

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

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二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 14 | (2) 20 | (3) 13 | (4) 20 | (5) 20 | (6) 11 | (7) 20 | (8) 17 |
| (9) 14 | (10) 13 | (11) 18 | (12) 16 | (13) 20 | (14) 18 | (15) 17 | (16) 16 |
| (17) 18 | (18) 18 | (19) 8 | (20) 17 | (21) 15 | (22) 19 | (23) 13 | (24) 3 |
| (25) 20 | (26) 19 | (27) 20 | (28) 10 | (29) 14 | (30) 19 | (31) 18 | (32) 17 |
| (33) 7 | (34) 17 | (35) 17 | (36) 19 | (37) 17 | (38) 15 | (39) 20 | (40) 12 |
| (41) 16 | (42) 19 | (43) 11 | (44) 19 | (45) 16 | (46) 19 | (47) 16 | (48) 15 |
| (49) 17 | (50) 20 | (51) 18 | (52) 11 | (53) 13 | (54) 8 | (55) 20 | (56) 18 |
| (57) 7 | (58) 20 | (59) 20 | (60) 17 | (61) 15 | (62) 10 | (63) 11 | (64) 15 |
| (65) 19 | (66) 16 | (67) 19 | (68) 18 | (69) 16 | (70) 17 | (71) 14 | (72) 18 |
| (73) 15 | (74) 15 | (75) 20 | (76) 19 | (77) 12 | (78) 20 | (79) 9 | (80) 9 |
| (81) 17 | (82) 20 | (83) 19 | (84) 19 | (85) 17 | (86) 14 | (87) 18 | (88) 20 |
| (89) 15 | (90) 11 | (91) 19 | (92) 10 | (93) 11 | (94) 8 | (95) 20 | (96) 14 |
| (97) 15 | (98) 18 | (99) 7 | (100) 10 | | | | |

第2页答案

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|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 17 | (2) 19 | (3) 20 | (4) 14 | (5) 14 | (6) 20 | (7) 19 | (8) 14 |
| (9) 14 | (10) 16 | (11) 14 | (12) 18 | (13) 13 | (14) 20 | (15) 18 | (16) 18 |
| (17) 4 | (18) 20 | (19) 13 | (20) 11 | (21) 17 | (22) 17 | (23) 20 | (24) 18 |
| (25) 19 | (26) 16 | (27) 9 | (28) 20 | (29) 10 | (30) 19 | (31) 10 | (32) 18 |
| (33) 17 | (34) 8 | (35) 15 | (36) 7 | (37) 16 | (38) 9 | (39) 12 | (40) 17 |
| (41) 20 | (42) 20 | (43) 14 | (44) 12 | (45) 16 | (46) 17 | (47) 16 | (48) 20 |
| (49) 18 | (50) 10 | (51) 10 | (52) 18 | (53) 20 | (54) 18 | (55) 10 | (56) 13 |
| (57) 19 | (58) 16 | (59) 20 | (60) 14 | (61) 10 | (62) 14 | (63) 6 | (64) 12 |
| (65) 18 | (66) 7 | (67) 15 | (68) 20 | (69) 10 | (70) 16 | (71) 20 | (72) 18 |
| (73) 9 | (74) 18 | (75) 9 | (76) 20 | (77) 18 | (78) 17 | (79) 18 | (80) 19 |
| (81) 18 | (82) 16 | (83) 19 | (84) 15 | (85) 11 | (86) 9 | (87) 12 | (88) 17 |
| (89) 16 | (90) 9 | (91) 19 | (92) 20 | (93) 14 | (94) 19 | (95) 3 | (96) 18 |
| (97) 17 | (98) 13 | (99) 20 | (100) 8 | | | | |

