

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $10 + 9 =$

(2) $1 + 15 =$

(3) $16 + 1 =$

(4) $2 + 18 =$

(5) $19 + 1 =$

(6) $17 + 1 =$

(7) $13 + 3 =$

(8) $11 + 9 =$

(9) $16 + 1 =$

(10) $3 + 7 =$

(11) $1 + 9 =$

(12) $14 + 3 =$

(13) $13 + 7 =$

(14) $12 + 4 =$

(15) $9 + 4 =$

(16) $16 + 4 =$

(17) $4 + 6 =$

(18) $7 + 10 =$

(19) $10 + 10 =$

(20) $9 + 7 =$

(21) $5 + 3 =$

(22) $19 + 1 =$

(23) $1 + 14 =$

(24) $15 + 3 =$

(25) $7 + 3 =$

(26) $4 + 11 =$

(27) $19 + 1 =$

(28) $2 + 17 =$

(29) $19 + 1 =$

(30) $11 + 7 =$

(31) $12 + 3 =$

(32) $4 + 16 =$

(33) $5 + 15 =$

(34) $11 + 9 =$

(35) $4 + 4 =$

(36) $7 + 4 =$

(37) $18 + 1 =$

(38) $7 + 3 =$

(39) $13 + 5 =$

(40) $19 + 1 =$

(41) $6 + 13 =$

(42) $2 + 12 =$

(43) $19 + 1 =$

(44) $15 + 3 =$

(45) $7 + 12 =$

(46) $9 + 7 =$

(47) $6 + 10 =$

(48) $9 + 8 =$

(49) $1 + 17 =$

(50) $10 + 5 =$

(51) $7 + 9 =$

(52) $11 + 7 =$

(53) $2 + 4 =$

(54) $15 + 4 =$

(55) $2 + 4 =$

(56) $1 + 5 =$

(57) $11 + 5 =$

(58) $10 + 5 =$

(59) $17 + 1 =$

(60) $2 + 7 =$

(61) $7 + 9 =$

(62) $14 + 1 =$

(63) $2 + 9 =$

(64) $1 + 3 =$

(65) $15 + 2 =$

(66) $3 + 9 =$

(67) $5 + 13 =$

(68) $14 + 6 =$

(69) $18 + 1 =$

(70) $6 + 14 =$

(71) $4 + 3 =$

(72) $8 + 11 =$

(73) $1 + 11 =$

(74) $18 + 2 =$

(75) $14 + 5 =$

(76) $12 + 1 =$

(77) $9 + 11 =$

(78) $16 + 4 =$

(79) $2 + 4 =$

(80) $11 + 9 =$

(81) $14 + 6 =$

(82) $19 + 1 =$

(83) $18 + 2 =$

(84) $7 + 12 =$

(85) $1 + 9 =$

(86) $19 + 1 =$

(87) $13 + 3 =$

(88) $5 + 5 =$

(89) $10 + 6 =$

(90) $14 + 1 =$

(91) $3 + 15 =$

(92) $17 + 1 =$

(93) $4 + 16 =$

(94) $11 + 7 =$

(95) $18 + 2 =$

(96) $15 + 5 =$

(97) $15 + 3 =$

(98) $9 + 7 =$

(99) $6 + 1 =$

(100) $10 + 3 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $8 + 8 =$

(2) $1 + 4 =$

(3) $8 + 11 =$

(4) $9 + 5 =$

(5) $13 + 3 =$

(6) $18 + 1 =$

(7) $13 + 6 =$

(8) $3 + 14 =$

(9) $11 + 2 =$

(10) $19 + 1 =$

(11) $10 + 2 =$

(12) $10 + 1 =$

(13) $6 + 13 =$

(14) $6 + 8 =$

(15) $1 + 8 =$

(16) $3 + 7 =$

(17) $9 + 9 =$

(18) $7 + 11 =$

(19) $18 + 2 =$

(20) $5 + 10 =$

(21) $11 + 4 =$

(22) $19 + 1 =$

(23) $14 + 3 =$

(24) $11 + 1 =$

(25) $3 + 15 =$

(26) $3 + 10 =$

(27) $16 + 2 =$

(28) $17 + 1 =$

(29) $19 + 1 =$

(30) $4 + 12 =$

(31) $18 + 1 =$

(32) $10 + 10 =$

(33) $17 + 2 =$

(34) $10 + 9 =$

(35) $3 + 15 =$

(36) $12 + 4 =$

(37) $1 + 10 =$

(38) $5 + 11 =$

(39) $13 + 7 =$

(40) $8 + 4 =$

(41) $15 + 5 =$

(42) $10 + 6 =$

(43) $9 + 8 =$

(44) $5 + 8 =$

(45) $12 + 8 =$

(46) $1 + 17 =$

(47) $11 + 5 =$

(48) $3 + 15 =$

(49) $17 + 3 =$

(50) $19 + 1 =$

(51) $5 + 13 =$

(52) $14 + 2 =$

(53) $17 + 3 =$

(54) $8 + 7 =$

(55) $2 + 5 =$

(56) $11 + 5 =$

