

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $3 + 4 =$

(2) $4 + 4 =$

(3) $7 + 6 =$

(4) $9 + 8 =$

(5) $4 + 6 =$

(6) $7 + 10 =$

(7) $8 + 10 =$

(8) $2 + 18 =$

(9) $4 + 12 =$

(10) $16 + 2 =$

(11) $8 + 5 =$

(12) $15 + 1 =$

(13) $11 + 7 =$

(14) $1 + 5 =$

(15) $6 + 3 =$

(16) $7 + 4 =$

(17) $5 + 11 =$

(18) $16 + 1 =$

(19) $17 + 2 =$

(20) $12 + 1 =$

(21) $5 + 4 =$

(22) $16 + 3 =$

(23) $1 + 17 =$

(24) $5 + 12 =$

(25) $18 + 2 =$

(26) $13 + 7 =$

(27) $7 + 11 =$

(28) $9 + 1 =$

(29) $15 + 2 =$

(30) $13 + 1 =$

(31) $11 + 9 =$

(32) $18 + 1 =$

(33) $17 + 1 =$

(34) $15 + 3 =$

(35) $19 + 1 =$

(36) $4 + 9 =$

(37) $1 + 11 =$

(38) $3 + 5 =$

(39) $14 + 3 =$

(40) $7 + 9 =$

(41) $3 + 15 =$

(42) $5 + 1 =$

(43) $14 + 1 =$

(44) $16 + 4 =$

(45) $2 + 5 =$

(46) $5 + 14 =$

(47) $2 + 9 =$

(48) $14 + 5 =$

(49) $10 + 9 =$

(50) $17 + 3 =$

(51) $8 + 11 =$

(52) $17 + 2 =$

(53) $2 + 11 =$

(54) $5 + 9 =$

(55) $2 + 10 =$

(56) $6 + 14 =$

(57) $2 + 4 =$

(58) $5 + 6 =$

(59) $9 + 7 =$

(60) $1 + 19 =$

(61) $17 + 1 =$

(62) $17 + 3 =$

(63) $12 + 2 =$

(64) $11 + 1 =$

(65) $9 + 3 =$

(66) $9 + 9 =$

(67) $15 + 2 =$

(68) $14 + 4 =$

(69) $7 + 1 =$

(70) $4 + 14 =$

(71) $15 + 5 =$

(72) $5 + 2 =$

(73) $12 + 1 =$

(74) $6 + 13 =$

(75) $10 + 7 =$

(76) $1 + 17 =$

(77) $10 + 8 =$

(78) $18 + 2 =$

(79) $16 + 3 =$

(80) $3 + 12 =$

(81) $5 + 7 =$

(82) $19 + 1 =$

(83) $15 + 4 =$

(84) $9 + 6 =$

(85) $1 + 7 =$

(86) $14 + 1 =$

(87) $13 + 2 =$

(88) $14 + 5 =$

(89) $16 + 1 =$

(90) $11 + 9 =$

(91) $4 + 6 =$

(92) $7 + 3 =$

(93) $8 + 2 =$

(94) $7 + 5 =$

(95) $12 + 6 =$

(96) $15 + 3 =$

(97) $6 + 5 =$

(98) $10 + 2 =$

(99) $2 + 7 =$

(100) $8 + 1 =$

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(1) $3 + 9 =$

(2) $14 + 1 =$

(3) $3 + 4 =$

(4) $1 + 3 =$

(5) $9 + 7 =$

(6) $5 + 5 =$

(7) $8 + 10 =$

(8) $18 + 1 =$

(9) $16 + 1 =$

(10) $5 + 11 =$

(11) $8 + 4 =$

(12) $6 + 1 =$

(13) $13 + 4 =$

(14) $14 + 4 =$

(15) $4 + 9 =$

(16) $15 + 5 =$

(17) $3 + 2 =$

(18) $1 + 1 =$

(19) $19 + 1 =$

(20) $8 + 6 =$

(21) $1 + 5 =$

(22) $6 + 4 =$

(23) $14 + 6 =$

(24) $12 + 6 =$

(25) $8 + 1 =$

(26) $11 + 4 =$

(27) $18 + 2 =$

(28) $6 + 2 =$

(29) $17 + 1 =$

(30) $16 + 3 =$

(31) $6 + 14 =$

(32) $10 + 10 =$

(33) $9 + 3 =$

(34) $11 + 2 =$

(35) $3 + 12 =$

(36) $5 + 2 =$

(37) $10 + 3 =$

(38) $15 + 3 =$

(39) $1 + 7 =$

(40) $3 + 8 =$

(41) $3 + 1 =$

(42) $5 + 10 =$

(43) $14 + 2 =$

(44) $4 + 12 =$

(45) $13 + 7 =$

(46) $5 + 3 =$

(47) $10 + 1 =$

(48) $12 + 8 =$

(49) $8 + 11 =$

(50) $15 + 2 =$

(51) $4 + 3 =$

(52) $10 + 7 =$

(53) $12 + 3 =$

