

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $12 + 6 =$

(2) $4 + 14 =$

(3) $2 + 18 =$

(4) $16 + 3 =$

(5) $10 + 10 =$

(6) $3 + 5 =$

(7) $13 + 7 =$

(8) $10 + 3 =$

(9) $3 + 11 =$

(10) $6 + 2 =$

(11) $2 + 16 =$

(12) $16 + 2 =$

(13) $9 + 5 =$

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(96) $7 + 6 =$

(97) $15 + 2 =$

(98) $6 + 4 =$

(99) $16 + 3 =$

(100) $5 + 14 =$

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(85) $10 + 10 =$

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(96) $15 + 5 =$

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(98) $13 + 5 =$

(99) $9 + 7 =$

(100) $6 + 4 =$

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姓名 _____

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(83) $14 + 4 =$

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(85) $13 + 3 =$

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(88) $16 + 1 =$

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(94) $19 + 1 =$

(95) $9 + 4 =$

(96) $16 + 1 =$

(97) $14 + 1 =$

(98) $2 + 14 =$

(99) $15 + 2 =$

(100) $4 + 5 =$

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- | | | | |
|-----------------|------------------|-----------------|------------------|
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| (5) $14 + 1 =$ | (6) $19 + 1 =$ | (7) $4 + 1 =$ | (8) $7 + 12 =$ |
| (9) $8 + 7 =$ | (10) $18 + 1 =$ | (11) $13 + 3 =$ | (12) $12 + 5 =$ |
| (13) $9 + 6 =$ | (14) $13 + 7 =$ | (15) $16 + 1 =$ | (16) $2 + 15 =$ |
| (17) $4 + 14 =$ | (18) $3 + 2 =$ | (19) $9 + 8 =$ | (20) $3 + 9 =$ |
| (21) $17 + 3 =$ | (22) $18 + 2 =$ | (23) $16 + 4 =$ | (24) $7 + 8 =$ |
| (25) $12 + 1 =$ | (26) $13 + 1 =$ | (27) $4 + 11 =$ | (28) $14 + 4 =$ |
| (29) $15 + 4 =$ | (30) $16 + 2 =$ | (31) $11 + 5 =$ | (32) $5 + 13 =$ |
| (33) $2 + 14 =$ | (34) $6 + 2 =$ | (35) $6 + 6 =$ | (36) $12 + 3 =$ |
| (37) $18 + 2 =$ | (38) $5 + 3 =$ | (39) $3 + 10 =$ | (40) $9 + 7 =$ |
| (41) $19 + 1 =$ | (42) $16 + 4 =$ | (43) $10 + 4 =$ | (44) $3 + 2 =$ |
| (45) $13 + 6 =$ | (46) $9 + 11 =$ | (47) $5 + 1 =$ | (48) $15 + 5 =$ |
| (49) $13 + 6 =$ | (50) $10 + 10 =$ | (51) $2 + 15 =$ | (52) $4 + 5 =$ |
| (53) $3 + 11 =$ | (54) $14 + 1 =$ | (55) $8 + 6 =$ | (56) $13 + 5 =$ |
| (57) $12 + 5 =$ | (58) $1 + 19 =$ | (59) $2 + 4 =$ | (60) $3 + 3 =$ |
| (61) $1 + 2 =$ | (62) $12 + 1 =$ | (63) $7 + 8 =$ | (64) $4 + 4 =$ |
| (65) $7 + 12 =$ | (66) $10 + 3 =$ | (67) $6 + 9 =$ | (68) $5 + 10 =$ |
| (69) $13 + 1 =$ | (70) $2 + 4 =$ | (71) $3 + 9 =$ | (72) $4 + 5 =$ |
| (73) $4 + 4 =$ | (74) $14 + 4 =$ | (75) $10 + 5 =$ | (76) $16 + 4 =$ |
| (77) $9 + 2 =$ | (78) $9 + 10 =$ | (79) $7 + 10 =$ | (80) $10 + 10 =$ |
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| (93) $16 + 4 =$ | (94) $6 + 9 =$ | (95) $3 + 11 =$ | (96) $12 + 7 =$ |
| (97) $7 + 12 =$ | (98) $13 + 7 =$ | (99) $13 + 4 =$ | (100) $10 + 1 =$ |

