

二十以内加减法计算练习题



姓名 _____

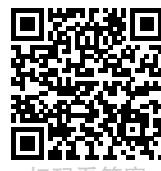
日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $19 - 19 =$ | (2) $10 + 1 =$ | (3) $13 - 12 =$ | (4) $4 - 3 =$ |
| (5) $6 - 4 =$ | (6) $7 + 5 =$ | (7) $15 + 5 =$ | (8) $13 + 1 =$ |
| (9) $2 - 2 =$ | (10) $7 + 13 =$ | (11) $3 - 2 =$ | (12) $11 + 2 =$ |
| (13) $15 + 2 =$ | (14) $12 + 3 =$ | (15) $16 + 2 =$ | (16) $8 - 7 =$ |
| (17) $13 + 2 =$ | (18) $11 - 5 =$ | (19) $2 - 1 =$ | (20) $4 - 1 =$ |
| (21) $18 + 2 =$ | (22) $9 + 1 =$ | (23) $6 + 6 =$ | (24) $8 - 7 =$ |
| (25) $6 - 6 =$ | (26) $12 - 11 =$ | (27) $17 - 17 =$ | (28) $4 - 3 =$ |
| (29) $4 + 7 =$ | (30) $6 - 1 =$ | (31) $7 + 5 =$ | (32) $12 - 11 =$ |
| (33) $17 - 4 =$ | (34) $14 - 2 =$ | (35) $8 + 9 =$ | (36) $7 + 1 =$ |
| (37) $11 - 7 =$ | (38) $17 + 1 =$ | (39) $5 + 9 =$ | (40) $5 + 11 =$ |
| (41) $1 + 7 =$ | (42) $8 + 1 =$ | (43) $7 - 3 =$ | (44) $9 + 2 =$ |
| (45) $1 - 1 =$ | (46) $1 + 8 =$ | (47) $6 - 2 =$ | (48) $2 + 18 =$ |
| (49) $2 + 15 =$ | (50) $19 - 14 =$ | (51) $8 + 1 =$ | (52) $15 + 4 =$ |
| (53) $14 + 5 =$ | (54) $5 - 1 =$ | (55) $2 + 4 =$ | (56) $1 - 1 =$ |
| (57) $16 + 2 =$ | (58) $1 - 1 =$ | (59) $12 + 4 =$ | (60) $5 - 3 =$ |
| (61) $7 + 2 =$ | (62) $18 - 1 =$ | (63) $7 + 11 =$ | (64) $16 + 2 =$ |
| (65) $7 + 8 =$ | (66) $15 + 3 =$ | (67) $10 - 3 =$ | (68) $10 - 5 =$ |
| (69) $3 + 2 =$ | (70) $3 + 13 =$ | (71) $11 + 8 =$ | (72) $15 - 9 =$ |
| (73) $18 - 16 =$ | (74) $12 + 2 =$ | (75) $6 + 6 =$ | (76) $1 + 12 =$ |
| (77) $2 - 2 =$ | (78) $16 - 3 =$ | (79) $5 + 12 =$ | (80) $9 - 4 =$ |
| (81) $7 + 13 =$ | (82) $8 - 4 =$ | (83) $8 - 5 =$ | (84) $13 + 4 =$ |
| (85) $1 - 1 =$ | (86) $19 + 1 =$ | (87) $7 + 9 =$ | (88) $9 + 5 =$ |
| (89) $2 + 8 =$ | (90) $4 - 3 =$ | (91) $19 + 1 =$ | (92) $13 - 1 =$ |
| (93) $15 - 14 =$ | (94) $8 + 9 =$ | (95) $10 + 1 =$ | (96) $4 + 10 =$ |
| (97) $17 - 8 =$ | (98) $15 + 3 =$ | (99) $16 + 3 =$ | (100) $6 - 4 =$ |