(54) $7 + 10 =$

(55) $10 + 6 =$

(56) $7 + 3 =$

(57) $15 + 1 =$

(58) $1 + 15 =$

(59) $8 + 2 =$

(60) $2 + 8 =$

(61) $19 + 1 =$

(62) $16 + 2 =$

(63) $13 + 1 =$

(64) $11 + 5 =$

(65) $3 + 9 =$

(66) $8 + 1 =$

(67) $13 + 7 =$

(68) $14 + 2 =$

(69) $10 + 3 =$

(70) $15 + 4 =$

(71) $7 + 1 =$

(72) $4 + 11 =$

(73) $11 + 2 =$

(74) $10 + 7 =$

(75) $1 + 1 =$

(76) $18 + 2 =$

(77) $4 + 3 =$

(78) $14 + 4 =$

(79) $3 + 11 =$

(80) $14 + 3 =$

(81) $7 + 7 =$

(82) $9 + 2 =$

(83) $6 + 4 =$

(84) $5 + 4 =$

(85) $7 + 3 =$

(86) $13 + 2 =$

(87) $5 + 11 =$

(88) $14 + 1 =$

(89) $11 + 6 =$

(90) $8 + 5 =$

(91) $3 + 3 =$

(92) $12 + 1 =$

(93) $15 + 5 =$

(94) $12 + 8 =$

(95) $12 + 7 =$

(96) $13 + 5 =$

(97) $7 + 11 =$

(98) $9 + 7 =$

(99) $17 + 3 =$

(100) $18 + 1 =$

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $16 + 3 =$ | (2) $14 + 6 =$ | (3) $10 + 2 =$ | (4) $3 + 7 =$ |
| (5) $4 + 1 =$ | (6) $11 + 8 =$ | (7) $8 + 9 =$ | (8) $2 + 12 =$ |
| (9) $4 + 2 =$ | (10) $16 + 1 =$ | (11) $10 + 8 =$ | (12) $12 + 6 =$ |
| (13) $15 + 1 =$ | (14) $8 + 5 =$ | (15) $8 + 1 =$ | (16) $17 + 3 =$ |
| (17) $17 + 1 =$ | (18) $7 + 6 =$ | (19) $9 + 1 =$ | (20) $1 + 2 =$ |
| (21) $3 + 7 =$ | (22) $13 + 4 =$ | (23) $6 + 14 =$ | (24) $14 + 4 =$ |
| (25) $9 + 6 =$ | (26) $11 + 7 =$ | (27) $6 + 5 =$ | (28) $13 + 7 =$ |
| (29) $15 + 4 =$ | (30) $2 + 7 =$ | (31) $19 + 1 =$ | (32) $6 + 6 =$ |
| (33) $11 + 8 =$ | (34) $8 + 6 =$ | (35) $4 + 11 =$ | (36) $10 + 5 =$ |
| (37) $5 + 8 =$ | (38) $17 + 2 =$ | (39) $13 + 6 =$ | (40) $1 + 3 =$ |
| (41) $7 + 8 =$ | (42) $2 + 15 =$ | (43) $1 + 11 =$ | (44) $5 + 14 =$ |
| (45) $8 + 11 =$ | (46) $14 + 5 =$ | (47) $9 + 2 =$ | (48) $1 + 12 =$ |
| (49) $5 + 6 =$ | (50) $16 + 1 =$ | (51) $7 + 3 =$ | (52) $3 + 12 =$ |
| (53) $15 + 1 =$ | (54) $8 + 2 =$ | (55) $14 + 1 =$ | (56) $11 + 3 =$ |
| (57) $13 + 5 =$ | (58) $8 + 12 =$ | (59) $5 + 15 =$ | (60) $16 + 2 =$ |
| (61) $15 + 3 =$ | (62) $7 + 9 =$ | (63) $10 + 7 =$ | (64) $12 + 6 =$ |
| (65) $15 + 2 =$ | (66) $12 + 1 =$ | (67) $18 + 2 =$ | (68) $3 + 11 =$ |
| (69) $3 + 1 =$ | (70) $2 + 6 =$ | (71) $7 + 4 =$ | (72) $13 + 3 =$ |
| (73) $18 + 1 =$ | (74) $2 + 9 =$ | (75) $8 + 8 =$ | (76) $2 + 17 =$ |
| (77) $3 + 16 =$ | (78) $3 + 14 =$ | (79) $4 + 9 =$ | (80) $9 + 1 =$ |
| (81) $16 + 3 =$ | (82) $14 + 4 =$ | (83) $6 + 4 =$ | (84) $19 + 1 =$ |
| (85) $10 + 6 =$ | (86) $17 + 1 =$ | (87) $1 + 13 =$ | (88) $8 + 4 =$ |
| (89) $1 + 18 =$ | (90) $6 + 14 =$ | (91) $13 + 6 =$ | (92) $12 + 6 =$ |
| (93) $12 + 8 =$ | (94) $2 + 16 =$ | (95) $2 + 18 =$ | (96) $3 + 16 =$ |
| (97) $18 + 1 =$ | (98) $17 + 3 =$ | (99) $1 + 1 =$ | (100) $11 + 9 =$ |

