

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $4 - 1 =$ | (2) $2 + 5 =$ | (3) $2 - 1 =$ | (4) $11 + 7 =$ |
| (5) $12 - 5 =$ | (6) $13 + 7 =$ | (7) $11 + 4 =$ | (8) $7 + 10 =$ |
| (9) $2 - 2 =$ | (10) $9 + 11 =$ | (11) $7 - 7 =$ | (12) $9 + 11 =$ |
| (13) $17 - 8 =$ | (14) $12 - 10 =$ | (15) $1 - 1 =$ | (16) $13 + 7 =$ |
| (17) $4 - 3 =$ | (18) $19 + 1 =$ | (19) $15 + 2 =$ | (20) $15 - 6 =$ |
| (21) $6 - 4 =$ | (22) $9 + 9 =$ | (23) $7 - 5 =$ | (24) $4 + 12 =$ |
| (25) $12 + 3 =$ | (26) $17 + 3 =$ | (27) $1 + 12 =$ | (28) $7 + 7 =$ |
| (29) $9 - 7 =$ | (30) $4 + 8 =$ | (31) $4 - 3 =$ | (32) $17 + 2 =$ |
| (33) $1 - 1 =$ | (34) $14 + 2 =$ | (35) $6 - 6 =$ | (36) $19 - 16 =$ |
| (37) $14 - 1 =$ | (38) $12 + 8 =$ | (39) $7 - 6 =$ | (40) $8 + 3 =$ |
| (41) $15 + 1 =$ | (42) $12 + 6 =$ | (43) $12 - 1 =$ | (44) $7 - 3 =$ |
| (45) $4 + 2 =$ | (46) $10 - 9 =$ | (47) $17 + 1 =$ | (48) $8 - 7 =$ |
| (49) $3 - 1 =$ | (50) $7 - 3 =$ | (51) $17 + 2 =$ | (52) $4 - 1 =$ |
| (53) $19 + 1 =$ | (54) $6 + 14 =$ | (55) $7 + 5 =$ | (56) $4 + 11 =$ |
| (57) $12 + 2 =$ | (58) $9 - 2 =$ | (59) $10 - 1 =$ | (60) $11 - 6 =$ |
| (61) $1 + 19 =$ | (62) $16 + 3 =$ | (63) $12 + 2 =$ | (64) $17 - 14 =$ |
| (65) $1 - 1 =$ | (66) $9 - 7 =$ | (67) $14 + 3 =$ | (68) $15 + 5 =$ |
| (69) $5 + 15 =$ | (70) $1 + 5 =$ | (71) $2 + 17 =$ | (72) $4 - 4 =$ |
| (73) $19 - 2 =$ | (74) $16 - 1 =$ | (75) $8 - 1 =$ | (76) $18 + 1 =$ |
| (77) $7 + 1 =$ | (78) $2 - 2 =$ | (79) $5 + 6 =$ | (80) $2 + 9 =$ |
| (81) $8 - 7 =$ | (82) $15 - 3 =$ | (83) $1 - 1 =$ | (84) $18 - 15 =$ |
| (85) $5 + 4 =$ | (86) $16 + 4 =$ | (87) $4 + 1 =$ | (88) $3 - 3 =$ |
| (89) $17 + 1 =$ | (90) $5 + 7 =$ | (91) $2 - 1 =$ | (92) $1 + 19 =$ |
| (93) $13 + 2 =$ | (94) $2 + 8 =$ | (95) $13 + 6 =$ | (96) $10 - 9 =$ |
| (97) $17 - 9 =$ | (98) $16 + 2 =$ | (99) $16 + 3 =$ | (100) $8 - 8 =$ |

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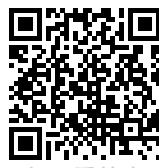
用时 _____

