

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $8 + 10 =$ | (2) $15 + 3 =$ | (3) $10 + 3 =$ | (4) $13 + 3 =$ |
| (5) $11 + 4 =$ | (6) $3 + 4 =$ | (7) $4 + 14 =$ | (8) $13 + 1 =$ |
| (9) $17 + 3 =$ | (10) $1 + 7 =$ | (11) $5 + 15 =$ | (12) $5 + 7 =$ |
| (13) $3 + 2 =$ | (14) $12 + 3 =$ | (15) $16 + 2 =$ | (16) $4 + 4 =$ |
| (17) $19 + 1 =$ | (18) $2 + 11 =$ | (19) $13 + 4 =$ | (20) $9 + 2 =$ |
| (21) $14 + 1 =$ | (22) $10 + 8 =$ | (23) $1 + 9 =$ | (24) $8 + 8 =$ |
| (25) $12 + 2 =$ | (26) $10 + 9 =$ | (27) $15 + 2 =$ | (28) $8 + 2 =$ |
| (29) $16 + 4 =$ | (30) $13 + 6 =$ | (31) $14 + 3 =$ | (32) $10 + 7 =$ |
| (33) $14 + 5 =$ | (34) $8 + 1 =$ | (35) $1 + 17 =$ | (36) $14 + 4 =$ |
| (37) $15 + 5 =$ | (38) $19 + 1 =$ | (39) $6 + 2 =$ | (40) $14 + 5 =$ |
| (41) $4 + 1 =$ | (42) $10 + 5 =$ | (43) $1 + 18 =$ | (44) $18 + 1 =$ |
| (45) $7 + 8 =$ | (46) $6 + 12 =$ | (47) $14 + 3 =$ | (48) $11 + 1 =$ |
| (49) $1 + 1 =$ | (50) $16 + 2 =$ | (51) $16 + 1 =$ | (52) $10 + 6 =$ |
| (53) $7 + 3 =$ | (54) $14 + 1 =$ | (55) $4 + 15 =$ | (56) $12 + 2 =$ |
| (57) $9 + 3 =$ | (58) $9 + 9 =$ | (59) $17 + 2 =$ | (60) $5 + 12 =$ |
| (61) $3 + 6 =$ | (62) $5 + 11 =$ | (63) $2 + 2 =$ | (64) $8 + 7 =$ |
| (65) $3 + 5 =$ | (66) $17 + 1 =$ | (67) $16 + 4 =$ | (68) $2 + 9 =$ |
| (69) $15 + 4 =$ | (70) $18 + 2 =$ | (71) $13 + 5 =$ | (72) $3 + 7 =$ |
| (73) $5 + 13 =$ | (74) $3 + 13 =$ | (75) $19 + 1 =$ | (76) $8 + 12 =$ |
| (77) $7 + 5 =$ | (78) $14 + 2 =$ | (79) $18 + 1 =$ | (80) $17 + 3 =$ |
| (81) $5 + 7 =$ | (82) $11 + 9 =$ | (83) $7 + 12 =$ | (84) $14 + 5 =$ |
| (85) $15 + 3 =$ | (86) $11 + 5 =$ | (87) $2 + 16 =$ | (88) $2 + 14 =$ |
| (89) $10 + 5 =$ | (90) $7 + 1 =$ | (91) $4 + 7 =$ | (92) $11 + 6 =$ |
| (93) $16 + 3 =$ | (94) $6 + 14 =$ | (95) $4 + 1 =$ | (96) $10 + 9 =$ |
| (97) $3 + 8 =$ | (98) $7 + 10 =$ | (99) $1 + 3 =$ | (100) $2 + 12 =$ |

