

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|------------------|------------------|
| (1) $6 + 5 =$ | (2) $19 + 1 =$ | (3) $11 + 2 =$ | (4) $18 + 1 =$ |
| (5) $2 + 6 =$ | (6) $18 + 2 =$ | (7) $15 + 2 =$ | (8) $9 + 5 =$ |
| (9) $13 + 1 =$ | (10) $12 + 6 =$ | (11) $16 + 2 =$ | (12) $3 + 5 =$ |
| (13) $1 + 8 =$ | (14) $14 + 5 =$ | (15) $6 + 8 =$ | (16) $19 + 1 =$ |
| (17) $11 + 1 =$ | (18) $19 + 1 =$ | (19) $7 + 2 =$ | (20) $2 + 3 =$ |
| (21) $3 + 15 =$ | (22) $18 + 1 =$ | (23) $17 + 3 =$ | (24) $19 + 1 =$ |
| (25) $12 + 5 =$ | (26) $4 + 14 =$ | (27) $1 + 13 =$ | (28) $13 + 6 =$ |
| (29) $1 + 17 =$ | (30) $14 + 6 =$ | (31) $2 + 8 =$ | (32) $16 + 3 =$ |
| (33) $7 + 8 =$ | (34) $15 + 5 =$ | (35) $16 + 2 =$ | (36) $5 + 12 =$ |
| (37) $17 + 3 =$ | (38) $6 + 11 =$ | (39) $10 + 4 =$ | (40) $17 + 2 =$ |
| (41) $10 + 6 =$ | (42) $13 + 5 =$ | (43) $1 + 10 =$ | (44) $9 + 10 =$ |
| (45) $18 + 2 =$ | (46) $1 + 18 =$ | (47) $3 + 1 =$ | (48) $15 + 1 =$ |
| (49) $1 + 4 =$ | (50) $16 + 2 =$ | (51) $10 + 10 =$ | (52) $18 + 2 =$ |
| (53) $14 + 1 =$ | (54) $14 + 3 =$ | (55) $15 + 2 =$ | (56) $18 + 1 =$ |
| (57) $1 + 18 =$ | (58) $3 + 16 =$ | (59) $4 + 12 =$ | (60) $19 + 1 =$ |
| (61) $16 + 2 =$ | (62) $1 + 5 =$ | (63) $16 + 4 =$ | (64) $4 + 5 =$ |
| (65) $3 + 6 =$ | (66) $12 + 3 =$ | (67) $13 + 3 =$ | (68) $11 + 3 =$ |
| (69) $15 + 1 =$ | (70) $17 + 1 =$ | (71) $19 + 1 =$ | (72) $5 + 11 =$ |
| (73) $13 + 7 =$ | (74) $15 + 5 =$ | (75) $16 + 2 =$ | (76) $17 + 1 =$ |
| (77) $12 + 5 =$ | (78) $17 + 2 =$ | (79) $12 + 2 =$ | (80) $12 + 6 =$ |
| (81) $12 + 5 =$ | (82) $14 + 4 =$ | (83) $16 + 4 =$ | (84) $16 + 3 =$ |
| (85) $2 + 16 =$ | (86) $12 + 4 =$ | (87) $3 + 17 =$ | (88) $2 + 3 =$ |
| (89) $13 + 2 =$ | (90) $1 + 13 =$ | (91) $11 + 6 =$ | (92) $15 + 1 =$ |
| (93) $11 + 2 =$ | (94) $16 + 3 =$ | (95) $5 + 10 =$ | (96) $2 + 18 =$ |
| (97) $19 + 1 =$ | (98) $7 + 4 =$ | (99) $3 + 8 =$ | (100) $17 + 1 =$ |

