(16)  $1 + 19 =$

(17)  $19 + 1 =$

(18)  $4 + 16 =$

(19)  $15 + 5 =$

(20)  $7 + 3 =$

(21)  $13 + 4 =$

(22)  $10 + 4 =$

(23)  $1 + 9 =$

(24)  $16 + 1 =$

(25)  $13 + 3 =$

(26)  $17 + 2 =$

(27)  $18 + 2 =$

(28)  $16 + 2 =$

(29)  $8 + 6 =$

(30)  $17 + 1 =$

(31)  $2 + 1 =$

(32)  $19 + 1 =$

(33)  $15 + 1 =$

(34)  $19 + 1 =$

(35)  $9 + 9 =$

(36)  $10 + 7 =$

(37)  $13 + 6 =$

(38)  $14 + 2 =$

(39)  $6 + 14 =$

(40)  $1 + 16 =$

(41)  $18 + 1 =$

(42)  $7 + 4 =$

(43)  $12 + 4 =$

(44)  $10 + 4 =$

(45)  $15 + 3 =$

(46)  $10 + 4 =$

(47)  $15 + 3 =$

(48)  $11 + 3 =$

(49)  $14 + 5 =$

(50)  $11 + 1 =$

(51)  $16 + 3 =$

(52)  $11 + 7 =$

(53)  $6 + 2 =$

(54)  $18 + 2 =$

(55)  $14 + 3 =$

(56)  $11 + 4 =$

(57)  $15 + 1 =$

(58)  $10 + 1 =$

(59)  $4 + 13 =$

(60)  $11 + 3 =$

(61)  $3 + 9 =$

(62)  $8 + 12 =$

(63)  $17 + 2 =$

(64)  $2 + 13 =$

(65)  $3 + 3 =$

(66)  $19 + 1 =$

(67)  $6 + 8 =$

(68)  $11 + 5 =$

(69)  $8 + 4 =$

(70)  $11 + 9 =$

(71)  $15 + 5 =$

(72)  $7 + 7 =$

(73)  $13 + 2 =$

(74)  $10 + 3 =$

(75)  $15 + 5 =$

(76)  $15 + 3 =$

(77)  $5 + 1 =$

(78)  $5 + 3 =$

(79)  $9 + 9 =$

(80)  $2 + 3 =$

(81)  $10 + 4 =$

(82)  $5 + 15 =$

(83)  $17 + 1 =$

(84)  $7 + 1 =$

(85)  $15 + 1 =$

(86)  $5 + 6 =$

(87)  $3 + 7 =$

(88)  $19 + 1 =$

(89)  $15 + 2 =$

(90)  $6 + 5 =$

(91)  $5 + 8 =$

(92)  $15 + 4 =$

(93)  $14 + 2 =$

(94)  $10 + 2 =$

(95)  $4 + 14 =$

(96)  $12 + 7 =$

(97)  $12 + 4 =$

(98)  $2 + 9 =$

(99)  $3 + 8 =$

(100)  $5 + 10 =$

## 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $17 + 3 =$

(2)  $9 + 7 =$

(3)  $11 + 4 =$

(4)  $9 + 6 =$

(5)  $14 + 3 =$

(6)  $8 + 12 =$

(7)  $11 + 6 =$

(8)  $3 + 6 =$

(9)  $3 + 15 =$

(10)  $13 + 6 =$

(11)  $6 + 3 =$

(12)  $5 + 2 =$

(13)  $6 + 11 =$

(14)  $11 + 4 =$

(15)  $3 + 8 =$

(16)  $17 + 3 =$

(17)  $12 + 1 =$

(18)  $5 + 4 =$

(19)  $18 + 1 =$

(20)  $18 + 2 =$

(21)  $17 + 2 =$

(22)  $5 + 10 =$

(23)  $16 + 4 =$

(24)  $1 + 18 =$

(25)  $7 + 6 =$

(26)  $11 + 4 =$

(27)  $3 + 2 =$

(28)  $1 + 19 =$

(29)  $15 + 4 =$

(30)  $3 + 2 =$

(31)  $14 + 6 =$

