

# 二十以内加减法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $2 - 1 =$    | (2) $13 + 7 =$   | (3) $3 + 6 =$    | (4) $3 - 2 =$    |
| (5) $9 + 6 =$    | (6) $5 - 3 =$    | (7) $8 - 7 =$    | (8) $13 - 8 =$   |
| (9) $6 - 1 =$    | (10) $5 - 1 =$   | (11) $11 - 3 =$  | (12) $14 + 2 =$  |
| (13) $15 + 4 =$  | (14) $18 - 4 =$  | (15) $11 + 6 =$  | (16) $4 - 4 =$   |
| (17) $15 - 7 =$  | (18) $10 + 4 =$  | (19) $17 + 2 =$  | (20) $18 - 15 =$ |
| (21) $12 - 4 =$  | (22) $17 - 5 =$  | (23) $19 + 1 =$  | (24) $18 - 10 =$ |
| (25) $7 + 5 =$   | (26) $16 + 3 =$  | (27) $16 + 1 =$  | (28) $16 - 14 =$ |
| (29) $9 + 9 =$   | (30) $6 + 13 =$  | (31) $16 - 2 =$  | (32) $14 - 11 =$ |
| (33) $2 + 17 =$  | (34) $9 - 6 =$   | (35) $9 + 10 =$  | (36) $8 + 8 =$   |
| (37) $11 + 8 =$  | (38) $15 + 1 =$  | (39) $13 - 11 =$ | (40) $7 - 6 =$   |
| (41) $4 - 1 =$   | (42) $14 - 12 =$ | (43) $9 - 5 =$   | (44) $3 - 3 =$   |
| (45) $14 - 4 =$  | (46) $11 - 2 =$  | (47) $11 + 3 =$  | (48) $13 + 4 =$  |
| (49) $17 - 8 =$  | (50) $15 + 1 =$  | (51) $14 - 10 =$ | (52) $19 - 12 =$ |
| (53) $6 - 2 =$   | (54) $10 + 7 =$  | (55) $15 + 5 =$  | (56) $8 + 11 =$  |
| (57) $1 + 17 =$  | (58) $18 + 2 =$  | (59) $14 - 1 =$  | (60) $13 - 2 =$  |
| (61) $16 - 6 =$  | (62) $18 - 6 =$  | (63) $1 + 13 =$  | (64) $14 + 3 =$  |
| (65) $14 + 1 =$  | (66) $5 + 13 =$  | (67) $17 - 1 =$  | (68) $17 - 9 =$  |
| (69) $1 + 8 =$   | (70) $4 + 2 =$   | (71) $1 + 11 =$  | (72) $8 + 7 =$   |
| (73) $1 - 1 =$   | (74) $12 - 7 =$  | (75) $19 + 1 =$  | (76) $2 + 8 =$   |
| (77) $18 + 1 =$  | (78) $4 + 16 =$  | (79) $16 + 2 =$  | (80) $2 - 2 =$   |
| (81) $1 + 1 =$   | (82) $13 - 13 =$ | (83) $6 + 14 =$  | (84) $5 - 2 =$   |
| (85) $6 + 10 =$  | (86) $13 - 9 =$  | (87) $19 - 8 =$  | (88) $14 + 2 =$  |
| (89) $3 - 1 =$   | (90) $15 + 3 =$  | (91) $8 - 8 =$   | (92) $17 + 2 =$  |
| (93) $9 - 3 =$   | (94) $8 - 3 =$   | (95) $2 + 5 =$   | (96) $12 + 6 =$  |
| (97) $18 - 18 =$ | (98) $10 - 7 =$  | (99) $4 + 1 =$   | (100) $12 - 4 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $3 - 3 =$    | (2) $2 + 13 =$   | (3) $13 + 5 =$   | (4) $9 + 8 =$    |
| (5) $7 - 6 =$    | (6) $11 - 11 =$  | (7) $15 - 11 =$  | (8) $13 - 8 =$   |
| (9) $15 - 5 =$   | (10) $12 - 3 =$  | (11) $12 + 4 =$  | (12) $4 + 13 =$  |
| (13) $13 - 7 =$  | (14) $15 + 4 =$  | (15) $17 - 14 =$ | (16) $4 - 1 =$   |
| (17) $2 - 1 =$   | (18) $4 + 12 =$  | (19) $16 - 2 =$  | (20) $2 + 3 =$   |