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $8 + 4 =$ | (2) $15 + 1 =$ | (3) $9 + 4 =$ | (4) $2 + 6 =$ |
| (5) $19 + 1 =$ | (6) $10 + 7 =$ | (7) $13 + 3 =$ | (8) $18 + 1 =$ |
| (9) $14 + 4 =$ | (10) $15 + 2 =$ | (11) $1 + 13 =$ | (12) $2 + 7 =$ |
| (13) $13 + 4 =$ | (14) $2 + 7 =$ | (15) $17 + 2 =$ | (16) $17 + 3 =$ |
| (17) $7 + 4 =$ | (18) $13 + 6 =$ | (19) $9 + 11 =$ | (20) $11 + 8 =$ |
| (21) $13 + 1 =$ | (22) $6 + 2 =$ | (23) $14 + 4 =$ | (24) $6 + 13 =$ |
| (25) $1 + 2 =$ | (26) $10 + 9 =$ | (27) $3 + 6 =$ | (28) $1 + 7 =$ |
| (29) $12 + 4 =$ | (30) $13 + 5 =$ | (31) $16 + 2 =$ | (32) $5 + 4 =$ |
| (33) $5 + 5 =$ | (34) $7 + 3 =$ | (35) $17 + 1 =$ | (36) $3 + 13 =$ |
| (37) $1 + 3 =$ | (38) $16 + 4 =$ | (39) $18 + 1 =$ | (40) $18 + 2 =$ |
| (41) $16 + 4 =$ | (42) $12 + 2 =$ | (43) $5 + 2 =$ | (44) $11 + 7 =$ |
| (45) $19 + 1 =$ | (46) $15 + 5 =$ | (47) $16 + 4 =$ | (48) $18 + 2 =$ |
| (49) $2 + 2 =$ | (50) $7 + 2 =$ | (51) $10 + 3 =$ | (52) $11 + 7 =$ |
| (53) $7 + 12 =$ | (54) $6 + 13 =$ | (55) $2 + 16 =$ | (56) $4 + 5 =$ |
| (57) $2 + 16 =$ | (58) $12 + 4 =$ | (59) $8 + 11 =$ | (60) $4 + 7 =$ |
| (61) $12 + 5 =$ | (62) $14 + 1 =$ | (63) $6 + 3 =$ | (64) $11 + 8 =$ |
| (65) $16 + 2 =$ | (66) $1 + 18 =$ | (67) $9 + 11 =$ | (68) $6 + 2 =$ |
| (69) $13 + 2 =$ | (70) $2 + 2 =$ | (71) $13 + 2 =$ | (72) $1 + 13 =$ |
| (73) $5 + 3 =$ | (74) $19 + 1 =$ | (75) $5 + 3 =$ | (76) $14 + 3 =$ |
| (77) $12 + 1 =$ | (78) $1 + 18 =$ | (79) $11 + 3 =$ | (80) $9 + 3 =$ |
| (81) $10 + 4 =$ | (82) $6 + 7 =$ | (83) $10 + 1 =$ | (84) $15 + 2 =$ |
| (85) $6 + 7 =$ | (86) $19 + 1 =$ | (87) $16 + 2 =$ | (88) $1 + 16 =$ |
| (89) $9 + 8 =$ | (90) $16 + 1 =$ | (91) $11 + 4 =$ | (92) $13 + 3 =$ |
| (93) $12 + 6 =$ | (94) $2 + 15 =$ | (95) $1 + 10 =$ | (96) $15 + 5 =$ |
| (97) $2 + 11 =$ | (98) $9 + 4 =$ | (99) $15 + 2 =$ | (100) $1 + 15 =$ |