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|------------------|-----------------|------------------|------------------|
| (1) $18 - 18 =$ | (2) $5 - 5 =$ | (3) $15 + 4 =$ | (4) $12 + 2 =$ |
| (5) $7 + 11 =$ | (6) $5 - 5 =$ | (7) $19 + 1 =$ | (8) $3 + 8 =$ |
| (9) $16 - 9 =$ | (10) $5 - 4 =$ | (11) $9 + 4 =$ | (12) $6 - 6 =$ |
| (13) $19 + 1 =$ | (14) $15 + 2 =$ | (15) $4 - 3 =$ | (16) $5 - 5 =$ |
| (17) $10 + 3 =$ | (18) $8 + 5 =$ | (19) $2 + 14 =$ | (20) $3 + 1 =$ |
| (21) $11 - 10 =$ | (22) $13 + 1 =$ | (23) $19 + 1 =$ | (24) $1 + 14 =$ |
| (25) $17 + 1 =$ | (26) $18 - 3 =$ | (27) $19 + 1 =$ | (28) $12 - 12 =$ |
| (29) $1 - 1 =$ | (30) $9 - 8 =$ | (31) $19 - 3 =$ | (32) $11 + 6 =$ |
| (33) $7 - 4 =$ | (34) $16 - 7 =$ | (35) $4 + 5 =$ | (36) $6 + 10 =$ |
| (37) $16 - 12 =$ | (38) $5 - 1 =$ | (39) $16 + 1 =$ | (40) $9 - 2 =$ |
| (41) $16 - 3 =$ | (42) $10 - 5 =$ | (43) $6 - 5 =$ | (44) $1 - 1 =$ |
| (45) $15 - 15 =$ | (46) $18 + 2 =$ | (47) $1 - 1 =$ | (48) $6 - 6 =$ |
| (49) $9 + 4 =$ | (50) $5 - 2 =$ | (51) $13 - 5 =$ | (52) $2 - 1 =$ |
| (53) $9 + 8 =$ | (54) $10 - 8 =$ | (55) $1 + 10 =$ | (56) $12 - 8 =$ |
| (57) $8 + 4 =$ | (58) $14 + 3 =$ | (59) $16 - 4 =$ | (60) $8 - 8 =$ |
| (61) $8 - 6 =$ | (62) $1 + 16 =$ | (63) $15 + 2 =$ | (64) $14 - 3 =$ |
| (65) $15 + 5 =$ | (66) $6 + 6 =$ | (67) $15 - 9 =$ | (68) $17 - 12 =$ |
| (69) $7 + 4 =$ | (70) $1 - 1 =$ | (71) $17 + 2 =$ | (72) $11 + 9 =$ |
| (73) $10 - 7 =$ | (74) $14 - 3 =$ | (75) $18 - 17 =$ | (76) $2 - 1 =$ |
| (77) $2 + 15 =$ | (78) $4 + 10 =$ | (79) $10 - 7 =$ | (80) $1 + 3 =$ |
| (81) $1 - 1 =$ | (82) $7 - 3 =$ | (83) $7 + 1 =$ | (84) $17 - 7 =$ |
| (85) $10 - 5 =$ | (86) $12 - 4 =$ | (87) $4 + 13 =$ | (88) $9 - 9 =$ |
| (89) $19 + 1 =$ | (90) $17 - 1 =$ | (91) $18 - 16 =$ | (92) $14 + 4 =$ |
| (93) $10 - 3 =$ | (94) $9 - 9 =$ | (95) $9 + 1 =$ | (96) $9 - 9 =$ |
| (97) $5 - 5 =$ | (98) $5 + 3 =$ | (99) $6 - 3 =$ | (100) $3 - 1 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $13 + 5 =$ | (2) $6 + 3 =$ | (3) $8 - 4 =$ | (4) $4 - 4 =$ |
| (5) $9 - 7 =$ | (6) $17 - 12 =$ | (7) $12 + 2 =$ | (8) $11 + 7 =$ |
| (9) $11 + 3 =$ | (10) $13 - 12 =$ | (11) $6 + 11 =$ | (12) $2 + 8 =$ |
| (13) $4 + 2 =$ | (14) $16 + 2 =$ | (15) $2 - 2 =$ | (16) $7 - 5 =$ |
| (17) $19 - 6 =$ | (18) $13 - 2 =$ | (19) $2 - 2 =$ | (20) $5 + 11 =$ |
| (21) $8 - 3 =$ | (22) $10 - 9 =$ | (23) $17 - 14 =$ | (24) $10 + 10 =$ |
