



扫码看答案

二十以内加法计算练习题

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|---------------|---------------|---------------|----------------|
| (1) 14 + 5 = | (2) 17 + 3 = | (3) 2 + 9 = | (4) 11 + 4 = |
| (5) 14 + 6 = | (6) 19 + 1 = | (7) 15 + 5 = | (8) 7 + 6 = |
| (9) 6 + 2 = | (10) 2 + 16 = | (11) 10 + 5 = | (12) 2 + 13 = |
| (13) 10 + 6 = | (14) 6 + 13 = | (15) 9 + 5 = | (16) 7 + 9 = |
| (17) 11 + 6 = | (18) 12 + 4 = | (19) 9 + 11 = | (20) 4 + 14 = |
| (21) 15 + 4 = | (22) 11 + 9 = | (23) 13 + 6 = | (24) 6 + 3 = |
| (25) 11 + 1 = | (26) 1 + 16 = | (27) 6 + 14 = | (28) 18 + 2 = |
| (29) 3 + 17 = | (30) 17 + 1 = | (31) 2 + 4 = | (32) 15 + 1 = |
| (33) 3 + 7 = | (34) 16 + 3 = | (35) 13 + 2 = | (36) 9 + 8 = |
| (37) 16 + 2 = | (38) 10 + 1 = | (39) 8 + 9 = | (40) 8 + 11 = |
| (41) 18 + 1 = | (42) 10 + 9 = | (43) 11 + 7 = | (44) 13 + 1 = |
| (45) 18 + 1 = | (46) 8 + 6 = | (47) 17 + 1 = | (48) 11 + 1 = |
| (49) 18 + 2 = | (50) 8 + 9 = | (51) 15 + 5 = | (52) 16 + 2 = |
| (53) 12 + 3 = | (54) 7 + 9 = | (55) 9 + 6 = | (56) 13 + 2 = |
| (57) 19 + 1 = | (58) 8 + 8 = | (59) 14 + 6 = | (60) 5 + 2 = |
| (61) 10 + 1 = | (62) 4 + 1 = | (63) 5 + 8 = | (64) 9 + 9 = |
| (65) 16 + 1 = | (66) 5 + 5 = | (67) 7 + 10 = | (68) 4 + 5 = |
| (69) 3 + 17 = | (70) 7 + 5 = | (71) 2 + 8 = | (72) 11 + 9 = |
| (73) 4 + 3 = | (74) 8 + 12 = | (75) 13 + 4 = | (76) 5 + 6 = |
| (77) 3 + 2 = | (78) 2 + 4 = | (79) 5 + 3 = | (80) 6 + 14 = |
| (81) 1 + 13 = | (82) 13 + 3 = | (83) 17 + 2 = | (84) 15 + 2 = |
| (85) 8 + 3 = | (86) 3 + 1 = | (87) 3 + 14 = | (88) 14 + 1 = |
| (89) 6 + 4 = | (90) 13 + 6 = | (91) 8 + 1 = | (92) 14 + 2 = |
| (93) 19 + 1 = | (94) 4 + 6 = | (95) 6 + 2 = | (96) 3 + 8 = |
| (97) 11 + 8 = | (98) 15 + 1 = | (99) 15 + 3 = | (100) 2 + 17 = |