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $1 - 1 =$ | (2) $17 - 7 =$ | (3) $3 - 1 =$ | (4) $2 - 2 =$ |
| (5) $15 + 4 =$ | (6) $9 + 1 =$ | (7) $16 + 3 =$ | (8) $1 + 8 =$ |
| (9) $13 + 7 =$ | (10) $14 - 7 =$ | (11) $4 - 1 =$ | (12) $17 + 1 =$ |
| (13) $2 - 2 =$ | (14) $17 + 3 =$ | (15) $6 + 8 =$ | (16) $13 - 6 =$ |
| (17) $5 - 2 =$ | (18) $12 - 3 =$ | (19) $10 - 5 =$ | (20) $15 + 3 =$ |
| (21) $9 - 9 =$ | (22) $17 - 13 =$ | (23) $13 - 1 =$ | (24) $19 - 6 =$ |
| (25) $1 - 1 =$ | (26) $1 + 11 =$ | (27) $19 - 13 =$ | (28) $19 + 1 =$ |
| (29) $14 + 6 =$ | (30) $7 + 3 =$ | (31) $7 + 2 =$ | (32) $12 - 6 =$ |
| (33) $19 - 18 =$ | (34) $18 + 1 =$ | (35) $7 - 4 =$ | (36) $10 + 9 =$ |
| (37) $14 + 6 =$ | (38) $17 + 3 =$ | (39) $1 + 7 =$ | (40) $1 + 12 =$ |
| (41) $7 - 6 =$ | (42) $5 - 3 =$ | (43) $19 - 19 =$ | (44) $12 + 5 =$ |
| (45) $12 + 6 =$ | (46) $7 + 12 =$ | (47) $12 + 5 =$ | (48) $3 + 11 =$ |
| (49) $12 + 2 =$ | (50) $8 + 12 =$ | (51) $3 + 2 =$ | (52) $15 + 4 =$ |
| (53) $6 - 5 =$ | (54) $17 - 10 =$ | (55) $5 - 5 =$ | (56) $18 - 11 =$ |
| (57) $10 + 8 =$ | (58) $7 - 4 =$ | (59) $1 + 1 =$ | (60) $11 - 8 =$ |
| (61) $5 + 5 =$ | (62) $9 - 6 =$ | (63) $3 + 6 =$ | (64) $7 + 13 =$ |
| (65) $16 + 4 =$ | (66) $3 - 3 =$ | (67) $17 - 14 =$ | (68) $3 + 8 =$ |
| (69) $17 - 3 =$ | (70) $3 - 3 =$ | (71) $10 + 7 =$ | (72) $10 - 5 =$ |
| (73) $5 + 14 =$ | (74) $8 + 3 =$ | (75) $5 - 3 =$ | (76) $19 + 1 =$ |
| (77) $3 + 17 =$ | (78) $1 + 2 =$ | (79) $12 + 3 =$ | (80) $14 - 10 =$ |
| (81) $12 - 5 =$ | (82) $6 - 1 =$ | (83) $4 - 1 =$ | (84) $18 - 15 =$ |
| (85) $18 + 2 =$ | (86) $12 + 1 =$ | (87) $19 - 2 =$ | (88) $12 - 5 =$ |
| (89) $4 + 15 =$ | (90) $7 + 3 =$ | (91) $8 - 5 =$ | (92) $12 - 3 =$ |
| (93) $1 - 1 =$ | (94) $6 - 1 =$ | (95) $3 + 1 =$ | (96) $18 - 14 =$ |
| (97) $8 + 8 =$ | (98) $17 - 9 =$ | (99) $3 + 2 =$ | (100) $7 + 1 =$ |

