

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $14 + 4 =$

(2)  $1 + 13 =$

(3)  $18 + 2 =$

(4)  $19 + 1 =$

(5)  $3 + 14 =$

(6)  $3 + 4 =$

(7)  $10 + 6 =$

(8)  $6 + 10 =$

(9)  $15 + 4 =$

(10)  $11 + 2 =$

(11)  $3 + 11 =$

(12)  $18 + 1 =$

(13)  $15 + 4 =$

(14)  $15 + 2 =$

(15)  $1 + 18 =$

(16)  $10 + 4 =$

(17)  $4 + 15 =$

(18)  $5 + 11 =$

(19)  $8 + 1 =$

(20)  $16 + 2 =$

(21)  $3 + 4 =$

(22)  $15 + 2 =$

(23)  $10 + 5 =$

(24)  $5 + 13 =$

(25)  $2 + 9 =$

(26)  $18 + 1 =$

(27)  $15 + 3 =$

(28)  $13 + 1 =$

(29)  $11 + 1 =$

(30)  $9 + 3 =$

(31)  $15 + 1 =$

(32)  $16 + 1 =$

(33)  $5 + 7 =$

(34)  $8 + 9 =$

(35)  $16 + 3 =$

(36)  $10 + 1 =$

(37)  $2 + 6 =$

(38)  $4 + 6 =$

(39)  $6 + 9 =$

(40)  $10 + 3 =$

(41)  $19 + 1 =$

(42)  $16 + 4 =$

(43)  $9 + 4 =$

(44)  $12 + 5 =$

(45)  $4 + 7 =$

(46)  $3 + 12 =$

(47)  $8 + 11 =$

(48)  $1 + 7 =$

(49)  $8 + 7 =$

(50)  $2 + 2 =$

(51)  $6 + 2 =$

(52)  $6 + 6 =$

(53)  $19 + 1 =$

(54)  $16 + 4 =$

(55)  $13 + 5 =$

(56)  $15 + 2 =$

(57)  $5 + 15 =$

(58)  $17 + 1 =$

(59)  $10 + 4 =$

(60)  $18 + 2 =$

(61)  $2 + 7 =$

(62)  $16 + 2 =$

(63)  $1 + 17 =$

(64)  $12 + 2 =$

(65)  $15 + 2 =$

(66)  $1 + 14 =$

(67)  $13 + 2 =$

(68)  $9 + 5 =$

(69)  $10 + 1 =$

(70)  $11 + 6 =$

(71)  $5 + 13 =$

(72)  $19 + 1 =$

(73)  $7 + 8 =$

(74)  $13 + 6 =$

(75)  $4 + 7 =$

(76)  $5 + 14 =$

(77)  $13 + 3 =$

(78)  $19 + 1 =$

(79)  $11 + 2 =$

(80)  $6 + 14 =$

(81)  $14 + 4 =$

(82)  $11 + 3 =$

(83)  $6 + 4 =$

(84)  $13 + 3 =$

(85)  $18 + 1 =$

(86)  $18 + 2 =$

(87)  $12 + 7 =$

(88)  $11 + 8 =$

(89)  $12 + 1 =$

(90)  $6 + 3 =$

(91)  $5 + 12 =$

(92)  $18 + 1 =$

(93)  $16 + 1 =$

(94)  $13 + 5 =$

(95)  $17 + 3 =$

(96)  $5 + 6 =$

(97)  $3 + 9 =$

(98)  $14 + 6 =$

(99)  $6 + 13 =$

(100)  $9 + 3 =$

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(1)  $16 + 1 =$

(2)  $1 + 9 =$

(3)  $15 + 2 =$

(4)  $10 + 7 =$

(5)  $7 + 9 =$

(6)  $15 + 2 =$

(7)  $10 + 10 =$

(8)  $1 + 4 =$

(9)  $7 + 11 =$

(10)  $18 + 2 =$

(11)  $3 + 6 =$

(12)  $13 + 1 =$

(13)  $11 + 6 =$

(14)  $18 + 1 =$

(15)  $10 + 3 =$

(16)  $17 + 3 =$

(17)  $3 + 1 =$

(18)  $4 + 13 =$

(19)  $8 + 11 =$

(20)  $2 + 2 =$

(21)  $2 + 18 =$

(22)  $14 + 6 =$

(23)  $10 + 8 =$

(24)  $2 + 11 =$

(25)  $11 + 1 =$

