

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $8 + 11 =$

(2)  $17 + 1 =$

(3)  $3 + 6 =$

(4)  $2 + 5 =$

(5)  $16 + 1 =$

(6)  $4 + 9 =$

(7)  $16 + 3 =$

(8)  $6 + 14 =$

(9)  $5 + 7 =$

(10)  $3 + 16 =$

(11)  $14 + 4 =$

(12)  $1 + 3 =$

(13)  $16 + 4 =$

(14)  $13 + 6 =$

(15)  $14 + 3 =$

(16)  $10 + 5 =$

(17)  $6 + 5 =$

(18)  $19 + 1 =$

(19)  $18 + 1 =$

(20)  $8 + 4 =$

(21)  $13 + 1 =$

(22)  $1 + 6 =$

(23)  $1 + 1 =$

(24)  $11 + 7 =$

(25)  $1 + 5 =$

(26)  $6 + 13 =$

(27)  $6 + 4 =$

(28)  $13 + 4 =$

(29)  $9 + 11 =$

(30)  $14 + 6 =$

(31)  $11 + 6 =$

(32)  $9 + 9 =$

(33)  $10 + 10 =$

(34)  $6 + 2 =$

(35)  $13 + 5 =$

(36)  $6 + 9 =$

(37)  $7 + 8 =$

(38)  $15 + 1 =$

(39)  $18 + 2 =$

(40)  $2 + 17 =$

(41)  $14 + 5 =$

(42)  $7 + 1 =$

(43)  $14 + 1 =$

(44)  $10 + 7 =$

(45)  $7 + 7 =$

(46)  $15 + 4 =$

(47)  $8 + 10 =$

(48)  $9 + 7 =$

(49)  $11 + 8 =$

(50)  $5 + 3 =$

(51)  $10 + 4 =$

(52)  $8 + 10 =$

(53)  $7 + 5 =$

(54)  $5 + 3 =$

(55)  $5 + 8 =$

(56)  $11 + 3 =$

(57)  $16 + 4 =$

(58)  $9 + 11 =$

(59)  $17 + 2 =$

(60)  $5 + 14 =$

(61)  $6 + 1 =$

(62)  $3 + 17 =$

(63)  $2 + 2 =$

(64)  $12 + 2 =$

(65)  $16 + 1 =$

(66)  $10 + 8 =$

(67)  $8 + 11 =$

(68)  $6 + 4 =$

(69)  $7 + 4 =$

(70)  $8 + 2 =$

(71)  $12 + 4 =$

(72)  $4 + 12 =$

(73)  $6 + 13 =$

(74)  $19 + 1 =$

(75)  $11 + 9 =$

(76)  $14 + 4 =$

(77)  $6 + 9 =$

(78)  $10 + 6 =$

(79)  $11 + 7 =$

(80)  $4 + 5 =$

(81)  $14 + 6 =$

(82)  $5 + 9 =$

(83)  $4 + 15 =$

(84)  $9 + 10 =$

(85)  $10 + 7 =$

(86)  $4 + 9 =$

(87)  $4 + 16 =$

(88)  $15 + 2 =$

(89)  $6 + 14 =$

(90)  $2 + 3 =$

(91)  $6 + 11 =$

(92)  $7 + 1 =$

(93)  $11 + 8 =$

(94)  $5 + 2 =$

(95)  $1 + 14 =$

(96)  $1 + 12 =$

(97)  $11 + 6 =$

(98)  $1 + 7 =$

(99)  $8 + 1 =$

(100)  $1 + 2 =$

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姓名 \_\_\_\_\_