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- | | | | |
|------------------|------------------|-----------------|------------------|
| (1) $15 - 3 =$ | (2) $3 - 3 =$ | (3) $12 + 3 =$ | (4) $6 + 1 =$ |
| (5) $13 - 6 =$ | (6) $1 - 1 =$ | (7) $11 + 8 =$ | (8) $6 - 2 =$ |
| (9) $6 + 12 =$ | (10) $14 - 12 =$ | (11) $7 + 12 =$ | (12) $8 - 4 =$ |
| (13) $5 + 10 =$ | (14) $19 - 5 =$ | (15) $3 + 13 =$ | (16) $1 + 10 =$ |
| (17) $14 + 5 =$ | (18) $13 + 2 =$ | (19) $16 - 8 =$ | (20) $16 + 3 =$ |
| (21) $6 + 5 =$ | (22) $19 - 5 =$ | (23) $4 - 2 =$ | (24) $12 + 3 =$ |
| (25) $3 + 17 =$ | (26) $9 - 6 =$ | (27) $12 + 5 =$ | (28) $19 - 3 =$ |
| (29) $18 + 1 =$ | (30) $17 + 3 =$ | (31) $19 + 1 =$ | (32) $1 - 1 =$ |
| (33) $9 - 2 =$ | (34) $19 + 1 =$ | (35) $17 + 1 =$ | (36) $4 + 2 =$ |
| (37) $14 + 2 =$ | (38) $19 - 4 =$ | (39) $13 + 6 =$ | (40) $9 - 5 =$ |
| (41) $4 - 2 =$ | (42) $14 + 6 =$ | (43) $15 + 5 =$ | (44) $11 + 7 =$ |
| (45) $6 + 8 =$ | (46) $7 - 3 =$ | (47) $7 + 8 =$ | (48) $12 - 3 =$ |
| (49) $13 + 6 =$ | (50) $10 - 7 =$ | (51) $2 + 6 =$ | (52) $6 - 4 =$ |
| (53) $18 + 2 =$ | (54) $13 + 1 =$ | (55) $1 - 1 =$ | (56) $3 + 13 =$ |
| (57) $3 - 3 =$ | (58) $4 - 2 =$ | (59) $6 - 6 =$ | (60) $5 - 1 =$ |
| (61) $1 + 7 =$ | (62) $6 + 11 =$ | (63) $6 + 13 =$ | (64) $11 - 3 =$ |
| (65) $19 - 17 =$ | (66) $19 - 5 =$ | (67) $2 + 6 =$ | (68) $10 + 5 =$ |
| (69) $7 + 9 =$ | (70) $6 - 2 =$ | (71) $5 + 1 =$ | (72) $13 + 4 =$ |
| (73) $13 - 5 =$ | (74) $11 + 3 =$ | (75) $3 - 3 =$ | (76) $7 - 7 =$ |
| (77) $9 + 10 =$ | (78) $1 + 14 =$ | (79) $8 - 6 =$ | (80) $4 - 3 =$ |
| (81) $14 - 7 =$ | (82) $10 - 4 =$ | (83) $7 + 9 =$ | (84) $11 + 6 =$ |
| (85) $8 - 3 =$ | (86) $9 + 2 =$ | (87) $3 + 4 =$ | (88) $4 + 4 =$ |
| (89) $14 - 2 =$ | (90) $12 - 3 =$ | (91) $18 + 1 =$ | (92) $13 + 6 =$ |
| (93) $12 + 4 =$ | (94) $12 + 3 =$ | (95) $2 - 1 =$ | (96) $14 + 2 =$ |
| (97) $1 + 6 =$ | (98) $15 - 5 =$ | (99) $2 + 13 =$ | (100) $4 + 12 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $1 - 1 =$ | (2) $13 - 7 =$ | (3) $18 - 18 =$ | (4) $12 + 1 =$ |
| (5) $17 - 7 =$ | (6) $8 + 1 =$ | (7) $5 - 3 =$ | (8) $15 - 2 =$ |
| (9) $2 - 1 =$ | (10) $15 - 11 =$ | (11) $10 + 3 =$ | (12) $8 + 3 =$ |
| (13) $11 - 11 =$ | (14) $12 - 4 =$ | (15) $12 - 5 =$ | (16) $7 - 2 =$ |
| (17) $8 - 2 =$ | (18) $16 - 14 =$ | (19) $13 - 11 =$ | (20) $18 + 2 =$ |
| (21) $19 + 1 =$ | (22) $15 - 13 =$ | (23) $5 + 2 =$ | (24) $1 - 1 =$ |
| (25) $1 + 14 =$ | (26) $4 + 3 =$ | (27) $12 + 1 =$ | (28) $11 + 5 =$ |
| (29) $2 + 8 =$ | (30) $16 - 3 =$ | (31) $19 - 6 =$ | (32) $3 + 15 =$ |
| (33) $6 - 1 =$ | (34) $16 - 3 =$ | (35) $11 - 7 =$ | (36) $15 - 11 =$ |
| (37) $13 - 2 =$ | (38) $13 - 7 =$ | (39) $10 - 10 =$ | (40) $9 + 10 =$ |
| (41) $10 - 7 =$ | (42) $11 - 4 =$ | (43) $7 + 9 =$ | (44) $7 - 3 =$ |
| (45) $11 + 1 =$ | (46) $17 - 17 =$ | (47) $17 + 3 =$ | (48) $5 + 13 =$ |
| (49) $7 - 4 =$ | (50) $13 - 11 =$ | (51) $8 - 4 =$ | (52) $12 - 6 =$ |
| (53) $2 + 7 =$ | (54) $7 - 5 =$ | (55) $15 + 1 =$ | (56) $7 - 4 =$ |
| (57) $10 - 3 =$ | (58) $11 - 11 =$ | (59) $16 + 1 =$ | (60) $17 + 1 =$ |
| (61) $6 - 2 =$ | (62) $8 - 2 =$ | (63) $12 - 8 =$ | (64) $8 + 3 =$ |
| (65) $18 + 1 =$ | (66) $18 - 10 =$ | (67) $17 + 3 =$ | (68) $12 - 8 =$ |
| (69) $14 + 5 =$ | (70) $12 - 3 =$ | (71) $18 + 1 =$ | (72) $16 - 9 =$ |
| (73) $12 + 1 =$ | (74) $13 - 13 =$ | (75) $12 + 7 =$ | (76) $9 + 8 =$ |
| (77) $16 + 3 =$ | (78) $7 - 5 =$ | (79) $11 - 5 =$ | (80) $18 - 2 =$ |
| (81) $11 - 4 =$ | (82) $14 + 4 =$ | (83) $1 + 2 =$ | (84) $15 + 4 =$ |
| (85) $14 - 11 =$ | (86) $19 - 15 =$ | (87) $8 - 5 =$ | (88) $17 - 7 =$ |
| (89) $14 + 5 =$ | (90) $1 - 1 =$ | (91) $12 - 8 =$ | (92) $11 + 1 =$ |
| (93) $10 + 9 =$ | (94) $9 + 5 =$ | (95) $10 - 5 =$ | (96) $19 - 5 =$ |
| (97) $11 + 3 =$ | (98) $13 - 7 =$ | (99) $3 + 7 =$ | (100) $17 + 1 =$ |