(26)  $15 + 1 =$

(27)  $16 + 2 =$

(28)  $19 + 1 =$

(29)  $3 + 6 =$

(30)  $13 + 2 =$

(31)  $10 + 10 =$

(32)  $10 + 9 =$

(33)  $19 + 1 =$

(34)  $12 + 3 =$

(35)  $1 + 15 =$

(36)  $7 + 12 =$

(37)  $12 + 8 =$

(38)  $16 + 1 =$

(39)  $2 + 4 =$

(40)  $9 + 4 =$

(41)  $6 + 13 =$

(42)  $13 + 3 =$

(43)  $8 + 7 =$

(44)  $18 + 2 =$

(45)  $3 + 10 =$

(46)  $17 + 1 =$

(47)  $10 + 8 =$

(48)  $12 + 8 =$

(49)  $8 + 6 =$

(50)  $10 + 5 =$

(51)  $13 + 5 =$

(52)  $18 + 2 =$

(53)  $18 + 1 =$

(54)  $9 + 9 =$

(55)  $2 + 17 =$

(56)  $1 + 11 =$

(57)  $9 + 2 =$

(58)  $5 + 6 =$

(59)  $6 + 9 =$

(60)  $2 + 5 =$

(61)  $15 + 2 =$

(62)  $5 + 8 =$

(63)  $6 + 1 =$

(64)  $10 + 10 =$

(65)  $10 + 3 =$

(66)  $5 + 12 =$

(67)  $6 + 8 =$

(68)  $16 + 4 =$

(69)  $10 + 7 =$

(70)  $6 + 10 =$

(71)  $15 + 1 =$

(72)  $2 + 7 =$

(73)  $2 + 15 =$

(74)  $5 + 11 =$

(75)  $8 + 3 =$

(76)  $10 + 10 =$

(77)  $15 + 1 =$

(78)  $19 + 1 =$

(79)  $7 + 8 =$

(80)  $4 + 14 =$

(81)  $7 + 2 =$

(82)  $10 + 5 =$

(83)  $12 + 5 =$

(84)  $4 + 7 =$

(85)  $6 + 6 =$

(86)  $12 + 7 =$

(87)  $19 + 1 =$

(88)  $1 + 2 =$

(89)  $12 + 4 =$

(90)  $14 + 3 =$

(91)  $8 + 1 =$

(92)  $13 + 4 =$

(93)  $12 + 4 =$

(94)  $15 + 3 =$

(95)  $14 + 4 =$

(96)  $15 + 5 =$

(97)  $19 + 1 =$

(98)  $16 + 2 =$

(99)  $19 + 1 =$

(100)  $1 + 14 =$

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(1)  $11 + 7 =$

(2)  $11 + 1 =$

(3)  $17 + 2 =$

(4)  $13 + 1 =$

(5)  $12 + 5 =$

(6)  $10 + 7 =$

(7)  $14 + 2 =$

(8)  $18 + 1 =$

(9)  $2 + 17 =$

(10)  $15 + 5 =$

(11)  $17 + 3 =$

(12)  $17 + 1 =$

(13)  $14 + 2 =$

(14)  $8 + 11 =$

(15)  $6 + 2 =$

(16)  $12 + 7 =$

(17)  $15 + 5 =$

(18)  $3 + 14 =$

(19)  $18 + 2 =$

(20)  $2 + 1 =$

(21)  $9 + 7 =$

(22)  $12 + 4 =$

(23)  $15 + 1 =$

(24)  $17 + 2 =$

(25)  $19 + 1 =$

(26)  $2 + 13 =$

(27)  $4 + 14 =$

(28)  $2 + 16 =$

(29)  $10 + 8 =$

(30)  $11 + 2 =$

(31)  $1 + 17 =$

(32)  $8 + 7 =$

(33)  $18 + 2 =$

(34)  $17 + 1 =$

(35)  $1 + 12 =$

(36)  $19 + 1 =$

(37)  $9 + 8 =$

(38)  $7 + 8 =$

(39)  $4 + 3 =$

(40)  $17 + 2 =$

(41)  $11 + 2 =$

(42)  $9 + 9 =$

(43)  $11 + 9 =$

(44)  $1 + 11 =$

(45)  $16 + 3 =$

(46)  $16 + 1 =$

(47)  $8 + 6 =$

(48)  $8 + 4 =$

(49)  $5 + 7 =$

(50)  $18 + 1 =$

(51)  $19 + 1 =$

(52)  $10 + 5 =$

(53)  $4 + 15 =$