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(1) $6 + 9 =$

(2) $6 + 3 =$

(3) $15 + 1 =$

(4) $1 + 5 =$

(5) $8 + 5 =$

(6) $9 + 8 =$

(7) $12 + 2 =$

(8) $4 + 8 =$

(9) $6 + 4 =$

(10) $7 + 11 =$

(11) $11 + 8 =$

(12) $10 + 6 =$

(13) $11 + 1 =$

(14) $15 + 5 =$

(15) $4 + 14 =$

(16) $1 + 18 =$

(17) $9 + 3 =$

(18) $13 + 4 =$

(19) $5 + 13 =$

(20) $10 + 7 =$

(21) $11 + 2 =$

(22) $6 + 8 =$

(23) $7 + 6 =$

(24) $13 + 3 =$

(25) $14 + 1 =$

(26) $11 + 9 =$

(27) $8 + 4 =$

(28) $10 + 2 =$

(29) $18 + 2 =$

(30) $1 + 5 =$

(31) $6 + 7 =$

(32) $14 + 5 =$

(33) $9 + 1 =$

(34) $11 + 8 =$

(35) $13 + 1 =$

(36) $1 + 3 =$

(37) $19 + 1 =$

(38) $7 + 11 =$

(39) $17 + 1 =$

(40) $11 + 6 =$

(41) $6 + 11 =$

(42) $18 + 1 =$

(43) $16 + 2 =$

(44) $4 + 10 =$

(45) $9 + 3 =$

(46) $12 + 1 =$

(47) $13 + 7 =$

(48) $7 + 12 =$

(49) $14 + 6 =$

(50) $10 + 1 =$

(51) $1 + 1 =$

(52) $14 + 2 =$

(53) $8 + 11 =$

(54) $5 + 2 =$

(55) $10 + 5 =$

(56) $15 + 2 =$

(57) $3 + 17 =$

(58) $2 + 8 =$

(59) $7 + 13 =$

(60) $4 + 12 =$

(61) $14 + 1 =$

(62) $16 + 3 =$

(63) $3 + 8 =$

(64) $17 + 3 =$

(65) $10 + 10 =$

(66) $17 + 3 =$

(67) $9 + 10 =$

(68) $2 + 4 =$

(69) $11 + 6 =$

(70) $10 + 7 =$

(71) $19 + 1 =$

(72) $4 + 11 =$

(73) $18 + 1 =$

(74) $2 + 14 =$

(75) $4 + 6 =$

(76) $1 + 10 =$

(77) $9 + 3 =$

(78) $13 + 3 =$

(79) $6 + 5 =$

(80) $12 + 3 =$

(81) $2 + 5 =$

(82) $1 + 1 =$

(83) $2 + 2 =$

(84) $13 + 4 =$

(85) $6 + 7 =$

(86) $5 + 10 =$

(87) $2 + 8 =$

(88) $1 + 14 =$

(89) $13 + 5 =$

(90) $2 + 13 =$

(91) $7 + 13 =$

(92) $3 + 9 =$

(93) $16 + 1 =$

(94) $4 + 9 =$

(95) $7 + 7 =$

(96) $8 + 5 =$

(97) $18 + 2 =$

(98) $4 + 5 =$

(99) $8 + 6 =$

(100) $7 + 4 =$

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姓名 _____

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(1) $3 + 17 =$

(2) $2 + 17 =$

(3) $11 + 2 =$

(4) $14 + 1 =$

(5) $16 + 3 =$

(6) $5 + 13 =$

(7) $3 + 16 =$

(8) $9 + 5 =$

(9) $3 + 8 =$

(10) $6 + 8 =$

(11) $3 + 2 =$

(12) $15 + 3 =$

(13) $7 + 5 =$

(14) $3 + 3 =$

(15) $5 + 11 =$

(16) $11 + 7 =$

(17) $5 + 4 =$

(18) $12 + 7 =$

(19) $7 + 4 =$

(20) $3 + 10 =$

(21) $17 + 1 =$

(22) $1 + 17 =$

(23) $7 + 2 =$

(24) $9 + 4 =$

(25) $6 + 4 =$

(26) $19 + 1 =$

(27) $5 + 11 =$

(28) $9 + 1 =$

(29) $6 + 14 =$

(30) $13 + 1 =$

(31) $13 + 2 =$

(32) $7 + 6 =$

(33) $8 + 1 =$

(34) $4 + 3 =$

(35) $8 + 3 =$

(36) $1 + 7 =$

(37) $14 + 3 =$

(38) $4 + 11 =$

(39) $4 + 10 =$

(40) $10 + 5 =$

(41) $10 + 8 =$

(42) $2 + 12 =$

(43) $6 + 1 =$

(44) $3 + 9 =$

(45) $14 + 1 =$

(46) $6 + 5 =$

(47) $8 + 7 =$

(48) $1 + 19 =$

(49) $18 + 1 =$

(50) $3 + 7 =$

(51) $9 + 9 =$

(52) $18 + 2 =$

(53) $2 + 4 =$

(54) $16 + 1 =$