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
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| (5) $1 + 3 =$ | (6) $10 + 7 =$ | (7) $11 + 6 =$ | (8) $18 + 2 =$ |
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| (13) $15 + 3 =$ | (14) $8 + 2 =$ | (15) $4 + 4 =$ | (16) $5 + 12 =$ |
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| (45) $5 + 1 =$ | (46) $11 + 1 =$ | (47) $3 + 12 =$ | (48) $19 + 1 =$ |
| (49) $14 + 1 =$ | (50) $17 + 1 =$ | (51) $2 + 11 =$ | (52) $19 + 1 =$ |
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| (81) $16 + 1 =$ | (82) $7 + 5 =$ | (83) $16 + 2 =$ | (84) $7 + 2 =$ |
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| (93) $2 + 16 =$ | (94) $18 + 1 =$ | (95) $17 + 2 =$ | (96) $1 + 12 =$ |
| (97) $16 + 2 =$ | (98) $19 + 1 =$ | (99) $11 + 5 =$ | (100) $18 + 1 =$ |

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(1) $10 + 10 =$

(2) $12 + 4 =$

(3) $10 + 3 =$

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(97) $18 + 2 =$

(98) $6 + 9 =$

(99) $18 + 1 =$

(100) $3 + 9 =$

二十以内加法计算练习题答案

第1页答案

- | | | | |
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| (5) 20 | (6) 8 | (7) 20 | (8) 13 |
| (9) 14 | (10) 8 | (11) 18 | (12) 18 |
| (13) 14 | (14) 6 | (15) 14 | (16) 20 |
| (17) 20 | (18) 20 | (19) 19 | (20) 18 |
| (21) 16 | (22) 16 | (23) 14 | (24) 19 |
| (25) 18 | (26) 18 | (27) 16 | (28) 17 |
| (29) 14 | (30) 19 | (31) 17 | (32) 16 |
| (33) 18 | (34) 19 | (35) 19 | (36) 18 |
| (37) 14 | (38) 20 | (39) 17 | (40) 20 |
| (41) 7 | (42) 18 | (43) 16 | (44) 14 |
| (45) 20 | (46) 12 | (47) 19 | (48) 17 |
| (49) 20 | (50) 17 | (51) 20 | (52) 20 |
| (53) 15 | (54) 9 | (55) 18 | (56) 16 |
| (57) 20 | (58) 20 | (59) 19 | (60) 20 |
| (61) 18 | (62) 14 | (63) 19 | (64) 15 |
| (65) 20 | (66) 20 | (67) 12 | (68) 19 |
| (69) 4 | (70) 18 | (71) 6 | (72) 19 |
| (73) 20 | (74) 14 | (75) 7 | (76) 20 |
| (77) 19 | (78) 15 | (79) 18 | (80) 4 |
| (81) 19 | (82) 7 | (83) 19 | (84) 17 |
| (85) 16 | (86) 16 | (87) 18 | (88) 15 |
| (89) 9 | (90) 16 | (91) 20 | (92) 20 |
| (93) 16 | (94) 19 | (95) 17 | (96) 13 |
| (97) 17 | (98) 10 | (99) 19 | (100) 19 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 17 | (3) 20 | (4) 9 |
| (5) 15 | (6) 3 | (7) 14 | (8) 12 |
| (9) 19 | (10) 13 | (11) 15 | (12) 17 |
| (13) 13 | (14) 14 | (15) 20 | (16) 10 |
| (17) 20 | (18) 15 | (19) 18 | (20) 14 |
| (21) 15 | (22) 18 | (23) 19 | (24) 15 |
| (25) 20 | (26) 14 | (27) 9 | (28) 13 |
| (29) 19 | (30) 15 | (31) 10 | (32) 18 |
| (33) 20 | (34) 20 | (35) 19 | (36) 20 |
| (37) 17 | (38) 10 | (39) 5 | (40) 20 |
| (41) 18 | (42) 16 | (43) 18 | (44) 19 |
| (45) 5 | (46) 17 | (47) 20 | (48) 20 |
| (49) 18 | (50) 16 | (51) 13 | (52) 20 |
| (53) 8 | (54) 20 | (55) 6 | (56) 16 |
| (57) 19 | (58) 18 | (59) 13 | (60) 20 |
| (61) 17 | (62) 14 | (63) 20 | (64) 7 |
| (65) 19 | (66) 20 | (67) 20 | (68) 10 |
