

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| (1) $5 + 8 =$ | (2) $16 + 1 =$ | (3) $5 + 15 =$ | (4) $2 + 14 =$ |
| (5) $16 + 3 =$ | (6) $13 + 7 =$ | (7) $15 + 4 =$ | (8) $18 + 2 =$ |
| (9) $16 + 2 =$ | (10) $15 + 1 =$ | (11) $3 + 12 =$ | (12) $8 + 11 =$ |
| (13) $10 + 6 =$ | (14) $10 + 3 =$ | (15) $7 + 1 =$ | (16) $11 + 6 =$ |
| (17) $4 + 8 =$ | (18) $5 + 3 =$ | (19) $1 + 9 =$ | (20) $3 + 1 =$ |
| (21) $8 + 8 =$ | (22) $4 + 12 =$ | (23) $19 + 1 =$ | (24) $2 + 17 =$ |
| (25) $7 + 7 =$ | (26) $4 + 3 =$ | (27) $6 + 3 =$ | (28) $9 + 2 =$ |
| (29) $2 + 15 =$ | (30) $15 + 2 =$ | (31) $5 + 10 =$ | (32) $17 + 2 =$ |
| (33) $13 + 2 =$ | (34) $12 + 2 =$ | (35) $1 + 19 =$ | (36) $10 + 5 =$ |
| (37) $11 + 8 =$ | (38) $1 + 5 =$ | (39) $18 + 1 =$ | (40) $7 + 8 =$ |
| (41) $8 + 5 =$ | (42) $13 + 3 =$ | (43) $8 + 4 =$ | (44) $9 + 5 =$ |
| (45) $3 + 3 =$ | (46) $11 + 7 =$ | (47) $5 + 6 =$ | (48) $9 + 1 =$ |
| (49) $4 + 9 =$ | (50) $3 + 9 =$ | (51) $11 + 5 =$ | (52) $12 + 8 =$ |
| (53) $5 + 9 =$ | (54) $6 + 2 =$ | (55) $18 + 1 =$ | (56) $15 + 4 =$ |
| (57) $7 + 3 =$ | (58) $4 + 1 =$ | (59) $1 + 15 =$ | (60) $7 + 4 =$ |
| (61) $17 + 1 =$ | (62) $9 + 6 =$ | (63) $1 + 6 =$ | (64) $14 + 5 =$ |
| (65) $5 + 9 =$ | (66) $13 + 2 =$ | (67) $12 + 1 =$ | (68) $2 + 4 =$ |
| (69) $9 + 2 =$ | (70) $13 + 7 =$ | (71) $9 + 10 =$ | (72) $1 + 5 =$ |
| (73) $10 + 3 =$ | (74) $14 + 6 =$ | (75) $10 + 2 =$ | (76) $13 + 1 =$ |
| (77) $10 + 6 =$ | (78) $7 + 7 =$ | (79) $2 + 15 =$ | (80) $7 + 10 =$ |
| (81) $6 + 13 =$ | (82) $6 + 2 =$ | (83) $8 + 2 =$ | (84) $9 + 4 =$ |
| (85) $12 + 7 =$ | (86) $5 + 14 =$ | (87) $4 + 8 =$ | (88) $5 + 7 =$ |
| (89) $7 + 9 =$ | (90) $1 + 13 =$ | (91) $5 + 4 =$ | (92) $14 + 4 =$ |
| (93) $4 + 11 =$ | (94) $3 + 10 =$ | (95) $3 + 4 =$ | (96) $16 + 1 =$ |
| (97) $10 + 1 =$ | (98) $8 + 4 =$ | (99) $12 + 6 =$ | (100) $2 + 8 =$ |