二十以内加法计算练习题答案

第3页答案

(1) 20	(2) 14	(3) 19	(4) 11	(5) 7	(6) 12	(7) 17	(8) 13
(9) 19	(10) 19	(11) 20	(12) 13	(13) 18	(14) 20	(15) 15	(16) 16
(17) 20	(18) 17	(19) 19	(20) 18	(21) 13	(22) 11	(23) 12	(24) 18
(25) 18	(26) 8	(27) 20	(28) 7	(29) 18	(30) 20	(31) 13	(32) 16
(33) 19	(34) 14	(35) 20	(36) 19	(37) 17	(38) 18	(39) 13	(40) 11
(41) 14	(42) 20	(43) 19	(44) 18	(45) 18	(46) 17	(47) 20	(48) 16
(49) 17	(50) 19	(51) 14	(52) 20	(53) 19	(54) 16	(55) 9	(56) 18
(57) 20	(58) 17	(59) 10	(60) 16	(61) 16	(62) 4	(63) 15	(64) 16
(65) 17	(66) 12	(67) 13	(68) 18	(69) 16	(70) 12	(71) 17	(72) 17
(73) 14	(74) 18	(75) 19	(76) 17	(77) 16	(78) 6	(79) 17	(80) 7
(81) 13	(82) 15	(83) 19	(84) 14	(85) 20	(86) 20	(87) 10	(88) 13
(89) 17	(90) 15	(91) 18	(92) 11	(93) 14	(94) 14	(95) 6	(96) 15
(97) 2	(98) 18	(99) 8	(100) 10				

第4页答案

(1) 18	(2) 18	(3) 16	(4) 15	(5) 20	(6) 19	(7) 11	(8) 14
(9) 14	(10) 18	(11) 13	(12) 20	(13) 12	(14) 19	(15) 18	(16) 18
(17) 17	(18) 20	(19) 19	(20) 18	(21) 19	(22) 18	(23) 13	(24) 14
(25) 19	(26) 6	(27) 17	(28) 18	(29) 20	(30) 8	(31) 18	(32) 15
(33) 20	(34) 17	(35) 20	(36) 17	(37) 18	(38) 15	(39) 20	(40) 14
(41) 20	(42) 16	(43) 18	(44) 11	(45) 9	(46) 18	(47) 10	(48) 20
(49) 16	(50) 8	(51) 19	(52) 17	(53) 16	(54) 12	(55) 16	(56) 10
(57) 2	(58) 19	(59) 13	(60) 9	(61) 9	(62) 11	(63) 15	(64) 17
(65) 17	(66) 13	(67) 11	(68) 17	(69) 18	(70) 12	(71) 13	(72) 12
(73) 19	(74) 19	(75) 20	(76) 13	(77) 16	(78) 17	(79) 20	(80) 11
(81) 8	(82) 12	(83) 17	(84) 11	(85) 20	(86) 12	(87) 19	(88) 11
(89) 15	(90) 19	(91) 14	(92) 17	(93) 7	(94) 14	(95) 19	(96) 20
(97) 18	(98) 9	(99) 10	(100) 17				

二十以内加法计算练习题答案

第5页答案

(1) 9	(2) 18	(3) 14	(4) 18	(5) 13	(6) 15	(7) 11	(8) 11
(9) 13	(10) 12	(11) 7	(12) 9	(13) 16	(14) 19	(15) 9	(16) 12
(17) 15	(18) 8	(19) 12	(20) 20	(21) 16	(22) 17	(23) 4	(24) 19
(25) 13	(26) 15	(27) 20	(28) 15	(29) 17	(30) 14	(31) 20	(32) 14
(33) 3	(34) 13	(35) 4	(36) 7	(37) 13	(38) 20	(39) 16	(40) 3
(41) 17	(42) 13	(43) 7	(44) 20	(45) 6	(46) 6	(47) 20	(48) 16
(49) 12	(50) 17	(51) 14	(52) 18	(53) 18	(54) 20	(55) 14	(56) 20
(57) 12	(58) 19	(59) 12	(60) 18	(61) 19	(62) 17	(63) 16	(64) 12
(65) 12	(66) 4	(67) 15	(68) 18	(69) 15	(70) 18	(71) 16	(72) 8
(73) 17	(74) 17	(75) 15	(76) 17	(77) 19	(78) 10	(79) 19	(80) 16
(81) 20	(82) 12	(83) 8	(84) 17	(85) 17	(86) 20	(87) 20	(88) 17
(89) 18	(90) 16	(91) 13	(92) 15	(93) 7	(94) 20	(95) 17	(96) 20
(97) 18	(98) 17	(99) 18	(100) 16				

