

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $19 + 1 =$

(2) $10 + 10 =$

(3) $17 + 3 =$

(4) $16 + 1 =$

(5) $2 + 7 =$

(6) $1 + 17 =$

(7) $7 + 11 =$

(8) $11 + 9 =$

(9) $13 + 5 =$

(10) $13 + 2 =$

(11) $14 + 3 =$

(12) $13 + 3 =$

(13) $17 + 1 =$

(14) $10 + 4 =$

(15) $12 + 7 =$

(16) $13 + 3 =$

(17) $17 + 3 =$

(18) $15 + 3 =$

(19) $8 + 5 =$

(20) $4 + 2 =$

(21) $19 + 1 =$

(22) $16 + 1 =$

(23) $1 + 17 =$

(24) $9 + 9 =$

(25) $2 + 11 =$

(26) $4 + 13 =$

(27) $11 + 1 =$

(28) $1 + 17 =$

(29) $3 + 10 =$

(30) $19 + 1 =$

(31) $2 + 12 =$

(32) $7 + 3 =$

(33) $15 + 1 =$

(34) $8 + 7 =$

(35) $4 + 14 =$

(36) $5 + 1 =$

(37) $18 + 1 =$

(38) $13 + 6 =$

(39) $18 + 1 =$

(40) $9 + 4 =$

(41) $15 + 4 =$

(42) $4 + 10 =$

(43) $17 + 1 =$

(44) $7 + 2 =$

(45) $18 + 2 =$

(46) $12 + 4 =$

(47) $8 + 11 =$

(48) $7 + 6 =$

(49) $11 + 8 =$

(50) $15 + 1 =$

(51) $7 + 6 =$

(52) $1 + 13 =$

(53) $1 + 15 =$

(54) $2 + 1 =$

(55) $14 + 6 =$

(56) $4 + 6 =$

(57) $15 + 1 =$

(58) $12 + 8 =$

(59) $7 + 4 =$

(60) $4 + 13 =$

(61) $18 + 1 =$

(62) $4 + 1 =$

(63) $18 + 2 =$

(64) $8 + 11 =$

(65) $13 + 2 =$

(66) $5 + 5 =$

(67) $14 + 1 =$

(68) $5 + 15 =$

(69) $17 + 3 =$

(70) $11 + 6 =$

(71) $3 + 7 =$

(72) $1 + 10 =$

(73) $8 + 12 =$

(74) $10 + 6 =$

(75) $18 + 1 =$

(76) $15 + 3 =$

(77) $9 + 2 =$

(78) $11 + 4 =$

(79) $11 + 7 =$

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(81) $8 + 1 =$

(82) $1 + 15 =$

(83) $7 + 12 =$

(84) $7 + 6 =$

(85) $4 + 3 =$

(86) $10 + 4 =$

(87) $4 + 7 =$

(88) $15 + 2 =$

(89) $19 + 1 =$

(90) $1 + 7 =$

(91) $10 + 1 =$

(92) $16 + 2 =$

(93) $11 + 4 =$

(94) $19 + 1 =$

(95) $8 + 5 =$

(96) $9 + 3 =$

(97) $9 + 8 =$

(98) $16 + 1 =$

(99) $6 + 8 =$

(100) $9 + 5 =$

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(2) $11 + 5 =$

(3) $12 + 6 =$

(4) $5 + 14 =$

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(6) $13 + 1 =$

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(8) $12 + 8 =$

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(14) $1 + 11 =$

(15) $1 + 10 =$

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(28) $10 + 3 =$

(29) $4 + 15 =$

(30) $8 + 5 =$

(31) $1 + 17 =$

(32) $4 + 4 =$

(33) $16 + 2 =$

(34) $11 + 5 =$

(35) $19 + 1 =$

(36) $11 + 8 =$

(37) $1 + 16 =$

(38) $8 + 2 =$

(39) $9 + 11 =$

(40) $10 + 9 =$

(41) $6 + 9 =$

(42) $17 + 3 =$

(43) $10 + 7 =$

(44) $15 + 3 =$

(45) $13 + 7 =$

(46) $14 + 4 =$

(47) $14 + 5 =$

(48) $18 + 2 =$

(49) $7 + 9 =$

(50) $6 + 9 =$

(51) $9 + 7 =$

(52) $4 + 16 =$

(53) $7 + 6 =$