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(1)  $12 + 6 =$

(2)  $4 + 1 =$

(3)  $18 + 2 =$

(4)  $15 + 1 =$

(5)  $4 + 14 =$

(6)  $8 + 6 =$

(7)  $12 + 4 =$

(8)  $2 + 4 =$

(9)  $9 + 6 =$

(10)  $6 + 8 =$

(11)  $11 + 5 =$

(12)  $15 + 4 =$

(13)  $7 + 11 =$

(14)  $10 + 5 =$

(15)  $12 + 3 =$

(16)  $11 + 9 =$

(17)  $10 + 3 =$

(18)  $16 + 1 =$

(19)  $4 + 16 =$

(20)  $16 + 4 =$

(21)  $8 + 8 =$

(22)  $10 + 2 =$

(23)  $4 + 7 =$

(24)  $12 + 5 =$

(25)  $11 + 1 =$

(26)  $8 + 12 =$

(27)  $17 + 2 =$

(28)  $17 + 1 =$

(29)  $2 + 7 =$

(30)  $7 + 3 =$

(31)  $6 + 11 =$

(32)  $6 + 7 =$

(33)  $8 + 10 =$

(34)  $19 + 1 =$

(35)  $1 + 10 =$

(36)  $12 + 7 =$

(37)  $2 + 10 =$

(38)  $18 + 1 =$

(39)  $9 + 7 =$

(40)  $5 + 13 =$

(41)  $9 + 9 =$

(42)  $9 + 3 =$

(43)  $14 + 3 =$

(44)  $5 + 6 =$

(45)  $7 + 5 =$

(46)  $2 + 14 =$

(47)  $11 + 3 =$

(48)  $3 + 15 =$

(49)  $5 + 1 =$

(50)  $4 + 9 =$

(51)  $1 + 7 =$

(52)  $13 + 5 =$

(53)  $9 + 8 =$

(54)  $9 + 7 =$

(55)  $19 + 1 =$

(56)  $1 + 9 =$

(57)  $18 + 1 =$

(58)  $15 + 5 =$

(59)  $2 + 12 =$

(60)  $10 + 1 =$

(61)  $3 + 9 =$

(62)  $6 + 2 =$

(63)  $4 + 16 =$

(64)  $11 + 8 =$

(65)  $2 + 14 =$

(66)  $13 + 2 =$

(67)  $2 + 8 =$

(68)  $8 + 11 =$

(69)  $10 + 6 =$

(70)  $2 + 18 =$

(71)  $1 + 6 =$

(72)  $10 + 10 =$

(73)  $13 + 3 =$

(74)  $2 + 17 =$

(75)  $2 + 15 =$

(76)  $7 + 1 =$

(77)  $18 + 2 =$

(78)  $10 + 3 =$

(79)  $5 + 3 =$

(80)  $13 + 1 =$

(81)  $12 + 6 =$

(82)  $4 + 11 =$

(83)  $12 + 4 =$

(84)  $12 + 2 =$

(85)  $4 + 13 =$

(86)  $7 + 8 =$

(87)  $10 + 5 =$

(88)  $17 + 3 =$

(89)  $11 + 4 =$

(90)  $3 + 10 =$

(91)  $3 + 6 =$

(92)  $13 + 4 =$

(93)  $6 + 8 =$

(94)  $8 + 10 =$

(95)  $8 + 3 =$

(96)  $9 + 11 =$

(97)  $12 + 5 =$

(98)  $17 + 2 =$

(99)  $6 + 6 =$

(100)  $10 + 9 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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(1)  $6 + 13 =$