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- | | | | |
|---------------|---------------|---------------|---------------|
| (1) 17 + 3 = | (2) 11 + 3 = | (3) 3 + 5 = | (4) 17 + 1 = |
| (5) 9 + 3 = | (6) 5 + 8 = | (7) 18 + 1 = | (8) 15 + 5 = |
| (9) 7 + 5 = | (10) 17 + 2 = | (11) 13 + 4 = | (12) 11 + 1 = |
| (13) 18 + 2 = | (14) 2 + 14 = | (15) 12 + 6 = | (16) 5 + 12 = |
| (17) 2 + 7 = | (18) 12 + 2 = | (19) 10 + 6 = | (20) 16 + 4 = |
| (21) 13 + 1 = | (22) 10 + 6 = | (23) 11 + 6 = | (24) 7 + 4 = |
| (25) 11 + 3 = | (26) 7 + 12 = | (27) 9 + 8 = | (28) 10 + 3 = |
| (29) 13 + 3 = | (30) 14 + 2 = | (31) 16 + 2 = | (32) 2 + 16 = |
| (33) 7 + 13 = | (34) 19 + 1 = | (35) 2 + 3 = | (36) 3 + 10 = |
| (37) 7 + 8 = | (38) 1 + 9 = | (39) 15 + 1 = | (40) 2 + 2 = |
| (41) 6 + 2 = | (42) 16 + 4 = | (43) 2 + 12 = | (44) 13 + 4 = |
| (45) 3 + 16 = | (46) 7 + 1 = | (47) 6 + 10 = | (48) 5 + 2 = |
| (49) 15 + 5 = | (50) 11 + 5 = | (51) 6 + 11 = | (52) 1 + 1 = |
| (53) 17 + 3 = | (54) 14 + 4 = | (55) 9 + 6 = | (56) 18 + 2 = |
| (57) 8 + 12 = | (58) 15 + 3 = | (59) 17 + 2 = | (60) 4 + 10 = |
| (61) 11 + 2 = | (62) 14 + 3 = | (63) 16 + 3 = | (64) 6 + 13 = |
| (65) 17 + 2 = | (66) 8 + 1 = | (67) 15 + 3 = | (68) 16 + 4 = |
| (69) 6 + 9 = | (70) 7 + 3 = | (71) 18 + 2 = | (72) 3 + 17 = |
| (73) 8 + 9 = | (74) 4 + 6 = | (75) 2 + 4 = | (76) 13 + 7 = |
| (77) 2 + 2 = | (78) 2 + 12 = | (79) 2 + 14 = | (80) 4 + 3 = |
| (81) 19 + 1 = | (82) 14 + 3 = | (83) 15 + 4 = | (84) 11 + 1 = |
| (85) 1 + 6 = | (86) 12 + 6 = | (87) 14 + 2 = | (88) 7 + 11 = |
| (89) 6 + 11 = | (90) 13 + 2 = | (91) 11 + 6 = | (92) 5 + 15 = |
| (93) 18 + 1 = | (94) 15 + 5 = | (95) 16 + 3 = | (96) 9 + 8 = |
| (97) 9 + 10 = | (98) 2 + 11 = | (99) 8 + 8 = | (100) 9 + 4 = |

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $13 + 7 =$ | (2) $16 + 2 =$ | (3) $18 + 2 =$ | (4) $10 + 5 =$ |
| (5) $1 + 14 =$ | (6) $17 + 3 =$ | (7) $10 + 7 =$ | (8) $10 + 10 =$ |
| (9) $4 + 15 =$ | (10) $11 + 2 =$ | (11) $15 + 4 =$ | (12) $6 + 2 =$ |
| (13) $10 + 9 =$ | (14) $8 + 6 =$ | (15) $12 + 1 =$ | (16) $13 + 6 =$ |
| (17) $17 + 2 =$ | (18) $6 + 7 =$ | (19) $14 + 2 =$ | (20) $19 + 1 =$ |
| (21) $16 + 3 =$ | (22) $5 + 10 =$ | (23) $18 + 1 =$ | (24) $5 + 6 =$ |
| (25) $8 + 7 =$ | (26) $1 + 9 =$ | (27) $5 + 3 =$ | (28) $12 + 3 =$ |
| (29) $5 + 4 =$ | (30) $9 + 11 =$ | (31) $16 + 1 =$ | (32) $14 + 6 =$ |
| (33) $11 + 7 =$ | (34) $6 + 12 =$ | (35) $2 + 11 =$ | (36) $1 + 1 =$ |
| (37) $3 + 15 =$ | (38) $10 + 4 =$ | (39) $11 + 9 =$ | (40) $15 + 1 =$ |
| (41) $15 + 2 =$ | (42) $1 + 10 =$ | (43) $2 + 5 =$ | (44) $12 + 3 =$ |
| (45) $10 + 1 =$ | (46) $17 + 3 =$ | (47) $11 + 1 =$ | (48) $12 + 8 =$ |
| (49) $14 + 2 =$ | (50) $4 + 15 =$ | (51) $6 + 1 =$ | (52) $3 + 5 =$ |
| (53) $10 + 2 =$ | (54) $17 + 2 =$ | (55) $13 + 1 =$ | (56) $3 + 16 =$ |
| (57) $2 + 12 =$ | (58) $11 + 7 =$ | (59) $9 + 6 =$ | (60) $7 + 10 =$ |
| (61) $6 + 11 =$ | (62) $12 + 5 =$ | (63) $15 + 1 =$ | (64) $17 + 1 =$ |
| (65) $10 + 6 =$ | (66) $14 + 3 =$ | (67) $4 + 9 =$ | (68) $15 + 3 =$ |
| (69) $1 + 12 =$ | (70) $9 + 7 =$ | (71) $8 + 9 =$ | (72) $1 + 1 =$ |
| (73) $18 + 2 =$ | (74) $1 + 8 =$ | (75) $13 + 7 =$ | (76) $3 + 2 =$ |
| (77) $19 + 1 =$ | (78) $13 + 5 =$ | (79) $11 + 3 =$ | (80) $12 + 6 =$ |
| (81) $11 + 5 =$ | (82) $5 + 12 =$ | (83) $8 + 5 =$ | (84) $3 + 6 =$ |
| (85) $11 + 4 =$ | (86) $14 + 5 =$ | (87) $12 + 4 =$ | (88) $5 + 11 =$ |
| (89) $4 + 7 =$ | (90) $16 + 1 =$ | (91) $3 + 3 =$ | (92) $1 + 2 =$ |
| (93) $9 + 5 =$ | (94) $4 + 10 =$ | (95) $16 + 3 =$ | (96) $1 + 18 =$ |
| (97) $14 + 1 =$ | (98) $2 + 8 =$ | (99) $14 + 3 =$ | (100) $14 + 2 =$ |



