

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $2 + 13 =$

(2) $10 + 7 =$

(3) $6 + 13 =$

(4) $15 + 5 =$

(5) $16 + 3 =$

(6) $8 + 5 =$

(7) $9 + 6 =$

(8) $9 + 5 =$

(9) $16 + 4 =$

(10) $7 + 4 =$

(11) $19 + 1 =$

(12) $4 + 6 =$

(13) $11 + 1 =$

(14) $18 + 1 =$

(15) $5 + 7 =$

(16) $6 + 11 =$

(17) $18 + 2 =$

(18) $19 + 1 =$

(19) $3 + 10 =$

(20) $2 + 4 =$

(21) $10 + 9 =$

(22) $10 + 1 =$

(23) $19 + 1 =$

(24) $16 + 4 =$

(25) $5 + 15 =$

(26) $5 + 5 =$

(27) $13 + 4 =$

(28) $12 + 8 =$

(29) $10 + 7 =$

(30) $3 + 13 =$

(31) $13 + 7 =$

(32) $18 + 2 =$

(33) $11 + 1 =$

(34) $15 + 3 =$

(35) $10 + 7 =$

(36) $13 + 1 =$

(37) $8 + 7 =$

(38) $4 + 7 =$

(39) $16 + 4 =$

(40) $10 + 7 =$

(41) $6 + 10 =$

(42) $1 + 8 =$

(43) $15 + 3 =$

(44) $8 + 4 =$

(45) $5 + 6 =$

(46) $17 + 2 =$

(47) $5 + 9 =$

(48) $5 + 3 =$

(49) $14 + 5 =$

(50) $6 + 12 =$

(51) $16 + 2 =$

(52) $15 + 3 =$

(53) $5 + 14 =$

(54) $7 + 6 =$

(55) $11 + 1 =$

(56) $6 + 10 =$

(57) $12 + 7 =$

(58) $18 + 1 =$

(59) $5 + 11 =$

(60) $10 + 5 =$

(61) $13 + 2 =$

(62) $16 + 2 =$

(63) $3 + 16 =$

(64) $3 + 4 =$

(65) $7 + 2 =$

(66) $19 + 1 =$

(67) $2 + 15 =$

(68) $15 + 5 =$

(69) $7 + 9 =$

(70) $15 + 4 =$

(71) $11 + 1 =$

(72) $15 + 2 =$

(73) $1 + 17 =$

(74) $10 + 9 =$

(75) $15 + 2 =$

(76) $9 + 2 =$

(77) $5 + 5 =$

(78) $15 + 2 =$

(79) $2 + 7 =$

(80) $12 + 1 =$

(81) $4 + 7 =$

(82) $19 + 1 =$

(83) $16 + 4 =$

(84) $3 + 17 =$

(85) $1 + 18 =$

(86) $11 + 1 =$

(87) $3 + 9 =$

(88) $7 + 13 =$

(89) $2 + 3 =$

(90) $16 + 4 =$

(91) $7 + 12 =$

(92) $11 + 9 =$

(93) $10 + 3 =$

(94) $5 + 5 =$

(95) $16 + 4 =$

(96) $16 + 2 =$

(97) $19 + 1 =$

(98) $6 + 14 =$

(99) $15 + 5 =$

(100) $11 + 8 =$

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|-----------------|-----------------|-----------------|------------------|
| (1) $2 + 6 =$ | (2) $1 + 4 =$ | (3) $18 + 1 =$ | (4) $18 + 2 =$ |
| (5) $13 + 7 =$ | (6) $7 + 12 =$ | (7) $18 + 2 =$ | (8) $10 + 6 =$ |
| (9) $12 + 4 =$ | (10) $9 + 11 =$ | (11) $14 + 6 =$ | (12) $15 + 4 =$ |
| (13) $9 + 1 =$ | (14) $12 + 6 =$ | (15) $14 + 6 =$ | (16) $17 + 1 =$ |
| (17) $11 + 1 =$ | (18) $7 + 5 =$ | (19) $8 + 3 =$ | (20) $4 + 2 =$ |
| (21) $14 + 6 =$ | (22) $3 + 7 =$ | (23) $15 + 1 =$ | (24) $18 + 2 =$ |
| (25) $15 + 5 =$ | (26) $11 + 5 =$ | (27) $13 + 5 =$ | (28) $3 + 11 =$ |
| (29) $3 + 15 =$ | (30) $14 + 6 =$ | (31) $13 + 7 =$ | (32) $10 + 1 =$ |
| (33) $9 + 7 =$ | (34) $5 + 8 =$ | (35) $17 + 1 =$ | (36) $16 + 3 =$ |
| (37) $3 + 4 =$ | (38) $4 + 13 =$ | (39) $17 + 3 =$ | (40) $17 + 2 =$ |
| (41) $9 + 7 =$ | (42) $15 + 1 =$ | (43) $19 + 1 =$ | (44) $6 + 4 =$ |
| (45) $11 + 1 =$ | (46) $10 + 2 =$ | (47) $4 + 3 =$ | (48) $8 + 8 =$ |
| (49) $4 + 8 =$ | (50) $19 + 1 =$ | (51) $13 + 3 =$ | (52) $6 + 8 =$ |
