

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $17 + 1 =$

(3)  $1 + 6 =$

(4)  $2 - 1 =$

(5)  $6 + 10 =$

(6)  $11 + 6 =$

(7)  $2 - 2 =$

(8)  $16 + 1 =$

(9)  $15 + 5 =$

(10)  $1 + 17 =$

(11)  $5 - 2 =$

(12)  $17 + 1 =$

(13)  $14 - 8 =$

(14)  $14 - 12 =$

(15)  $5 + 5 =$

(16)  $19 + 1 =$

(17)  $1 - 1 =$

(18)  $16 - 4 =$

(19)  $2 + 8 =$

(20)  $1 - 1 =$

(21)  $5 + 7 =$

(22)  $17 - 3 =$

(23)  $4 - 2 =$

(24)  $11 + 4 =$

(25)  $14 - 4 =$

(26)  $1 - 1 =$

(27)  $4 - 1 =$

(28)  $13 - 11 =$

(29)  $9 + 9 =$

(30)  $4 + 15 =$

(31)  $19 + 1 =$

(32)  $14 - 5 =$

(33)  $12 - 12 =$

(34)  $6 - 2 =$

(35)  $10 + 10 =$

(36)  $7 + 12 =$

(37)  $7 + 3 =$

(38)  $14 + 1 =$

(39)  $2 + 4 =$

(40)  $10 - 6 =$

(41)  $10 + 7 =$

(42)  $15 + 3 =$

(43)  $11 + 4 =$

(44)  $13 + 7 =$

(45)  $2 - 1 =$

(46)  $7 - 2 =$

(47)  $1 + 18 =$

(48)  $8 - 4 =$

(49)  $15 + 5 =$

(50)  $15 + 4 =$

(51)  $5 + 9 =$

(52)  $18 - 12 =$

(53)  $5 + 1 =$

(54)  $15 + 5 =$

(55)  $4 + 5 =$

(56)  $16 + 4 =$

(57)  $18 - 5 =$

(58)  $12 + 5 =$

(59)  $1 + 12 =$

(60)  $1 + 8 =$

(61)  $15 - 14 =$

(62)  $18 - 1 =$

(63)  $7 + 5 =$

(64)  $5 + 1 =$

(65)  $16 + 1 =$

(66)  $2 + 1 =$

(67)  $9 - 4 =$

(68)  $12 + 3 =$

(69)  $13 - 9 =$

(70)  $1 + 2 =$

(71)  $3 - 2 =$

(72)  $12 + 5 =$

(73)  $16 + 1 =$

(74)  $6 - 1 =$

(75)  $18 + 1 =$

(76)  $7 - 6 =$

(77)  $9 - 7 =$

(78)  $1 - 1 =$

(79)  $10 + 3 =$

(80)  $11 - 9 =$

(81)  $2 - 1 =$

(82)  $5 + 8 =$

(83)  $5 - 4 =$

(84)  $3 - 3 =$

(85)  $16 + 3 =$

(86)  $19 - 1 =$

(87)  $3 + 1 =$

(88)  $17 + 1 =$

(89)  $19 - 5 =$

(90)  $12 - 3 =$

(91)  $16 - 6 =$

(92)  $8 + 7 =$

(93)  $13 - 10 =$

(94)  $17 - 2 =$

(95)  $11 - 6 =$

(96)  $2 - 1 =$

(97)  $12 + 2 =$

(98)  $14 + 1 =$

(99)  $6 + 3 =$

(100)  $4 + 13 =$

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姓名 \_\_\_\_\_

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(1)  $5 + 2 =$

(2)  $18 + 1 =$

(3)  $14 + 3 =$

(4)  $16 + 1 =$

(5)  $2 - 2 =$

(6)  $18 - 18 =$

(7)  $4 - 2 =$

(8)  $13 - 6 =$

(9)  $8 + 5 =$

(10)  $4 - 3 =$

(11)  $1 - 1 =$

(12)  $19 - 11 =$

(13)  $1 - 1 =$

(14)  $9 - 8 =$

(15)  $19 - 16 =$

(16)  $1 - 1 =$

(17)  $1 + 7 =$

(18)  $13 - 7 =$

(19)  $16 + 4 =$

(20)  $4 - 1 =$

(21)  $15 + 2 =$

(22)  $4 - 3 =$

(23)  $14 + 5 =$

(24)  $17 + 3 =$

(25)  $18 + 1 =$

(26)  $15 - 8 =$

(27)  $11 + 7 =$

(28)  $5 + 14 =$

(29)  $15 - 15 =$

(30)  $2 - 2 =$

(31)  $5 - 4 =$

(32)  $9 + 11 =$

(33)  $4 + 2 =$

(34)  $13 - 2 =$

(35)  $9 - 3 =$

(36)  $11 + 4 =$

(37)  $4 - 4 =$

(38)  $14 + 5 =$

(39)  $17 - 6 =$

(40)  $8 - 5 =$

(41)  $3 + 13 =$

(42)  $11 - 2 =$

(43)  $5 - 3 =$

(44)  $17 - 13 =$

(45)  $6 - 2 =$

(46)  $1 + 12 =$

(47)  $16 + 2 =$

(48)  $19 + 1 =$

(49)  $10 + 1 =$

(50)  $16 - 10 =$

(51)  $7 - 3 =$

(52)  $19 + 1 =$

(53)  $17 - 8 =$

(54)  $10 + 6 =$

(55)  $5 + 3 =$

(56)  $10 + 7 =$

(57)  $1 - 1 =$

(58)  $4 + 9 =$

(59)  $10 - 2 =$

(60)  $10 + 10 =$

(61)  $5 + 5 =$

(62)  $11 - 8 =$

(63)  $19 - 5 =$

(64)  $7 - 2 =$

(65)  $12 - 7 =$

(66)  $9 + 10 =$

(67)  $1 - 1 =$

(68)  $6 - 5 =$

(69)  $18 - 15 =$

(70)  $12 + 7 =$

(71)  $3 - 1 =$

(72)  $10 - 8 =$

(73)  $12 + 1 =$

(74)  $19 - 4 =$

(75)  $16 - 3 =$

(76)  $18 + 2 =$

(77)  $6 + 1 =$

(78)  $9 - 4 =$

(79)  $2 + 15 =$

(80)  $8 - 6 =$

(81)  $4 + 5 =$

(82)  $18 - 15 =$

(83)  $6 + 12 =$

(84)  $5 - 2 =$

(85)  $16 + 4 =$

(86)  $4 - 3 =$

(87)  $9 + 9 =$

(88)  $1 - 1 =$

(89)  $16 - 1 =$

(90)  $19 + 1 =$

(91)  $14 + 4 =$

(92)  $2 - 1 =$

(93)  $13 - 6 =$

(94)  $6 - 3 =$

(95)  $15 - 3 =$

(96)  $5 - 3 =$

(97)  $16 - 3 =$

(98)  $1 + 4 =$

(99)  $10 - 2 =$

(100)  $9 + 3 =$

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姓名 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $10 + 4 =$