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- | | | | |
|---------------|---------------|----------------|----------------|
| (1) 16 + 3 = | (2) 2 + 1 = | (3) 4 + 12 = | (4) 2 + 16 = |
| (5) 14 + 5 = | (6) 18 + 2 = | (7) 17 + 2 = | (8) 4 + 1 = |
| (9) 16 + 4 = | (10) 2 + 3 = | (11) 11 + 1 = | (12) 15 + 2 = |
| (13) 13 + 4 = | (14) 1 + 13 = | (15) 5 + 5 = | (16) 8 + 4 = |
| (17) 1 + 9 = | (18) 11 + 4 = | (19) 15 + 5 = | (20) 8 + 8 = |
| (21) 7 + 9 = | (22) 19 + 1 = | (23) 6 + 4 = | (24) 3 + 9 = |
| (25) 5 + 2 = | (26) 6 + 9 = | (27) 16 + 2 = | (28) 9 + 8 = |
| (29) 6 + 11 = | (30) 8 + 7 = | (31) 8 + 1 = | (32) 6 + 6 = |
| (33) 10 + 8 = | (34) 11 + 9 = | (35) 12 + 3 = | (36) 16 + 1 = |
| (37) 7 + 3 = | (38) 13 + 1 = | (39) 10 + 9 = | (40) 1 + 3 = |
| (41) 13 + 7 = | (42) 5 + 12 = | (43) 15 + 4 = | (44) 6 + 3 = |
| (45) 3 + 16 = | (46) 7 + 13 = | (47) 2 + 13 = | (48) 14 + 5 = |
| (49) 6 + 10 = | (50) 3 + 2 = | (51) 19 + 1 = | (52) 13 + 6 = |
| (53) 12 + 4 = | (54) 11 + 8 = | (55) 13 + 1 = | (56) 5 + 13 = |
| (57) 17 + 1 = | (58) 1 + 7 = | (59) 5 + 3 = | (60) 18 + 2 = |
| (61) 8 + 6 = | (62) 10 + 2 = | (63) 8 + 2 = | (64) 12 + 8 = |
| (65) 10 + 4 = | (66) 17 + 2 = | (67) 7 + 11 = | (68) 11 + 9 = |
| (69) 15 + 2 = | (70) 9 + 5 = | (71) 10 + 10 = | (72) 14 + 1 = |
| (73) 15 + 5 = | (74) 7 + 12 = | (75) 8 + 7 = | (76) 9 + 4 = |
| (77) 11 + 5 = | (78) 15 + 4 = | (79) 2 + 3 = | (80) 4 + 11 = |
| (81) 13 + 2 = | (82) 12 + 2 = | (83) 11 + 6 = | (84) 6 + 13 = |
| (85) 11 + 3 = | (86) 10 + 9 = | (87) 16 + 2 = | (88) 10 + 6 = |
| (89) 14 + 5 = | (90) 2 + 17 = | (91) 5 + 6 = | (92) 19 + 1 = |
| (93) 9 + 10 = | (94) 15 + 5 = | (95) 4 + 6 = | (96) 18 + 2 = |
| (97) 17 + 1 = | (98) 12 + 3 = | (99) 14 + 3 = | (100) 10 + 2 = |