(57) $5 + 5 =$

(58) $16 + 4 =$

(59) $18 + 2 =$

(60) $7 + 10 =$

(61) $3 + 14 =$

(62) $8 + 9 =$

(63) $8 + 11 =$

(64) $15 + 5 =$

(65) $13 + 1 =$

(66) $13 + 3 =$

(67) $1 + 2 =$

(68) $2 + 13 =$

(69) $13 + 2 =$

(70) $8 + 4 =$

(71) $16 + 3 =$

(72) $9 + 8 =$

(73) $7 + 10 =$

(74) $13 + 1 =$

(75) $5 + 14 =$

(76) $16 + 3 =$

(77) $13 + 5 =$

(78) $4 + 16 =$

(79) $18 + 2 =$

(80) $16 + 4 =$

(81) $4 + 8 =$

(82) $5 + 11 =$

(83) $14 + 3 =$

(84) $16 + 1 =$

(85) $19 + 1 =$

(86) $16 + 3 =$

(87) $3 + 13 =$

(88) $11 + 2 =$

(89) $15 + 5 =$

(90) $19 + 1 =$

(91) $12 + 7 =$

(92) $4 + 2 =$

(93) $12 + 7 =$

(94) $12 + 2 =$

(95) $11 + 6 =$

(96) $5 + 6 =$

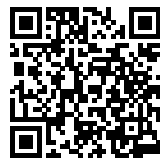
(97) $14 + 4 =$

(98) $15 + 4 =$

(99) $15 + 3 =$

(100) $18 + 1 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $2 + 16 =$ | (2) $4 + 2 =$ | (3) $9 + 11 =$ | (4) $5 + 7 =$ |
| (5) $18 + 1 =$ | (6) $5 + 3 =$ | (7) $14 + 3 =$ | (8) $6 + 13 =$ |
| (9) $5 + 15 =$ | (10) $6 + 6 =$ | (11) $13 + 5 =$ | (12) $7 + 9 =$ |
| (13) $14 + 3 =$ | (14) $3 + 7 =$ | (15) $13 + 7 =$ | (16) $8 + 10 =$ |
| (17) $19 + 1 =$ | (18) $7 + 11 =$ | (19) $16 + 1 =$ | (20) $10 + 5 =$ |
| (21) $4 + 12 =$ | (22) $18 + 2 =$ | (23) $14 + 5 =$ | (24) $3 + 2 =$ |
| (25) $18 + 1 =$ | (26) $5 + 13 =$ | (27) $5 + 11 =$ | (28) $15 + 1 =$ |
| (29) $17 + 2 =$ | (30) $11 + 9 =$ | (31) $6 + 13 =$ | (32) $18 + 2 =$ |
| (33) $9 + 4 =$ | (34) $1 + 17 =$ | (35) $16 + 1 =$ | (36) $19 + 1 =$ |
| (37) $5 + 9 =$ | (38) $13 + 2 =$ | (39) $10 + 5 =$ | (40) $8 + 3 =$ |
| (41) $11 + 6 =$ | (42) $2 + 5 =$ | (43) $3 + 5 =$ | (44) $18 + 2 =$ |
| (45) $2 + 15 =$ | (46) $3 + 12 =$ | (47) $17 + 1 =$ | (48) $1 + 1 =$ |
| (49) $15 + 1 =$ | (50) $12 + 4 =$ | (51) $18 + 2 =$ | (52) $4 + 1 =$ |
| (53) $12 + 6 =$ | (54) $9 + 2 =$ | (55) $4 + 2 =$ | (56) $17 + 3 =$ |
| (57) $3 + 16 =$ | (58) $13 + 4 =$ | (59) $6 + 7 =$ | (60) $18 + 2 =$ |
| (61) $6 + 14 =$ | (62) $1 + 16 =$ | (63) $9 + 8 =$ | (64) $13 + 7 =$ |
| (65) $19 + 1 =$ | (66) $7 + 13 =$ | (67) $9 + 3 =$ | (68) $1 + 16 =$ |
| (69) $10 + 6 =$ | (70) $1 + 2 =$ | (71) $3 + 15 =$ | (72) $13 + 3 =$ |
| (73) $3 + 9 =$ | (74) $12 + 6 =$ | (75) $19 + 1 =$ | (76) $10 + 6 =$ |
| (77) $17 + 2 =$ | (78) $13 + 7 =$ | (79) $5 + 6 =$ | (80) $14 + 3 =$ |
| (81) $6 + 7 =$ | (82) $17 + 3 =$ | (83) $15 + 3 =$ | (84) $17 + 2 =$ |
| (85) $1 + 4 =$ | (86) $10 + 1 =$ | (87) $1 + 2 =$ | (88) $11 + 6 =$ |
| (89) $16 + 2 =$ | (90) $12 + 3 =$ | (91) $2 + 16 =$ | (92) $12 + 8 =$ |
| (93) $14 + 4 =$ | (94) $1 + 10 =$ | (95) $11 + 2 =$ | (96) $16 + 4 =$ |
| (97) $7 + 7 =$ | (98) $4 + 13 =$ | (99) $19 + 1 =$ | (100) $15 + 4 =$ |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $18 + 1 =$