(2)  $1 + 15 =$

(3)  $8 + 4 =$

(4)  $5 + 2 =$

(5)  $2 + 13 =$

(6)  $12 + 7 =$

(7)  $15 + 1 =$

(8)  $3 + 11 =$

(9)  $18 + 2 =$

(10)  $9 + 8 =$

(11)  $11 + 5 =$

(12)  $14 + 2 =$

(13)  $13 + 4 =$

(14)  $13 + 3 =$

(15)  $2 + 7 =$

(16)  $3 + 15 =$

(17)  $14 + 6 =$

(18)  $6 + 1 =$

(19)  $11 + 6 =$

(20)  $5 + 14 =$

(21)  $2 + 10 =$

(22)  $9 + 3 =$

(23)  $14 + 3 =$

(24)  $11 + 9 =$

(25)  $12 + 3 =$

(26)  $4 + 1 =$

(27)  $16 + 1 =$

(28)  $19 + 1 =$

(29)  $17 + 1 =$

(30)  $12 + 6 =$

(31)  $2 + 4 =$

(32)  $18 + 1 =$

(33)  $8 + 3 =$

(34)  $9 + 10 =$

(35)  $5 + 8 =$

(36)  $1 + 8 =$

(37)  $1 + 5 =$

(38)  $13 + 5 =$

(39)  $12 + 8 =$

(40)  $3 + 16 =$

(41)  $11 + 1 =$

(42)  $4 + 4 =$

(43)  $11 + 4 =$

(44)  $8 + 9 =$

(45)  $4 + 16 =$

(46)  $13 + 6 =$

(47)  $12 + 4 =$

(48)  $2 + 15 =$

(49)  $7 + 13 =$

(50)  $11 + 7 =$

(51)  $15 + 5 =$

(52)  $4 + 13 =$

(53)  $1 + 7 =$

(54)  $14 + 1 =$

(55)  $8 + 2 =$

(56)  $16 + 3 =$

(57)  $19 + 1 =$

(58)  $9 + 11 =$

(59)  $17 + 3 =$

(60)  $7 + 4 =$

(61)  $14 + 5 =$

(62)  $8 + 12 =$

(63)  $9 + 4 =$

(64)  $3 + 3 =$

(65)  $17 + 1 =$

(66)  $13 + 3 =$

(67)  $7 + 13 =$

(68)  $14 + 1 =$

(69)  $7 + 9 =$

(70)  $8 + 11 =$

(71)  $10 + 10 =$

(72)  $1 + 13 =$

(73)  $3 + 5 =$

(74)  $10 + 9 =$

(75)  $9 + 5 =$

(76)  $16 + 4 =$

(77)  $7 + 2 =$

(78)  $15 + 1 =$

(79)  $12 + 4 =$

(80)  $18 + 2 =$

(81)  $1 + 5 =$

(82)  $5 + 6 =$

(83)  $2 + 10 =$

(84)  $4 + 8 =$

(85)  $11 + 5 =$

(86)  $2 + 14 =$

(87)  $12 + 2 =$

(88)  $15 + 2 =$

(89)  $13 + 1 =$

(90)  $3 + 16 =$

(91)  $16 + 1 =$

(92)  $5 + 2 =$

(93)  $5 + 11 =$

(94)  $4 + 4 =$

(95)  $2 + 6 =$

(96)  $12 + 3 =$

(97)  $9 + 10 =$

(98)  $4 + 10 =$

(99)  $3 + 8 =$

(100)  $1 + 14 =$

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姓名 \_\_\_\_\_

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(1)  $15 + 3 =$

(2)  $6 + 6 =$

(3)  $14 + 2 =$

(4)  $13 + 4 =$

(5)  $16 + 3 =$

(6)  $2 + 4 =$

(7)  $15 + 4 =$

(8)  $12 + 5 =$

(9)  $6 + 7 =$

(10)  $11 + 6 =$

(11)  $5 + 4 =$

(12)  $5 + 11 =$

(13)  $8 + 6 =$

(14)  $9 + 3 =$

(15)  $14 + 5 =$

(16)  $14 + 6 =$

(17)  $15 + 4 =$

(18)  $5 + 1 =$

(19)  $4 + 10 =$

(20)  $3 + 11 =$

(21)  $13 + 5 =$

(22)  $17 + 3 =$

(23)  $9 + 1 =$

(24)  $9 + 4 =$

(25)  $12 + 2 =$

(26)  $9 + 10 =$

(27)  $19 + 1 =$

(28)  $8 + 12 =$

(29)  $8 + 2 =$

(30)  $17 + 1 =$

(31)  $3 + 2 =$

(32)  $15 + 1 =$

(33)  $5 + 3 =$

(34)  $7 + 6 =$

(35)  $18 + 2 =$

(36)  $2 + 18 =$