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(1) $13 + 4 =$

(2) $5 + 13 =$

(3) $5 + 5 =$

(4) $5 + 1 =$

(5) $4 + 9 =$

(6) $3 + 9 =$

(7) $13 + 5 =$

(8) $3 + 17 =$

(9) $1 + 9 =$

(10) $5 + 3 =$

(11) $2 + 3 =$

(12) $1 + 7 =$

(13) $6 + 4 =$

(14) $17 + 3 =$

(15) $10 + 5 =$

(16) $5 + 15 =$

(17) $11 + 7 =$

(18) $12 + 2 =$

(19) $11 + 8 =$

(20) $7 + 11 =$

(21) $5 + 11 =$

(22) $4 + 11 =$

(23) $14 + 4 =$

(24) $11 + 4 =$

(25) $13 + 6 =$

(26) $15 + 3 =$

(27) $17 + 1 =$

(28) $10 + 10 =$

(29) $12 + 7 =$

(30) $16 + 2 =$

(31) $7 + 12 =$

(32) $19 + 1 =$

(33) $17 + 2 =$

(34) $18 + 2 =$

(35) $6 + 6 =$

(36) $1 + 5 =$

(37) $5 + 2 =$

(38) $5 + 5 =$

(39) $5 + 14 =$

(40) $1 + 17 =$

(41) $10 + 8 =$

(42) $6 + 7 =$

(43) $18 + 1 =$

(44) $5 + 10 =$

(45) $12 + 8 =$

(46) $4 + 14 =$

(47) $9 + 8 =$

(48) $6 + 11 =$

(49) $10 + 7 =$

(50) $3 + 1 =$

(51) $10 + 1 =$

(52) $8 + 5 =$

(53) $2 + 8 =$

(54) $11 + 9 =$

(55) $4 + 13 =$

(56) $13 + 2 =$

(57) $6 + 10 =$

(58) $8 + 2 =$

(59) $15 + 2 =$

(60) $13 + 1 =$

(61) $3 + 14 =$

(62) $16 + 4 =$

(63) $16 + 3 =$

(64) $9 + 3 =$

(65) $12 + 1 =$

(66) $2 + 2 =$

(67) $7 + 13 =$

(68) $14 + 2 =$

(69) $8 + 3 =$

(70) $4 + 15 =$

(71) $9 + 4 =$

(72) $6 + 9 =$

(73) $1 + 13 =$

(74) $9 + 1 =$

(75) $18 + 2 =$

(76) $16 + 1 =$

(77) $10 + 9 =$

(78) $10 + 4 =$

(79) $16 + 4 =$

(80) $14 + 2 =$

(81) $15 + 3 =$

(82) $19 + 1 =$

(83) $13 + 3 =$

(84) $4 + 14 =$

(85) $1 + 6 =$

(86) $13 + 6 =$

(87) $13 + 4 =$

(88) $8 + 11 =$

(89) $9 + 9 =$

(90) $6 + 5 =$

(91) $5 + 10 =$

(92) $12 + 8 =$

(93) $3 + 17 =$

(94) $14 + 4 =$

(95) $9 + 3 =$

(96) $6 + 1 =$

(97) $13 + 7 =$

(98) $6 + 2 =$

(99) $6 + 8 =$

(100) $15 + 2 =$

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|-----------------|-----------------|------------------|-----------------|