(54)  $9 + 4 =$

(55)  $3 + 16 =$

(56)  $4 + 14 =$

(57)  $3 + 6 =$

(58)  $12 + 5 =$

(59)  $6 + 3 =$

(60)  $9 + 4 =$

(61)  $11 + 4 =$

(62)  $12 + 2 =$

(63)  $6 + 3 =$

(64)  $1 + 9 =$

(65)  $9 + 11 =$

(66)  $12 + 3 =$

(67)  $2 + 14 =$

(68)  $2 + 3 =$

(69)  $10 + 9 =$

(70)  $6 + 5 =$

(71)  $8 + 12 =$

(72)  $6 + 2 =$

(73)  $6 + 4 =$

(74)  $3 + 2 =$

(75)  $11 + 2 =$

(76)  $8 + 11 =$

(77)  $12 + 2 =$

(78)  $2 + 1 =$

(79)  $14 + 2 =$

(80)  $9 + 3 =$

(81)  $7 + 6 =$

(82)  $12 + 6 =$

(83)  $9 + 3 =$

(84)  $12 + 1 =$

(85)  $11 + 6 =$

(86)  $17 + 1 =$

(87)  $15 + 4 =$

(88)  $19 + 1 =$

(89)  $12 + 1 =$

(90)  $9 + 1 =$

(91)  $6 + 1 =$

(92)  $8 + 4 =$

(93)  $18 + 2 =$

(94)  $11 + 5 =$

(95)  $17 + 1 =$

(96)  $10 + 9 =$

(97)  $1 + 16 =$

(98)  $19 + 1 =$

(99)  $17 + 3 =$

(100)  $19 + 1 =$

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(1)  $15 + 1 =$

(2)  $15 + 3 =$

(3)  $1 + 5 =$

(4)  $6 + 1 =$

(5)  $7 + 4 =$

(6)  $5 + 1 =$

(7)  $8 + 11 =$

(8)  $8 + 5 =$

(9)  $9 + 11 =$

(10)  $10 + 7 =$

(11)  $12 + 1 =$

(12)  $8 + 2 =$

(13)  $12 + 6 =$

(14)  $8 + 6 =$

(15)  $19 + 1 =$

(16)  $13 + 6 =$

(17)  $18 + 1 =$

(18)  $13 + 5 =$

(19)  $15 + 5 =$

(20)  $9 + 8 =$

(21)  $3 + 11 =$

(22)  $12 + 8 =$

(23)  $15 + 2 =$

(24)  $13 + 2 =$

(25)  $3 + 3 =$

(26)  $12 + 3 =$

(27)  $6 + 1 =$

(28)  $9 + 7 =$

(29)  $11 + 4 =$

(30)  $8 + 8 =$

(31)  $4 + 4 =$

(32)  $1 + 17 =$

(33)  $8 + 5 =$

(34)  $13 + 1 =$

(35)  $3 + 5 =$

(36)  $7 + 11 =$

(37)  $10 + 6 =$

(38)  $19 + 1 =$

(39)  $8 + 6 =$

(40)  $4 + 10 =$

(41)  $7 + 12 =$

(42)  $14 + 4 =$

(43)  $2 + 18 =$

(44)  $9 + 3 =$

(45)  $7 + 5 =$

(46)  $14 + 2 =$

(47)  $15 + 4 =$

(48)  $7 + 11 =$

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(50)  $17 + 1 =$

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(52)  $2 + 11 =$

(53)  $14 + 6 =$

(54)  $7 + 3 =$

(55)  $6 + 4 =$

(56)  $9 + 3 =$

(57)  $13 + 4 =$

(58)  $7 + 13 =$

(59)  $5 + 1 =$

(60)  $14 + 1 =$

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(62)  $14 + 3 =$

(63)  $2 + 4 =$

(64)  $4 + 13 =$

(65)  $2 + 5 =$

(66)  $4 + 9 =$

(67)  $17 + 1 =$

(68)  $5 + 7 =$

(69)  $5 + 14 =$

(70)  $15 + 5 =$

(71)  $14 + 3 =$

(72)  $9 + 4 =$

(73)  $18 + 2 =$

(74)  $14 + 6 =$

(75)  $7 + 8 =$

(76)  $16 + 2 =$