(37)  $18 + 1 =$

(38)  $14 + 4 =$

(39)  $11 + 4 =$

(40)  $12 + 8 =$

(41)  $15 + 2 =$

(42)  $2 + 17 =$

(43)  $13 + 4 =$

(44)  $3 + 4 =$

(45)  $14 + 2 =$

(46)  $13 + 7 =$

(47)  $8 + 10 =$

(48)  $11 + 2 =$

(49)  $13 + 3 =$

(50)  $4 + 6 =$

(51)  $16 + 1 =$

(52)  $12 + 6 =$

(53)  $16 + 3 =$

(54)  $5 + 12 =$

(55)  $4 + 12 =$

(56)  $10 + 7 =$

(57)  $12 + 7 =$

(58)  $4 + 3 =$

(59)  $11 + 1 =$

(60)  $14 + 1 =$

(61)  $3 + 8 =$

(62)  $7 + 1 =$

(63)  $10 + 3 =$

(64)  $11 + 8 =$

(65)  $13 + 6 =$

(66)  $7 + 5 =$

(67)  $6 + 14 =$

(68)  $15 + 5 =$

(69)  $14 + 1 =$

(70)  $16 + 1 =$

(71)  $10 + 8 =$

(72)  $4 + 2 =$

(73)  $3 + 6 =$

(74)  $11 + 7 =$

(75)  $14 + 2 =$

(76)  $18 + 2 =$

(77)  $9 + 9 =$

(78)  $8 + 6 =$

(79)  $4 + 12 =$

(80)  $5 + 6 =$

(81)  $7 + 3 =$

(82)  $16 + 2 =$

(83)  $4 + 13 =$

(84)  $15 + 4 =$

(85)  $9 + 3 =$

(86)  $1 + 1 =$

(87)  $13 + 5 =$

(88)  $9 + 10 =$

(89)  $4 + 6 =$

(90)  $2 + 11 =$

(91)  $10 + 10 =$

(92)  $11 + 5 =$

(93)  $1 + 11 =$

(94)  $10 + 7 =$

(95)  $8 + 1 =$

(96)  $16 + 4 =$

(97)  $14 + 4 =$

(98)  $6 + 3 =$

(99)  $1 + 7 =$

(100)  $7 + 11 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $2 + 5 =$

(2)  $18 + 1 =$

(3)  $6 + 12 =$

(4)  $4 + 8 =$

(5)  $14 + 5 =$

(6)  $8 + 9 =$

(7)  $19 + 1 =$

(8)  $7 + 7 =$

(9)  $5 + 3 =$

(10)  $7 + 12 =$

(11)  $4 + 14 =$

(12)  $11 + 4 =$

(13)  $17 + 3 =$

(14)  $4 + 3 =$

(15)  $14 + 6 =$

(16)  $1 + 12 =$

(17)  $7 + 1 =$

(18)  $5 + 4 =$

(19)  $12 + 4 =$

(20)  $6 + 4 =$

(21)  $16 + 3 =$

(22)  $15 + 2 =$

(23)  $12 + 3 =$

(24)  $14 + 2 =$

(25)  $15 + 1 =$

(26)  $8 + 12 =$

(27)  $7 + 1 =$

(28)  $17 + 3 =$

(29)  $3 + 7 =$

(30)  $17 + 1 =$

(31)  $11 + 5 =$

(32)  $3 + 11 =$

(33)  $11 + 9 =$

(34)  $11 + 6 =$

(35)  $2 + 18 =$

(36)  $3 + 5 =$

(37)  $1 + 5 =$

(38)  $2 + 9 =$

(39)  $4 + 6 =$

(40)  $12 + 4 =$

(41)  $8 + 6 =$

(42)  $4 + 8 =$

(43)  $16 + 4 =$

(44)  $3 + 16 =$

(45)  $16 + 2 =$

(46)  $10 + 5 =$

(47)  $18 + 1 =$

(48)  $15 + 4 =$

(49)  $4 + 2 =$

(50)  $18 + 2 =$

(51)  $19 + 1 =$

(52)  $9 + 3 =$

(53)  $9 + 9 =$

(54)  $16 + 1 =$

(55)  $11 + 4 =$

(56)  $6 + 12 =$

(57)  $1 + 4 =$

(58)  $7 + 3 =$

(59)  $13 + 3 =$

(60)  $4 + 11 =$

(61)  $1 + 8 =$

(62)  $5 + 1 =$

(63)  $14 + 1 =$

(64)  $14 + 5 =$

(65)  $1 + 13 =$

(66)  $1 + 3 =$

(67)  $13 + 5 =$

(68)  $17 + 2 =$

(69)  $6 + 1 =$

(70)  $14 + 4 =$

(71)  $10 + 1 =$

(72)  $9 + 10 =$

(73)  $5 + 5 =$

(74)  $1 + 8 =$

(75)  $18 + 1 =$

