

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $1 + 3 =$   | (2) $9 + 3 =$   | (3) $7 + 10 =$  | (4) $14 + 3 =$   |
| (5) $3 + 10 =$  | (6) $11 + 6 =$  | (7) $17 + 1 =$  | (8) $15 + 2 =$   |
| (9) $3 + 7 =$   | (10) $18 + 2 =$ | (11) $7 + 4 =$  | (12) $15 + 3 =$  |
| (13) $2 + 11 =$ | (14) $14 + 3 =$ | (15) $7 + 8 =$  | (16) $11 + 6 =$  |
| (17) $7 + 4 =$  | (18) $2 + 2 =$  | (19) $16 + 2 =$ | (20) $3 + 2 =$   |
| (21) $2 + 14 =$ | (22) $3 + 7 =$  | (23) $6 + 9 =$  | (24) $13 + 3 =$  |
| (25) $5 + 3 =$  | (26) $12 + 7 =$ | (27) $15 + 4 =$ | (28) $5 + 9 =$   |
| (29) $4 + 1 =$  | (30) $13 + 3 =$ | (31) $4 + 9 =$  | (32) $12 + 5 =$  |
| (33) $17 + 2 =$ | (34) $2 + 1 =$  | (35) $11 + 8 =$ | (36) $10 + 9 =$  |
| (37) $8 + 9 =$  | (38) $18 + 2 =$ | (39) $6 + 10 =$ | (40) $7 + 8 =$   |
| (41) $9 + 5 =$  | (42) $8 + 2 =$  | (43) $4 + 13 =$ | (44) $7 + 6 =$   |
| (45) $2 + 10 =$ | (46) $11 + 4 =$ | (47) $9 + 7 =$  | (48) $15 + 4 =$  |
| (49) $1 + 14 =$ | (50) $9 + 3 =$  | (51) $14 + 6 =$ | (52) $15 + 4 =$  |
| (53) $5 + 7 =$  | (54) $4 + 16 =$ | (55) $9 + 1 =$  | (56) $4 + 11 =$  |
| (57) $7 + 10 =$ | (58) $19 + 1 =$ | (59) $16 + 1 =$ | (60) $7 + 11 =$  |
| (61) $16 + 2 =$ | (62) $3 + 2 =$  | (63) $18 + 1 =$ | (64) $14 + 2 =$  |
| (65) $3 + 2 =$  | (66) $9 + 5 =$  | (67) $15 + 1 =$ | (68) $10 + 4 =$  |
| (69) $5 + 8 =$  | (70) $3 + 14 =$ | (71) $11 + 7 =$ | (72) $19 + 1 =$  |
| (73) $14 + 4 =$ | (74) $17 + 3 =$ | (75) $16 + 3 =$ | (76) $13 + 4 =$  |
| (77) $6 + 11 =$ | (78) $16 + 1 =$ | (79) $2 + 15 =$ | (80) $16 + 2 =$  |
| (81) $13 + 4 =$ | (82) $18 + 1 =$ | (83) $4 + 13 =$ | (84) $3 + 13 =$  |
| (85) $2 + 7 =$  | (86) $11 + 7 =$ | (87) $6 + 6 =$  | (88) $19 + 1 =$  |
| (89) $6 + 10 =$ | (90) $15 + 2 =$ | (91) $5 + 1 =$  | (92) $6 + 3 =$   |
| (93) $9 + 1 =$  | (94) $2 + 16 =$ | (95) $19 + 1 =$ | (96) $11 + 8 =$  |
| (97) $3 + 5 =$  | (98) $14 + 3 =$ | (99) $3 + 11 =$ | (100) $4 + 13 =$ |