(77)  $11 + 1 =$

(78)  $4 + 10 =$

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(80)  $2 + 9 =$

(81)  $9 + 7 =$

(82)  $6 + 14 =$

(83)  $15 + 5 =$

(84)  $16 + 2 =$

(85)  $2 + 3 =$

(86)  $3 + 12 =$

(87)  $18 + 1 =$

(88)  $7 + 10 =$

(89)  $15 + 2 =$

(90)  $4 + 4 =$

(91)  $6 + 2 =$

(92)  $6 + 10 =$

(93)  $18 + 2 =$

(94)  $2 + 8 =$

(95)  $13 + 2 =$

(96)  $11 + 3 =$

(97)  $4 + 10 =$

(98)  $6 + 13 =$

(99)  $19 + 1 =$

(100)  $2 + 2 =$

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姓名 \_\_\_\_\_

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(1)  $3 + 11 =$

(2)  $11 + 8 =$

(3)  $11 + 2 =$

(4)  $7 + 9 =$

(5)  $18 + 1 =$

(6)  $16 + 1 =$

(7)  $7 + 9 =$

(8)  $9 + 4 =$

(9)  $16 + 4 =$

(10)  $3 + 10 =$

(11)  $17 + 1 =$

(12)  $9 + 7 =$

(13)  $4 + 5 =$

(14)  $2 + 1 =$

(15)  $8 + 1 =$

(16)  $3 + 4 =$

(17)  $14 + 6 =$

(18)  $11 + 6 =$

(19)  $5 + 4 =$

(20)  $14 + 4 =$

(21)  $13 + 6 =$

(22)  $4 + 7 =$

(23)  $4 + 14 =$

(24)  $11 + 6 =$

(25)  $10 + 7 =$

(26)  $8 + 6 =$

(27)  $10 + 3 =$

(28)  $18 + 2 =$

(29)  $13 + 1 =$

(30)  $2 + 6 =$

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(32)  $8 + 1 =$

(33)  $1 + 9 =$

(34)  $3 + 9 =$

(35)  $8 + 11 =$

(36)  $5 + 12 =$

(37)  $5 + 15 =$

(38)  $7 + 11 =$

(39)  $14 + 1 =$

(40)  $12 + 7 =$

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(42)  $11 + 1 =$

(43)  $10 + 2 =$

(44)  $12 + 2 =$

(45)  $11 + 6 =$

(46)  $10 + 2 =$

(47)  $14 + 4 =$

(48)  $19 + 1 =$

(49)  $9 + 3 =$

(50)  $11 + 7 =$

(51)  $1 + 8 =$

(52)  $19 + 1 =$

(53)  $15 + 3 =$

(54)  $7 + 2 =$

(55)  $18 + 2 =$

(56)  $2 + 14 =$

(57)  $3 + 9 =$

(58)  $3 + 5 =$

(59)  $18 + 1 =$

(60)  $2 + 15 =$

(61)  $14 + 1 =$

(62)  $19 + 1 =$

(63)  $4 + 9 =$

(64)  $8 + 2 =$

(65)  $1 + 7 =$

(66)  $15 + 4 =$

(67)  $4 + 1 =$

(68)  $3 + 2 =$

(69)  $10 + 10 =$

(70)  $3 + 10 =$

(71)  $14 + 3 =$

(72)  $16 + 3 =$

(73)  $6 + 1 =$

(74)  $9 + 7 =$

(75)  $14 + 5 =$

(76)  $14 + 3 =$

(77)  $11 + 1 =$

(78)  $12 + 1 =$

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(81)  $17 + 3 =$

(82)  $13 + 3 =$

(83)  $10 + 5 =$

(84)  $19 + 1 =$

(85)  $18 + 2 =$

(86)  $3 + 9 =$

(87)  $1 + 16 =$

(88)  $3 + 14 =$

(89)  $18 + 1 =$

(90)  $12 + 4 =$

(91)  $16 + 1 =$

(92)  $9 + 6 =$

(93)  $8 + 4 =$