(76)  $6 + 4 =$

(77)  $16 + 2 =$

(78)  $18 + 2 =$

(79)  $15 + 4 =$

(80)  $1 + 18 =$

(81)  $13 + 2 =$

(82)  $16 + 4 =$

(83)  $1 + 3 =$

(84)  $6 + 1 =$

(85)  $19 + 1 =$

(86)  $8 + 5 =$

(87)  $11 + 1 =$

(88)  $8 + 11 =$

(89)  $8 + 10 =$

(90)  $8 + 3 =$

(91)  $5 + 7 =$

(92)  $13 + 5 =$

(93)  $5 + 11 =$

(94)  $11 + 7 =$

(95)  $13 + 7 =$

(96)  $5 + 9 =$

(97)  $1 + 13 =$

(98)  $17 + 1 =$

(99)  $14 + 1 =$

(100)  $2 + 12 =$

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(1)  $12 + 3 =$

(2)  $2 + 15 =$

(3)  $1 + 12 =$

(4)  $7 + 10 =$

(5)  $8 + 12 =$

(6)  $6 + 9 =$

(7)  $16 + 1 =$

(8)  $6 + 12 =$

(9)  $5 + 13 =$

(10)  $9 + 5 =$

(11)  $6 + 14 =$

(12)  $5 + 2 =$

(13)  $1 + 6 =$

(14)  $6 + 13 =$

(15)  $9 + 1 =$

(16)  $15 + 2 =$

(17)  $3 + 6 =$

(18)  $8 + 6 =$

(19)  $10 + 3 =$

(20)  $4 + 9 =$

(21)  $10 + 4 =$

(22)  $2 + 9 =$

(23)  $5 + 6 =$

(24)  $1 + 11 =$

(25)  $10 + 7 =$

(26)  $7 + 1 =$

(27)  $10 + 3 =$

(28)  $12 + 2 =$

(29)  $15 + 4 =$

(30)  $11 + 4 =$

(31)  $12 + 4 =$

(32)  $13 + 1 =$

(33)  $4 + 4 =$

(34)  $12 + 1 =$

(35)  $13 + 3 =$

(36)  $6 + 4 =$

(37)  $8 + 2 =$

(38)  $2 + 1 =$

(39)  $16 + 4 =$

(40)  $13 + 5 =$

(41)  $17 + 2 =$

(42)  $12 + 3 =$

(43)  $8 + 12 =$

(44)  $7 + 3 =$

(45)  $18 + 2 =$

(46)  $2 + 18 =$

(47)  $18 + 1 =$

(48)  $11 + 6 =$

(49)  $4 + 16 =$

(50)  $7 + 8 =$

(51)  $2 + 13 =$

(52)  $9 + 2 =$

(53)  $16 + 3 =$

(54)  $11 + 8 =$

(55)  $6 + 7 =$

(56)  $17 + 1 =$

(57)  $17 + 3 =$

(58)  $5 + 1 =$

(59)  $6 + 13 =$

(60)  $19 + 1 =$

(61)  $2 + 9 =$

(62)  $1 + 14 =$

(63)  $7 + 2 =$

(64)  $16 + 1 =$

(65)  $16 + 2 =$

(66)  $1 + 16 =$

(67)  $8 + 8 =$

(68)  $14 + 1 =$

(69)  $18 + 2 =$

(70)  $19 + 1 =$

(71)  $5 + 10 =$

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(75)  $16 + 2 =$

(76)  $4 + 8 =$

(77)  $13 + 3 =$

(78)  $10 + 1 =$

(79)  $17 + 1 =$

(80)  $9 + 2 =$

(81)  $9 + 3 =$

(82)  $17 + 2 =$

(83)  $5 + 14 =$

(84)  $8 + 2 =$

(85)  $5 + 7 =$

(86)  $9 + 5 =$

(87)  $7 + 1 =$

(88)  $15 + 3 =$

(89)  $2 + 18 =$

(90)  $16 + 4 =$

(91)  $1 + 19 =$

(92)  $12 + 3 =$

(93)  $1 + 11 =$

(94)  $7 + 4 =$

(95)  $11 + 6 =$

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(98)  $6 + 13 =$

(99)  $4 + 6 =$

(100)  $8 + 11 =$

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日期 \_\_\_\_\_

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(1)  $2 + 17 =$

(2)  $7 + 3 =$

(3)  $12 + 2 =$

(4)  $5 + 8 =$

(5)  $13 + 6 =$

(6)  $15 + 5 =$

