

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $13 + 5 =$

(2) $13 + 3 =$

(3) $3 + 17 =$

(4) $2 + 5 =$

(5) $2 + 16 =$

(6) $14 + 2 =$

(7) $5 + 1 =$

(8) $17 + 3 =$

(9) $8 + 9 =$

(10) $5 + 6 =$

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| (5) $3 + 13 =$ | (6) $4 + 1 =$ | (7) $12 + 7 =$ | (8) $3 + 17 =$ |
| (9) $1 + 1 =$ | (10) $15 + 5 =$ | (11) $3 + 9 =$ | (12) $2 + 3 =$ |
| (13) $16 + 3 =$ | (14) $15 + 2 =$ | (15) $11 + 2 =$ | (16) $14 + 3 =$ |
| (17) $12 + 8 =$ | (18) $9 + 7 =$ | (19) $1 + 4 =$ | (20) $11 + 1 =$ |
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| (25) $11 + 9 =$ | (26) $19 + 1 =$ | (27) $13 + 2 =$ | (28) $17 + 3 =$ |
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| (37) $10 + 9 =$ | (38) $17 + 2 =$ | (39) $9 + 11 =$ | (40) $6 + 1 =$ |
| (41) $16 + 4 =$ | (42) $3 + 15 =$ | (43) $4 + 2 =$ | (44) $9 + 5 =$ |
| (45) $7 + 11 =$ | (46) $7 + 9 =$ | (47) $7 + 4 =$ | (48) $6 + 8 =$ |
| (49) $4 + 8 =$ | (50) $3 + 4 =$ | (51) $7 + 10 =$ | (52) $3 + 11 =$ |
| (53) $11 + 6 =$ | (54) $10 + 6 =$ | (55) $16 + 1 =$ | (56) $5 + 6 =$ |
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| (61) $16 + 3 =$ | (62) $9 + 11 =$ | (63) $17 + 1 =$ | (64) $2 + 14 =$ |
| (65) $1 + 3 =$ | (66) $11 + 6 =$ | (67) $5 + 13 =$ | (68) $10 + 7 =$ |
| (69) $3 + 13 =$ | (70) $7 + 8 =$ | (71) $17 + 3 =$ | (72) $14 + 6 =$ |
| (73) $11 + 2 =$ | (74) $18 + 2 =$ | (75) $3 + 8 =$ | (76) $1 + 15 =$ |
| (77) $2 + 7 =$ | (78) $5 + 7 =$ | (79) $5 + 14 =$ | (80) $14 + 2 =$ |
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| (93) $2 + 9 =$ | (94) $5 + 11 =$ | (95) $6 + 2 =$ | (96) $8 + 1 =$ |
| (97) $15 + 2 =$ | (98) $12 + 8 =$ | (99) $13 + 5 =$ | (100) $6 + 11 =$ |

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(99) $5 + 13 =$

(100) $3 + 10 =$

二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 18 | (2) 16 | (3) 20 | (4) 7 | (5) 18 | (6) 16 | (7) 6 | (8) 20 |
| (9) 17 | (10) 11 | (11) 14 | (12) 20 | (13) 19 | (14) 15 | (15) 20 | (16) 9 |
| (17) 20 | (18) 16 | (19) 19 | (20) 18 | (21) 17 | (22) 18 | (23) 18 | (24) 12 |
| (25) 12 | (26) 6 | (27) 20 | (28) 17 | (29) 9 | (30) 17 | (31) 15 | (32) 15 |
| (33) 8 | (34) 18 | (35) 19 | (36) 11 | (37) 20 | (38) 19 | (39) 20 | (40) 19 |
| (41) 13 | (42) 17 | (43) 10 | (44) 20 | (45) 9 | (46) 13 | (47) 12 | (48) 16 |
| (49) 19 | (50) 13 | (51) 13 | (52) 19 | (53) 19 | (54) 20 | (55) 19 | (56) 16 |
| (57) 19 | (58) 17 | (59) 18 | (60) 18 | (61) 15 | (62) 16 | (63) 19 | (64) 20 |
| (65) 15 | (66) 18 | (67) 18 | (68) 10 | (69) 13 | (70) 19 | (71) 3 | (72) 15 |
| (73) 13 | (74) 18 | (75) 18 | (76) 17 | (77) 5 | (78) 20 | (79) 12 | (80) 20 |
| (81) 18 | (82) 11 | (83) 16 | (84) 15 | (85) 3 | (86) 19 | (87) 10 | (88) 20 |
| (89) 16 | (90) 15 | (91) 14 | (92) 13 | (93) 17 | (94) 16 | (95) 18 | (96) 14 |
| (97) 6 | (98) 18 | (99) 11 | (100) 7 | | | | |

