

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $2 + 17 =$

(2)  $7 + 9 =$

(3)  $3 + 5 =$

(4)  $6 + 6 =$

(5)  $10 + 3 =$

(6)  $9 + 1 =$

(7)  $1 + 4 =$

(8)  $11 + 8 =$

(9)  $2 + 7 =$

(10)  $2 + 12 =$

(11)  $6 + 5 =$

(12)  $18 + 1 =$

(13)  $2 + 3 =$

(14)  $12 + 5 =$

(15)  $10 + 5 =$

(16)  $11 + 9 =$

(17)  $19 + 1 =$

(18)  $7 + 10 =$

(19)  $5 + 13 =$

(20)  $6 + 7 =$

(21)  $13 + 7 =$

(22)  $7 + 3 =$

(23)  $4 + 1 =$

(24)  $2 + 13 =$

(25)  $14 + 1 =$

(26)  $10 + 1 =$

(27)  $11 + 3 =$

(28)  $14 + 6 =$

(29)  $11 + 2 =$

(30)  $4 + 2 =$

(31)  $9 + 10 =$

(32)  $5 + 8 =$

(33)  $16 + 4 =$

(34)  $12 + 1 =$

(35)  $1 + 17 =$

(36)  $13 + 4 =$

(37)  $6 + 9 =$

(38)  $14 + 4 =$

(39)  $7 + 4 =$

(40)  $16 + 1 =$

(41)  $14 + 5 =$

(42)  $13 + 5 =$

(43)  $2 + 1 =$

(44)  $7 + 12 =$

(45)  $4 + 5 =$

(46)  $18 + 2 =$

(47)  $16 + 3 =$

(48)  $14 + 2 =$

(49)  $5 + 15 =$

(50)  $13 + 7 =$

(51)  $2 + 14 =$

(52)  $19 + 1 =$

(53)  $4 + 7 =$

(54)  $5 + 6 =$

(55)  $10 + 9 =$

(56)  $17 + 2 =$

(57)  $12 + 2 =$

(58)  $13 + 5 =$

(59)  $18 + 2 =$

(60)  $7 + 12 =$

(61)  $13 + 2 =$

(62)  $3 + 11 =$

(63)  $14 + 3 =$

(64)  $11 + 5 =$

(65)  $6 + 9 =$

(66)  $13 + 3 =$

(67)  $6 + 4 =$

(68)  $5 + 10 =$

(69)  $16 + 4 =$

(70)  $3 + 16 =$

(71)  $7 + 6 =$

(72)  $16 + 3 =$

(73)  $3 + 6 =$

(74)  $8 + 8 =$

(75)  $11 + 6 =$

(76)  $16 + 1 =$

(77)  $17 + 3 =$

(78)  $2 + 11 =$

(79)  $6 + 1 =$

(80)  $5 + 7 =$

(81)  $2 + 6 =$

(82)  $17 + 1 =$

(83)  $8 + 2 =$

(84)  $9 + 5 =$

(85)  $10 + 3 =$

(86)  $5 + 13 =$

(87)  $18 + 1 =$

(88)  $1 + 2 =$

(89)  $10 + 8 =$

(90)  $6 + 2 =$

(91)  $6 + 14 =$

(92)  $1 + 14 =$

(93)  $15 + 5 =$

(94)  $16 + 2 =$

(95)  $3 + 7 =$

(96)  $1 + 5 =$

(97)  $15 + 3 =$

(98)  $8 + 12 =$

(99)  $12 + 8 =$

(100)  $12 + 1 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $16 + 3 =$

(2)  $6 + 13 =$

(3)  $6 + 9 =$

(4)  $8 + 9 =$

(5)  $4 + 12 =$

(6)  $18 + 1 =$

(7)  $6 + 12 =$

(8)  $7 + 11 =$

(9)  $15 + 1 =$

(10)  $10 + 5 =$

(11)  $13 + 4 =$

(12)  $12 + 6 =$

(13)  $8 + 1 =$

(14)  $4 + 4 =$

(15)  $14 + 2 =$

(16)  $18 + 2 =$

(17)  $13 + 6 =$

(18)  $6 + 3 =$

(19)  $3 + 13 =$

(20)  $8 + 11 =$

(21)  $2 + 2 =$

(22)  $2 + 9 =$

(23)  $7 + 1 =$

(24)  $16 + 1 =$

(25)  $19 + 1 =$

(26)  $17 + 3 =$

(27)  $9 + 2 =$

(28)  $12 + 8 =$

(29)  $17 + 2 =$

(30)  $12 + 1 =$

(31)  $16 + 4 =$

(32)  $1 + 12 =$

(33)  $3 + 9 =$

(34)  $1 + 4 =$