| (25) $13 + 1 =$ | (26) $16 + 1 =$ | (27) $2 - 1 =$ | (28) $6 - 3 =$ |
| (29) $13 + 4 =$ | (30) $12 - 9 =$ | (31) $8 + 4 =$ | (32) $6 - 1 =$ |
| (33) $10 + 2 =$ | (34) $17 + 2 =$ | (35) $1 + 1 =$ | (36) $18 + 1 =$ |
| (37) $3 + 16 =$ | (38) $11 + 5 =$ | (39) $17 - 13 =$ | (40) $14 + 6 =$ |
| (41) $2 - 2 =$ | (42) $4 - 4 =$ | (43) $5 - 2 =$ | (44) $14 - 13 =$ |
| (45) $12 - 2 =$ | (46) $5 - 5 =$ | (47) $19 + 1 =$ | (48) $9 + 5 =$ |
| (49) $5 + 7 =$ | (50) $19 - 8 =$ | (51) $19 - 3 =$ | (52) $7 - 7 =$ |
| (53) $8 + 8 =$ | (54) $12 + 2 =$ | (55) $2 + 10 =$ | (56) $11 - 4 =$ |
| (57) $14 + 6 =$ | (58) $12 + 5 =$ | (59) $9 + 1 =$ | (60) $14 - 14 =$ |
| (61) $9 + 3 =$ | (62) $6 - 4 =$ | (63) $10 + 1 =$ | (64) $8 - 2 =$ |
| (65) $3 - 1 =$ | (66) $13 - 4 =$ | (67) $18 + 2 =$ | (68) $4 + 7 =$ |
| (69) $10 - 8 =$ | (70) $1 + 18 =$ | (71) $15 - 7 =$ | (72) $14 - 10 =$ |
| (73) $12 + 5 =$ | (74) $11 + 3 =$ | (75) $4 - 2 =$ | (76) $13 - 7 =$ |
| (77) $6 - 3 =$ | (78) $10 - 8 =$ | (79) $7 + 10 =$ | (80) $3 + 7 =$ |
| (81) $13 - 12 =$ | (82) $6 + 11 =$ | (83) $2 - 2 =$ | (84) $2 - 1 =$ |
| (85) $1 + 11 =$ | (86) $15 - 15 =$ | (87) $5 - 5 =$ | (88) $19 + 1 =$ |
| (89) $4 - 3 =$ | (90) $5 + 10 =$ | (91) $14 + 6 =$ | (92) $5 - 2 =$ |
| (93) $9 - 3 =$ | (94) $17 + 1 =$ | (95) $15 + 1 =$ | (96) $10 + 3 =$ |
| (97) $1 + 5 =$ | (98) $15 + 1 =$ | (99) $16 + 3 =$ | (100) $3 + 16 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $14 - 1 =$ | (2) $1 + 15 =$ | (3) $5 + 14 =$ | (4) $3 - 1 =$ |
| (5) $13 - 5 =$ | (6) $5 - 3 =$ | (7) $3 - 1 =$ | (8) $5 - 4 =$ |
| (9) $18 - 4 =$ | (10) $1 + 19 =$ | (11) $2 + 4 =$ | (12) $6 + 13 =$ |
| (13) $18 - 2 =$ | (14) $17 + 3 =$ | (15) $5 + 5 =$ | (16) $1 - 1 =$ |
| (17) $1 + 1 =$ | (18) $15 - 13 =$ | (19) $3 - 1 =$ | (20) $16 + 3 =$ |
| (21) $17 - 5 =$ | (22) $16 - 4 =$ | (23) $2 + 4 =$ | (24) $3 - 1 =$ |
| (25) $6 - 6 =$ | (26) $12 - 6 =$ | (27) $4 - 1 =$ | (28) $18 - 9 =$ |
| (29) $8 + 8 =$ | (30) $6 + 6 =$ | (31) $5 - 1 =$ | (32) $6 - 1 =$ |
| (33) $3 + 5 =$ | (34) $17 - 9 =$ | (35) $10 + 2 =$ | (36) $19 - 7 =$ |
| (37) $17 - 15 =$ | (38) $10 + 5 =$ | (39) $14 - 12 =$ | (40) $1 - 1 =$ |
| (41) $12 - 9 =$ | (42) $17 - 16 =$ | (43) $12 - 5 =$ | (44) $9 + 6 =$ |
| (45) $2 - 2 =$ | (46) $10 - 6 =$ | (47) $18 + 1 =$ | (48) $10 + 8 =$ |
| (49) $15 - 1 =$ | (50) $13 + 6 =$ | (51) $1 - 1 =$ | (52) $13 - 8 =$ |
| (53) $13 - 10 =$ | (54) $4 + 8 =$ | (55) $7 + 8 =$ | (56) $19 + 1 =$ |
