

## 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $13 + 1 =$

(2)  $8 + 3 =$

(3)  $2 + 8 =$

(4)  $3 + 3 =$

(5)  $1 + 17 =$

(6)  $15 + 4 =$

(7)  $18 + 1 =$

(8)  $8 + 5 =$

(9)  $12 + 7 =$

(10)  $19 + 1 =$

(11)  $9 + 1 =$

(12)  $10 + 2 =$

(13)  $12 + 4 =$

(14)  $1 + 6 =$

(15)  $8 + 12 =$

(16)  $16 + 3 =$

(17)  $9 + 3 =$

(18)  $16 + 4 =$

(19)  $3 + 10 =$

(20)  $18 + 2 =$

(21)  $16 + 1 =$

(22)  $1 + 2 =$

(23)  $9 + 2 =$

(24)  $13 + 6 =$

(25)  $1 + 7 =$

(26)  $15 + 1 =$

(27)  $8 + 7 =$

(28)  $4 + 16 =$

(29)  $14 + 4 =$

(30)  $17 + 2 =$

(31)  $15 + 5 =$

(32)  $17 + 3 =$

(33)  $13 + 4 =$

(34)  $6 + 10 =$

(35)  $3 + 8 =$

(36)  $9 + 11 =$

(37)  $5 + 14 =$

(38)  $12 + 5 =$

(39)  $3 + 2 =$

(40)  $7 + 4 =$

(41)  $12 + 1 =$

(42)  $11 + 3 =$

(43)  $15 + 5 =$

(44)  $15 + 2 =$

(45)  $16 + 4 =$

(46)  $18 + 2 =$

(47)  $5 + 1 =$

(48)  $9 + 7 =$

(49)  $10 + 7 =$

(50)  $3 + 3 =$

(51)  $2 + 1 =$

(52)  $10 + 3 =$

(53)  $6 + 6 =$

(54)  $19 + 1 =$

(55)  $2 + 15 =$

(56)  $4 + 6 =$

(57)  $13 + 7 =$

(58)  $2 + 9 =$

(59)  $15 + 4 =$

(60)  $14 + 2 =$

(61)  $5 + 13 =$

(62)  $14 + 4 =$

(63)  $13 + 4 =$

(64)  $9 + 5 =$

(65)  $2 + 6 =$

(66)  $1 + 16 =$

(67)  $5 + 2 =$

(68)  $7 + 11 =$

(69)  $2 + 16 =$

(70)  $9 + 6 =$

(71)  $5 + 11 =$

(72)  $12 + 8 =$

(73)  $14 + 1 =$

(74)  $16 + 3 =$

(75)  $13 + 3 =$

(76)  $5 + 14 =$

(77)  $17 + 1 =$

(78)  $13 + 6 =$

(79)  $7 + 8 =$

(80)  $15 + 1 =$

(81)  $5 + 15 =$

(82)  $12 + 5 =$

(83)  $7 + 9 =$

(84)  $7 + 1 =$

(85)  $5 + 10 =$

(86)  $9 + 2 =$

(87)  $4 + 14 =$

(88)  $13 + 1 =$

(89)  $4 + 15 =$

(90)  $9 + 1 =$

(91)  $2 + 18 =$

(92)  $3 + 6 =$

(93)  $6 + 7 =$

(94)  $10 + 2 =$

(95)  $1 + 9 =$

(96)  $8 + 11 =$

(97)  $3 + 17 =$

(98)  $14 + 6 =$

(99)  $7 + 12 =$

(100)  $13 + 6 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $17 + 3 =$

(3)  $8 + 11 =$

(4)  $5 + 2 =$

(5)  $17 + 2 =$

(6)  $7 + 3 =$

(7)  $18 + 1 =$

(8)  $7 + 6 =$

(9)  $6 + 7 =$

(10)  $11 + 4 =$

(11)  $15 + 1 =$

(12)  $13 + 3 =$

(13)  $8 + 12 =$

(14)  $18 + 2 =$

(15)  $2 + 9 =$

(16)  $4 + 13 =$

(17)  $1 + 11 =$

(18)  $15 + 4 =$

(19)  $4 + 10 =$

(20)  $9 + 1 =$

(21)  $7 + 11 =$

(22)  $5 + 4 =$

(23)  $16 + 3 =$

(24)  $5 + 6 =$

(25)  $4 + 12 =$

(26)  $13 + 4 =$

(27)  $9 + 6 =$

(28)  $6 + 5 =$

(29)  $2 + 13 =$

(30)  $1 + 14 =$

(31)  $13 + 5 =$

(32)  $8 + 4 =$

(33)  $14 + 5 =$

(34)  $7 + 7 =$

(35)  $7 + 12 =$

(36)  $5 + 5 =$

(37)  $16 + 1 =$

(38)  $10 + 5 =$

(39)  $10 + 10 =$

(40)  $8 + 10 =$

(41)  $2 + 15 =$

(42)  $2 + 16 =$

(43)  $15 + 3 =$

(44)  $1 + 5 =$