(55) $18 + 1 =$

(56) $12 + 5 =$

(57) $2 + 3 =$

(58) $4 + 12 =$

(59) $3 + 1 =$

(60) $4 + 11 =$

(61) $11 + 7 =$

(62) $4 + 3 =$

(63) $13 + 1 =$

(64) $15 + 3 =$

(65) $7 + 1 =$

(66) $14 + 3 =$

(67) $16 + 4 =$

(68) $7 + 13 =$

(69) $5 + 9 =$

(70) $8 + 11 =$

(71) $4 + 13 =$

(72) $18 + 2 =$

(73) $19 + 1 =$

(74) $3 + 11 =$

(75) $5 + 11 =$

(76) $2 + 18 =$

(77) $5 + 13 =$

(78) $13 + 4 =$

(79) $14 + 5 =$

(80) $17 + 3 =$

(81) $16 + 1 =$

(82) $16 + 2 =$

(83) $17 + 2 =$

(84) $15 + 1 =$

(85) $9 + 2 =$

(86) $12 + 7 =$

(87) $7 + 4 =$

(88) $8 + 3 =$

(89) $17 + 1 =$

(90) $6 + 6 =$

(91) $6 + 5 =$

(92) $3 + 7 =$

(93) $7 + 8 =$

(94) $10 + 9 =$

(95) $1 + 6 =$

(96) $3 + 16 =$

(97) $5 + 3 =$

(98) $13 + 7 =$

(99) $4 + 16 =$

(100) $2 + 10 =$

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|-----------------|------------------|-----------------|------------------|
| (1) $8 + 7 =$ | (2) $15 + 5 =$ | (3) $7 + 7 =$ | (4) $9 + 2 =$ |
| (5) $4 + 13 =$ | (6) $5 + 5 =$ | (7) $3 + 3 =$ | (8) $7 + 10 =$ |
| (9) $15 + 2 =$ | (10) $2 + 15 =$ | (11) $4 + 16 =$ | (12) $16 + 4 =$ |
| (13) $10 + 2 =$ | (14) $14 + 5 =$ | (15) $3 + 9 =$ | (16) $17 + 2 =$ |
| (17) $16 + 2 =$ | (18) $7 + 13 =$ | (19) $11 + 4 =$ | (20) $3 + 4 =$ |
| (21) $18 + 2 =$ | (22) $19 + 1 =$ | (23) $7 + 1 =$ | (24) $3 + 10 =$ |
| (25) $16 + 1 =$ | (26) $8 + 11 =$ | (27) $9 + 6 =$ | (28) $7 + 5 =$ |
| (29) $1 + 11 =$ | (30) $10 + 10 =$ | (31) $1 + 19 =$ | (32) $13 + 5 =$ |
| (33) $12 + 1 =$ | (34) $5 + 3 =$ | (35) $7 + 12 =$ | (36) $12 + 6 =$ |
| (37) $16 + 3 =$ | (38) $8 + 3 =$ | (39) $13 + 1 =$ | (40) $10 + 4 =$ |
| (41) $13 + 7 =$ | (42) $3 + 15 =$ | (43) $12 + 4 =$ | (44) $8 + 8 =$ |
| (45) $2 + 11 =$ | (46) $12 + 5 =$ | (47) $6 + 5 =$ | (48) $2 + 16 =$ |
| (49) $7 + 2 =$ | (50) $6 + 9 =$ | (51) $7 + 4 =$ | (52) $6 + 3 =$ |
| (53) $1 + 4 =$ | (54) $9 + 5 =$ | (55) $15 + 1 =$ | (56) $15 + 2 =$ |
| (57) $10 + 1 =$ | (58) $4 + 16 =$ | (59) $17 + 1 =$ | (60) $2 + 10 =$ |
| (61) $3 + 9 =$ | (62) $9 + 9 =$ | (63) $5 + 8 =$ | (64) $19 + 1 =$ |
| (65) $10 + 3 =$ | (66) $17 + 3 =$ | (67) $3 + 11 =$ | (68) $16 + 3 =$ |
| (69) $18 + 1 =$ | (70) $5 + 15 =$ | (71) $10 + 5 =$ | (72) $14 + 3 =$ |
| (73) $7 + 7 =$ | (74) $3 + 6 =$ | (75) $14 + 4 =$ | (76) $14 + 5 =$ |
| (77) $5 + 14 =$ | (78) $1 + 15 =$ | (79) $13 + 1 =$ | (80) $3 + 15 =$ |
| (81) $13 + 3 =$ | (82) $6 + 11 =$ | (83) $12 + 1 =$ | (84) $6 + 10 =$ |
| (85) $7 + 12 =$ | (86) $11 + 2 =$ | (87) $11 + 6 =$ | (88) $10 + 4 =$ |
| (89) $13 + 4 =$ | (90) $9 + 4 =$ | (91) $11 + 8 =$ | (92) $12 + 8 =$ |
| (93) $12 + 6 =$ | (94) $6 + 3 =$ | (95) $15 + 3 =$ | (96) $3 + 17 =$ |
| (97) $6 + 5 =$ | (98) $7 + 2 =$ | (99) $2 + 12 =$ | (100) $14 + 2 =$ |