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(1)  $6 + 10 =$

(2)  $5 + 8 =$

(3)  $9 + 6 =$

(4)  $19 + 1 =$

(5)  $5 + 14 =$

(6)  $19 + 1 =$

(7)  $16 + 2 =$

(8)  $15 + 2 =$

(9)  $13 + 3 =$

(10)  $14 + 3 =$

(11)  $16 + 1 =$

(12)  $10 + 2 =$

(13)  $4 + 7 =$

(14)  $18 + 2 =$

(15)  $13 + 1 =$

(16)  $1 + 4 =$

(17)  $2 + 16 =$

(18)  $14 + 5 =$

(19)  $8 + 12 =$

(20)  $13 + 5 =$

(21)  $1 + 5 =$

(22)  $6 + 10 =$

(23)  $6 + 8 =$

(24)  $12 + 6 =$

(25)  $3 + 2 =$

(26)  $8 + 6 =$

(27)  $14 + 2 =$

(28)  $17 + 3 =$

(29)  $16 + 1 =$

(30)  $7 + 2 =$

(31)  $14 + 3 =$

(32)  $5 + 11 =$

(33)  $4 + 9 =$

(34)  $12 + 6 =$

(35)  $11 + 3 =$

(36)  $19 + 1 =$

(37)  $14 + 6 =$

(38)  $11 + 5 =$

(39)  $6 + 6 =$

(40)  $12 + 1 =$

(41)  $11 + 6 =$

(42)  $1 + 8 =$

(43)  $15 + 3 =$

(44)  $9 + 5 =$

(45)  $1 + 7 =$

(46)  $4 + 1 =$

(47)  $10 + 4 =$

(48)  $8 + 9 =$

(49)  $12 + 5 =$

(50)  $8 + 6 =$

(51)  $7 + 1 =$

(52)  $7 + 7 =$

(53)  $4 + 4 =$

(54)  $5 + 1 =$

(55)  $7 + 12 =$

(56)  $15 + 1 =$

(57)  $14 + 2 =$

(58)  $6 + 9 =$

(59)  $19 + 1 =$

(60)  $13 + 7 =$

(61)  $3 + 17 =$

(62)  $7 + 8 =$

(63)  $6 + 13 =$

(64)  $13 + 5 =$

(65)  $3 + 1 =$

(66)  $15 + 5 =$

(67)  $12 + 3 =$

(68)  $10 + 1 =$

(69)  $13 + 3 =$

(70)  $16 + 1 =$

(71)  $10 + 1 =$

(72)  $19 + 1 =$

(73)  $18 + 2 =$

(74)  $1 + 2 =$

(75)  $15 + 5 =$

(76)  $19 + 1 =$

(77)  $4 + 2 =$

(78)  $13 + 7 =$

(79)  $13 + 4 =$

(80)  $4 + 6 =$

(81)  $13 + 3 =$

(82)  $13 + 1 =$

(83)  $17 + 3 =$

(84)  $4 + 6 =$

(85)  $17 + 2 =$

(86)  $6 + 3 =$

(87)  $18 + 2 =$

(88)  $11 + 1 =$

(89)  $4 + 4 =$

(90)  $19 + 1 =$

(91)  $17 + 2 =$

(92)  $5 + 12 =$

(93)  $2 + 9 =$

(94)  $16 + 4 =$

(95)  $9 + 9 =$

(96)  $14 + 6 =$

(97)  $3 + 7 =$

(98)  $7 + 10 =$

(99)  $14 + 4 =$

(100)  $8 + 6 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $18 + 2 =$

(2)  $8 + 3 =$

(3)  $8 + 5 =$

(4)  $13 + 7 =$

(5)  $2 + 18 =$

(6)  $19 + 1 =$

(7)  $2 + 16 =$

(8)  $10 + 8 =$

(9)  $4 + 7 =$

(10)  $2 + 2 =$

(11)  $8 + 5 =$

(12)  $5 + 2 =$

(13)  $1 + 15 =$

(14)  $8 + 6 =$

(15)  $17 + 3 =$

(16)  $13 + 1 =$

(17)  $11 + 8 =$

(18)  $13 + 5 =$

(19)  $1 + 17 =$

(20)  $3 + 2 =$

(21)  $19 + 1 =$

(22)  $15 + 3 =$

(23)  $16 + 4 =$

(24)  $9 + 10 =$

(25)  $2 + 5 =$

(26)  $13 + 2 =$

(27)  $8 + 9 =$

(28)  $2 + 18 =$

(29)  $14 + 3 =$

(30)  $19 + 1 =$

(31)  $13 + 5 =$

(32)  $9 + 2 =$

(33)  $15 + 5 =$

(34)  $3 + 11 =$

(35)  $9 + 4 =$

(36)  $9 + 9 =$

(37)  $15 + 4 =$

(38)  $7 + 2 =$

(39)  $13 + 2 =$

(40)  $1 + 8 =$

(41)  $3 + 8 =$

(42)  $9 + 5 =$

(43)  $6 + 4 =$

(44)  $13 + 3 =$

(45)  $6 + 3 =$

(46)  $18 + 1 =$

(47)  $11 + 1 =$

(48)  $5 + 4 =$

(49)  $15 + 1 =$

(50)  $10 + 10 =$

(51)  $10 + 2 =$

(52)  $4 + 11 =$

(53)  $1 + 8 =$

(54)  $12 + 1 =$