| (53) $4 + 14 =$ | (54) $19 + 1 =$ | (55) $14 + 4 =$ | (56) $17 + 1 =$ |
| (57) $6 + 9 =$ | (58) $2 + 1 =$ | (59) $7 + 9 =$ | (60) $9 + 10 =$ |
| (61) $4 + 4 =$ | (62) $11 + 8 =$ | (63) $16 + 2 =$ | (64) $10 + 6 =$ |
| (65) $1 + 5 =$ | (66) $16 + 2 =$ | (67) $18 + 2 =$ | (68) $16 + 3 =$ |
| (69) $18 + 2 =$ | (70) $17 + 1 =$ | (71) $4 + 5 =$ | (72) $6 + 12 =$ |
| (73) $13 + 2 =$ | (74) $18 + 1 =$ | (75) $6 + 7 =$ | (76) $8 + 7 =$ |
| (77) $16 + 1 =$ | (78) $6 + 1 =$ | (79) $7 + 7 =$ | (80) $10 + 4 =$ |
| (81) $6 + 5 =$ | (82) $4 + 7 =$ | (83) $1 + 4 =$ | (84) $18 + 1 =$ |
| (85) $1 + 16 =$ | (86) $5 + 6 =$ | (87) $1 + 7 =$ | (88) $5 + 15 =$ |
| (89) $1 + 16 =$ | (90) $17 + 3 =$ | (91) $3 + 9 =$ | (92) $9 + 3 =$ |
| (93) $18 + 2 =$ | (94) $4 + 2 =$ | (95) $2 + 8 =$ | (96) $6 + 9 =$ |
| (97) $18 + 2 =$ | (98) $9 + 9 =$ | (99) $6 + 6 =$ | (100) $13 + 2 =$ |

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- | | | | |
|-----------------|------------------|-----------------|-----------------|
| (1) $4 + 1 =$ | (2) $16 + 1 =$ | (3) $8 + 12 =$ | (4) $10 + 6 =$ |
| (5) $12 + 3 =$ | (6) $4 + 6 =$ | (7) $2 + 15 =$ | (8) $7 + 4 =$ |
| (9) $10 + 10 =$ | (10) $5 + 14 =$ | (11) $6 + 14 =$ | (12) $4 + 16 =$ |
| (13) $13 + 5 =$ | (14) $15 + 1 =$ | (15) $15 + 5 =$ | (16) $16 + 1 =$ |
| (17) $17 + 1 =$ | (18) $12 + 8 =$ | (19) $5 + 14 =$ | (20) $14 + 2 =$ |
| (21) $16 + 2 =$ | (22) $10 + 10 =$ | (23) $6 + 5 =$ | (24) $11 + 8 =$ |
| (25) $17 + 1 =$ | (26) $4 + 1 =$ | (27) $8 + 10 =$ | (28) $12 + 7 =$ |
| (29) $4 + 6 =$ | (30) $16 + 1 =$ | (31) $12 + 6 =$ | (32) $2 + 5 =$ |
| (33) $19 + 1 =$ | (34) $15 + 1 =$ | (35) $4 + 9 =$ | (36) $16 + 3 =$ |
| (37) $2 + 10 =$ | (38) $7 + 12 =$ | (39) $6 + 1 =$ | (40) $1 + 5 =$ |
| (41) $17 + 1 =$ | (42) $9 + 1 =$ | (43) $14 + 4 =$ | (44) $3 + 14 =$ |
| (45) $18 + 2 =$ | (46) $11 + 1 =$ | (47) $14 + 4 =$ | (48) $11 + 1 =$ |
| (49) $17 + 1 =$ | (50) $18 + 2 =$ | (51) $15 + 4 =$ | (52) $15 + 2 =$ |
| (53) $3 + 9 =$ | (54) $10 + 7 =$ | (55) $14 + 5 =$ | (56) $18 + 1 =$ |
| (57) $9 + 4 =$ | (58) $4 + 2 =$ | (59) $9 + 3 =$ | (60) $3 + 14 =$ |
| (61) $4 + 8 =$ | (62) $3 + 3 =$ | (63) $18 + 2 =$ | (64) $11 + 1 =$ |
| (65) $19 + 1 =$ | (66) $10 + 6 =$ | (67) $6 + 2 =$ | (68) $2 + 2 =$ |
| (69) $6 + 10 =$ | (70) $16 + 3 =$ | (71) $11 + 7 =$ | (72) $5 + 3 =$ |
| (73) $17 + 1 =$ | (74) $5 + 8 =$ | (75) $8 + 8 =$ | (76) $16 + 2 =$ |
| (77) $5 + 13 =$ | (78) $7 + 6 =$ | (79) $13 + 5 =$ | (80) $15 + 1 =$ |
| (81) $3 + 2 =$ | (82) $2 + 14 =$ | (83) $11 + 6 =$ | (84) $17 + 3 =$ |
| (85) $14 + 6 =$ | (86) $18 + 2 =$ | (87) $4 + 10 =$ | (88) $17 + 3 =$ |
| (89) $5 + 9 =$ | (90) $2 + 15 =$ | (91) $13 + 3 =$ | (92) $14 + 1 =$ |
| (93) $6 + 5 =$ | (94) $10 + 2 =$ | (95) $3 + 10 =$ | (96) $12 + 8 =$ |
| (97) $1 + 13 =$ | (98) $3 + 14 =$ | (99) $19 + 1 =$ | (100) $9 + 9 =$ |