(7)  $2 + 3 =$

(8)  $14 + 4 =$

(9)  $9 + 7 =$

(10)  $8 + 3 =$

(11)  $8 + 7 =$

(12)  $12 + 1 =$

(13)  $1 + 18 =$

(14)  $1 + 12 =$

(15)  $17 + 3 =$

(16)  $16 + 3 =$

(17)  $18 + 2 =$

(18)  $1 + 14 =$

(19)  $13 + 7 =$

(20)  $12 + 4 =$

(21)  $7 + 5 =$

(22)  $4 + 9 =$

(23)  $1 + 8 =$

(24)  $8 + 9 =$

(25)  $19 + 1 =$

(26)  $6 + 10 =$

(27)  $14 + 1 =$

(28)  $14 + 2 =$

(29)  $1 + 1 =$

(30)  $11 + 8 =$

(31)  $12 + 3 =$

(32)  $8 + 8 =$

(33)  $17 + 1 =$

(34)  $2 + 18 =$

(35)  $10 + 3 =$

(36)  $9 + 7 =$

(37)  $10 + 6 =$

(38)  $16 + 4 =$

(39)  $8 + 2 =$

(40)  $5 + 2 =$

(41)  $15 + 4 =$

(42)  $14 + 5 =$

(43)  $2 + 14 =$

(44)  $5 + 10 =$

(45)  $6 + 13 =$

(46)  $2 + 7 =$

(47)  $6 + 2 =$

(48)  $10 + 2 =$

(49)  $18 + 1 =$

(50)  $7 + 6 =$

(51)  $12 + 6 =$

(52)  $7 + 8 =$

(53)  $1 + 11 =$

(54)  $4 + 14 =$

(55)  $18 + 2 =$

(56)  $7 + 13 =$

(57)  $19 + 1 =$

(58)  $18 + 1 =$

(59)  $10 + 8 =$

(60)  $14 + 5 =$

(61)  $15 + 2 =$

(62)  $14 + 2 =$

(63)  $7 + 1 =$

(64)  $3 + 5 =$

(65)  $3 + 8 =$

(66)  $5 + 13 =$

(67)  $8 + 4 =$

(68)  $3 + 14 =$

(69)  $10 + 10 =$

(70)  $3 + 10 =$

(71)  $6 + 11 =$

(72)  $1 + 14 =$

(73)  $9 + 1 =$

(74)  $13 + 5 =$

(75)  $4 + 16 =$

(76)  $13 + 6 =$

(77)  $7 + 10 =$

(78)  $1 + 6 =$

(79)  $2 + 5 =$

(80)  $1 + 19 =$

(81)  $16 + 3 =$

(82)  $2 + 2 =$

(83)  $13 + 2 =$

(84)  $15 + 1 =$

(85)  $16 + 4 =$

(86)  $10 + 4 =$

(87)  $15 + 4 =$

(88)  $10 + 2 =$

(89)  $9 + 2 =$

(90)  $9 + 3 =$

(91)  $13 + 1 =$

(92)  $9 + 8 =$

(93)  $16 + 2 =$

(94)  $15 + 5 =$

(95)  $11 + 7 =$

(96)  $6 + 13 =$

(97)  $14 + 4 =$

(98)  $12 + 6 =$

(99)  $18 + 1 =$

(100)  $2 + 6 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 19	(2) 18	(3) 9	(4) 7	(5) 17	(6) 13	(7) 19	(8) 20
(9) 12	(10) 19	(11) 18	(12) 4	(13) 20	(14) 19	(15) 17	(16) 15
(17) 11	(18) 20	(19) 19	(20) 12	(21) 14	(22) 7	(23) 2	(24) 18
(25) 6	(26) 19	(27) 10	(28) 17	(29) 20	(30) 20	(31) 17	(32) 18
(33) 20	(34) 8	(35) 18	(36) 15	(37) 15	(38) 16	(39) 20	(40) 19
(41) 19	(42) 8	(43) 15	(44) 17	(45) 14	(46) 19	(47) 18	(48) 16
(49) 19	(50) 8	(51) 14	(52) 18	(53) 12	(54) 8	(55) 13	(56) 14
(57) 20	(58) 20	(59) 19	(60) 19	(61) 7	(62) 20	(63) 4	(64) 14
(65) 17	(66) 18	(67) 19	(68) 10	(69) 11	(70) 10	(71) 16	(72) 16
(73) 19	(74) 20	(75) 20	(76) 18	(77) 15	(78) 16	(79) 18	(80) 9
(81) 20	(82) 14	(83) 19	(84) 19	(85) 17	(86) 13	(87) 20	(88) 17
(89) 20	(90) 5	(91) 17	(92) 8	(93) 19	(94) 7	(95) 15	(96) 13
(97) 17	(98) 8	(99) 9	(100) 3				