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- | | | | |
|---------------|---------------|---------------|---------------|
| (1) 13 + 2 = | (2) 14 + 1 = | (3) 2 + 10 = | (4) 16 + 2 = |
| (5) 1 + 19 = | (6) 10 + 3 = | (7) 13 + 4 = | (8) 4 + 1 = |
| (9) 1 + 16 = | (10) 11 + 5 = | (11) 17 + 3 = | (12) 8 + 7 = |
| (13) 1 + 1 = | (14) 5 + 7 = | (15) 4 + 9 = | (16) 5 + 5 = |
| (17) 16 + 4 = | (18) 12 + 2 = | (19) 5 + 8 = | (20) 8 + 1 = |
| (21) 3 + 6 = | (22) 13 + 1 = | (23) 10 + 5 = | (24) 13 + 7 = |
| (25) 5 + 10 = | (26) 17 + 2 = | (27) 12 + 8 = | (28) 18 + 1 = |
| (29) 17 + 3 = | (30) 11 + 4 = | (31) 3 + 1 = | (32) 1 + 6 = |
| (33) 14 + 3 = | (34) 5 + 13 = | (35) 5 + 7 = | (36) 13 + 1 = |
| (37) 2 + 5 = | (38) 13 + 2 = | (39) 6 + 4 = | (40) 11 + 1 = |
| (41) 3 + 10 = | (42) 13 + 4 = | (43) 7 + 8 = | (44) 2 + 14 = |
| (45) 7 + 9 = | (46) 11 + 7 = | (47) 8 + 10 = | (48) 19 + 1 = |
| (49) 1 + 2 = | (50) 11 + 2 = | (51) 11 + 3 = | (52) 1 + 16 = |
| (53) 6 + 6 = | (54) 9 + 3 = | (55) 9 + 10 = | (56) 3 + 3 = |
| (57) 2 + 7 = | (58) 7 + 4 = | (59) 6 + 8 = | (60) 1 + 19 = |
| (61) 7 + 1 = | (62) 14 + 5 = | (63) 3 + 15 = | (64) 5 + 14 = |
| (65) 11 + 3 = | (66) 2 + 7 = | (67) 12 + 5 = | (68) 16 + 3 = |
| (69) 15 + 3 = | (70) 3 + 2 = | (71) 6 + 5 = | (72) 3 + 13 = |
| (73) 15 + 4 = | (74) 5 + 3 = | (75) 7 + 12 = | (76) 19 + 1 = |
| (77) 12 + 8 = | (78) 6 + 9 = | (79) 4 + 7 = | (80) 10 + 6 = |
| (81) 15 + 1 = | (82) 17 + 2 = | (83) 4 + 16 = | (84) 7 + 13 = |
| (85) 8 + 10 = | (86) 3 + 6 = | (87) 16 + 2 = | (88) 1 + 16 = |
| (89) 11 + 7 = | (90) 8 + 11 = | (91) 3 + 1 = | (92) 6 + 2 = |
| (93) 6 + 1 = | (94) 1 + 6 = | (95) 4 + 14 = | (96) 14 + 2 = |
| (97) 7 + 5 = | (98) 2 + 4 = | (99) 13 + 3 = | (100) 9 + 8 = |