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- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| (1) $13 + 4 =$ | (2) $12 + 4 =$ | (3) $15 + 3 =$ | (4) $7 + 5 =$ |
| (5) $14 + 1 =$ | (6) $7 + 8 =$ | (7) $8 + 7 =$ | (8) $17 + 2 =$ |
| (9) $9 + 11 =$ | (10) $13 + 5 =$ | (11) $13 + 7 =$ | (12) $3 + 17 =$ |
| (13) $9 + 2 =$ | (14) $1 + 9 =$ | (15) $4 + 7 =$ | (16) $14 + 6 =$ |
| (17) $14 + 2 =$ | (18) $10 + 8 =$ | (19) $1 + 7 =$ | (20) $6 + 6 =$ |
| (21) $8 + 11 =$ | (22) $15 + 2 =$ | (23) $10 + 4 =$ | (24) $8 + 10 =$ |
| (25) $4 + 13 =$ | (26) $4 + 5 =$ | (27) $15 + 4 =$ | (28) $14 + 2 =$ |
| (29) $16 + 1 =$ | (30) $8 + 10 =$ | (31) $6 + 2 =$ | (32) $17 + 3 =$ |
| (33) $18 + 1 =$ | (34) $9 + 5 =$ | (35) $7 + 6 =$ | (36) $10 + 2 =$ |
| (37) $19 + 1 =$ | (38) $16 + 3 =$ | (39) $14 + 4 =$ | (40) $5 + 3 =$ |
| (41) $2 + 14 =$ | (42) $11 + 7 =$ | (43) $17 + 2 =$ | (44) $10 + 8 =$ |
| (45) $15 + 2 =$ | (46) $9 + 2 =$ | (47) $14 + 6 =$ | (48) $5 + 15 =$ |
| (49) $15 + 1 =$ | (50) $3 + 7 =$ | (51) $4 + 11 =$ | (52) $11 + 2 =$ |
| (53) $11 + 5 =$ | (54) $13 + 3 =$ | (55) $15 + 3 =$ | (56) $6 + 3 =$ |
| (57) $9 + 1 =$ | (58) $13 + 7 =$ | (59) $2 + 18 =$ | (60) $17 + 1 =$ |
| (61) $1 + 5 =$ | (62) $18 + 2 =$ | (63) $8 + 1 =$ | (64) $5 + 12 =$ |
| (65) $16 + 4 =$ | (66) $9 + 4 =$ | (67) $1 + 19 =$ | (68) $7 + 2 =$ |
| (69) $3 + 5 =$ | (70) $9 + 6 =$ | (71) $4 + 5 =$ | (72) $3 + 6 =$ |
| (73) $1 + 8 =$ | (74) $2 + 9 =$ | (75) $12 + 1 =$ | (76) $3 + 10 =$ |
| (77) $14 + 5 =$ | (78) $3 + 4 =$ | (79) $1 + 1 =$ | (80) $5 + 1 =$ |
| (81) $7 + 2 =$ | (82) $16 + 2 =$ | (83) $2 + 1 =$ | (84) $8 + 8 =$ |
| (85) $16 + 3 =$ | (86) $13 + 1 =$ | (87) $17 + 2 =$ | (88) $5 + 13 =$ |
| (89) $14 + 3 =$ | (90) $4 + 2 =$ | (91) $3 + 11 =$ | (92) $14 + 1 =$ |
| (93) $9 + 3 =$ | (94) $16 + 1 =$ | (95) $5 + 5 =$ | (96) $5 + 2 =$ |
| (97) $8 + 11 =$ | (98) $10 + 7 =$ | (99) $6 + 1 =$ | (100) $7 + 4 =$ |