(2) $3 + 5 =$

(3) $1 + 11 =$

(4) $6 + 8 =$

(5) $17 + 3 =$

(6) $8 + 5 =$

(7) $19 + 1 =$

(8) $3 + 6 =$

(9) $13 + 3 =$

(10) $15 + 5 =$

(11) $15 + 4 =$

(12) $14 + 1 =$

(13) $16 + 1 =$

(14) $12 + 6 =$

(15) $19 + 1 =$

(16) $4 + 15 =$

(17) $2 + 12 =$

(18) $4 + 14 =$

(19) $4 + 11 =$

(20) $15 + 1 =$

(21) $6 + 6 =$

(22) $15 + 5 =$

(23) $18 + 1 =$

(24) $11 + 5 =$

(25) $6 + 6 =$

(26) $14 + 4 =$

(27) $11 + 8 =$

(28) $7 + 4 =$

(29) $3 + 10 =$

(30) $10 + 2 =$

(31) $18 + 1 =$

(32) $13 + 3 =$

(33) $11 + 4 =$

(34) $14 + 3 =$

(35) $1 + 13 =$

(36) $4 + 6 =$

(37) $8 + 5 =$

(38) $1 + 2 =$

(39) $1 + 6 =$

(40) $3 + 7 =$

(41) $10 + 4 =$

(42) $14 + 2 =$

(43) $10 + 3 =$

(44) $9 + 2 =$

(45) $15 + 3 =$

(46) $11 + 1 =$

(47) $11 + 4 =$

(48) $8 + 2 =$

(49) $14 + 1 =$

(50) $14 + 2 =$

(51) $9 + 9 =$

(52) $4 + 12 =$

(53) $12 + 5 =$

(54) $11 + 6 =$

(55) $13 + 2 =$

(56) $5 + 15 =$

(57) $6 + 13 =$

(58) $14 + 2 =$

(59) $2 + 6 =$

(60) $5 + 1 =$

(61) $9 + 10 =$

(62) $1 + 1 =$

(63) $19 + 1 =$

(64) $12 + 1 =$

(65) $3 + 10 =$

(66) $9 + 11 =$

(67) $1 + 7 =$

(68) $6 + 7 =$

(69) $11 + 6 =$

(70) $3 + 3 =$

(71) $8 + 4 =$

(72) $10 + 1 =$

(73) $10 + 7 =$

(74) $11 + 5 =$

(75) $18 + 1 =$

(76) $19 + 1 =$

(77) $5 + 15 =$

(78) $13 + 6 =$

(79) $13 + 2 =$

(80) $18 + 2 =$

(81) $13 + 1 =$

(82) $12 + 4 =$

(83) $15 + 1 =$

(84) $5 + 14 =$

(85) $16 + 3 =$

(86) $1 + 17 =$

(87) $5 + 4 =$

(88) $6 + 3 =$

(89) $7 + 9 =$

(90) $16 + 4 =$

(91) $7 + 6 =$

(92) $9 + 10 =$

(93) $13 + 2 =$

(94) $1 + 17 =$

(95) $13 + 2 =$

(96) $1 + 16 =$

(97) $14 + 2 =$

(98) $16 + 3 =$

(99) $10 + 2 =$

(100) $4 + 3 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $4 + 11 =$

(2) $6 + 5 =$

(3) $18 + 2 =$

(4) $18 + 1 =$

(5) $6 + 14 =$

(6) $16 + 2 =$

(7) $13 + 4 =$

(8) $18 + 1 =$

(9) $8 + 12 =$

(10) $6 + 3 =$

(11) $12 + 4 =$

(12) $8 + 11 =$

(13) $14 + 4 =$

(14) $4 + 4 =$

(15) $17 + 2 =$

(16) $2 + 8 =$

(17) $3 + 12 =$

(18) $7 + 8 =$

(19) $18 + 1 =$

(20) $14 + 6 =$

(21) $16 + 4 =$

(22) $8 + 6 =$

(23) $15 + 2 =$

(24) $12 + 4 =$

(25) $10 + 2 =$

(26) $1 + 9 =$

(27) $19 + 1 =$

(28) $11 + 7 =$

(29) $13 + 6 =$

(30) $13 + 2 =$

(31) $8 + 3 =$

(32) $18 + 1 =$

(33) $14 + 6 =$

(34) $19 + 1 =$

(35) $2 + 10 =$

(36) $8 + 12 =$

(37) $14 + 3 =$

(38) $17 + 1 =$

(39) $7 + 9 =$

(40) $2 + 16 =$

(41) $6 + 7 =$