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(63) $14 + 2 =$

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(68) $14 + 2 =$

(69) $16 + 3 =$

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(77) $14 + 4 =$

(78) $8 + 8 =$

(79) $5 + 5 =$

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(82) $9 + 5 =$

(83) $16 + 4 =$

(84) $5 + 1 =$

(85) $1 + 5 =$

(86) $3 + 9 =$

(87) $7 + 11 =$

(88) $8 + 1 =$

(89) $5 + 5 =$

(90) $18 + 1 =$

(91) $5 + 4 =$

(92) $11 + 3 =$

(93) $15 + 3 =$

(94) $3 + 3 =$

(95) $17 + 2 =$

(96) $1 + 3 =$

(97) $18 + 1 =$

(98) $14 + 6 =$

(99) $2 + 1 =$

(100) $9 + 11 =$

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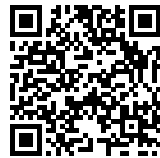
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- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| (1) $7 + 2 =$ | (2) $2 + 8 =$ | (3) $14 + 6 =$ | (4) $19 + 1 =$ |
| (5) $6 + 3 =$ | (6) $10 + 5 =$ | (7) $19 + 1 =$ | (8) $13 + 5 =$ |
| (9) $10 + 1 =$ | (10) $1 + 17 =$ | (11) $17 + 2 =$ | (12) $18 + 1 =$ |
| (13) $11 + 5 =$ | (14) $14 + 3 =$ | (15) $14 + 4 =$ | (16) $9 + 5 =$ |
| (17) $12 + 7 =$ | (18) $10 + 8 =$ | (19) $15 + 5 =$ | (20) $17 + 1 =$ |
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| (25) $6 + 3 =$ | (26) $9 + 10 =$ | (27) $18 + 2 =$ | (28) $15 + 5 =$ |
| (29) $7 + 5 =$ | (30) $8 + 5 =$ | (31) $10 + 2 =$ | (32) $5 + 10 =$ |
| (33) $1 + 5 =$ | (34) $10 + 5 =$ | (35) $3 + 1 =$ | (36) $10 + 1 =$ |
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| (41) $8 + 6 =$ | (42) $16 + 4 =$ | (43) $1 + 1 =$ | (44) $6 + 8 =$ |
| (45) $3 + 4 =$ | (46) $4 + 15 =$ | (47) $6 + 8 =$ | (48) $11 + 8 =$ |
| (49) $9 + 4 =$ | (50) $19 + 1 =$ | (51) $3 + 7 =$ | (52) $13 + 6 =$ |
| (53) $11 + 3 =$ | (54) $6 + 8 =$ | (55) $3 + 11 =$ | (56) $13 + 7 =$ |
| (57) $8 + 9 =$ | (58) $12 + 5 =$ | (59) $11 + 3 =$ | (60) $18 + 1 =$ |
| (61) $8 + 7 =$ | (62) $14 + 6 =$ | (63) $7 + 10 =$ | (64) $17 + 2 =$ |
| (65) $6 + 6 =$ | (66) $14 + 5 =$ | (67) $8 + 8 =$ | (68) $11 + 8 =$ |
| (69) $5 + 13 =$ | (70) $4 + 14 =$ | (71) $11 + 7 =$ | (72) $1 + 11 =$ |
| (73) $7 + 12 =$ | (74) $7 + 1 =$ | (75) $13 + 2 =$ | (76) $9 + 2 =$ |
| (77) $3 + 3 =$ | (78) $6 + 12 =$ | (79) $12 + 4 =$ | (80) $5 + 15 =$ |
| (81) $9 + 11 =$ | (82) $19 + 1 =$ | (83) $3 + 12 =$ | (84) $5 + 13 =$ |
| (85) $4 + 16 =$ | (86) $4 + 12 =$ | (87) $11 + 8 =$ | (88) $10 + 9 =$ |
| (89) $16 + 1 =$ | (90) $7 + 13 =$ | (91) $13 + 2 =$ | (92) $4 + 8 =$ |
| (93) $14 + 3 =$ | (94) $19 + 1 =$ | (95) $15 + 5 =$ | (96) $6 + 2 =$ |
| (97) $13 + 5 =$ | (98) $4 + 3 =$ | (99) $15 + 1 =$ | (100) $3 + 5 =$ |