(2)  $7 + 12 =$

(3)  $19 - 4 =$

(4)  $6 + 11 =$

(5)  $2 - 2 =$

(6)  $15 + 4 =$

(7)  $8 + 2 =$

(8)  $1 - 1 =$

(9)  $13 - 12 =$

(10)  $3 - 2 =$

(11)  $7 + 8 =$

(12)  $16 + 3 =$

(13)  $11 - 3 =$

(14)  $11 - 9 =$

(15)  $14 - 11 =$

(16)  $19 - 13 =$

(17)  $13 - 3 =$

(18)  $1 - 1 =$

(19)  $19 + 1 =$

(20)  $15 - 8 =$

(21)  $8 - 8 =$

(22)  $9 + 8 =$

(23)  $10 + 3 =$

(24)  $2 - 2 =$

(25)  $10 - 10 =$

(26)  $15 - 7 =$

(27)  $16 - 2 =$

(28)  $8 - 4 =$

(29)  $5 - 2 =$

(30)  $18 + 1 =$

(31)  $16 + 3 =$

(32)  $11 - 8 =$

(33)  $11 - 5 =$

(34)  $17 + 1 =$

(35)  $12 + 8 =$

(36)  $1 - 1 =$

(37)  $16 - 12 =$

(38)  $2 - 1 =$

(39)  $19 - 8 =$

(40)  $9 - 3 =$

(41)  $6 + 7 =$

(42)  $5 - 4 =$

(43)  $14 - 10 =$

(44)  $5 + 6 =$

(45)  $11 + 6 =$

(46)  $16 + 1 =$

(47)  $12 - 2 =$

(48)  $11 + 7 =$

(49)  $16 - 14 =$

(50)  $7 + 5 =$

(51)  $7 - 2 =$

(52)  $8 - 3 =$

(53)  $6 + 4 =$

(54)  $10 + 2 =$

(55)  $17 - 3 =$

(56)  $15 - 7 =$

(57)  $13 - 8 =$

(58)  $17 - 4 =$

(59)  $18 + 2 =$

(60)  $11 + 6 =$

(61)  $8 - 5 =$

(62)  $10 - 4 =$

(63)  $15 + 3 =$

(64)  $2 + 4 =$

(65)  $3 - 3 =$

(66)  $16 + 1 =$

(67)  $1 - 1 =$

(68)  $14 - 10 =$

(69)  $19 + 1 =$

(70)  $8 + 4 =$

(71)  $15 - 1 =$

(72)  $6 + 3 =$

(73)  $15 - 7 =$

(74)  $15 + 3 =$

(75)  $9 - 4 =$

(76)  $15 + 1 =$

(77)  $8 + 7 =$

(78)  $5 + 9 =$

(79)  $6 - 1 =$

(80)  $2 - 1 =$

(81)  $4 + 10 =$

(82)  $13 + 4 =$

(83)  $4 + 1 =$

(84)  $14 + 2 =$

(85)  $1 + 15 =$

(86)  $9 + 10 =$

(87)  $15 + 4 =$

(88)  $12 + 4 =$

(89)  $18 + 1 =$

(90)  $13 - 12 =$

(91)  $7 + 2 =$

(92)  $15 - 8 =$

(93)  $9 - 5 =$

(94)  $15 + 4 =$

(95)  $1 - 1 =$

(96)  $5 + 5 =$

(97)  $16 + 3 =$

(98)  $10 - 7 =$

(99)  $1 - 1 =$

(100)  $10 - 9 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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(1)  $3 + 15 =$