(55)  $16 + 4 =$

(56)  $19 + 1 =$

(57)  $4 + 16 =$

(58)  $1 + 12 =$

(59)  $12 + 2 =$

(60)  $8 + 6 =$

(61)  $8 + 3 =$

(62)  $17 + 1 =$

(63)  $8 + 1 =$

(64)  $4 + 11 =$

(65)  $16 + 3 =$

(66)  $18 + 1 =$

(67)  $10 + 8 =$

(68)  $16 + 3 =$

(69)  $12 + 5 =$

(70)  $17 + 3 =$

(71)  $7 + 4 =$

(72)  $12 + 6 =$

(73)  $13 + 2 =$

(74)  $10 + 2 =$

(75)  $10 + 1 =$

(76)  $18 + 2 =$

(77)  $16 + 4 =$

(78)  $7 + 11 =$

(79)  $11 + 1 =$

(80)  $5 + 11 =$

(81)  $10 + 6 =$

(82)  $9 + 11 =$

(83)  $11 + 6 =$

(84)  $13 + 2 =$

(85)  $16 + 3 =$

(86)  $11 + 6 =$

(87)  $4 + 8 =$

(88)  $1 + 4 =$

(89)  $15 + 3 =$

(90)  $12 + 4 =$

(91)  $5 + 10 =$

(92)  $10 + 8 =$

(93)  $7 + 11 =$

(94)  $5 + 4 =$

(95)  $6 + 4 =$

(96)  $16 + 4 =$

(97)  $8 + 12 =$

(98)  $11 + 5 =$

(99)  $4 + 11 =$

(100)  $19 + 1 =$

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日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $16 + 2 =$  | (2) $18 + 1 =$  | (3) $16 + 2 =$  | (4) $9 + 6 =$    |
| (5) $16 + 3 =$  | (6) $14 + 1 =$  | (7) $7 + 13 =$  | (8) $18 + 2 =$   |
| (9) $17 + 2 =$  | (10) $2 + 11 =$ | (11) $8 + 10 =$ | (12) $18 + 1 =$  |
| (13) $3 + 16 =$ | (14) $18 + 2 =$ | (15) $14 + 6 =$ | (16) $3 + 15 =$  |
| (17) $18 + 1 =$ | (18) $16 + 3 =$ | (19) $12 + 4 =$ | (20) $13 + 3 =$  |
| (21) $7 + 13 =$ | (22) $12 + 7 =$ | (23) $15 + 5 =$ | (24) $12 + 3 =$  |
| (25) $3 + 16 =$ | (26) $4 + 2 =$  | (27) $1 + 5 =$  | (28) $12 + 2 =$  |
| (29) $15 + 5 =$ | (30) $19 + 1 =$ | (31) $5 + 5 =$  | (32) $2 + 18 =$  |
| (33) $15 + 3 =$ | (34) $16 + 4 =$ | (35) $5 + 11 =$ | (36) $7 + 9 =$   |
| (37) $19 + 1 =$ | (38) $13 + 2 =$ | (39) $16 + 1 =$ | (40) $3 + 6 =$   |
| (41) $9 + 3 =$  | (42) $14 + 6 =$ | (43) $16 + 1 =$ | (44) $3 + 15 =$  |
| (45) $7 + 8 =$  | (46) $16 + 2 =$ | (47) $15 + 3 =$ | (48) $15 + 1 =$  |
| (49) $12 + 1 =$ | (50) $4 + 13 =$ | (51) $8 + 11 =$ | (52) $1 + 10 =$  |
| (53) $10 + 8 =$ | (54) $10 + 3 =$ | (55) $17 + 1 =$ | (56) $13 + 7 =$  |
| (57) $10 + 7 =$ | (58) $15 + 3 =$ | (59) $18 + 2 =$ | (60) $9 + 5 =$   |
| (61) $1 + 15 =$ | (62) $17 + 1 =$ | (63) $4 + 5 =$  | (64) $19 + 1 =$  |
| (65) $5 + 1 =$  | (66) $19 + 1 =$ | (67) $9 + 11 =$ | (68) $6 + 4 =$   |
| (69) $8 + 2 =$  | (70) $6 + 1 =$  | (71) $14 + 5 =$ | (72) $19 + 1 =$  |
| (73) $5 + 13 =$ | (74) $3 + 10 =$ | (75) $2 + 13 =$ | (76) $5 + 3 =$   |
| (77) $8 + 12 =$ | (78) $5 + 4 =$  | (79) $3 + 15 =$ | (80) $3 + 9 =$   |
| (81) $19 + 1 =$ | (82) $9 + 9 =$  | (83) $7 + 7 =$  | (84) $12 + 5 =$  |
| (85) $7 + 1 =$  | (86) $16 + 2 =$ | (87) $16 + 3 =$ | (88) $14 + 2 =$  |
| (89) $19 + 1 =$ | (90) $18 + 2 =$ | (91) $2 + 18 =$ | (92) $6 + 14 =$  |
| (93) $16 + 1 =$ | (94) $11 + 8 =$ | (95) $19 + 1 =$ | (96) $16 + 2 =$  |
| (97) $19 + 1 =$ | (98) $15 + 1 =$ | (99) $13 + 6 =$ | (100) $14 + 4 =$ |