| (1) $12 + 7 =$ | (2) $1 + 15 =$ | (3) $16 + 3 =$ | (4) $1 + 17 =$ |
| (5) $17 + 3 =$ | (6) $3 + 15 =$ | (7) $2 + 10 =$ | (8) $10 + 3 =$ |
| (9) $9 + 2 =$ | (10) $2 + 1 =$ | (11) $3 + 14 =$ | (12) $8 + 7 =$ |
| (13) $11 + 3 =$ | (14) $2 + 8 =$ | (15) $12 + 6 =$ | (16) $8 + 9 =$ |
| (17) $10 + 1 =$ | (18) $9 + 9 =$ | (19) $1 + 13 =$ | (20) $12 + 4 =$ |
| (21) $8 + 11 =$ | (22) $8 + 9 =$ | (23) $13 + 6 =$ | (24) $19 + 1 =$ |
| (25) $13 + 2 =$ | (26) $18 + 1 =$ | (27) $4 + 12 =$ | (28) $15 + 4 =$ |
| (29) $7 + 12 =$ | (30) $2 + 17 =$ | (31) $2 + 4 =$ | (32) $15 + 2 =$ |
| (33) $7 + 10 =$ | (34) $15 + 1 =$ | (35) $4 + 3 =$ | (36) $2 + 8 =$ |
| (37) $6 + 6 =$ | (38) $2 + 14 =$ | (39) $7 + 9 =$ | (40) $13 + 7 =$ |
| (41) $3 + 17 =$ | (42) $2 + 10 =$ | (43) $2 + 5 =$ | (44) $12 + 1 =$ |
| (45) $13 + 1 =$ | (46) $10 + 6 =$ | (47) $2 + 15 =$ | (48) $12 + 5 =$ |
| (49) $5 + 3 =$ | (50) $17 + 3 =$ | (51) $8 + 1 =$ | (52) $8 + 7 =$ |
| (53) $8 + 5 =$ | (54) $16 + 2 =$ | (55) $6 + 9 =$ | (56) $18 + 2 =$ |
| (57) $1 + 18 =$ | (58) $10 + 8 =$ | (59) $10 + 10 =$ | (60) $5 + 2 =$ |
| (61) $1 + 3 =$ | (62) $5 + 4 =$ | (63) $6 + 4 =$ | (64) $7 + 1 =$ |
| (65) $1 + 14 =$ | (66) $9 + 7 =$ | (67) $2 + 13 =$ | (68) $8 + 1 =$ |
| (69) $1 + 1 =$ | (70) $17 + 2 =$ | (71) $11 + 3 =$ | (72) $16 + 3 =$ |
| (73) $19 + 1 =$ | (74) $11 + 1 =$ | (75) $13 + 2 =$ | (76) $11 + 8 =$ |
| (77) $6 + 13 =$ | (78) $15 + 2 =$ | (79) $7 + 7 =$ | (80) $15 + 1 =$ |
| (81) $2 + 5 =$ | (82) $18 + 1 =$ | (83) $16 + 4 =$ | (84) $6 + 10 =$ |
| (85) $6 + 5 =$ | (86) $8 + 2 =$ | (87) $13 + 7 =$ | (88) $9 + 8 =$ |
| (89) $7 + 12 =$ | (90) $12 + 4 =$ | (91) $1 + 5 =$ | (92) $8 + 11 =$ |
| (93) $17 + 1 =$ | (94) $10 + 8 =$ | (95) $1 + 14 =$ | (96) $9 + 2 =$ |
| (97) $12 + 6 =$ | (98) $8 + 6 =$ | (99) $1 + 8 =$ | (100) $9 + 1 =$ |