(2)  $14 + 1 =$

(3)  $10 + 4 =$

(4)  $17 + 1 =$

(5)  $10 + 1 =$

(6)  $2 - 1 =$

(7)  $11 - 1 =$

(8)  $3 + 8 =$

(9)  $14 + 5 =$

(10)  $18 + 2 =$

(11)  $5 - 1 =$

(12)  $18 + 1 =$

(13)  $6 - 6 =$

(14)  $8 - 2 =$

(15)  $14 + 4 =$

(16)  $3 - 2 =$

(17)  $15 - 1 =$

(18)  $13 - 10 =$

(19)  $5 - 2 =$

(20)  $12 + 2 =$

(21)  $19 - 4 =$

(22)  $13 - 1 =$

(23)  $12 + 5 =$

(24)  $18 - 1 =$

(25)  $9 + 11 =$

(26)  $14 - 14 =$

(27)  $13 + 3 =$

(28)  $13 + 7 =$

(29)  $4 + 13 =$

(30)  $10 - 6 =$

(31)  $6 - 5 =$

(32)  $8 + 12 =$

(33)  $19 - 16 =$

(34)  $13 - 2 =$

(35)  $8 + 9 =$

(36)  $4 + 10 =$

(37)  $6 - 5 =$

(38)  $12 + 6 =$

(39)  $15 - 6 =$

(40)  $10 + 8 =$

(41)  $7 + 8 =$

(42)  $17 + 3 =$

(43)  $7 + 5 =$

(44)  $8 + 10 =$

(45)  $10 - 8 =$

(46)  $12 - 4 =$

(47)  $19 - 9 =$

(48)  $4 - 3 =$

(49)  $8 + 8 =$

(50)  $9 + 5 =$

(51)  $19 - 13 =$

(52)  $2 + 9 =$

(53)  $5 + 1 =$

(54)  $15 + 2 =$

(55)  $7 - 3 =$

(56)  $16 + 4 =$

(57)  $6 - 3 =$

(58)  $7 + 3 =$

(59)  $10 - 10 =$

(60)  $17 + 1 =$

(61)  $16 + 1 =$

(62)  $14 - 8 =$

(63)  $3 + 1 =$

(64)  $16 + 4 =$

(65)  $14 + 5 =$

(66)  $13 + 3 =$

(67)  $11 + 2 =$

(68)  $4 - 3 =$

(69)  $12 - 9 =$

(70)  $10 - 1 =$

(71)  $4 - 1 =$

(72)  $3 + 5 =$

(73)  $6 + 3 =$

(74)  $19 + 1 =$

(75)  $9 + 2 =$

(76)  $10 - 9 =$

(77)  $3 - 1 =$

(78)  $6 + 4 =$

(79)  $9 - 8 =$

(80)  $18 - 8 =$

(81)  $8 + 12 =$

(82)  $4 - 2 =$

(83)  $17 + 1 =$

(84)  $19 - 14 =$

(85)  $15 + 2 =$

(86)  $6 - 3 =$

(87)  $8 - 8 =$

(88)  $6 - 4 =$

(89)  $7 - 6 =$

(90)  $2 - 1 =$

(91)  $17 - 15 =$

(92)  $14 + 3 =$

(93)  $7 + 3 =$

(94)  $2 + 16 =$

(95)  $15 - 2 =$

(96)  $16 - 4 =$

(97)  $15 + 4 =$

(98)  $5 - 4 =$

(99)  $5 - 5 =$

(100)  $2 - 1 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $10 + 2 =$   | (2) $5 - 2 =$    | (3) $13 + 4 =$   | (4) $12 - 3 =$   |
| (5) $8 - 6 =$    | (6) $18 - 3 =$   | (7) $2 - 2 =$    | (8) $6 - 2 =$    |
| (9) $2 - 1 =$    | (10) $11 + 3 =$  | (11) $6 + 11 =$  | (12) $12 + 2 =$  |
| (13) $6 - 1 =$   | (14) $19 - 1 =$  | (15) $16 + 2 =$  | (16) $19 + 1 =$  |
| (17) $3 + 4 =$   | (18) $17 - 7 =$  | (19) $4 - 1 =$   | (20) $11 + 3 =$  |
| (21) $18 - 12 =$ | (22) $19 + 1 =$  | (23) $12 + 2 =$  | (24) $6 + 9 =$   |
| (25) $3 - 3 =$   | (26) $14 + 1 =$  | (27) $6 - 4 =$   | (28) $1 + 3 =$   |
| (29) $15 - 13 =$ | (30) $19 - 15 =$ | (31) $3 + 13 =$  | (32) $13 + 2 =$  |
| (33) $7 - 1 =$   | (34) $14 - 7 =$  | (35) $10 - 9 =$  | (36) $16 - 4 =$  |
| (37) $12 - 4 =$  | (38) $19 + 1 =$  | (39) $6 - 2 =$   | (40) $4 + 7 =$   |
| (41) $9 - 8 =$   | (42) $13 + 2 =$  | (43) $16 + 3 =$  | (44) $1 + 3 =$   |
| (45) $2 + 17 =$  | (46) $17 - 4 =$  | (47) $5 + 14 =$  | (48) $5 + 15 =$  |
| (49) $5 - 3 =$   | (50) $18 + 2 =$  | (51) $1 - 1 =$   | (52) $9 + 6 =$   |
| (53) $14 - 3 =$  | (54) $3 - 2 =$   | (55) $11 + 6 =$  | (56) $8 + 3 =$   |
| (57) $9 - 9 =$   | (58) $9 + 4 =$   | (59) $9 - 7 =$   | (60) $10 + 5 =$  |
| (61) $19 - 1 =$  | (62) $4 - 3 =$   | (63) $16 - 5 =$  | (64) $19 - 1 =$  |
| (65) $2 + 2 =$   | (66) $15 - 12 =$ | (67) $18 - 2 =$  | (68) $8 + 12 =$  |
| (69) $12 - 6 =$  | (70) $1 + 4 =$   | (71) $12 + 1 =$  | (72) $5 + 11 =$  |
| (73) $15 - 10 =$ | (74) $4 - 2 =$   | (75) $15 + 5 =$  | (76) $2 + 3 =$   |
| (77) $11 + 3 =$  | (78) $9 + 1 =$   | (79) $9 - 4 =$   | (80) $13 + 6 =$  |
| (81) $5 + 5 =$   | (82) $8 - 4 =$   | (83) $3 + 2 =$   | (84) $6 + 10 =$  |
| (85) $11 + 5 =$  | (86) $12 - 11 =$ | (87) $11 - 11 =$ | (88) $7 - 1 =$   |
| (89) $1 - 1 =$   | (90) $14 - 14 =$ | (91) $11 + 8 =$  | (92) $4 - 4 =$   |
| (93) $13 - 8 =$  | (94) $9 + 2 =$   | (95) $4 - 1 =$   | (96) $13 - 1 =$  |
| (97) $11 + 9 =$  | (98) $7 - 2 =$   | (99) $15 - 2 =$  | (100) $2 + 15 =$ |