(32)  $2 + 11 =$

(33)  $13 + 3 =$

(34)  $4 + 9 =$

(35)  $14 + 1 =$

(36)  $6 + 4 =$

(37)  $2 + 8 =$

(38)  $4 + 16 =$

(39)  $19 + 1 =$

(40)  $5 + 7 =$

(41)  $1 + 3 =$

(42)  $16 + 2 =$

(43)  $11 + 5 =$

(44)  $3 + 10 =$

(45)  $6 + 13 =$

(46)  $3 + 6 =$

(47)  $16 + 3 =$

(48)  $10 + 8 =$

(49)  $5 + 10 =$

(50)  $9 + 9 =$

(51)  $1 + 13 =$

(52)  $3 + 4 =$

(53)  $2 + 3 =$

(54)  $18 + 2 =$

(55)  $16 + 1 =$

(56)  $5 + 2 =$

(57)  $1 + 18 =$

(58)  $8 + 8 =$

(59)  $5 + 1 =$

(60)  $19 + 1 =$

(61)  $6 + 5 =$

(62)  $10 + 2 =$

(63)  $12 + 1 =$

(64)  $3 + 15 =$

(65)  $7 + 12 =$

(66)  $2 + 6 =$

(67)  $4 + 5 =$

(68)  $9 + 2 =$

(69)  $17 + 3 =$

(70)  $7 + 11 =$

(71)  $15 + 5 =$

(72)  $6 + 12 =$

(73)  $13 + 1 =$

(74)  $1 + 14 =$

(75)  $19 + 1 =$

(76)  $3 + 12 =$

(77)  $19 + 1 =$

(78)  $10 + 6 =$

(79)  $4 + 6 =$

(80)  $3 + 14 =$

(81)  $9 + 11 =$

(82)  $10 + 7 =$

(83)  $19 + 1 =$

(84)  $16 + 3 =$

(85)  $3 + 6 =$

(86)  $8 + 6 =$

(87)  $11 + 9 =$

(88)  $12 + 1 =$

(89)  $7 + 2 =$

(90)  $12 + 1 =$

(91)  $18 + 2 =$

(92)  $9 + 10 =$

(93)  $19 + 1 =$

(94)  $8 + 3 =$

(95)  $9 + 4 =$

(96)  $2 + 18 =$

(97)  $7 + 7 =$

(98)  $14 + 3 =$

(99)  $12 + 1 =$

(100)  $8 + 6 =$

## 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $5 + 14 =$

(2)  $16 + 1 =$

(3)  $19 + 1 =$

(4)  $15 + 5 =$

(5)  $11 + 8 =$

(6)  $19 + 1 =$

(7)  $6 + 14 =$

(8)  $18 + 1 =$

(9)  $7 + 8 =$

(10)  $4 + 3 =$

(11)  $9 + 7 =$

(12)  $7 + 13 =$

(13)  $8 + 2 =$

(14)  $19 + 1 =$

(15)  $12 + 5 =$

(16)  $2 + 15 =$

(17)  $9 + 3 =$

(18)  $19 + 1 =$

(19)  $10 + 6 =$

(20)  $1 + 3 =$

(21)  $16 + 3 =$

(22)  $6 + 3 =$

(23)  $11 + 3 =$

(24)  $1 + 13 =$

(25)  $12 + 3 =$

(26)  $9 + 9 =$

(27)  $17 + 3 =$

(28)  $10 + 1 =$

(29)  $17 + 3 =$

(30)  $9 + 10 =$

(31)  $16 + 4 =$

(32)  $13 + 6 =$

(33)  $2 + 8 =$

(34)  $17 + 3 =$

(35)  $14 + 1 =$

(36)  $17 + 2 =$

(37)  $14 + 6 =$

(38)  $9 + 8 =$

(39)  $4 + 11 =$

(40)  $6 + 9 =$

(41)  $12 + 7 =$

(42)  $13 + 3 =$

(43)  $14 + 3 =$

(44)  $3 + 4 =$

(45)  $9 + 1 =$

(46)  $2 + 12 =$

(47)  $17 + 1 =$