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- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $1 + 18 =$ | (2) $5 + 2 =$ | (3) $5 - 4 =$ | (4) $7 + 12 =$ |
| (5) $7 + 6 =$ | (6) $19 + 1 =$ | (7) $13 + 4 =$ | (8) $18 + 1 =$ |
| (9) $2 - 2 =$ | (10) $16 + 3 =$ | (11) $15 + 3 =$ | (12) $6 - 3 =$ |
| (13) $18 + 2 =$ | (14) $9 + 8 =$ | (15) $5 + 11 =$ | (16) $13 - 10 =$ |
| (17) $11 + 5 =$ | (18) $6 + 5 =$ | (19) $17 + 2 =$ | (20) $19 + 1 =$ |
| (21) $2 + 15 =$ | (22) $9 - 5 =$ | (23) $14 + 2 =$ | (24) $15 - 4 =$ |
| (25) $18 - 5 =$ | (26) $7 - 5 =$ | (27) $14 - 11 =$ | (28) $8 - 5 =$ |
| (29) $12 - 1 =$ | (30) $17 - 10 =$ | (31) $1 + 5 =$ | (32) $6 - 5 =$ |
| (33) $10 + 7 =$ | (34) $7 + 10 =$ | (35) $13 + 3 =$ | (36) $15 - 15 =$ |
| (37) $4 + 5 =$ | (38) $14 - 7 =$ | (39) $9 + 5 =$ | (40) $5 + 9 =$ |
| (41) $9 + 9 =$ | (42) $10 - 2 =$ | (43) $11 - 5 =$ | (44) $9 - 3 =$ |
| (45) $15 - 1 =$ | (46) $12 + 5 =$ | (47) $6 + 10 =$ | (48) $5 + 2 =$ |
| (49) $13 - 5 =$ | (50) $3 + 17 =$ | (51) $2 - 1 =$ | (52) $4 - 4 =$ |
| (53) $14 - 9 =$ | (54) $2 + 2 =$ | (55) $18 + 1 =$ | (56) $3 + 13 =$ |
| (57) $3 - 2 =$ | (58) $15 - 9 =$ | (59) $12 - 5 =$ | (60) $19 + 1 =$ |
| (61) $4 - 4 =$ | (62) $8 - 7 =$ | (63) $3 - 2 =$ | (64) $7 - 1 =$ |
| (65) $15 - 15 =$ | (66) $16 - 11 =$ | (67) $12 - 12 =$ | (68) $19 + 1 =$ |
| (69) $16 - 15 =$ | (70) $6 + 4 =$ | (71) $18 - 16 =$ | (72) $8 + 2 =$ |
| (73) $11 - 11 =$ | (74) $8 - 8 =$ | (75) $2 + 13 =$ | (76) $12 + 4 =$ |
| (77) $5 + 6 =$ | (78) $11 + 4 =$ | (79) $8 - 6 =$ | (80) $12 + 6 =$ |
| (81) $4 + 9 =$ | (82) $5 - 1 =$ | (83) $4 - 4 =$ | (84) $10 - 7 =$ |
| (85) $9 + 5 =$ | (86) $13 - 3 =$ | (87) $13 + 2 =$ | (88) $2 - 2 =$ |
| (89) $14 - 11 =$ | (90) $18 - 12 =$ | (91) $2 - 2 =$ | (92) $7 - 2 =$ |
| (93) $18 - 11 =$ | (94) $7 + 7 =$ | (95) $16 - 3 =$ | (96) $1 + 19 =$ |
| (97) $18 - 10 =$ | (98) $3 - 3 =$ | (99) $2 + 9 =$ | (100) $16 - 15 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $8 - 3 =$ | (2) $14 - 8 =$ | (3) $5 + 5 =$ | (4) $3 - 2 =$ |
| (5) $17 + 3 =$ | (6) $12 - 2 =$ | (7) $12 - 8 =$ | (8) $2 + 18 =$ |
| (9) $18 + 2 =$ | (10) $9 + 11 =$ | (11) $19 + 1 =$ | (12) $14 - 5 =$ |
| (13) $5 + 8 =$ | (14) $12 - 8 =$ | (15) $18 + 1 =$ | (16) $4 - 3 =$ |
| (17) $19 + 1 =$ | (18) $5 - 3 =$ | (19) $11 - 3 =$ | (20) $15 - 15 =$ |
| (21) $10 + 5 =$ | (22) $1 - 1 =$ | (23) $9 - 9 =$ | (24) $4 - 4 =$ |
| (25) $19 - 1 =$ | (26) $18 + 1 =$ | (27) $4 - 1 =$ | (28) $6 + 8 =$ |
| (29) $9 - 5 =$ | (30) $12 - 7 =$ | (31) $18 + 2 =$ | (32) $11 + 8 =$ |
| (33) $15 + 1 =$ | (34) $11 + 4 =$ | (35) $6 - 6 =$ | (36) $14 - 6 =$ |
| (37) $17 + 3 =$ | (38) $9 + 7 =$ | (39) $13 + 7 =$ | (40) $6 - 6 =$ |
| (41) $8 + 4 =$ | (42) $4 - 2 =$ | (43) $5 - 5 =$ | (44) $14 + 4 =$ |
| (45) $6 - 3 =$ | (46) $6 + 6 =$ | (47) $9 - 9 =$ | (48) $8 - 2 =$ |
| (49) $4 + 11 =$ | (50) $10 - 10 =$ | (51) $17 + 3 =$ | (52) $6 + 13 =$ |
| (53) $17 - 16 =$ | (54) $11 + 1 =$ | (55) $3 - 2 =$ | (56) $9 + 10 =$ |
| (57) $7 + 1 =$ | (58) $8 - 2 =$ | (59) $8 - 8 =$ | (60) $16 - 4 =$ |
| (61) $4 + 1 =$ | (62) $3 + 14 =$ | (63) $11 + 3 =$ | (64) $11 - 7 =$ |
| (65) $19 + 1 =$ | (66) $12 + 8 =$ | (67) $17 + 2 =$ | (68) $3 - 1 =$ |
| (69) $6 - 5 =$ | (70) $6 - 2 =$ | (71) $19 - 16 =$ | (72) $17 - 10 =$ |
| (73) $9 + 6 =$ | (74) $13 - 5 =$ | (75) $18 + 2 =$ | (76) $17 + 1 =$ |
| (77) $18 - 18 =$ | (78) $2 - 1 =$ | (79) $4 - 4 =$ | (80) $8 + 6 =$ |
| (81) $3 - 2 =$ | (82) $15 + 1 =$ | (83) $1 - 1 =$ | (84) $19 - 16 =$ |
| (85) $12 - 11 =$ | (86) $1 + 13 =$ | (87) $12 + 2 =$ | (88) $2 + 6 =$ |
| (89) $2 + 18 =$ | (90) $11 - 3 =$ | (91) $6 + 1 =$ | (92) $9 - 9 =$ |
| (93) $7 + 9 =$ | (94) $8 + 10 =$ | (95) $19 + 1 =$ | (96) $19 - 10 =$ |
| (97) $9 + 3 =$ | (98) $19 - 17 =$ | (99) $7 - 1 =$ | (100) $2 + 1 =$ |