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- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| (1) $4 + 6 =$ | (2) $9 + 6 =$ | (3) $5 + 10 =$ | (4) $7 + 11 =$ |
| (5) $2 + 10 =$ | (6) $12 + 1 =$ | (7) $17 + 1 =$ | (8) $4 + 2 =$ |
| (9) $3 + 16 =$ | (10) $8 + 1 =$ | (11) $6 + 3 =$ | (12) $10 + 5 =$ |
| (13) $1 + 10 =$ | (14) $11 + 3 =$ | (15) $8 + 11 =$ | (16) $13 + 4 =$ |
| (17) $12 + 4 =$ | (18) $9 + 10 =$ | (19) $15 + 4 =$ | (20) $16 + 3 =$ |
| (21) $6 + 13 =$ | (22) $13 + 6 =$ | (23) $2 + 10 =$ | (24) $7 + 8 =$ |
| (25) $4 + 12 =$ | (26) $3 + 2 =$ | (27) $16 + 2 =$ | (28) $5 + 11 =$ |
| (29) $19 + 1 =$ | (30) $1 + 9 =$ | (31) $8 + 8 =$ | (32) $18 + 1 =$ |
| (33) $19 + 1 =$ | (34) $14 + 1 =$ | (35) $2 + 9 =$ | (36) $14 + 5 =$ |
| (37) $2 + 6 =$ | (38) $12 + 2 =$ | (39) $2 + 1 =$ | (40) $14 + 6 =$ |
| (41) $2 + 12 =$ | (42) $14 + 4 =$ | (43) $17 + 3 =$ | (44) $11 + 3 =$ |
| (45) $18 + 2 =$ | (46) $7 + 6 =$ | (47) $16 + 3 =$ | (48) $6 + 3 =$ |
| (49) $18 + 2 =$ | (50) $4 + 9 =$ | (51) $11 + 3 =$ | (52) $9 + 10 =$ |
| (53) $16 + 1 =$ | (54) $8 + 5 =$ | (55) $15 + 5 =$ | (56) $4 + 2 =$ |
| (57) $11 + 1 =$ | (58) $11 + 8 =$ | (59) $11 + 4 =$ | (60) $4 + 12 =$ |
| (61) $19 + 1 =$ | (62) $9 + 7 =$ | (63) $7 + 8 =$ | (64) $8 + 5 =$ |
| (65) $11 + 9 =$ | (66) $1 + 3 =$ | (67) $14 + 2 =$ | (68) $8 + 5 =$ |
| (69) $12 + 5 =$ | (70) $9 + 1 =$ | (71) $3 + 15 =$ | (72) $7 + 8 =$ |
| (73) $17 + 1 =$ | (74) $7 + 11 =$ | (75) $7 + 5 =$ | (76) $7 + 1 =$ |
| (77) $12 + 5 =$ | (78) $16 + 3 =$ | (79) $18 + 1 =$ | (80) $19 + 1 =$ |
| (81) $9 + 2 =$ | (82) $9 + 5 =$ | (83) $12 + 4 =$ | (84) $14 + 3 =$ |
| (85) $16 + 3 =$ | (86) $5 + 1 =$ | (87) $8 + 1 =$ | (88) $5 + 1 =$ |
| (89) $10 + 7 =$ | (90) $16 + 3 =$ | (91) $3 + 2 =$ | (92) $6 + 2 =$ |
| (93) $7 + 1 =$ | (94) $12 + 7 =$ | (95) $2 + 8 =$ | (96) $15 + 4 =$ |
| (97) $5 + 3 =$ | (98) $10 + 6 =$ | (99) $10 + 2 =$ | (100) $3 + 7 =$ |