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(1) $8 + 5 =$

(2) $18 + 2 =$

(3) $19 + 1 =$

(4) $18 + 1 =$

(5) $19 + 1 =$

(6) $4 + 8 =$

(7) $12 + 2 =$

(8) $4 + 2 =$

(9) $19 + 1 =$

(10) $2 + 16 =$

(11) $8 + 3 =$

(12) $10 + 10 =$

(13) $9 + 10 =$

(14) $6 + 2 =$

(15) $4 + 3 =$

(16) $13 + 2 =$

(17) $9 + 2 =$

(18) $9 + 3 =$

(19) $8 + 12 =$

(20) $6 + 13 =$

(21) $16 + 4 =$

(22) $8 + 1 =$

(23) $14 + 4 =$

(24) $7 + 7 =$

(25) $16 + 3 =$

(26) $6 + 13 =$

(27) $16 + 2 =$

(28) $10 + 9 =$

(29) $12 + 4 =$

(30) $11 + 2 =$

(31) $2 + 1 =$

(32) $9 + 4 =$

(33) $4 + 14 =$

(34) $2 + 15 =$

(35) $14 + 6 =$

(36) $1 + 18 =$

(37) $10 + 6 =$

(38) $18 + 2 =$

(39) $3 + 1 =$

(40) $13 + 3 =$

(41) $5 + 5 =$

(42) $8 + 10 =$

(43) $16 + 4 =$

(44) $14 + 1 =$

(45) $16 + 1 =$

(46) $7 + 7 =$

(47) $3 + 4 =$

(48) $4 + 2 =$

(49) $19 + 1 =$

(50) $6 + 9 =$

(51) $10 + 3 =$

(52) $12 + 2 =$

(53) $6 + 13 =$

(54) $12 + 7 =$

(55) $19 + 1 =$

(56) $6 + 14 =$

(57) $2 + 3 =$

(58) $6 + 5 =$

(59) $17 + 3 =$

(60) $17 + 1 =$

(61) $7 + 2 =$

(62) $2 + 17 =$

(63) $12 + 3 =$

(64) $6 + 3 =$

(65) $4 + 14 =$

(66) $19 + 1 =$

(67) $2 + 7 =$

(68) $10 + 5 =$

(69) $1 + 9 =$

(70) $10 + 5 =$

(71) $3 + 2 =$

(72) $1 + 1 =$

(73) $7 + 4 =$

(74) $14 + 3 =$

(75) $18 + 2 =$

(76) $6 + 1 =$

(77) $13 + 2 =$

(78) $8 + 2 =$

(79) $18 + 1 =$

(80) $16 + 3 =$

(81) $19 + 1 =$

(82) $14 + 6 =$

(83) $12 + 2 =$

(84) $10 + 6 =$

(85) $19 + 1 =$

(86) $3 + 15 =$

(87) $18 + 2 =$

(88) $13 + 4 =$

(89) $8 + 2 =$

(90) $16 + 2 =$

(91) $16 + 1 =$

(92) $6 + 5 =$

(93) $11 + 8 =$

(94) $16 + 3 =$

(95) $10 + 4 =$

(96) $18 + 1 =$

(97) $15 + 2 =$

(98) $18 + 2 =$

(99) $5 + 8 =$

(100) $6 + 14 =$

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(1) $19 + 1 =$

(2) $1 + 1 =$

(3) $15 + 4 =$

(4) $8 + 11 =$

(5) $6 + 12 =$

(6) $1 + 5 =$

(7) $1 + 10 =$

(8) $6 + 12 =$

(9) $11 + 1 =$

(10) $18 + 2 =$

(11) $13 + 7 =$

(12) $15 + 3 =$

(13) $17 + 1 =$

(14) $14 + 6 =$

(15) $19 + 1 =$

(16) $2 + 1 =$

(17) $17 + 2 =$

(18) $14 + 2 =$

(19) $13 + 7 =$

(20) $14 + 3 =$

(21) $8 + 2 =$

(22) $9 + 4 =$

(23) $6 + 6 =$

(24) $17 + 1 =$

(25) $16 + 2 =$

(26) $6 + 12 =$

(27) $4 + 4 =$

(28) $16 + 1 =$

(29) $12 + 7 =$

(30) $1 + 10 =$

(31) $7 + 8 =$

(32) $15 + 1 =$

(33) $14 + 5 =$

(34) $12 + 8 =$

(35) $17 + 2 =$

(36) $5 + 7 =$

(37) $14 + 3 =$

(38) $14 + 2 =$

(39) $3 + 15 =$

(40) $1 + 16 =$

(41) $7 + 6 =$

(42) $1 + 11 =$

(43) $17 + 1 =$

(44) $11 + 1 =$

(45) $6 + 13 =$

(46) $2 + 11 =$

(47) $19 + 1 =$

(48) $8 + 2 =$

(49) $11 + 1 =$

(50) $10 + 5 =$

(51) $1 + 17 =$

(52) $3 + 6 =$

(53) $7 + 6 =$

(54) $12 + 6 =$

(55) $10 + 6 =$

(56) $2 + 5 =$

(57) $10 + 3 =$

(58) $10 + 10 =$

(59) $2 + 5 =$

(60) $17 + 2 =$

(61) $18 + 2 =$

(62) $12 + 7 =$

(63) $12 + 6 =$

(64) $11 + 4 =$

(65) $16 + 3 =$

(66) $1 + 3 =$

(67) $5 + 14 =$

(68) $17 + 2 =$

(69) $11 + 1 =$