| (21) $18 - 13 =$ | (22) $6 - 6 =$   | (23) $5 + 14 =$  | (24) $3 + 1 =$   |
| (25) $12 - 6 =$  | (26) $10 + 5 =$  | (27) $17 - 13 =$ | (28) $15 - 1 =$  |
| (29) $7 - 7 =$   | (30) $16 - 3 =$  | (31) $12 - 9 =$  | (32) $14 - 2 =$  |
| (33) $1 - 1 =$   | (34) $11 + 9 =$  | (35) $6 + 3 =$   | (36) $6 - 6 =$   |
| (37) $13 - 12 =$ | (38) $2 + 15 =$  | (39) $9 - 2 =$   | (40) $13 - 1 =$  |
| (41) $12 + 8 =$  | (42) $12 + 4 =$  | (43) $12 + 6 =$  | (44) $12 + 2 =$  |
| (45) $4 + 16 =$  | (46) $17 - 12 =$ | (47) $8 - 1 =$   | (48) $3 - 2 =$   |
| (49) $17 - 2 =$  | (50) $5 - 4 =$   | (51) $11 - 3 =$  | (52) $19 + 1 =$  |
| (53) $7 + 6 =$   | (54) $14 - 10 =$ | (55) $2 + 3 =$   | (56) $13 + 5 =$  |
| (57) $14 + 2 =$  | (58) $2 - 2 =$   | (59) $2 + 5 =$   | (60) $12 - 2 =$  |
| (61) $10 + 3 =$  | (62) $18 + 2 =$  | (63) $11 - 1 =$  | (64) $10 + 7 =$  |
| (65) $5 + 8 =$   | (66) $7 - 6 =$   | (67) $4 - 2 =$   | (68) $8 + 2 =$   |
| (69) $10 + 1 =$  | (70) $9 + 7 =$   | (71) $7 - 3 =$   | (72) $10 + 2 =$  |
| (73) $10 - 9 =$  | (74) $9 + 6 =$   | (75) $6 - 3 =$   | (76) $16 + 2 =$  |
| (77) $18 - 1 =$  | (78) $14 - 4 =$  | (79) $9 + 10 =$  | (80) $10 + 4 =$  |
| (81) $13 + 3 =$  | (82) $1 + 17 =$  | (83) $4 + 2 =$   | (84) $6 - 5 =$   |
| (85) $14 + 6 =$  | (86) $15 + 3 =$  | (87) $13 - 9 =$  | (88) $13 - 10 =$ |
| (89) $18 + 1 =$  | (90) $18 + 2 =$  | (91) $5 + 10 =$  | (92) $1 + 10 =$  |
| (93) $18 - 2 =$  | (94) $2 + 2 =$   | (95) $7 - 5 =$   | (96) $11 - 2 =$  |
| (97) $11 - 4 =$  | (98) $5 + 11 =$  | (99) $13 + 1 =$  | (100) $4 - 2 =$  |



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- (1)  $2 - 2 =$     (2)  $16 + 4 =$     (3)  $14 - 10 =$     (4)  $8 + 1 =$   
(5)  $3 + 15 =$     (6)  $4 - 3 =$     (7)  $19 - 16 =$     (8)  $2 + 4 =$   
(9)  $18 - 15 =$     (10)  $4 + 15 =$     (11)  $14 - 11 =$     (12)  $9 + 2 =$   
(13)  $4 - 4 =$     (14)  $16 - 2 =$     (15)  $8 - 1 =$     (16)  $12 - 10 =$   
(17)  $6 - 4 =$     (18)  $4 + 3 =$     (19)  $18 - 8 =$     (20)  $1 - 1 =$   
(21)  $13 - 2 =$     (22)  $12 - 8 =$     (23)  $17 + 1 =$     (24)  $2 + 3 =$   
(25)  $17 + 3 =$     (26)  $14 + 5 =$     (27)  $8 - 7 =$     (28)  $16 + 2 =$   
(29)  $19 - 11 =$     (30)  $2 + 1 =$     (31)  $10 + 8 =$     (32)  $5 - 2 =$   
(33)  $5 + 12 =$     (34)  $13 + 5 =$     (35)  $5 - 3 =$     (36)  $14 + 2 =$   
(37)  $7 + 12 =$     (38)  $3 - 3 =$     (39)  $3 + 2 =$     (40)  $11 + 3 =$   
(41)  $15 + 1 =$     (42)  $10 - 10 =$     (43)  $3 + 10 =$     (44)  $4 + 5 =$   