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(1) $8 + 8 =$

(2) $16 + 1 =$

(3) $11 + 5 =$

(4) $10 + 9 =$

(5) $16 + 3 =$

(6) $1 + 6 =$

(7) $10 + 5 =$

(8) $9 + 3 =$

(9) $19 + 1 =$

(10) $14 + 1 =$

(11) $18 + 1 =$

(12) $13 + 7 =$

(13) $4 + 11 =$

(14) $3 + 15 =$

(15) $15 + 3 =$

(16) $10 + 4 =$

(17) $19 + 1 =$

(18) $14 + 6 =$

(19) $12 + 4 =$

(20) $6 + 12 =$

(21) $6 + 4 =$

(22) $13 + 1 =$

(23) $19 + 1 =$

(24) $2 + 17 =$

(25) $9 + 2 =$

(26) $3 + 10 =$

(27) $12 + 1 =$

(28) $1 + 5 =$

(29) $7 + 8 =$

(30) $16 + 2 =$

(31) $10 + 9 =$

(32) $10 + 1 =$

(33) $5 + 5 =$

(34) $13 + 6 =$

(35) $10 + 4 =$

(36) $11 + 3 =$

(37) $19 + 1 =$

(38) $10 + 4 =$

(39) $5 + 13 =$

(40) $13 + 1 =$

(41) $9 + 7 =$

(42) $8 + 7 =$

(43) $10 + 1 =$

(44) $3 + 7 =$

(45) $11 + 6 =$

(46) $17 + 2 =$

(47) $9 + 6 =$

(48) $5 + 15 =$

(49) $17 + 2 =$

(50) $16 + 4 =$

(51) $18 + 2 =$

(52) $1 + 18 =$

(53) $11 + 4 =$

(54) $19 + 1 =$

(55) $16 + 3 =$

(56) $1 + 10 =$

(57) $5 + 11 =$

(58) $18 + 2 =$

(59) $6 + 5 =$

(60) $12 + 1 =$

(61) $12 + 5 =$

(62) $7 + 2 =$

(63) $14 + 4 =$

(64) $16 + 3 =$

(65) $11 + 1 =$

(66) $1 + 14 =$

(67) $14 + 3 =$

(68) $5 + 11 =$

(69) $17 + 3 =$

(70) $4 + 5 =$

(71) $2 + 17 =$

(72) $14 + 3 =$

(73) $19 + 1 =$

(74) $10 + 8 =$

(75) $3 + 6 =$

(76) $14 + 3 =$

(77) $16 + 1 =$

(78) $16 + 4 =$

(79) $5 + 2 =$

(80) $6 + 7 =$

(81) $2 + 6 =$

(82) $3 + 11 =$

(83) $17 + 2 =$

(84) $11 + 5 =$

(85) $16 + 1 =$

(86) $1 + 16 =$

(87) $13 + 3 =$

(88) $14 + 1 =$

(89) $19 + 1 =$

(90) $10 + 3 =$

(91) $3 + 12 =$

(92) $8 + 11 =$

(93) $17 + 2 =$

(94) $11 + 4 =$

(95) $9 + 10 =$

(96) $7 + 13 =$

(97) $16 + 4 =$

(98) $13 + 6 =$

(99) $16 + 4 =$

(100) $4 + 16 =$

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(1) $16 + 3 =$

(2) $18 + 1 =$

(3) $6 + 7 =$

(4) $8 + 10 =$

(5) $10 + 10 =$

(6) $16 + 2 =$

(7) $16 + 3 =$

(8) $19 + 1 =$

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(10) $19 + 1 =$

(11) $3 + 9 =$

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(14) $2 + 10 =$

(15) $13 + 7 =$

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(26) $19 + 1 =$

(27) $14 + 3 =$

(28) $2 + 11 =$

(29) $3 + 14 =$

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(31) $19 + 1 =$

(32) $7 + 6 =$

(33) $9 + 7 =$

(34) $5 + 4 =$

(35) $9 + 7 =$

(36) $8 + 10 =$

(37) $6 + 3 =$

(38) $16 + 3 =$

(39) $14 + 3 =$

(40) $3 + 5 =$

(41) $18 + 1 =$

(42) $16 + 4 =$

(43) $18 + 2 =$

(44) $17 + 2 =$

(45) $18 + 2 =$

(46) $15 + 4 =$

(47) $16 + 1 =$