| (57) $14 + 1 =$ | (58) $6 - 4 =$ | (59) $15 - 3 =$ | (60) $9 + 1 =$ |
| (61) $11 + 1 =$ | (62) $7 - 5 =$ | (63) $7 - 4 =$ | (64) $12 - 11 =$ |
| (65) $14 + 6 =$ | (66) $14 - 11 =$ | (67) $19 + 1 =$ | (68) $8 + 3 =$ |
| (69) $16 + 2 =$ | (70) $15 - 4 =$ | (71) $16 - 1 =$ | (72) $17 - 10 =$ |
| (73) $2 - 2 =$ | (74) $19 - 11 =$ | (75) $10 - 6 =$ | (76) $12 + 6 =$ |
| (77) $14 - 11 =$ | (78) $12 + 2 =$ | (79) $18 + 1 =$ | (80) $19 + 1 =$ |
| (81) $9 - 3 =$ | (82) $11 + 3 =$ | (83) $2 + 3 =$ | (84) $15 + 2 =$ |
| (85) $19 + 1 =$ | (86) $15 - 7 =$ | (87) $8 - 5 =$ | (88) $1 - 1 =$ |
| (89) $16 + 2 =$ | (90) $18 - 12 =$ | (91) $5 + 14 =$ | (92) $4 + 10 =$ |
| (93) $15 + 5 =$ | (94) $5 - 2 =$ | (95) $6 + 3 =$ | (96) $14 + 3 =$ |
| (97) $16 + 2 =$ | (98) $3 + 12 =$ | (99) $9 + 1 =$ | (100) $17 + 1 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $1 + 15 =$ | (2) $4 - 3 =$ | (3) $6 + 13 =$ | (4) $14 - 14 =$ |
| (5) $1 + 14 =$ | (6) $13 + 5 =$ | (7) $19 - 12 =$ | (8) $18 + 2 =$ |
| (9) $16 - 16 =$ | (10) $1 + 16 =$ | (11) $16 + 1 =$ | (12) $7 - 7 =$ |
| (13) $1 - 1 =$ | (14) $13 - 2 =$ | (15) $1 + 17 =$ | (16) $6 - 5 =$ |
| (17) $2 - 2 =$ | (18) $16 + 4 =$ | (19) $7 + 7 =$ | (20) $9 - 4 =$ |
| (21) $2 - 2 =$ | (22) $16 - 14 =$ | (23) $6 - 6 =$ | (24) $7 - 5 =$ |
| (25) $18 - 16 =$ | (26) $19 + 1 =$ | (27) $11 - 11 =$ | (28) $10 - 1 =$ |
| (29) $16 + 3 =$ | (30) $7 - 2 =$ | (31) $6 - 1 =$ | (32) $3 + 16 =$ |
| (33) $15 + 2 =$ | (34) $11 + 5 =$ | (35) $3 + 7 =$ | (36) $3 - 1 =$ |
| (37) $8 + 9 =$ | (38) $15 + 5 =$ | (39) $8 + 8 =$ | (40) $13 - 1 =$ |
| (41) $18 + 2 =$ | (42) $13 - 3 =$ | (43) $9 - 3 =$ | (44) $15 - 13 =$ |
| (45) $13 - 8 =$ | (46) $13 - 13 =$ | (47) $10 - 7 =$ | (48) $6 + 5 =$ |
| (49) $9 - 8 =$ | (50) $12 - 4 =$ | (51) $3 - 1 =$ | (52) $1 + 10 =$ |
| (53) $5 - 4 =$ | (54) $12 + 4 =$ | (55) $8 - 8 =$ | (56) $18 + 2 =$ |
| (57) $13 + 1 =$ | (58) $11 + 3 =$ | (59) $18 - 17 =$ | (60) $10 - 6 =$ |
| (61) $8 - 4 =$ | (62) $8 - 1 =$ | (63) $8 + 8 =$ | (64) $17 + 1 =$ |
| (65) $17 - 5 =$ | (66) $14 - 12 =$ | (67) $17 + 2 =$ | (68) $18 + 2 =$ |
| (69) $19 - 18 =$ | (70) $16 + 1 =$ | (71) $16 - 9 =$ | (72) $13 - 6 =$ |
| (73) $1 - 1 =$ | (74) $19 - 15 =$ | (75) $17 - 16 =$ | (76) $13 + 7 =$ |
| (77) $9 - 2 =$ | (78) $18 + 2 =$ | (79) $2 + 8 =$ | (80) $13 - 9 =$ |
| (81) $1 + 4 =$ | (82) $1 + 8 =$ | (83) $6 + 4 =$ | (84) $13 - 8 =$ |
