

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $8 + 1 =$

(2) $1 + 17 =$

(3) $18 + 1 =$

(4) $6 + 9 =$

(5) $10 + 8 =$

(6) $15 + 5 =$

(7) $3 + 6 =$

(8) $9 + 2 =$

(9) $8 + 11 =$

(10) $18 + 1 =$

(11) $14 + 5 =$

(12) $11 + 8 =$

(13) $6 + 5 =$

(14) $12 + 1 =$

(15) $6 + 5 =$

(16) $5 + 11 =$

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(21) $11 + 1 =$

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(23) $10 + 9 =$

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(26) $9 + 11 =$

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(31) $11 + 3 =$

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(39) $5 + 4 =$

(40) $4 + 3 =$

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(44) $18 + 2 =$

(45) $19 + 1 =$

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(51) $4 + 9 =$

(52) $4 + 15 =$

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(85) $11 + 3 =$

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(93) $19 + 1 =$

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(95) $11 + 6 =$

(96) $9 + 9 =$

(97) $1 + 7 =$

(98) $8 + 7 =$

(99) $14 + 1 =$

(100) $18 + 2 =$

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(1) $15 + 2 =$

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(3) $11 + 8 =$

(4) $8 + 4 =$

(5) $14 + 3 =$

(6) $12 + 3 =$

(7) $2 + 8 =$

(8) $3 + 2 =$

(9) $4 + 12 =$

(10) $2 + 10 =$

(11) $12 + 4 =$

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(20) $19 + 1 =$

(21) $7 + 11 =$

(22) $9 + 2 =$

(23) $4 + 10 =$

(24) $6 + 9 =$

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(26) $12 + 6 =$

(27) $8 + 4 =$

(28) $3 + 3 =$

(29) $4 + 7 =$

(30) $3 + 12 =$

(31) $6 + 2 =$

(32) $10 + 8 =$

(33) $10 + 4 =$

(34) $2 + 17 =$

(35) $14 + 1 =$

(36) $6 + 3 =$

(37) $10 + 5 =$

(38) $16 + 1 =$

(39) $14 + 5 =$

(40) $4 + 1 =$

(41) $11 + 4 =$

(42) $10 + 4 =$

(43) $4 + 5 =$

(44) $3 + 1 =$

(45) $2 + 13 =$

(46) $1 + 18 =$

(47) $15 + 5 =$

(48) $1 + 13 =$

(49) $18 + 1 =$

(50) $17 + 1 =$

(51) $4 + 4 =$

(52) $15 + 2 =$

(53) $9 + 3 =$

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(55) $12 + 3 =$

(56) $10 + 10 =$

(57) $9 + 10 =$

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(59) $8 + 9 =$

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(68) $7 + 7 =$

(69) $10 + 8 =$

(70) $5 + 7 =$

(71) $4 + 15 =$