(42) $8 + 11 =$

(43) $3 + 6 =$

(44) $2 + 15 =$

(45) $15 + 4 =$

(46) $6 + 3 =$

(47) $9 + 1 =$

(48) $5 + 5 =$

(49) $15 + 2 =$

(50) $9 + 6 =$

(51) $10 + 1 =$

(52) $3 + 3 =$

(53) $2 + 17 =$

(54) $16 + 1 =$

(55) $13 + 6 =$

(56) $11 + 6 =$

(57) $9 + 9 =$

(58) $14 + 1 =$

(59) $8 + 10 =$

(60) $3 + 12 =$

(61) $5 + 6 =$

(62) $12 + 7 =$

(63) $16 + 4 =$

(64) $1 + 5 =$

(65) $15 + 5 =$

(66) $8 + 11 =$

(67) $9 + 3 =$

(68) $5 + 8 =$

(69) $1 + 2 =$

(70) $17 + 2 =$

(71) $14 + 5 =$

(72) $8 + 9 =$

(73) $9 + 9 =$

(74) $3 + 13 =$

(75) $5 + 7 =$

(76) $15 + 5 =$

(77) $1 + 16 =$

(78) $4 + 11 =$

(79) $14 + 2 =$

(80) $18 + 2 =$

(81) $3 + 3 =$

(82) $19 + 1 =$

(83) $17 + 2 =$

(84) $9 + 4 =$

(85) $17 + 3 =$

(86) $11 + 4 =$

(87) $15 + 3 =$

(88) $5 + 7 =$

(89) $17 + 2 =$

(90) $19 + 1 =$

(91) $12 + 8 =$

(92) $2 + 16 =$

(93) $10 + 1 =$

(94) $19 + 1 =$

(95) $8 + 3 =$

(96) $19 + 1 =$

(97) $17 + 3 =$

(98) $14 + 6 =$

(99) $12 + 1 =$

(100) $9 + 11 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|------------------|------------------|
| (1) $8 + 11 =$ | (2) $19 + 1 =$ | (3) $13 + 1 =$ | (4) $6 + 1 =$ |
| (5) $19 + 1 =$ | (6) $16 + 3 =$ | (7) $15 + 1 =$ | (8) $12 + 3 =$ |
| (9) $10 + 6 =$ | (10) $16 + 2 =$ | (11) $2 + 7 =$ | (12) $12 + 3 =$ |
| (13) $10 + 2 =$ | (14) $7 + 8 =$ | (15) $4 + 13 =$ | (16) $9 + 2 =$ |
| (17) $5 + 13 =$ | (18) $17 + 1 =$ | (19) $14 + 5 =$ | (20) $9 + 3 =$ |
| (21) $3 + 3 =$ | (22) $2 + 14 =$ | (23) $1 + 1 =$ | (24) $19 + 1 =$ |
| (25) $11 + 9 =$ | (26) $11 + 6 =$ | (27) $8 + 4 =$ | (28) $2 + 3 =$ |
| (29) $15 + 3 =$ | (30) $16 + 4 =$ | (31) $2 + 13 =$ | (32) $17 + 2 =$ |
| (33) $2 + 12 =$ | (34) $12 + 5 =$ | (35) $1 + 2 =$ | (36) $18 + 2 =$ |
| (37) $5 + 15 =$ | (38) $5 + 4 =$ | (39) $16 + 1 =$ | (40) $19 + 1 =$ |
| (41) $3 + 6 =$ | (42) $17 + 3 =$ | (43) $10 + 1 =$ | (44) $10 + 10 =$ |
| (45) $11 + 5 =$ | (46) $6 + 7 =$ | (47) $2 + 9 =$ | (48) $3 + 14 =$ |
| (49) $18 + 1 =$ | (50) $14 + 3 =$ | (51) $6 + 4 =$ | (52) $5 + 12 =$ |
| (53) $8 + 4 =$ | (54) $12 + 5 =$ | (55) $9 + 7 =$ | (56) $6 + 5 =$ |
| (57) $2 + 11 =$ | (58) $3 + 8 =$ | (59) $4 + 14 =$ | (60) $18 + 1 =$ |
| (61) $5 + 1 =$ | (62) $8 + 1 =$ | (63) $10 + 10 =$ | (64) $12 + 1 =$ |
| (65) $3 + 7 =$ | (66) $4 + 4 =$ | (67) $19 + 1 =$ | (68) $10 + 9 =$ |
| (69) $16 + 4 =$ | (70) $11 + 7 =$ | (71) $10 + 10 =$ | (72) $4 + 14 =$ |