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(1) $11 + 4 =$

(2) $8 + 7 =$

(3) $11 + 6 =$

(4) $2 + 4 =$

(5) $5 + 7 =$

(6) $7 + 1 =$

(7) $15 + 1 =$

(8) $6 + 3 =$

(9) $3 + 7 =$

(10) $19 + 1 =$

(11) $6 + 7 =$

(12) $16 + 3 =$

(13) $14 + 4 =$

(14) $12 + 4 =$

(15) $5 + 11 =$

(16) $2 + 5 =$

(17) $2 + 3 =$

(18) $2 + 2 =$

(19) $5 + 8 =$

(20) $6 + 9 =$

(21) $11 + 4 =$

(22) $17 + 1 =$

(23) $9 + 8 =$

(24) $4 + 6 =$

(25) $17 + 2 =$

(26) $1 + 6 =$

(27) $10 + 2 =$

(28) $3 + 12 =$

(29) $8 + 3 =$

(30) $11 + 9 =$

(31) $2 + 7 =$

(32) $13 + 3 =$

(33) $18 + 2 =$

(34) $2 + 9 =$

(35) $9 + 2 =$

(36) $17 + 3 =$

(37) $3 + 5 =$

(38) $11 + 5 =$

(39) $1 + 18 =$

(40) $11 + 7 =$

(41) $13 + 1 =$

(42) $3 + 3 =$

(43) $6 + 11 =$

(44) $7 + 2 =$

(45) $6 + 13 =$

(46) $10 + 7 =$

(47) $9 + 6 =$

(48) $7 + 6 =$

(49) $13 + 6 =$

(50) $15 + 5 =$

(51) $15 + 4 =$

(52) $3 + 15 =$

(53) $16 + 4 =$

(54) $5 + 15 =$

(55) $16 + 1 =$

(56) $3 + 1 =$

(57) $4 + 7 =$

(58) $12 + 8 =$

(59) $7 + 8 =$

(60) $15 + 3 =$

(61) $9 + 3 =$

(62) $10 + 9 =$

(63) $19 + 1 =$

(64) $15 + 2 =$

(65) $13 + 3 =$

(66) $15 + 4 =$

(67) $9 + 8 =$

(68) $12 + 7 =$

(69) $18 + 1 =$

(70) $7 + 5 =$

(71) $5 + 7 =$

(72) $16 + 4 =$

(73) $9 + 1 =$

(74) $10 + 7 =$

(75) $15 + 5 =$

(76) $14 + 1 =$

(77) $9 + 4 =$

(78) $10 + 8 =$

(79) $6 + 10 =$

(80) $1 + 13 =$

(81) $5 + 15 =$

(82) $8 + 12 =$

(83) $15 + 1 =$

(84) $1 + 10 =$

(85) $17 + 3 =$

(86) $12 + 4 =$

(87) $18 + 2 =$

(88) $17 + 1 =$

(89) $14 + 6 =$

(90) $5 + 5 =$

(91) $19 + 1 =$

(92) $4 + 12 =$

(93) $16 + 4 =$

(94) $6 + 10 =$

(95) $11 + 1 =$

(96) $2 + 11 =$

(97) $12 + 6 =$

(98) $2 + 15 =$

(99) $8 + 3 =$

(100) $11 + 8 =$

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(1) $12 + 4 =$

(2) $9 + 9 =$

(3) $14 + 5 =$

(4) $2 + 6 =$

(5) $1 + 8 =$

(6) $2 + 5 =$

(7) $4 + 8 =$

(8) $15 + 3 =$

(9) $9 + 7 =$

(10) $3 + 8 =$

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(14) $13 + 2 =$

(15) $6 + 3 =$

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(17) $7 + 8 =$

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(23) $10 + 3 =$

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(31) $9 + 2 =$

(32) $7 + 10 =$

(33) $3 + 9 =$

(34) $7 + 3 =$

(35) $1 + 1 =$

(36) $5 + 11 =$

(37) $10 + 4 =$

(38) $12 + 8 =$

(39) $15 + 5 =$

(40) $13 + 4 =$

(41) $4 + 8 =$

(42) $11 + 5 =$

(43) $18 + 1 =$

(44) $12 + 8 =$

(45) $8 + 9 =$

(46) $16 + 1 =$

(47) $5 + 10 =$

(48) $6 + 3 =$

(49) $5 + 9 =$

(50) $17 + 3 =$