| (85) $9 - 8 =$ | (86) $4 - 3 =$ | (87) $3 + 11 =$ | (88) $12 - 2 =$ |
| (89) $15 - 15 =$ | (90) $2 - 2 =$ | (91) $14 - 10 =$ | (92) $18 + 2 =$ |
| (93) $11 + 2 =$ | (94) $9 + 4 =$ | (95) $3 - 2 =$ | (96) $19 + 1 =$ |
| (97) $3 - 2 =$ | (98) $7 - 4 =$ | (99) $19 - 8 =$ | (100) $14 + 6 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $13 - 6 =$ | (2) $18 - 5 =$ | (3) $17 - 16 =$ | (4) $17 + 3 =$ |
| (5) $11 - 6 =$ | (6) $15 - 6 =$ | (7) $5 + 3 =$ | (8) $9 - 8 =$ |
| (9) $6 - 3 =$ | (10) $5 - 2 =$ | (11) $17 - 14 =$ | (12) $4 - 2 =$ |
| (13) $12 - 9 =$ | (14) $8 + 5 =$ | (15) $13 + 5 =$ | (16) $5 + 9 =$ |
| (17) $8 + 4 =$ | (18) $16 + 3 =$ | (19) $6 - 3 =$ | (20) $17 + 1 =$ |
| (21) $10 + 3 =$ | (22) $10 + 7 =$ | (23) $8 - 5 =$ | (24) $6 + 9 =$ |
| (25) $12 + 8 =$ | (26) $4 + 10 =$ | (27) $3 + 14 =$ | (28) $12 - 3 =$ |
| (29) $12 - 7 =$ | (30) $16 + 1 =$ | (31) $13 - 7 =$ | (32) $9 - 3 =$ |
| (33) $13 + 2 =$ | (34) $18 - 18 =$ | (35) $1 - 1 =$ | (36) $19 + 1 =$ |
| (37) $4 + 7 =$ | (38) $9 - 5 =$ | (39) $13 - 6 =$ | (40) $19 - 13 =$ |
| (41) $4 - 4 =$ | (42) $19 - 10 =$ | (43) $15 - 13 =$ | (44) $5 + 1 =$ |
| (45) $16 - 15 =$ | (46) $15 + 1 =$ | (47) $8 + 7 =$ | (48) $15 + 1 =$ |
| (49) $6 - 4 =$ | (50) $17 - 11 =$ | (51) $10 - 5 =$ | (52) $16 - 9 =$ |
| (53) $19 + 1 =$ | (54) $9 - 8 =$ | (55) $8 + 9 =$ | (56) $9 - 1 =$ |
| (57) $7 - 1 =$ | (58) $18 + 2 =$ | (59) $15 - 10 =$ | (60) $12 - 8 =$ |
| (61) $13 - 2 =$ | (62) $10 + 8 =$ | (63) $15 + 2 =$ | (64) $14 - 7 =$ |
| (65) $12 - 12 =$ | (66) $9 - 2 =$ | (67) $1 + 10 =$ | (68) $10 - 5 =$ |
| (69) $17 + 3 =$ | (70) $18 + 2 =$ | (71) $8 - 2 =$ | (72) $10 - 5 =$ |
| (73) $5 - 1 =$ | (74) $8 + 2 =$ | (75) $9 + 3 =$ | (76) $5 + 6 =$ |
| (77) $12 - 5 =$ | (78) $17 - 2 =$ | (79) $12 - 5 =$ | (80) $17 + 2 =$ |
| (81) $17 + 3 =$ | (82) $16 + 2 =$ | (83) $9 + 8 =$ | (84) $8 + 3 =$ |
| (85) $18 + 1 =$ | (86) $1 - 1 =$ | (87) $1 + 18 =$ | (88) $11 + 3 =$ |
| (89) $15 - 3 =$ | (90) $2 + 8 =$ | (91) $7 + 1 =$ | (92) $4 + 2 =$ |
| (93) $17 - 9 =$ | (94) $13 - 6 =$ | (95) $4 + 5 =$ | (96) $14 - 3 =$ |
| (97) $11 - 8 =$ | (98) $7 - 1 =$ | (99) $4 - 2 =$ | (100) $19 - 6 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $19 + 1 =$ | (2) $2 + 9 =$ | (3) $15 + 5 =$ | (4) $8 - 7 =$ |
| (5) $10 - 8 =$ | (6) $3 + 16 =$ | (7) $3 - 3 =$ | (8) $14 + 5 =$ |
| (9) $10 + 8 =$ | (10) $4 - 2 =$ | (11) $7 - 2 =$ | (12) $18 + 1 =$ |