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $17 + 2 =$

(2)  $14 + 3 =$

(3)  $17 + 3 =$

(4)  $16 + 4 =$

(5)  $17 + 3 =$

(6)  $14 + 4 =$

(7)  $5 + 13 =$

(8)  $16 + 2 =$

(9)  $19 + 1 =$

(10)  $4 + 13 =$

(11)  $14 + 1 =$

(12)  $4 + 2 =$

(13)  $4 + 10 =$

(14)  $3 + 7 =$

(15)  $10 + 10 =$

(16)  $8 + 8 =$

(17)  $17 + 2 =$

(18)  $10 + 10 =$

(19)  $19 + 1 =$

(20)  $18 + 2 =$

(21)  $13 + 3 =$

(22)  $14 + 6 =$

(23)  $18 + 1 =$

(24)  $14 + 3 =$

(25)  $9 + 1 =$

(26)  $13 + 1 =$

(27)  $16 + 2 =$

(28)  $15 + 3 =$

(29)  $6 + 13 =$

(30)  $8 + 7 =$

(31)  $14 + 6 =$

(32)  $10 + 6 =$

(33)  $15 + 5 =$

(34)  $10 + 9 =$

(35)  $14 + 5 =$

(36)  $8 + 4 =$

(37)  $6 + 14 =$

(38)  $16 + 2 =$

(39)  $9 + 10 =$

(40)  $9 + 3 =$

(41)  $9 + 7 =$

(42)  $7 + 9 =$

(43)  $8 + 10 =$

(44)  $13 + 1 =$

(45)  $8 + 5 =$

(46)  $1 + 17 =$

(47)  $6 + 12 =$

(48)  $18 + 1 =$

(49)  $10 + 1 =$

(50)  $10 + 4 =$

(51)  $11 + 4 =$

(52)  $4 + 5 =$

(53)  $2 + 13 =$

(54)  $3 + 8 =$

(55)  $13 + 5 =$

(56)  $12 + 4 =$

(57)  $12 + 5 =$

(58)  $3 + 5 =$

(59)  $6 + 8 =$

(60)  $5 + 10 =$

(61)  $14 + 3 =$

(62)  $3 + 10 =$

(63)  $12 + 6 =$

(64)  $11 + 1 =$

(65)  $8 + 6 =$

(66)  $6 + 11 =$

(67)  $8 + 5 =$

(68)  $13 + 2 =$

(69)  $12 + 2 =$

(70)  $17 + 1 =$

(71)  $14 + 4 =$

(72)  $6 + 5 =$

(73)  $16 + 3 =$

(74)  $13 + 3 =$

(75)  $6 + 11 =$

(76)  $15 + 3 =$

(77)  $5 + 12 =$

(78)  $9 + 4 =$

(79)  $2 + 5 =$

(80)  $6 + 12 =$

(81)  $13 + 7 =$

(82)  $6 + 10 =$

(83)  $19 + 1 =$

(84)  $9 + 2 =$

(85)  $11 + 7 =$

(86)  $2 + 13 =$

(87)  $18 + 1 =$

(88)  $17 + 3 =$

(89)  $2 + 16 =$

(90)  $2 + 8 =$

(91)  $6 + 3 =$

(92)  $15 + 3 =$

(93)  $7 + 7 =$

(94)  $8 + 12 =$

(95)  $15 + 4 =$

(96)  $7 + 13 =$

(97)  $2 + 13 =$

(98)  $18 + 2 =$

(99)  $6 + 13 =$

(100)  $19 + 1 =$

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(1)  $16 + 1 =$

(2)  $2 + 11 =$

(3)  $3 + 7 =$

(4)  $3 + 6 =$

(5)  $19 + 1 =$

(6)  $18 + 1 =$

(7)  $16 + 3 =$

(8)  $10 + 10 =$

(9)  $6 + 6 =$

(10)  $8 + 3 =$

(11)  $15 + 1 =$

(12)  $4 + 10 =$

(13)  $2 + 10 =$

(14)  $10 + 2 =$

(15)  $17 + 2 =$

(16)  $10 + 2 =$

(17)  $19 + 1 =$

(18)  $1 + 14 =$

(19)  $1 + 17 =$

(20)  $15 + 2 =$

(21)  $11 + 3 =$

(22)  $2 + 10 =$

(23)  $18 + 2 =$

(24)  $16 + 2 =$

(25)  $19 + 1 =$

(26)  $15 + 5 =$

(27)  $8 + 6 =$

(28)  $6 + 2 =$

(29)  $14 + 3 =$

(30)  $1 + 8 =$

(31)  $2 + 12 =$

(32)  $2 + 17 =$

(33)  $7 + 4 =$

(34)  $7 + 10 =$

(35)  $12 + 6 =$

(36)  $16 + 2 =$

(37)  $13 + 6 =$

(38)  $6 + 14 =$

(39)  $16 + 3 =$

(40)  $7 + 3 =$

(41)  $13 + 6 =$

(42)  $4 + 6 =$