二十以内加法计算练习题



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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $1 + 10 =$ | (2) $1 + 7 =$ | (3) $14 + 5 =$ | (4) $16 + 4 =$ |
| (5) $14 + 6 =$ | (6) $5 + 8 =$ | (7) $17 + 1 =$ | (8) $5 + 10 =$ |
| (9) $8 + 12 =$ | (10) $3 + 12 =$ | (11) $9 + 4 =$ | (12) $6 + 7 =$ |
| (13) $18 + 2 =$ | (14) $2 + 3 =$ | (15) $10 + 3 =$ | (16) $14 + 3 =$ |
| (17) $11 + 2 =$ | (18) $16 + 1 =$ | (19) $9 + 1 =$ | (20) $19 + 1 =$ |
| (21) $11 + 5 =$ | (22) $3 + 15 =$ | (23) $9 + 9 =$ | (24) $18 + 2 =$ |
| (25) $13 + 3 =$ | (26) $10 + 8 =$ | (27) $14 + 5 =$ | (28) $14 + 4 =$ |
| (29) $7 + 7 =$ | (30) $9 + 10 =$ | (31) $10 + 6 =$ | (32) $12 + 6 =$ |
| (33) $3 + 14 =$ | (34) $14 + 6 =$ | (35) $3 + 9 =$ | (36) $1 + 6 =$ |
| (37) $16 + 4 =$ | (38) $17 + 2 =$ | (39) $17 + 3 =$ | (40) $1 + 8 =$ |
| (41) $5 + 13 =$ | (42) $12 + 8 =$ | (43) $4 + 15 =$ | (44) $2 + 8 =$ |
| (45) $7 + 4 =$ | (46) $4 + 7 =$ | (47) $10 + 9 =$ | (48) $8 + 7 =$ |
| (49) $4 + 13 =$ | (50) $18 + 1 =$ | (51) $6 + 3 =$ | (52) $14 + 1 =$ |
| (53) $2 + 13 =$ | (54) $6 + 12 =$ | (55) $1 + 4 =$ | (56) $2 + 7 =$ |
| (57) $15 + 3 =$ | (58) $8 + 6 =$ | (59) $8 + 11 =$ | (60) $16 + 2 =$ |
| (61) $9 + 9 =$ | (62) $17 + 2 =$ | (63) $14 + 6 =$ | (64) $3 + 1 =$ |
| (65) $1 + 14 =$ | (66) $11 + 8 =$ | (67) $3 + 13 =$ | (68) $13 + 6 =$ |
| (69) $9 + 10 =$ | (70) $5 + 10 =$ | (71) $15 + 5 =$ | (72) $10 + 1 =$ |
| (73) $4 + 12 =$ | (74) $16 + 4 =$ | (75) $5 + 9 =$ | (76) $11 + 7 =$ |
| (77) $3 + 11 =$ | (78) $16 + 1 =$ | (79) $9 + 3 =$ | (80) $18 + 1 =$ |
| (81) $3 + 2 =$ | (82) $2 + 3 =$ | (83) $14 + 1 =$ | (84) $8 + 4 =$ |
| (85) $2 + 1 =$ | (86) $18 + 2 =$ | (87) $11 + 4 =$ | (88) $9 + 6 =$ |
| (89) $10 + 9 =$ | (90) $1 + 13 =$ | (91) $1 + 9 =$ | (92) $7 + 10 =$ |
| (93) $11 + 2 =$ | (94) $16 + 3 =$ | (95) $8 + 10 =$ | (96) $5 + 5 =$ |
| (97) $14 + 2 =$ | (98) $6 + 1 =$ | (99) $10 + 7 =$ | (100) $14 + 5 =$ |

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|-----------------|-----------------|------------------|------------------|
| (1) $15 + 2 =$ | (2) $19 + 1 =$ | (3) $2 + 16 =$ | (4) $4 + 6 =$ |
| (5) $3 + 17 =$ | (6) $8 + 8 =$ | (7) $5 + 1 =$ | (8) $12 + 8 =$ |
| (9) $10 + 5 =$ | (10) $7 + 11 =$ | (11) $15 + 3 =$ | (12) $16 + 2 =$ |
| (13) $9 + 4 =$ | (14) $5 + 4 =$ | (15) $7 + 6 =$ | (16) $16 + 1 =$ |
| (17) $15 + 5 =$ | (18) $4 + 1 =$ | (19) $10 + 10 =$ | (20) $6 + 5 =$ |
| (21) $12 + 2 =$ | (22) $12 + 8 =$ | (23) $4 + 4 =$ | (24) $3 + 12 =$ |
| (25) $9 + 2 =$ | (26) $17 + 2 =$ | (27) $15 + 3 =$ | (28) $2 + 13 =$ |
| (29) $6 + 2 =$ | (30) $13 + 2 =$ | (31) $19 + 1 =$ | (32) $10 + 2 =$ |
| (33) $4 + 5 =$ | (34) $10 + 8 =$ | (35) $14 + 3 =$ | (36) $3 + 1 =$ |
| (37) $14 + 6 =$ | (38) $8 + 10 =$ | (39) $14 + 2 =$ | (40) $6 + 1 =$ |
| (41) $14 + 1 =$ | (42) $7 + 8 =$ | (43) $16 + 2 =$ | (44) $2 + 17 =$ |
| (45) $10 + 3 =$ | (46) $9 + 3 =$ | (47) $11 + 8 =$ | (48) $4 + 15 =$ |
| (49) $5 + 7 =$ | (50) $3 + 14 =$ | (51) $10 + 1 =$ | (52) $6 + 8 =$ |
| (53) $5 + 12 =$ | (54) $2 + 9 =$ | (55) $6 + 6 =$ | (56) $12 + 5 =$ |
| (57) $4 + 9 =$ | (58) $17 + 3 =$ | (59) $3 + 5 =$ | (60) $2 + 6 =$ |
| (61) $18 + 1 =$ | (62) $15 + 5 =$ | (63) $6 + 7 =$ | (64) $9 + 5 =$ |
| (65) $14 + 5 =$ | (66) $16 + 1 =$ | (67) $3 + 12 =$ | (68) $4 + 15 =$ |
| (69) $18 + 2 =$ | (70) $6 + 14 =$ | (71) $8 + 7 =$ | (72) $4 + 10 =$ |
| (73) $15 + 2 =$ | (74) $10 + 5 =$ | (75) $7 + 1 =$ | (76) $10 + 9 =$ |
| (77) $12 + 3 =$ | (78) $8 + 3 =$ | (79) $11 + 8 =$ | (80) $5 + 1 =$ |
| (81) $12 + 1 =$ | (82) $6 + 1 =$ | (83) $13 + 2 =$ | (84) $12 + 7 =$ |
| (85) $17 + 2 =$ | (86) $16 + 4 =$ | (87) $11 + 3 =$ | (88) $14 + 2 =$ |
| (89) $8 + 10 =$ | (90) $16 + 2 =$ | (91) $12 + 8 =$ | (92) $6 + 13 =$ |
| (93) $3 + 3 =$ | (94) $4 + 13 =$ | (95) $10 + 2 =$ | (96) $13 + 7 =$ |
| (97) $14 + 4 =$ | (98) $15 + 4 =$ | (99) $4 + 12 =$ | (100) $3 + 15 =$ |