(94)  $7 + 1 =$

(95)  $8 + 5 =$

(96)  $1 + 17 =$

(97)  $17 + 3 =$

(98)  $9 + 6 =$

(99)  $8 + 11 =$

(100)  $14 + 4 =$

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(1)  $13 + 4 =$

(2)  $14 + 3 =$

(3)  $10 + 1 =$

(4)  $6 + 12 =$

(5)  $11 + 1 =$

(6)  $8 + 11 =$

(7)  $15 + 2 =$

(8)  $4 + 4 =$

(9)  $15 + 4 =$

(10)  $12 + 8 =$

(11)  $10 + 5 =$

(12)  $19 + 1 =$

(13)  $4 + 7 =$

(14)  $18 + 2 =$

(15)  $8 + 8 =$

(16)  $15 + 3 =$

(17)  $12 + 3 =$

(18)  $6 + 1 =$

(19)  $10 + 5 =$

(20)  $10 + 6 =$

(21)  $14 + 1 =$

(22)  $17 + 1 =$

(23)  $6 + 5 =$

(24)  $6 + 10 =$

(25)  $7 + 13 =$

(26)  $1 + 6 =$

(27)  $1 + 17 =$

(28)  $14 + 4 =$

(29)  $8 + 11 =$

(30)  $16 + 4 =$

(31)  $15 + 5 =$

(32)  $3 + 5 =$

(33)  $13 + 6 =$

(34)  $1 + 15 =$

(35)  $15 + 4 =$

(36)  $14 + 6 =$

(37)  $1 + 2 =$

(38)  $3 + 12 =$

(39)  $9 + 5 =$

(40)  $16 + 2 =$

(41)  $14 + 2 =$

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(43)  $2 + 4 =$

(44)  $1 + 6 =$

(45)  $6 + 1 =$

(46)  $16 + 3 =$

(47)  $3 + 1 =$

(48)  $16 + 2 =$

(49)  $3 + 10 =$

(50)  $8 + 9 =$

(51)  $19 + 1 =$

(52)  $10 + 4 =$

(53)  $19 + 1 =$

(54)  $6 + 10 =$

(55)  $1 + 18 =$

(56)  $5 + 13 =$

(57)  $6 + 7 =$

(58)  $18 + 2 =$

(59)  $7 + 4 =$

(60)  $7 + 13 =$

(61)  $4 + 12 =$

(62)  $19 + 1 =$

(63)  $15 + 4 =$

(64)  $15 + 3 =$

(65)  $4 + 8 =$

(66)  $14 + 1 =$

(67)  $12 + 6 =$

(68)  $10 + 10 =$

(69)  $6 + 5 =$

(70)  $5 + 1 =$

(71)  $10 + 7 =$

(72)  $19 + 1 =$

(73)  $11 + 5 =$

(74)  $6 + 10 =$

(75)  $3 + 12 =$

(76)  $11 + 1 =$

(77)  $17 + 1 =$

(78)  $10 + 1 =$

(79)  $7 + 8 =$

(80)  $13 + 3 =$

(81)  $18 + 1 =$

(82)  $7 + 9 =$

(83)  $5 + 3 =$

(84)  $2 + 18 =$

(85)  $10 + 4 =$

(86)  $9 + 1 =$

(87)  $16 + 2 =$

(88)  $3 + 8 =$

(89)  $7 + 12 =$

(90)  $15 + 4 =$

(91)  $9 + 4 =$

(92)  $8 + 12 =$

(93)  $13 + 2 =$

(94)  $16 + 4 =$

(95)  $17 + 1 =$

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(98)  $14 + 6 =$

(99)  $10 + 1 =$

(100)  $3 + 1 =$

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(1)  $17 + 3 =$

(2)  $10 + 7 =$

(3)  $5 + 1 =$

(4)  $3 + 14 =$

(5)  $17 + 1 =$

(6)  $16 + 2 =$

(7)  $16 + 4 =$

(8)  $8 + 7 =$

(9)  $12 + 6 =$

(10)  $2 + 10 =$

(11)  $16 + 2 =$

(12)  $8 + 2 =$

(13)  $2 + 8 =$

(14)  $17 + 1 =$

(15)  $19 + 1 =$

(16)  $18 + 1 =$