| (13) $6 + 7 =$ | (14) $5 + 14 =$ | (15) $17 - 11 =$ | (16) $12 + 1 =$ |
| (17) $15 + 3 =$ | (18) $19 - 11 =$ | (19) $14 - 6 =$ | (20) $18 + 1 =$ |
| (21) $5 - 3 =$ | (22) $16 - 5 =$ | (23) $10 - 1 =$ | (24) $9 - 8 =$ |
| (25) $6 + 13 =$ | (26) $17 - 17 =$ | (27) $5 + 5 =$ | (28) $13 + 2 =$ |
| (29) $8 - 2 =$ | (30) $12 - 11 =$ | (31) $7 + 13 =$ | (32) $3 - 2 =$ |
| (33) $7 + 3 =$ | (34) $9 - 5 =$ | (35) $8 + 7 =$ | (36) $8 + 9 =$ |
| (37) $11 - 10 =$ | (38) $12 - 5 =$ | (39) $6 - 6 =$ | (40) $7 - 6 =$ |
| (41) $11 - 7 =$ | (42) $13 - 1 =$ | (43) $10 - 5 =$ | (44) $10 - 3 =$ |
| (45) $13 - 3 =$ | (46) $8 + 11 =$ | (47) $1 - 1 =$ | (48) $5 + 11 =$ |
| (49) $11 + 3 =$ | (50) $11 + 6 =$ | (51) $1 + 8 =$ | (52) $17 - 12 =$ |
| (53) $2 + 16 =$ | (54) $5 - 3 =$ | (55) $8 - 6 =$ | (56) $7 + 11 =$ |
| (57) $10 - 2 =$ | (58) $19 + 1 =$ | (59) $14 + 5 =$ | (60) $11 + 9 =$ |
| (61) $16 + 3 =$ | (62) $3 - 3 =$ | (63) $19 + 1 =$ | (64) $15 - 5 =$ |
| (65) $11 + 1 =$ | (66) $7 + 4 =$ | (67) $2 + 10 =$ | (68) $2 - 1 =$ |
| (69) $17 - 6 =$ | (70) $13 - 3 =$ | (71) $4 - 1 =$ | (72) $19 - 3 =$ |
| (73) $18 + 2 =$ | (74) $14 - 14 =$ | (75) $5 + 5 =$ | (76) $7 - 4 =$ |
| (77) $9 - 4 =$ | (78) $9 + 7 =$ | (79) $4 - 3 =$ | (80) $13 + 6 =$ |
| (81) $14 - 12 =$ | (82) $12 - 7 =$ | (83) $13 + 3 =$ | (84) $1 + 5 =$ |
| (85) $19 - 8 =$ | (86) $10 - 10 =$ | (87) $14 + 2 =$ | (88) $13 - 13 =$ |
| (89) $13 + 5 =$ | (90) $14 - 10 =$ | (91) $6 - 2 =$ | (92) $19 + 1 =$ |
| (93) $7 - 2 =$ | (94) $16 - 7 =$ | (95) $13 - 12 =$ | (96) $14 + 2 =$ |
| (97) $13 + 4 =$ | (98) $1 + 7 =$ | (99) $2 - 1 =$ | (100) $15 - 1 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 0	(2) 11	(3) 1	(4) 1	(5) 2	(6) 12	(7) 20	(8) 14
(9) 0	(10) 20	(11) 1	(12) 13	(13) 17	(14) 15	(15) 18	(16) 1
(17) 15	(18) 6	(19) 1	(20) 3	(21) 20	(22) 10	(23) 12	(24) 1
(25) 0	(26) 1	(27) 0	(28) 1	(29) 11	(30) 5	(31) 12	(32) 1
(33) 13	(34) 12	(35) 17	(36) 8	(37) 4	(38) 18	(39) 14	(40) 16
(41) 8	(42) 9	(43) 4	(44) 11	(45) 0	(46) 9	(47) 4	(48) 20
(49) 17	(50) 5	(51) 9	(52) 19	(53) 19	(54) 4	(55) 6	(56) 0
(57) 18	(58) 0	(59) 16	(60) 2	(61) 9	(62) 17	(63) 18	(64) 18
(65) 15	(66) 18	(67) 7	(68) 5	(69) 5	(70) 16	(71) 19	(72) 6
(73) 2	(74) 14	(75) 12	(76) 13	(77) 0	(78) 13	(79) 17	(80) 5
(81) 20	(82) 4	(83) 3	(84) 17	(85) 0	(86) 20	(87) 16	(88) 14
(89) 10	(90) 1	(91) 20	(92) 12	(93) 1	(94) 17	(95) 11	(96) 14
(97) 9	(98) 18	(99) 19	(100) 2				