(48) $15 + 1 =$

(49) $3 + 14 =$

(50) $10 + 6 =$

(51) $1 + 3 =$

(52) $4 + 5 =$

(53) $16 + 1 =$

(54) $17 + 2 =$

(55) $11 + 4 =$

(56) $8 + 4 =$

(57) $9 + 2 =$

(58) $1 + 11 =$

(59) $8 + 3 =$

(60) $4 + 15 =$

(61) $12 + 8 =$

(62) $17 + 3 =$

(63) $13 + 1 =$

(64) $11 + 6 =$

(65) $14 + 2 =$

(66) $14 + 1 =$

(67) $4 + 13 =$

(68) $8 + 7 =$

(69) $14 + 5 =$

(70) $19 + 1 =$

(71) $13 + 4 =$

(72) $16 + 3 =$

(73) $11 + 5 =$

(74) $9 + 9 =$

(75) $14 + 5 =$

(76) $9 + 4 =$

(77) $18 + 2 =$

(78) $14 + 6 =$

(79) $2 + 18 =$

(80) $6 + 4 =$

(81) $7 + 9 =$

(82) $13 + 5 =$

(83) $16 + 4 =$

(84) $13 + 6 =$

(85) $8 + 11 =$

(86) $15 + 3 =$

(87) $7 + 1 =$

(88) $8 + 1 =$

(89) $12 + 2 =$

(90) $4 + 6 =$

(91) $19 + 1 =$

(92) $12 + 8 =$

(93) $15 + 4 =$

(94) $6 + 11 =$

(95) $14 + 4 =$

(96) $7 + 2 =$

(97) $9 + 5 =$

(98) $19 + 1 =$

(99) $1 + 10 =$

(100) $19 + 1 =$

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(1) $16 + 4 =$

(2) $9 + 2 =$

(3) $6 + 7 =$

(4) $6 + 11 =$

(5) $3 + 6 =$

(6) $8 + 8 =$

(7) $8 + 6 =$

(8) $2 + 4 =$

(9) $18 + 2 =$

(10) $8 + 10 =$

(11) $19 + 1 =$

(12) $9 + 8 =$

(13) $16 + 3 =$

(14) $4 + 1 =$

(15) $15 + 3 =$

(16) $5 + 9 =$

(17) $15 + 3 =$

(18) $18 + 1 =$

(19) $9 + 10 =$

(20) $8 + 2 =$

(21) $12 + 2 =$

(22) $5 + 7 =$

(23) $7 + 5 =$

(24) $14 + 4 =$

(25) $17 + 1 =$

(26) $11 + 8 =$

(27) $13 + 4 =$

(28) $17 + 3 =$

(29) $15 + 4 =$

(30) $19 + 1 =$

(31) $12 + 3 =$

(32) $18 + 1 =$

(33) $1 + 7 =$

(34) $9 + 7 =$

(35) $15 + 3 =$

(36) $6 + 3 =$

(37) $9 + 10 =$

(38) $17 + 2 =$

(39) $13 + 5 =$

(40) $16 + 2 =$

(41) $16 + 4 =$

(42) $11 + 5 =$

(43) $6 + 8 =$

(44) $11 + 2 =$

(45) $19 + 1 =$

(46) $18 + 1 =$

(47) $5 + 7 =$

(48) $10 + 3 =$

(49) $6 + 13 =$

(50) $18 + 1 =$

(51) $13 + 6 =$

(52) $1 + 3 =$

(53) $9 + 1 =$

(54) $7 + 12 =$

(55) $13 + 5 =$

(56) $6 + 8 =$

(57) $2 + 5 =$

(58) $11 + 8 =$

(59) $13 + 2 =$

(60) $8 + 7 =$

(61) $10 + 9 =$

(62) $6 + 10 =$

(63) $19 + 1 =$

(64) $13 + 2 =$

(65) $16 + 4 =$

(66) $17 + 1 =$

(67) $4 + 2 =$

(68) $8 + 2 =$

(69) $4 + 3 =$

(70) $14 + 5 =$

(71) $5 + 1 =$

(72) $15 + 5 =$

(73) $11 + 7 =$

(74) $4 + 13 =$

(75) $10 + 4 =$

(76) $4 + 8 =$

(77) $8 + 8 =$

(78) $16 + 2 =$

(79) $12 + 1 =$

(80) $2 + 8 =$

(81) $13 + 3 =$

(82) $19 + 1 =$

(83) $16 + 3 =$

(84) $9 + 10 =$

(85) $7 + 12 =$

(86) $4 + 16 =$

(87) $2 + 3 =$

(88) $19 + 1 =$

(89) $9 + 11 =$

(90) $1 + 4 =$

(91) $17 + 2 =$

(92) $18 + 1 =$

(93) $13 + 6 =$

(94) $12 + 1 =$

(95) $1 + 19 =$