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(1) $1 + 13 =$

(2) $11 + 3 =$

(3) $5 + 9 =$

(4) $7 + 10 =$

(5) $10 + 6 =$

(6) $13 + 2 =$

(7) $4 + 10 =$

(8) $1 + 12 =$

(9) $11 + 4 =$

(10) $18 + 1 =$

(11) $6 + 5 =$

(12) $3 + 14 =$

(13) $17 + 1 =$

(14) $9 + 7 =$

(15) $10 + 3 =$

(16) $13 + 3 =$

(17) $3 + 1 =$

(18) $8 + 2 =$

(19) $17 + 3 =$

(20) $19 + 1 =$

(21) $13 + 5 =$

(22) $18 + 1 =$

(23) $17 + 1 =$

(24) $16 + 3 =$

(25) $16 + 1 =$

(26) $17 + 3 =$

(27) $9 + 10 =$

(28) $3 + 15 =$

(29) $17 + 2 =$

(30) $19 + 1 =$

(31) $1 + 5 =$

(32) $11 + 5 =$

(33) $5 + 9 =$

(34) $15 + 1 =$

(35) $11 + 2 =$

(36) $10 + 9 =$

(37) $12 + 1 =$

(38) $7 + 7 =$

(39) $8 + 2 =$

(40) $14 + 1 =$

(41) $5 + 2 =$

(42) $18 + 2 =$

(43) $3 + 9 =$

(44) $10 + 6 =$

(45) $8 + 8 =$

(46) $15 + 4 =$

(47) $4 + 16 =$

(48) $8 + 9 =$

(49) $14 + 4 =$

(50) $4 + 3 =$

(51) $12 + 4 =$

(52) $6 + 1 =$

(53) $1 + 15 =$

(54) $1 + 16 =$

(55) $8 + 3 =$

(56) $11 + 8 =$

(57) $10 + 3 =$

(58) $14 + 5 =$

(59) $6 + 8 =$

(60) $10 + 1 =$

(61) $7 + 2 =$

(62) $19 + 1 =$

(63) $11 + 3 =$

(64) $6 + 2 =$

(65) $9 + 6 =$

(66) $8 + 10 =$

(67) $7 + 7 =$

(68) $12 + 6 =$

(69) $14 + 1 =$

(70) $17 + 1 =$

(71) $2 + 9 =$

(72) $2 + 5 =$

(73) $3 + 14 =$

(74) $14 + 6 =$

(75) $6 + 1 =$

(76) $3 + 13 =$

(77) $12 + 1 =$

(78) $8 + 5 =$

(79) $5 + 1 =$

(80) $7 + 8 =$

(81) $14 + 2 =$

(82) $8 + 4 =$

(83) $3 + 7 =$

(84) $11 + 6 =$

(85) $3 + 9 =$

(86) $10 + 4 =$

(87) $5 + 13 =$

(88) $2 + 11 =$

(89) $3 + 3 =$

(90) $6 + 10 =$

(91) $12 + 4 =$

(92) $15 + 1 =$

(93) $13 + 7 =$

(94) $12 + 8 =$

(95) $7 + 6 =$

(96) $15 + 5 =$

(97) $18 + 1 =$

(98) $7 + 10 =$

(99) $1 + 17 =$

(100) $18 + 2 =$

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $5 + 5 =$ | (2) $7 + 5 =$ | (3) $3 + 15 =$ | (4) $14 + 5 =$ |
| (5) $9 + 8 =$ | (6) $6 + 6 =$ | (7) $1 + 11 =$ | (8) $17 + 2 =$ |
| (9) $12 + 5 =$ | (10) $5 + 14 =$ | (11) $12 + 1 =$ | (12) $5 + 11 =$ |
| (13) $13 + 4 =$ | (14) $14 + 3 =$ | (15) $15 + 2 =$ | (16) $2 + 5 =$ |
| (17) $13 + 6 =$ | (18) $5 + 2 =$ | (19) $1 + 10 =$ | (20) $14 + 2 =$ |
| (21) $4 + 10 =$ | (22) $10 + 3 =$ | (23) $14 + 5 =$ | (24) $5 + 4 =$ |
| (25) $19 + 1 =$ | (26) $7 + 5 =$ | (27) $17 + 3 =$ | (28) $14 + 4 =$ |
| (29) $12 + 3 =$ | (30) $3 + 14 =$ | (31) $3 + 1 =$ | (32) $4 + 9 =$ |
| (33) $2 + 11 =$ | (34) $14 + 1 =$ | (35) $8 + 9 =$ | (36) $12 + 8 =$ |
| (37) $6 + 1 =$ | (38) $8 + 2 =$ | (39) $16 + 1 =$ | (40) $7 + 7 =$ |
| (41) $4 + 15 =$ | (42) $16 + 4 =$ | (43) $8 + 7 =$ | (44) $9 + 9 =$ |
| (45) $9 + 5 =$ | (46) $16 + 3 =$ | (47) $18 + 1 =$ | (48) $7 + 6 =$ |
| (49) $16 + 4 =$ | (50) $8 + 9 =$ | (51) $9 + 8 =$ | (52) $13 + 4 =$ |
| (53) $12 + 3 =$ | (54) $8 + 6 =$ | (55) $15 + 1 =$ | (56) $7 + 10 =$ |