(17)  $10 + 3 =$

(18)  $2 + 4 =$

(19)  $18 + 2 =$

(20)  $14 + 3 =$

(21)  $13 + 2 =$

(22)  $7 + 7 =$

(23)  $13 + 1 =$

(24)  $19 + 1 =$

(25)  $16 + 1 =$

(26)  $11 + 9 =$

(27)  $19 + 1 =$

(28)  $1 + 8 =$

(29)  $9 + 11 =$

(30)  $6 + 2 =$

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(35)  $14 + 6 =$

(36)  $4 + 9 =$

(37)  $11 + 1 =$

(38)  $13 + 5 =$

(39)  $16 + 4 =$

(40)  $13 + 5 =$

(41)  $7 + 1 =$

(42)  $9 + 7 =$

(43)  $2 + 11 =$

(44)  $16 + 3 =$

(45)  $15 + 2 =$

(46)  $10 + 7 =$

(47)  $19 + 1 =$

(48)  $10 + 8 =$

(49)  $10 + 10 =$

(50)  $3 + 12 =$

(51)  $11 + 4 =$

(52)  $16 + 1 =$

(53)  $10 + 9 =$

(54)  $19 + 1 =$

(55)  $5 + 8 =$

(56)  $19 + 1 =$

(57)  $9 + 10 =$

(58)  $4 + 10 =$

(59)  $5 + 15 =$

(60)  $19 + 1 =$

(61)  $15 + 2 =$

(62)  $16 + 1 =$

(63)  $9 + 9 =$

(64)  $1 + 2 =$

(65)  $13 + 7 =$

(66)  $9 + 1 =$

(67)  $7 + 12 =$

(68)  $19 + 1 =$

(69)  $14 + 3 =$

(70)  $3 + 13 =$

(71)  $4 + 14 =$

(72)  $3 + 4 =$

(73)  $5 + 12 =$

(74)  $7 + 11 =$

(75)  $5 + 5 =$

(76)  $9 + 6 =$

(77)  $16 + 1 =$

(78)  $11 + 7 =$

(79)  $18 + 2 =$

(80)  $5 + 8 =$

(81)  $2 + 10 =$

(82)  $4 + 4 =$

(83)  $17 + 3 =$

(84)  $16 + 2 =$

(85)  $11 + 3 =$

(86)  $10 + 2 =$

(87)  $17 + 1 =$

(88)  $12 + 6 =$

(89)  $13 + 4 =$

(90)  $17 + 3 =$

(91)  $12 + 4 =$

(92)  $18 + 2 =$

(93)  $8 + 9 =$

(94)  $9 + 5 =$

(95)  $19 + 1 =$

(96)  $10 + 9 =$

(97)  $14 + 1 =$

(98)  $12 + 1 =$

(99)  $6 + 6 =$

(100)  $14 + 6 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 18	(2) 14	(3) 20	(4) 20	(5) 17	(6) 7	(7) 16	(8) 16
(9) 19	(10) 13	(11) 14	(12) 19	(13) 19	(14) 17	(15) 19	(16) 14
(17) 19	(18) 16	(19) 9	(20) 18	(21) 7	(22) 17	(23) 15	(24) 18
(25) 11	(26) 19	(27) 18	(28) 14	(29) 12	(30) 12	(31) 16	(32) 17
(33) 12	(34) 17	(35) 19	(36) 11	(37) 8	(38) 10	(39) 15	(40) 13
(41) 20	(42) 20	(43) 13	(44) 17	(45) 11	(46) 15	(47) 19	(48) 8
(49) 15	(50) 4	(51) 8	(52) 12	(53) 20	(54) 20	(55) 18	(56) 17
(57) 20	(58) 18	(59) 14	(60) 20	(61) 9	(62) 18	(63) 18	(64) 14
(65) 17	(66) 15	(67) 15	(68) 14	(69) 11	(70) 17	(71) 18	(72) 20
(73) 15	(74) 19	(75) 11	(76) 19	(77) 16	(78) 20	(79) 13	(80) 20
(81) 18	(82) 14	(83) 10	(84) 16	(85) 19	(86) 20	(87) 19	(88) 19
(89) 13	(90) 9	(91) 17	(92) 19	(93) 17	(94) 18	(95) 20	(96) 11
(97) 12	(98) 20	(99) 19	(100) 12				