(48)  $11 + 1 =$

(49)  $14 + 1 =$

(50)  $16 + 4 =$

(51)  $7 + 1 =$

(52)  $13 + 3 =$

(53)  $19 + 1 =$

(54)  $9 + 6 =$

(55)  $11 + 9 =$

(56)  $8 + 3 =$

(57)  $4 + 14 =$

(58)  $9 + 1 =$

(59)  $16 + 3 =$

(60)  $8 + 7 =$

(61)  $8 + 4 =$

(62)  $10 + 2 =$

(63)  $6 + 5 =$

(64)  $18 + 2 =$

(65)  $12 + 1 =$

(66)  $18 + 1 =$

(67)  $8 + 9 =$

(68)  $19 + 1 =$

(69)  $10 + 10 =$

(70)  $4 + 10 =$

(71)  $15 + 4 =$

(72)  $14 + 6 =$

(73)  $14 + 3 =$

(74)  $4 + 7 =$

(75)  $10 + 9 =$

(76)  $15 + 4 =$

(77)  $15 + 2 =$

(78)  $6 + 3 =$

(79)  $19 + 1 =$

(80)  $14 + 2 =$

(81)  $9 + 7 =$

(82)  $18 + 2 =$

(83)  $9 + 2 =$

(84)  $12 + 2 =$

(85)  $17 + 2 =$

(86)  $3 + 3 =$

(87)  $6 + 11 =$

(88)  $8 + 9 =$

(89)  $5 + 9 =$

(90)  $7 + 8 =$

(91)  $9 + 4 =$

(92)  $1 + 8 =$

(93)  $10 + 1 =$

(94)  $14 + 4 =$

(95)  $18 + 1 =$

(96)  $9 + 11 =$

(97)  $9 + 7 =$

(98)  $9 + 2 =$

(99)  $7 + 2 =$

(100)  $13 + 5 =$

## 二十以内加法计算练习题答案

### 第1页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 14  | (2) 15  | (3) 14  | (4) 17   |
| (5) 7   | (6) 15  | (7) 13  | (8) 20   |
| (9) 17  | (10) 13 | (11) 18 | (12) 12  |
| (13) 17 | (14) 18 | (15) 12 | (16) 5   |
| (17) 16 | (18) 19 | (19) 15 | (20) 15  |
| (21) 4  | (22) 11 | (23) 18 | (24) 20  |
| (25) 9  | (26) 18 | (27) 20 | (28) 20  |
| (29) 18 | (30) 14 | (31) 5  | (32) 5   |
| (33) 17 | (34) 16 | (35) 20 | (36) 16  |
| (37) 20 | (38) 20 | (39) 16 | (40) 18  |
| (41) 17 | (42) 6  | (43) 18 | (44) 20  |
| (45) 12 | (46) 13 | (47) 19 | (48) 18  |
| (49) 18 | (50) 20 | (51) 17 | (52) 19  |
| (53) 12 | (54) 19 | (55) 16 | (56) 16  |
| (57) 9  | (58) 20 | (59) 20 | (60) 19  |
| (61) 20 | (62) 19 | (63) 19 | (64) 14  |
| (65) 16 | (66) 15 | (67) 11 | (68) 15  |
| (69) 19 | (70) 20 | (71) 19 | (72) 13  |
| (73) 20 | (74) 20 | (75) 13 | (76) 20  |
| (77) 20 | (78) 15 | (79) 18 | (80) 17  |
| (81) 11 | (82) 18 | (83) 20 | (84) 9   |
| (85) 14 | (86) 15 | (87) 11 | (88) 18  |
| (89) 12 | (90) 19 | (91) 13 | (92) 20  |
| (93) 18 | (94) 18 | (95) 19 | (96) 9   |
| (97) 20 | (98) 16 | (99) 20 | (100) 20 |