(35)  $10 + 7 =$

(36)  $3 + 8 =$

(37)  $14 + 3 =$

(38)  $5 + 6 =$

(39)  $17 + 2 =$

(40)  $5 + 13 =$

(41)  $12 + 8 =$

(42)  $9 + 7 =$

(43)  $9 + 4 =$

(44)  $15 + 4 =$

(45)  $1 + 2 =$

(46)  $4 + 16 =$

(47)  $9 + 10 =$

(48)  $11 + 9 =$

(49)  $14 + 6 =$

(50)  $7 + 10 =$

(51)  $12 + 2 =$

(52)  $12 + 6 =$

(53)  $19 + 1 =$

(54)  $16 + 2 =$

(55)  $15 + 1 =$

(56)  $7 + 9 =$

(57)  $3 + 3 =$

(58)  $7 + 12 =$

(59)  $3 + 2 =$

(60)  $4 + 3 =$

(61)  $17 + 1 =$

(62)  $9 + 5 =$

(63)  $14 + 2 =$

(64)  $14 + 4 =$

(65)  $6 + 4 =$

(66)  $4 + 6 =$

(67)  $10 + 7 =$

(68)  $7 + 5 =$

(69)  $10 + 4 =$

(70)  $18 + 1 =$

(71)  $9 + 6 =$

(72)  $8 + 12 =$

(73)  $15 + 2 =$

(74)  $8 + 6 =$

(75)  $16 + 3 =$

(76)  $19 + 1 =$

(77)  $10 + 6 =$

(78)  $11 + 3 =$

(79)  $10 + 9 =$

(80)  $11 + 1 =$

(81)  $8 + 3 =$

(82)  $13 + 3 =$

(83)  $7 + 7 =$

(84)  $1 + 4 =$

(85)  $5 + 13 =$

(86)  $13 + 6 =$

(87)  $8 + 5 =$

(88)  $10 + 5 =$

(89)  $13 + 1 =$

(90)  $4 + 2 =$

(91)  $14 + 3 =$

(92)  $6 + 9 =$

(93)  $3 + 4 =$

(94)  $8 + 2 =$

(95)  $17 + 1 =$

(96)  $16 + 1 =$

(97)  $1 + 3 =$

(98)  $10 + 2 =$

(99)  $2 + 9 =$

(100)  $3 + 15 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $18 + 2 =$

(2)  $6 + 4 =$

(3)  $14 + 1 =$

(4)  $3 + 14 =$

(5)  $9 + 10 =$

(6)  $3 + 10 =$

(7)  $2 + 4 =$

(8)  $7 + 1 =$

(9)  $7 + 12 =$

(10)  $9 + 1 =$

(11)  $4 + 3 =$

(12)  $10 + 4 =$

(13)  $13 + 5 =$

(14)  $14 + 6 =$

(15)  $4 + 13 =$

(16)  $5 + 9 =$

(17)  $6 + 12 =$

(18)  $18 + 1 =$

(19)  $3 + 5 =$

(20)  $1 + 11 =$

(21)  $4 + 14 =$

(22)  $12 + 3 =$

(23)  $4 + 11 =$

(24)  $16 + 4 =$

(25)  $10 + 7 =$

(26)  $5 + 12 =$

(27)  $1 + 17 =$

(28)  $12 + 4 =$

(29)  $6 + 11 =$

(30)  $2 + 17 =$

(31)  $2 + 1 =$

(32)  $5 + 2 =$

(33)  $11 + 9 =$

(34)  $10 + 10 =$

(35)  $14 + 5 =$

(36)  $4 + 7 =$

(37)  $8 + 1 =$

(38)  $16 + 4 =$

(39)  $4 + 6 =$

(40)  $1 + 18 =$

(41)  $19 + 1 =$

(42)  $5 + 10 =$

(43)  $5 + 8 =$

(44)  $2 + 10 =$

(45)  $2 + 7 =$

(46)  $13 + 7 =$

(47)  $15 + 1 =$

(48)  $14 + 6 =$

(49)  $15 + 5 =$

(50)  $17 + 3 =$

(51)  $13 + 5 =$

(52)  $11 + 3 =$

(53)  $14 + 4 =$

(54)  $5 + 2 =$

(55)  $7 + 9 =$

(56)  $7 + 3 =$

(57)  $7 + 6 =$

(58)  $3 + 3 =$

(59)  $10 + 5 =$

(60)  $6 + 12 =$

(61)  $11 + 2 =$

(62)  $14 + 1 =$

(63)  $18 + 2 =$

(64)  $12 + 5 =$

(65)  $12 + 8 =$

(66)  $9 + 3 =$

(67)  $6 + 11 =$

(68)  $9 + 4 =$

(69)  $9 + 10 =$

(70)  $18 + 1 =$