(51) $1 + 1 =$

(52) $7 + 1 =$

(53) $7 + 13 =$

(54) $8 + 2 =$

(55) $18 + 2 =$

(56) $17 + 2 =$

(57) $8 + 1 =$

(58) $1 + 9 =$

(59) $13 + 1 =$

(60) $1 + 13 =$

(61) $15 + 1 =$

(62) $19 + 1 =$

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(65) $10 + 6 =$

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(69) $6 + 14 =$

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(72) $9 + 1 =$

(73) $1 + 6 =$

(74) $8 + 7 =$

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(78) $6 + 12 =$

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(82) $2 + 17 =$

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(84) $16 + 3 =$

(85) $8 + 8 =$

(86) $8 + 5 =$

(87) $2 + 10 =$

(88) $4 + 5 =$

(89) $18 + 1 =$

(90) $11 + 3 =$

(91) $17 + 3 =$

(92) $10 + 1 =$

(93) $9 + 1 =$

(94) $16 + 2 =$

(95) $1 + 9 =$

(96) $3 + 11 =$

(97) $6 + 11 =$

(98) $16 + 4 =$

(99) $8 + 12 =$

(100) $12 + 4 =$

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(1) $15 + 3 =$

(2) $19 + 1 =$

(3) $1 + 11 =$

(4) $3 + 9 =$

(5) $15 + 5 =$

(6) $13 + 5 =$

(7) $2 + 11 =$

(8) $14 + 5 =$

(9) $16 + 3 =$

(10) $1 + 3 =$

(11) $6 + 7 =$

(12) $7 + 11 =$

(13) $3 + 4 =$

(14) $6 + 5 =$

(15) $9 + 6 =$

(16) $12 + 5 =$

(17) $5 + 10 =$

(18) $7 + 3 =$

(19) $8 + 4 =$

(20) $14 + 6 =$

(21) $2 + 16 =$

(22) $15 + 4 =$

(23) $7 + 9 =$

(24) $5 + 7 =$

(25) $6 + 3 =$

(26) $7 + 4 =$

(27) $4 + 6 =$

(28) $4 + 8 =$

(29) $15 + 2 =$

(30) $2 + 15 =$

(31) $6 + 4 =$

(32) $3 + 15 =$

(33) $9 + 5 =$

(34) $12 + 3 =$

(35) $7 + 6 =$

(36) $16 + 3 =$

(37) $7 + 2 =$

(38) $4 + 10 =$

(39) $10 + 9 =$

(40) $8 + 4 =$

(41) $3 + 9 =$

(42) $9 + 9 =$

(43) $18 + 1 =$

(44) $11 + 3 =$

(45) $7 + 3 =$

(46) $13 + 3 =$

(47) $11 + 6 =$

(48) $3 + 6 =$

(49) $15 + 4 =$

(50) $2 + 8 =$

(51) $13 + 6 =$

(52) $19 + 1 =$

(53) $10 + 5 =$

(54) $8 + 7 =$

(55) $9 + 4 =$

(56) $17 + 3 =$

(57) $15 + 5 =$

(58) $6 + 3 =$

(59) $3 + 11 =$

(60) $9 + 1 =$

(61) $10 + 3 =$

(62) $5 + 5 =$

(63) $8 + 8 =$

(64) $12 + 7 =$

(65) $3 + 5 =$

(66) $15 + 3 =$

(67) $16 + 4 =$

(68) $17 + 1 =$

(69) $3 + 10 =$

(70) $4 + 6 =$

(71) $14 + 3 =$

(72) $8 + 2 =$

(73) $12 + 5 =$

(74) $18 + 2 =$

(75) $17 + 2 =$

(76) $9 + 3 =$

(77) $10 + 4 =$

(78) $13 + 5 =$

(79) $9 + 5 =$

(80) $5 + 10 =$

(81) $11 + 1 =$

(82) $4 + 11 =$

(83) $9 + 11 =$

(84) $5 + 1 =$

(85) $7 + 12 =$

(86) $11 + 5 =$

(87) $2 + 6 =$

(88) $14 + 6 =$

(89) $7 + 3 =$

(90) $15 + 4 =$

(91) $4 + 6 =$

(92) $12 + 6 =$

(93) $2 + 9 =$

(94) $7 + 10 =$

