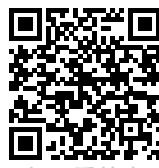


二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|-----------------|------------------|
| (1) $14 + 4 =$ | (2) $9 + 5 =$ | (3) $2 + 14 =$ | (4) $16 + 2 =$ |
| (5) $17 - 11 =$ | (6) $10 + 2 =$ | (7) $16 + 3 =$ | (8) $15 - 11 =$ |
| (9) $15 - 5 =$ | (10) $13 - 2 =$ | (11) $2 - 2 =$ | (12) $13 - 6 =$ |
| (13) $15 + 5 =$ | (14) $12 + 3 =$ | (15) $4 + 1 =$ | (16) $9 + 11 =$ |
| (17) $10 + 8 =$ | (18) $13 + 1 =$ | (19) $10 + 5 =$ | (20) $4 - 1 =$ |
| (21) $9 + 2 =$ | (22) $15 + 1 =$ | (23) $9 + 3 =$ | (24) $16 - 7 =$ |
| (25) $11 + 3 =$ | (26) $12 - 4 =$ | (27) $13 - 2 =$ | (28) $9 - 8 =$ |
| (29) $13 - 11 =$ | (30) $3 - 2 =$ | (31) $11 - 8 =$ | (32) $1 - 1 =$ |
| (33) $17 - 8 =$ | (34) $14 - 9 =$ | (35) $6 + 8 =$ | (36) $2 + 10 =$ |
| (37) $18 + 1 =$ | (38) $12 - 8 =$ | (39) $16 - 9 =$ | (40) $17 + 2 =$ |
| (41) $7 + 13 =$ | (42) $1 + 2 =$ | (43) $8 - 1 =$ | (44) $16 + 4 =$ |
| (45) $1 + 15 =$ | (46) $15 - 12 =$ | (47) $11 + 7 =$ | (48) $2 - 1 =$ |
| (49) $6 - 1 =$ | (50) $17 - 11 =$ | (51) $3 + 11 =$ | (52) $6 - 4 =$ |
| (53) $18 - 16 =$ | (54) $18 - 7 =$ | (55) $3 - 3 =$ | (56) $1 - 1 =$ |
| (57) $18 - 7 =$ | (58) $6 - 3 =$ | (59) $19 - 7 =$ | (60) $11 + 9 =$ |
| (61) $17 + 3 =$ | (62) $7 + 2 =$ | (63) $5 + 12 =$ | (64) $10 - 10 =$ |
| (65) $13 - 13 =$ | (66) $9 + 1 =$ | (67) $7 - 3 =$ | (68) $7 + 12 =$ |
| (69) $13 - 13 =$ | (70) $4 + 4 =$ | (71) $4 + 7 =$ | (72) $19 + 1 =$ |
| (73) $10 - 6 =$ | (74) $7 - 6 =$ | (75) $12 - 8 =$ | (76) $12 - 5 =$ |
| (77) $11 - 8 =$ | (78) $10 - 1 =$ | (79) $18 - 9 =$ | (80) $3 + 16 =$ |
| (81) $18 + 2 =$ | (82) $15 + 1 =$ | (83) $3 - 1 =$ | (84) $7 - 7 =$ |
| (85) $17 - 4 =$ | (86) $11 + 9 =$ | (87) $19 + 1 =$ | (88) $9 - 4 =$ |
| (89) $11 + 3 =$ | (90) $19 + 1 =$ | (91) $5 - 2 =$ | (92) $5 - 4 =$ |
| (93) $8 + 7 =$ | (94) $4 - 3 =$ | (95) $2 + 4 =$ | (96) $2 + 2 =$ |
| (97) $7 + 1 =$ | (98) $2 - 2 =$ | (99) $7 - 2 =$ | (100) $19 - 5 =$ |