(72) $15 + 1 =$

(73) $14 + 1 =$

(74) $2 + 7 =$

(75) $14 + 4 =$

(76) $9 + 3 =$

(77) $17 + 2 =$

(78) $5 + 7 =$

(79) $1 + 2 =$

(80) $10 + 10 =$

(81) $14 + 3 =$

(82) $1 + 11 =$

(83) $9 + 11 =$

(84) $16 + 3 =$

(85) $7 + 9 =$

(86) $13 + 7 =$

(87) $7 + 6 =$

(88) $14 + 4 =$

(89) $16 + 2 =$

(90) $16 + 3 =$

(91) $2 + 2 =$

(92) $4 + 1 =$

(93) $2 + 18 =$

(94) $1 + 15 =$

(95) $3 + 2 =$

(96) $7 + 9 =$

(97) $3 + 12 =$

(98) $11 + 4 =$

(99) $8 + 1 =$

(100) $18 + 1 =$

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
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| (5) $1 + 3 =$ | (6) $8 + 12 =$ | (7) $16 + 3 =$ | (8) $16 + 1 =$ |
| (9) $16 + 4 =$ | (10) $3 + 14 =$ | (11) $19 + 1 =$ | (12) $9 + 11 =$ |
| (13) $5 + 11 =$ | (14) $7 + 6 =$ | (15) $17 + 2 =$ | (16) $6 + 2 =$ |
| (17) $3 + 3 =$ | (18) $17 + 3 =$ | (19) $12 + 8 =$ | (20) $1 + 16 =$ |
| (21) $12 + 7 =$ | (22) $4 + 11 =$ | (23) $14 + 5 =$ | (24) $18 + 1 =$ |
| (25) $5 + 13 =$ | (26) $10 + 9 =$ | (27) $17 + 2 =$ | (28) $17 + 1 =$ |
| (29) $18 + 2 =$ | (30) $3 + 17 =$ | (31) $8 + 4 =$ | (32) $14 + 5 =$ |
| (33) $6 + 2 =$ | (34) $5 + 5 =$ | (35) $11 + 7 =$ | (36) $2 + 3 =$ |
| (37) $16 + 4 =$ | (38) $14 + 3 =$ | (39) $15 + 2 =$ | (40) $16 + 1 =$ |
| (41) $15 + 2 =$ | (42) $2 + 11 =$ | (43) $4 + 13 =$ | (44) $17 + 2 =$ |
| (45) $1 + 13 =$ | (46) $19 + 1 =$ | (47) $6 + 10 =$ | (48) $6 + 9 =$ |
| (49) $6 + 4 =$ | (50) $16 + 3 =$ | (51) $13 + 3 =$ | (52) $1 + 8 =$ |
| (53) $19 + 1 =$ | (54) $15 + 3 =$ | (55) $4 + 15 =$ | (56) $10 + 2 =$ |
| (57) $8 + 8 =$ | (58) $10 + 8 =$ | (59) $13 + 3 =$ | (60) $10 + 9 =$ |
| (61) $6 + 10 =$ | (62) $3 + 10 =$ | (63) $1 + 6 =$ | (64) $18 + 1 =$ |
| (65) $2 + 17 =$ | (66) $2 + 13 =$ | (67) $18 + 1 =$ | (68) $15 + 2 =$ |
| (69) $19 + 1 =$ | (70) $8 + 2 =$ | (71) $5 + 15 =$ | (72) $13 + 1 =$ |
| (73) $17 + 1 =$ | (74) $4 + 12 =$ | (75) $7 + 1 =$ | (76) $3 + 15 =$ |
| (77) $1 + 13 =$ | (78) $3 + 2 =$ | (79) $3 + 12 =$ | (80) $3 + 15 =$ |
| (81) $8 + 5 =$ | (82) $19 + 1 =$ | (83) $1 + 7 =$ | (84) $1 + 1 =$ |
| (85) $4 + 3 =$ | (86) $16 + 2 =$ | (87) $1 + 4 =$ | (88) $4 + 9 =$ |
| (89) $19 + 1 =$ | (90) $18 + 1 =$ | (91) $16 + 4 =$ | (92) $6 + 4 =$ |
| (93) $16 + 1 =$ | (94) $12 + 5 =$ | (95) $9 + 7 =$ | (96) $6 + 6 =$ |
| (97) $5 + 1 =$ | (98) $8 + 5 =$ | (99) $7 + 8 =$ | (100) $13 + 7 =$ |