(70) $5 + 3 =$

(71) $5 + 5 =$

(72) $19 + 1 =$

(73) $8 + 8 =$

(74) $3 + 1 =$

(75) $2 + 4 =$

(76) $19 + 1 =$

(77) $14 + 4 =$

(78) $8 + 5 =$

(79) $10 + 10 =$

(80) $3 + 3 =$

(81) $12 + 5 =$

(82) $7 + 7 =$

(83) $19 + 1 =$

(84) $9 + 9 =$

(85) $19 + 1 =$

(86) $3 + 13 =$

(87) $9 + 6 =$

(88) $16 + 4 =$

(89) $15 + 4 =$

(90) $7 + 4 =$

(91) $10 + 10 =$

(92) $13 + 3 =$

(93) $19 + 1 =$

(94) $4 + 10 =$

(95) $14 + 5 =$

(96) $14 + 1 =$

(97) $17 + 3 =$

(98) $16 + 4 =$

(99) $17 + 2 =$

(100) $11 + 1 =$

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(1) $3 + 6 =$

(2) $19 + 1 =$

(3) $6 + 7 =$

(4) $8 + 3 =$

(5) $9 + 5 =$

(6) $16 + 4 =$

(7) $3 + 8 =$

(8) $15 + 2 =$

(9) $14 + 2 =$

(10) $10 + 10 =$

(11) $10 + 3 =$

(12) $10 + 10 =$

(13) $15 + 1 =$

(14) $3 + 7 =$

(15) $18 + 1 =$

(16) $10 + 5 =$

(17) $13 + 2 =$

(18) $8 + 7 =$

(19) $16 + 1 =$

(20) $7 + 9 =$

(21) $12 + 5 =$

(22) $5 + 5 =$

(23) $8 + 11 =$

(24) $14 + 2 =$

(25) $19 + 1 =$

(26) $7 + 10 =$

(27) $13 + 2 =$

(28) $7 + 3 =$

(29) $18 + 2 =$

(30) $11 + 9 =$

(31) $15 + 3 =$

(32) $18 + 1 =$

(33) $5 + 9 =$

(34) $11 + 5 =$

(35) $1 + 7 =$

(36) $2 + 10 =$

(37) $1 + 12 =$

(38) $2 + 9 =$

(39) $3 + 15 =$

(40) $12 + 6 =$

(41) $2 + 15 =$

(42) $1 + 15 =$

(43) $8 + 6 =$

(44) $3 + 6 =$

(45) $4 + 2 =$

(46) $18 + 2 =$

(47) $6 + 1 =$

(48) $4 + 1 =$

(49) $6 + 14 =$

(50) $15 + 4 =$

(51) $1 + 8 =$

(52) $15 + 3 =$

(53) $1 + 5 =$

(54) $5 + 6 =$

(55) $14 + 4 =$

(56) $19 + 1 =$

(57) $3 + 3 =$

(58) $3 + 11 =$

(59) $13 + 7 =$

(60) $3 + 14 =$

(61) $19 + 1 =$

(62) $7 + 9 =$

(63) $2 + 18 =$

(64) $9 + 4 =$

(65) $19 + 1 =$

(66) $15 + 2 =$

(67) $11 + 6 =$

(68) $8 + 4 =$

(69) $3 + 3 =$

(70) $18 + 1 =$

(71) $7 + 13 =$

(72) $9 + 9 =$

(73) $8 + 2 =$

(74) $16 + 3 =$

(75) $18 + 1 =$

(76) $8 + 5 =$

(77) $11 + 4 =$

(78) $10 + 6 =$

(79) $10 + 9 =$

(80) $6 + 12 =$

(81) $13 + 1 =$

(82) $10 + 5 =$

(83) $16 + 4 =$

(84) $3 + 7 =$

(85) $15 + 4 =$

(86) $10 + 1 =$

(87) $9 + 5 =$

(88) $13 + 2 =$

(89) $16 + 4 =$

(90) $12 + 1 =$

(91) $9 + 1 =$

(92) $14 + 2 =$

(93) $15 + 1 =$

(94) $16 + 1 =$

(95) $4 + 9 =$

(96) $6 + 2 =$

(97) $10 + 2 =$

(98) $14 + 2 =$

(99) $10 + 2 =$

(100) $16 + 4 =$

二十以内加法计算练习题



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(1) $8 + 12 =$

(2) $10 + 6 =$

(3) $12 + 4 =$

(4) $7 + 11 =$

(5) $6 + 1 =$

(6) $14 + 4 =$

(7) $3 + 6 =$

(8) $18 + 1 =$

(9) $7 + 1 =$

(10) $14 + 3 =$

(11) $14 + 6 =$

(12) $5 + 12 =$

(13) $11 + 3 =$

(14) $8 + 2 =$

(15) $13 + 5 =$

(16) $3 + 12 =$

(17) $7 + 11 =$

(18) $12 + 7 =$

(19) $10 + 7 =$

(20) $4 + 13 =$

(21) $2 + 11 =$

(22) $18 + 1 =$

(23) $10 + 2 =$

(24) $9 + 4 =$

(25) $3 + 14 =$

(26) $7 + 9 =$

(27) $14 + 5 =$

(28) $7 + 4 =$

(29) $19 + 1 =$

(30) $14 + 6 =$

(31) $14 + 1 =$

(32) $8 + 1 =$

(33) $14 + 5 =$

(34) $8 + 10 =$

(35) $9 + 10 =$

(36) $17 + 2 =$

(37) $3 + 11 =$