### 第2页答案

(1) 18	(2) 5	(3) 20	(4) 16	(5) 18	(6) 14	(7) 16	(8) 6
(9) 15	(10) 14	(11) 16	(12) 19	(13) 18	(14) 15	(15) 15	(16) 20
(17) 13	(18) 17	(19) 20	(20) 20	(21) 16	(22) 12	(23) 11	(24) 17
(25) 12	(26) 20	(27) 19	(28) 18	(29) 9	(30) 10	(31) 17	(32) 13
(33) 18	(34) 20	(35) 11	(36) 19	(37) 12	(38) 19	(39) 16	(40) 18
(41) 18	(42) 12	(43) 17	(44) 11	(45) 12	(46) 16	(47) 14	(48) 18
(49) 6	(50) 13	(51) 8	(52) 18	(53) 17	(54) 16	(55) 20	(56) 10
(57) 19	(58) 20	(59) 14	(60) 11	(61) 12	(62) 8	(63) 20	(64) 19
(65) 16	(66) 15	(67) 10	(68) 19	(69) 16	(70) 20	(71) 7	(72) 20
(73) 16	(74) 19	(75) 17	(76) 8	(77) 20	(78) 13	(79) 8	(80) 14
(81) 18	(82) 15	(83) 16	(84) 14	(85) 17	(86) 15	(87) 15	(88) 20
(89) 15	(90) 13	(91) 9	(92) 17	(93) 14	(94) 18	(95) 11	(96) 20
(97) 17	(98) 19	(99) 12	(100) 19				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 19	(2) 16	(3) 12	(4) 7	(5) 15	(6) 19	(7) 16	(8) 14
(9) 20	(10) 17	(11) 16	(12) 16	(13) 17	(14) 16	(15) 9	(16) 18
(17) 20	(18) 7	(19) 17	(20) 19	(21) 12	(22) 12	(23) 17	(24) 20
(25) 15	(26) 5	(27) 17	(28) 20	(29) 18	(30) 18	(31) 6	(32) 19
(33) 11	(34) 19	(35) 13	(36) 9	(37) 6	(38) 18	(39) 20	(40) 19
(41) 12	(42) 8	(43) 15	(44) 17	(45) 20	(46) 19	(47) 16	(48) 17
(49) 20	(50) 18	(51) 20	(52) 17	(53) 8	(54) 15	(55) 10	(56) 19
(57) 20	(58) 20	(59) 20	(60) 11	(61) 19	(62) 20	(63) 13	(64) 6
(65) 18	(66) 16	(67) 20	(68) 15	(69) 16	(70) 19	(71) 20	(72) 14
(73) 8	(74) 19	(75) 14	(76) 20	(77) 9	(78) 16	(79) 16	(80) 20
(81) 6	(82) 11	(83) 12	(84) 12	(85) 16	(86) 16	(87) 14	(88) 17
(89) 14	(90) 19	(91) 17	(92) 7	(93) 16	(94) 8	(95) 8	(96) 15
(97) 19	(98) 14	(99) 11	(100) 15				

### 第4页答案

(1) 18	(2) 12	(3) 16	(4) 17	(5) 19	(6) 6	(7) 19	(8) 17
(9) 13	(10) 17	(11) 9	(12) 16	(13) 14	(14) 12	(15) 19	(16) 20
(17) 19	(18) 6	(19) 14	(20) 14	(21) 18	(22) 20	(23) 10	(24) 13
(25) 14	(26) 19	(27) 20	(28) 20	(29) 10	(30) 18	(31) 5	(32) 16
(33) 8	(34) 13	(35) 20	(36) 20	(37) 19	(38) 18	(39) 15	(40) 20
(41) 17	(42) 19	(43) 17	(44) 7	(45) 16	(46) 20	(47) 18	(48) 13
(49) 16	(50) 10	(51) 17	(52) 18	(53) 19	(54) 17	(55) 16	(56) 17
(57) 19	(58) 7	(59) 12	(60) 15	(61) 11	(62) 8	(63) 13	(64) 19
(65) 19	(66) 12	(67) 20	(68) 20	(69) 15	(70) 17	(71) 18	(72) 6
(73) 9	(74) 18	(75) 16	(76) 20	(77) 18	(78) 14	(79) 16	(80) 11
(81) 10	(82) 18	(83) 17	(84) 19	(85) 12	(86) 2	(87) 18	(88) 19
(89) 10	(90) 13	(91) 20	(92) 16	(93) 12	(94) 17	(95) 9	(96) 20
(97) 18	(98) 9	(99) 8	(100) 18				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 7	(2) 19	(3) 18	(4) 12	(5) 19	(6) 17	(7) 20	(8) 14
(9) 8	(10) 19	(11) 18	(12) 15	(13) 20	(14) 7	(15) 20	(16) 13
(17) 8	(18) 9	(19) 16	(20) 10	(21) 19	(22) 17	(23) 15	(24) 16
(25) 16	(26) 20	(27) 8	(28) 20	(29) 10	(30) 18	(31) 16	(32) 14
(33) 20	(34) 17	(35) 20	(36) 8	(37) 6	(38) 11	(39) 10	(40) 16
(41) 14	(42) 12	(43) 20	(44) 19	(45) 18	(46) 15	(47) 19	(48) 19
(49) 6	(50) 20	(51) 20	(52) 12	(53) 18	(54) 17	(55) 15	(56) 18
(57) 5	(58) 10	(59) 16	(60) 15	(61) 9	(62) 6	(63) 15	(64) 19
(65) 14	(66) 4	(67) 18	(68) 19	(69) 7	(70) 18	(71) 11	(72) 19
(73) 10	(74) 9	(75) 19	(76) 10	(77) 18	(78) 20	(79) 19	(80) 19
(81) 15	(82) 20	(83) 4	(84) 7	(85) 20	(86) 13	(87) 12	(88) 19
(89) 18	(90) 11	(91) 12	(92) 18	(93) 16	(94) 18	(95) 20	(96) 14
(97) 14	(98) 18	(99) 15	(100) 14				