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|---------------|----------------|----------------|-----------------|
| (1) 9 + 9 = | (2) 7 + 11 = | (3) 6 + 4 = | (4) 15 + 2 = |
| (5) 9 - 8 = | (6) 10 + 7 = | (7) 4 + 12 = | (8) 10 + 3 = |
| (9) 19 + 1 = | (10) 2 - 1 = | (11) 18 + 1 = | (12) 14 - 9 = |
| (13) 7 - 7 = | (14) 1 + 5 = | (15) 5 - 4 = | (16) 19 + 1 = |
| (17) 11 - 5 = | (18) 8 - 8 = | (19) 3 - 1 = | (20) 4 + 3 = |
| (21) 13 + 4 = | (22) 11 + 4 = | (23) 7 - 5 = | (24) 13 + 2 = |
| (25) 16 - 2 = | (26) 7 + 1 = | (27) 10 - 6 = | (28) 6 + 8 = |
| (29) 13 + 5 = | (30) 15 - 3 = | (31) 15 - 9 = | (32) 11 - 3 = |
| (33) 10 - 6 = | (34) 13 + 1 = | (35) 9 + 4 = | (36) 16 - 12 = |
| (37) 10 - 4 = | (38) 3 - 3 = | (39) 12 - 3 = | (40) 15 - 6 = |
| (41) 15 + 2 = | (42) 6 + 14 = | (43) 19 + 1 = | (44) 8 + 2 = |
| (45) 8 + 3 = | (46) 3 - 3 = | (47) 11 + 6 = | (48) 3 - 2 = |
| (49) 13 - 7 = | (50) 8 - 6 = | (51) 14 - 3 = | (52) 19 + 1 = |
| (53) 17 + 3 = | (54) 18 + 1 = | (55) 1 - 1 = | (56) 6 - 1 = |
| (57) 15 + 1 = | (58) 19 + 1 = | (59) 14 + 5 = | (60) 7 + 4 = |
| (61) 14 - 7 = | (62) 5 - 5 = | (63) 17 - 5 = | (64) 6 - 6 = |
| (65) 6 - 1 = | (66) 12 - 11 = | (67) 16 + 2 = | (68) 7 - 7 = |
| (69) 15 + 3 = | (70) 5 + 15 = | (71) 19 + 1 = | (72) 12 - 1 = |
| (73) 6 + 7 = | (74) 4 - 4 = | (75) 13 - 10 = | (76) 5 + 10 = |
| (77) 11 + 8 = | (78) 15 - 11 = | (79) 1 + 2 = | (80) 11 + 1 = |
| (81) 6 + 12 = | (82) 2 + 14 = | (83) 1 + 8 = | (84) 7 + 13 = |
| (85) 1 - 1 = | (86) 9 - 9 = | (87) 17 + 3 = | (88) 7 + 3 = |
| (89) 6 + 12 = | (90) 13 - 9 = | (91) 19 + 1 = | (92) 6 - 6 = |
| (93) 6 + 7 = | (94) 13 - 2 = | (95) 12 + 8 = | (96) 11 + 9 = |
| (97) 4 + 13 = | (98) 10 - 9 = | (99) 13 - 12 = | (100) 10 - 10 = |