(43)  $10 + 4 =$

(44)  $4 + 6 =$

(45)  $10 + 3 =$

(46)  $16 + 2 =$

(47)  $2 + 5 =$

(48)  $1 + 4 =$

(49)  $15 + 1 =$

(50)  $2 + 3 =$

(51)  $5 + 14 =$

(52)  $9 + 4 =$

(53)  $17 + 1 =$

(54)  $12 + 2 =$

(55)  $3 + 4 =$

(56)  $12 + 4 =$

(57)  $3 + 15 =$

(58)  $18 + 1 =$

(59)  $11 + 8 =$

(60)  $10 + 9 =$

(61)  $13 + 6 =$

(62)  $18 + 2 =$

(63)  $12 + 3 =$

(64)  $19 + 1 =$

(65)  $14 + 3 =$

(66)  $8 + 3 =$

(67)  $13 + 7 =$

(68)  $11 + 6 =$

(69)  $16 + 1 =$

(70)  $13 + 4 =$

(71)  $1 + 14 =$

(72)  $8 + 7 =$

(73)  $7 + 13 =$

(74)  $7 + 9 =$

(75)  $9 + 1 =$

(76)  $16 + 3 =$

(77)  $8 + 10 =$

(78)  $15 + 4 =$

(79)  $19 + 1 =$

(80)  $7 + 9 =$

(81)  $18 + 1 =$

(82)  $5 + 1 =$

(83)  $9 + 7 =$

(84)  $2 + 17 =$

(85)  $2 + 11 =$

(86)  $5 + 6 =$

(87)  $7 + 3 =$

(88)  $18 + 1 =$

(89)  $7 + 12 =$

(90)  $9 + 2 =$

(91)  $14 + 2 =$

(92)  $5 + 9 =$

(93)  $16 + 4 =$

(94)  $12 + 3 =$

(95)  $16 + 4 =$

(96)  $18 + 2 =$

(97)  $12 + 4 =$

(98)  $19 + 1 =$

(99)  $9 + 3 =$

(100)  $1 + 11 =$

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姓名 \_\_\_\_\_

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(1)  $10 + 5 =$

(2)  $14 + 1 =$

(3)  $5 + 7 =$

(4)  $12 + 2 =$

(5)  $15 + 3 =$

(6)  $5 + 6 =$

(7)  $13 + 1 =$

(8)  $19 + 1 =$

(9)  $4 + 13 =$

(10)  $13 + 5 =$

(11)  $8 + 3 =$

(12)  $17 + 2 =$

(13)  $4 + 2 =$

(14)  $9 + 5 =$

(15)  $4 + 10 =$

(16)  $7 + 1 =$

(17)  $8 + 8 =$

(18)  $2 + 1 =$

(19)  $10 + 8 =$

(20)  $3 + 16 =$

(21)  $2 + 7 =$

(22)  $10 + 9 =$

(23)  $19 + 1 =$

(24)  $14 + 4 =$

(25)  $3 + 7 =$

(26)  $9 + 6 =$

(27)  $13 + 6 =$

(28)  $6 + 13 =$

(29)  $4 + 11 =$

(30)  $3 + 15 =$

(31)  $5 + 1 =$

(32)  $1 + 16 =$

(33)  $1 + 19 =$

(34)  $4 + 13 =$

(35)  $3 + 3 =$

(36)  $13 + 6 =$

(37)  $4 + 5 =$

(38)  $1 + 3 =$

(39)  $1 + 18 =$

(40)  $16 + 2 =$

(41)  $11 + 7 =$

(42)  $16 + 4 =$

(43)  $14 + 5 =$

(44)  $9 + 4 =$

(45)  $2 + 5 =$

(46)  $1 + 1 =$

(47)  $5 + 9 =$

(48)  $8 + 6 =$

(49)  $11 + 9 =$

(50)  $2 + 12 =$

(51)  $13 + 3 =$

(52)  $1 + 8 =$

(53)  $11 + 8 =$

(54)  $5 + 15 =$

(55)  $9 + 3 =$

(56)  $12 + 4 =$

(57)  $14 + 2 =$

(58)  $3 + 6 =$

(59)  $18 + 2 =$

(60)  $8 + 11 =$

(61)  $10 + 5 =$

(62)  $14 + 2 =$

(63)  $4 + 7 =$

(64)  $10 + 8 =$

(65)  $14 + 3 =$

(66)  $1 + 13 =$

(67)  $7 + 11 =$

(68)  $4 + 7 =$

(69)  $6 + 12 =$

(70)  $2 + 5 =$

(71)  $7 + 3 =$

(72)  $12 + 1 =$

(73)  $19 + 1 =$

(74)  $17 + 3 =$

(75)  $12 + 6 =$

(76)  $9 + 5 =$

(77)  $14 + 3 =$

(78)  $18 + 2 =$

(79)  $2 + 14 =$

(80)  $1 + 8 =$

(81)  $10 + 10 =$

(82)  $1 + 16 =$

(83)  $4 + 12 =$