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(1) $14 + 1 =$

(2) $1 + 9 =$

(3) $12 + 1 =$

(4) $1 + 15 =$

(5) $18 + 1 =$

(6) $8 + 5 =$

(7) $15 + 1 =$

(8) $17 + 3 =$

(9) $17 + 1 =$

(10) $6 + 12 =$

(11) $19 + 1 =$

(12) $15 + 5 =$

(13) $10 + 9 =$

(14) $6 + 3 =$

(15) $18 + 2 =$

(16) $3 + 14 =$

(17) $19 + 1 =$

(18) $14 + 6 =$

(19) $6 + 11 =$

(20) $13 + 1 =$

(21) $14 + 4 =$

(22) $6 + 6 =$

(23) $1 + 5 =$

(24) $17 + 3 =$

(25) $18 + 1 =$

(26) $8 + 4 =$

(27) $6 + 2 =$

(28) $18 + 2 =$

(29) $3 + 12 =$

(30) $1 + 1 =$

(31) $16 + 4 =$

(32) $11 + 7 =$

(33) $18 + 2 =$

(34) $5 + 4 =$

(35) $11 + 4 =$

(36) $7 + 11 =$

(37) $13 + 3 =$

(38) $14 + 3 =$

(39) $8 + 7 =$

(40) $3 + 14 =$

(41) $17 + 1 =$

(42) $19 + 1 =$

(43) $1 + 4 =$

(44) $10 + 7 =$

(45) $15 + 2 =$

(46) $15 + 5 =$

(47) $11 + 6 =$

(48) $10 + 5 =$

(49) $2 + 5 =$

(50) $11 + 2 =$

(51) $9 + 4 =$

(52) $10 + 8 =$

(53) $4 + 6 =$

(54) $7 + 10 =$

(55) $19 + 1 =$

(56) $10 + 1 =$

(57) $5 + 15 =$

(58) $18 + 2 =$

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(95) $10 + 9 =$

(96) $6 + 5 =$

(97) $1 + 19 =$

(98) $17 + 1 =$

(99) $19 + 1 =$

(100) $18 + 1 =$

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
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| (5) $16 + 3 =$ | (6) $1 + 16 =$ | (7) $7 + 4 =$ | (8) $14 + 6 =$ |
| (9) $2 + 12 =$ | (10) $3 + 14 =$ | (11) $17 + 1 =$ | (12) $11 + 8 =$ |
| (13) $13 + 3 =$ | (14) $15 + 1 =$ | (15) $12 + 3 =$ | (16) $11 + 3 =$ |
| (17) $4 + 3 =$ | (18) $3 + 11 =$ | (19) $14 + 2 =$ | (20) $13 + 7 =$ |
| (21) $19 + 1 =$ | (22) $16 + 1 =$ | (23) $16 + 3 =$ | (24) $8 + 4 =$ |
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| (29) $3 + 16 =$ | (30) $3 + 8 =$ | (31) $4 + 6 =$ | (32) $14 + 5 =$ |
| (33) $13 + 7 =$ | (34) $14 + 5 =$ | (35) $7 + 7 =$ | (36) $6 + 2 =$ |
| (37) $12 + 3 =$ | (38) $11 + 2 =$ | (39) $1 + 15 =$ | (40) $5 + 4 =$ |
| (41) $3 + 16 =$ | (42) $17 + 3 =$ | (43) $2 + 7 =$ | (44) $3 + 4 =$ |
| (45) $6 + 8 =$ | (46) $8 + 3 =$ | (47) $1 + 13 =$ | (48) $16 + 1 =$ |
| (49) $1 + 17 =$ | (50) $2 + 14 =$ | (51) $10 + 9 =$ | (52) $2 + 8 =$ |
| (53) $2 + 13 =$ | (54) $11 + 8 =$ | (55) $3 + 6 =$ | (56) $8 + 11 =$ |
| (57) $19 + 1 =$ | (58) $12 + 3 =$ | (59) $1 + 5 =$ | (60) $17 + 3 =$ |
| (61) $13 + 6 =$ | (62) $7 + 3 =$ | (63) $1 + 11 =$ | (64) $18 + 1 =$ |
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| (69) $7 + 7 =$ | (70) $5 + 9 =$ | (71) $12 + 4 =$ | (72) $13 + 4 =$ |
| (73) $13 + 5 =$ | (74) $13 + 3 =$ | (75) $15 + 2 =$ | (76) $14 + 4 =$ |
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| (93) $6 + 10 =$ | (94) $17 + 2 =$ | (95) $10 + 7 =$ | (96) $10 + 6 =$ |
| (97) $9 + 9 =$ | (98) $9 + 8 =$ | (99) $6 + 1 =$ | (100) $14 + 6 =$ |