第2页答案

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|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 18 | (2) 20 | (3) 17 | (4) 15 | (5) 12 | (6) 10 | (7) 13 | (8) 12 |
| (9) 19 | (10) 9 | (11) 9 | (12) 19 | (13) 16 | (14) 16 | (15) 14 | (16) 20 |
| (17) 15 | (18) 20 | (19) 9 | (20) 14 | (21) 17 | (22) 18 | (23) 19 | (24) 4 |
| (25) 2 | (26) 20 | (27) 9 | (28) 19 | (29) 12 | (30) 20 | (31) 20 | (32) 17 |
| (33) 19 | (34) 18 | (35) 18 | (36) 14 | (37) 11 | (38) 16 | (39) 20 | (40) 8 |
| (41) 13 | (42) 17 | (43) 17 | (44) 9 | (45) 12 | (46) 11 | (47) 12 | (48) 17 |
| (49) 18 | (50) 15 | (51) 19 | (52) 19 | (53) 19 | (54) 20 | (55) 12 | (56) 19 |
| (57) 18 | (58) 19 | (59) 12 | (60) 13 | (61) 18 | (62) 19 | (63) 11 | (64) 16 |
| (65) 20 | (66) 18 | (67) 13 | (68) 10 | (69) 16 | (70) 5 | (71) 17 | (72) 10 |
| (73) 10 | (74) 14 | (75) 17 | (76) 11 | (77) 17 | (78) 11 | (79) 16 | (80) 13 |
| (81) 20 | (82) 6 | (83) 17 | (84) 20 | (85) 8 | (86) 9 | (87) 19 | (88) 15 |
| (89) 9 | (90) 9 | (91) 6 | (92) 18 | (93) 18 | (94) 20 | (95) 19 | (96) 10 |
| (97) 20 | (98) 6 | (99) 13 | (100) 14 | | | | |

二十以内加法计算练习题答案

第3页答案

(1) 15	(2) 12	(3) 3	(4) 19	(5) 8	(6) 20	(7) 19	(8) 18
(9) 17	(10) 18	(11) 18	(12) 18	(13) 19	(14) 18	(15) 15	(16) 13
(17) 15	(18) 20	(19) 8	(20) 20	(21) 13	(22) 16	(23) 13	(24) 17
(25) 14	(26) 17	(27) 13	(28) 16	(29) 17	(30) 19	(31) 19	(32) 4
(33) 16	(34) 19	(35) 18	(36) 15	(37) 6	(38) 18	(39) 10	(40) 16
(41) 17	(42) 19	(43) 20	(44) 6	(45) 17	(46) 14	(47) 19	(48) 5
(49) 9	(50) 19	(51) 19	(52) 18	(53) 17	(54) 19	(55) 16	(56) 13
(57) 15	(58) 16	(59) 15	(60) 17	(61) 12	(62) 15	(63) 19	(64) 19
(65) 14	(66) 19	(67) 17	(68) 14	(69) 17	(70) 8	(71) 4	(72) 19
(73) 18	(74) 18	(75) 18	(76) 6	(77) 15	(78) 16	(79) 17	(80) 5
(81) 12	(82) 16	(83) 7	(84) 14	(85) 14	(86) 20	(87) 19	(88) 20
(89) 19	(90) 14	(91) 19	(92) 18	(93) 11	(94) 14	(95) 20	(96) 12
(97) 17	(98) 11	(99) 6	(100) 18				

第4页答案

(1) 19	(2) 20	(3) 15	(4) 7	(5) 16	(6) 5	(7) 19	(8) 20
(9) 2	(10) 20	(11) 12	(12) 5	(13) 19	(14) 17	(15) 13	(16) 17
(17) 20	(18) 16	(19) 5	(20) 12	(21) 10	(22) 19	(23) 15	(24) 12
(25) 20	(26) 20	(27) 15	(28) 20	(29) 18	(30) 15	(31) 8	(32) 19
(33) 9	(34) 8	(35) 7	(36) 20	(37) 19	(38) 19	(39) 20	(40) 7
(41) 20	(42) 18	(43) 6	(44) 14	(45) 18	(46) 16	(47) 11	(48) 14
(49) 12	(50) 7	(51) 17	(52) 14	(53) 17	(54) 16	(55) 17	(56) 11
(57) 18	(58) 18	(59) 10	(60) 11	(61) 19	(62) 20	(63) 18	(64) 16
(65) 4	(66) 17	(67) 18	(68) 17	(69) 16	(70) 15	(71) 20	(72) 20
(73) 13	(74) 20	(75) 11	(76) 16	(77) 9	(78) 12	(79) 19	(80) 16
(81) 7	(82) 19	(83) 19	(84) 12	(85) 17	(86) 15	(87) 19	(88) 16
(89) 20	(90) 16	(91) 8	(92) 12	(93) 11	(94) 16	(95) 8	(96) 9
(97) 17	(98) 20	(99) 18	(100) 17				