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- | | | | |
|------------------|------------------|-----------------|-------------------|
| (1) $19 + 1 =$ | (2) $4 - 4 =$ | (3) $7 + 12 =$ | (4) $9 + 5 =$ |
| (5) $7 + 5 =$ | (6) $19 - 12 =$ | (7) $4 - 2 =$ | (8) $9 - 3 =$ |
| (9) $1 - 1 =$ | (10) $1 + 8 =$ | (11) $14 + 1 =$ | (12) $6 + 3 =$ |
| (13) $11 - 7 =$ | (14) $16 + 3 =$ | (15) $8 - 4 =$ | (16) $6 + 10 =$ |
| (17) $6 - 5 =$ | (18) $13 - 13 =$ | (19) $6 - 3 =$ | (20) $18 + 1 =$ |
| (21) $4 - 1 =$ | (22) $13 - 8 =$ | (23) $15 - 2 =$ | (24) $14 - 2 =$ |
| (25) $7 + 7 =$ | (26) $17 + 2 =$ | (27) $16 + 3 =$ | (28) $7 - 7 =$ |
| (29) $16 - 6 =$ | (30) $8 - 2 =$ | (31) $1 - 1 =$ | (32) $5 + 2 =$ |
| (33) $9 + 6 =$ | (34) $13 - 7 =$ | (35) $5 + 11 =$ | (36) $12 - 11 =$ |
| (37) $11 + 7 =$ | (38) $9 - 8 =$ | (39) $7 + 3 =$ | (40) $5 + 14 =$ |
| (41) $3 - 2 =$ | (42) $1 + 9 =$ | (43) $14 + 6 =$ | (44) $1 + 13 =$ |
| (45) $11 + 1 =$ | (46) $17 + 3 =$ | (47) $4 + 3 =$ | (48) $2 - 1 =$ |
| (49) $12 + 4 =$ | (50) $10 - 9 =$ | (51) $19 - 8 =$ | (52) $3 + 1 =$ |
| (53) $4 + 15 =$ | (54) $18 + 2 =$ | (55) $13 - 8 =$ | (56) $8 + 3 =$ |
| (57) $10 - 6 =$ | (58) $19 - 15 =$ | (59) $12 - 2 =$ | (60) $17 + 2 =$ |
| (61) $12 + 6 =$ | (62) $13 + 1 =$ | (63) $14 - 9 =$ | (64) $12 + 4 =$ |
| (65) $19 + 1 =$ | (66) $2 - 2 =$ | (67) $15 - 5 =$ | (68) $8 - 1 =$ |
| (69) $5 - 2 =$ | (70) $16 - 16 =$ | (71) $6 + 6 =$ | (72) $13 - 13 =$ |
| (73) $9 + 7 =$ | (74) $6 - 4 =$ | (75) $16 + 2 =$ | (76) $15 + 5 =$ |
| (77) $19 - 10 =$ | (78) $18 + 1 =$ | (79) $7 + 12 =$ | (80) $2 + 6 =$ |
| (81) $6 - 6 =$ | (82) $12 + 5 =$ | (83) $12 - 7 =$ | (84) $16 + 4 =$ |
| (85) $6 - 6 =$ | (86) $11 - 8 =$ | (87) $11 - 4 =$ | (88) $18 - 3 =$ |
| (89) $7 - 1 =$ | (90) $16 - 2 =$ | (91) $4 - 3 =$ | (92) $10 - 8 =$ |
| (93) $1 - 1 =$ | (94) $2 - 2 =$ | (95) $11 + 5 =$ | (96) $4 + 6 =$ |
| (97) $10 - 7 =$ | (98) $10 - 6 =$ | (99) $5 + 11 =$ | (100) $12 - 10 =$ |