二十以内加法计算练习题答案

第1页答案

(1) 19	(2) 20	(3) 11	(4) 15
(5) 20	(6) 20	(7) 20	(8) 13
(9) 8	(10) 18	(11) 15	(12) 15
(13) 16	(14) 19	(15) 14	(16) 16
(17) 17	(18) 16	(19) 20	(20) 18
(21) 19	(22) 20	(23) 19	(24) 9
(25) 12	(26) 17	(27) 20	(28) 20
(29) 20	(30) 18	(31) 6	(32) 16
(33) 10	(34) 19	(35) 15	(36) 17
(37) 18	(38) 11	(39) 17	(40) 19
(41) 19	(42) 19	(43) 18	(44) 14
(45) 19	(46) 14	(47) 18	(48) 12
(49) 20	(50) 17	(51) 20	(52) 18
(53) 15	(54) 16	(55) 15	(56) 15
(57) 20	(58) 16	(59) 20	(60) 7
(61) 11	(62) 5	(63) 13	(64) 18
(65) 17	(66) 10	(67) 17	(68) 9
(69) 20	(70) 12	(71) 10	(72) 20
(73) 7	(74) 20	(75) 17	(76) 11
(77) 5	(78) 6	(79) 8	(80) 20
(81) 14	(82) 16	(83) 19	(84) 17
(85) 11	(86) 4	(87) 17	(88) 15
(89) 10	(90) 19	(91) 9	(92) 16
(93) 20	(94) 10	(95) 8	(96) 11
(97) 19	(98) 16	(99) 18	(100) 19