(95) $19 + 1 =$

(96) $4 + 2 =$

(97) $5 + 15 =$

(98) $3 + 16 =$

(99) $4 + 1 =$

(100) $12 + 7 =$

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 18 | (3) 13 | (4) 16 |
| (5) 15 | (6) 7 | (7) 18 | (8) 14 |
| (9) 20 | (10) 8 | (11) 20 | (12) 12 |
| (13) 5 | (14) 15 | (15) 18 | (16) 8 |
| (17) 20 | (18) 13 | (19) 17 | (20) 11 |
| (21) 15 | (22) 18 | (23) 10 | (24) 16 |
| (25) 14 | (26) 19 | (27) 17 | (28) 10 |
| (29) 20 | (30) 19 | (31) 17 | (32) 17 |
| (33) 19 | (34) 9 | (35) 18 | (36) 18 |
| (37) 20 | (38) 20 | (39) 8 | (40) 19 |
| (41) 5 | (42) 15 | (43) 19 | (44) 19 |
| (45) 15 | (46) 18 | (47) 17 | (48) 12 |
| (49) 2 | (50) 18 | (51) 17 | (52) 16 |
| (53) 10 | (54) 15 | (55) 19 | (56) 14 |
| (57) 12 | (58) 18 | (59) 19 | (60) 17 |
| (61) 9 | (62) 16 | (63) 4 | (64) 15 |
| (65) 8 | (66) 18 | (67) 20 | (68) 11 |
| (69) 19 | (70) 20 | (71) 18 | (72) 10 |
| (73) 18 | (74) 16 | (75) 20 | (76) 20 |
| (77) 12 | (78) 16 | (79) 19 | (80) 20 |
| (81) 12 | (82) 20 | (83) 19 | (84) 19 |
| (85) 18 | (86) 16 | (87) 18 | (88) 16 |
| (89) 15 | (90) 8 | (91) 11 | (92) 17 |
| (93) 19 | (94) 20 | (95) 5 | (96) 19 |
| (97) 11 | (98) 17 | (99) 4 | (100) 14 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 9 | (3) 16 | (4) 6 |
| (5) 13 | (6) 17 | (7) 14 | (8) 12 |
| (9) 10 | (10) 18 | (11) 19 | (12) 16 |
| (13) 12 | (14) 20 | (15) 18 | (16) 19 |
| (17) 12 | (18) 17 | (19) 18 | (20) 17 |
| (21) 13 | (22) 14 | (23) 13 | (24) 16 |
| (25) 15 | (26) 20 | (27) 12 | (28) 12 |
| (29) 20 | (30) 6 | (31) 13 | (32) 19 |
| (33) 10 | (34) 19 | (35) 14 | (36) 4 |
| (37) 20 | (38) 18 | (39) 18 | (40) 17 |
| (41) 17 | (42) 19 | (43) 18 | (44) 14 |
| (45) 12 | (46) 13 | (47) 20 | (48) 19 |
| (49) 20 | (50) 11 | (51) 2 | (52) 16 |
| (53) 19 | (54) 7 | (55) 15 | (56) 17 |
| (57) 20 | (58) 10 | (59) 20 | (60) 16 |
| (61) 15 | (62) 19 | (63) 11 | (64) 20 |
| (65) 20 | (66) 20 | (67) 19 | (68) 6 |
| (69) 17 | (70) 17 | (71) 20 | (72) 15 |
| (73) 19 | (74) 16 | (75) 10 | (76) 11 |
| (77) 12 | (78) 16 | (79) 11 | (80) 15 |
| (81) 7 | (82) 2 | (83) 4 | (84) 17 |
| (85) 13 | (86) 15 | (87) 10 | (88) 15 |
| (89) 18 | (90) 15 | (91) 20 | (92) 12 |
| (93) 17 | (94) 13 | (95) 14 | (96) 13 |
| (97) 20 | (98) 9 | (99) 14 | (100) 11 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 19 | (3) 13 | (4) 15 |
| (5) 19 | (6) 18 | (7) 19 | (8) 14 |
| (9) 11 | (10) 14 | (11) 5 | (12) 18 |
| (13) 12 | (14) 6 | (15) 16 | (16) 18 |
| (17) 9 | (18) 19 | (19) 11 | (20) 13 |
| (21) 18 | (22) 18 | (23) 9 | (24) 13 |