| (57) $16 + 1 =$ | (58) $17 + 1 =$ | (59) $18 + 2 =$ | (60) $14 + 4 =$ |
| (61) $6 + 10 =$ | (62) $1 + 15 =$ | (63) $4 + 12 =$ | (64) $14 + 2 =$ |
| (65) $4 + 6 =$ | (66) $17 + 3 =$ | (67) $13 + 1 =$ | (68) $4 + 2 =$ |
| (69) $8 + 4 =$ | (70) $7 + 2 =$ | (71) $7 + 8 =$ | (72) $5 + 7 =$ |
| (73) $6 + 9 =$ | (74) $10 + 5 =$ | (75) $12 + 6 =$ | (76) $2 + 4 =$ |
| (77) $2 + 2 =$ | (78) $3 + 14 =$ | (79) $10 + 3 =$ | (80) $6 + 1 =$ |
| (81) $5 + 3 =$ | (82) $16 + 2 =$ | (83) $13 + 6 =$ | (84) $4 + 8 =$ |
| (85) $12 + 8 =$ | (86) $3 + 4 =$ | (87) $14 + 1 =$ | (88) $4 + 5 =$ |
| (89) $11 + 4 =$ | (90) $3 + 9 =$ | (91) $15 + 5 =$ | (92) $9 + 10 =$ |
| (93) $13 + 3 =$ | (94) $12 + 8 =$ | (95) $18 + 1 =$ | (96) $12 + 6 =$ |
| (97) $14 + 6 =$ | (98) $18 + 2 =$ | (99) $10 + 3 =$ | (100) $10 + 5 =$ |

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- | | | | |
|------------------|-----------------|-----------------|-----------------|
| (1) $11 + 9 =$ | (2) $2 + 2 =$ | (3) $1 + 17 =$ | (4) $4 + 4 =$ |
| (5) $4 + 2 =$ | (6) $3 + 17 =$ | (7) $14 + 3 =$ | (8) $15 + 5 =$ |
| (9) $19 + 1 =$ | (10) $2 + 8 =$ | (11) $17 + 2 =$ | (12) $16 + 1 =$ |
| (13) $16 + 4 =$ | (14) $14 + 4 =$ | (15) $6 + 12 =$ | (16) $7 + 6 =$ |
| (17) $10 + 10 =$ | (18) $3 + 14 =$ | (19) $14 + 5 =$ | (20) $4 + 3 =$ |
| (21) $16 + 2 =$ | (22) $15 + 2 =$ | (23) $11 + 4 =$ | (24) $3 + 1 =$ |
| (25) $9 + 5 =$ | (26) $2 + 15 =$ | (27) $1 + 19 =$ | (28) $1 + 13 =$ |
| (29) $17 + 1 =$ | (30) $6 + 8 =$ | (31) $1 + 15 =$ | (32) $16 + 3 =$ |
| (33) $7 + 5 =$ | (34) $10 + 9 =$ | (35) $3 + 6 =$ | (36) $5 + 15 =$ |
| (37) $10 + 4 =$ | (38) $7 + 7 =$ | (39) $3 + 16 =$ | (40) $12 + 1 =$ |
| (41) $15 + 4 =$ | (42) $8 + 2 =$ | (43) $3 + 5 =$ | (44) $14 + 5 =$ |
| (45) $19 + 1 =$ | (46) $1 + 13 =$ | (47) $9 + 1 =$ | (48) $13 + 4 =$ |
| (49) $7 + 11 =$ | (50) $1 + 2 =$ | (51) $14 + 1 =$ | (52) $9 + 5 =$ |
| (53) $3 + 7 =$ | (54) $6 + 5 =$ | (55) $16 + 4 =$ | (56) $17 + 1 =$ |
| (57) $1 + 18 =$ | (58) $8 + 12 =$ | (59) $15 + 3 =$ | (60) $3 + 12 =$ |
| (61) $1 + 8 =$ | (62) $14 + 6 =$ | (63) $13 + 5 =$ | (64) $15 + 1 =$ |
| (65) $16 + 2 =$ | (66) $11 + 7 =$ | (67) $4 + 10 =$ | (68) $5 + 13 =$ |
| (69) $9 + 7 =$ | (70) $3 + 2 =$ | (71) $11 + 3 =$ | (72) $13 + 2 =$ |
| (73) $18 + 2 =$ | (74) $6 + 8 =$ | (75) $14 + 5 =$ | (76) $15 + 1 =$ |
| (77) $19 + 1 =$ | (78) $1 + 15 =$ | (79) $10 + 1 =$ | (80) $15 + 2 =$ |
| (81) $10 + 9 =$ | (82) $9 + 4 =$ | (83) $15 + 3 =$ | (84) $8 + 3 =$ |
| (85) $9 + 7 =$ | (86) $8 + 10 =$ | (87) $16 + 4 =$ | (88) $9 + 9 =$ |
| (89) $18 + 2 =$ | (90) $12 + 6 =$ | (91) $3 + 2 =$ | (92) $15 + 5 =$ |
| (93) $16 + 1 =$ | (94) $4 + 8 =$ | (95) $7 + 2 =$ | (96) $14 + 4 =$ |
| (97) $14 + 6 =$ | (98) $3 + 9 =$ | (99) $2 + 2 =$ | (100) $4 + 6 =$ |