### 第2页答案

(1) 17	(2) 10	(3) 17	(4) 17	(5) 16	(6) 17	(7) 20	(8) 5
(9) 18	(10) 20	(11) 9	(12) 14	(13) 17	(14) 19	(15) 13	(16) 20
(17) 4	(18) 17	(19) 19	(20) 4	(21) 20	(22) 20	(23) 18	(24) 13
(25) 12	(26) 16	(27) 18	(28) 20	(29) 9	(30) 15	(31) 20	(32) 19
(33) 20	(34) 15	(35) 16	(36) 19	(37) 20	(38) 17	(39) 6	(40) 13
(41) 19	(42) 16	(43) 15	(44) 20	(45) 13	(46) 18	(47) 18	(48) 20
(49) 14	(50) 15	(51) 18	(52) 20	(53) 19	(54) 18	(55) 19	(56) 12
(57) 11	(58) 11	(59) 15	(60) 7	(61) 17	(62) 13	(63) 7	(64) 20
(65) 13	(66) 17	(67) 14	(68) 20	(69) 17	(70) 16	(71) 16	(72) 9
(73) 17	(74) 16	(75) 11	(76) 20	(77) 16	(78) 20	(79) 15	(80) 18
(81) 9	(82) 15	(83) 17	(84) 11	(85) 12	(86) 19	(87) 20	(88) 3
(89) 16	(90) 17	(91) 9	(92) 17	(93) 16	(94) 18	(95) 18	(96) 20
(97) 20	(98) 18	(99) 20	(100) 15				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 18	(2) 12	(3) 19	(4) 14	(5) 17	(6) 17	(7) 16	(8) 19
(9) 19	(10) 20	(11) 20	(12) 18	(13) 16	(14) 19	(15) 8	(16) 19
(17) 20	(18) 17	(19) 20	(20) 3	(21) 16	(22) 16	(23) 16	(24) 19
(25) 20	(26) 15	(27) 18	(28) 18	(29) 18	(30) 13	(31) 18	(32) 15
(33) 20	(34) 18	(35) 13	(36) 20	(37) 17	(38) 15	(39) 7	(40) 19
(41) 13	(42) 18	(43) 20	(44) 12	(45) 19	(46) 17	(47) 14	(48) 12
(49) 12	(50) 19	(51) 20	(52) 15	(53) 19	(54) 13	(55) 19	(56) 18
(57) 9	(58) 17	(59) 9	(60) 13	(61) 15	(62) 14	(63) 9	(64) 10
(65) 20	(66) 15	(67) 16	(68) 5	(69) 19	(70) 11	(71) 20	(72) 8
(73) 10	(74) 5	(75) 13	(76) 19	(77) 14	(78) 3	(79) 16	(80) 12
(81) 13	(82) 18	(83) 12	(84) 13	(85) 17	(86) 18	(87) 19	(88) 20
(89) 13	(90) 10	(91) 7	(92) 12	(93) 20	(94) 16	(95) 18	(96) 19
(97) 17	(98) 20	(99) 20	(100) 20				

### 第4页答案

(1) 16	(2) 18	(3) 6	(4) 7	(5) 11	(6) 6	(7) 19	(8) 13
(9) 20	(10) 17	(11) 13	(12) 10	(13) 18	(14) 14	(15) 20	(16) 19
(17) 19	(18) 18	(19) 20	(20) 17	(21) 14	(22) 20	(23) 17	(24) 15
(25) 6	(26) 15	(27) 7	(28) 16	(29) 15	(30) 16	(31) 8	(32) 18
(33) 13	(34) 14	(35) 8	(36) 18	(37) 16	(38) 20	(39) 14	(40) 14
(41) 19	(42) 18	(43) 20	(44) 12	(45) 12	(46) 16	(47) 19	(48) 18
(49) 7	(50) 18	(51) 20	(52) 13	(53) 20	(54) 10	(55) 10	(56) 12
(57) 17	(58) 20	(59) 6	(60) 15	(61) 20	(62) 17	(63) 6	(64) 17
(65) 7	(66) 13	(67) 18	(68) 12	(69) 19	(70) 20	(71) 17	(72) 13
(73) 20	(74) 20	(75) 15	(76) 18	(77) 12	(78) 14	(79) 20	(80) 11
(81) 16	(82) 20	(83) 20	(84) 18	(85) 5	(86) 15	(87) 19	(88) 17
(89) 17	(90) 8	(91) 8	(92) 16	(93) 20	(94) 10	(95) 15	(96) 14
(97) 14	(98) 19	(99) 20	(100) 4				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 14	(2) 19	(3) 13	(4) 16	(5) 19	(6) 17	(7) 16	(8) 13
(9) 20	(10) 13	(11) 18	(12) 16	(13) 9	(14) 3	(15) 9	(16) 7
(17) 20	(18) 17	(19) 9	(20) 18	(21) 19	(22) 11	(23) 18	(24) 17
(25) 17	(26) 14	(27) 13	(28) 20	(29) 14	(30) 8	(31) 11	(32) 9
(33) 10	(34) 12	(35) 19	(36) 17	(37) 20	(38) 18	(39) 15	(40) 19
(41) 17	(42) 12	(43) 12	(44) 14	(45) 17	(46) 12	(47) 18	(48) 20
(49) 12	(50) 18	(51) 9	(52) 20	(53) 18	(54) 9	(55) 20	(56) 16
(57) 12	(58) 8	(59) 19	(60) 17	(61) 15	(62) 20	(63) 13	(64) 10
(65) 8	(66) 19	(67) 5	(68) 5	(69) 20	(70) 13	(71) 17	(72) 19
(73) 7	(74) 16	(75) 19	(76) 17	(77) 12	(78) 13	(79) 20	(80) 17
(81) 20	(82) 16	(83) 15	(84) 20	(85) 20	(86) 12	(87) 17	(88) 17
(89) 19	(90) 16	(91) 17	(92) 15	(93) 12	(94) 8	(95) 13	(96) 18
(97) 20	(98) 15	(99) 19	(100) 18				