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|-----------------|-----------------|-----------------|------------------|
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| (9) $5 + 6 =$ | (10) $12 + 7 =$ | (11) $16 + 2 =$ | (12) $5 + 14 =$ |
| (13) $2 + 7 =$ | (14) $15 + 1 =$ | (15) $7 + 1 =$ | (16) $14 + 2 =$ |
| (17) $5 + 13 =$ | (18) $7 + 8 =$ | (19) $12 + 5 =$ | (20) $19 + 1 =$ |
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| (25) $10 + 2 =$ | (26) $17 + 3 =$ | (27) $16 + 2 =$ | (28) $15 + 5 =$ |
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| (37) $10 + 2 =$ | (38) $3 + 17 =$ | (39) $8 + 8 =$ | (40) $7 + 9 =$ |
| (41) $5 + 11 =$ | (42) $2 + 11 =$ | (43) $6 + 4 =$ | (44) $7 + 3 =$ |
| (45) $9 + 5 =$ | (46) $17 + 2 =$ | (47) $16 + 4 =$ | (48) $8 + 9 =$ |
| (49) $4 + 10 =$ | (50) $1 + 9 =$ | (51) $10 + 4 =$ | (52) $11 + 8 =$ |
| (53) $8 + 3 =$ | (54) $9 + 1 =$ | (55) $18 + 1 =$ | (56) $1 + 5 =$ |
| (57) $2 + 3 =$ | (58) $10 + 4 =$ | (59) $11 + 7 =$ | (60) $18 + 1 =$ |
| (61) $15 + 3 =$ | (62) $17 + 2 =$ | (63) $1 + 13 =$ | (64) $12 + 4 =$ |
| (65) $8 + 8 =$ | (66) $19 + 1 =$ | (67) $14 + 6 =$ | (68) $8 + 2 =$ |
| (69) $1 + 6 =$ | (70) $15 + 3 =$ | (71) $3 + 13 =$ | (72) $16 + 4 =$ |
| (73) $6 + 8 =$ | (74) $19 + 1 =$ | (75) $18 + 2 =$ | (76) $5 + 13 =$ |
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| (97) $13 + 2 =$ | (98) $9 + 4 =$ | (99) $11 + 6 =$ | (100) $19 + 1 =$ |