| (25) 10 | (26) 20 | (27) 16 | (28) 10 |
| (29) 20 | (30) 14 | (31) 15 | (32) 13 |
| (33) 9 | (34) 7 | (35) 11 | (36) 8 |
| (37) 17 | (38) 15 | (39) 14 | (40) 15 |
| (41) 18 | (42) 14 | (43) 7 | (44) 12 |
| (45) 15 | (46) 11 | (47) 15 | (48) 20 |
| (49) 19 | (50) 10 | (51) 18 | (52) 20 |
| (53) 6 | (54) 17 | (55) 19 | (56) 17 |
| (57) 5 | (58) 16 | (59) 4 | (60) 15 |
| (61) 18 | (62) 7 | (63) 14 | (64) 18 |
| (65) 8 | (66) 17 | (67) 20 | (68) 20 |
| (69) 14 | (70) 19 | (71) 17 | (72) 20 |
| (73) 20 | (74) 14 | (75) 16 | (76) 20 |
| (77) 18 | (78) 17 | (79) 19 | (80) 20 |
| (81) 17 | (82) 18 | (83) 19 | (84) 16 |
| (85) 11 | (86) 19 | (87) 11 | (88) 11 |
| (89) 18 | (90) 12 | (91) 11 | (92) 10 |
| (93) 15 | (94) 19 | (95) 7 | (96) 19 |
| (97) 8 | (98) 20 | (99) 20 | (100) 12 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 20 | (3) 14 | (4) 11 |
| (5) 17 | (6) 10 | (7) 6 | (8) 17 |
| (9) 17 | (10) 17 | (11) 20 | (12) 20 |
| (13) 12 | (14) 19 | (15) 12 | (16) 19 |
| (17) 18 | (18) 20 | (19) 15 | (20) 7 |
| (21) 20 | (22) 20 | (23) 8 | (24) 13 |
| (25) 17 | (26) 19 | (27) 15 | (28) 12 |
| (29) 12 | (30) 20 | (31) 20 | (32) 18 |
| (33) 13 | (34) 8 | (35) 19 | (36) 18 |
| (37) 19 | (38) 11 | (39) 14 | (40) 14 |
| (41) 20 | (42) 18 | (43) 16 | (44) 16 |
| (45) 13 | (46) 17 | (47) 11 | (48) 18 |
| (49) 9 | (50) 15 | (51) 11 | (52) 9 |
| (53) 5 | (54) 14 | (55) 16 | (56) 17 |
| (57) 11 | (58) 20 | (59) 18 | (60) 12 |
| (61) 12 | (62) 18 | (63) 13 | (64) 20 |
| (65) 13 | (66) 20 | (67) 14 | (68) 19 |
| (69) 19 | (70) 20 | (71) 15 | (72) 17 |
| (73) 14 | (74) 9 | (75) 18 | (76) 19 |
| (77) 19 | (78) 16 | (79) 14 | (80) 18 |
| (81) 16 | (82) 17 | (83) 13 | (84) 16 |
| (85) 19 | (86) 13 | (87) 17 | (88) 14 |
| (89) 17 | (90) 13 | (91) 19 | (92) 20 |
| (93) 18 | (94) 9 | (95) 18 | (96) 20 |
| (97) 11 | (98) 9 | (99) 14 | (100) 16 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 15 | (3) 17 | (4) 6 |
| (5) 12 | (6) 8 | (7) 16 | (8) 9 |
| (9) 10 | (10) 20 | (11) 13 | (12) 19 |
| (13) 18 | (14) 16 | (15) 16 | (16) 7 |
| (17) 5 | (18) 4 | (19) 13 | (20) 15 |
| (21) 15 | (22) 18 | (23) 17 | (24) 10 |
| (25) 19 | (26) 7 | (27) 12 | (28) 15 |
| (29) 11 | (30) 20 | (31) 9 | (32) 16 |
| (33) 20 | (34) 11 | (35) 11 | (36) 20 |
| (37) 8 | (38) 16 | (39) 19 | (40) 18 |
| (41) 14 | (42) 6 | (43) 17 | (44) 9 |
| (45) 19 | (46) 17 | (47) 15 | (48) 13 |
| (49) 19 | (50) 20 | (51) 19 | (52) 18 |
| (53) 20 | (54) 20 | (55) 17 | (56) 4 |
| (57) 11 | (58) 20 | (59) 15 | (60) 18 |
| (61) 12 | (62) 19 | (63) 20 | (64) 17 |