### 第6页答案

(1) 17	(2) 17	(3) 11	(4) 18	(5) 12	(6) 19	(7) 17	(8) 8
(9) 19	(10) 20	(11) 15	(12) 20	(13) 11	(14) 20	(15) 16	(16) 18
(17) 15	(18) 7	(19) 15	(20) 16	(21) 15	(22) 18	(23) 11	(24) 16
(25) 20	(26) 7	(27) 18	(28) 18	(29) 19	(30) 20	(31) 20	(32) 8
(33) 19	(34) 16	(35) 19	(36) 20	(37) 3	(38) 15	(39) 14	(40) 18
(41) 16	(42) 12	(43) 6	(44) 7	(45) 7	(46) 19	(47) 4	(48) 18
(49) 13	(50) 17	(51) 20	(52) 14	(53) 20	(54) 16	(55) 19	(56) 18
(57) 13	(58) 20	(59) 11	(60) 20	(61) 16	(62) 20	(63) 19	(64) 18
(65) 12	(66) 15	(67) 18	(68) 20	(69) 11	(70) 6	(71) 17	(72) 20
(73) 16	(74) 16	(75) 15	(76) 12	(77) 18	(78) 11	(79) 15	(80) 16
(81) 19	(82) 16	(83) 8	(84) 20	(85) 14	(86) 10	(87) 18	(88) 11
(89) 19	(90) 19	(91) 13	(92) 20	(93) 15	(94) 20	(95) 18	(96) 20
(97) 11	(98) 20	(99) 11	(100) 4				

## 二十以内加法计算练习题答案

### 第7页答案

- (1) 20    (2) 17    (3) 6    (4) 17    (5) 18    (6) 18    (7) 20    (8) 15  
(9) 18    (10) 12    (11) 18    (12) 10    (13) 10    (14) 18    (15) 20    (16) 19  
(17) 13    (18) 6    (19) 20    (20) 17    (21) 15    (22) 14    (23) 14    (24) 20  
(25) 17    (26) 20    (27) 20    (28) 9    (29) 20    (30) 8    (31) 19    (32) 17  
(33) 17    (34) 19    (35) 20    (36) 13    (37) 12    (38) 18    (39) 20    (40) 18  
(41) 8    (42) 16    (43) 13    (44) 19    (45) 17    (46) 17    (47) 20    (48) 18  
(49) 20    (50) 15    (51) 15    (52) 17    (53) 19    (54) 20    (55) 13    (56) 20  
(57) 19    (58) 14    (59) 20    (60) 20    (61) 17    (62) 17    (63) 18    (64) 3  
(65) 20    (66) 10    (67) 19    (68) 20    (69) 17    (70) 16    (71) 18    (72) 7  
(73) 17    (74) 18    (75) 10    (76) 15    (77) 17    (78) 18    (79) 20    (80) 13  
(81) 12    (82) 8    (83) 20    (84) 18    (85) 14    (86) 12    (87) 18    (88) 18  
(89) 17    (90) 20    (91) 16    (92) 20    (93) 17    (94) 14    (95) 20    (96) 19  
(97) 15    (98) 13    (99) 12    (100) 20