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- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $19 + 1 =$ | (2) $3 + 10 =$ | (3) $14 + 1 =$ | (4) $17 + 3 =$ |
| (5) $18 + 2 =$ | (6) $1 + 11 =$ | (7) $12 + 7 =$ | (8) $4 + 2 =$ |
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| (13) $5 + 12 =$ | (14) $10 + 1 =$ | (15) $8 + 9 =$ | (16) $2 + 18 =$ |
| (17) $8 + 7 =$ | (18) $19 + 1 =$ | (19) $18 + 2 =$ | (20) $12 + 7 =$ |
| (21) $14 + 6 =$ | (22) $5 + 9 =$ | (23) $1 + 4 =$ | (24) $2 + 2 =$ |
| (25) $14 + 4 =$ | (26) $4 + 14 =$ | (27) $12 + 7 =$ | (28) $2 + 15 =$ |
| (29) $13 + 4 =$ | (30) $3 + 11 =$ | (31) $8 + 8 =$ | (32) $14 + 4 =$ |
| (33) $9 + 10 =$ | (34) $8 + 12 =$ | (35) $1 + 16 =$ | (36) $7 + 13 =$ |
| (37) $16 + 2 =$ | (38) $11 + 3 =$ | (39) $8 + 12 =$ | (40) $12 + 2 =$ |
| (41) $8 + 12 =$ | (42) $5 + 15 =$ | (43) $4 + 13 =$ | (44) $5 + 1 =$ |
| (45) $6 + 3 =$ | (46) $9 + 6 =$ | (47) $18 + 2 =$ | (48) $5 + 1 =$ |
| (49) $10 + 7 =$ | (50) $1 + 8 =$ | (51) $15 + 1 =$ | (52) $9 + 2 =$ |
| (53) $6 + 1 =$ | (54) $17 + 1 =$ | (55) $3 + 11 =$ | (56) $11 + 8 =$ |
| (57) $11 + 6 =$ | (58) $16 + 3 =$ | (59) $16 + 2 =$ | (60) $11 + 7 =$ |
| (61) $2 + 2 =$ | (62) $15 + 5 =$ | (63) $14 + 3 =$ | (64) $7 + 11 =$ |
| (65) $1 + 7 =$ | (66) $2 + 1 =$ | (67) $18 + 1 =$ | (68) $6 + 14 =$ |
| (69) $13 + 1 =$ | (70) $6 + 2 =$ | (71) $15 + 1 =$ | (72) $18 + 1 =$ |
| (73) $10 + 9 =$ | (74) $11 + 4 =$ | (75) $2 + 12 =$ | (76) $15 + 1 =$ |
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| (81) $14 + 2 =$ | (82) $9 + 7 =$ | (83) $5 + 9 =$ | (84) $13 + 5 =$ |
| (85) $15 + 5 =$ | (86) $4 + 13 =$ | (87) $8 + 10 =$ | (88) $6 + 2 =$ |
| (89) $8 + 4 =$ | (90) $13 + 4 =$ | (91) $16 + 3 =$ | (92) $11 + 5 =$ |
| (93) $19 + 1 =$ | (94) $10 + 7 =$ | (95) $4 + 10 =$ | (96) $19 + 1 =$ |
| (97) $1 + 11 =$ | (98) $13 + 1 =$ | (99) $18 + 1 =$ | (100) $14 + 4 =$ |