## 二十以内加法计算练习题答案

### 第2页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 19  | (2) 19  | (3) 6   | (4) 12   |
| (5) 5   | (6) 19  | (7) 19  | (8) 16   |
| (9) 19  | (10) 19 | (11) 15 | (12) 18  |
| (13) 18 | (14) 16 | (15) 18 | (16) 17  |
| (17) 20 | (18) 17 | (19) 20 | (20) 17  |
| (21) 15 | (22) 8  | (23) 16 | (24) 19  |
| (25) 10 | (26) 15 | (27) 20 | (28) 13  |
| (29) 14 | (30) 20 | (31) 20 | (32) 13  |
| (33) 17 | (34) 16 | (35) 20 | (36) 18  |
| (37) 10 | (38) 14 | (39) 12 | (40) 20  |
| (41) 7  | (42) 19 | (43) 15 | (44) 18  |
| (45) 18 | (46) 19 | (47) 18 | (48) 20  |
| (49) 19 | (50) 14 | (51) 6  | (52) 17  |
| (53) 12 | (54) 17 | (55) 19 | (56) 13  |
| (57) 6  | (58) 16 | (59) 20 | (60) 18  |
| (61) 14 | (62) 17 | (63) 18 | (64) 14  |
| (65) 16 | (66) 19 | (67) 20 | (68) 12  |
| (69) 13 | (70) 16 | (71) 20 | (72) 10  |
| (73) 15 | (74) 15 | (75) 15 | (76) 12  |
| (77) 14 | (78) 20 | (79) 14 | (80) 15  |
| (81) 14 | (82) 17 | (83) 19 | (84) 20  |
| (85) 20 | (86) 19 | (87) 20 | (88) 20  |
| (89) 20 | (90) 19 | (91) 18 | (92) 15  |
| (93) 10 | (94) 19 | (95) 13 | (96) 5   |
| (97) 15 | (98) 6  | (99) 16 | (100) 19 |

## 二十以内加法计算练习题答案

### 第3页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 13  | (2) 16  | (3) 20  | (4) 16   |
| (5) 14  | (6) 20  | (7) 16  | (8) 17   |
| (9) 7   | (10) 18 | (11) 12 | (12) 14  |
| (13) 18 | (14) 16 | (15) 12 | (16) 19  |
| (17) 11 | (18) 19 | (19) 19 | (20) 16  |
| (21) 20 | (22) 19 | (23) 20 | (24) 19  |
| (25) 12 | (26) 14 | (27) 15 | (28) 8   |
| (29) 20 | (30) 19 | (31) 11 | (32) 19  |
| (33) 17 | (34) 10 | (35) 7  | (36) 12  |
| (37) 20 | (38) 19 | (39) 11 | (40) 17  |
| (41) 11 | (42) 17 | (43) 17 | (44) 8   |
| (45) 19 | (46) 20 | (47) 17 | (48) 5   |
| (49) 11 | (50) 12 | (51) 9  | (52) 9   |
| (53) 19 | (54) 18 | (55) 17 | (56) 10  |
| (57) 18 | (58) 19 | (59) 16 | (60) 20  |
| (61) 16 | (62) 18 | (63) 18 | (64) 19  |
| (65) 6  | (66) 6  | (67) 19 | (68) 13  |
| (69) 16 | (70) 10 | (71) 11 | (72) 19  |
| (73) 2  | (74) 14 | (75) 13 | (76) 20  |
| (77) 16 | (78) 9  | (79) 18 | (80) 20  |
| (81) 15 | (82) 7  | (83) 20 | (84) 19  |
| (85) 18 | (86) 17 | (87) 20 | (88) 14  |
| (89) 11 | (90) 18 | (91) 19 | (92) 14  |
| (93) 18 | (94) 18 | (95) 15 | (96) 20  |
| (97) 12 | (98) 17 | (99) 11 | (100) 18 |