二十以内加减法计算练习题答案

第1页答案

(1) 3	(2) 7	(3) 1	(4) 18	(5) 7	(6) 20	(7) 15	(8) 17
(9) 0	(10) 20	(11) 0	(12) 20	(13) 9	(14) 2	(15) 0	(16) 20
(17) 1	(18) 20	(19) 17	(20) 9	(21) 2	(22) 18	(23) 2	(24) 16
(25) 15	(26) 20	(27) 13	(28) 14	(29) 2	(30) 12	(31) 1	(32) 19
(33) 0	(34) 16	(35) 0	(36) 3	(37) 13	(38) 20	(39) 1	(40) 11
(41) 16	(42) 18	(43) 11	(44) 4	(45) 6	(46) 1	(47) 18	(48) 1
(49) 2	(50) 4	(51) 19	(52) 3	(53) 20	(54) 20	(55) 12	(56) 15
(57) 14	(58) 7	(59) 9	(60) 5	(61) 20	(62) 19	(63) 14	(64) 3
(65) 0	(66) 2	(67) 17	(68) 20	(69) 20	(70) 6	(71) 19	(72) 0
(73) 17	(74) 15	(75) 7	(76) 19	(77) 8	(78) 0	(79) 11	(80) 11
(81) 1	(82) 12	(83) 0	(84) 3	(85) 9	(86) 20	(87) 5	(88) 0
(89) 18	(90) 12	(91) 1	(92) 20	(93) 15	(94) 10	(95) 19	(96) 1
(97) 8	(98) 18	(99) 19	(100) 0				