(71)  $11 + 4 =$

(72)  $6 + 1 =$

(73)  $9 + 2 =$

(74)  $7 + 10 =$

(75)  $17 + 1 =$

(76)  $12 + 4 =$

(77)  $11 + 7 =$

(78)  $16 + 2 =$

(79)  $15 + 3 =$

(80)  $6 + 6 =$

(81)  $7 + 5 =$

(82)  $5 + 10 =$

(83)  $14 + 3 =$

(84)  $11 + 7 =$

(85)  $4 + 14 =$

(86)  $19 + 1 =$

(87)  $8 + 12 =$

(88)  $1 + 14 =$

(89)  $3 + 4 =$

(90)  $8 + 11 =$

(91)  $3 + 16 =$

(92)  $13 + 5 =$

(93)  $4 + 9 =$

(94)  $2 + 12 =$

(95)  $12 + 5 =$

(96)  $7 + 10 =$

(97)  $13 + 4 =$

(98)  $6 + 5 =$

(99)  $9 + 8 =$

(100)  $14 + 1 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $9 + 6 =$   | (2) $12 + 1 =$  | (3) $4 + 15 =$  | (4) $15 + 5 =$   |
| (5) $12 + 6 =$  | (6) $17 + 1 =$  | (7) $5 + 3 =$   | (8) $8 + 4 =$    |
| (9) $9 + 3 =$   | (10) $11 + 5 =$ | (11) $14 + 5 =$ | (12) $2 + 1 =$   |
| (13) $11 + 3 =$ | (14) $2 + 6 =$  | (15) $7 + 4 =$  | (16) $15 + 4 =$  |
| (17) $16 + 1 =$ | (18) $10 + 8 =$ | (19) $16 + 4 =$ | (20) $9 + 7 =$   |
| (21) $16 + 3 =$ | (22) $8 + 1 =$  | (23) $2 + 11 =$ | (24) $4 + 2 =$   |
| (25) $10 + 2 =$ | (26) $13 + 2 =$ | (27) $17 + 1 =$ | (28) $13 + 1 =$  |
| (29) $16 + 4 =$ | (30) $17 + 3 =$ | (31) $5 + 7 =$  | (32) $17 + 2 =$  |
| (33) $1 + 8 =$  | (34) $7 + 8 =$  | (35) $4 + 9 =$  | (36) $19 + 1 =$  |
| (37) $5 + 6 =$  | (38) $5 + 5 =$  | (39) $5 + 11 =$ | (40) $8 + 7 =$   |
| (41) $7 + 3 =$  | (42) $5 + 9 =$  | (43) $6 + 12 =$ | (44) $8 + 3 =$   |
| (45) $15 + 5 =$ | (46) $18 + 2 =$ | (47) $16 + 3 =$ | (48) $12 + 2 =$  |
| (49) $14 + 5 =$ | (50) $12 + 1 =$ | (51) $5 + 4 =$  | (52) $3 + 12 =$  |
| (53) $14 + 3 =$ | (54) $9 + 4 =$  | (55) $9 + 10 =$ | (56) $13 + 4 =$  |
| (57) $12 + 3 =$ | (58) $3 + 15 =$ | (59) $4 + 9 =$  | (60) $4 + 3 =$   |
| (61) $19 + 1 =$ | (62) $14 + 2 =$ | (63) $6 + 7 =$  | (64) $10 + 10 =$ |
| (65) $14 + 3 =$ | (66) $1 + 5 =$  | (67) $7 + 13 =$ | (68) $11 + 2 =$  |
| (69) $9 + 2 =$  | (70) $11 + 5 =$ | (71) $11 + 4 =$ | (72) $4 + 7 =$   |
| (73) $17 + 1 =$ | (74) $13 + 3 =$ | (75) $8 + 4 =$  | (76) $8 + 11 =$  |
| (77) $10 + 2 =$ | (78) $10 + 7 =$ | (79) $6 + 2 =$  | (80) $17 + 2 =$  |
| (81) $13 + 5 =$ | (82) $1 + 4 =$  | (83) $6 + 12 =$ | (84) $4 + 10 =$  |
| (85) $18 + 2 =$ | (86) $2 + 15 =$ | (87) $3 + 10 =$ | (88) $7 + 11 =$  |
| (89) $5 + 2 =$  | (90) $6 + 14 =$ | (91) $9 + 7 =$  | (92) $17 + 3 =$  |
| (93) $15 + 2 =$ | (94) $2 + 18 =$ | (95) $7 + 9 =$  | (96) $2 + 4 =$   |
| (97) $4 + 13 =$ | (98) $2 + 5 =$  | (99) $14 + 1 =$ | (100) $15 + 2 =$ |