(45)  $18 - 4 =$     (46)  $11 + 9 =$     (47)  $15 - 6 =$     (48)  $17 - 17 =$   
(49)  $19 + 1 =$     (50)  $9 - 2 =$     (51)  $3 + 7 =$     (52)  $11 - 1 =$   
(53)  $6 - 1 =$     (54)  $4 + 10 =$     (55)  $19 - 2 =$     (56)  $7 + 7 =$   
(57)  $2 + 2 =$     (58)  $18 - 12 =$     (59)  $15 + 2 =$     (60)  $12 - 10 =$   
(61)  $11 - 7 =$     (62)  $2 - 1 =$     (63)  $14 - 12 =$     (64)  $9 - 5 =$   
(65)  $16 - 10 =$     (66)  $18 + 1 =$     (67)  $18 + 2 =$     (68)  $1 + 16 =$   
(69)  $1 - 1 =$     (70)  $10 + 8 =$     (71)  $12 - 9 =$     (72)  $7 - 3 =$   
(73)  $12 - 5 =$     (74)  $15 - 15 =$     (75)  $4 - 2 =$     (76)  $15 - 14 =$   
(77)  $8 - 6 =$     (78)  $6 + 13 =$     (79)  $5 + 14 =$     (80)  $17 + 1 =$   
(81)  $9 - 3 =$     (82)  $7 - 5 =$     (83)  $10 + 5 =$     (84)  $4 - 4 =$   
(85)  $13 - 10 =$     (86)  $15 - 4 =$     (87)  $11 - 6 =$     (88)  $6 + 1 =$   
(89)  $19 + 1 =$     (90)  $14 - 7 =$     (91)  $11 - 11 =$     (92)  $3 - 2 =$   
(93)  $7 - 6 =$     (94)  $19 - 18 =$     (95)  $19 - 3 =$     (96)  $10 + 1 =$   
(97)  $7 - 7 =$     (98)  $14 - 11 =$     (99)  $9 + 10 =$     (100)  $16 + 1 =$

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|----------------|----------------|----------------|----------------|
| (1) 17 + 2 =   | (2) 3 - 1 =    | (3) 6 - 6 =    | (4) 8 - 3 =    |
| (5) 3 + 15 =   | (6) 12 + 4 =   | (7) 1 + 7 =    | (8) 7 + 10 =   |
| (9) 16 - 14 =  | (10) 10 + 2 =  | (11) 19 - 7 =  | (12) 8 - 8 =   |
| (13) 13 + 1 =  | (14) 8 + 1 =   | (15) 15 - 11 = | (16) 5 + 11 =  |
| (17) 13 - 9 =  | (18) 17 - 15 = | (19) 14 - 13 = | (20) 16 - 8 =  |
| (21) 15 - 2 =  | (22) 9 + 9 =   | (23) 15 + 1 =  | (24) 16 - 3 =  |
| (25) 9 + 2 =   | (26) 16 + 4 =  | (27) 2 + 1 =   | (28) 12 - 8 =  |
| (29) 6 + 4 =   | (30) 4 + 13 =  | (31) 11 + 9 =  | (32) 13 - 6 =  |
| (33) 12 + 1 =  | (34) 11 - 6 =  | (35) 15 - 3 =  | (36) 11 + 2 =  |
| (37) 12 + 4 =  | (38) 1 + 11 =  | (39) 12 - 9 =  | (40) 3 - 3 =   |
| (41) 9 + 3 =   | (42) 18 - 17 = | (43) 6 - 6 =   | (44) 4 - 1 =   |
| (45) 5 - 3 =   | (46) 13 - 6 =  | (47) 1 - 1 =   | (48) 5 - 4 =   |
| (49) 2 + 17 =  | (50) 2 + 5 =   | (51) 18 - 4 =  | (52) 13 - 11 = |
| (53) 1 + 17 =  | (54) 16 - 3 =  | (55) 9 - 2 =   | (56) 16 - 16 = |
| (57) 15 + 3 =  | (58) 17 + 2 =  | (59) 8 - 6 =   | (60) 17 - 4 =  |
| (61) 8 + 10 =  | (62) 9 + 2 =   | (63) 18 + 2 =  | (64) 4 - 2 =   |
| (65) 4 + 11 =  | (66) 18 + 1 =  | (67) 13 - 13 = | (68) 14 + 4 =  |