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $4 - 2 =$ | (2) $17 - 8 =$ | (3) $12 - 1 =$ | (4) $5 - 1 =$ |
| (5) $14 + 5 =$ | (6) $16 + 1 =$ | (7) $9 - 6 =$ | (8) $16 - 12 =$ |
| (9) $3 - 3 =$ | (10) $13 + 1 =$ | (11) $17 - 14 =$ | (12) $7 + 1 =$ |
| (13) $13 - 13 =$ | (14) $10 + 1 =$ | (15) $17 + 1 =$ | (16) $17 - 7 =$ |
| (17) $6 + 1 =$ | (18) $5 + 10 =$ | (19) $12 + 7 =$ | (20) $18 + 1 =$ |
| (21) $8 - 5 =$ | (22) $6 - 1 =$ | (23) $2 + 11 =$ | (24) $2 - 2 =$ |
| (25) $14 - 14 =$ | (26) $3 - 2 =$ | (27) $10 - 3 =$ | (28) $16 - 14 =$ |
| (29) $9 - 7 =$ | (30) $1 + 8 =$ | (31) $3 - 3 =$ | (32) $5 + 6 =$ |
| (33) $6 - 5 =$ | (34) $15 + 2 =$ | (35) $12 + 7 =$ | (36) $10 - 5 =$ |
| (37) $12 - 9 =$ | (38) $14 + 2 =$ | (39) $2 - 1 =$ | (40) $5 + 13 =$ |
| (41) $12 + 2 =$ | (42) $4 + 9 =$ | (43) $14 + 3 =$ | (44) $19 + 1 =$ |
| (45) $3 - 3 =$ | (46) $17 - 11 =$ | (47) $4 - 2 =$ | (48) $6 - 3 =$ |
| (49) $18 - 13 =$ | (50) $11 - 6 =$ | (51) $17 - 2 =$ | (52) $6 + 1 =$ |
| (53) $18 + 2 =$ | (54) $13 + 1 =$ | (55) $9 + 5 =$ | (56) $13 + 7 =$ |
| (57) $17 + 2 =$ | (58) $7 - 4 =$ | (59) $18 - 2 =$ | (60) $16 + 3 =$ |
| (61) $4 - 4 =$ | (62) $14 - 9 =$ | (63) $11 + 2 =$ | (64) $1 + 14 =$ |
| (65) $5 - 5 =$ | (66) $5 + 8 =$ | (67) $11 - 8 =$ | (68) $17 + 1 =$ |
| (69) $2 - 2 =$ | (70) $11 + 5 =$ | (71) $1 + 5 =$ | (72) $11 - 3 =$ |
| (73) $7 + 8 =$ | (74) $3 + 17 =$ | (75) $4 - 4 =$ | (76) $6 - 4 =$ |
| (77) $12 - 6 =$ | (78) $5 + 15 =$ | (79) $15 + 1 =$ | (80) $17 - 11 =$ |
| (81) $6 + 11 =$ | (82) $17 - 12 =$ | (83) $3 - 1 =$ | (84) $16 - 2 =$ |
| (85) $9 + 9 =$ | (86) $13 + 2 =$ | (87) $18 - 1 =$ | (88) $5 + 3 =$ |
| (89) $12 + 3 =$ | (90) $10 - 4 =$ | (91) $3 - 3 =$ | (92) $16 + 4 =$ |
| (93) $9 - 3 =$ | (94) $1 + 1 =$ | (95) $16 + 3 =$ | (96) $18 - 18 =$ |
| (97) $6 + 6 =$ | (98) $6 + 14 =$ | (99) $7 + 5 =$ | (100) $2 + 18 =$ |

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $12 + 6 =$ | (2) $14 + 4 =$ | (3) $2 + 14 =$ | (4) $19 + 1 =$ |
| (5) $15 - 3 =$ | (6) $7 - 3 =$ | (7) $14 - 8 =$ | (8) $9 - 5 =$ |
| (9) $4 - 3 =$ | (10) $18 - 13 =$ | (11) $3 - 1 =$ | (12) $17 + 1 =$ |
| (13) $2 + 1 =$ | (14) $4 + 3 =$ | (15) $4 - 4 =$ | (16) $9 - 4 =$ |
| (17) $6 - 2 =$ | (18) $11 + 5 =$ | (19) $13 + 1 =$ | (20) $18 - 13 =$ |
| (21) $5 - 5 =$ | (22) $5 - 1 =$ | (23) $16 + 2 =$ | (24) $8 - 1 =$ |
| (25) $14 + 6 =$ | (26) $11 - 9 =$ | (27) $10 + 10 =$ | (28) $1 - 1 =$ |
| (29) $16 - 10 =$ | (30) $19 + 1 =$ | (31) $8 + 8 =$ | (32) $12 + 4 =$ |
| (33) $8 - 6 =$ | (34) $1 + 3 =$ | (35) $12 + 4 =$ | (36) $6 + 13 =$ |
| (37) $9 - 6 =$ | (38) $4 - 3 =$ | (39) $14 - 3 =$ | (40) $12 + 2 =$ |
| (41) $1 + 8 =$ | (42) $4 - 3 =$ | (43) $8 - 1 =$ | (44) $5 + 14 =$ |
| (45) $11 + 2 =$ | (46) $7 - 7 =$ | (47) $3 - 1 =$ | (48) $18 + 1 =$ |
| (49) $4 - 4 =$ | (50) $2 + 18 =$ | (51) $19 - 11 =$ | (52) $10 + 9 =$ |
| (53) $5 + 10 =$ | (54) $6 - 2 =$ | (55) $2 + 6 =$ | (56) $8 + 7 =$ |
| (57) $10 + 5 =$ | (58) $10 - 3 =$ | (59) $7 + 4 =$ | (60) $18 + 1 =$ |
| (61) $6 - 1 =$ | (62) $2 + 1 =$ | (63) $12 + 7 =$ | (64) $3 + 1 =$ |
| (65) $6 + 10 =$ | (66) $12 + 5 =$ | (67) $15 - 6 =$ | (68) $1 + 14 =$ |
| (69) $12 + 1 =$ | (70) $2 - 2 =$ | (71) $6 - 2 =$ | (72) $2 + 2 =$ |
| (73) $3 + 7 =$ | (74) $9 + 7 =$ | (75) $11 - 4 =$ | (76) $13 - 11 =$ |
| (77) $17 - 8 =$ | (78) $4 - 2 =$ | (79) $11 - 11 =$ | (80) $14 + 6 =$ |
| (81) $12 - 2 =$ | (82) $3 + 4 =$ | (83) $12 - 8 =$ | (84) $16 + 2 =$ |
| (85) $10 + 9 =$ | (86) $11 - 10 =$ | (87) $6 + 14 =$ | (88) $15 + 4 =$ |
| (89) $10 + 3 =$ | (90) $4 + 11 =$ | (91) $18 - 8 =$ | (92) $13 - 1 =$ |
| (93) $4 + 1 =$ | (94) $9 + 10 =$ | (95) $1 - 1 =$ | (96) $18 - 1 =$ |
| (97) $12 - 5 =$ | (98) $1 - 1 =$ | (99) $15 + 5 =$ | (100) $19 - 16 =$ |