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $10 + 5 =$

(2)  $6 + 3 =$

(3)  $15 + 1 =$

(4)  $8 + 8 =$

(5)  $8 + 1 =$

(6)  $5 + 9 =$

(7)  $1 + 8 =$

(8)  $8 + 4 =$

(9)  $11 + 6 =$

(10)  $13 + 5 =$

(11)  $1 + 10 =$

(12)  $6 + 2 =$

(13)  $5 + 11 =$

(14)  $3 + 2 =$

(15)  $18 + 1 =$

(16)  $5 + 1 =$

(17)  $14 + 5 =$

(18)  $19 + 1 =$

(19)  $7 + 7 =$

(20)  $17 + 2 =$

(21)  $10 + 4 =$

(22)  $14 + 6 =$

(23)  $9 + 5 =$

(24)  $6 + 12 =$

(25)  $17 + 3 =$

(26)  $17 + 1 =$

(27)  $9 + 10 =$

(28)  $1 + 13 =$

(29)  $13 + 7 =$

(30)  $2 + 14 =$

(31)  $8 + 7 =$

(32)  $6 + 10 =$

(33)  $11 + 1 =$

(34)  $6 + 6 =$

(35)  $9 + 8 =$

(36)  $18 + 2 =$

(37)  $8 + 6 =$

(38)  $3 + 6 =$

(39)  $15 + 4 =$

(40)  $1 + 12 =$

(41)  $13 + 2 =$

(42)  $7 + 13 =$

(43)  $14 + 2 =$

(44)  $5 + 4 =$

(45)  $2 + 17 =$

(46)  $6 + 1 =$

(47)  $4 + 12 =$

(48)  $7 + 1 =$

(49)  $10 + 6 =$

(50)  $16 + 2 =$

(51)  $11 + 8 =$

(52)  $11 + 3 =$

(53)  $16 + 4 =$

(54)  $14 + 2 =$

(55)  $7 + 12 =$

(56)  $5 + 1 =$

(57)  $14 + 1 =$

(58)  $17 + 2 =$

(59)  $2 + 5 =$

(60)  $10 + 10 =$

(61)  $13 + 7 =$

(62)  $17 + 3 =$

(63)  $3 + 14 =$

(64)  $4 + 16 =$

(65)  $1 + 13 =$

(66)  $2 + 6 =$

(67)  $3 + 16 =$

(68)  $12 + 1 =$

(69)  $13 + 4 =$

(70)  $11 + 4 =$

(71)  $13 + 6 =$

(72)  $12 + 6 =$

(73)  $8 + 4 =$

(74)  $5 + 6 =$

(75)  $18 + 2 =$

(76)  $4 + 10 =$

(77)  $18 + 1 =$

(78)  $2 + 12 =$

(79)  $8 + 9 =$

(80)  $4 + 9 =$

(81)  $1 + 12 =$

(82)  $11 + 9 =$

(83)  $19 + 1 =$

(84)  $9 + 4 =$

(85)  $3 + 3 =$

(86)  $16 + 1 =$

(87)  $12 + 4 =$

(88)  $12 + 2 =$

(89)  $11 + 6 =$

(90)  $16 + 3 =$

(91)  $11 + 3 =$

(92)  $3 + 12 =$

(93)  $15 + 2 =$

(94)  $2 + 17 =$

(95)  $18 + 2 =$

(96)  $2 + 10 =$

(97)  $8 + 4 =$

(98)  $16 + 4 =$

(99)  $4 + 5 =$

(100)  $7 + 3 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $9 + 11 =$

(2)  $2 + 14 =$

(3)  $10 + 4 =$

(4)  $1 + 18 =$

(5)  $6 + 7 =$

(6)  $11 + 5 =$

(7)  $10 + 5 =$

(8)  $8 + 5 =$

(9)  $1 + 2 =$

(10)  $8 + 8 =$

(11)  $7 + 12 =$

(12)  $4 + 14 =$

(13)  $12 + 4 =$