(84)  $15 + 3 =$

(85)  $16 + 2 =$

(86)  $3 + 13 =$

(87)  $12 + 6 =$

(88)  $18 + 2 =$

(89)  $9 + 8 =$

(90)  $10 + 2 =$

(91)  $2 + 13 =$

(92)  $15 + 4 =$

(93)  $1 + 7 =$

(94)  $1 + 15 =$

(95)  $5 + 12 =$

(96)  $18 + 2 =$

(97)  $11 + 3 =$

(98)  $11 + 5 =$

(99)  $10 + 8 =$

(100)  $1 + 10 =$

## 二十以内加法计算练习题答案

### 第1页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 4   | (2) 12  | (3) 17  | (4) 17   |
| (5) 13  | (6) 17  | (7) 18  | (8) 17   |
| (9) 10  | (10) 20 | (11) 11 | (12) 18  |
| (13) 13 | (14) 17 | (15) 15 | (16) 17  |
| (17) 11 | (18) 4  | (19) 18 | (20) 5   |
| (21) 16 | (22) 10 | (23) 15 | (24) 16  |
| (25) 8  | (26) 19 | (27) 19 | (28) 14  |
| (29) 5  | (30) 16 | (31) 13 | (32) 17  |
| (33) 19 | (34) 3  | (35) 19 | (36) 19  |
| (37) 17 | (38) 20 | (39) 16 | (40) 15  |
| (41) 14 | (42) 10 | (43) 17 | (44) 13  |
| (45) 12 | (46) 15 | (47) 16 | (48) 19  |
| (49) 15 | (50) 12 | (51) 20 | (52) 19  |
| (53) 12 | (54) 20 | (55) 10 | (56) 15  |
| (57) 17 | (58) 20 | (59) 17 | (60) 18  |
| (61) 18 | (62) 5  | (63) 19 | (64) 16  |
| (65) 5  | (66) 14 | (67) 16 | (68) 14  |
| (69) 13 | (70) 17 | (71) 18 | (72) 20  |
| (73) 18 | (74) 20 | (75) 19 | (76) 17  |
| (77) 17 | (78) 17 | (79) 17 | (80) 18  |
| (81) 17 | (82) 19 | (83) 17 | (84) 16  |
| (85) 9  | (86) 18 | (87) 12 | (88) 20  |
| (89) 16 | (90) 17 | (91) 6  | (92) 9   |
| (93) 10 | (94) 18 | (95) 20 | (96) 19  |
| (97) 8  | (98) 17 | (99) 14 | (100) 17 |



## 二十以内加法计算练习题答案

### 第2页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 16  | (2) 13  | (3) 15  | (4) 20   |
| (5) 19  | (6) 20  | (7) 18  | (8) 17   |
| (9) 16  | (10) 17 | (11) 17 | (12) 12  |
| (13) 11 | (14) 20 | (15) 14 | (16) 5   |
| (17) 18 | (18) 19 | (19) 20 | (20) 18  |
| (21) 6  | (22) 16 | (23) 14 | (24) 18  |
| (25) 5  | (26) 14 | (27) 16 | (28) 20  |
| (29) 17 | (30) 9  | (31) 17 | (32) 16  |
| (33) 13 | (34) 18 | (35) 14 | (36) 20  |
| (37) 20 | (38) 16 | (39) 12 | (40) 13  |
| (41) 17 | (42) 9  | (43) 18 | (44) 14  |
| (45) 8  | (46) 5  | (47) 14 | (48) 17  |
| (49) 17 | (50) 14 | (51) 8  | (52) 14  |
| (53) 8  | (54) 6  | (55) 19 | (56) 16  |
| (57) 16 | (58) 15 | (59) 20 | (60) 20  |
| (61) 20 | (62) 15 | (63) 19 | (64) 18  |
| (65) 4  | (66) 20 | (67) 15 | (68) 11  |
| (69) 16 | (70) 17 | (71) 11 | (72) 20  |
| (73) 20 | (74) 3  | (75) 20 | (76) 20  |
| (77) 6  | (78) 20 | (79) 17 | (80) 10  |
| (81) 16 | (82) 14 | (83) 20 | (84) 10  |
| (85) 19 | (86) 9  | (87) 20 | (88) 12  |
| (89) 8  | (90) 20 | (91) 19 | (92) 17  |
| (93) 11 | (94) 20 | (95) 18 | (96) 20  |
| (97) 10 | (98) 17 | (99) 18 | (100) 14 |