二十以内加减法计算练习题



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|------------------|-----------------|------------------|------------------|
| (1) $15 + 3 =$ | (2) $10 - 3 =$ | (3) $4 + 7 =$ | (4) $7 - 4 =$ |
| (5) $9 - 3 =$ | (6) $14 + 1 =$ | (7) $8 - 5 =$ | (8) $2 + 12 =$ |
| (9) $14 - 6 =$ | (10) $13 - 1 =$ | (11) $5 + 9 =$ | (12) $15 + 3 =$ |
| (13) $10 - 2 =$ | (14) $1 - 1 =$ | (15) $4 - 1 =$ | (16) $3 + 10 =$ |
| (17) $9 + 2 =$ | (18) $13 - 6 =$ | (19) $1 + 3 =$ | (20) $19 + 1 =$ |
| (21) $12 + 5 =$ | (22) $9 - 2 =$ | (23) $8 - 3 =$ | (24) $18 - 15 =$ |
| (25) $17 - 12 =$ | (26) $1 - 1 =$ | (27) $19 + 1 =$ | (28) $19 - 2 =$ |
| (29) $17 - 7 =$ | (30) $6 + 4 =$ | (31) $5 - 4 =$ | (32) $2 - 1 =$ |
| (33) $10 - 8 =$ | (34) $9 + 3 =$ | (35) $2 - 2 =$ | (36) $7 - 5 =$ |
| (37) $5 + 13 =$ | (38) $12 - 4 =$ | (39) $14 - 4 =$ | (40) $12 - 3 =$ |
| (41) $10 + 4 =$ | (42) $10 - 6 =$ | (43) $7 - 6 =$ | (44) $9 - 3 =$ |
| (45) $11 + 9 =$ | (46) $7 - 3 =$ | (47) $15 + 5 =$ | (48) $8 + 11 =$ |
| (49) $10 + 9 =$ | (50) $2 - 2 =$ | (51) $10 + 6 =$ | (52) $14 + 3 =$ |
| (53) $14 - 3 =$ | (54) $19 + 1 =$ | (55) $9 - 7 =$ | (56) $13 - 6 =$ |
| (57) $19 + 1 =$ | (58) $18 + 2 =$ | (59) $11 - 3 =$ | (60) $7 - 3 =$ |
| (61) $11 - 6 =$ | (62) $3 + 6 =$ | (63) $19 + 1 =$ | (64) $2 - 2 =$ |
| (65) $5 - 5 =$ | (66) $1 - 1 =$ | (67) $10 + 10 =$ | (68) $1 + 14 =$ |
| (69) $9 + 8 =$ | (70) $8 + 3 =$ | (71) $13 + 1 =$ | (72) $19 - 19 =$ |
| (73) $3 - 1 =$ | (74) $13 + 6 =$ | (75) $16 + 1 =$ | (76) $12 - 8 =$ |
| (77) $5 - 5 =$ | (78) $7 + 13 =$ | (79) $17 - 8 =$ | (80) $8 - 6 =$ |
| (81) $10 - 9 =$ | (82) $8 - 3 =$ | (83) $13 + 6 =$ | (84) $13 - 8 =$ |
| (85) $6 + 10 =$ | (86) $17 + 1 =$ | (87) $4 + 11 =$ | (88) $1 - 1 =$ |
| (89) $8 - 8 =$ | (90) $18 - 4 =$ | (91) $17 - 10 =$ | (92) $18 - 16 =$ |
| (93) $14 - 5 =$ | (94) $13 + 4 =$ | (95) $6 - 4 =$ | (96) $18 + 1 =$ |
| (97) $16 - 14 =$ | (98) $14 + 5 =$ | (99) $10 - 4 =$ | (100) $10 - 1 =$ |