(14)  $8 + 11 =$

(15)  $13 + 2 =$

(16)  $5 + 6 =$

(17)  $3 + 13 =$

(18)  $11 + 1 =$

(19)  $17 + 1 =$

(20)  $7 + 5 =$

(21)  $11 + 6 =$

(22)  $5 + 8 =$

(23)  $18 + 1 =$

(24)  $1 + 1 =$

(25)  $16 + 2 =$

(26)  $2 + 5 =$

(27)  $10 + 6 =$

(28)  $19 + 1 =$

(29)  $6 + 13 =$

(30)  $6 + 2 =$

(31)  $14 + 6 =$

(32)  $3 + 3 =$

(33)  $15 + 2 =$

(34)  $5 + 5 =$

(35)  $6 + 12 =$

(36)  $14 + 5 =$

(37)  $17 + 2 =$

(38)  $6 + 6 =$

(39)  $1 + 15 =$

(40)  $9 + 7 =$

(41)  $14 + 4 =$

(42)  $5 + 11 =$

(43)  $5 + 3 =$

(44)  $17 + 3 =$

(45)  $16 + 3 =$

(46)  $5 + 4 =$

(47)  $4 + 16 =$

(48)  $4 + 3 =$

(49)  $10 + 2 =$

(50)  $15 + 5 =$

(51)  $7 + 7 =$

(52)  $19 + 1 =$

(53)  $15 + 2 =$

(54)  $17 + 2 =$

(55)  $9 + 10 =$

(56)  $3 + 16 =$

(57)  $6 + 2 =$

(58)  $5 + 5 =$

(59)  $18 + 2 =$

(60)  $16 + 2 =$

(61)  $16 + 4 =$

(62)  $12 + 4 =$

(63)  $17 + 1 =$

(64)  $7 + 13 =$

(65)  $10 + 8 =$

(66)  $8 + 7 =$

(67)  $4 + 5 =$

(68)  $16 + 3 =$

(69)  $4 + 15 =$

(70)  $3 + 6 =$

(71)  $7 + 6 =$

(72)  $8 + 11 =$

(73)  $6 + 9 =$

(74)  $5 + 4 =$

(75)  $12 + 8 =$

(76)  $6 + 12 =$

(77)  $1 + 9 =$

(78)  $14 + 1 =$

(79)  $4 + 3 =$

(80)  $1 + 1 =$

(81)  $7 + 9 =$

(82)  $12 + 1 =$

(83)  $14 + 6 =$

(84)  $5 + 3 =$

(85)  $13 + 5 =$

(86)  $9 + 4 =$

(87)  $2 + 3 =$

(88)  $9 + 9 =$

(89)  $1 + 5 =$

(90)  $10 + 2 =$

(91)  $1 + 15 =$

(92)  $5 + 6 =$

(93)  $7 + 12 =$

(94)  $6 + 1 =$

(95)  $13 + 6 =$

(96)  $11 + 7 =$

(97)  $9 + 6 =$

(98)  $5 + 9 =$

(99)  $6 + 14 =$

(100)  $4 + 1 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $4 + 7 =$

(2)  $11 + 2 =$

(3)  $8 + 5 =$

(4)  $12 + 6 =$

(5)  $10 + 10 =$

(6)  $1 + 10 =$

(7)  $9 + 1 =$

(8)  $12 + 3 =$

(9)  $16 + 1 =$

(10)  $8 + 12 =$

(11)  $2 + 8 =$

(12)  $5 + 5 =$

(13)  $11 + 2 =$

(14)  $16 + 3 =$

(15)  $5 + 7 =$

(16)  $6 + 10 =$

(17)  $4 + 12 =$

(18)  $3 + 1 =$

(19)  $15 + 2 =$

(20)  $3 + 10 =$

(21)  $9 + 4 =$

(22)  $6 + 6 =$

(23)  $18 + 1 =$

(24)  $5 + 11 =$

(25)  $17 + 3 =$

(26)  $13 + 4 =$

(27)  $14 + 2 =$

(28)  $7 + 2 =$

(29)  $9 + 5 =$