| (69) 20 | (70) 18 | (71) 17 | (72) 11 |
| (73) 17 | (74) 6 | (75) 12 | (76) 18 |
| (77) 15 | (78) 13 | (79) 15 | (80) 7 |
| (81) 16 | (82) 17 | (83) 18 | (84) 15 |
| (85) 20 | (86) 16 | (87) 4 | (88) 16 |
| (89) 19 | (90) 18 | (91) 20 | (92) 20 |
| (93) 13 | (94) 17 | (95) 16 | (96) 20 |
| (97) 16 | (98) 18 | (99) 16 | (100) 10 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 14 | (2) 15 | (3) 16 | (4) 19 |
| (5) 20 | (6) 19 | (7) 17 | (8) 18 |
| (9) 20 | (10) 19 | (11) 14 | (12) 16 |
| (13) 10 | (14) 17 | (15) 5 | (16) 19 |
| (17) 18 | (18) 17 | (19) 17 | (20) 13 |
| (21) 20 | (22) 14 | (23) 18 | (24) 19 |
| (25) 11 | (26) 17 | (27) 15 | (28) 13 |
| (29) 18 | (30) 12 | (31) 13 | (32) 18 |
| (33) 17 | (34) 20 | (35) 20 | (36) 4 |
| (37) 3 | (38) 11 | (39) 17 | (40) 14 |
| (41) 10 | (42) 20 | (43) 20 | (44) 11 |
| (45) 6 | (46) 19 | (47) 17 | (48) 7 |
| (49) 11 | (50) 17 | (51) 12 | (52) 18 |
| (53) 15 | (54) 14 | (55) 13 | (56) 10 |
| (57) 18 | (58) 20 | (59) 14 | (60) 16 |
| (61) 19 | (62) 16 | (63) 18 | (64) 17 |
| (65) 14 | (66) 10 | (67) 20 | (68) 20 |
| (69) 17 | (70) 18 | (71) 20 | (72) 6 |
| (73) 12 | (74) 19 | (75) 8 | (76) 16 |
| (77) 19 | (78) 15 | (79) 19 | (80) 14 |
| (81) 20 | (82) 15 | (83) 18 | (84) 18 |
| (85) 16 | (86) 17 | (87) 12 | (88) 17 |
| (89) 12 | (90) 8 | (91) 8 | (92) 5 |
| (93) 20 | (94) 20 | (95) 13 | (96) 17 |
| (97) 15 | (98) 16 | (99) 17 | (100) 9 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 19 | (3) 18 | (4) 5 |
| (5) 15 | (6) 20 | (7) 5 | (8) 19 |
| (9) 15 | (10) 19 | (11) 16 | (12) 17 |
| (13) 15 | (14) 20 | (15) 17 | (16) 17 |
| (17) 18 | (18) 5 | (19) 17 | (20) 12 |
| (21) 20 | (22) 20 | (23) 20 | (24) 15 |
| (25) 13 | (26) 14 | (27) 15 | (28) 18 |
| (29) 19 | (30) 18 | (31) 16 | (32) 18 |
| (33) 16 | (34) 8 | (35) 12 | (36) 15 |
| (37) 20 | (38) 8 | (39) 13 | (40) 16 |
| (41) 20 | (42) 20 | (43) 14 | (44) 5 |
| (45) 19 | (46) 20 | (47) 6 | (48) 20 |
| (49) 19 | (50) 20 | (51) 17 | (52) 9 |
| (53) 14 | (54) 15 | (55) 14 | (56) 18 |
| (57) 17 | (58) 20 | (59) 6 | (60) 6 |
| (61) 3 | (62) 13 | (63) 15 | (64) 8 |
| (65) 19 | (66) 13 | (67) 15 | (68) 15 |
| (69) 14 | (70) 6 | (71) 12 | (72) 9 |
| (73) 8 | (74) 18 | (75) 15 | (76) 20 |
| (77) 11 | (78) 19 | (79) 17 | (80) 20 |
| (81) 16 | (82) 18 | (83) 13 | (84) 19 |
| (85) 18 | (86) 14 | (87) 18 | (88) 4 |
| (89) 14 | (90) 9 | (91) 14 | (92) 10 |
| (93) 20 | (94) 15 | (95) 14 | (96) 19 |
| (97) 19 | (98) 20 | (99) 17 | (100) 11 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 15 | (3) 17 | (4) 10 |
| (5) 4 | (6) 17 | (7) 17 | (8) 20 |
| (9) 2 | (10) 20 | (11) 16 | (12) 17 |
| (13) 18 | (14) 10 | (15) 8 | (16) 17 |
| (17) 19 | (18) 19 | (19) 20 | (20) 18 |
| (21) 20 | (22) 9 | (23) 20 | (24) 17 |
| (25) 15 | (26) 8 | (27) 17 | (28) 20 |
| (29) 13 | (30) 20 | (31) 11 | (32) 17 |