(96) $2 + 18 =$

(97) $6 + 11 =$

(98) $13 + 1 =$

(99) $7 + 1 =$

(100) $4 + 3 =$

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 17 | (3) 19 | (4) 20 |
| (5) 19 | (6) 13 | (7) 15 | (8) 14 |
| (9) 20 | (10) 11 | (11) 20 | (12) 10 |
| (13) 12 | (14) 19 | (15) 12 | (16) 17 |
| (17) 20 | (18) 20 | (19) 13 | (20) 6 |
| (21) 19 | (22) 11 | (23) 20 | (24) 20 |
| (25) 20 | (26) 10 | (27) 17 | (28) 20 |
| (29) 17 | (30) 16 | (31) 20 | (32) 20 |
| (33) 12 | (34) 18 | (35) 17 | (36) 14 |
| (37) 15 | (38) 11 | (39) 20 | (40) 17 |
| (41) 16 | (42) 9 | (43) 18 | (44) 12 |
| (45) 11 | (46) 19 | (47) 14 | (48) 8 |
| (49) 19 | (50) 18 | (51) 18 | (52) 18 |
| (53) 19 | (54) 13 | (55) 12 | (56) 16 |
| (57) 19 | (58) 19 | (59) 16 | (60) 15 |
| (61) 15 | (62) 18 | (63) 19 | (64) 7 |
| (65) 9 | (66) 20 | (67) 17 | (68) 20 |
| (69) 16 | (70) 19 | (71) 12 | (72) 17 |
| (73) 18 | (74) 19 | (75) 17 | (76) 11 |
| (77) 10 | (78) 17 | (79) 9 | (80) 13 |
| (81) 11 | (82) 20 | (83) 20 | (84) 20 |
| (85) 19 | (86) 12 | (87) 12 | (88) 20 |
| (89) 5 | (90) 20 | (91) 19 | (92) 20 |
| (93) 13 | (94) 10 | (95) 20 | (96) 18 |
| (97) 20 | (98) 20 | (99) 20 | (100) 19 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 8 | (2) 5 | (3) 19 | (4) 20 |
| (5) 20 | (6) 19 | (7) 20 | (8) 16 |
| (9) 16 | (10) 20 | (11) 20 | (12) 19 |
| (13) 10 | (14) 18 | (15) 20 | (16) 18 |
| (17) 12 | (18) 12 | (19) 11 | (20) 6 |
| (21) 20 | (22) 10 | (23) 16 | (24) 20 |
| (25) 20 | (26) 16 | (27) 18 | (28) 14 |
| (29) 18 | (30) 20 | (31) 20 | (32) 11 |
| (33) 16 | (34) 13 | (35) 18 | (36) 19 |
| (37) 7 | (38) 17 | (39) 20 | (40) 19 |
| (41) 16 | (42) 16 | (43) 20 | (44) 10 |
| (45) 12 | (46) 12 | (47) 7 | (48) 16 |
| (49) 12 | (50) 20 | (51) 16 | (52) 14 |
| (53) 18 | (54) 20 | (55) 18 | (56) 18 |
| (57) 15 | (58) 3 | (59) 16 | (60) 19 |
| (61) 8 | (62) 19 | (63) 18 | (64) 16 |
| (65) 6 | (66) 18 | (67) 20 | (68) 19 |
| (69) 20 | (70) 18 | (71) 9 | (72) 18 |
| (73) 15 | (74) 19 | (75) 13 | (76) 15 |
| (77) 17 | (78) 7 | (79) 14 | (80) 14 |
| (81) 11 | (82) 11 | (83) 5 | (84) 19 |
| (85) 17 | (86) 11 | (87) 8 | (88) 20 |
| (89) 17 | (90) 20 | (91) 12 | (92) 12 |
| (93) 20 | (94) 6 | (95) 10 | (96) 15 |
| (97) 20 | (98) 18 | (99) 12 | (100) 15 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 5 | (2) 17 | (3) 20 | (4) 16 |
| (5) 15 | (6) 10 | (7) 17 | (8) 11 |
| (9) 20 | (10) 19 | (11) 20 | (12) 20 |
| (13) 18 | (14) 16 | (15) 20 | (16) 17 |
| (17) 18 | (18) 20 | (19) 19 | (20) 16 |
| (21) 18 | (22) 20 | (23) 11 | (24) 19 |