第2页答案

(1) 0	(2) 0	(3) 19	(4) 14	(5) 18	(6) 0	(7) 20	(8) 11
(9) 7	(10) 1	(11) 13	(12) 0	(13) 20	(14) 17	(15) 1	(16) 0
(17) 13	(18) 13	(19) 16	(20) 4	(21) 1	(22) 14	(23) 20	(24) 15
(25) 18	(26) 15	(27) 20	(28) 0	(29) 0	(30) 1	(31) 16	(32) 17
(33) 3	(34) 9	(35) 9	(36) 16	(37) 4	(38) 4	(39) 17	(40) 7
(41) 13	(42) 5	(43) 1	(44) 0	(45) 0	(46) 20	(47) 0	(48) 0
(49) 13	(50) 3	(51) 8	(52) 1	(53) 17	(54) 2	(55) 11	(56) 4
(57) 12	(58) 17	(59) 12	(60) 0	(61) 2	(62) 17	(63) 17	(64) 11
(65) 20	(66) 12	(67) 6	(68) 5	(69) 11	(70) 0	(71) 19	(72) 20
(73) 3	(74) 11	(75) 1	(76) 1	(77) 17	(78) 14	(79) 3	(80) 4
(81) 0	(82) 4	(83) 8	(84) 10	(85) 5	(86) 8	(87) 17	(88) 0
(89) 20	(90) 16	(91) 2	(92) 18	(93) 7	(94) 0	(95) 10	(96) 0
(97) 0	(98) 8	(99) 3	(100) 2				

二十以内加减法计算练习题答案

第3页答案

(1) 18 (2) 9 (3) 4 (4) 0 (5) 2 (6) 5 (7) 14 (8) 18
(9) 14 (10) 1 (11) 17 (12) 10 (13) 6 (14) 18 (15) 0 (16) 2
(17) 13 (18) 11 (19) 0 (20) 16 (21) 5 (22) 1 (23) 3 (24) 20
(25) 14 (26) 17 (27) 1 (28) 3 (29) 17 (30) 3 (31) 12 (32) 5
(33) 12 (34) 19 (35) 2 (36) 19 (37) 19 (38) 16 (39) 4 (40) 20
(41) 0 (42) 0 (43) 3 (44) 1 (45) 10 (46) 0 (47) 20 (48) 14
(49) 12 (50) 11 (51) 16 (52) 0 (53) 16 (54) 14 (55) 12 (56) 7
(57) 20 (58) 17 (59) 10 (60) 0 (61) 12 (62) 2 (63) 11 (64) 6
(65) 2 (66) 9 (67) 20 (68) 11 (69) 2 (70) 19 (71) 8 (72) 4
(73) 17 (74) 14 (75) 2 (76) 6 (77) 3 (78) 2 (79) 17 (80) 10
(81) 1 (82) 17 (83) 0 (84) 1 (85) 12 (86) 0 (87) 0 (88) 20
(89) 1 (90) 15 (91) 20 (92) 3 (93) 6 (94) 18 (95) 16 (96) 13
(97) 6 (98) 16 (99) 19 (100) 19

第4页答案

(1) 13 (2) 16 (3) 19 (4) 2 (5) 8 (6) 2 (7) 2 (8) 1
(9) 14 (10) 20 (11) 6 (12) 19 (13) 16 (14) 20 (15) 10 (16) 0
(17) 2 (18) 2 (19) 2 (20) 19 (21) 12 (22) 12 (23) 6 (24) 2
(25) 0 (26) 6 (27) 3 (28) 9 (29) 16 (30) 12 (31) 4 (32) 5
(33) 8 (34) 8 (35) 12 (36) 12 (37) 2 (38) 15 (39) 2 (40) 0
(41) 3 (42) 1 (43) 7 (44) 15 (45) 0 (46) 4 (47) 19 (48) 18
(49) 14 (50) 19 (51) 0 (52) 5 (53) 3 (54) 12 (55) 15 (56) 20
(57) 15 (58) 2 (59) 12 (60) 10 (61) 12 (62) 2 (63) 3 (64) 1
(65) 20 (66) 3 (67) 20 (68) 11 (69) 18 (70) 11 (71) 15 (72) 7
(73) 0 (74) 8 (75) 4 (76) 18 (77) 3 (78) 14 (79) 19 (80) 20
(81) 6 (82) 14 (83) 5 (84) 17 (85) 20 (86) 8 (87) 3 (88) 0
(89) 18 (90) 6 (91) 19 (92) 14 (93) 20 (94) 3 (95) 9 (96) 17
(97) 18 (98) 15 (99) 10 (100) 18