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(1) $5 + 2 =$

(2) $6 + 4 =$

(3) $7 + 8 =$

(4) $15 + 4 =$

(5) $3 + 4 =$

(6) $7 + 7 =$

(7) $6 + 9 =$

(8) $12 + 1 =$

(9) $9 + 10 =$

(10) $5 + 11 =$

(11) $16 + 3 =$

(12) $5 + 13 =$

(13) $1 + 8 =$

(14) $1 + 19 =$

(15) $13 + 6 =$

(16) $18 + 1 =$

(17) $13 + 3 =$

(18) $4 + 9 =$

(19) $13 + 4 =$

(20) $19 + 1 =$

(21) $1 + 10 =$

(22) $3 + 13 =$

(23) $6 + 10 =$

(24) $8 + 11 =$

(25) $7 + 8 =$

(26) $11 + 7 =$

(27) $10 + 10 =$

(28) $10 + 6 =$

(29) $15 + 3 =$

(30) $2 + 3 =$

(31) $13 + 5 =$

(32) $17 + 1 =$

(33) $5 + 4 =$

(34) $6 + 4 =$

(35) $17 + 3 =$

(36) $6 + 14 =$

(37) $10 + 7 =$

(38) $9 + 4 =$

(39) $5 + 12 =$

(40) $12 + 8 =$

(41) $15 + 5 =$

(42) $6 + 12 =$

(43) $6 + 13 =$

(44) $13 + 2 =$

(45) $4 + 13 =$

(46) $3 + 5 =$

(47) $4 + 12 =$

(48) $14 + 4 =$

(49) $8 + 7 =$

(50) $14 + 1 =$

(51) $15 + 1 =$

(52) $4 + 15 =$

(53) $16 + 4 =$

(54) $16 + 1 =$

(55) $14 + 5 =$

(56) $14 + 2 =$

(57) $11 + 3 =$

(58) $8 + 10 =$

(59) $4 + 7 =$

(60) $3 + 10 =$

(61) $12 + 5 =$

(62) $2 + 14 =$

(63) $7 + 4 =$

(64) $3 + 12 =$

(65) $11 + 5 =$

(66) $14 + 2 =$

(67) $12 + 8 =$

(68) $3 + 11 =$

(69) $1 + 10 =$

(70) $3 + 16 =$

(71) $13 + 3 =$

(72) $1 + 18 =$

(73) $19 + 1 =$

(74) $14 + 4 =$

(75) $13 + 2 =$

(76) $8 + 11 =$

(77) $12 + 6 =$

(78) $12 + 1 =$

(79) $17 + 3 =$

(80) $17 + 1 =$

(81) $7 + 4 =$

(82) $15 + 4 =$

(83) $14 + 1 =$

(84) $3 + 3 =$

(85) $15 + 1 =$

(86) $7 + 8 =$

(87) $13 + 6 =$

(88) $11 + 7 =$

(89) $4 + 13 =$

(90) $5 + 1 =$

(91) $7 + 6 =$

(92) $1 + 1 =$

(93) $5 + 5 =$

(94) $14 + 6 =$

(95) $1 + 15 =$

(96) $12 + 5 =$

(97) $4 + 9 =$

(98) $10 + 1 =$

(99) $15 + 5 =$

(100) $9 + 6 =$

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(1) $18 + 1 =$

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(3) $16 + 4 =$

(4) $8 + 8 =$

(5) $2 + 16 =$

(6) $6 + 11 =$

(7) $8 + 5 =$

(8) $5 + 8 =$

(9) $3 + 14 =$

(10) $16 + 1 =$

(11) $2 + 2 =$

(12) $12 + 5 =$

(13) $18 + 2 =$

(14) $18 + 1 =$

(15) $1 + 8 =$

(16) $11 + 7 =$

(17) $1 + 12 =$

(18) $16 + 4 =$

(19) $15 + 3 =$

(20) $17 + 1 =$

(21) $7 + 6 =$

(22) $12 + 4 =$

(23) $19 + 1 =$

(24) $2 + 14 =$

(25) $5 + 3 =$

(26) $12 + 2 =$

(27) $7 + 3 =$

(28) $1 + 5 =$

(29) $17 + 2 =$

(30) $15 + 4 =$

(31) $7 + 10 =$

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(33) $8 + 8 =$

(34) $6 + 9 =$

(35) $14 + 6 =$

(36) $11 + 1 =$

(37) $8 + 1 =$

(38) $5 + 15 =$

(39) $7 + 9 =$

(40) $2 + 16 =$

(41) $11 + 5 =$

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(44) $10 + 9 =$

(45) $12 + 7 =$

(46) $1 + 9 =$

(47) $12 + 1 =$

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(50) $1 + 7 =$

(51) $19 + 1 =$

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(57) $3 + 4 =$