| (69) 6 - 4 =   | (70) 2 + 3 =   | (71) 6 + 5 =   | (72) 3 - 2 =   |
| (73) 4 + 5 =   | (74) 5 + 10 =  | (75) 9 - 6 =   | (76) 5 - 2 =   |
| (77) 3 + 10 =  | (78) 4 + 9 =   | (79) 6 - 5 =   | (80) 9 - 1 =   |
| (81) 19 - 11 = | (82) 12 + 3 =  | (83) 3 + 14 =  | (84) 10 - 7 =  |
| (85) 5 + 13 =  | (86) 9 - 7 =   | (87) 18 - 10 = | (88) 12 - 11 = |
| (89) 5 - 1 =   | (90) 12 - 4 =  | (91) 15 - 12 = | (92) 2 + 2 =   |
| (93) 8 + 11 =  | (94) 10 + 6 =  | (95) 17 + 3 =  | (96) 13 - 4 =  |
| (97) 10 - 4 =  | (98) 10 + 1 =  | (99) 15 - 1 =  | (100) 5 - 3 =  |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $11 - 4 =$   | (2) $14 + 6 =$   | (3) $7 + 6 =$    | (4) $19 - 12 =$   |
| (5) $10 + 2 =$   | (6) $5 - 2 =$    | (7) $1 + 18 =$   | (8) $4 - 2 =$     |
| (9) $1 + 6 =$    | (10) $8 + 2 =$   | (11) $7 + 2 =$   | (12) $17 + 3 =$   |
| (13) $10 - 1 =$  | (14) $17 - 2 =$  | (15) $5 + 15 =$  | (16) $3 + 14 =$   |
| (17) $9 - 2 =$   | (18) $16 - 14 =$ | (19) $17 - 4 =$  | (20) $17 + 2 =$   |
| (21) $8 - 2 =$   | (22) $12 + 2 =$  | (23) $1 - 1 =$   | (24) $15 + 1 =$   |
| (25) $5 + 13 =$  | (26) $15 + 4 =$  | (27) $18 - 4 =$  | (28) $18 + 1 =$   |
| (29) $18 - 12 =$ | (30) $12 - 8 =$  | (31) $4 + 2 =$   | (32) $7 - 2 =$    |
| (33) $15 - 15 =$ | (34) $8 + 9 =$   | (35) $15 + 5 =$  | (36) $14 - 6 =$   |
| (37) $12 + 6 =$  | (38) $8 + 3 =$   | (39) $15 + 2 =$  | (40) $17 - 8 =$   |
| (41) $2 - 2 =$   | (42) $1 + 8 =$   | (43) $3 + 3 =$   | (44) $11 + 7 =$   |
| (45) $9 - 8 =$   | (46) $1 + 7 =$   | (47) $6 + 8 =$   | (48) $13 - 11 =$  |
| (49) $14 + 2 =$  | (50) $2 - 1 =$   | (51) $8 - 7 =$   | (52) $12 + 8 =$   |
| (53) $11 - 11 =$ | (54) $10 - 7 =$  | (55) $17 + 1 =$  | (56) $19 - 10 =$  |
| (57) $19 + 1 =$  | (58) $19 - 7 =$  | (59) $4 + 4 =$   | (60) $16 - 10 =$  |
| (61) $1 + 10 =$  | (62) $3 + 8 =$   | (63) $6 - 3 =$   | (64) $9 + 5 =$    |
| (65) $19 - 4 =$  | (66) $6 + 2 =$   | (67) $8 + 10 =$  | (68) $12 - 1 =$   |
| (69) $7 + 5 =$   | (70) $14 - 3 =$  | (71) $13 - 9 =$  | (72) $11 - 10 =$  |
| (73) $3 - 2 =$   | (74) $6 - 2 =$   | (75) $10 + 10 =$ | (76) $7 - 1 =$    |
| (77) $10 - 8 =$  | (78) $7 - 3 =$   | (79) $11 + 5 =$  | (80) $7 + 8 =$    |
| (81) $1 + 2 =$   | (82) $4 + 2 =$   | (83) $8 - 2 =$   | (84) $8 + 7 =$    |
| (85) $3 + 7 =$   | (86) $11 + 5 =$  | (87) $18 - 5 =$  | (88) $11 + 1 =$   |
| (89) $10 + 5 =$  | (90) $14 - 11 =$ | (91) $7 + 9 =$   | (92) $15 + 2 =$   |
| (93) $5 - 3 =$   | (94) $15 + 1 =$  | (95) $14 - 10 =$ | (96) $7 - 4 =$    |