(30)  $12 + 3 =$

(31)  $15 + 5 =$

(32)  $18 + 2 =$

(33)  $7 + 13 =$

(34)  $9 + 11 =$

(35)  $13 + 7 =$

(36)  $4 + 16 =$

(37)  $19 + 1 =$

(38)  $9 + 2 =$

(39)  $5 + 15 =$

(40)  $17 + 1 =$

(41)  $12 + 6 =$

(42)  $12 + 2 =$

(43)  $15 + 1 =$

(44)  $16 + 4 =$

(45)  $10 + 2 =$

(46)  $6 + 2 =$

(47)  $2 + 14 =$

(48)  $10 + 3 =$

(49)  $3 + 5 =$

(50)  $4 + 10 =$

(51)  $2 + 7 =$

(52)  $5 + 1 =$

(53)  $2 + 11 =$

(54)  $15 + 3 =$

(55)  $17 + 2 =$

(56)  $8 + 8 =$

(57)  $14 + 6 =$

(58)  $5 + 13 =$

(59)  $13 + 4 =$

(60)  $1 + 7 =$

(61)  $1 + 16 =$

(62)  $6 + 8 =$

(63)  $13 + 5 =$

(64)  $1 + 6 =$

(65)  $6 + 9 =$

(66)  $7 + 8 =$

(67)  $1 + 4 =$

(68)  $6 + 13 =$

(69)  $16 + 1 =$

(70)  $13 + 3 =$

(71)  $5 + 14 =$

(72)  $10 + 2 =$

(73)  $2 + 8 =$

(74)  $19 + 1 =$

(75)  $3 + 8 =$

(76)  $2 + 1 =$

(77)  $2 + 7 =$

(78)  $8 + 9 =$

(79)  $3 + 13 =$

(80)  $8 + 1 =$

(81)  $11 + 2 =$

(82)  $5 + 1 =$

(83)  $3 + 14 =$

(84)  $5 + 12 =$

(85)  $5 + 15 =$

(86)  $5 + 2 =$

(87)  $14 + 2 =$

(88)  $18 + 1 =$

(89)  $10 + 3 =$

(90)  $15 + 3 =$

(91)  $18 + 2 =$

(92)  $12 + 1 =$

(93)  $5 + 6 =$

(94)  $10 + 7 =$

(95)  $12 + 5 =$

(96)  $15 + 4 =$

(97)  $2 + 4 =$

(98)  $16 + 2 =$

(99)  $13 + 2 =$

(100)  $13 + 6 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 19	(2) 16	(3) 8	(4) 12	(5) 13	(6) 10	(7) 5	(8) 19
(9) 9	(10) 14	(11) 11	(12) 19	(13) 5	(14) 17	(15) 15	(16) 20
(17) 20	(18) 17	(19) 18	(20) 13	(21) 20	(22) 10	(23) 5	(24) 15
(25) 15	(26) 11	(27) 14	(28) 20	(29) 13	(30) 6	(31) 19	(32) 13
(33) 20	(34) 13	(35) 18	(36) 17	(37) 15	(38) 18	(39) 11	(40) 17
(41) 19	(42) 18	(43) 3	(44) 19	(45) 9	(46) 20	(47) 19	(48) 16
(49) 20	(50) 20	(51) 16	(52) 20	(53) 11	(54) 11	(55) 19	(56) 19
(57) 14	(58) 18	(59) 20	(60) 19	(61) 15	(62) 14	(63) 17	(64) 16
(65) 15	(66) 16	(67) 10	(68) 15	(69) 20	(70) 19	(71) 13	(72) 19
(73) 9	(74) 16	(75) 17	(76) 17	(77) 20	(78) 13	(79) 7	(80) 12
(81) 8	(82) 18	(83) 10	(84) 14	(85) 13	(86) 18	(87) 19	(88) 3
(89) 18	(90) 8	(91) 20	(92) 15	(93) 20	(94) 18	(95) 10	(96) 6
(97) 18	(98) 20	(99) 20	(100) 13				