(58) $5 + 4 =$

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(60) $13 + 5 =$

(61) $13 + 4 =$

(62) $15 + 2 =$

(63) $15 + 1 =$

(64) $4 + 13 =$

(65) $6 + 11 =$

(66) $6 + 5 =$

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(68) $5 + 10 =$

(69) $12 + 6 =$

(70) $9 + 4 =$

(71) $13 + 7 =$

(72) $4 + 15 =$

(73) $10 + 8 =$

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(77) $11 + 8 =$

(78) $9 + 3 =$

(79) $6 + 14 =$

(80) $4 + 2 =$

(81) $2 + 14 =$

(82) $12 + 5 =$

(83) $4 + 7 =$

(84) $2 + 15 =$

(85) $10 + 6 =$

(86) $12 + 1 =$

(87) $18 + 2 =$

(88) $10 + 10 =$

(89) $13 + 3 =$

(90) $9 + 10 =$

(91) $1 + 15 =$

(92) $3 + 14 =$

(93) $1 + 9 =$

(94) $8 + 12 =$

(95) $5 + 12 =$

(96) $12 + 1 =$

(97) $8 + 7 =$

(98) $9 + 1 =$

(99) $7 + 3 =$

(100) $10 + 1 =$

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(1) $4 + 13 =$

(2) $10 + 3 =$

(3) $18 + 2 =$

(4) $3 + 17 =$

(5) $5 + 14 =$

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(36) $17 + 2 =$

(37) $18 + 2 =$

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(44) $12 + 3 =$

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(47) $14 + 5 =$

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(53) $16 + 4 =$

(54) $2 + 8 =$

(55) $2 + 3 =$

(56) $13 + 3 =$

(57) $1 + 6 =$

(58) $6 + 10 =$

(59) $5 + 11 =$

(60) $9 + 10 =$

(61) $9 + 9 =$

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(64) $14 + 6 =$

(65) $7 + 4 =$

(66) $12 + 8 =$

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(69) $17 + 3 =$

(70) $9 + 4 =$

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(73) $7 + 13 =$

(74) $4 + 2 =$

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(96) $1 + 4 =$

(97) $17 + 2 =$

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(100) $2 + 4 =$

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(1) $15 + 4 =$

(2) $5 + 10 =$

(3) $15 + 2 =$

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(5) $17 + 3 =$

(6) $8 + 1 =$

(7) $1 + 13 =$

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(14) $1 + 12 =$

(15) $7 + 7 =$

(16) $4 + 6 =$

(17) $9 + 3 =$

(18) $7 + 9 =$

(19) $4 + 3 =$

(20) $8 + 4 =$

(21) $11 + 3 =$

(22) $5 + 15 =$

(23) $3 + 12 =$

(24) $10 + 5 =$

(25) $1 + 16 =$

(26) $8 + 12 =$

(27) $17 + 3 =$

(28) $15 + 5 =$

(29) $9 + 1 =$

(30) $7 + 5 =$

(31) $7 + 9 =$

(32) $7 + 11 =$

(33) $15 + 4 =$

(34) $6 + 3 =$

(35) $7 + 8 =$

(36) $16 + 2 =$

(37) $9 + 6 =$

(38) $16 + 4 =$

(39) $10 + 10 =$

(40) $2 + 5 =$

(41) $11 + 1 =$

(42) $18 + 2 =$

(43) $9 + 2 =$

(44) $6 + 12 =$

(45) $1 + 17 =$

(46) $4 + 4 =$

(47) $18 + 1 =$

(48) $15 + 2 =$

(49) $2 + 17 =$

(50) $19 + 1 =$

(51) $1 + 5 =$

(52) $5 + 4 =$

(53) $7 + 12 =$

(54) $2 + 16 =$

(55) $7 + 2 =$

(56) $2 + 3 =$