## 二十以内加法计算练习题答案

### 第4页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 14  | (2) 20  | (3) 20  | (4) 13   |
| (5) 9   | (6) 17  | (7) 20  | (8) 11   |
| (9) 16  | (10) 18 | (11) 12 | (12) 6   |
| (13) 15 | (14) 15 | (15) 18 | (16) 17  |
| (17) 20 | (18) 17 | (19) 16 | (20) 16  |
| (21) 19 | (22) 19 | (23) 19 | (24) 6   |
| (25) 20 | (26) 20 | (27) 19 | (28) 13  |
| (29) 15 | (30) 17 | (31) 18 | (32) 18  |
| (33) 5  | (34) 15 | (35) 18 | (36) 20  |
| (37) 16 | (38) 19 | (39) 16 | (40) 16  |
| (41) 18 | (42) 19 | (43) 20 | (44) 11  |
| (45) 19 | (46) 3  | (47) 9  | (48) 16  |
| (49) 15 | (50) 19 | (51) 19 | (52) 10  |
| (53) 18 | (54) 20 | (55) 8  | (56) 4   |
| (57) 6  | (58) 9  | (59) 15 | (60) 2   |
| (61) 6  | (62) 19 | (63) 18 | (64) 15  |
| (65) 16 | (66) 19 | (67) 19 | (68) 14  |
| (69) 19 | (70) 18 | (71) 14 | (72) 18  |
| (73) 7  | (74) 13 | (75) 19 | (76) 20  |
| (77) 16 | (78) 20 | (79) 19 | (80) 16  |
| (81) 19 | (82) 19 | (83) 16 | (84) 12  |
| (85) 16 | (86) 11 | (87) 18 | (88) 16  |
| (89) 17 | (90) 20 | (91) 15 | (92) 15  |
| (93) 19 | (94) 14 | (95) 18 | (96) 20  |
| (97) 18 | (98) 12 | (99) 20 | (100) 12 |

## 二十以内加法计算练习题答案

### 第5页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 4   | (2) 20  | (3) 19  | (4) 14   |
| (5) 15  | (6) 20  | (7) 16  | (8) 9    |
| (9) 10  | (10) 20 | (11) 18 | (12) 13  |
| (13) 19 | (14) 10 | (15) 17 | (16) 20  |
| (17) 20 | (18) 20 | (19) 20 | (20) 10  |
| (21) 17 | (22) 14 | (23) 10 | (24) 17  |
| (25) 16 | (26) 19 | (27) 20 | (28) 18  |
| (29) 14 | (30) 18 | (31) 3  | (32) 20  |
| (33) 16 | (34) 20 | (35) 18 | (36) 17  |
| (37) 19 | (38) 16 | (39) 20 | (40) 17  |
| (41) 19 | (42) 11 | (43) 16 | (44) 14  |
| (45) 18 | (46) 14 | (47) 18 | (48) 14  |
| (49) 19 | (50) 12 | (51) 19 | (52) 18  |
| (53) 8  | (54) 20 | (55) 17 | (56) 15  |
| (57) 16 | (58) 11 | (59) 17 | (60) 14  |
| (61) 12 | (62) 20 | (63) 19 | (64) 15  |
| (65) 6  | (66) 20 | (67) 14 | (68) 16  |
| (69) 12 | (70) 20 | (71) 20 | (72) 14  |
| (73) 15 | (74) 13 | (75) 20 | (76) 18  |
| (77) 6  | (78) 8  | (79) 18 | (80) 5   |
| (81) 14 | (82) 20 | (83) 18 | (84) 8   |
| (85) 16 | (86) 11 | (87) 10 | (88) 20  |
| (89) 17 | (90) 11 | (91) 13 | (92) 19  |
| (93) 16 | (94) 12 | (95) 18 | (96) 19  |
| (97) 16 | (98) 11 | (99) 11 | (100) 15 |