(38) $4 + 6 =$

(39) $10 + 10 =$

(40) $5 + 10 =$

(41) $13 + 5 =$

(42) $5 + 6 =$

(43) $4 + 4 =$

(44) $12 + 3 =$

(45) $9 + 11 =$

(46) $6 + 6 =$

(47) $5 + 2 =$

(48) $6 + 9 =$

(49) $2 + 5 =$

(50) $1 + 14 =$

(51) $10 + 7 =$

(52) $14 + 2 =$

(53) $11 + 4 =$

(54) $15 + 5 =$

(55) $13 + 3 =$

(56) $14 + 4 =$

(57) $16 + 2 =$

(58) $2 + 10 =$

(59) $18 + 2 =$

(60) $2 + 18 =$

(61) $8 + 10 =$

(62) $8 + 12 =$

(63) $3 + 16 =$

(64) $4 + 4 =$

(65) $3 + 4 =$

(66) $11 + 6 =$

(67) $14 + 2 =$

(68) $18 + 1 =$

(69) $5 + 10 =$

(70) $16 + 1 =$

(71) $18 + 2 =$

(72) $4 + 14 =$

(73) $17 + 2 =$

(74) $18 + 2 =$

(75) $13 + 4 =$

(76) $12 + 7 =$

(77) $9 + 11 =$

(78) $16 + 1 =$

(79) $3 + 15 =$

(80) $8 + 12 =$

(81) $4 + 15 =$

(82) $9 + 9 =$

(83) $9 + 7 =$

(84) $17 + 2 =$

(85) $1 + 3 =$

(86) $18 + 1 =$

(87) $9 + 6 =$

(88) $16 + 1 =$

(89) $5 + 10 =$

(90) $10 + 4 =$

(91) $9 + 5 =$

(92) $17 + 1 =$

(93) $4 + 4 =$

(94) $4 + 14 =$

(95) $10 + 10 =$

(96) $14 + 6 =$

(97) $5 + 2 =$

(98) $4 + 5 =$

(99) $17 + 3 =$

(100) $6 + 2 =$

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $1 + 5 =$ | (2) $4 + 13 =$ | (3) $12 + 8 =$ | (4) $9 + 4 =$ |
| (5) $16 + 2 =$ | (6) $4 + 15 =$ | (7) $14 + 4 =$ | (8) $16 + 3 =$ |
| (9) $1 + 12 =$ | (10) $13 + 1 =$ | (11) $14 + 3 =$ | (12) $19 + 1 =$ |
| (13) $3 + 4 =$ | (14) $19 + 1 =$ | (15) $3 + 14 =$ | (16) $18 + 2 =$ |
| (17) $9 + 11 =$ | (18) $13 + 1 =$ | (19) $9 + 6 =$ | (20) $2 + 2 =$ |
| (21) $12 + 7 =$ | (22) $1 + 7 =$ | (23) $4 + 1 =$ | (24) $5 + 12 =$ |
| (25) $18 + 2 =$ | (26) $12 + 3 =$ | (27) $15 + 5 =$ | (28) $3 + 16 =$ |
| (29) $4 + 3 =$ | (30) $18 + 1 =$ | (31) $16 + 3 =$ | (32) $13 + 2 =$ |
| (33) $11 + 7 =$ | (34) $12 + 7 =$ | (35) $17 + 3 =$ | (36) $11 + 9 =$ |
| (37) $7 + 3 =$ | (38) $4 + 2 =$ | (39) $15 + 4 =$ | (40) $9 + 11 =$ |
| (41) $4 + 14 =$ | (42) $7 + 6 =$ | (43) $8 + 2 =$ | (44) $5 + 10 =$ |
| (45) $14 + 2 =$ | (46) $8 + 6 =$ | (47) $10 + 4 =$ | (48) $14 + 5 =$ |
| (49) $15 + 1 =$ | (50) $2 + 11 =$ | (51) $8 + 1 =$ | (52) $8 + 8 =$ |
| (53) $12 + 5 =$ | (54) $3 + 9 =$ | (55) $3 + 15 =$ | (56) $4 + 14 =$ |
| (57) $12 + 2 =$ | (58) $19 + 1 =$ | (59) $8 + 10 =$ | (60) $19 + 1 =$ |
| (61) $6 + 12 =$ | (62) $13 + 6 =$ | (63) $16 + 2 =$ | (64) $17 + 1 =$ |
| (65) $15 + 5 =$ | (66) $13 + 5 =$ | (67) $12 + 4 =$ | (68) $15 + 3 =$ |
| (69) $13 + 5 =$ | (70) $16 + 2 =$ | (71) $10 + 6 =$ | (72) $4 + 12 =$ |
| (73) $8 + 11 =$ | (74) $1 + 9 =$ | (75) $7 + 4 =$ | (76) $7 + 7 =$ |
| (77) $9 + 9 =$ | (78) $8 + 5 =$ | (79) $18 + 1 =$ | (80) $6 + 1 =$ |
| (81) $2 + 3 =$ | (82) $7 + 1 =$ | (83) $12 + 1 =$ | (84) $14 + 6 =$ |
| (85) $8 + 3 =$ | (86) $11 + 3 =$ | (87) $4 + 3 =$ | (88) $12 + 5 =$ |
| (89) $8 + 1 =$ | (90) $7 + 2 =$ | (91) $8 + 12 =$ | (92) $4 + 7 =$ |
| (93) $19 + 1 =$ | (94) $6 + 7 =$ | (95) $13 + 7 =$ | (96) $19 + 1 =$ |
| (97) $18 + 1 =$ | (98) $11 + 8 =$ | (99) $12 + 3 =$ | (100) $13 + 2 =$ |