第6页答案

(1) 16	(2) 16	(3) 20	(4) 15	(5) 12	(6) 18	(7) 18	(8) 14
(9) 20	(10) 9	(11) 7	(12) 20	(13) 15	(14) 19	(15) 8	(16) 17
(17) 18	(18) 18	(19) 19	(20) 20	(21) 13	(22) 15	(23) 13	(24) 16
(25) 12	(26) 14	(27) 12	(28) 14	(29) 20	(30) 8	(31) 6	(32) 15
(33) 5	(34) 20	(35) 18	(36) 19	(37) 17	(38) 14	(39) 11	(40) 17
(41) 18	(42) 12	(43) 17	(44) 16	(45) 15	(46) 14	(47) 18	(48) 20
(49) 16	(50) 16	(51) 11	(52) 17	(53) 20	(54) 12	(55) 17	(56) 18
(57) 18	(58) 11	(59) 15	(60) 9	(61) 16	(62) 9	(63) 4	(64) 12
(65) 18	(66) 6	(67) 20	(68) 18	(69) 17	(70) 19	(71) 18	(72) 9
(73) 17	(74) 20	(75) 16	(76) 12	(77) 7	(78) 19	(79) 17	(80) 9
(81) 12	(82) 19	(83) 16	(84) 8	(85) 15	(86) 17	(87) 19	(88) 15
(89) 15	(90) 19	(91) 12	(92) 18	(93) 20	(94) 20	(95) 15	(96) 20
(97) 20	(98) 18	(99) 7	(100) 19				

二十以内加法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 12 | (2) 15 | (3) 16 | (4) 6 | (5) 16 | (6) 11 | (7) 19 | (8) 9 |
| (9) 20 | (10) 15 | (11) 13 | (12) 16 | (13) 17 | (14) 12 | (15) 18 | (16) 18 |
| (17) 15 | (18) 17 | (19) 18 | (20) 20 | (21) 2 | (22) 8 | (23) 20 | (24) 20 |
| (25) 11 | (26) 20 | (27) 16 | (28) 19 | (29) 13 | (30) 18 | (31) 9 | (32) 12 |
| (33) 15 | (34) 19 | (35) 14 | (36) 10 | (37) 13 | (38) 6 | (39) 18 | (40) 16 |
| (41) 14 | (42) 17 | (43) 19 | (44) 16 | (45) 10 | (46) 16 | (47) 20 | (48) 13 |
| (49) 13 | (50) 18 | (51) 13 | (52) 19 | (53) 8 | (54) 19 | (55) 13 | (56) 17 |
| (57) 9 | (58) 20 | (59) 15 | (60) 10 | (61) 8 | (62) 11 | (63) 18 | (64) 3 |
| (65) 5 | (66) 8 | (67) 16 | (68) 13 | (69) 19 | (70) 18 | (71) 9 | (72) 15 |
| (73) 9 | (74) 20 | (75) 7 | (76) 8 | (77) 19 | (78) 18 | (79) 14 | (80) 17 |
| (81) 10 | (82) 20 | (83) 15 | (84) 11 | (85) 12 | (86) 18 | (87) 3 | (88) 20 |
| (89) 20 | (90) 20 | (91) 14 | (92) 18 | (93) 12 | (94) 19 | (95) 20 | (96) 15 |
| (97) 18 | (98) 10 | (99) 19 | (100) 16 | | | | |