### 第2页答案

(1) 19	(2) 19	(3) 15	(4) 17	(5) 16	(6) 19	(7) 18	(8) 18
(9) 16	(10) 15	(11) 17	(12) 18	(13) 9	(14) 8	(15) 16	(16) 20
(17) 19	(18) 9	(19) 16	(20) 19	(21) 4	(22) 11	(23) 8	(24) 17
(25) 20	(26) 20	(27) 11	(28) 20	(29) 19	(30) 13	(31) 20	(32) 13
(33) 12	(34) 5	(35) 17	(36) 11	(37) 17	(38) 11	(39) 19	(40) 18
(41) 20	(42) 16	(43) 13	(44) 19	(45) 3	(46) 20	(47) 19	(48) 20
(49) 20	(50) 17	(51) 14	(52) 18	(53) 20	(54) 18	(55) 16	(56) 16
(57) 6	(58) 19	(59) 5	(60) 7	(61) 18	(62) 14	(63) 16	(64) 18
(65) 10	(66) 10	(67) 17	(68) 12	(69) 14	(70) 19	(71) 15	(72) 20
(73) 17	(74) 14	(75) 19	(76) 20	(77) 16	(78) 14	(79) 19	(80) 12
(81) 11	(82) 16	(83) 14	(84) 5	(85) 18	(86) 19	(87) 13	(88) 15
(89) 14	(90) 6	(91) 17	(92) 15	(93) 7	(94) 10	(95) 18	(96) 17
(97) 4	(98) 12	(99) 11	(100) 18				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 20	(2) 10	(3) 15	(4) 17	(5) 19	(6) 13	(7) 6	(8) 8
(9) 19	(10) 10	(11) 7	(12) 14	(13) 18	(14) 20	(15) 17	(16) 14
(17) 18	(18) 19	(19) 8	(20) 12	(21) 18	(22) 15	(23) 15	(24) 20
(25) 17	(26) 17	(27) 18	(28) 16	(29) 17	(30) 19	(31) 3	(32) 7
(33) 20	(34) 20	(35) 19	(36) 11	(37) 9	(38) 20	(39) 10	(40) 19
(41) 20	(42) 15	(43) 13	(44) 12	(45) 9	(46) 20	(47) 16	(48) 20
(49) 20	(50) 20	(51) 18	(52) 14	(53) 18	(54) 7	(55) 16	(56) 10
(57) 13	(58) 6	(59) 15	(60) 18	(61) 13	(62) 15	(63) 20	(64) 17
(65) 20	(66) 12	(67) 17	(68) 13	(69) 19	(70) 19	(71) 15	(72) 7
(73) 11	(74) 17	(75) 18	(76) 16	(77) 18	(78) 18	(79) 18	(80) 12
(81) 12	(82) 15	(83) 17	(84) 18	(85) 18	(86) 20	(87) 20	(88) 15
(89) 7	(90) 19	(91) 19	(92) 18	(93) 13	(94) 14	(95) 17	(96) 17
(97) 17	(98) 11	(99) 17	(100) 15				

### 第4页答案

(1) 15	(2) 13	(3) 19	(4) 20	(5) 18	(6) 18	(7) 8	(8) 12
(9) 12	(10) 16	(11) 19	(12) 3	(13) 14	(14) 8	(15) 11	(16) 19
(17) 17	(18) 18	(19) 20	(20) 16	(21) 19	(22) 9	(23) 13	(24) 6
(25) 12	(26) 15	(27) 18	(28) 14	(29) 20	(30) 20	(31) 12	(32) 19
(33) 9	(34) 15	(35) 13	(36) 20	(37) 11	(38) 10	(39) 16	(40) 15
(41) 10	(42) 14	(43) 18	(44) 11	(45) 20	(46) 20	(47) 19	(48) 14
(49) 19	(50) 13	(51) 9	(52) 15	(53) 17	(54) 13	(55) 19	(56) 17
(57) 15	(58) 18	(59) 13	(60) 7	(61) 20	(62) 16	(63) 13	(64) 20
(65) 17	(66) 6	(67) 20	(68) 13	(69) 11	(70) 16	(71) 15	(72) 11
(73) 18	(74) 16	(75) 12	(76) 19	(77) 12	(78) 17	(79) 8	(80) 19
(81) 18	(82) 5	(83) 18	(84) 14	(85) 20	(86) 17	(87) 13	(88) 18
(89) 7	(90) 20	(91) 16	(92) 20	(93) 17	(94) 20	(95) 16	(96) 6
(97) 17	(98) 7	(99) 15	(100) 17				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 15	(2) 9	(3) 16	(4) 16	(5) 9	(6) 14	(7) 9	(8) 12
(9) 17	(10) 18	(11) 11	(12) 8	(13) 16	(14) 5	(15) 19	(16) 6
(17) 19	(18) 20	(19) 14	(20) 19	(21) 14	(22) 20	(23) 14	(24) 18
(25) 20	(26) 18	(27) 19	(28) 14	(29) 20	(30) 16	(31) 15	(32) 16
(33) 12	(34) 12	(35) 17	(36) 20	(37) 14	(38) 9	(39) 19	(40) 13
(41) 15	(42) 20	(43) 16	(44) 9	(45) 19	(46) 7	(47) 16	(48) 8
(49) 16	(50) 18	(51) 19	(52) 14	(53) 20	(54) 16	(55) 19	(56) 6
(57) 15	(58) 19	(59) 7	(60) 20	(61) 20	(62) 20	(63) 17	(64) 20
(65) 14	(66) 8	(67) 19	(68) 13	(69) 17	(70) 15	(71) 19	(72) 18
(73) 12	(74) 11	(75) 20	(76) 14	(77) 19	(78) 14	(79) 17	(80) 13
(81) 13	(82) 20	(83) 20	(84) 13	(85) 6	(86) 17	(87) 16	(88) 14
(89) 17	(90) 19	(91) 14	(92) 15	(93) 17	(94) 19	(95) 20	(96) 12
(97) 12	(98) 20	(99) 9	(100) 10				