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 7 | (2) 8 | (3) 13 | (4) 17 |
| (5) 10 | (6) 17 | (7) 18 | (8) 20 |
| (9) 16 | (10) 18 | (11) 13 | (12) 16 |
| (13) 18 | (14) 6 | (15) 9 | (16) 11 |
| (17) 16 | (18) 17 | (19) 19 | (20) 13 |
| (21) 9 | (22) 19 | (23) 18 | (24) 17 |
| (25) 20 | (26) 20 | (27) 18 | (28) 10 |
| (29) 17 | (30) 14 | (31) 20 | (32) 19 |
| (33) 18 | (34) 18 | (35) 20 | (36) 13 |
| (37) 12 | (38) 8 | (39) 17 | (40) 16 |
| (41) 18 | (42) 6 | (43) 15 | (44) 20 |
| (45) 7 | (46) 19 | (47) 11 | (48) 19 |
| (49) 19 | (50) 20 | (51) 19 | (52) 19 |
| (53) 13 | (54) 14 | (55) 12 | (56) 20 |
| (57) 6 | (58) 11 | (59) 16 | (60) 20 |
| (61) 18 | (62) 20 | (63) 14 | (64) 12 |
| (65) 12 | (66) 18 | (67) 17 | (68) 18 |
| (69) 8 | (70) 18 | (71) 20 | (72) 7 |
| (73) 13 | (74) 19 | (75) 17 | (76) 18 |
| (77) 18 | (78) 20 | (79) 19 | (80) 15 |
| (81) 12 | (82) 20 | (83) 19 | (84) 15 |
| (85) 8 | (86) 15 | (87) 15 | (88) 19 |
| (89) 17 | (90) 20 | (91) 10 | (92) 10 |
| (93) 10 | (94) 12 | (95) 18 | (96) 18 |
| (97) 11 | (98) 12 | (99) 9 | (100) 9 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 12 | (2) 15 | (3) 7 | (4) 4 |
| (5) 16 | (6) 10 | (7) 18 | (8) 19 |
| (9) 17 | (10) 16 | (11) 12 | (12) 7 |
| (13) 17 | (14) 18 | (15) 13 | (16) 20 |
| (17) 5 | (18) 2 | (19) 20 | (20) 14 |
| (21) 6 | (22) 10 | (23) 20 | (24) 18 |
| (25) 9 | (26) 15 | (27) 20 | (28) 8 |
| (29) 18 | (30) 19 | (31) 20 | (32) 20 |
| (33) 12 | (34) 13 | (35) 15 | (36) 7 |
| (37) 13 | (38) 18 | (39) 8 | (40) 11 |
| (41) 4 | (42) 15 | (43) 16 | (44) 16 |
| (45) 20 | (46) 8 | (47) 11 | (48) 20 |
| (49) 19 | (50) 17 | (51) 7 | (52) 17 |
| (53) 15 | (54) 17 | (55) 16 | (56) 10 |
| (57) 16 | (58) 16 | (59) 10 | (60) 10 |
| (61) 20 | (62) 18 | (63) 14 | (64) 16 |
| (65) 12 | (66) 9 | (67) 20 | (68) 16 |
| (69) 13 | (70) 19 | (71) 8 | (72) 15 |
| (73) 13 | (74) 17 | (75) 2 | (76) 20 |
| (77) 7 | (78) 18 | (79) 14 | (80) 17 |
| (81) 14 | (82) 11 | (83) 10 | (84) 9 |
| (85) 10 | (86) 15 | (87) 16 | (88) 15 |
| (89) 17 | (90) 13 | (91) 6 | (92) 13 |
| (93) 20 | (94) 20 | (95) 19 | (96) 18 |
| (97) 18 | (98) 16 | (99) 20 | (100) 19 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 20 | (3) 12 | (4) 10 |
| (5) 5 | (6) 19 | (7) 17 | (8) 14 |
| (9) 6 | (10) 17 | (11) 18 | (12) 18 |
| (13) 16 | (14) 13 | (15) 9 | (16) 20 |
| (17) 18 | (18) 13 | (19) 10 | (20) 3 |
| (21) 10 | (22) 17 | (23) 20 | (24) 18 |
| (25) 15 | (26) 18 | (27) 11 | (28) 20 |
| (29) 19 | (30) 9 | (31) 20 | (32) 12 |