| (97) $1 + 18 =$  | (98) $3 + 2 =$   | (99) $12 + 4 =$  | (100) $19 - 19 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $14 - 4 =$   | (2) $2 - 2 =$    | (3) $16 - 4 =$   | (4) $2 + 6 =$    |
| (5) $4 - 4 =$    | (6) $13 - 11 =$  | (7) $4 + 15 =$   | (8) $15 + 4 =$   |
| (9) $13 + 5 =$   | (10) $5 - 4 =$   | (11) $5 - 5 =$   | (12) $19 - 9 =$  |
| (13) $11 - 11 =$ | (14) $19 - 17 =$ | (15) $2 - 1 =$   | (16) $19 + 1 =$  |
| (17) $17 + 2 =$  | (18) $19 - 10 =$ | (19) $14 + 5 =$  | (20) $5 - 1 =$   |
| (21) $14 + 3 =$  | (22) $6 - 2 =$   | (23) $12 + 2 =$  | (24) $4 + 11 =$  |
| (25) $13 - 2 =$  | (26) $18 + 1 =$  | (27) $12 - 9 =$  | (28) $12 - 4 =$  |
| (29) $10 - 6 =$  | (30) $19 - 15 =$ | (31) $15 + 5 =$  | (32) $1 - 1 =$   |
| (33) $7 + 5 =$   | (34) $16 + 3 =$  | (35) $10 + 7 =$  | (36) $13 + 1 =$  |
| (37) $12 + 5 =$  | (38) $8 - 5 =$   | (39) $15 + 3 =$  | (40) $6 - 3 =$   |
| (41) $15 - 13 =$ | (42) $18 + 1 =$  | (43) $12 - 1 =$  | (44) $3 - 2 =$   |
| (45) $9 - 6 =$   | (46) $3 + 4 =$   | (47) $9 + 8 =$   | (48) $2 + 4 =$   |
| (49) $9 + 5 =$   | (50) $4 + 4 =$   | (51) $6 - 1 =$   | (52) $13 + 3 =$  |
| (53) $3 - 3 =$   | (54) $8 + 11 =$  | (55) $18 + 2 =$  | (56) $5 - 4 =$   |
| (57) $19 + 1 =$  | (58) $4 - 4 =$   | (59) $14 - 10 =$ | (60) $4 + 15 =$  |
| (61) $4 - 2 =$   | (62) $11 - 8 =$  | (63) $5 + 10 =$  | (64) $18 - 5 =$  |
| (65) $9 + 2 =$   | (66) $14 + 6 =$  | (67) $11 - 5 =$  | (68) $15 - 7 =$  |
| (69) $2 + 8 =$   | (70) $8 - 7 =$   | (71) $8 + 5 =$   | (72) $19 - 7 =$  |
| (73) $6 + 2 =$   | (74) $6 + 4 =$   | (75) $11 + 5 =$  | (76) $9 - 8 =$   |
| (77) $15 + 3 =$  | (78) $14 + 5 =$  | (79) $6 - 4 =$   | (80) $6 + 9 =$   |
| (81) $1 + 12 =$  | (82) $7 + 3 =$   | (83) $16 + 1 =$  | (84) $15 - 6 =$  |
| (85) $2 + 6 =$   | (86) $19 - 19 =$ | (87) $8 + 7 =$   | (88) $6 + 11 =$  |
| (89) $6 + 10 =$  | (90) $1 - 1 =$   | (91) $12 + 2 =$  | (92) $13 - 10 =$ |
| (93) $1 + 13 =$  | (94) $9 - 3 =$   | (95) $9 - 7 =$   | (96) $19 - 5 =$  |
| (97) $9 + 9 =$   | (98) $8 - 3 =$   | (99) $8 + 1 =$   | (100) $15 - 4 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $5 + 14 =$   | (2) $12 + 2 =$   | (3) $18 + 1 =$   | (4) $7 - 4 =$    |
| (5) $5 + 7 =$    | (6) $7 - 7 =$    | (7) $11 + 6 =$   | (8) $13 - 1 =$   |
| (9) $12 - 9 =$   | (10) $3 - 2 =$   | (11) $14 + 4 =$  | (12) $8 + 11 =$  |
| (13) $5 - 4 =$   | (14) $2 - 1 =$   | (15) $18 - 5 =$  | (16) $16 + 4 =$  |