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 11 | (2) 20 | (3) 13 | (4) 19 |
| (5) 8 | (6) 20 | (7) 17 | (8) 14 |
| (9) 14 | (10) 18 | (11) 18 | (12) 8 |
| (13) 9 | (14) 19 | (15) 14 | (16) 20 |
| (17) 12 | (18) 20 | (19) 9 | (20) 5 |
| (21) 18 | (22) 19 | (23) 20 | (24) 20 |
| (25) 17 | (26) 18 | (27) 14 | (28) 19 |
| (29) 18 | (30) 20 | (31) 10 | (32) 19 |
| (33) 15 | (34) 20 | (35) 18 | (36) 17 |
| (37) 20 | (38) 17 | (39) 14 | (40) 19 |
| (41) 16 | (42) 18 | (43) 11 | (44) 19 |
| (45) 20 | (46) 19 | (47) 4 | (48) 16 |
| (49) 5 | (50) 18 | (51) 20 | (52) 20 |
| (53) 15 | (54) 17 | (55) 17 | (56) 19 |
| (57) 19 | (58) 19 | (59) 16 | (60) 20 |
| (61) 18 | (62) 6 | (63) 20 | (64) 9 |
| (65) 9 | (66) 15 | (67) 16 | (68) 14 |
| (69) 16 | (70) 18 | (71) 20 | (72) 16 |
| (73) 20 | (74) 20 | (75) 18 | (76) 18 |
| (77) 17 | (78) 19 | (79) 14 | (80) 18 |
| (81) 17 | (82) 18 | (83) 20 | (84) 19 |
| (85) 18 | (86) 16 | (87) 20 | (88) 5 |
| (89) 15 | (90) 14 | (91) 17 | (92) 16 |
| (93) 13 | (94) 19 | (95) 15 | (96) 20 |
| (97) 20 | (98) 11 | (99) 11 | (100) 18 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 12 | (2) 16 | (3) 13 | (4) 8 |
| (5) 20 | (6) 17 | (7) 16 | (8) 19 |
| (9) 18 | (10) 17 | (11) 14 | (12) 9 |
| (13) 17 | (14) 9 | (15) 19 | (16) 20 |
| (17) 11 | (18) 19 | (19) 20 | (20) 19 |
| (21) 14 | (22) 8 | (23) 18 | (24) 19 |
| (25) 3 | (26) 19 | (27) 9 | (28) 8 |
| (29) 16 | (30) 18 | (31) 18 | (32) 9 |
| (33) 10 | (34) 10 | (35) 18 | (36) 16 |
| (37) 4 | (38) 20 | (39) 19 | (40) 20 |
| (41) 20 | (42) 14 | (43) 7 | (44) 18 |
| (45) 20 | (46) 20 | (47) 20 | (48) 20 |
| (49) 4 | (50) 9 | (51) 13 | (52) 18 |
| (53) 19 | (54) 19 | (55) 18 | (56) 9 |
| (57) 18 | (58) 16 | (59) 19 | (60) 11 |
| (61) 17 | (62) 15 | (63) 9 | (64) 19 |
| (65) 18 | (66) 19 | (67) 20 | (68) 8 |
| (69) 15 | (70) 4 | (71) 15 | (72) 14 |
| (73) 8 | (74) 20 | (75) 8 | (76) 17 |
| (77) 13 | (78) 19 | (79) 14 | (80) 12 |
| (81) 14 | (82) 13 | (83) 11 | (84) 17 |
| (85) 13 | (86) 20 | (87) 18 | (88) 17 |
| (89) 17 | (90) 17 | (91) 15 | (92) 16 |
| (93) 18 | (94) 17 | (95) 11 | (96) 20 |
| (97) 13 | (98) 13 | (99) 17 | (100) 16 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 13 | (2) 20 | (3) 20 | (4) 19 |
| (5) 20 | (6) 12 | (7) 14 | (8) 6 |
| (9) 20 | (10) 18 | (11) 11 | (12) 20 |
| (13) 19 | (14) 8 | (15) 7 | (16) 15 |
| (17) 11 | (18) 12 | (19) 20 | (20) 19 |
| (21) 20 | (22) 9 | (23) 18 | (24) 14 |
| (25) 19 | (26) 19 | (27) 18 | (28) 19 |
| (29) 16 | (30) 13 | (31) 3 | (32) 13 |