第2页答案

(1) 0	(2) 10	(3) 2	(4) 0	(5) 19	(6) 10	(7) 19	(8) 9
(9) 20	(10) 7	(11) 3	(12) 18	(13) 0	(14) 20	(15) 14	(16) 7
(17) 3	(18) 9	(19) 5	(20) 18	(21) 0	(22) 4	(23) 12	(24) 13
(25) 0	(26) 12	(27) 6	(28) 20	(29) 20	(30) 10	(31) 9	(32) 6
(33) 1	(34) 19	(35) 3	(36) 19	(37) 20	(38) 20	(39) 8	(40) 13
(41) 1	(42) 2	(43) 0	(44) 17	(45) 18	(46) 19	(47) 17	(48) 14
(49) 14	(50) 20	(51) 5	(52) 19	(53) 1	(54) 7	(55) 0	(56) 7
(57) 18	(58) 3	(59) 2	(60) 3	(61) 10	(62) 3	(63) 9	(64) 20
(65) 20	(66) 0	(67) 3	(68) 11	(69) 14	(70) 0	(71) 17	(72) 5
(73) 19	(74) 11	(75) 2	(76) 20	(77) 20	(78) 3	(79) 15	(80) 4
(81) 7	(82) 5	(83) 3	(84) 3	(85) 20	(86) 13	(87) 17	(88) 7
(89) 19	(90) 10	(91) 3	(92) 9	(93) 0	(94) 5	(95) 4	(96) 4
(97) 16	(98) 8	(99) 5	(100) 8				

二十以内加减法计算练习题答案

第3页答案

(1) 12	(2) 0	(3) 15	(4) 7	(5) 7	(6) 0	(7) 19	(8) 4
(9) 18	(10) 2	(11) 19	(12) 4	(13) 15	(14) 14	(15) 16	(16) 11
(17) 19	(18) 15	(19) 8	(20) 19	(21) 11	(22) 14	(23) 2	(24) 15
(25) 20	(26) 3	(27) 17	(28) 16	(29) 19	(30) 20	(31) 20	(32) 0
(33) 7	(34) 20	(35) 18	(36) 6	(37) 16	(38) 15	(39) 19	(40) 4
(41) 2	(42) 20	(43) 20	(44) 18	(45) 14	(46) 4	(47) 15	(48) 9
(49) 19	(50) 3	(51) 8	(52) 2	(53) 20	(54) 14	(55) 0	(56) 16
(57) 0	(58) 2	(59) 0	(60) 4	(61) 8	(62) 17	(63) 19	(64) 8
(65) 2	(66) 14	(67) 8	(68) 15	(69) 16	(70) 4	(71) 6	(72) 17
(73) 8	(74) 14	(75) 0	(76) 0	(77) 19	(78) 15	(79) 2	(80) 1
(81) 7	(82) 6	(83) 16	(84) 17	(85) 5	(86) 11	(87) 7	(88) 8
(89) 12	(90) 9	(91) 19	(92) 19	(93) 16	(94) 15	(95) 1	(96) 16
(97) 7	(98) 10	(99) 15	(100) 16				

第4页答案

(1) 0	(2) 6	(3) 0	(4) 13	(5) 10	(6) 9	(7) 2	(8) 13
(9) 1	(10) 4	(11) 13	(12) 11	(13) 0	(14) 8	(15) 7	(16) 5
(17) 6	(18) 2	(19) 2	(20) 20	(21) 20	(22) 2	(23) 7	(24) 0
(25) 15	(26) 7	(27) 13	(28) 16	(29) 10	(30) 13	(31) 13	(32) 18
(33) 5	(34) 13	(35) 4	(36) 4	(37) 11	(38) 6	(39) 0	(40) 19
(41) 3	(42) 7	(43) 16	(44) 4	(45) 12	(46) 0	(47) 20	(48) 18
(49) 3	(50) 2	(51) 4	(52) 6	(53) 9	(54) 2	(55) 16	(56) 3
(57) 7	(58) 0	(59) 17	(60) 18	(61) 4	(62) 6	(63) 4	(64) 11
(65) 19	(66) 8	(67) 20	(68) 4	(69) 19	(70) 9	(71) 19	(72) 7
(73) 13	(74) 0	(75) 19	(76) 17	(77) 19	(78) 2	(79) 6	(80) 16
(81) 7	(82) 18	(83) 3	(84) 19	(85) 3	(86) 4	(87) 3	(88) 10
(89) 19	(90) 0	(91) 4	(92) 12	(93) 19	(94) 14	(95) 5	(96) 14
(97) 14	(98) 6	(99) 10	(100) 18				