二十以内加减法计算练习题



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|------------------|------------------|------------------|------------------|
| (1) $11 + 1 =$ | (2) $6 - 2 =$ | (3) $5 - 2 =$ | (4) $9 - 3 =$ |
| (5) $4 + 16 =$ | (6) $17 - 12 =$ | (7) $12 + 8 =$ | (8) $15 - 12 =$ |
| (9) $7 - 2 =$ | (10) $17 - 11 =$ | (11) $14 - 14 =$ | (12) $12 - 9 =$ |
| (13) $10 + 10 =$ | (14) $8 + 1 =$ | (15) $15 - 12 =$ | (16) $13 - 2 =$ |
| (17) $14 - 1 =$ | (18) $10 - 3 =$ | (19) $18 + 2 =$ | (20) $14 + 5 =$ |
| (21) $11 + 3 =$ | (22) $16 - 13 =$ | (23) $4 + 1 =$ | (24) $11 + 1 =$ |
| (25) $5 + 11 =$ | (26) $2 - 2 =$ | (27) $13 - 5 =$ | (28) $17 - 13 =$ |
| (29) $6 - 2 =$ | (30) $15 - 12 =$ | (31) $14 - 10 =$ | (32) $1 - 1 =$ |
| (33) $11 + 4 =$ | (34) $10 + 2 =$ | (35) $7 - 5 =$ | (36) $13 - 13 =$ |
| (37) $6 - 5 =$ | (38) $13 + 4 =$ | (39) $14 - 2 =$ | (40) $19 - 2 =$ |
| (41) $1 - 1 =$ | (42) $4 - 3 =$ | (43) $19 + 1 =$ | (44) $1 + 5 =$ |
| (45) $11 + 9 =$ | (46) $6 + 2 =$ | (47) $5 - 1 =$ | (48) $15 + 4 =$ |
| (49) $8 - 2 =$ | (50) $4 + 14 =$ | (51) $9 + 11 =$ | (52) $7 - 7 =$ |
| (53) $1 + 9 =$ | (54) $3 + 11 =$ | (55) $2 - 1 =$ | (56) $19 + 1 =$ |
| (57) $13 + 7 =$ | (58) $11 + 4 =$ | (59) $12 - 11 =$ | (60) $14 + 5 =$ |
| (61) $19 - 8 =$ | (62) $16 + 3 =$ | (63) $5 + 11 =$ | (64) $9 + 11 =$ |
| (65) $5 - 1 =$ | (66) $15 - 4 =$ | (67) $12 - 2 =$ | (68) $12 + 1 =$ |
| (69) $8 - 4 =$ | (70) $19 - 11 =$ | (71) $5 - 4 =$ | (72) $10 + 9 =$ |
| (73) $10 - 2 =$ | (74) $10 - 1 =$ | (75) $17 - 2 =$ | (76) $16 - 7 =$ |
| (77) $13 + 2 =$ | (78) $9 + 6 =$ | (79) $14 + 6 =$ | (80) $4 + 7 =$ |
| (81) $8 - 4 =$ | (82) $1 + 19 =$ | (83) $10 - 2 =$ | (84) $7 + 11 =$ |
| (85) $2 + 5 =$ | (86) $4 - 1 =$ | (87) $10 + 10 =$ | (88) $1 - 1 =$ |
| (89) $18 + 2 =$ | (90) $5 - 4 =$ | (91) $10 - 7 =$ | (92) $10 - 1 =$ |
| (93) $3 + 17 =$ | (94) $13 - 2 =$ | (95) $11 - 11 =$ | (96) $10 + 1 =$ |
| (97) $16 - 16 =$ | (98) $3 + 3 =$ | (99) $11 - 8 =$ | (100) $7 + 7 =$ |