| (17) $6 + 1 =$   | (18) $11 + 9 =$  | (19) $10 + 2 =$  | (20) $9 - 8 =$   |
| (21) $11 + 8 =$  | (22) $6 - 3 =$   | (23) $4 + 10 =$  | (24) $4 + 9 =$   |
| (25) $10 + 8 =$  | (26) $17 + 2 =$  | (27) $2 - 2 =$   | (28) $4 - 1 =$   |
| (29) $11 + 2 =$  | (30) $16 - 10 =$ | (31) $16 - 6 =$  | (32) $10 + 1 =$  |
| (33) $15 + 1 =$  | (34) $17 + 1 =$  | (35) $13 - 5 =$  | (36) $18 - 10 =$ |
| (37) $6 - 1 =$   | (38) $14 + 6 =$  | (39) $18 + 2 =$  | (40) $19 + 1 =$  |
| (41) $19 - 19 =$ | (42) $3 - 1 =$   | (43) $5 - 3 =$   | (44) $14 - 8 =$  |
| (45) $2 + 13 =$  | (46) $1 + 17 =$  | (47) $12 + 4 =$  | (48) $14 - 3 =$  |
| (49) $3 + 2 =$   | (50) $15 + 4 =$  | (51) $13 - 6 =$  | (52) $17 + 3 =$  |
| (53) $16 + 3 =$  | (54) $9 - 6 =$   | (55) $16 + 1 =$  | (56) $1 + 4 =$   |
| (57) $3 + 4 =$   | (58) $4 + 15 =$  | (59) $13 + 4 =$  | (60) $8 - 7 =$   |
| (61) $4 + 7 =$   | (62) $9 + 4 =$   | (63) $13 + 5 =$  | (64) $4 + 1 =$   |
| (65) $3 - 2 =$   | (66) $14 - 10 =$ | (67) $13 - 4 =$  | (68) $12 + 4 =$  |
| (69) $3 + 9 =$   | (70) $8 + 1 =$   | (71) $16 - 3 =$  | (72) $15 - 6 =$  |
| (73) $16 - 4 =$  | (74) $7 - 5 =$   | (75) $1 - 1 =$   | (76) $12 + 7 =$  |
| (77) $2 - 2 =$   | (78) $6 + 2 =$   | (79) $9 - 4 =$   | (80) $17 + 1 =$  |
| (81) $5 - 2 =$   | (82) $10 + 1 =$  | (83) $8 + 3 =$   | (84) $11 - 2 =$  |
| (85) $11 - 3 =$  | (86) $9 - 3 =$   | (87) $13 + 5 =$  | (88) $12 - 6 =$  |
| (89) $14 - 1 =$  | (90) $19 + 1 =$  | (91) $18 - 9 =$  | (92) $10 + 7 =$  |
| (93) $4 - 4 =$   | (94) $11 - 10 =$ | (95) $3 - 1 =$   | (96) $17 - 11 =$ |
| (97) $4 - 1 =$   | (98) $8 - 7 =$   | (99) $19 - 19 =$ | (100) $9 - 5 =$  |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 1	(2) 20	(3) 9	(4) 1	(5) 15	(6) 2	(7) 1	(8) 5
(9) 5	(10) 4	(11) 8	(12) 16	(13) 19	(14) 14	(15) 17	(16) 0
(17) 8	(18) 14	(19) 19	(20) 3	(21) 8	(22) 12	(23) 20	(24) 8
(25) 12	(26) 19	(27) 17	(28) 2	(29) 18	(30) 19	(31) 14	(32) 3
(33) 19	(34) 3	(35) 19	(36) 16	(37) 19	(38) 16	(39) 2	(40) 1
(41) 3	(42) 2	(43) 4	(44) 0	(45) 10	(46) 9	(47) 14	(48) 17
(49) 9	(50) 16	(51) 4	(52) 7	(53) 4	(54) 17	(55) 20	(56) 19
(57) 18	(58) 20	(59) 13	(60) 11	(61) 10	(62) 12	(63) 14	(64) 17
(65) 15	(66) 18	(67) 16	(68) 8	(69) 9	(70) 6	(71) 12	(72) 15
(73) 0	(74) 5	(75) 20	(76) 10	(77) 19	(78) 20	(79) 18	(80) 0
(81) 2	(82) 0	(83) 20	(84) 3	(85) 16	(86) 4	(87) 11	(88) 16
(89) 2	(90) 18	(91) 0	(92) 19	(93) 6	(94) 5	(95) 7	(96) 18
(97) 0	(98) 3	(99) 5	(100) 8				

## 第2页答案

(1) 0	(2) 15	(3) 18	(4) 17	(5) 1	(6) 0	(7) 4	(8) 5