| (33) 18 | (34) 17 | (35) 20 | (36) 19 |
| (37) 16 | (38) 20 | (39) 4 | (40) 16 |
| (41) 10 | (42) 18 | (43) 20 | (44) 15 |
| (45) 17 | (46) 14 | (47) 7 | (48) 6 |
| (49) 20 | (50) 15 | (51) 13 | (52) 14 |
| (53) 19 | (54) 19 | (55) 20 | (56) 20 |
| (57) 5 | (58) 11 | (59) 20 | (60) 18 |
| (61) 9 | (62) 19 | (63) 15 | (64) 9 |
| (65) 18 | (66) 20 | (67) 9 | (68) 15 |
| (69) 10 | (70) 15 | (71) 5 | (72) 2 |
| (73) 11 | (74) 17 | (75) 20 | (76) 7 |
| (77) 15 | (78) 10 | (79) 19 | (80) 19 |
| (81) 20 | (82) 20 | (83) 14 | (84) 16 |
| (85) 20 | (86) 18 | (87) 20 | (88) 17 |
| (89) 10 | (90) 18 | (91) 17 | (92) 11 |
| (93) 19 | (94) 19 | (95) 14 | (96) 19 |
| (97) 17 | (98) 20 | (99) 13 | (100) 20 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 2 | (3) 19 | (4) 19 |
| (5) 18 | (6) 6 | (7) 11 | (8) 18 |
| (9) 12 | (10) 20 | (11) 20 | (12) 18 |
| (13) 18 | (14) 20 | (15) 20 | (16) 3 |
| (17) 19 | (18) 16 | (19) 20 | (20) 17 |
| (21) 10 | (22) 13 | (23) 12 | (24) 18 |
| (25) 18 | (26) 18 | (27) 8 | (28) 17 |
| (29) 19 | (30) 11 | (31) 15 | (32) 16 |
| (33) 19 | (34) 20 | (35) 19 | (36) 12 |
| (37) 17 | (38) 16 | (39) 18 | (40) 17 |
| (41) 13 | (42) 12 | (43) 18 | (44) 12 |
| (45) 19 | (46) 13 | (47) 20 | (48) 10 |
| (49) 12 | (50) 15 | (51) 18 | (52) 9 |
| (53) 13 | (54) 18 | (55) 16 | (56) 7 |
| (57) 13 | (58) 20 | (59) 7 | (60) 19 |
| (61) 20 | (62) 19 | (63) 18 | (64) 15 |
| (65) 19 | (66) 4 | (67) 19 | (68) 19 |
| (69) 12 | (70) 8 | (71) 10 | (72) 20 |
| (73) 16 | (74) 4 | (75) 6 | (76) 20 |
| (77) 18 | (78) 13 | (79) 20 | (80) 6 |
| (81) 17 | (82) 14 | (83) 20 | (84) 18 |
| (85) 20 | (86) 16 | (87) 15 | (88) 20 |
| (89) 19 | (90) 11 | (91) 20 | (92) 16 |
| (93) 20 | (94) 14 | (95) 19 | (96) 15 |
| (97) 20 | (98) 20 | (99) 19 | (100) 12 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 20 | (3) 13 | (4) 11 |
| (5) 14 | (6) 20 | (7) 11 | (8) 17 |
| (9) 16 | (10) 20 | (11) 13 | (12) 20 |
| (13) 16 | (14) 10 | (15) 19 | (16) 15 |
| (17) 15 | (18) 15 | (19) 17 | (20) 16 |
| (21) 17 | (22) 10 | (23) 19 | (24) 16 |
| (25) 20 | (26) 17 | (27) 15 | (28) 10 |
| (29) 20 | (30) 20 | (31) 18 | (32) 19 |
| (33) 14 | (34) 16 | (35) 8 | (36) 12 |
| (37) 13 | (38) 11 | (39) 18 | (40) 18 |
| (41) 17 | (42) 16 | (43) 14 | (44) 9 |
| (45) 6 | (46) 20 | (47) 7 | (48) 5 |
| (49) 20 | (50) 19 | (51) 9 | (52) 18 |
| (53) 6 | (54) 11 | (55) 18 | (56) 20 |
| (57) 6 | (58) 14 | (59) 20 | (60) 17 |
| (61) 20 | (62) 16 | (63) 20 | (64) 13 |
| (65) 20 | (66) 17 | (67) 17 | (68) 12 |