| (33) 19 | (34) 14 | (35) 15 | (36) 15 |
| (37) 13 | (38) 19 | (39) 19 | (40) 4 |
| (41) 15 | (42) 17 | (43) 12 | (44) 19 |
| (45) 19 | (46) 19 | (47) 11 | (48) 13 |
| (49) 11 | (50) 17 | (51) 10 | (52) 15 |
| (53) 16 | (54) 10 | (55) 15 | (56) 14 |
| (57) 18 | (58) 20 | (59) 20 | (60) 18 |
| (61) 18 | (62) 16 | (63) 17 | (64) 18 |
| (65) 17 | (66) 13 | (67) 20 | (68) 14 |
| (69) 4 | (70) 8 | (71) 11 | (72) 16 |
| (73) 19 | (74) 11 | (75) 16 | (76) 19 |
| (77) 19 | (78) 17 | (79) 13 | (80) 10 |
| (81) 19 | (82) 18 | (83) 10 | (84) 20 |
| (85) 16 | (86) 18 | (87) 14 | (88) 12 |
| (89) 19 | (90) 20 | (91) 19 | (92) 18 |
| (93) 20 | (94) 18 | (95) 20 | (96) 19 |
| (97) 19 | (98) 20 | (99) 2 | (100) 20 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 16 | (3) 18 | (4) 12 |
| (5) 15 | (6) 15 | (7) 15 | (8) 19 |
| (9) 20 | (10) 18 | (11) 20 | (12) 20 |
| (13) 11 | (14) 10 | (15) 11 | (16) 20 |
| (17) 16 | (18) 18 | (19) 8 | (20) 12 |
| (21) 19 | (22) 17 | (23) 14 | (24) 18 |
| (25) 17 | (26) 9 | (27) 19 | (28) 16 |
| (29) 17 | (30) 18 | (31) 8 | (32) 20 |
| (33) 19 | (34) 14 | (35) 13 | (36) 12 |
| (37) 20 | (38) 19 | (39) 18 | (40) 8 |
| (41) 16 | (42) 18 | (43) 19 | (44) 18 |
| (45) 17 | (46) 11 | (47) 20 | (48) 20 |
| (49) 16 | (50) 10 | (51) 15 | (52) 13 |
| (53) 16 | (54) 16 | (55) 18 | (56) 9 |
| (57) 10 | (58) 20 | (59) 20 | (60) 18 |
| (61) 6 | (62) 20 | (63) 9 | (64) 17 |
| (65) 20 | (66) 13 | (67) 20 | (68) 9 |
| (69) 8 | (70) 15 | (71) 9 | (72) 9 |
| (73) 9 | (74) 11 | (75) 13 | (76) 13 |
| (77) 19 | (78) 7 | (79) 2 | (80) 6 |
| (81) 9 | (82) 18 | (83) 3 | (84) 16 |
| (85) 19 | (86) 14 | (87) 19 | (88) 18 |
| (89) 17 | (90) 6 | (91) 14 | (92) 15 |
| (93) 12 | (94) 17 | (95) 10 | (96) 7 |
| (97) 19 | (98) 17 | (99) 7 | (100) 11 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 14 | (2) 14 | (3) 14 | (4) 17 |
| (5) 16 | (6) 15 | (7) 14 | (8) 13 |
| (9) 15 | (10) 19 | (11) 11 | (12) 17 |
| (13) 18 | (14) 16 | (15) 13 | (16) 16 |
| (17) 4 | (18) 10 | (19) 20 | (20) 20 |
| (21) 18 | (22) 19 | (23) 18 | (24) 19 |
| (25) 17 | (26) 20 | (27) 19 | (28) 18 |
| (29) 19 | (30) 20 | (31) 6 | (32) 16 |
| (33) 14 | (34) 16 | (35) 13 | (36) 19 |
| (37) 13 | (38) 14 | (39) 10 | (40) 15 |
| (41) 7 | (42) 20 | (43) 12 | (44) 16 |
| (45) 16 | (46) 19 | (47) 20 | (48) 17 |
| (49) 18 | (50) 7 | (51) 16 | (52) 7 |
| (53) 16 | (54) 17 | (55) 11 | (56) 19 |
| (57) 13 | (58) 19 | (59) 14 | (60) 11 |
| (61) 9 | (62) 20 | (63) 14 | (64) 8 |