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(6) $2 + 13 =$

(7) $9 + 2 =$

(8) $10 + 4 =$

(9) $15 + 2 =$

(10) $1 + 18 =$

(11) $15 + 1 =$

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(29) $11 + 8 =$

(30) $7 + 7 =$

(31) $12 + 3 =$

(32) $6 + 6 =$

(33) $14 + 2 =$

(34) $12 + 8 =$

(35) $19 + 1 =$

(36) $10 + 10 =$

(37) $11 + 4 =$

(38) $9 + 2 =$

(39) $18 + 1 =$

(40) $5 + 13 =$

(41) $16 + 3 =$

(42) $12 + 3 =$

(43) $3 + 4 =$

(44) $14 + 1 =$

(45) $15 + 2 =$

(46) $14 + 6 =$

(47) $4 + 4 =$

(48) $8 + 12 =$

(49) $7 + 2 =$

(50) $6 + 8 =$

(51) $1 + 6 =$

(52) $13 + 5 =$

(53) $10 + 9 =$

(54) $3 + 8 =$

(55) $5 + 7 =$

(56) $15 + 4 =$

(57) $12 + 1 =$

(58) $15 + 1 =$

(59) $3 + 11 =$

(60) $6 + 14 =$

(61) $6 + 11 =$

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(64) $12 + 6 =$

(65) $12 + 8 =$

(66) $15 + 3 =$

(67) $2 + 3 =$

(68) $14 + 5 =$

(69) $2 + 15 =$

(70) $16 + 2 =$

(71) $11 + 4 =$

(72) $3 + 7 =$

(73) $2 + 14 =$

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(77) $19 + 1 =$

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(80) $9 + 10 =$

(81) $8 + 7 =$

(82) $8 + 6 =$

(83) $17 + 3 =$

(84) $17 + 2 =$

(85) $19 + 1 =$

(86) $8 + 11 =$

(87) $16 + 3 =$

(88) $4 + 6 =$

(89) $11 + 6 =$

(90) $16 + 3 =$

(91) $8 + 9 =$

(92) $5 + 1 =$

(93) $3 + 8 =$

(94) $15 + 3 =$

(95) $8 + 6 =$

(96) $1 + 1 =$

(97) $7 + 9 =$

(98) $2 + 1 =$

(99) $14 + 1 =$

(100) $3 + 4 =$

二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|----------|
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| (5) 18 | (6) 20 | (7) 9 | (8) 11 |
| (9) 19 | (10) 19 | (11) 19 | (12) 19 |
| (13) 11 | (14) 13 | (15) 11 | (16) 16 |
| (17) 16 | (18) 15 | (19) 12 | (20) 17 |
| (21) 12 | (22) 15 | (23) 19 | (24) 18 |
| (25) 20 | (26) 20 | (27) 13 | (28) 14 |
| (29) 17 | (30) 18 | (31) 14 | (32) 8 |
| (33) 20 | (34) 16 | (35) 10 | (36) 12 |
| (37) 14 | (38) 14 | (39) 9 | (40) 7 |
| (41) 14 | (42) 17 | (43) 18 | (44) 20 |
| (45) 20 | (46) 19 | (47) 14 | (48) 19 |
| (49) 14 | (50) 17 | (51) 13 | (52) 19 |
| (53) 18 | (54) 19 | (55) 15 | (56) 19 |
| (57) 20 | (58) 20 | (59) 12 | (60) 11 |
| (61) 13 | (62) 15 | (63) 18 | (64) 13 |
| (65) 20 | (66) 20 | (67) 20 | (68) 16 |
| (69) 16 | (70) 18 | (71) 15 | (72) 17 |
| (73) 14 | (74) 17 | (75) 11 | (76) 20 |
| (77) 17 | (78) 8 | (79) 18 | (80) 15 |
| (81) 12 | (82) 20 | (83) 20 | (84) 16 |
| (85) 14 | (86) 20 | (87) 17 | (88) 16 |
| (89) 20 | (90) 16 | (91) 19 | (92) 20 |
| (93) 20 | (94) 20 | (95) 17 | (96) 18 |
| (97) 8 | (98) 15 | (99) 15 | (100) 20 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 16 | (3) 19 | (4) 12 |
| (5) 17 | (6) 15 | (7) 10 | (8) 5 |
| (9) 16 | (10) 12 | (11) 16 | (12) 20 |
| (13) 20 | (14) 12 | (15) 16 | (16) 15 |
| (17) 5 | (18) 15 | (19) 6 | (20) 20 |
| (21) 18 | (22) 11 | (23) 14 | (24) 15 |
| (25) 20 | (26) 18 | (27) 12 | (28) 6 |
| (29) 11 | (30) 15 | (31) 8 | (32) 18 |
| (33) 14 | (34) 19 | (35) 15 | (36) 9 |
| (37) 15 | (38) 17 | (39) 19 | (40) 5 |