## 二十以内加法计算练习题答案

### 第3页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 20  | (2) 11  | (3) 13  | (4) 20   |
| (5) 20  | (6) 20  | (7) 18  | (8) 18   |
| (9) 11  | (10) 4  | (11) 13 | (12) 7   |
| (13) 16 | (14) 14 | (15) 20 | (16) 14  |
| (17) 19 | (18) 18 | (19) 18 | (20) 5   |
| (21) 20 | (22) 18 | (23) 20 | (24) 19  |
| (25) 7  | (26) 15 | (27) 17 | (28) 20  |
| (29) 17 | (30) 20 | (31) 18 | (32) 11  |
| (33) 20 | (34) 14 | (35) 13 | (36) 18  |
| (37) 19 | (38) 9  | (39) 15 | (40) 9   |
| (41) 11 | (42) 14 | (43) 10 | (44) 16  |
| (45) 9  | (46) 19 | (47) 12 | (48) 9   |
| (49) 16 | (50) 20 | (51) 12 | (52) 15  |
| (53) 9  | (54) 13 | (55) 20 | (56) 20  |
| (57) 20 | (58) 13 | (59) 14 | (60) 14  |
| (61) 11 | (62) 18 | (63) 9  | (64) 15  |
| (65) 19 | (66) 19 | (67) 18 | (68) 19  |
| (69) 17 | (70) 20 | (71) 11 | (72) 18  |
| (73) 15 | (74) 12 | (75) 11 | (76) 20  |
| (77) 20 | (78) 18 | (79) 12 | (80) 16  |
| (81) 16 | (82) 20 | (83) 17 | (84) 15  |
| (85) 19 | (86) 17 | (87) 12 | (88) 5   |
| (89) 18 | (90) 16 | (91) 15 | (92) 18  |
| (93) 18 | (94) 9  | (95) 10 | (96) 20  |
| (97) 20 | (98) 16 | (99) 15 | (100) 20 |

## 二十以内加法计算练习题答案

### 第4页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 18  | (2) 19  | (3) 18  | (4) 15   |
| (5) 19  | (6) 15  | (7) 20  | (8) 20   |
| (9) 19  | (10) 13 | (11) 18 | (12) 19  |
| (13) 19 | (14) 20 | (15) 20 | (16) 18  |
| (17) 19 | (18) 19 | (19) 16 | (20) 16  |
| (21) 20 | (22) 19 | (23) 20 | (24) 15  |
| (25) 19 | (26) 6  | (27) 6  | (28) 14  |
| (29) 20 | (30) 20 | (31) 10 | (32) 20  |
| (33) 18 | (34) 20 | (35) 16 | (36) 16  |
| (37) 20 | (38) 15 | (39) 17 | (40) 9   |
| (41) 12 | (42) 20 | (43) 17 | (44) 18  |
| (45) 15 | (46) 18 | (47) 18 | (48) 16  |
| (49) 13 | (50) 17 | (51) 19 | (52) 11  |
| (53) 18 | (54) 13 | (55) 18 | (56) 20  |
| (57) 17 | (58) 18 | (59) 20 | (60) 14  |
| (61) 16 | (62) 18 | (63) 9  | (64) 20  |
| (65) 6  | (66) 20 | (67) 20 | (68) 10  |
| (69) 10 | (70) 7  | (71) 19 | (72) 20  |
| (73) 18 | (74) 13 | (75) 15 | (76) 8   |
| (77) 20 | (78) 9  | (79) 18 | (80) 12  |
| (81) 20 | (82) 18 | (83) 14 | (84) 17  |
| (85) 8  | (86) 18 | (87) 19 | (88) 16  |
| (89) 20 | (90) 20 | (91) 20 | (92) 20  |
| (93) 17 | (94) 19 | (95) 20 | (96) 18  |
| (97) 20 | (98) 16 | (99) 19 | (100) 18 |