二十以内加减法计算练习题答案

第5页答案

(1) 16 (2) 1 (3) 19 (4) 0 (5) 15 (6) 18 (7) 7 (8) 20
(9) 0 (10) 17 (11) 17 (12) 0 (13) 0 (14) 11 (15) 18 (16) 1
(17) 0 (18) 20 (19) 14 (20) 5 (21) 0 (22) 2 (23) 0 (24) 2
(25) 2 (26) 20 (27) 0 (28) 9 (29) 19 (30) 5 (31) 5 (32) 19
(33) 17 (34) 16 (35) 10 (36) 2 (37) 17 (38) 20 (39) 16 (40) 12
(41) 20 (42) 10 (43) 6 (44) 2 (45) 5 (46) 0 (47) 3 (48) 11
(49) 1 (50) 8 (51) 2 (52) 11 (53) 1 (54) 16 (55) 0 (56) 20
(57) 14 (58) 14 (59) 1 (60) 4 (61) 4 (62) 7 (63) 16 (64) 18
(65) 12 (66) 2 (67) 19 (68) 20 (69) 1 (70) 17 (71) 7 (72) 7
(73) 0 (74) 4 (75) 1 (76) 20 (77) 7 (78) 20 (79) 10 (80) 4
(81) 5 (82) 9 (83) 10 (84) 5 (85) 1 (86) 1 (87) 14 (88) 10
(89) 0 (90) 0 (91) 4 (92) 20 (93) 13 (94) 13 (95) 1 (96) 20
(97) 1 (98) 3 (99) 11 (100) 20

第6页答案

(1) 7 (2) 13 (3) 1 (4) 20 (5) 5 (6) 9 (7) 8 (8) 1
(9) 3 (10) 3 (11) 3 (12) 2 (13) 3 (14) 13 (15) 18 (16) 14
(17) 12 (18) 19 (19) 3 (20) 18 (21) 13 (22) 17 (23) 3 (24) 15
(25) 20 (26) 14 (27) 17 (28) 9 (29) 5 (30) 17 (31) 6 (32) 6
(33) 15 (34) 0 (35) 0 (36) 20 (37) 11 (38) 4 (39) 7 (40) 6
(41) 0 (42) 9 (43) 2 (44) 6 (45) 1 (46) 16 (47) 15 (48) 16
(49) 2 (50) 6 (51) 5 (52) 7 (53) 20 (54) 1 (55) 17 (56) 8
(57) 6 (58) 20 (59) 5 (60) 4 (61) 11 (62) 18 (63) 17 (64) 7
(65) 0 (66) 7 (67) 11 (68) 5 (69) 20 (70) 20 (71) 6 (72) 5
(73) 4 (74) 10 (75) 12 (76) 11 (77) 7 (78) 15 (79) 7 (80) 19
(81) 20 (82) 18 (83) 17 (84) 11 (85) 19 (86) 0 (87) 19 (88) 14
(89) 12 (90) 10 (91) 8 (92) 6 (93) 8 (94) 7 (95) 9 (96) 11
(97) 3 (98) 6 (99) 2 (100) 13

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20 | (2) 11 | (3) 20 | (4) 1 | (5) 2 | (6) 19 | (7) 0 | (8) 19 |
| (9) 18 | (10) 2 | (11) 5 | (12) 19 | (13) 13 | (14) 19 | (15) 6 | (16) 13 |
| (17) 18 | (18) 8 | (19) 8 | (20) 19 | (21) 2 | (22) 11 | (23) 9 | (24) 1 |
| (25) 19 | (26) 0 | (27) 10 | (28) 15 | (29) 6 | (30) 1 | (31) 20 | (32) 1 |
| (33) 10 | (34) 4 | (35) 15 | (36) 17 | (37) 1 | (38) 7 | (39) 0 | (40) 1 |
| (41) 4 | (42) 12 | (43) 5 | (44) 7 | (45) 10 | (46) 19 | (47) 0 | (48) 16 |
| (49) 14 | (50) 17 | (51) 9 | (52) 5 | (53) 18 | (54) 2 | (55) 2 | (56) 18 |
| (57) 8 | (58) 20 | (59) 19 | (60) 20 | (61) 19 | (62) 0 | (63) 20 | (64) 10 |
| (65) 12 | (66) 11 | (67) 12 | (68) 1 | (69) 11 | (70) 10 | (71) 3 | (72) 16 |
| (73) 20 | (74) 0 | (75) 10 | (76) 3 | (77) 5 | (78) 16 | (79) 1 | (80) 19 |
| (81) 2 | (82) 5 | (83) 16 | (84) 6 | (85) 11 | (86) 0 | (87) 16 | (88) 0 |
| (89) 18 | (90) 4 | (91) 4 | (92) 20 | (93) 5 | (94) 9 | (95) 1 | (96) 16 |
| (97) 17 | (98) 8 | (99) 1 | (100) 14 | | | | |