| (65) 15 | (66) 18 | (67) 14 | (68) 18 |
| (69) 15 | (70) 18 | (71) 11 | (72) 7 |
| (73) 17 | (74) 20 | (75) 7 | (76) 16 |
| (77) 13 | (78) 13 | (79) 6 | (80) 15 |
| (81) 16 | (82) 12 | (83) 10 | (84) 17 |
| (85) 12 | (86) 14 | (87) 18 | (88) 13 |
| (89) 6 | (90) 16 | (91) 16 | (92) 16 |
| (93) 20 | (94) 20 | (95) 13 | (96) 20 |
| (97) 19 | (98) 17 | (99) 18 | (100) 20 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 10 | (2) 12 | (3) 18 | (4) 19 |
| (5) 17 | (6) 12 | (7) 12 | (8) 19 |
| (9) 17 | (10) 19 | (11) 13 | (12) 16 |
| (13) 17 | (14) 17 | (15) 17 | (16) 7 |
| (17) 19 | (18) 7 | (19) 11 | (20) 16 |
| (21) 14 | (22) 13 | (23) 19 | (24) 9 |
| (25) 20 | (26) 12 | (27) 20 | (28) 18 |
| (29) 15 | (30) 17 | (31) 4 | (32) 13 |
| (33) 13 | (34) 15 | (35) 17 | (36) 20 |
| (37) 7 | (38) 10 | (39) 17 | (40) 14 |
| (41) 19 | (42) 20 | (43) 15 | (44) 18 |
| (45) 14 | (46) 19 | (47) 19 | (48) 13 |
| (49) 20 | (50) 17 | (51) 17 | (52) 17 |
| (53) 15 | (54) 14 | (55) 16 | (56) 17 |
| (57) 17 | (58) 18 | (59) 20 | (60) 18 |
| (61) 16 | (62) 16 | (63) 16 | (64) 16 |
| (65) 10 | (66) 20 | (67) 14 | (68) 6 |
| (69) 12 | (70) 9 | (71) 15 | (72) 12 |
| (73) 15 | (74) 15 | (75) 18 | (76) 6 |
| (77) 4 | (78) 17 | (79) 13 | (80) 7 |
| (81) 8 | (82) 18 | (83) 19 | (84) 12 |
| (85) 20 | (86) 7 | (87) 15 | (88) 9 |
| (89) 15 | (90) 12 | (91) 20 | (92) 19 |
| (93) 16 | (94) 20 | (95) 19 | (96) 18 |
| (97) 20 | (98) 20 | (99) 13 | (100) 15 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 4 | (3) 18 | (4) 8 |
| (5) 6 | (6) 20 | (7) 17 | (8) 20 |
| (9) 20 | (10) 10 | (11) 19 | (12) 17 |
| (13) 20 | (14) 18 | (15) 18 | (16) 13 |
| (17) 20 | (18) 17 | (19) 19 | (20) 7 |
| (21) 18 | (22) 17 | (23) 15 | (24) 4 |
| (25) 14 | (26) 17 | (27) 20 | (28) 14 |
| (29) 18 | (30) 14 | (31) 16 | (32) 19 |
| (33) 12 | (34) 19 | (35) 9 | (36) 20 |
| (37) 14 | (38) 14 | (39) 19 | (40) 13 |
| (41) 19 | (42) 10 | (43) 8 | (44) 19 |
| (45) 20 | (46) 14 | (47) 10 | (48) 17 |
| (49) 18 | (50) 3 | (51) 15 | (52) 14 |
| (53) 10 | (54) 11 | (55) 20 | (56) 18 |
| (57) 19 | (58) 20 | (59) 18 | (60) 15 |
| (61) 9 | (62) 20 | (63) 18 | (64) 16 |
| (65) 18 | (66) 18 | (67) 14 | (68) 18 |
| (69) 16 | (70) 5 | (71) 14 | (72) 15 |
| (73) 20 | (74) 14 | (75) 19 | (76) 16 |
| (77) 20 | (78) 16 | (79) 11 | (80) 17 |
| (81) 19 | (82) 13 | (83) 18 | (84) 11 |
| (85) 16 | (86) 18 | (87) 20 | (88) 18 |
| (89) 20 | (90) 18 | (91) 5 | (92) 20 |
| (93) 17 | (94) 12 | (95) 9 | (96) 18 |
| (97) 20 | (98) 12 | (99) 4 | (100) 10 |