(57) $8 + 10 =$

(58) $14 + 2 =$

(59) $10 + 5 =$

(60) $6 + 9 =$

(61) $17 + 1 =$

(62) $6 + 5 =$

(63) $4 + 5 =$

(64) $10 + 1 =$

(65) $12 + 8 =$

(66) $9 + 5 =$

(67) $6 + 11 =$

(68) $3 + 12 =$

(69) $3 + 14 =$

(70) $8 + 11 =$

(71) $4 + 8 =$

(72) $6 + 7 =$

(73) $1 + 8 =$

(74) $5 + 7 =$

(75) $10 + 2 =$

(76) $4 + 2 =$

(77) $2 + 15 =$

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(79) $13 + 4 =$

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(81) $19 + 1 =$

(82) $16 + 4 =$

(83) $16 + 1 =$

(84) $12 + 1 =$

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(86) $3 + 5 =$

(87) $18 + 2 =$

(88) $4 + 10 =$

(89) $2 + 4 =$

(90) $10 + 3 =$

(91) $10 + 2 =$

(92) $17 + 2 =$

(93) $17 + 1 =$

(94) $13 + 3 =$

(95) $14 + 4 =$

(96) $9 + 9 =$

(97) $11 + 8 =$

(98) $5 + 2 =$

(99) $8 + 7 =$

(100) $1 + 15 =$

二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|----------|
| (1) 13 | (2) 17 | (3) 20 | (4) 16 |
| (5) 19 | (6) 20 | (7) 19 | (8) 20 |
| (9) 18 | (10) 16 | (11) 15 | (12) 19 |
| (13) 16 | (14) 13 | (15) 8 | (16) 17 |
| (17) 12 | (18) 8 | (19) 10 | (20) 4 |
| (21) 16 | (22) 16 | (23) 20 | (24) 19 |
| (25) 14 | (26) 7 | (27) 9 | (28) 11 |
| (29) 17 | (30) 17 | (31) 15 | (32) 19 |
| (33) 15 | (34) 14 | (35) 20 | (36) 15 |
| (37) 19 | (38) 6 | (39) 19 | (40) 15 |
| (41) 13 | (42) 16 | (43) 12 | (44) 14 |
| (45) 6 | (46) 18 | (47) 11 | (48) 10 |
| (49) 13 | (50) 12 | (51) 16 | (52) 20 |
| (53) 14 | (54) 8 | (55) 19 | (56) 19 |
| (57) 10 | (58) 5 | (59) 16 | (60) 11 |
| (61) 18 | (62) 15 | (63) 7 | (64) 19 |
| (65) 14 | (66) 15 | (67) 13 | (68) 6 |
| (69) 11 | (70) 20 | (71) 19 | (72) 6 |
| (73) 13 | (74) 20 | (75) 12 | (76) 14 |
| (77) 16 | (78) 14 | (79) 17 | (80) 17 |
| (81) 19 | (82) 8 | (83) 10 | (84) 13 |
| (85) 19 | (86) 19 | (87) 12 | (88) 12 |
| (89) 16 | (90) 14 | (91) 9 | (92) 18 |
| (93) 15 | (94) 13 | (95) 7 | (96) 17 |
| (97) 11 | (98) 12 | (99) 18 | (100) 10 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 18 | (3) 10 | (4) 6 |
| (5) 13 | (6) 12 | (7) 18 | (8) 20 |
| (9) 10 | (10) 8 | (11) 5 | (12) 8 |
| (13) 10 | (14) 20 | (15) 15 | (16) 20 |
| (17) 18 | (18) 14 | (19) 19 | (20) 18 |
| (21) 16 | (22) 15 | (23) 18 | (24) 15 |
| (25) 19 | (26) 18 | (27) 18 | (28) 20 |
| (29) 19 | (30) 18 | (31) 19 | (32) 20 |
| (33) 19 | (34) 20 | (35) 12 | (36) 6 |
| (37) 7 | (38) 10 | (39) 19 | (40) 18 |
| (41) 18 | (42) 13 | (43) 19 | (44) 15 |
| (45) 20 | (46) 18 | (47) 17 | (48) 17 |
| (49) 17 | (50) 4 | (51) 11 | (52) 13 |
| (53) 10 | (54) 20 | (55) 17 | (56) 15 |
| (57) 16 | (58) 10 | (59) 17 | (60) 14 |
| (61) 17 | (62) 20 | (63) 19 | (64) 12 |
| (65) 13 | (66) 4 | (67) 20 | (68) 16 |
| (69) 11 | (70) 19 | (71) 13 | (72) 15 |
| (73) 14 | (74) 10 | (75) 20 | (76) 17 |
| (77) 19 | (78) 14 | (79) 20 | (80) 16 |