| (25) 18 | (26) 5 | (27) 18 | (28) 19 |
| (29) 10 | (30) 17 | (31) 18 | (32) 7 |
| (33) 20 | (34) 16 | (35) 13 | (36) 19 |
| (37) 12 | (38) 19 | (39) 7 | (40) 6 |
| (41) 18 | (42) 10 | (43) 18 | (44) 17 |
| (45) 20 | (46) 12 | (47) 18 | (48) 12 |
| (49) 18 | (50) 20 | (51) 19 | (52) 17 |
| (53) 12 | (54) 17 | (55) 19 | (56) 19 |
| (57) 13 | (58) 6 | (59) 12 | (60) 17 |
| (61) 12 | (62) 6 | (63) 20 | (64) 12 |
| (65) 20 | (66) 16 | (67) 8 | (68) 4 |
| (69) 16 | (70) 19 | (71) 18 | (72) 8 |
| (73) 18 | (74) 13 | (75) 16 | (76) 18 |
| (77) 18 | (78) 13 | (79) 18 | (80) 16 |
| (81) 5 | (82) 16 | (83) 17 | (84) 20 |
| (85) 20 | (86) 20 | (87) 14 | (88) 20 |
| (89) 14 | (90) 17 | (91) 16 | (92) 15 |
| (93) 11 | (94) 12 | (95) 13 | (96) 20 |
| (97) 14 | (98) 17 | (99) 20 | (100) 18 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 10 | (2) 15 | (3) 15 | (4) 18 |
| (5) 12 | (6) 13 | (7) 18 | (8) 6 |
| (9) 19 | (10) 9 | (11) 9 | (12) 15 |
| (13) 11 | (14) 14 | (15) 19 | (16) 17 |
| (17) 16 | (18) 19 | (19) 19 | (20) 19 |
| (21) 19 | (22) 19 | (23) 12 | (24) 15 |
| (25) 16 | (26) 5 | (27) 18 | (28) 16 |
| (29) 20 | (30) 10 | (31) 16 | (32) 19 |
| (33) 20 | (34) 15 | (35) 11 | (36) 19 |
| (37) 8 | (38) 14 | (39) 3 | (40) 20 |
| (41) 14 | (42) 18 | (43) 20 | (44) 14 |
| (45) 20 | (46) 13 | (47) 19 | (48) 9 |
| (49) 20 | (50) 13 | (51) 14 | (52) 19 |
| (53) 17 | (54) 13 | (55) 20 | (56) 6 |
| (57) 12 | (58) 19 | (59) 15 | (60) 16 |
| (61) 20 | (62) 16 | (63) 15 | (64) 13 |
| (65) 20 | (66) 4 | (67) 16 | (68) 13 |
| (69) 17 | (70) 10 | (71) 18 | (72) 15 |
| (73) 18 | (74) 18 | (75) 12 | (76) 8 |
| (77) 17 | (78) 19 | (79) 19 | (80) 20 |
| (81) 11 | (82) 14 | (83) 16 | (84) 17 |
| (85) 19 | (86) 6 | (87) 9 | (88) 6 |
| (89) 17 | (90) 19 | (91) 5 | (92) 8 |
| (93) 8 | (94) 19 | (95) 10 | (96) 19 |
| (97) 8 | (98) 16 | (99) 12 | (100) 10 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 17 | (3) 16 | (4) 19 |
| (5) 19 | (6) 7 | (7) 15 | (8) 12 |
| (9) 20 | (10) 15 | (11) 19 | (12) 20 |
| (13) 15 | (14) 18 | (15) 18 | (16) 14 |
| (17) 20 | (18) 20 | (19) 16 | (20) 18 |
| (21) 10 | (22) 14 | (23) 20 | (24) 19 |
| (25) 11 | (26) 13 | (27) 13 | (28) 6 |
| (29) 15 | (30) 18 | (31) 19 | (32) 11 |
| (33) 10 | (34) 19 | (35) 14 | (36) 14 |
| (37) 20 | (38) 14 | (39) 18 | (40) 14 |
| (41) 16 | (42) 15 | (43) 11 | (44) 10 |
| (45) 17 | (46) 19 | (47) 15 | (48) 20 |
| (49) 19 | (50) 20 | (51) 20 | (52) 19 |
| (53) 15 | (54) 20 | (55) 19 | (56) 11 |
| (57) 16 | (58) 20 | (59) 11 | (60) 13 |
| (61) 17 | (62) 9 | (63) 18 | (64) 19 |