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(1)  $3 + 17 =$

(2)  $13 - 13 =$

(3)  $15 - 5 =$

(4)  $10 - 3 =$

(5)  $7 + 3 =$

(6)  $18 - 7 =$

(7)  $8 - 4 =$

(8)  $19 + 1 =$

(9)  $15 - 2 =$

(10)  $9 + 7 =$

(11)  $9 + 6 =$

(12)  $16 + 3 =$

(13)  $1 + 1 =$

(14)  $13 - 5 =$

(15)  $12 - 5 =$

(16)  $9 + 1 =$

(17)  $18 - 1 =$

(18)  $2 - 2 =$

(19)  $4 + 4 =$

(20)  $2 + 15 =$

(21)  $17 - 16 =$

(22)  $15 - 13 =$

(23)  $5 - 2 =$

(24)  $14 + 4 =$

(25)  $5 + 5 =$

(26)  $17 + 3 =$

(27)  $19 - 14 =$

(28)  $12 + 3 =$

(29)  $16 + 3 =$

(30)  $9 - 4 =$

(31)  $14 + 4 =$

(32)  $15 - 1 =$

(33)  $11 + 9 =$

(34)  $12 - 11 =$

(35)  $4 + 7 =$

(36)  $17 + 2 =$

(37)  $13 - 10 =$

(38)  $19 - 15 =$

(39)  $11 - 4 =$

(40)  $9 - 9 =$

(41)  $7 + 11 =$

(42)  $8 + 8 =$

(43)  $16 - 5 =$

(44)  $10 - 4 =$

(45)  $4 + 13 =$

(46)  $18 - 9 =$

(47)  $7 + 10 =$

(48)  $5 + 9 =$

(49)  $8 + 1 =$

(50)  $9 - 5 =$

(51)  $2 + 7 =$

(52)  $7 + 4 =$

(53)  $18 - 13 =$

(54)  $11 + 6 =$

(55)  $1 - 1 =$

(56)  $13 - 5 =$

(57)  $14 - 10 =$

(58)  $2 + 2 =$

(59)  $10 + 6 =$

(60)  $11 - 5 =$

(61)  $17 - 9 =$

(62)  $12 - 1 =$

(63)  $19 + 1 =$

(64)  $15 + 1 =$

(65)  $15 - 10 =$

(66)  $3 - 1 =$

(67)  $3 - 3 =$

(68)  $8 - 8 =$

(69)  $2 - 2 =$

(70)  $1 + 7 =$

(71)  $19 + 1 =$

(72)  $11 - 5 =$

(73)  $5 + 14 =$

(74)  $19 + 1 =$

(75)  $7 - 5 =$

(76)  $11 - 6 =$

(77)  $9 - 4 =$

(78)  $2 - 2 =$

(79)  $18 + 2 =$

(80)  $11 - 2 =$

(81)  $9 + 3 =$

(82)  $6 - 5 =$

(83)  $13 + 6 =$

(84)  $18 - 8 =$

(85)  $12 - 4 =$

(86)  $3 + 11 =$

(87)  $3 + 14 =$

(88)  $5 + 15 =$

(89)  $15 + 1 =$

(90)  $9 + 4 =$

(91)  $7 - 4 =$

(92)  $1 + 15 =$

(93)  $6 + 2 =$

(94)  $5 + 3 =$

(95)  $4 - 3 =$

(96)  $9 - 5 =$

(97)  $6 - 3 =$

(98)  $7 + 7 =$

(99)  $10 + 9 =$

(100)  $9 + 11 =$

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $18 - 1 =$   | (2) $15 + 4 =$   | (3) $1 - 1 =$    | (4) $2 + 3 =$    |