### 第6页答案

(1) 20	(2) 16	(3) 14	(4) 19	(5) 13	(6) 16	(7) 15	(8) 13
(9) 3	(10) 16	(11) 19	(12) 18	(13) 16	(14) 19	(15) 15	(16) 11
(17) 16	(18) 12	(19) 18	(20) 12	(21) 17	(22) 13	(23) 19	(24) 2
(25) 18	(26) 7	(27) 16	(28) 20	(29) 19	(30) 8	(31) 20	(32) 6
(33) 17	(34) 10	(35) 18	(36) 19	(37) 19	(38) 12	(39) 16	(40) 16
(41) 18	(42) 16	(43) 8	(44) 20	(45) 19	(46) 9	(47) 20	(48) 7
(49) 12	(50) 20	(51) 14	(52) 20	(53) 17	(54) 19	(55) 19	(56) 19
(57) 8	(58) 10	(59) 20	(60) 18	(61) 20	(62) 16	(63) 18	(64) 20
(65) 18	(66) 15	(67) 9	(68) 19	(69) 19	(70) 9	(71) 13	(72) 19
(73) 15	(74) 9	(75) 20	(76) 18	(77) 10	(78) 15	(79) 7	(80) 2
(81) 16	(82) 13	(83) 20	(84) 8	(85) 18	(86) 13	(87) 5	(88) 18
(89) 6	(90) 12	(91) 16	(92) 11	(93) 19	(94) 7	(95) 19	(96) 18
(97) 15	(98) 14	(99) 20	(100) 5				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 11  | (2) 13  | (3) 13  | (4) 18   | (5) 20  | (6) 11  | (7) 10  | (8) 15  |
| (9) 17  | (10) 20 | (11) 10 | (12) 10  | (13) 13 | (14) 19 | (15) 12 | (16) 16 |
| (17) 16 | (18) 4  | (19) 17 | (20) 13  | (21) 13 | (22) 12 | (23) 19 | (24) 16 |
| (25) 20 | (26) 17 | (27) 16 | (28) 9   | (29) 14 | (30) 15 | (31) 20 | (32) 20 |
| (33) 20 | (34) 20 | (35) 20 | (36) 20  | (37) 20 | (38) 11 | (39) 20 | (40) 18 |
| (41) 18 | (42) 14 | (43) 16 | (44) 20  | (45) 12 | (46) 8  | (47) 16 | (48) 13 |
| (49) 8  | (50) 14 | (51) 9  | (52) 6   | (53) 13 | (54) 18 | (55) 19 | (56) 16 |
| (57) 20 | (58) 18 | (59) 17 | (60) 8   | (61) 17 | (62) 14 | (63) 18 | (64) 7  |
| (65) 15 | (66) 15 | (67) 5  | (68) 19  | (69) 17 | (70) 16 | (71) 19 | (72) 12 |
| (73) 10 | (74) 20 | (75) 11 | (76) 3   | (77) 9  | (78) 17 | (79) 16 | (80) 9  |
| (81) 13 | (82) 6  | (83) 17 | (84) 17  | (85) 20 | (86) 7  | (87) 16 | (88) 19 |
| (89) 13 | (90) 18 | (91) 20 | (92) 13  | (93) 11 | (94) 17 | (95) 17 | (96) 19 |
| (97) 6  | (98) 18 | (99) 15 | (100) 19 |         |         |         |         |