| (81) 18 | (82) 20 | (83) 16 | (84) 18 |
| (85) 7 | (86) 19 | (87) 17 | (88) 19 |
| (89) 18 | (90) 11 | (91) 15 | (92) 20 |
| (93) 20 | (94) 18 | (95) 12 | (96) 7 |
| (97) 20 | (98) 8 | (99) 14 | (100) 17 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 16 | (3) 19 | (4) 18 |
| (5) 20 | (6) 18 | (7) 12 | (8) 13 |
| (9) 11 | (10) 3 | (11) 17 | (12) 15 |
| (13) 14 | (14) 10 | (15) 18 | (16) 17 |
| (17) 11 | (18) 18 | (19) 14 | (20) 16 |
| (21) 19 | (22) 17 | (23) 19 | (24) 20 |
| (25) 15 | (26) 19 | (27) 16 | (28) 19 |
| (29) 19 | (30) 19 | (31) 6 | (32) 17 |
| (33) 17 | (34) 16 | (35) 7 | (36) 10 |
| (37) 12 | (38) 16 | (39) 16 | (40) 20 |
| (41) 20 | (42) 12 | (43) 7 | (44) 13 |
| (45) 14 | (46) 16 | (47) 17 | (48) 17 |
| (49) 8 | (50) 20 | (51) 9 | (52) 15 |
| (53) 13 | (54) 18 | (55) 15 | (56) 20 |
| (57) 19 | (58) 18 | (59) 20 | (60) 7 |
| (61) 4 | (62) 9 | (63) 10 | (64) 8 |
| (65) 15 | (66) 16 | (67) 15 | (68) 9 |
| (69) 2 | (70) 19 | (71) 14 | (72) 19 |
| (73) 20 | (74) 12 | (75) 15 | (76) 19 |
| (77) 19 | (78) 17 | (79) 14 | (80) 16 |
| (81) 7 | (82) 19 | (83) 20 | (84) 16 |
| (85) 11 | (86) 10 | (87) 20 | (88) 17 |
| (89) 19 | (90) 16 | (91) 6 | (92) 19 |
| (93) 18 | (94) 18 | (95) 15 | (96) 11 |
| (97) 18 | (98) 14 | (99) 9 | (100) 10 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 7 | (2) 10 | (3) 15 | (4) 19 |
| (5) 7 | (6) 14 | (7) 15 | (8) 13 |
| (9) 19 | (10) 16 | (11) 19 | (12) 18 |
| (13) 9 | (14) 20 | (15) 19 | (16) 19 |
| (17) 16 | (18) 13 | (19) 17 | (20) 20 |
| (21) 11 | (22) 16 | (23) 16 | (24) 19 |
| (25) 15 | (26) 18 | (27) 20 | (28) 16 |
| (29) 18 | (30) 5 | (31) 18 | (32) 18 |
| (33) 9 | (34) 10 | (35) 20 | (36) 20 |
| (37) 17 | (38) 13 | (39) 17 | (40) 20 |
| (41) 20 | (42) 18 | (43) 19 | (44) 15 |
| (45) 17 | (46) 8 | (47) 16 | (48) 18 |
| (49) 15 | (50) 15 | (51) 16 | (52) 19 |
| (53) 20 | (54) 17 | (55) 19 | (56) 16 |
| (57) 14 | (58) 18 | (59) 11 | (60) 13 |
| (61) 17 | (62) 16 | (63) 11 | (64) 15 |
| (65) 16 | (66) 16 | (67) 20 | (68) 14 |
| (69) 11 | (70) 19 | (71) 16 | (72) 19 |
| (73) 20 | (74) 18 | (75) 15 | (76) 19 |
| (77) 18 | (78) 13 | (79) 20 | (80) 18 |
| (81) 11 | (82) 19 | (83) 15 | (84) 6 |
| (85) 16 | (86) 15 | (87) 19 | (88) 18 |
| (89) 17 | (90) 6 | (91) 13 | (92) 2 |
| (93) 10 | (94) 20 | (95) 16 | (96) 17 |
| (97) 13 | (98) 11 | (99) 20 | (100) 15 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 6 | (3) 20 | (4) 16 |
| (5) 18 | (6) 17 | (7) 13 | (8) 13 |
| (9) 17 | (10) 17 | (11) 4 | (12) 17 |
| (13) 20 | (14) 19 | (15) 9 | (16) 18 |
| (17) 13 | (18) 20 | (19) 18 | (20) 18 |
| (21) 13 | (22) 16 | (23) 20 | (24) 16 |
| (25) 8 | (26) 14 | (27) 10 | (28) 6 |
| (29) 19 | (30) 19 | (31) 17 | (32) 10 |
| (33) 16 | (34) 15 | (35) 20 | (36) 12 |