| (5) $11 - 3 =$   | (6) $4 - 2 =$    | (7) $19 + 1 =$   | (8) $7 - 4 =$    |
| (9) $7 - 2 =$    | (10) $4 + 14 =$  | (11) $11 - 7 =$  | (12) $6 + 4 =$   |
| (13) $1 - 1 =$   | (14) $14 - 11 =$ | (15) $8 - 6 =$   | (16) $16 + 1 =$  |
| (17) $19 - 8 =$  | (18) $2 + 15 =$  | (19) $10 + 9 =$  | (20) $18 + 2 =$  |
| (21) $13 - 13 =$ | (22) $3 - 2 =$   | (23) $6 - 4 =$   | (24) $10 + 7 =$  |
| (25) $2 + 4 =$   | (26) $7 + 10 =$  | (27) $15 - 11 =$ | (28) $12 - 10 =$ |
| (29) $13 + 1 =$  | (30) $12 + 8 =$  | (31) $4 - 4 =$   | (32) $14 + 1 =$  |
| (33) $3 + 5 =$   | (34) $2 - 1 =$   | (35) $16 + 4 =$  | (36) $7 - 5 =$   |
| (37) $16 + 3 =$  | (38) $7 + 9 =$   | (39) $2 + 17 =$  | (40) $16 - 1 =$  |
| (41) $8 - 3 =$   | (42) $2 - 2 =$   | (43) $18 - 13 =$ | (44) $13 - 10 =$ |
| (45) $12 + 7 =$  | (46) $7 - 2 =$   | (47) $2 - 1 =$   | (48) $15 + 4 =$  |
| (49) $18 - 9 =$  | (50) $14 - 11 =$ | (51) $19 - 7 =$  | (52) $7 + 7 =$   |
| (53) $12 - 11 =$ | (54) $4 - 1 =$   | (55) $1 + 5 =$   | (56) $9 - 4 =$   |
| (57) $2 - 1 =$   | (58) $8 + 10 =$  | (59) $3 + 14 =$  | (60) $16 + 1 =$  |
| (61) $12 + 5 =$  | (62) $17 - 12 =$ | (63) $18 - 3 =$  | (64) $2 + 7 =$   |
| (65) $14 - 11 =$ | (66) $12 - 3 =$  | (67) $4 + 5 =$   | (68) $4 + 11 =$  |
| (69) $7 + 12 =$  | (70) $2 - 2 =$   | (71) $7 + 12 =$  | (72) $19 + 1 =$  |
| (73) $13 - 10 =$ | (74) $14 + 2 =$  | (75) $8 + 1 =$   | (76) $15 + 4 =$  |
| (77) $17 - 9 =$  | (78) $16 + 1 =$  | (79) $11 + 3 =$  | (80) $4 + 4 =$   |
| (81) $14 - 4 =$  | (82) $10 - 7 =$  | (83) $12 - 11 =$ | (84) $18 + 1 =$  |
| (85) $1 + 6 =$   | (86) $13 + 5 =$  | (87) $11 + 4 =$  | (88) $4 + 2 =$   |
| (89) $7 + 8 =$   | (90) $5 + 2 =$   | (91) $18 + 1 =$  | (92) $4 + 13 =$  |
| (93) $8 + 2 =$   | (94) $19 + 1 =$  | (95) $18 - 6 =$  | (96) $7 + 12 =$  |
| (97) $19 - 6 =$  | (98) $17 - 3 =$  | (99) $13 + 1 =$  | (100) $10 - 3 =$ |