| (73) $9 + 9 =$ | (74) $12 + 4 =$ | (75) $4 + 8 =$ | (76) $15 + 1 =$ |
| (77) $14 + 5 =$ | (78) $3 + 3 =$ | (79) $11 + 3 =$ | (80) $4 + 1 =$ |
| (81) $3 + 1 =$ | (82) $7 + 13 =$ | (83) $3 + 11 =$ | (84) $8 + 7 =$ |
| (85) $15 + 5 =$ | (86) $4 + 15 =$ | (87) $4 + 8 =$ | (88) $6 + 3 =$ |
| (89) $10 + 7 =$ | (90) $16 + 1 =$ | (91) $18 + 1 =$ | (92) $10 + 1 =$ |
| (93) $15 + 5 =$ | (94) $3 + 16 =$ | (95) $9 + 7 =$ | (96) $13 + 3 =$ |
| (97) $19 + 1 =$ | (98) $18 + 1 =$ | (99) $7 + 6 =$ | (100) $6 + 12 =$ |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $6 + 5 =$ | (2) $18 + 2 =$ | (3) $1 + 8 =$ | (4) $14 + 3 =$ |
| (5) $17 + 1 =$ | (6) $4 + 15 =$ | (7) $6 + 13 =$ | (8) $17 + 3 =$ |
| (9) $3 + 14 =$ | (10) $14 + 4 =$ | (11) $15 + 4 =$ | (12) $18 + 1 =$ |
| (13) $5 + 9 =$ | (14) $2 + 5 =$ | (15) $4 + 15 =$ | (16) $8 + 4 =$ |
| (17) $1 + 6 =$ | (18) $10 + 1 =$ | (19) $4 + 8 =$ | (20) $15 + 4 =$ |
| (21) $2 + 9 =$ | (22) $19 + 1 =$ | (23) $16 + 3 =$ | (24) $7 + 13 =$ |
| (25) $6 + 12 =$ | (26) $4 + 8 =$ | (27) $7 + 1 =$ | (28) $17 + 3 =$ |
| (29) $4 + 12 =$ | (30) $18 + 2 =$ | (31) $7 + 7 =$ | (32) $6 + 13 =$ |
| (33) $2 + 16 =$ | (34) $17 + 3 =$ | (35) $19 + 1 =$ | (36) $6 + 11 =$ |
| (37) $2 + 11 =$ | (38) $9 + 10 =$ | (39) $14 + 1 =$ | (40) $6 + 8 =$ |
| (41) $5 + 12 =$ | (42) $16 + 1 =$ | (43) $16 + 3 =$ | (44) $9 + 4 =$ |
| (45) $4 + 2 =$ | (46) $12 + 8 =$ | (47) $9 + 4 =$ | (48) $12 + 1 =$ |
| (49) $18 + 2 =$ | (50) $1 + 18 =$ | (51) $4 + 9 =$ | (52) $17 + 3 =$ |
| (53) $16 + 3 =$ | (54) $6 + 3 =$ | (55) $7 + 12 =$ | (56) $11 + 4 =$ |
| (57) $5 + 7 =$ | (58) $7 + 11 =$ | (59) $13 + 3 =$ | (60) $1 + 3 =$ |
| (61) $13 + 7 =$ | (62) $1 + 10 =$ | (63) $9 + 2 =$ | (64) $14 + 6 =$ |
| (65) $16 + 4 =$ | (66) $1 + 14 =$ | (67) $6 + 12 =$ | (68) $1 + 14 =$ |
| (69) $6 + 10 =$ | (70) $8 + 4 =$ | (71) $6 + 14 =$ | (72) $6 + 5 =$ |
| (73) $8 + 8 =$ | (74) $4 + 7 =$ | (75) $10 + 9 =$ | (76) $9 + 11 =$ |
| (77) $16 + 2 =$ | (78) $12 + 7 =$ | (79) $11 + 3 =$ | (80) $6 + 4 =$ |
| (81) $8 + 9 =$ | (82) $2 + 3 =$ | (83) $15 + 4 =$ | (84) $12 + 3 =$ |
| (85) $14 + 2 =$ | (86) $15 + 5 =$ | (87) $12 + 3 =$ | (88) $1 + 3 =$ |
| (89) $19 + 1 =$ | (90) $18 + 2 =$ | (91) $11 + 6 =$ | (92) $2 + 14 =$ |
| (93) $7 + 1 =$ | (94) $10 + 10 =$ | (95) $14 + 3 =$ | (96) $1 + 8 =$ |
| (97) $9 + 9 =$ | (98) $14 + 2 =$ | (99) $13 + 1 =$ | (100) $8 + 12 =$ |