| (37) 9 | (38) 20 | (39) 16 | (40) 18 |
| (41) 16 | (42) 15 | (43) 18 | (44) 19 |
| (45) 19 | (46) 10 | (47) 13 | (48) 17 |
| (49) 15 | (50) 8 | (51) 20 | (52) 19 |
| (53) 19 | (54) 2 | (55) 9 | (56) 13 |
| (57) 7 | (58) 9 | (59) 18 | (60) 18 |
| (61) 17 | (62) 17 | (63) 16 | (64) 17 |
| (65) 17 | (66) 11 | (67) 20 | (68) 15 |
| (69) 18 | (70) 13 | (71) 20 | (72) 19 |
| (73) 18 | (74) 7 | (75) 14 | (76) 17 |
| (77) 19 | (78) 12 | (79) 20 | (80) 6 |
| (81) 16 | (82) 17 | (83) 11 | (84) 17 |
| (85) 16 | (86) 13 | (87) 20 | (88) 20 |
| (89) 16 | (90) 19 | (91) 16 | (92) 17 |
| (93) 10 | (94) 20 | (95) 17 | (96) 13 |
| (97) 15 | (98) 10 | (99) 10 | (100) 11 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 17 | (2) 13 | (3) 20 | (4) 20 |
| (5) 19 | (6) 18 | (7) 16 | (8) 5 |
| (9) 6 | (10) 18 | (11) 18 | (12) 20 |
| (13) 19 | (14) 15 | (15) 9 | (16) 11 |
| (17) 11 | (18) 7 | (19) 8 | (20) 18 |
| (21) 4 | (22) 13 | (23) 13 | (24) 20 |
| (25) 12 | (26) 17 | (27) 18 | (28) 19 |
| (29) 4 | (30) 15 | (31) 20 | (32) 19 |
| (33) 18 | (34) 12 | (35) 19 | (36) 19 |
| (37) 20 | (38) 20 | (39) 11 | (40) 14 |
| (41) 15 | (42) 7 | (43) 13 | (44) 15 |
| (45) 20 | (46) 15 | (47) 19 | (48) 20 |
| (49) 4 | (50) 18 | (51) 17 | (52) 5 |
| (53) 20 | (54) 10 | (55) 5 | (56) 16 |
| (57) 7 | (58) 16 | (59) 16 | (60) 19 |
| (61) 18 | (62) 6 | (63) 12 | (64) 20 |
| (65) 11 | (66) 20 | (67) 18 | (68) 17 |
| (69) 20 | (70) 13 | (71) 18 | (72) 13 |
| (73) 20 | (74) 6 | (75) 16 | (76) 11 |
| (77) 18 | (78) 10 | (79) 20 | (80) 17 |
| (81) 15 | (82) 18 | (83) 16 | (84) 18 |
| (85) 18 | (86) 20 | (87) 20 | (88) 16 |
| (89) 10 | (90) 17 | (91) 14 | (92) 19 |
| (93) 7 | (94) 18 | (95) 11 | (96) 5 |
| (97) 19 | (98) 9 | (99) 6 | (100) 6 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 15 | (3) 17 | (4) 18 |
| (5) 20 | (6) 9 | (7) 14 | (8) 15 |
| (9) 20 | (10) 9 | (11) 10 | (12) 14 |
| (13) 17 | (14) 13 | (15) 14 | (16) 10 |
| (17) 12 | (18) 16 | (19) 7 | (20) 12 |
| (21) 14 | (22) 20 | (23) 15 | (24) 15 |
| (25) 17 | (26) 20 | (27) 20 | (28) 20 |
| (29) 10 | (30) 12 | (31) 16 | (32) 18 |
| (33) 19 | (34) 9 | (35) 15 | (36) 18 |
| (37) 15 | (38) 20 | (39) 20 | (40) 7 |
| (41) 12 | (42) 20 | (43) 11 | (44) 18 |
| (45) 18 | (46) 8 | (47) 19 | (48) 17 |
| (49) 19 | (50) 20 | (51) 6 | (52) 9 |
| (53) 19 | (54) 18 | (55) 9 | (56) 5 |
| (57) 18 | (58) 16 | (59) 15 | (60) 15 |
| (61) 18 | (62) 11 | (63) 9 | (64) 11 |
| (65) 20 | (66) 14 | (67) 17 | (68) 15 |
| (69) 17 | (70) 19 | (71) 12 | (72) 13 |
| (73) 9 | (74) 12 | (75) 12 | (76) 6 |
| (77) 17 | (78) 17 | (79) 17 | (80) 18 |
| (81) 20 | (82) 20 | (83) 17 | (84) 13 |
| (85) 18 | (86) 8 | (87) 20 | (88) 14 |
| (89) 6 | (90) 13 | (91) 12 | (92) 19 |
| (93) 18 | (94) 16 | (95) 18 | (96) 18 |
| (97) 19 | (98) 7 | (99) 15 | (100) 16 |