## 二十以内加减法计算练习题答案

### 第1页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20  | (2) 18  | (3) 7   | (4) 1    | (5) 16  | (6) 17  | (7) 0   | (8) 17  |
| (9) 20  | (10) 18 | (11) 3  | (12) 18  | (13) 6  | (14) 2  | (15) 10 | (16) 20 |
| (17) 0  | (18) 12 | (19) 10 | (20) 0   | (21) 12 | (22) 14 | (23) 2  | (24) 15 |
| (25) 10 | (26) 0  | (27) 3  | (28) 2   | (29) 18 | (30) 19 | (31) 20 | (32) 9  |
| (33) 0  | (34) 4  | (35) 20 | (36) 19  | (37) 10 | (38) 15 | (39) 6  | (40) 4  |
| (41) 17 | (42) 18 | (43) 15 | (44) 20  | (45) 1  | (46) 5  | (47) 19 | (48) 4  |
| (49) 20 | (50) 19 | (51) 14 | (52) 6   | (53) 6  | (54) 20 | (55) 9  | (56) 20 |
| (57) 13 | (58) 17 | (59) 13 | (60) 9   | (61) 1  | (62) 17 | (63) 12 | (64) 6  |
| (65) 17 | (66) 3  | (67) 5  | (68) 15  | (69) 4  | (70) 3  | (71) 1  | (72) 17 |
| (73) 17 | (74) 5  | (75) 19 | (76) 1   | (77) 2  | (78) 0  | (79) 13 | (80) 2  |
| (81) 1  | (82) 13 | (83) 1  | (84) 0   | (85) 19 | (86) 18 | (87) 4  | (88) 18 |
| (89) 14 | (90) 9  | (91) 10 | (92) 15  | (93) 3  | (94) 15 | (95) 5  | (96) 1  |
| (97) 14 | (98) 15 | (99) 9  | (100) 17 |         |         |         |         |

### 第2页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 7   | (2) 19  | (3) 17  | (4) 17   | (5) 0   | (6) 0   | (7) 2   | (8) 7   |
| (9) 13  | (10) 1  | (11) 0  | (12) 8   | (13) 0  | (14) 1  | (15) 3  | (16) 0  |
| (17) 8  | (18) 6  | (19) 20 | (20) 3   | (21) 17 | (22) 1  | (23) 19 | (24) 20 |
| (25) 19 | (26) 7  | (27) 18 | (28) 19  | (29) 0  | (30) 0  | (31) 1  | (32) 20 |
| (33) 6  | (34) 11 | (35) 6  | (36) 15  | (37) 0  | (38) 19 | (39) 11 | (40) 3  |
| (41) 16 | (42) 9  | (43) 2  | (44) 4   | (45) 4  | (46) 13 | (47) 18 | (48) 20 |
| (49) 11 | (50) 6  | (51) 4  | (52) 20  | (53) 9  | (54) 16 | (55) 8  | (56) 17 |
| (57) 0  | (58) 13 | (59) 8  | (60) 20  | (61) 10 | (62) 3  | (63) 14 | (64) 5  |
| (65) 5  | (66) 19 | (67) 0  | (68) 1   | (69) 3  | (70) 19 | (71) 2  | (72) 2  |
| (73) 13 | (74) 15 | (75) 13 | (76) 20  | (77) 7  | (78) 5  | (79) 17 | (80) 2  |
| (81) 9  | (82) 3  | (83) 18 | (84) 3   | (85) 20 | (86) 1  | (87) 18 | (88) 0  |
| (89) 15 | (90) 20 | (91) 18 | (92) 1   | (93) 7  | (94) 3  | (95) 12 | (96) 2  |
| (97) 13 | (98) 5  | (99) 8  | (100) 12 |         |         |         |         |