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(1) $9 + 11 =$

(2) $13 + 4 =$

(3) $3 + 16 =$

(4) $7 + 9 =$

(5) $4 + 11 =$

(6) $6 + 4 =$

(7) $8 + 1 =$

(8) $18 + 2 =$

(9) $10 + 4 =$

(10) $19 + 1 =$

(11) $16 + 3 =$

(12) $2 + 5 =$

(13) $18 + 2 =$

(14) $7 + 1 =$

(15) $9 + 3 =$

(16) $3 + 6 =$

(17) $3 + 3 =$

(18) $3 + 5 =$

(19) $1 + 5 =$

(20) $2 + 15 =$

(21) $15 + 1 =$

(22) $16 + 1 =$

(23) $4 + 10 =$

(24) $6 + 12 =$

(25) $10 + 5 =$

(26) $14 + 2 =$

(27) $4 + 4 =$

(28) $14 + 5 =$

(29) $7 + 11 =$

(30) $3 + 10 =$

(31) $13 + 5 =$

(32) $15 + 3 =$

(33) $12 + 1 =$

(34) $13 + 7 =$

(35) $3 + 12 =$

(36) $9 + 9 =$

(37) $10 + 10 =$

(38) $17 + 3 =$

(39) $10 + 3 =$

(40) $4 + 14 =$

(41) $3 + 6 =$

(42) $12 + 6 =$

(43) $2 + 8 =$

(44) $8 + 3 =$

(45) $1 + 2 =$

(46) $13 + 4 =$

(47) $3 + 16 =$

(48) $4 + 15 =$

(49) $13 + 2 =$

(50) $3 + 12 =$

(51) $7 + 8 =$

(52) $3 + 9 =$

(53) $7 + 9 =$

(54) $16 + 1 =$

(55) $6 + 1 =$

(56) $17 + 3 =$

(57) $8 + 3 =$

(58) $15 + 5 =$

(59) $1 + 11 =$

(60) $7 + 9 =$

(61) $17 + 2 =$

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(76) $19 + 1 =$

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(79) $12 + 6 =$

(80) $6 + 9 =$

(81) $2 + 11 =$

(82) $13 + 6 =$

(83) $11 + 3 =$

(84) $4 + 2 =$

(85) $7 + 6 =$

(86) $6 + 10 =$

(87) $9 + 11 =$

(88) $4 + 16 =$

(89) $3 + 10 =$

(90) $6 + 13 =$

(91) $6 + 14 =$

(92) $1 + 19 =$

(93) $14 + 1 =$

(94) $9 + 7 =$

(95) $1 + 8 =$

(96) $13 + 6 =$

(97) $5 + 15 =$

(98) $18 + 2 =$

(99) $10 + 4 =$

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|-----------------|-----------------|-----------------|-----------------|
| (1) $14 + 1 =$ | (2) $15 + 3 =$ | (3) $12 + 2 =$ | (4) $18 + 2 =$ |
| (5) $15 + 2 =$ | (6) $15 + 1 =$ | (7) $18 + 2 =$ | (8) $16 + 3 =$ |
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| (13) $9 + 5 =$ | (14) $7 + 12 =$ | (15) $1 + 2 =$ | (16) $16 + 3 =$ |
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| (25) $1 + 2 =$ | (26) $18 + 2 =$ | (27) $9 + 4 =$ | (28) $9 + 1 =$ |
| (29) $12 + 8 =$ | (30) $4 + 16 =$ | (31) $15 + 4 =$ | (32) $3 + 12 =$ |
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| (37) $5 + 9 =$ | (38) $13 + 1 =$ | (39) $10 + 3 =$ | (40) $15 + 2 =$ |
| (41) $16 + 1 =$ | (42) $18 + 1 =$ | (43) $6 + 6 =$ | (44) $12 + 6 =$ |
| (45) $9 + 5 =$ | (46) $5 + 8 =$ | (47) $13 + 7 =$ | (48) $2 + 14 =$ |
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| (37) $2 + 6 =$ | (38) $1 + 1 =$ | (39) $4 + 4 =$ | (40) $3 + 8 =$ |
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| (45) $6 + 13 =$ | (46) $3 + 12 =$ | (47) $3 + 15 =$ | (48) $18 + 1 =$ |
| (49) $1 + 9 =$ | (50) $3 + 16 =$ | (51) $5 + 7 =$ | (52) $10 + 2 =$ |
| (53) $12 + 8 =$ | (54) $19 + 1 =$ | (55) $15 + 5 =$ | (56) $1 + 4 =$ |
| (57) $18 + 2 =$ | (58) $4 + 11 =$ | (59) $6 + 11 =$ | (60) $15 + 5 =$ |
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| (97) $3 + 8 =$ | (98) $19 + 1 =$ | (99) $1 + 1 =$ | (100) $19 + 1 =$ |