二十以内加法计算练习题答案

第5页答案

(1) 15	(2) 11	(3) 20	(4) 16	(5) 14	(6) 17	(7) 15	(8) 13
(9) 9	(10) 19	(11) 11	(12) 20	(13) 15	(14) 20	(15) 15	(16) 20
(17) 14	(18) 12	(19) 11	(20) 10	(21) 10	(22) 20	(23) 13	(24) 11
(25) 13	(26) 19	(27) 13	(28) 18	(29) 11	(30) 10	(31) 14	(32) 17
(33) 15	(34) 17	(35) 20	(36) 16	(37) 14	(38) 17	(39) 19	(40) 14
(41) 7	(42) 9	(43) 10	(44) 5	(45) 12	(46) 15	(47) 20	(48) 4
(49) 18	(50) 20	(51) 9	(52) 11	(53) 9	(54) 18	(55) 14	(56) 20
(57) 20	(58) 17	(59) 18	(60) 19	(61) 12	(62) 19	(63) 18	(64) 13
(65) 10	(66) 19	(67) 17	(68) 20	(69) 18	(70) 19	(71) 8	(72) 20
(73) 18	(74) 15	(75) 19	(76) 17	(77) 17	(78) 20	(79) 17	(80) 20
(81) 20	(82) 17	(83) 16	(84) 19	(85) 19	(86) 17	(87) 17	(88) 13
(89) 9	(90) 19	(91) 20	(92) 7	(93) 19	(94) 13	(95) 17	(96) 4
(97) 4	(98) 20	(99) 9	(100) 18				

第6页答案

(1) 15	(2) 10	(3) 14	(4) 15	(5) 18	(6) 5	(7) 20	(8) 17
(9) 14	(10) 9	(11) 20	(12) 18	(13) 11	(14) 16	(15) 18	(16) 9
(17) 6	(18) 19	(19) 16	(20) 16	(21) 10	(22) 18	(23) 20	(24) 19
(25) 20	(26) 11	(27) 18	(28) 15	(29) 19	(30) 20	(31) 20	(32) 16
(33) 19	(34) 14	(35) 16	(36) 15	(37) 15	(38) 12	(39) 2	(40) 13
(41) 18	(42) 18	(43) 17	(44) 13	(45) 10	(46) 20	(47) 10	(48) 15
(49) 15	(50) 11	(51) 14	(52) 10	(53) 19	(54) 20	(55) 19	(56) 20
(57) 9	(58) 19	(59) 16	(60) 14	(61) 8	(62) 17	(63) 17	(64) 18
(65) 20	(66) 14	(67) 18	(68) 12	(69) 13	(70) 18	(71) 13	(72) 15
(73) 15	(74) 16	(75) 17	(76) 19	(77) 18	(78) 9	(79) 16	(80) 19
(81) 14	(82) 14	(83) 11	(84) 4	(85) 18	(86) 9	(87) 8	(88) 13
(89) 16	(90) 12	(91) 13	(92) 14	(93) 12	(94) 20	(95) 17	(96) 6
(97) 20	(98) 7	(99) 19	(100) 14				

二十以内加法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 15 | (2) 20 | (3) 19 | (4) 16 | (5) 19 | (6) 10 | (7) 18 | (8) 7 |
| (9) 16 | (10) 17 | (11) 15 | (12) 20 | (13) 20 | (14) 9 | (15) 16 | (16) 17 |
| (17) 16 | (18) 19 | (19) 10 | (20) 8 | (21) 5 | (22) 19 | (23) 9 | (24) 17 |
| (25) 12 | (26) 13 | (27) 14 | (28) 19 | (29) 9 | (30) 19 | (31) 14 | (32) 5 |
| (33) 15 | (34) 12 | (35) 20 | (36) 20 | (37) 6 | (38) 18 | (39) 17 | (40) 7 |
| (41) 9 | (42) 8 | (43) 9 | (44) 18 | (45) 6 | (46) 4 | (47) 13 | (48) 8 |
| (49) 17 | (50) 15 | (51) 13 | (52) 12 | (53) 17 | (54) 10 | (55) 18 | (56) 18 |
| (57) 12 | (58) 20 | (59) 9 | (60) 8 | (61) 18 | (62) 19 | (63) 17 | (64) 17 |
| (65) 19 | (66) 16 | (67) 20 | (68) 20 | (69) 16 | (70) 12 | (71) 5 | (72) 18 |
| (73) 18 | (74) 17 | (75) 8 | (76) 16 | (77) 10 | (78) 15 | (79) 18 | (80) 20 |
| (81) 15 | (82) 17 | (83) 19 | (84) 12 | (85) 12 | (86) 20 | (87) 18 | (88) 20 |
| (89) 20 | (90) 11 | (91) 17 | (92) 18 | (93) 14 | (94) 16 | (95) 12 | (96) 19 |
| (97) 17 | (98) 9 | (99) 18 | (100) 13 | | | | |