| (41) 15 | (42) 14 | (43) 9 | (44) 4 |
| (45) 15 | (46) 19 | (47) 20 | (48) 14 |
| (49) 19 | (50) 18 | (51) 8 | (52) 17 |
| (53) 12 | (54) 15 | (55) 15 | (56) 20 |
| (57) 19 | (58) 19 | (59) 17 | (60) 14 |
| (61) 18 | (62) 13 | (63) 12 | (64) 17 |
| (65) 17 | (66) 19 | (67) 12 | (68) 14 |
| (69) 18 | (70) 12 | (71) 19 | (72) 16 |
| (73) 15 | (74) 9 | (75) 18 | (76) 12 |
| (77) 19 | (78) 12 | (79) 3 | (80) 20 |
| (81) 17 | (82) 12 | (83) 20 | (84) 19 |
| (85) 16 | (86) 20 | (87) 13 | (88) 18 |
| (89) 18 | (90) 19 | (91) 4 | (92) 5 |
| (93) 20 | (94) 16 | (95) 5 | (96) 16 |
| (97) 15 | (98) 15 | (99) 9 | (100) 19 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 17 | (3) 18 | (4) 11 |
| (5) 4 | (6) 20 | (7) 19 | (8) 17 |
| (9) 20 | (10) 17 | (11) 20 | (12) 20 |
| (13) 16 | (14) 13 | (15) 19 | (16) 8 |
| (17) 6 | (18) 20 | (19) 20 | (20) 17 |
| (21) 19 | (22) 15 | (23) 19 | (24) 19 |
| (25) 18 | (26) 19 | (27) 19 | (28) 18 |
| (29) 20 | (30) 20 | (31) 12 | (32) 19 |
| (33) 8 | (34) 10 | (35) 18 | (36) 5 |
| (37) 20 | (38) 17 | (39) 17 | (40) 17 |
| (41) 17 | (42) 13 | (43) 17 | (44) 19 |
| (45) 14 | (46) 20 | (47) 16 | (48) 15 |
| (49) 10 | (50) 19 | (51) 16 | (52) 9 |
| (53) 20 | (54) 18 | (55) 19 | (56) 12 |
| (57) 16 | (58) 18 | (59) 16 | (60) 19 |
| (61) 16 | (62) 13 | (63) 7 | (64) 19 |
| (65) 19 | (66) 15 | (67) 19 | (68) 17 |
| (69) 20 | (70) 10 | (71) 20 | (72) 14 |
| (73) 18 | (74) 16 | (75) 8 | (76) 18 |
| (77) 14 | (78) 5 | (79) 15 | (80) 18 |
| (81) 13 | (82) 20 | (83) 8 | (84) 2 |
| (85) 7 | (86) 18 | (87) 5 | (88) 13 |
| (89) 20 | (90) 19 | (91) 20 | (92) 10 |
| (93) 17 | (94) 17 | (95) 16 | (96) 12 |
| (97) 6 | (98) 13 | (99) 15 | (100) 20 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 10 | (3) 13 | (4) 16 |
| (5) 19 | (6) 13 | (7) 16 | (8) 20 |
| (9) 18 | (10) 18 | (11) 20 | (12) 20 |
| (13) 19 | (14) 9 | (15) 20 | (16) 17 |
| (17) 20 | (18) 20 | (19) 17 | (20) 14 |
| (21) 18 | (22) 12 | (23) 6 | (24) 20 |
| (25) 19 | (26) 12 | (27) 8 | (28) 20 |
| (29) 15 | (30) 2 | (31) 20 | (32) 18 |
| (33) 20 | (34) 9 | (35) 15 | (36) 18 |
| (37) 16 | (38) 17 | (39) 15 | (40) 17 |
| (41) 18 | (42) 20 | (43) 5 | (44) 17 |
| (45) 17 | (46) 20 | (47) 17 | (48) 15 |
| (49) 7 | (50) 13 | (51) 13 | (52) 18 |
| (53) 10 | (54) 17 | (55) 20 | (56) 11 |
| (57) 20 | (58) 20 | (59) 15 | (60) 19 |
| (61) 17 | (62) 20 | (63) 14 | (64) 18 |
| (65) 14 | (66) 12 | (67) 9 | (68) 17 |
| (69) 20 | (70) 19 | (71) 15 | (72) 19 |
| (73) 19 | (74) 11 | (75) 17 | (76) 20 |
| (77) 18 | (78) 10 | (79) 20 | (80) 16 |
| (81) 13 | (82) 18 | (83) 20 | (84) 15 |
| (85) 17 | (86) 20 | (87) 16 | (88) 15 |
| (89) 17 | (90) 19 | (91) 20 | (92) 4 |
| (93) 19 | (94) 20 | (95) 19 | (96) 11 |
| (97) 20 | (98) 18 | (99) 20 | (100) 19 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 19 | (3) 16 | (4) 19 |
| (5) 19 | (6) 17 | (7) 11 | (8) 20 |
| (9) 14 | (10) 17 | (11) 18 | (12) 19 |
| (13) 16 | (14) 16 | (15) 15 | (16) 14 |
| (17) 7 | (18) 14 | (19) 16 | (20) 20 |