| (65) 12 | (66) 15 | (67) 17 | (68) 16 |
| (69) 20 | (70) 9 | (71) 19 | (72) 17 |
| (73) 20 | (74) 18 | (75) 9 | (76) 17 |
| (77) 17 | (78) 20 | (79) 7 | (80) 13 |
| (81) 8 | (82) 14 | (83) 19 | (84) 16 |
| (85) 17 | (86) 17 | (87) 16 | (88) 15 |
| (89) 20 | (90) 13 | (91) 15 | (92) 19 |
| (93) 19 | (94) 15 | (95) 19 | (96) 20 |
| (97) 20 | (98) 19 | (99) 20 | (100) 20 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 19 | (3) 13 | (4) 18 |
| (5) 20 | (6) 18 | (7) 19 | (8) 20 |
| (9) 20 | (10) 20 | (11) 12 | (12) 18 |
| (13) 18 | (14) 12 | (15) 20 | (16) 20 |
| (17) 17 | (18) 17 | (19) 11 | (20) 20 |
| (21) 20 | (22) 16 | (23) 20 | (24) 14 |
| (25) 13 | (26) 20 | (27) 17 | (28) 13 |
| (29) 17 | (30) 13 | (31) 20 | (32) 13 |
| (33) 16 | (34) 9 | (35) 16 | (36) 18 |
| (37) 9 | (38) 19 | (39) 17 | (40) 8 |
| (41) 19 | (42) 20 | (43) 20 | (44) 19 |
| (45) 20 | (46) 19 | (47) 17 | (48) 16 |
| (49) 17 | (50) 16 | (51) 4 | (52) 9 |
| (53) 17 | (54) 19 | (55) 15 | (56) 12 |
| (57) 11 | (58) 12 | (59) 11 | (60) 19 |
| (61) 20 | (62) 20 | (63) 14 | (64) 17 |
| (65) 16 | (66) 15 | (67) 17 | (68) 15 |
| (69) 19 | (70) 20 | (71) 17 | (72) 19 |
| (73) 16 | (74) 18 | (75) 19 | (76) 13 |
| (77) 20 | (78) 20 | (79) 20 | (80) 10 |
| (81) 16 | (82) 18 | (83) 20 | (84) 19 |
| (85) 19 | (86) 18 | (87) 8 | (88) 9 |
| (89) 14 | (90) 10 | (91) 20 | (92) 20 |
| (93) 19 | (94) 17 | (95) 18 | (96) 9 |
| (97) 14 | (98) 20 | (99) 11 | (100) 20 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 20 | (2) 11 | (3) 13 | (4) 17 |
| (5) 9 | (6) 16 | (7) 14 | (8) 6 |
| (9) 20 | (10) 18 | (11) 20 | (12) 17 |
| (13) 19 | (14) 5 | (15) 18 | (16) 14 |
| (17) 18 | (18) 19 | (19) 19 | (20) 10 |
| (21) 14 | (22) 12 | (23) 12 | (24) 18 |
| (25) 18 | (26) 19 | (27) 17 | (28) 20 |
| (29) 19 | (30) 20 | (31) 15 | (32) 19 |
| (33) 8 | (34) 16 | (35) 18 | (36) 9 |
| (37) 19 | (38) 19 | (39) 18 | (40) 18 |
| (41) 20 | (42) 16 | (43) 14 | (44) 13 |
| (45) 20 | (46) 19 | (47) 12 | (48) 13 |
| (49) 19 | (50) 19 | (51) 19 | (52) 4 |
| (53) 10 | (54) 19 | (55) 18 | (56) 14 |
| (57) 7 | (58) 19 | (59) 15 | (60) 15 |
| (61) 19 | (62) 16 | (63) 20 | (64) 15 |
| (65) 20 | (66) 18 | (67) 6 | (68) 10 |
| (69) 7 | (70) 19 | (71) 6 | (72) 20 |
| (73) 18 | (74) 17 | (75) 14 | (76) 12 |
| (77) 16 | (78) 18 | (79) 13 | (80) 10 |
| (81) 16 | (82) 20 | (83) 19 | (84) 19 |
| (85) 19 | (86) 20 | (87) 5 | (88) 20 |
| (89) 20 | (90) 5 | (91) 19 | (92) 19 |
| (93) 19 | (94) 13 | (95) 20 | (96) 20 |
| (97) 17 | (98) 14 | (99) 8 | (100) 7 |