二十以内加减法计算练习题



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|------------------|------------------|-----------------|------------------|
| (1) $6 + 8 =$ | (2) $12 - 4 =$ | (3) $4 + 15 =$ | (4) $9 - 3 =$ |
| (5) $2 + 5 =$ | (6) $9 - 3 =$ | (7) $1 - 1 =$ | (8) $19 - 1 =$ |
| (9) $19 + 1 =$ | (10) $6 + 2 =$ | (11) $16 - 2 =$ | (12) $5 - 5 =$ |
| (13) $5 + 4 =$ | (14) $10 - 1 =$ | (15) $6 + 12 =$ | (16) $8 - 7 =$ |
| (17) $9 + 9 =$ | (18) $7 + 5 =$ | (19) $12 + 2 =$ | (20) $8 + 6 =$ |
| (21) $13 - 7 =$ | (22) $14 - 2 =$ | (23) $4 - 3 =$ | (24) $3 + 9 =$ |
| (25) $16 - 10 =$ | (26) $17 + 2 =$ | (27) $18 + 2 =$ | (28) $4 - 1 =$ |
| (29) $9 - 3 =$ | (30) $6 - 1 =$ | (31) $5 + 13 =$ | (32) $3 + 14 =$ |
| (33) $13 - 11 =$ | (34) $5 + 3 =$ | (35) $19 - 5 =$ | (36) $11 - 4 =$ |
| (37) $6 + 10 =$ | (38) $4 + 12 =$ | (39) $15 + 1 =$ | (40) $4 - 1 =$ |
| (41) $14 + 4 =$ | (42) $13 - 10 =$ | (43) $2 + 11 =$ | (44) $10 + 3 =$ |
| (45) $18 + 1 =$ | (46) $10 + 8 =$ | (47) $3 + 9 =$ | (48) $13 - 10 =$ |
| (49) $5 + 7 =$ | (50) $16 + 2 =$ | (51) $3 - 3 =$ | (52) $1 + 3 =$ |
| (53) $3 - 3 =$ | (54) $10 - 3 =$ | (55) $16 + 2 =$ | (56) $6 - 5 =$ |
| (57) $2 + 13 =$ | (58) $6 + 4 =$ | (59) $7 - 5 =$ | (60) $15 + 3 =$ |
| (61) $4 + 13 =$ | (62) $4 + 9 =$ | (63) $17 - 2 =$ | (64) $4 + 14 =$ |
| (65) $5 + 2 =$ | (66) $8 - 8 =$ | (67) $2 + 2 =$ | (68) $1 + 2 =$ |
| (69) $18 - 1 =$ | (70) $19 - 18 =$ | (71) $3 - 3 =$ | (72) $2 + 3 =$ |
| (73) $18 + 2 =$ | (74) $2 + 7 =$ | (75) $2 + 15 =$ | (76) $15 - 3 =$ |
| (77) $2 - 2 =$ | (78) $4 - 2 =$ | (79) $5 + 13 =$ | (80) $5 - 5 =$ |
| (81) $9 - 5 =$ | (82) $8 - 7 =$ | (83) $17 + 1 =$ | (84) $19 - 16 =$ |
| (85) $4 + 15 =$ | (86) $16 + 2 =$ | (87) $4 + 8 =$ | (88) $14 + 3 =$ |
| (89) $19 - 1 =$ | (90) $2 - 1 =$ | (91) $8 - 2 =$ | (92) $16 + 4 =$ |
| (93) $7 - 5 =$ | (94) $17 + 1 =$ | (95) $4 + 15 =$ | (96) $16 + 4 =$ |
| (97) $16 - 9 =$ | (98) $18 + 2 =$ | (99) $18 - 8 =$ | (100) $14 + 3 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 18	(2) 14	(3) 16	(4) 18	(5) 6	(6) 12	(7) 19	(8) 4
(9) 10	(10) 11	(11) 0	(12) 7	(13) 20	(14) 15	(15) 5	(16) 20
(17) 18	(18) 14	(19) 15	(20) 3	(21) 11	(22) 16	(23) 12	(24) 9
(25) 14	(26) 8	(27) 11	(28) 1	(29) 2	(30) 1	(31) 3	(32) 0
(33) 9	(34) 5	(35) 14	(36) 12	(37) 19	(38) 4	(39) 7	(40) 19
(41) 20	(42) 3	(43) 7	(44) 20	(45) 16	(46) 3	(47) 18	(48) 1
(49) 5	(50) 6	(51) 14	(52) 2	(53) 2	(54) 11	(55) 0	(56) 0
(57) 11	(58) 3	(59) 12	(60) 20	(61) 20	(62) 9	(63) 17	(64) 0
(65) 0	(66) 10	(67) 4	(68) 19	(69) 0	(70) 8	(71) 11	(72) 20
(73) 4	(74) 1	(75) 4	(76) 7	(77) 3	(78) 9	(79) 9	(80) 19
(81) 20	(82) 16	(83) 2	(84) 0	(85) 13	(86) 20	(87) 20	(88) 5
(89) 14	(90) 20	(91) 3	(92) 1	(93) 15	(94) 1	(95) 6	(96) 4
(97) 8	(98) 0	(99) 5	(100) 14				