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 16 | (3) 17 | (4) 20 |
| (5) 20 | (6) 18 | (7) 16 | (8) 20 |
| (9) 17 | (10) 10 | (11) 10 | (12) 17 |
| (13) 20 | (14) 16 | (15) 13 | (16) 20 |
| (17) 10 | (18) 17 | (19) 20 | (20) 16 |
| (21) 8 | (22) 20 | (23) 15 | (24) 18 |
| (25) 10 | (26) 15 | (27) 20 | (28) 19 |
| (29) 20 | (30) 18 | (31) 15 | (32) 20 |
| (33) 20 | (34) 20 | (35) 8 | (36) 11 |
| (37) 19 | (38) 10 | (39) 18 | (40) 20 |
| (41) 19 | (42) 14 | (43) 20 | (44) 18 |
| (45) 19 | (46) 16 | (47) 16 | (48) 17 |
| (49) 18 | (50) 15 | (51) 16 | (52) 18 |
| (53) 6 | (54) 19 | (55) 6 | (56) 6 |
| (57) 16 | (58) 15 | (59) 18 | (60) 9 |
| (61) 16 | (62) 15 | (63) 11 | (64) 4 |
| (65) 17 | (66) 12 | (67) 18 | (68) 20 |
| (69) 19 | (70) 20 | (71) 7 | (72) 19 |
| (73) 12 | (74) 20 | (75) 19 | (76) 13 |
| (77) 20 | (78) 20 | (79) 6 | (80) 20 |
| (81) 20 | (82) 20 | (83) 20 | (84) 19 |
| (85) 10 | (86) 20 | (87) 16 | (88) 10 |
| (89) 16 | (90) 15 | (91) 18 | (92) 18 |
| (93) 20 | (94) 18 | (95) 20 | (96) 20 |
| (97) 18 | (98) 16 | (99) 7 | (100) 13 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 5 | (3) 19 | (4) 14 |
| (5) 16 | (6) 19 | (7) 19 | (8) 17 |
| (9) 13 | (10) 20 | (11) 12 | (12) 11 |
| (13) 19 | (14) 14 | (15) 9 | (16) 10 |
| (17) 18 | (18) 18 | (19) 20 | (20) 15 |
| (21) 15 | (22) 20 | (23) 17 | (24) 12 |
| (25) 18 | (26) 13 | (27) 18 | (28) 18 |
| (29) 20 | (30) 16 | (31) 19 | (32) 20 |
| (33) 19 | (34) 19 | (35) 18 | (36) 16 |
| (37) 11 | (38) 16 | (39) 20 | (40) 12 |
| (41) 20 | (42) 16 | (43) 17 | (44) 13 |
| (45) 20 | (46) 18 | (47) 16 | (48) 18 |
| (49) 20 | (50) 20 | (51) 18 | (52) 16 |
| (53) 20 | (54) 15 | (55) 7 | (56) 16 |
| (57) 10 | (58) 20 | (59) 20 | (60) 17 |
| (61) 17 | (62) 17 | (63) 19 | (64) 20 |
| (65) 14 | (66) 16 | (67) 3 | (68) 15 |
| (69) 15 | (70) 12 | (71) 19 | (72) 17 |
| (73) 17 | (74) 14 | (75) 19 | (76) 19 |
| (77) 18 | (78) 20 | (79) 20 | (80) 20 |
| (81) 12 | (82) 16 | (83) 17 | (84) 17 |
| (85) 20 | (86) 19 | (87) 16 | (88) 13 |
| (89) 20 | (90) 20 | (91) 19 | (92) 6 |
| (93) 19 | (94) 14 | (95) 17 | (96) 11 |
| (97) 18 | (98) 19 | (99) 18 | (100) 19 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 6 | (3) 20 | (4) 12 |
| (5) 19 | (6) 8 | (7) 17 | (8) 19 |
| (9) 20 | (10) 12 | (11) 18 | (12) 16 |
| (13) 17 | (14) 10 | (15) 20 | (16) 18 |
| (17) 20 | (18) 18 | (19) 17 | (20) 15 |
| (21) 16 | (22) 20 | (23) 19 | (24) 5 |
| (25) 19 | (26) 18 | (27) 16 | (28) 16 |
| (29) 19 | (30) 20 | (31) 19 | (32) 20 |