| (21) 20 | (22) 17 | (23) 19 | (24) 12 |
| (25) 6 | (26) 20 | (27) 18 | (28) 14 |
| (29) 19 | (30) 11 | (31) 10 | (32) 19 |
| (33) 20 | (34) 19 | (35) 14 | (36) 8 |
| (37) 15 | (38) 13 | (39) 16 | (40) 9 |
| (41) 19 | (42) 20 | (43) 9 | (44) 7 |
| (45) 14 | (46) 11 | (47) 14 | (48) 17 |
| (49) 18 | (50) 16 | (51) 19 | (52) 10 |
| (53) 15 | (54) 19 | (55) 9 | (56) 19 |
| (57) 20 | (58) 15 | (59) 6 | (60) 20 |
| (61) 19 | (62) 10 | (63) 12 | (64) 19 |
| (65) 20 | (66) 20 | (67) 20 | (68) 14 |
| (69) 14 | (70) 14 | (71) 16 | (72) 17 |
| (73) 18 | (74) 16 | (75) 17 | (76) 18 |
| (77) 8 | (78) 18 | (79) 10 | (80) 14 |
| (81) 17 | (82) 7 | (83) 20 | (84) 20 |
| (85) 11 | (86) 13 | (87) 14 | (88) 17 |
| (89) 20 | (90) 7 | (91) 15 | (92) 15 |
| (93) 16 | (94) 19 | (95) 17 | (96) 16 |
| (97) 18 | (98) 17 | (99) 7 | (100) 20 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 20 | (3) 16 | (4) 14 |
| (5) 17 | (6) 20 | (7) 15 | (8) 10 |
| (9) 11 | (10) 19 | (11) 18 | (12) 19 |
| (13) 9 | (14) 16 | (15) 8 | (16) 16 |
| (17) 18 | (18) 15 | (19) 17 | (20) 20 |
| (21) 18 | (22) 5 | (23) 14 | (24) 15 |
| (25) 12 | (26) 20 | (27) 18 | (28) 20 |
| (29) 19 | (30) 16 | (31) 13 | (32) 14 |
| (33) 19 | (34) 16 | (35) 19 | (36) 20 |
| (37) 12 | (38) 20 | (39) 16 | (40) 16 |
| (41) 16 | (42) 13 | (43) 10 | (44) 10 |
| (45) 14 | (46) 19 | (47) 20 | (48) 17 |
| (49) 14 | (50) 10 | (51) 14 | (52) 19 |
| (53) 11 | (54) 10 | (55) 19 | (56) 6 |
| (57) 5 | (58) 14 | (59) 18 | (60) 19 |
| (61) 18 | (62) 19 | (63) 14 | (64) 16 |
| (65) 16 | (66) 20 | (67) 20 | (68) 10 |
| (69) 7 | (70) 18 | (71) 16 | (72) 20 |
| (73) 14 | (74) 20 | (75) 20 | (76) 18 |
| (77) 18 | (78) 20 | (79) 17 | (80) 19 |
| (81) 16 | (82) 19 | (83) 7 | (84) 18 |
| (85) 17 | (86) 14 | (87) 16 | (88) 18 |
| (89) 16 | (90) 3 | (91) 17 | (92) 19 |
| (93) 18 | (94) 18 | (95) 19 | (96) 17 |
| (97) 15 | (98) 13 | (99) 17 | (100) 20 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 20 | (2) 20 | (3) 12 | (4) 20 |
| (5) 13 | (6) 15 | (7) 11 | (8) 14 |
| (9) 17 | (10) 19 | (11) 16 | (12) 14 |
| (13) 15 | (14) 16 | (15) 15 | (16) 18 |
| (17) 18 | (18) 17 | (19) 19 | (20) 13 |
| (21) 20 | (22) 19 | (23) 20 | (24) 20 |
| (25) 17 | (26) 19 | (27) 14 | (28) 15 |
| (29) 19 | (30) 14 | (31) 15 | (32) 12 |
| (33) 16 | (34) 20 | (35) 20 | (36) 20 |
| (37) 15 | (38) 11 | (39) 19 | (40) 18 |
| (41) 19 | (42) 15 | (43) 7 | (44) 15 |
| (45) 17 | (46) 20 | (47) 8 | (48) 20 |
| (49) 9 | (50) 14 | (51) 7 | (52) 18 |
| (53) 19 | (54) 11 | (55) 12 | (56) 19 |
| (57) 13 | (58) 16 | (59) 14 | (60) 20 |
| (61) 17 | (62) 11 | (63) 16 | (64) 18 |
| (65) 20 | (66) 18 | (67) 5 | (68) 19 |
| (69) 17 | (70) 18 | (71) 15 | (72) 10 |
| (73) 16 | (74) 7 | (75) 18 | (76) 13 |
| (77) 20 | (78) 7 | (79) 18 | (80) 19 |
| (81) 15 | (82) 14 | (83) 20 | (84) 19 |
| (85) 20 | (86) 19 | (87) 19 | (88) 10 |
| (89) 17 | (90) 19 | (91) 17 | (92) 6 |
| (93) 11 | (94) 18 | (95) 14 | (96) 2 |
| (97) 16 | (98) 3 | (99) 15 | (100) 7 |