第2页答案

(1) 20	(2) 0	(3) 19	(4) 14	(5) 12	(6) 7	(7) 2	(8) 6
(9) 0	(10) 9	(11) 15	(12) 9	(13) 4	(14) 19	(15) 4	(16) 16
(17) 1	(18) 0	(19) 3	(20) 19	(21) 3	(22) 5	(23) 13	(24) 12
(25) 14	(26) 19	(27) 19	(28) 0	(29) 10	(30) 6	(31) 0	(32) 7
(33) 15	(34) 6	(35) 16	(36) 1	(37) 18	(38) 1	(39) 10	(40) 19
(41) 1	(42) 10	(43) 20	(44) 14	(45) 12	(46) 20	(47) 7	(48) 1
(49) 16	(50) 1	(51) 11	(52) 4	(53) 19	(54) 20	(55) 5	(56) 11
(57) 4	(58) 4	(59) 10	(60) 19	(61) 18	(62) 14	(63) 5	(64) 16
(65) 20	(66) 0	(67) 10	(68) 7	(69) 3	(70) 0	(71) 12	(72) 0
(73) 16	(74) 2	(75) 18	(76) 20	(77) 9	(78) 19	(79) 19	(80) 8
(81) 0	(82) 17	(83) 5	(84) 20	(85) 0	(86) 3	(87) 7	(88) 15
(89) 6	(90) 14	(91) 1	(92) 2	(93) 0	(94) 0	(95) 16	(96) 10
(97) 3	(98) 4	(99) 16	(100) 2				

二十以内加减法计算练习题答案

第3页答案

(1) 2	(2) 9	(3) 11	(4) 4	(5) 19	(6) 17	(7) 3	(8) 4
(9) 0	(10) 14	(11) 3	(12) 8	(13) 0	(14) 11	(15) 18	(16) 10
(17) 7	(18) 15	(19) 19	(20) 19	(21) 3	(22) 5	(23) 13	(24) 0
(25) 0	(26) 1	(27) 7	(28) 2	(29) 2	(30) 9	(31) 0	(32) 11
(33) 1	(34) 17	(35) 19	(36) 5	(37) 3	(38) 16	(39) 1	(40) 18
(41) 14	(42) 13	(43) 17	(44) 20	(45) 0	(46) 6	(47) 2	(48) 3
(49) 5	(50) 5	(51) 15	(52) 7	(53) 20	(54) 14	(55) 14	(56) 20
(57) 19	(58) 3	(59) 16	(60) 19	(61) 0	(62) 5	(63) 13	(64) 15
(65) 0	(66) 13	(67) 3	(68) 18	(69) 0	(70) 16	(71) 6	(72) 8
(73) 15	(74) 20	(75) 0	(76) 2	(77) 6	(78) 20	(79) 16	(80) 6
(81) 17	(82) 5	(83) 2	(84) 14	(85) 18	(86) 15	(87) 17	(88) 8
(89) 15	(90) 6	(91) 0	(92) 20	(93) 6	(94) 2	(95) 19	(96) 0
(97) 12	(98) 20	(99) 12	(100) 20				

第4页答案

(1) 18	(2) 18	(3) 16	(4) 20	(5) 12	(6) 4	(7) 6	(8) 4
(9) 1	(10) 5	(11) 2	(12) 18	(13) 3	(14) 7	(15) 0	(16) 5
(17) 4	(18) 16	(19) 14	(20) 5	(21) 0	(22) 4	(23) 18	(24) 7
(25) 20	(26) 2	(27) 20	(28) 0	(29) 6	(30) 20	(31) 16	(32) 16
(33) 2	(34) 4	(35) 16	(36) 19	(37) 3	(38) 1	(39) 11	(40) 14
(41) 9	(42) 1	(43) 7	(44) 19	(45) 13	(46) 0	(47) 2	(48) 19
(49) 0	(50) 20	(51) 8	(52) 19	(53) 15	(54) 4	(55) 8	(56) 15
(57) 15	(58) 7	(59) 11	(60) 19	(61) 5	(62) 3	(63) 19	(64) 4
(65) 16	(66) 17	(67) 9	(68) 15	(69) 13	(70) 0	(71) 4	(72) 4
(73) 10	(74) 16	(75) 7	(76) 2	(77) 9	(78) 2	(79) 0	(80) 20
(81) 10	(82) 7	(83) 4	(84) 18	(85) 19	(86) 1	(87) 20	(88) 19
(89) 13	(90) 15	(91) 10	(92) 12	(93) 5	(94) 19	(95) 0	(96) 17
(97) 7	(98) 0	(99) 20	(100) 3				