## 二十以内加法计算练习题答案

### 第5页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 19  | (2) 17  | (3) 20  | (4) 20   |
| (5) 20  | (6) 18  | (7) 18  | (8) 18   |
| (9) 20  | (10) 17 | (11) 15 | (12) 6   |
| (13) 14 | (14) 10 | (15) 20 | (16) 16  |
| (17) 19 | (18) 20 | (19) 20 | (20) 20  |
| (21) 16 | (22) 20 | (23) 19 | (24) 17  |
| (25) 10 | (26) 14 | (27) 18 | (28) 18  |
| (29) 19 | (30) 15 | (31) 20 | (32) 16  |
| (33) 20 | (34) 19 | (35) 19 | (36) 12  |
| (37) 20 | (38) 18 | (39) 19 | (40) 12  |
| (41) 16 | (42) 16 | (43) 18 | (44) 14  |
| (45) 13 | (46) 18 | (47) 18 | (48) 19  |
| (49) 11 | (50) 14 | (51) 15 | (52) 9   |
| (53) 15 | (54) 11 | (55) 18 | (56) 16  |
| (57) 17 | (58) 8  | (59) 14 | (60) 15  |
| (61) 17 | (62) 13 | (63) 18 | (64) 12  |
| (65) 14 | (66) 17 | (67) 13 | (68) 15  |
| (69) 14 | (70) 18 | (71) 18 | (72) 11  |
| (73) 19 | (74) 16 | (75) 17 | (76) 18  |
| (77) 17 | (78) 13 | (79) 7  | (80) 18  |
| (81) 20 | (82) 16 | (83) 20 | (84) 11  |
| (85) 18 | (86) 15 | (87) 19 | (88) 20  |
| (89) 18 | (90) 10 | (91) 9  | (92) 18  |
| (93) 14 | (94) 20 | (95) 19 | (96) 20  |
| (97) 15 | (98) 20 | (99) 19 | (100) 20 |

## 二十以内加法计算练习题答案

### 第6页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 17  | (2) 13  | (3) 10  | (4) 9    |
| (5) 20  | (6) 19  | (7) 19  | (8) 20   |
| (9) 12  | (10) 11 | (11) 16 | (12) 14  |
| (13) 12 | (14) 12 | (15) 19 | (16) 12  |
| (17) 20 | (18) 15 | (19) 18 | (20) 17  |
| (21) 14 | (22) 12 | (23) 20 | (24) 18  |
| (25) 20 | (26) 20 | (27) 14 | (28) 8   |
| (29) 17 | (30) 9  | (31) 14 | (32) 19  |
| (33) 11 | (34) 17 | (35) 18 | (36) 18  |
| (37) 19 | (38) 20 | (39) 19 | (40) 10  |
| (41) 19 | (42) 10 | (43) 14 | (44) 10  |
| (45) 13 | (46) 18 | (47) 7  | (48) 5   |
| (49) 16 | (50) 5  | (51) 19 | (52) 13  |
| (53) 18 | (54) 14 | (55) 7  | (56) 16  |
| (57) 18 | (58) 19 | (59) 19 | (60) 19  |
| (61) 19 | (62) 20 | (63) 15 | (64) 20  |
| (65) 17 | (66) 11 | (67) 20 | (68) 17  |
| (69) 17 | (70) 17 | (71) 15 | (72) 15  |
| (73) 20 | (74) 16 | (75) 10 | (76) 19  |
| (77) 18 | (78) 19 | (79) 20 | (80) 16  |
| (81) 19 | (82) 6  | (83) 16 | (84) 19  |
| (85) 13 | (86) 11 | (87) 10 | (88) 19  |
| (89) 19 | (90) 11 | (91) 16 | (92) 14  |
| (93) 20 | (94) 15 | (95) 20 | (96) 20  |
| (97) 16 | (98) 20 | (99) 12 | (100) 12 |

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 15  | (2) 15  | (3) 12  | (4) 14   |
| (5) 18  | (6) 11  | (7) 14  | (8) 20   |
| (9) 17  | (10) 18 | (11) 11 | (12) 19  |
| (13) 6  | (14) 14 | (15) 14 | (16) 8   |
| (17) 16 | (18) 3  | (19) 18 | (20) 19  |
| (21) 9  | (22) 19 | (23) 20 | (24) 18  |
| (25) 10 | (26) 15 | (27) 19 | (28) 19  |
| (29) 15 | (30) 18 | (31) 6  | (32) 17  |
| (33) 20 | (34) 17 | (35) 6  | (36) 19  |
| (37) 9  | (38) 4  | (39) 19 | (40) 18  |
| (41) 18 | (42) 20 | (43) 19 | (44) 13  |
| (45) 7  | (46) 2  | (47) 14 | (48) 14  |
| (49) 20 | (50) 14 | (51) 16 | (52) 9   |
| (53) 19 | (54) 20 | (55) 12 | (56) 16  |
| (57) 16 | (58) 9  | (59) 20 | (60) 19  |
| (61) 15 | (62) 16 | (63) 11 | (64) 18  |
| (65) 17 | (66) 14 | (67) 18 | (68) 11  |
| (69) 18 | (70) 7  | (71) 10 | (72) 13  |
| (73) 20 | (74) 20 | (75) 18 | (76) 14  |
| (77) 17 | (78) 20 | (79) 16 | (80) 9   |
| (81) 20 | (82) 17 | (83) 16 | (84) 18  |
| (85) 18 | (86) 16 | (87) 18 | (88) 20  |
| (89) 17 | (90) 12 | (91) 15 | (92) 19  |
| (93) 8  | (94) 16 | (95) 17 | (96) 20  |
| (97) 14 | (98) 16 | (99) 18 | (100) 11 |