(9) 10	(10) 9	(11) 16	(12) 17	(13) 6	(14) 19	(15) 3	(16) 3
(17) 1	(18) 16	(19) 14	(20) 5	(21) 5	(22) 0	(23) 19	(24) 4
(25) 6	(26) 15	(27) 4	(28) 14	(29) 0	(30) 13	(31) 3	(32) 12
(33) 0	(34) 20	(35) 9	(36) 0	(37) 1	(38) 17	(39) 7	(40) 12
(41) 20	(42) 16	(43) 18	(44) 14	(45) 20	(46) 5	(47) 7	(48) 1
(49) 15	(50) 1	(51) 8	(52) 20	(53) 13	(54) 4	(55) 5	(56) 18
(57) 16	(58) 0	(59) 7	(60) 10	(61) 13	(62) 20	(63) 10	(64) 17
(65) 13	(66) 1	(67) 2	(68) 10	(69) 11	(70) 16	(71) 4	(72) 12
(73) 1	(74) 15	(75) 3	(76) 18	(77) 17	(78) 10	(79) 19	(80) 14
(81) 16	(82) 18	(83) 6	(84) 1	(85) 20	(86) 18	(87) 4	(88) 3
(89) 19	(90) 20	(91) 15	(92) 11	(93) 16	(94) 4	(95) 2	(96) 9
(97) 7	(98) 16	(99) 14	(100) 2				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 0 (2) 20 (3) 4 (4) 9 (5) 18 (6) 1 (7) 3 (8) 6  
(9) 3 (10) 19 (11) 3 (12) 11 (13) 0 (14) 14 (15) 7 (16) 2  
(17) 2 (18) 7 (19) 10 (20) 0 (21) 11 (22) 4 (23) 18 (24) 5  
(25) 20 (26) 19 (27) 1 (28) 18 (29) 8 (30) 3 (31) 18 (32) 3  
(33) 17 (34) 18 (35) 2 (36) 16 (37) 19 (38) 0 (39) 5 (40) 14  
(41) 16 (42) 0 (43) 13 (44) 9 (45) 14 (46) 20 (47) 9 (48) 0  
(49) 20 (50) 7 (51) 10 (52) 10 (53) 5 (54) 14 (55) 17 (56) 14  
(57) 4 (58) 6 (59) 17 (60) 2 (61) 4 (62) 1 (63) 2 (64) 4  
(65) 6 (66) 19 (67) 20 (68) 17 (69) 0 (70) 18 (71) 3 (72) 4  
(73) 7 (74) 0 (75) 2 (76) 1 (77) 2 (78) 19 (79) 19 (80) 18  
(81) 6 (82) 2 (83) 15 (84) 0 (85) 3 (86) 11 (87) 5 (88) 7  
(89) 20 (90) 7 (91) 0 (92) 1 (93) 1 (94) 1 (95) 16 (96) 11  
(97) 0 (98) 3 (99) 19 (100) 17

## 第4页答案

(1) 19 (2) 2 (3) 0 (4) 5 (5) 18 (6) 16 (7) 8 (8) 17  
(9) 2 (10) 12 (11) 12 (12) 0 (13) 14 (14) 9 (15) 4 (16) 16  
(17) 4 (18) 2 (19) 1 (20) 8 (21) 13 (22) 18 (23) 16 (24) 13  
(25) 11 (26) 20 (27) 3 (28) 4 (29) 10 (30) 17 (31) 20 (32) 7  
(33) 13 (34) 5 (35) 12 (36) 13 (37) 16 (38) 12 (39) 3 (40) 0  
(41) 12 (42) 1 (43) 0 (44) 3 (45) 2 (46) 7 (47) 0 (48) 1  
(49) 19 (50) 7 (51) 14 (52) 2 (53) 18 (54) 13 (55) 7 (56) 0  
(57) 18 (58) 19 (59) 2 (60) 13 (61) 18 (62) 11 (63) 20 (64) 2  
(65) 15 (66) 19 (67) 0 (68) 18 (69) 2 (70) 5 (71) 11 (72) 1  
(73) 9 (74) 15 (75) 3 (76) 3 (77) 13 (78) 13 (79) 1 (80) 8  
(81) 8 (82) 15 (83) 17 (84) 3 (85) 18 (86) 2 (87) 8 (88) 1  
(89) 4 (90) 8 (91) 3 (92) 4 (93) 19 (94) 16 (95) 20 (96) 9  
(97) 6 (98) 11 (99) 14 (100) 2

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 7	(2) 20	(3) 13	(4) 7	(5) 12	(6) 3	(7) 19	(8) 2
(9) 7	(10) 10	(11) 9	(12) 20	(13) 9	(14) 15	(15) 20	(16) 17
(17) 7	(18) 2	(19) 13	(20) 19	(21) 6	(22) 14	(23) 0	(24) 16