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 14 | (3) 8 | (4) 18 |
| (5) 12 | (6) 13 | (7) 19 | (8) 20 |
| (9) 12 | (10) 19 | (11) 17 | (12) 12 |
| (13) 20 | (14) 16 | (15) 18 | (16) 17 |
| (17) 9 | (18) 14 | (19) 16 | (20) 20 |
| (21) 14 | (22) 16 | (23) 17 | (24) 11 |
| (25) 14 | (26) 19 | (27) 17 | (28) 13 |
| (29) 16 | (30) 16 | (31) 18 | (32) 18 |
| (33) 20 | (34) 20 | (35) 5 | (36) 13 |
| (37) 15 | (38) 10 | (39) 16 | (40) 4 |
| (41) 8 | (42) 20 | (43) 14 | (44) 17 |
| (45) 19 | (46) 8 | (47) 16 | (48) 7 |
| (49) 20 | (50) 16 | (51) 17 | (52) 2 |
| (53) 20 | (54) 18 | (55) 15 | (56) 20 |
| (57) 20 | (58) 18 | (59) 19 | (60) 14 |
| (61) 13 | (62) 17 | (63) 19 | (64) 19 |
| (65) 19 | (66) 9 | (67) 18 | (68) 20 |
| (69) 15 | (70) 10 | (71) 20 | (72) 20 |
| (73) 17 | (74) 10 | (75) 6 | (76) 20 |
| (77) 4 | (78) 14 | (79) 16 | (80) 7 |
| (81) 20 | (82) 17 | (83) 19 | (84) 12 |
| (85) 7 | (86) 18 | (87) 16 | (88) 18 |
| (89) 17 | (90) 15 | (91) 17 | (92) 20 |
| (93) 19 | (94) 20 | (95) 19 | (96) 17 |
| (97) 19 | (98) 13 | (99) 16 | (100) 13 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 18 | (3) 20 | (4) 15 |
| (5) 15 | (6) 20 | (7) 17 | (8) 20 |
| (9) 19 | (10) 13 | (11) 19 | (12) 8 |
| (13) 19 | (14) 14 | (15) 13 | (16) 19 |
| (17) 19 | (18) 13 | (19) 16 | (20) 20 |
| (21) 19 | (22) 15 | (23) 19 | (24) 11 |
| (25) 15 | (26) 10 | (27) 8 | (28) 15 |
| (29) 9 | (30) 20 | (31) 17 | (32) 20 |
| (33) 18 | (34) 18 | (35) 13 | (36) 2 |
| (37) 18 | (38) 14 | (39) 20 | (40) 16 |
| (41) 17 | (42) 11 | (43) 7 | (44) 15 |
| (45) 11 | (46) 20 | (47) 12 | (48) 20 |
| (49) 16 | (50) 19 | (51) 7 | (52) 8 |
| (53) 12 | (54) 19 | (55) 14 | (56) 19 |
| (57) 14 | (58) 18 | (59) 15 | (60) 17 |
| (61) 17 | (62) 17 | (63) 16 | (64) 18 |
| (65) 16 | (66) 17 | (67) 13 | (68) 18 |
| (69) 13 | (70) 16 | (71) 17 | (72) 2 |
| (73) 20 | (74) 9 | (75) 20 | (76) 5 |
| (77) 20 | (78) 18 | (79) 14 | (80) 18 |
| (81) 16 | (82) 17 | (83) 13 | (84) 9 |
| (85) 15 | (86) 19 | (87) 16 | (88) 16 |
| (89) 11 | (90) 17 | (91) 6 | (92) 3 |
| (93) 14 | (94) 14 | (95) 19 | (96) 19 |
| (97) 15 | (98) 10 | (99) 17 | (100) 16 |

二十以内加法计算练习题答案

第4页答案

(1) 19	(2) 3	(3) 16	(4) 18
(5) 19	(6) 20	(7) 19	(8) 5
(9) 20	(10) 5	(11) 12	(12) 17
(13) 17	(14) 14	(15) 10	(16) 12
(17) 10	(18) 15	(19) 20	(20) 16
(21) 16	(22) 20	(23) 10	(24) 12
(25) 7	(26) 15	(27) 18	(28) 17
(29) 17	(30) 15	(31) 9	(32) 12
(33) 18	(34) 20	(35) 15	(36) 17
(37) 10	(38) 14	(39) 19	(40) 4
(41) 20	(42) 17	(43) 19	(44) 9
(45) 19	(46) 20	(47) 15	(48) 19
(49) 16	(50) 5	(51) 20	(52) 19
(53) 16	(54) 19	(55) 14	(56) 18
(57) 18	(58) 8	(59) 8	(60) 20
(61) 14	(62) 12	(63) 10	(64) 20
(65) 14	(66) 19	(67) 18	(68) 20
(69) 17	(70) 14	(71) 20	(72) 15
(73) 20	(74) 19	(75) 15	(76) 13
(77) 16	(78) 19	(79) 5	(80) 15
(81) 15	(82) 14	(83) 17	(84) 19
(85) 14	(86) 19	(87) 18	(88) 16
(89) 19	(90) 19	(91) 11	(92) 20
(93) 19	(94) 20	(95) 10	(96) 20
(97) 18	(98) 15	(99) 17	(100) 12