二十以内加减法计算练习题答案

第5页答案

(1) 18 (2) 7 (3) 11 (4) 3 (5) 6 (6) 15 (7) 3 (8) 14
(9) 8 (10) 12 (11) 14 (12) 18 (13) 8 (14) 0 (15) 3 (16) 13
(17) 11 (18) 7 (19) 4 (20) 20 (21) 17 (22) 7 (23) 5 (24) 3
(25) 5 (26) 0 (27) 20 (28) 17 (29) 10 (30) 10 (31) 1 (32) 1
(33) 2 (34) 12 (35) 0 (36) 2 (37) 18 (38) 8 (39) 10 (40) 9
(41) 14 (42) 4 (43) 1 (44) 6 (45) 20 (46) 4 (47) 20 (48) 19
(49) 19 (50) 0 (51) 16 (52) 17 (53) 11 (54) 20 (55) 2 (56) 7
(57) 20 (58) 20 (59) 8 (60) 4 (61) 5 (62) 9 (63) 20 (64) 0
(65) 0 (66) 0 (67) 20 (68) 15 (69) 17 (70) 11 (71) 14 (72) 0
(73) 2 (74) 19 (75) 17 (76) 4 (77) 0 (78) 20 (79) 9 (80) 2
(81) 1 (82) 5 (83) 19 (84) 5 (85) 16 (86) 18 (87) 15 (88) 0
(89) 0 (90) 14 (91) 7 (92) 2 (93) 9 (94) 17 (95) 2 (96) 19
(97) 2 (98) 19 (99) 6 (100) 9

第6页答案

(1) 12 (2) 4 (3) 3 (4) 6 (5) 20 (6) 5 (7) 20 (8) 3
(9) 5 (10) 6 (11) 0 (12) 3 (13) 20 (14) 9 (15) 3 (16) 11
(17) 13 (18) 7 (19) 20 (20) 19 (21) 14 (22) 3 (23) 5 (24) 12
(25) 16 (26) 0 (27) 8 (28) 4 (29) 4 (30) 3 (31) 4 (32) 0
(33) 15 (34) 12 (35) 2 (36) 0 (37) 1 (38) 17 (39) 12 (40) 17
(41) 0 (42) 1 (43) 20 (44) 6 (45) 20 (46) 8 (47) 4 (48) 19
(49) 6 (50) 18 (51) 20 (52) 0 (53) 10 (54) 14 (55) 1 (56) 20
(57) 20 (58) 15 (59) 1 (60) 19 (61) 11 (62) 19 (63) 16 (64) 20
(65) 4 (66) 11 (67) 10 (68) 13 (69) 4 (70) 8 (71) 1 (72) 19
(73) 8 (74) 9 (75) 15 (76) 9 (77) 15 (78) 15 (79) 20 (80) 11
(81) 4 (82) 20 (83) 8 (84) 18 (85) 7 (86) 3 (87) 20 (88) 0
(89) 20 (90) 1 (91) 3 (92) 9 (93) 20 (94) 11 (95) 0 (96) 11
(97) 0 (98) 6 (99) 3 (100) 14

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 14 | (2) 8 | (3) 19 | (4) 6 | (5) 7 | (6) 6 | (7) 0 | (8) 18 |
| (9) 20 | (10) 8 | (11) 14 | (12) 0 | (13) 9 | (14) 9 | (15) 18 | (16) 1 |
| (17) 18 | (18) 12 | (19) 14 | (20) 14 | (21) 6 | (22) 12 | (23) 1 | (24) 12 |
| (25) 6 | (26) 19 | (27) 20 | (28) 3 | (29) 6 | (30) 5 | (31) 18 | (32) 17 |
| (33) 2 | (34) 8 | (35) 14 | (36) 7 | (37) 16 | (38) 16 | (39) 16 | (40) 3 |
| (41) 18 | (42) 3 | (43) 13 | (44) 13 | (45) 19 | (46) 18 | (47) 12 | (48) 3 |
| (49) 12 | (50) 18 | (51) 0 | (52) 4 | (53) 0 | (54) 7 | (55) 18 | (56) 1 |
| (57) 15 | (58) 10 | (59) 2 | (60) 18 | (61) 17 | (62) 13 | (63) 15 | (64) 18 |
| (65) 7 | (66) 0 | (67) 4 | (68) 3 | (69) 17 | (70) 1 | (71) 0 | (72) 5 |
| (73) 20 | (74) 9 | (75) 17 | (76) 12 | (77) 0 | (78) 2 | (79) 18 | (80) 0 |
| (81) 4 | (82) 1 | (83) 18 | (84) 3 | (85) 19 | (86) 18 | (87) 12 | (88) 17 |
| (89) 18 | (90) 1 | (91) 6 | (92) 20 | (93) 2 | (94) 18 | (95) 19 | (96) 20 |
| (97) 7 | (98) 20 | (99) 10 | (100) 17 | | | | |