(25) 18	(26) 19	(27) 14	(28) 19	(29) 6	(30) 4	(31) 6	(32) 5
(33) 0	(34) 17	(35) 20	(36) 8	(37) 18	(38) 11	(39) 17	(40) 9
(41) 0	(42) 9	(43) 6	(44) 18	(45) 1	(46) 8	(47) 14	(48) 2
(49) 16	(50) 1	(51) 1	(52) 20	(53) 0	(54) 3	(55) 18	(56) 9
(57) 20	(58) 12	(59) 8	(60) 6	(61) 11	(62) 11	(63) 3	(64) 14
(65) 15	(66) 8	(67) 18	(68) 11	(69) 12	(70) 11	(71) 4	(72) 1
(73) 1	(74) 4	(75) 20	(76) 6	(77) 2	(78) 4	(79) 16	(80) 15
(81) 3	(82) 6	(83) 6	(84) 15	(85) 10	(86) 16	(87) 13	(88) 12
(89) 15	(90) 3	(91) 16	(92) 17	(93) 2	(94) 16	(95) 4	(96) 3
(97) 19	(98) 5	(99) 16	(100) 0				

## 第6页答案

(1) 10	(2) 0	(3) 12	(4) 8	(5) 0	(6) 2	(7) 19	(8) 19
(9) 18	(10) 1	(11) 0	(12) 10	(13) 0	(14) 2	(15) 1	(16) 20
(17) 19	(18) 9	(19) 19	(20) 4	(21) 17	(22) 4	(23) 14	(24) 15
(25) 11	(26) 19	(27) 3	(28) 8	(29) 4	(30) 4	(31) 20	(32) 0
(33) 12	(34) 19	(35) 17	(36) 14	(37) 17	(38) 3	(39) 18	(40) 3
(41) 2	(42) 19	(43) 11	(44) 1	(45) 3	(46) 7	(47) 17	(48) 6
(49) 14	(50) 8	(51) 5	(52) 16	(53) 0	(54) 19	(55) 20	(56) 1
(57) 20	(58) 0	(59) 4	(60) 19	(61) 2	(62) 3	(63) 15	(64) 13
(65) 11	(66) 20	(67) 6	(68) 8	(69) 10	(70) 1	(71) 13	(72) 12
(73) 8	(74) 10	(75) 16	(76) 1	(77) 18	(78) 19	(79) 2	(80) 15
(81) 13	(82) 10	(83) 17	(84) 9	(85) 8	(86) 0	(87) 15	(88) 17
(89) 16	(90) 0	(91) 14	(92) 3	(93) 14	(94) 6	(95) 2	(96) 14
(97) 18	(98) 5	(99) 9	(100) 11				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 19  | (2) 14  | (3) 19  | (4) 3   | (5) 12  | (6) 0   | (7) 17  | (8) 12  |
| (9) 3   | (10) 1  | (11) 18 | (12) 19 | (13) 1  | (14) 1  | (15) 13 | (16) 20 |
| (17) 7  | (18) 20 | (19) 12 | (20) 1  | (21) 19 | (22) 3  | (23) 14 | (24) 13 |
| (25) 18 | (26) 19 | (27) 0  | (28) 3  | (29) 13 | (30) 6  | (31) 10 | (32) 11 |
| (33) 16 | (34) 18 | (35) 8  | (36) 8  | (37) 5  | (38) 20 | (39) 20 | (40) 20 |
| (41) 0  | (42) 2  | (43) 2  | (44) 6  | (45) 15 | (46) 18 | (47) 16 | (48) 11 |
| (49) 5  | (50) 19 | (51) 7  | (52) 20 | (53) 19 | (54) 3  | (55) 17 | (56) 5  |
| (57) 7  | (58) 19 | (59) 17 | (60) 1  | (61) 11 | (62) 13 | (63) 18 | (64) 5  |
| (65) 1  | (66) 4  | (67) 9  | (68) 16 | (69) 12 | (70) 9  | (71) 13 | (72) 9  |
| (73) 12 | (74) 2  | (75) 0  | (76) 19 | (77) 0  | (78) 8  | (79) 5  | (80) 18 |
| (81) 3  | (82) 11 | (83) 11 | (84) 9  | (85) 8  | (86) 6  | (87) 18 | (88) 6  |
| (89) 13 | (90) 20 | (91) 9  | (92) 17 | (93) 0  | (94) 1  | (95) 2  | (96) 6  |
| (97) 3  | (98) 1  | (99) 0  | (100) 4 |         |         |         |         |