二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|----------|
| (1) 20 | (2) 20 | (3) 20 | (4) 17 |
| (5) 9 | (6) 18 | (7) 18 | (8) 20 |
| (9) 18 | (10) 15 | (11) 17 | (12) 16 |
| (13) 18 | (14) 14 | (15) 19 | (16) 16 |
| (17) 20 | (18) 18 | (19) 13 | (20) 6 |
| (21) 20 | (22) 17 | (23) 18 | (24) 18 |
| (25) 13 | (26) 17 | (27) 12 | (28) 18 |
| (29) 13 | (30) 20 | (31) 14 | (32) 10 |
| (33) 16 | (34) 15 | (35) 18 | (36) 6 |
| (37) 19 | (38) 19 | (39) 19 | (40) 13 |
| (41) 19 | (42) 14 | (43) 18 | (44) 9 |
| (45) 20 | (46) 16 | (47) 19 | (48) 13 |
| (49) 19 | (50) 16 | (51) 13 | (52) 14 |
| (53) 16 | (54) 3 | (55) 20 | (56) 10 |
| (57) 16 | (58) 20 | (59) 11 | (60) 17 |
| (61) 19 | (62) 5 | (63) 20 | (64) 19 |
| (65) 15 | (66) 10 | (67) 15 | (68) 20 |
| (69) 20 | (70) 17 | (71) 10 | (72) 11 |
| (73) 20 | (74) 16 | (75) 19 | (76) 18 |
| (77) 11 | (78) 15 | (79) 18 | (80) 18 |
| (81) 9 | (82) 16 | (83) 19 | (84) 13 |
| (85) 7 | (86) 14 | (87) 11 | (88) 17 |
| (89) 20 | (90) 8 | (91) 11 | (92) 18 |
| (93) 15 | (94) 20 | (95) 13 | (96) 12 |
| (97) 17 | (98) 17 | (99) 14 | (100) 14 |