二十以内加减法计算练习题答案

第5页答案

(1) 19	(2) 7	(3) 1	(4) 19	(5) 13	(6) 20	(7) 17	(8) 19
(9) 0	(10) 19	(11) 18	(12) 3	(13) 20	(14) 17	(15) 16	(16) 3
(17) 16	(18) 11	(19) 19	(20) 20	(21) 17	(22) 4	(23) 16	(24) 11
(25) 13	(26) 2	(27) 3	(28) 3	(29) 11	(30) 7	(31) 6	(32) 1
(33) 17	(34) 17	(35) 16	(36) 0	(37) 9	(38) 7	(39) 14	(40) 14
(41) 18	(42) 8	(43) 6	(44) 6	(45) 14	(46) 17	(47) 16	(48) 7
(49) 8	(50) 20	(51) 1	(52) 0	(53) 5	(54) 4	(55) 19	(56) 16
(57) 1	(58) 6	(59) 7	(60) 20	(61) 0	(62) 1	(63) 1	(64) 6
(65) 0	(66) 5	(67) 0	(68) 20	(69) 1	(70) 10	(71) 2	(72) 10
(73) 0	(74) 0	(75) 15	(76) 16	(77) 11	(78) 15	(79) 2	(80) 18
(81) 13	(82) 4	(83) 0	(84) 3	(85) 14	(86) 10	(87) 15	(88) 0
(89) 3	(90) 6	(91) 0	(92) 5	(93) 7	(94) 14	(95) 13	(96) 20
(97) 8	(98) 0	(99) 11	(100) 1				

第6页答案

(1) 5	(2) 6	(3) 10	(4) 1	(5) 20	(6) 10	(7) 4	(8) 20
(9) 20	(10) 20	(11) 20	(12) 9	(13) 13	(14) 4	(15) 19	(16) 1
(17) 20	(18) 2	(19) 8	(20) 0	(21) 15	(22) 0	(23) 0	(24) 0
(25) 18	(26) 19	(27) 3	(28) 14	(29) 4	(30) 5	(31) 20	(32) 19
(33) 16	(34) 15	(35) 0	(36) 8	(37) 20	(38) 16	(39) 20	(40) 0
(41) 12	(42) 2	(43) 0	(44) 18	(45) 3	(46) 12	(47) 0	(48) 6
(49) 15	(50) 0	(51) 20	(52) 19	(53) 1	(54) 12	(55) 1	(56) 19
(57) 8	(58) 6	(59) 0	(60) 12	(61) 5	(62) 17	(63) 14	(64) 4
(65) 20	(66) 20	(67) 19	(68) 2	(69) 1	(70) 4	(71) 3	(72) 7
(73) 15	(74) 8	(75) 20	(76) 18	(77) 0	(78) 1	(79) 0	(80) 14
(81) 1	(82) 16	(83) 0	(84) 3	(85) 1	(86) 14	(87) 14	(88) 8
(89) 20	(90) 8	(91) 7	(92) 0	(93) 16	(94) 18	(95) 20	(96) 9
(97) 12	(98) 2	(99) 6	(100) 3				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 18 | (2) 18 | (3) 10 | (4) 17 | (5) 1 | (6) 17 | (7) 16 | (8) 13 |
| (9) 20 | (10) 1 | (11) 19 | (12) 5 | (13) 0 | (14) 6 | (15) 1 | (16) 20 |
| (17) 6 | (18) 0 | (19) 2 | (20) 7 | (21) 17 | (22) 15 | (23) 2 | (24) 15 |
| (25) 14 | (26) 8 | (27) 4 | (28) 14 | (29) 18 | (30) 12 | (31) 6 | (32) 8 |
| (33) 4 | (34) 14 | (35) 13 | (36) 4 | (37) 6 | (38) 0 | (39) 9 | (40) 9 |
| (41) 17 | (42) 20 | (43) 20 | (44) 10 | (45) 11 | (46) 0 | (47) 17 | (48) 1 |
| (49) 6 | (50) 2 | (51) 11 | (52) 20 | (53) 20 | (54) 19 | (55) 0 | (56) 5 |
| (57) 16 | (58) 20 | (59) 19 | (60) 11 | (61) 7 | (62) 0 | (63) 12 | (64) 0 |
| (65) 5 | (66) 1 | (67) 18 | (68) 0 | (69) 18 | (70) 20 | (71) 20 | (72) 11 |
| (73) 13 | (74) 0 | (75) 3 | (76) 15 | (77) 19 | (78) 4 | (79) 3 | (80) 12 |
| (81) 18 | (82) 16 | (83) 9 | (84) 20 | (85) 0 | (86) 0 | (87) 20 | (88) 10 |
| (89) 18 | (90) 4 | (91) 20 | (92) 0 | (93) 13 | (94) 11 | (95) 20 | (96) 20 |
| (97) 17 | (98) 1 | (99) 1 | (100) 0 | | | | |