## 二十以内加减法计算练习题答案

### 第3页答案

(1) 14	(2) 19	(3) 15	(4) 17	(5) 0	(6) 19	(7) 10	(8) 0
(9) 1	(10) 1	(11) 15	(12) 19	(13) 8	(14) 2	(15) 3	(16) 6
(17) 10	(18) 0	(19) 20	(20) 7	(21) 0	(22) 17	(23) 13	(24) 0
(25) 0	(26) 8	(27) 14	(28) 4	(29) 3	(30) 19	(31) 19	(32) 3
(33) 6	(34) 18	(35) 20	(36) 0	(37) 4	(38) 1	(39) 11	(40) 6
(41) 13	(42) 1	(43) 4	(44) 11	(45) 17	(46) 17	(47) 10	(48) 18
(49) 2	(50) 12	(51) 5	(52) 5	(53) 10	(54) 12	(55) 14	(56) 8
(57) 5	(58) 13	(59) 20	(60) 17	(61) 3	(62) 6	(63) 18	(64) 6
(65) 0	(66) 17	(67) 0	(68) 4	(69) 20	(70) 12	(71) 14	(72) 9
(73) 8	(74) 18	(75) 5	(76) 16	(77) 15	(78) 14	(79) 5	(80) 1
(81) 14	(82) 17	(83) 5	(84) 16	(85) 16	(86) 19	(87) 19	(88) 16
(89) 19	(90) 1	(91) 9	(92) 7	(93) 4	(94) 19	(95) 0	(96) 10
(97) 19	(98) 3	(99) 0	(100) 1				

### 第4页答案

(1) 18	(2) 15	(3) 14	(4) 18	(5) 11	(6) 1	(7) 10	(8) 11
(9) 19	(10) 20	(11) 4	(12) 19	(13) 0	(14) 6	(15) 18	(16) 1
(17) 14	(18) 3	(19) 3	(20) 14	(21) 15	(22) 12	(23) 17	(24) 17
(25) 20	(26) 0	(27) 16	(28) 20	(29) 17	(30) 4	(31) 1	(32) 20
(33) 3	(34) 11	(35) 17	(36) 14	(37) 1	(38) 18	(39) 9	(40) 18
(41) 15	(42) 20	(43) 12	(44) 18	(45) 2	(46) 8	(47) 10	(48) 1
(49) 16	(50) 14	(51) 6	(52) 11	(53) 6	(54) 17	(55) 4	(56) 20
(57) 3	(58) 10	(59) 0	(60) 18	(61) 17	(62) 6	(63) 4	(64) 20
(65) 19	(66) 16	(67) 13	(68) 1	(69) 3	(70) 9	(71) 3	(72) 8
(73) 9	(74) 20	(75) 11	(76) 1	(77) 2	(78) 10	(79) 1	(80) 10
(81) 20	(82) 2	(83) 18	(84) 5	(85) 17	(86) 3	(87) 0	(88) 2
(89) 1	(90) 1	(91) 2	(92) 17	(93) 10	(94) 18	(95) 13	(96) 12
(97) 19	(98) 1	(99) 0	(100) 1				