| (33) 18 | (34) 13 | (35) 20 | (36) 11 |
| (37) 20 | (38) 18 | (39) 13 | (40) 17 |
| (41) 10 | (42) 8 | (43) 20 | (44) 20 |
| (45) 6 | (46) 12 | (47) 15 | (48) 20 |
| (49) 15 | (50) 18 | (51) 13 | (52) 20 |
| (53) 14 | (54) 15 | (55) 16 | (56) 4 |
| (57) 15 | (58) 17 | (59) 19 | (60) 14 |
| (61) 9 | (62) 14 | (63) 20 | (64) 19 |
| (65) 20 | (66) 4 | (67) 7 | (68) 15 |
| (69) 18 | (70) 6 | (71) 20 | (72) 5 |
| (73) 20 | (74) 14 | (75) 13 | (76) 3 |
| (77) 11 | (78) 20 | (79) 15 | (80) 11 |
| (81) 17 | (82) 12 | (83) 18 | (84) 9 |
| (85) 8 | (86) 17 | (87) 17 | (88) 15 |
| (89) 18 | (90) 18 | (91) 17 | (92) 17 |
| (93) 18 | (94) 19 | (95) 19 | (96) 13 |
| (97) 18 | (98) 20 | (99) 16 | (100) 19 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 16 | (3) 13 | (4) 9 |
| (5) 10 | (6) 17 | (7) 13 | (8) 15 |
| (9) 19 | (10) 17 | (11) 9 | (12) 18 |
| (13) 4 | (14) 20 | (15) 14 | (16) 18 |
| (17) 19 | (18) 14 | (19) 14 | (20) 11 |
| (21) 11 | (22) 19 | (23) 7 | (24) 19 |
| (25) 14 | (26) 11 | (27) 13 | (28) 19 |
| (29) 13 | (30) 14 | (31) 17 | (32) 19 |
| (33) 9 | (34) 16 | (35) 19 | (36) 8 |
| (37) 13 | (38) 12 | (39) 19 | (40) 10 |
| (41) 20 | (42) 20 | (43) 19 | (44) 4 |
| (45) 18 | (46) 14 | (47) 18 | (48) 13 |
| (49) 18 | (50) 20 | (51) 17 | (52) 20 |
| (53) 20 | (54) 19 | (55) 18 | (56) 19 |
| (57) 18 | (58) 19 | (59) 9 | (60) 19 |
| (61) 17 | (62) 18 | (63) 11 | (64) 17 |
| (65) 13 | (66) 17 | (67) 14 | (68) 20 |
| (69) 18 | (70) 17 | (71) 18 | (72) 19 |
| (73) 20 | (74) 12 | (75) 20 | (76) 11 |
| (77) 20 | (78) 18 | (79) 14 | (80) 20 |
| (81) 17 | (82) 20 | (83) 20 | (84) 12 |
| (85) 15 | (86) 18 | (87) 7 | (88) 12 |
| (89) 18 | (90) 6 | (91) 19 | (92) 20 |
| (93) 6 | (94) 20 | (95) 12 | (96) 17 |
| (97) 19 | (98) 15 | (99) 20 | (100) 20 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 15 | (3) 17 | (4) 20 |
| (5) 17 | (6) 7 | (7) 15 | (8) 18 |
| (9) 20 | (10) 17 | (11) 20 | (12) 18 |
| (13) 19 | (14) 17 | (15) 20 | (16) 14 |
| (17) 17 | (18) 11 | (19) 16 | (20) 10 |
| (21) 5 | (22) 20 | (23) 18 | (24) 17 |
| (25) 20 | (26) 20 | (27) 17 | (28) 14 |
| (29) 19 | (30) 18 | (31) 7 | (32) 15 |
| (33) 14 | (34) 19 | (35) 16 | (36) 17 |
| (37) 19 | (38) 15 | (39) 16 | (40) 19 |
| (41) 14 | (42) 6 | (43) 20 | (44) 20 |
| (45) 20 | (46) 15 | (47) 10 | (48) 17 |
| (49) 17 | (50) 18 | (51) 20 | (52) 6 |
| (53) 17 | (54) 14 | (55) 17 | (56) 14 |
| (57) 20 | (58) 20 | (59) 17 | (60) 14 |
| (61) 14 | (62) 17 | (63) 20 | (64) 20 |
| (65) 16 | (66) 20 | (67) 12 | (68) 20 |
| (69) 12 | (70) 16 | (71) 10 | (72) 16 |
| (73) 20 | (74) 15 | (75) 18 | (76) 18 |
| (77) 17 | (78) 15 | (79) 19 | (80) 18 |
| (81) 17 | (82) 20 | (83) 5 | (84) 15 |
| (85) 14 | (86) 18 | (87) 19 | (88) 16 |
| (89) 11 | (90) 4 | (91) 20 | (92) 14 |
| (93) 19 | (94) 10 | (95) 17 | (96) 18 |
| (97) 20 | (98) 15 | (99) 19 | (100) 12 |