二十以内加法计算练习题答案

第5页答案

(1) 15	(2) 15	(3) 12	(4) 18
(5) 20	(6) 13	(7) 17	(8) 5
(9) 17	(10) 16	(11) 20	(12) 15
(13) 2	(14) 12	(15) 13	(16) 10
(17) 20	(18) 14	(19) 13	(20) 9
(21) 9	(22) 14	(23) 15	(24) 20
(25) 15	(26) 19	(27) 20	(28) 19
(29) 20	(30) 15	(31) 4	(32) 7
(33) 17	(34) 18	(35) 12	(36) 14
(37) 7	(38) 15	(39) 10	(40) 12
(41) 13	(42) 17	(43) 15	(44) 16
(45) 16	(46) 18	(47) 18	(48) 20
(49) 3	(50) 13	(51) 14	(52) 17
(53) 12	(54) 12	(55) 19	(56) 6
(57) 9	(58) 11	(59) 14	(60) 20
(61) 8	(62) 19	(63) 18	(64) 19
(65) 14	(66) 9	(67) 17	(68) 19
(69) 18	(70) 5	(71) 11	(72) 16
(73) 19	(74) 8	(75) 19	(76) 20
(77) 20	(78) 15	(79) 11	(80) 16
(81) 16	(82) 19	(83) 20	(84) 20
(85) 18	(86) 9	(87) 18	(88) 17
(89) 18	(90) 19	(91) 4	(92) 8
(93) 7	(94) 7	(95) 18	(96) 16
(97) 12	(98) 6	(99) 16	(100) 17

二十以内加法计算练习题答案

第6页答案

(1) 11	(2) 8	(3) 19	(4) 20
(5) 20	(6) 13	(7) 18	(8) 15
(9) 20	(10) 15	(11) 13	(12) 13
(13) 20	(14) 5	(15) 13	(16) 17
(17) 13	(18) 17	(19) 10	(20) 20
(21) 16	(22) 18	(23) 18	(24) 20
(25) 16	(26) 18	(27) 19	(28) 18
(29) 14	(30) 19	(31) 16	(32) 18
(33) 17	(34) 20	(35) 12	(36) 7
(37) 20	(38) 19	(39) 20	(40) 9
(41) 18	(42) 20	(43) 19	(44) 10
(45) 11	(46) 11	(47) 19	(48) 15
(49) 17	(50) 19	(51) 9	(52) 15
(53) 15	(54) 18	(55) 5	(56) 9
(57) 18	(58) 14	(59) 19	(60) 18
(61) 18	(62) 19	(63) 20	(64) 4
(65) 15	(66) 19	(67) 16	(68) 19
(69) 19	(70) 15	(71) 20	(72) 11
(73) 16	(74) 20	(75) 14	(76) 18
(77) 14	(78) 17	(79) 12	(80) 19
(81) 5	(82) 5	(83) 15	(84) 12
(85) 3	(86) 20	(87) 15	(88) 15
(89) 19	(90) 14	(91) 10	(92) 17
(93) 13	(94) 19	(95) 18	(96) 10
(97) 16	(98) 7	(99) 17	(100) 19

二十以内加法计算练习题答案

第7页答案

(1) 17	(2) 20	(3) 18	(4) 10
(5) 20	(6) 16	(7) 6	(8) 20
(9) 15	(10) 18	(11) 18	(12) 18
(13) 13	(14) 9	(15) 13	(16) 17
(17) 20	(18) 5	(19) 20	(20) 11
(21) 14	(22) 20	(23) 8	(24) 15
(25) 11	(26) 19	(27) 18	(28) 15
(29) 8	(30) 15	(31) 20	(32) 12
(33) 9	(34) 18	(35) 17	(36) 4
(37) 20	(38) 18	(39) 16	(40) 7
(41) 15	(42) 15	(43) 18	(44) 19
(45) 13	(46) 12	(47) 19	(48) 19
(49) 12	(50) 17	(51) 11	(52) 14
(53) 17	(54) 11	(55) 12	(56) 17
(57) 13	(58) 20	(59) 8	(60) 8
(61) 19	(62) 20	(63) 13	(64) 14
(65) 19	(66) 17	(67) 15	(68) 19
(69) 20	(70) 20	(71) 15	(72) 14
(73) 17	(74) 15	(75) 8	(76) 19
(77) 15	(78) 11	(79) 19	(80) 6
(81) 13	(82) 7	(83) 15	(84) 19
(85) 19	(86) 20	(87) 14	(88) 16
(89) 18	(90) 18	(91) 20	(92) 19
(93) 6	(94) 17	(95) 12	(96) 20
(97) 18	(98) 19	(99) 16	(100) 18