二十以内加法计算练习题答案

第2页答案

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|---------|---------|---------|----------|
| (1) 17 | (2) 16 | (3) 18 | (4) 19 |
| (5) 19 | (6) 14 | (7) 13 | (8) 20 |
| (9) 18 | (10) 20 | (11) 18 | (12) 15 |
| (13) 18 | (14) 12 | (15) 11 | (16) 13 |
| (17) 7 | (18) 13 | (19) 15 | (20) 16 |
| (21) 20 | (22) 19 | (23) 18 | (24) 8 |
| (25) 20 | (26) 11 | (27) 13 | (28) 13 |
| (29) 19 | (30) 13 | (31) 18 | (32) 8 |
| (33) 18 | (34) 16 | (35) 20 | (36) 19 |
| (37) 17 | (38) 10 | (39) 20 | (40) 19 |
| (41) 15 | (42) 20 | (43) 17 | (44) 18 |
| (45) 20 | (46) 18 | (47) 19 | (48) 20 |
| (49) 16 | (50) 15 | (51) 16 | (52) 20 |
| (53) 13 | (54) 17 | (55) 5 | (56) 12 |
| (57) 19 | (58) 16 | (59) 20 | (60) 15 |
| (61) 16 | (62) 7 | (63) 16 | (64) 11 |
| (65) 9 | (66) 11 | (67) 9 | (68) 16 |
| (69) 19 | (70) 8 | (71) 18 | (72) 19 |
| (73) 12 | (74) 19 | (75) 10 | (76) 16 |
| (77) 18 | (78) 16 | (79) 10 | (80) 8 |
| (81) 16 | (82) 14 | (83) 20 | (84) 6 |
| (85) 6 | (86) 12 | (87) 18 | (88) 9 |
| (89) 10 | (90) 19 | (91) 9 | (92) 14 |
| (93) 18 | (94) 6 | (95) 19 | (96) 4 |
| (97) 19 | (98) 20 | (99) 3 | (100) 20 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 9 | (2) 10 | (3) 20 | (4) 20 |
| (5) 9 | (6) 15 | (7) 20 | (8) 18 |
| (9) 11 | (10) 18 | (11) 19 | (12) 19 |
| (13) 16 | (14) 17 | (15) 18 | (16) 14 |
| (17) 19 | (18) 18 | (19) 20 | (20) 18 |
| (21) 14 | (22) 16 | (23) 14 | (24) 20 |
| (25) 9 | (26) 19 | (27) 20 | (28) 20 |
| (29) 12 | (30) 13 | (31) 12 | (32) 15 |
| (33) 6 | (34) 15 | (35) 4 | (36) 11 |
| (37) 16 | (38) 11 | (39) 16 | (40) 18 |
| (41) 14 | (42) 20 | (43) 2 | (44) 14 |
| (45) 7 | (46) 19 | (47) 14 | (48) 19 |
| (49) 13 | (50) 20 | (51) 10 | (52) 19 |
| (53) 14 | (54) 14 | (55) 14 | (56) 20 |
| (57) 17 | (58) 17 | (59) 14 | (60) 19 |
| (61) 15 | (62) 20 | (63) 17 | (64) 19 |
| (65) 12 | (66) 19 | (67) 16 | (68) 19 |
| (69) 18 | (70) 18 | (71) 18 | (72) 12 |
| (73) 19 | (74) 8 | (75) 15 | (76) 11 |
| (77) 6 | (78) 18 | (79) 16 | (80) 20 |
| (81) 20 | (82) 20 | (83) 15 | (84) 18 |
| (85) 20 | (86) 16 | (87) 19 | (88) 19 |
| (89) 17 | (90) 20 | (91) 15 | (92) 12 |
| (93) 17 | (94) 20 | (95) 20 | (96) 8 |
| (97) 18 | (98) 7 | (99) 16 | (100) 8 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 13 | (3) 15 | (4) 20 |
| (5) 20 | (6) 12 | (7) 19 | (8) 6 |
| (9) 16 | (10) 17 | (11) 20 | (12) 19 |
| (13) 17 | (14) 11 | (15) 17 | (16) 20 |
| (17) 15 | (18) 20 | (19) 20 | (20) 19 |
| (21) 20 | (22) 14 | (23) 5 | (24) 4 |
| (25) 18 | (26) 18 | (27) 19 | (28) 17 |
| (29) 17 | (30) 14 | (31) 16 | (32) 18 |
| (33) 19 | (34) 20 | (35) 17 | (36) 20 |
| (37) 18 | (38) 14 | (39) 20 | (40) 14 |
| (41) 20 | (42) 20 | (43) 17 | (44) 6 |
| (45) 9 | (46) 15 | (47) 20 | (48) 6 |
| (49) 17 | (50) 9 | (51) 16 | (52) 11 |
| (53) 7 | (54) 18 | (55) 14 | (56) 19 |
| (57) 17 | (58) 19 | (59) 18 | (60) 18 |
| (61) 4 | (62) 20 | (63) 17 | (64) 18 |
| (65) 8 | (66) 3 | (67) 19 | (68) 20 |
| (69) 14 | (70) 8 | (71) 16 | (72) 19 |
| (73) 19 | (74) 15 | (75) 14 | (76) 16 |
| (77) 11 | (78) 20 | (79) 5 | (80) 11 |
| (81) 16 | (82) 16 | (83) 14 | (84) 18 |
| (85) 20 | (86) 17 | (87) 18 | (88) 8 |
| (89) 12 | (90) 17 | (91) 19 | (92) 16 |
| (93) 20 | (94) 17 | (95) 14 | (96) 20 |