### 第6页答案

(1) 15	(2) 17	(3) 13	(4) 17	(5) 20	(6) 15	(7) 17	(8) 18
(9) 18	(10) 14	(11) 20	(12) 7	(13) 7	(14) 19	(15) 10	(16) 17
(17) 9	(18) 14	(19) 13	(20) 13	(21) 14	(22) 11	(23) 11	(24) 12
(25) 17	(26) 8	(27) 13	(28) 14	(29) 19	(30) 15	(31) 16	(32) 14
(33) 8	(34) 13	(35) 16	(36) 10	(37) 10	(38) 3	(39) 20	(40) 18
(41) 19	(42) 15	(43) 20	(44) 10	(45) 20	(46) 20	(47) 19	(48) 17
(49) 20	(50) 15	(51) 15	(52) 11	(53) 19	(54) 19	(55) 13	(56) 18
(57) 20	(58) 6	(59) 19	(60) 20	(61) 11	(62) 15	(63) 9	(64) 17
(65) 18	(66) 17	(67) 16	(68) 15	(69) 20	(70) 20	(71) 15	(72) 14
(73) 18	(74) 4	(75) 18	(76) 12	(77) 16	(78) 11	(79) 18	(80) 11
(81) 12	(82) 19	(83) 19	(84) 10	(85) 12	(86) 14	(87) 8	(88) 18
(89) 20	(90) 20	(91) 20	(92) 15	(93) 12	(94) 11	(95) 17	(96) 8
(97) 19	(98) 19	(99) 10	(100) 19				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 19  | (2) 10  | (3) 14  | (4) 13  | (5) 19  | (6) 20  | (7) 5   | (8) 18  |
| (9) 16  | (10) 11 | (11) 15 | (12) 13 | (13) 19 | (14) 13 | (15) 20 | (16) 19 |
| (17) 20 | (18) 15 | (19) 20 | (20) 16 | (21) 12 | (22) 13 | (23) 9  | (24) 17 |
| (25) 20 | (26) 16 | (27) 15 | (28) 16 | (29) 2  | (30) 19 | (31) 15 | (32) 16 |
| (33) 18 | (34) 20 | (35) 13 | (36) 16 | (37) 16 | (38) 20 | (39) 10 | (40) 7  |
| (41) 19 | (42) 19 | (43) 16 | (44) 15 | (45) 19 | (46) 9  | (47) 8  | (48) 12 |
| (49) 19 | (50) 13 | (51) 18 | (52) 15 | (53) 12 | (54) 18 | (55) 20 | (56) 20 |
| (57) 20 | (58) 19 | (59) 18 | (60) 19 | (61) 17 | (62) 16 | (63) 8  | (64) 8  |
| (65) 11 | (66) 18 | (67) 12 | (68) 17 | (69) 20 | (70) 13 | (71) 17 | (72) 15 |
| (73) 10 | (74) 18 | (75) 20 | (76) 19 | (77) 17 | (78) 7  | (79) 7  | (80) 20 |
| (81) 19 | (82) 4  | (83) 15 | (84) 16 | (85) 20 | (86) 14 | (87) 19 | (88) 12 |
| (89) 11 | (90) 12 | (91) 14 | (92) 17 | (93) 18 | (94) 20 | (95) 18 | (96) 19 |
| (97) 18 | (98) 18 | (99) 19 | (100) 8 |         |         |         |         |