## 二十以内加法计算练习题答案

### 第6页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 20  | (2) 16  | (3) 15  | (4) 15   |
| (5) 17  | (6) 20  | (7) 17  | (8) 9    |
| (9) 18  | (10) 19 | (11) 9  | (12) 7   |
| (13) 17 | (14) 15 | (15) 11 | (16) 20  |
| (17) 13 | (18) 9  | (19) 19 | (20) 20  |
| (21) 19 | (22) 15 | (23) 20 | (24) 19  |
| (25) 13 | (26) 15 | (27) 5  | (28) 20  |
| (29) 19 | (30) 5  | (31) 20 | (32) 13  |
| (33) 16 | (34) 13 | (35) 15 | (36) 10  |
| (37) 10 | (38) 20 | (39) 20 | (40) 12  |
| (41) 4  | (42) 18 | (43) 16 | (44) 13  |
| (45) 19 | (46) 9  | (47) 19 | (48) 18  |
| (49) 15 | (50) 18 | (51) 14 | (52) 7   |
| (53) 5  | (54) 20 | (55) 17 | (56) 7   |
| (57) 19 | (58) 16 | (59) 6  | (60) 20  |
| (61) 11 | (62) 12 | (63) 13 | (64) 18  |
| (65) 19 | (66) 8  | (67) 9  | (68) 11  |
| (69) 20 | (70) 18 | (71) 20 | (72) 18  |
| (73) 14 | (74) 15 | (75) 20 | (76) 15  |
| (77) 20 | (78) 16 | (79) 10 | (80) 17  |
| (81) 20 | (82) 17 | (83) 20 | (84) 19  |
| (85) 9  | (86) 14 | (87) 20 | (88) 13  |
| (89) 9  | (90) 13 | (91) 20 | (92) 19  |
| (93) 20 | (94) 11 | (95) 13 | (96) 20  |
| (97) 14 | (98) 17 | (99) 13 | (100) 14 |

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 19  | (2) 17  | (3) 20  | (4) 20   |
| (5) 19  | (6) 20  | (7) 20  | (8) 19   |
| (9) 15  | (10) 7  | (11) 16 | (12) 20  |
| (13) 10 | (14) 20 | (15) 17 | (16) 17  |
| (17) 12 | (18) 20 | (19) 16 | (20) 4   |
| (21) 19 | (22) 9  | (23) 14 | (24) 14  |
| (25) 15 | (26) 18 | (27) 20 | (28) 11  |
| (29) 20 | (30) 19 | (31) 20 | (32) 19  |
| (33) 10 | (34) 20 | (35) 15 | (36) 19  |
| (37) 20 | (38) 17 | (39) 15 | (40) 15  |
| (41) 19 | (42) 16 | (43) 17 | (44) 7   |
| (45) 10 | (46) 14 | (47) 18 | (48) 12  |
| (49) 15 | (50) 20 | (51) 8  | (52) 16  |
| (53) 20 | (54) 15 | (55) 20 | (56) 11  |
| (57) 18 | (58) 10 | (59) 19 | (60) 15  |
| (61) 12 | (62) 12 | (63) 11 | (64) 20  |
| (65) 13 | (66) 19 | (67) 17 | (68) 20  |
| (69) 20 | (70) 14 | (71) 19 | (72) 20  |
| (73) 17 | (74) 11 | (75) 19 | (76) 19  |
| (77) 17 | (78) 9  | (79) 20 | (80) 16  |
| (81) 16 | (82) 20 | (83) 11 | (84) 14  |
| (85) 19 | (86) 6  | (87) 17 | (88) 17  |
| (89) 14 | (90) 15 | (91) 13 | (92) 9   |
| (93) 11 | (94) 18 | (95) 19 | (96) 20  |
| (97) 16 | (98) 11 | (99) 9  | (100) 18 |