| (97) 12 | (98) 14 | (99) 19 | (100) 18 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 17 | (3) 19 | (4) 16 |
| (5) 15 | (6) 10 | (7) 9 | (8) 20 |
| (9) 14 | (10) 20 | (11) 19 | (12) 7 |
| (13) 20 | (14) 8 | (15) 12 | (16) 9 |
| (17) 6 | (18) 8 | (19) 6 | (20) 17 |
| (21) 16 | (22) 17 | (23) 14 | (24) 18 |
| (25) 15 | (26) 16 | (27) 8 | (28) 19 |
| (29) 18 | (30) 13 | (31) 18 | (32) 18 |
| (33) 13 | (34) 20 | (35) 15 | (36) 18 |
| (37) 20 | (38) 20 | (39) 13 | (40) 18 |
| (41) 9 | (42) 18 | (43) 10 | (44) 11 |
| (45) 3 | (46) 17 | (47) 19 | (48) 19 |
| (49) 15 | (50) 15 | (51) 15 | (52) 12 |
| (53) 16 | (54) 17 | (55) 7 | (56) 20 |
| (57) 11 | (58) 20 | (59) 12 | (60) 16 |
| (61) 19 | (62) 17 | (63) 10 | (64) 17 |
| (65) 10 | (66) 12 | (67) 20 | (68) 11 |
| (69) 15 | (70) 12 | (71) 15 | (72) 16 |
| (73) 20 | (74) 20 | (75) 19 | (76) 20 |
| (77) 17 | (78) 19 | (79) 18 | (80) 15 |
| (81) 13 | (82) 19 | (83) 14 | (84) 6 |
| (85) 13 | (86) 16 | (87) 20 | (88) 20 |
| (89) 13 | (90) 19 | (91) 20 | (92) 20 |
| (93) 15 | (94) 16 | (95) 9 | (96) 19 |
| (97) 20 | (98) 20 | (99) 14 | (100) 15 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 15 | (2) 18 | (3) 14 | (4) 20 |
| (5) 17 | (6) 16 | (7) 20 | (8) 19 |
| (9) 18 | (10) 20 | (11) 20 | (12) 7 |
| (13) 14 | (14) 19 | (15) 3 | (16) 19 |
| (17) 5 | (18) 19 | (19) 16 | (20) 13 |
| (21) 19 | (22) 12 | (23) 15 | (24) 16 |
| (25) 3 | (26) 20 | (27) 13 | (28) 10 |
| (29) 20 | (30) 20 | (31) 19 | (32) 15 |
| (33) 14 | (34) 20 | (35) 15 | (36) 18 |
| (37) 14 | (38) 14 | (39) 13 | (40) 17 |
| (41) 17 | (42) 19 | (43) 12 | (44) 18 |
| (45) 14 | (46) 13 | (47) 20 | (48) 16 |
| (49) 9 | (50) 14 | (51) 6 | (52) 10 |
| (53) 6 | (54) 15 | (55) 17 | (56) 3 |
| (57) 20 | (58) 20 | (59) 19 | (60) 19 |
| (61) 9 | (62) 15 | (63) 3 | (64) 19 |
| (65) 8 | (66) 17 | (67) 17 | (68) 15 |
| (69) 20 | (70) 16 | (71) 20 | (72) 8 |
| (73) 11 | (74) 18 | (75) 19 | (76) 15 |
| (77) 13 | (78) 18 | (79) 19 | (80) 19 |
| (81) 13 | (82) 18 | (83) 20 | (84) 16 |
| (85) 17 | (86) 17 | (87) 10 | (88) 18 |
| (89) 19 | (90) 18 | (91) 9 | (92) 3 |
| (93) 4 | (94) 14 | (95) 20 | (96) 11 |
| (97) 20 | (98) 16 | (99) 17 | (100) 8 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 17 | (3) 11 | (4) 7 |
| (5) 4 | (6) 18 | (7) 20 | (8) 15 |
| (9) 20 | (10) 14 | (11) 17 | (12) 3 |
| (13) 19 | (14) 19 | (15) 7 | (16) 18 |
| (17) 3 | (18) 15 | (19) 12 | (20) 18 |
| (21) 15 | (22) 13 | (23) 17 | (24) 17 |
| (25) 17 | (26) 13 | (27) 7 | (28) 19 |
| (29) 20 | (30) 18 | (31) 13 | (32) 18 |
| (33) 15 | (34) 11 | (35) 14 | (36) 16 |
| (37) 8 | (38) 2 | (39) 8 | (40) 11 |
| (41) 9 | (42) 13 | (43) 14 | (44) 18 |
| (45) 19 | (46) 15 | (47) 18 | (48) 19 |
| (49) 10 | (50) 19 | (51) 12 | (52) 12 |
| (53) 20 | (54) 20 | (55) 20 | (56) 5 |
| (57) 20 | (58) 15 | (59) 17 | (60) 20 |
| (61) 20 | (62) 19 | (63) 7 | (64) 20 |
| (65) 20 | (66) 20 | (67) 13 | (68) 4 |
| (69) 11 | (70) 20 | (71) 13 | (72) 20 |
| (73) 6 | (74) 19 | (75) 20 | (76) 18 |
| (77) 15 | (78) 20 | (79) 17 | (80) 3 |
| (81) 18 | (82) 15 | (83) 16 | (84) 20 |
| (85) 18 | (86) 15 | (87) 20 | (88) 13 |
| (89) 11 | (90) 8 | (91) 14 | (92) 17 |
| (93) 19 | (94) 20 | (95) 11 | (96) 17 |
| (97) 11 | (98) 20 | (99) 2 | (100) 20 |