| (33) 13 | (34) 18 | (35) 17 | (36) 20 |
| (37) 14 | (38) 15 | (39) 15 | (40) 11 |
| (41) 17 | (42) 7 | (43) 8 | (44) 20 |
| (45) 17 | (46) 15 | (47) 18 | (48) 2 |
| (49) 16 | (50) 16 | (51) 20 | (52) 5 |
| (53) 18 | (54) 11 | (55) 6 | (56) 20 |
| (57) 19 | (58) 17 | (59) 13 | (60) 20 |
| (61) 20 | (62) 17 | (63) 17 | (64) 20 |
| (65) 20 | (66) 20 | (67) 12 | (68) 17 |
| (69) 16 | (70) 3 | (71) 18 | (72) 16 |
| (73) 12 | (74) 18 | (75) 20 | (76) 16 |
| (77) 19 | (78) 20 | (79) 11 | (80) 17 |
| (81) 13 | (82) 20 | (83) 18 | (84) 19 |
| (85) 5 | (86) 11 | (87) 3 | (88) 17 |
| (89) 18 | (90) 15 | (91) 18 | (92) 20 |
| (93) 18 | (94) 11 | (95) 13 | (96) 20 |
| (97) 14 | (98) 17 | (99) 20 | (100) 19 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 19 | (2) 8 | (3) 12 | (4) 14 |
| (5) 20 | (6) 13 | (7) 20 | (8) 9 |
| (9) 16 | (10) 20 | (11) 19 | (12) 15 |
| (13) 17 | (14) 18 | (15) 20 | (16) 19 |
| (17) 14 | (18) 18 | (19) 15 | (20) 16 |
| (21) 12 | (22) 20 | (23) 19 | (24) 16 |
| (25) 12 | (26) 18 | (27) 19 | (28) 11 |
| (29) 13 | (30) 12 | (31) 19 | (32) 16 |
| (33) 15 | (34) 17 | (35) 14 | (36) 10 |
| (37) 13 | (38) 3 | (39) 7 | (40) 10 |
| (41) 14 | (42) 16 | (43) 13 | (44) 11 |
| (45) 18 | (46) 12 | (47) 15 | (48) 10 |
| (49) 15 | (50) 16 | (51) 18 | (52) 16 |
| (53) 17 | (54) 17 | (55) 15 | (56) 20 |
| (57) 19 | (58) 16 | (59) 8 | (60) 6 |
| (61) 19 | (62) 2 | (63) 20 | (64) 13 |
| (65) 13 | (66) 20 | (67) 8 | (68) 13 |
| (69) 17 | (70) 6 | (71) 12 | (72) 11 |
| (73) 17 | (74) 16 | (75) 19 | (76) 20 |
| (77) 20 | (78) 19 | (79) 15 | (80) 20 |
| (81) 14 | (82) 16 | (83) 16 | (84) 19 |
| (85) 19 | (86) 18 | (87) 9 | (88) 9 |
| (89) 16 | (90) 20 | (91) 13 | (92) 19 |
| (93) 15 | (94) 18 | (95) 15 | (96) 17 |
| (97) 16 | (98) 19 | (99) 12 | (100) 7 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 11 | (3) 20 | (4) 19 |
| (5) 20 | (6) 18 | (7) 17 | (8) 19 |
| (9) 20 | (10) 9 | (11) 16 | (12) 19 |
| (13) 18 | (14) 8 | (15) 19 | (16) 10 |
| (17) 15 | (18) 15 | (19) 19 | (20) 20 |
| (21) 20 | (22) 14 | (23) 17 | (24) 16 |
| (25) 12 | (26) 10 | (27) 20 | (28) 18 |
| (29) 19 | (30) 15 | (31) 11 | (32) 19 |
| (33) 20 | (34) 20 | (35) 12 | (36) 20 |
| (37) 17 | (38) 18 | (39) 16 | (40) 18 |
| (41) 13 | (42) 19 | (43) 9 | (44) 17 |
| (45) 19 | (46) 9 | (47) 10 | (48) 10 |
| (49) 17 | (50) 15 | (51) 11 | (52) 6 |
| (53) 19 | (54) 17 | (55) 19 | (56) 17 |
| (57) 18 | (58) 15 | (59) 18 | (60) 15 |
| (61) 11 | (62) 19 | (63) 20 | (64) 6 |