| (65) 16 | (66) 19 | (67) 17 | (68) 19 |
| (69) 19 | (70) 12 | (71) 12 | (72) 20 |
| (73) 10 | (74) 17 | (75) 20 | (76) 15 |
| (77) 13 | (78) 18 | (79) 16 | (80) 14 |
| (81) 20 | (82) 20 | (83) 16 | (84) 11 |
| (85) 20 | (86) 16 | (87) 20 | (88) 18 |
| (89) 20 | (90) 10 | (91) 20 | (92) 16 |
| (93) 20 | (94) 16 | (95) 12 | (96) 13 |
| (97) 18 | (98) 17 | (99) 11 | (100) 19 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 18 | (3) 19 | (4) 8 |
| (5) 9 | (6) 7 | (7) 12 | (8) 18 |
| (9) 16 | (10) 11 | (11) 20 | (12) 15 |
| (13) 10 | (14) 15 | (15) 9 | (16) 19 |
| (17) 15 | (18) 17 | (19) 15 | (20) 4 |
| (21) 20 | (22) 12 | (23) 13 | (24) 20 |
| (25) 20 | (26) 15 | (27) 16 | (28) 11 |
| (29) 18 | (30) 7 | (31) 11 | (32) 17 |
| (33) 12 | (34) 10 | (35) 2 | (36) 16 |
| (37) 14 | (38) 20 | (39) 20 | (40) 17 |
| (41) 12 | (42) 16 | (43) 19 | (44) 20 |
| (45) 17 | (46) 17 | (47) 15 | (48) 9 |
| (49) 14 | (50) 20 | (51) 2 | (52) 8 |
| (53) 20 | (54) 10 | (55) 20 | (56) 19 |
| (57) 9 | (58) 10 | (59) 14 | (60) 14 |
| (61) 16 | (62) 20 | (63) 19 | (64) 19 |
| (65) 16 | (66) 12 | (67) 20 | (68) 20 |
| (69) 20 | (70) 17 | (71) 13 | (72) 10 |
| (73) 7 | (74) 15 | (75) 11 | (76) 5 |
| (77) 20 | (78) 18 | (79) 18 | (80) 18 |
| (81) 17 | (82) 19 | (83) 9 | (84) 19 |
| (85) 16 | (86) 13 | (87) 12 | (88) 9 |
| (89) 19 | (90) 14 | (91) 20 | (92) 11 |
| (93) 10 | (94) 18 | (95) 10 | (96) 14 |
| (97) 17 | (98) 20 | (99) 20 | (100) 16 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 20 | (3) 12 | (4) 12 |
| (5) 20 | (6) 18 | (7) 13 | (8) 19 |
| (9) 19 | (10) 4 | (11) 13 | (12) 18 |
| (13) 7 | (14) 11 | (15) 15 | (16) 17 |
| (17) 15 | (18) 10 | (19) 12 | (20) 20 |
| (21) 18 | (22) 19 | (23) 16 | (24) 12 |
| (25) 9 | (26) 11 | (27) 10 | (28) 12 |
| (29) 17 | (30) 17 | (31) 10 | (32) 18 |
| (33) 14 | (34) 15 | (35) 13 | (36) 19 |
| (37) 9 | (38) 14 | (39) 19 | (40) 12 |
| (41) 12 | (42) 18 | (43) 19 | (44) 14 |
| (45) 10 | (46) 16 | (47) 17 | (48) 9 |
| (49) 19 | (50) 10 | (51) 19 | (52) 20 |
| (53) 15 | (54) 15 | (55) 13 | (56) 20 |
| (57) 20 | (58) 9 | (59) 14 | (60) 10 |
| (61) 13 | (62) 10 | (63) 16 | (64) 19 |
| (65) 8 | (66) 18 | (67) 20 | (68) 18 |
| (69) 13 | (70) 10 | (71) 17 | (72) 10 |
| (73) 17 | (74) 20 | (75) 19 | (76) 12 |
| (77) 14 | (78) 18 | (79) 14 | (80) 15 |
| (81) 12 | (82) 15 | (83) 20 | (84) 6 |
| (85) 19 | (86) 16 | (87) 8 | (88) 20 |
| (89) 10 | (90) 19 | (91) 10 | (92) 18 |
| (93) 11 | (94) 17 | (95) 20 | (96) 6 |
| (97) 20 | (98) 19 | (99) 5 | (100) 19 |