| (69) 6 | (70) 19 | (71) 20 | (72) 18 |
| (73) 10 | (74) 19 | (75) 19 | (76) 13 |
| (77) 15 | (78) 16 | (79) 19 | (80) 18 |
| (81) 14 | (82) 15 | (83) 20 | (84) 10 |
| (85) 19 | (86) 11 | (87) 14 | (88) 15 |
| (89) 20 | (90) 13 | (91) 10 | (92) 16 |
| (93) 16 | (94) 17 | (95) 13 | (96) 8 |
| (97) 12 | (98) 16 | (99) 12 | (100) 20 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 20 | (2) 16 | (3) 16 | (4) 18 |
| (5) 7 | (6) 18 | (7) 9 | (8) 19 |
| (9) 8 | (10) 17 | (11) 20 | (12) 17 |
| (13) 14 | (14) 10 | (15) 18 | (16) 15 |
| (17) 18 | (18) 19 | (19) 17 | (20) 17 |
| (21) 13 | (22) 19 | (23) 12 | (24) 13 |
| (25) 17 | (26) 16 | (27) 19 | (28) 11 |
| (29) 20 | (30) 20 | (31) 15 | (32) 9 |
| (33) 19 | (34) 18 | (35) 19 | (36) 19 |
| (37) 14 | (38) 10 | (39) 20 | (40) 15 |
| (41) 18 | (42) 11 | (43) 8 | (44) 15 |
| (45) 20 | (46) 12 | (47) 7 | (48) 15 |
| (49) 7 | (50) 15 | (51) 17 | (52) 16 |
| (53) 15 | (54) 20 | (55) 16 | (56) 18 |
| (57) 18 | (58) 12 | (59) 20 | (60) 20 |
| (61) 18 | (62) 20 | (63) 19 | (64) 8 |
| (65) 7 | (66) 17 | (67) 16 | (68) 19 |
| (69) 15 | (70) 17 | (71) 20 | (72) 18 |
| (73) 19 | (74) 20 | (75) 17 | (76) 19 |
| (77) 20 | (78) 17 | (79) 18 | (80) 20 |
| (81) 19 | (82) 18 | (83) 16 | (84) 19 |
| (85) 4 | (86) 19 | (87) 15 | (88) 17 |
| (89) 15 | (90) 14 | (91) 14 | (92) 18 |
| (93) 8 | (94) 18 | (95) 20 | (96) 20 |
| (97) 7 | (98) 9 | (99) 20 | (100) 8 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 6 | (2) 17 | (3) 20 | (4) 13 |
| (5) 18 | (6) 19 | (7) 18 | (8) 19 |
| (9) 13 | (10) 14 | (11) 17 | (12) 20 |
| (13) 7 | (14) 20 | (15) 17 | (16) 20 |
| (17) 20 | (18) 14 | (19) 15 | (20) 4 |
| (21) 19 | (22) 8 | (23) 5 | (24) 17 |
| (25) 20 | (26) 15 | (27) 20 | (28) 19 |
| (29) 7 | (30) 19 | (31) 19 | (32) 15 |
| (33) 18 | (34) 19 | (35) 20 | (36) 20 |
| (37) 10 | (38) 6 | (39) 19 | (40) 20 |
| (41) 18 | (42) 13 | (43) 10 | (44) 15 |
| (45) 16 | (46) 14 | (47) 14 | (48) 19 |
| (49) 16 | (50) 13 | (51) 9 | (52) 16 |
| (53) 17 | (54) 12 | (55) 18 | (56) 18 |
| (57) 14 | (58) 20 | (59) 18 | (60) 20 |
| (61) 18 | (62) 19 | (63) 18 | (64) 18 |
| (65) 20 | (66) 18 | (67) 16 | (68) 18 |
| (69) 18 | (70) 18 | (71) 16 | (72) 16 |
| (73) 19 | (74) 10 | (75) 11 | (76) 14 |
| (77) 18 | (78) 13 | (79) 19 | (80) 7 |
| (81) 5 | (82) 8 | (83) 13 | (84) 20 |
| (85) 11 | (86) 14 | (87) 7 | (88) 17 |
| (89) 9 | (90) 9 | (91) 20 | (92) 11 |
| (93) 20 | (94) 13 | (95) 20 | (96) 20 |
| (97) 19 | (98) 19 | (99) 15 | (100) 15 |