| (65) 20 | (66) 19 | (67) 12 | (68) 13 |
| (69) 3 | (70) 19 | (71) 19 | (72) 17 |
| (73) 18 | (74) 16 | (75) 12 | (76) 20 |
| (77) 17 | (78) 15 | (79) 16 | (80) 20 |
| (81) 6 | (82) 20 | (83) 19 | (84) 13 |
| (85) 20 | (86) 15 | (87) 18 | (88) 12 |
| (89) 19 | (90) 20 | (91) 20 | (92) 18 |
| (93) 11 | (94) 20 | (95) 11 | (96) 20 |
| (97) 20 | (98) 20 | (99) 13 | (100) 20 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 20 | (3) 14 | (4) 7 |
| (5) 20 | (6) 19 | (7) 16 | (8) 15 |
| (9) 16 | (10) 18 | (11) 9 | (12) 15 |
| (13) 12 | (14) 15 | (15) 17 | (16) 11 |
| (17) 18 | (18) 18 | (19) 19 | (20) 12 |
| (21) 6 | (22) 16 | (23) 2 | (24) 20 |
| (25) 20 | (26) 17 | (27) 12 | (28) 5 |
| (29) 18 | (30) 20 | (31) 15 | (32) 19 |
| (33) 14 | (34) 17 | (35) 3 | (36) 20 |
| (37) 20 | (38) 9 | (39) 17 | (40) 20 |
| (41) 9 | (42) 20 | (43) 11 | (44) 20 |
| (45) 16 | (46) 13 | (47) 11 | (48) 17 |
| (49) 19 | (50) 17 | (51) 10 | (52) 17 |
| (53) 12 | (54) 17 | (55) 16 | (56) 11 |
| (57) 13 | (58) 11 | (59) 18 | (60) 19 |
| (61) 6 | (62) 9 | (63) 20 | (64) 13 |
| (65) 10 | (66) 8 | (67) 20 | (68) 19 |
| (69) 20 | (70) 18 | (71) 20 | (72) 18 |
| (73) 18 | (74) 16 | (75) 12 | (76) 16 |
| (77) 19 | (78) 6 | (79) 14 | (80) 5 |
| (81) 4 | (82) 20 | (83) 14 | (84) 15 |
| (85) 20 | (86) 19 | (87) 12 | (88) 9 |
| (89) 17 | (90) 17 | (91) 19 | (92) 11 |
| (93) 20 | (94) 19 | (95) 16 | (96) 16 |
| (97) 20 | (98) 19 | (99) 13 | (100) 18 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 11 | (2) 20 | (3) 9 | (4) 17 |
| (5) 18 | (6) 19 | (7) 19 | (8) 20 |
| (9) 17 | (10) 18 | (11) 19 | (12) 19 |
| (13) 14 | (14) 7 | (15) 19 | (16) 12 |
| (17) 7 | (18) 11 | (19) 12 | (20) 19 |
| (21) 11 | (22) 20 | (23) 19 | (24) 20 |
| (25) 18 | (26) 12 | (27) 8 | (28) 20 |
| (29) 16 | (30) 20 | (31) 14 | (32) 19 |
| (33) 18 | (34) 20 | (35) 20 | (36) 17 |
| (37) 13 | (38) 19 | (39) 15 | (40) 14 |
| (41) 17 | (42) 17 | (43) 19 | (44) 13 |
| (45) 6 | (46) 20 | (47) 13 | (48) 13 |
| (49) 20 | (50) 19 | (51) 13 | (52) 20 |
| (53) 19 | (54) 9 | (55) 19 | (56) 15 |
| (57) 12 | (58) 18 | (59) 16 | (60) 4 |
| (61) 20 | (62) 11 | (63) 11 | (64) 20 |
| (65) 20 | (66) 15 | (67) 18 | (68) 15 |
| (69) 16 | (70) 12 | (71) 20 | (72) 11 |
| (73) 16 | (74) 11 | (75) 19 | (76) 20 |
| (77) 18 | (78) 19 | (79) 14 | (80) 10 |
| (81) 17 | (82) 5 | (83) 19 | (84) 15 |
| (85) 16 | (86) 20 | (87) 15 | (88) 4 |
| (89) 20 | (90) 20 | (91) 17 | (92) 16 |
| (93) 8 | (94) 20 | (95) 17 | (96) 9 |
| (97) 18 | (98) 16 | (99) 14 | (100) 20 |