## 二十以内加减法计算练习题答案

### 第5页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 12  | (2) 3   | (3) 17  | (4) 9    | (5) 2   | (6) 15  | (7) 0   | (8) 4   |
| (9) 1   | (10) 14 | (11) 17 | (12) 14  | (13) 5  | (14) 18 | (15) 18 | (16) 20 |
| (17) 7  | (18) 10 | (19) 3  | (20) 14  | (21) 6  | (22) 20 | (23) 14 | (24) 15 |
| (25) 0  | (26) 15 | (27) 2  | (28) 4   | (29) 2  | (30) 4  | (31) 16 | (32) 15 |
| (33) 6  | (34) 7  | (35) 1  | (36) 12  | (37) 8  | (38) 20 | (39) 4  | (40) 11 |
| (41) 1  | (42) 15 | (43) 19 | (44) 4   | (45) 19 | (46) 13 | (47) 19 | (48) 20 |
| (49) 2  | (50) 20 | (51) 0  | (52) 15  | (53) 11 | (54) 1  | (55) 17 | (56) 11 |
| (57) 0  | (58) 13 | (59) 2  | (60) 15  | (61) 18 | (62) 1  | (63) 11 | (64) 18 |
| (65) 4  | (66) 3  | (67) 16 | (68) 20  | (69) 6  | (70) 5  | (71) 13 | (72) 16 |
| (73) 5  | (74) 2  | (75) 20 | (76) 5   | (77) 14 | (78) 10 | (79) 5  | (80) 19 |
| (81) 10 | (82) 4  | (83) 5  | (84) 16  | (85) 16 | (86) 1  | (87) 0  | (88) 6  |
| (89) 0  | (90) 0  | (91) 19 | (92) 0   | (93) 5  | (94) 11 | (95) 3  | (96) 12 |
| (97) 20 | (98) 5  | (99) 13 | (100) 17 |         |         |         |         |

### 第6页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20  | (2) 0   | (3) 10  | (4) 7    | (5) 10  | (6) 11  | (7) 4   | (8) 20  |
| (9) 13  | (10) 16 | (11) 15 | (12) 19  | (13) 2  | (14) 8  | (15) 7  | (16) 10 |
| (17) 17 | (18) 0  | (19) 8  | (20) 17  | (21) 1  | (22) 2  | (23) 3  | (24) 18 |
| (25) 10 | (26) 20 | (27) 5  | (28) 15  | (29) 19 | (30) 5  | (31) 18 | (32) 14 |
| (33) 20 | (34) 1  | (35) 11 | (36) 19  | (37) 3  | (38) 4  | (39) 7  | (40) 0  |
| (41) 18 | (42) 16 | (43) 11 | (44) 6   | (45) 17 | (46) 9  | (47) 17 | (48) 14 |
| (49) 9  | (50) 4  | (51) 9  | (52) 11  | (53) 5  | (54) 17 | (55) 0  | (56) 8  |
| (57) 4  | (58) 4  | (59) 16 | (60) 6   | (61) 8  | (62) 11 | (63) 20 | (64) 16 |
| (65) 5  | (66) 2  | (67) 0  | (68) 0   | (69) 0  | (70) 8  | (71) 20 | (72) 6  |
| (73) 19 | (74) 20 | (75) 2  | (76) 5   | (77) 5  | (78) 0  | (79) 20 | (80) 9  |
| (81) 12 | (82) 1  | (83) 19 | (84) 10  | (85) 8  | (86) 14 | (87) 17 | (88) 20 |
| (89) 16 | (90) 13 | (91) 3  | (92) 16  | (93) 8  | (94) 8  | (95) 1  | (96) 4  |
| (97) 3  | (98) 14 | (99) 19 | (100) 20 |         |         |         |         |

## 二十以内加减法计算练习题答案

### 第7页答案

- (1) 17    (2) 19    (3) 0    (4) 5    (5) 8    (6) 2    (7) 20    (8) 3  
(9) 5    (10) 18    (11) 4    (12) 10    (13) 0    (14) 3    (15) 2    (16) 17  
(17) 11    (18) 17    (19) 19    (20) 20    (21) 0    (22) 1    (23) 2    (24) 17  
(25) 6    (26) 17    (27) 4    (28) 2    (29) 14    (30) 20    (31) 0    (32) 15  
(33) 8    (34) 1    (35) 20    (36) 2    (37) 19    (38) 16    (39) 19    (40) 15  
(41) 5    (42) 0    (43) 5    (44) 3    (45) 19    (46) 5    (47) 1    (48) 19  
(49) 9    (50) 3    (51) 12    (52) 14    (53) 1    (54) 3    (55) 6    (56) 5  
(57) 1    (58) 18    (59) 17    (60) 17    (61) 17    (62) 5    (63) 15    (64) 9  
(65) 3    (66) 9    (67) 9    (68) 15    (69) 19    (70) 0    (71) 19    (72) 20  
(73) 3    (74) 16    (75) 9    (76) 19    (77) 8    (78) 17    (79) 14    (80) 8  
(81) 10    (82) 3    (83) 1    (84) 19    (85) 7    (86) 18    (87) 15    (88) 6  
(89) 15    (90) 7    (91) 19    (92) 17    (93) 10    (94) 20    (95) 12    (96) 19  
(97) 13    (98) 14    (99) 14    (100) 7