(45)  $14 + 5 =$

(46)  $3 + 5 =$

(47)  $10 + 9 =$

(48)  $11 + 9 =$

(49)  $10 + 6 =$

(50)  $5 + 3 =$

(51)  $8 + 2 =$

(52)  $6 + 8 =$

(53)  $16 + 2 =$

(54)  $18 + 2 =$

(55)  $14 + 2 =$

(56)  $12 + 4 =$

(57)  $19 + 1 =$

(58)  $12 + 1 =$

(59)  $7 + 13 =$

(60)  $16 + 1 =$

(61)  $7 + 2 =$

(62)  $4 + 7 =$

(63)  $17 + 1 =$

(64)  $10 + 3 =$

(65)  $2 + 17 =$

(66)  $17 + 2 =$

(67)  $2 + 11 =$

(68)  $2 + 12 =$

(69)  $1 + 3 =$

(70)  $14 + 4 =$

(71)  $3 + 3 =$

(72)  $15 + 4 =$

(73)  $11 + 6 =$

(74)  $14 + 6 =$

(75)  $8 + 7 =$

(76)  $2 + 3 =$

(77)  $15 + 1 =$

(78)  $1 + 4 =$

(79)  $11 + 3 =$

(80)  $6 + 6 =$

(81)  $3 + 16 =$

(82)  $7 + 10 =$

(83)  $2 + 10 =$

(84)  $1 + 11 =$

(85)  $7 + 9 =$

(86)  $4 + 1 =$

(87)  $2 + 13 =$

(88)  $11 + 5 =$

(89)  $14 + 5 =$

(90)  $8 + 7 =$

(91)  $8 + 8 =$

(92)  $12 + 3 =$

(93)  $8 + 9 =$

(94)  $14 + 6 =$

(95)  $4 + 14 =$

(96)  $16 + 2 =$

(97)  $2 + 3 =$

(98)  $2 + 13 =$

(99)  $9 + 5 =$

(100)  $14 + 3 =$

## 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $5 + 15 =$

(3)  $12 + 1 =$

(4)  $2 + 17 =$

(5)  $9 + 10 =$

(6)  $11 + 2 =$

(7)  $7 + 2 =$

(8)  $2 + 15 =$

(9)  $3 + 13 =$

(10)  $3 + 3 =$

(11)  $7 + 11 =$

(12)  $9 + 4 =$

(13)  $1 + 2 =$

(14)  $18 + 2 =$

(15)  $4 + 2 =$

(16)  $7 + 3 =$

(17)  $15 + 2 =$

(18)  $11 + 6 =$

(19)  $8 + 3 =$

(20)  $6 + 7 =$

(21)  $16 + 4 =$

(22)  $18 + 1 =$

(23)  $10 + 5 =$

(24)  $2 + 14 =$

(25)  $7 + 10 =$

(26)  $5 + 6 =$

(27)  $7 + 6 =$

(28)  $5 + 3 =$

(29)  $17 + 2 =$

(30)  $12 + 2 =$

(31)  $8 + 1 =$

(32)  $15 + 4 =$

(33)  $16 + 1 =$

(34)  $13 + 3 =$

(35)  $17 + 1 =$

(36)  $11 + 6 =$

(37)  $5 + 2 =$

(38)  $9 + 1 =$

(39)  $8 + 6 =$

(40)  $1 + 2 =$

(41)  $19 + 1 =$

(42)  $17 + 2 =$

(43)  $7 + 12 =$

(44)  $18 + 1 =$

(45)  $3 + 12 =$

(46)  $10 + 6 =$

(47)  $7 + 7 =$

(48)  $14 + 4 =$

(49)  $10 + 7 =$

(50)  $2 + 18 =$

(51)  $1 + 3 =$

(52)  $6 + 2 =$

(53)  $10 + 5 =$

(54)  $4 + 2 =$

(55)  $3 + 2 =$

(56)  $12 + 1 =$

(57)  $9 + 10 =$

(58)  $4 + 5 =$

(59)  $14 + 6 =$

(60)  $1 + 9 =$

(61)  $15 + 1 =$

(62)  $6 + 1 =$

(63)  $9 + 2 =$

(64)  $5 + 15 =$

(65)  $15 + 2 =$

(66)  $7 + 8 =$

(67)  $18 + 2 =$

(68)  $6 + 14 =$

(69)  $6 + 12 =$

(70)  $11 + 5 =$

(71)  $13 + 6 =$

(72)  $6 + 9 =$

(73)  $11 + 3 =$

(74)  $7 + 4 =$

(75)  $5 + 3 =$

(76)  $3 + 17 =$

(77)  $6 + 8 =$

(78)  $2 + 10 =$

(79)  $8 + 1 =$

(80)  $2 + 2 =$

(81)  $3 + 11 =$

(82)  $16 + 4 =$

(83)  $14 + 5 =$

(84)  $10 + 7 =$

(85)  $7 + 12 =$

(86)  $9 + 1 =$

(87)  $1 + 12 =$

(88)  $18 + 2 =$

(89)  $1 + 6 =$

(90)  $1 + 4 =$

(91)  $16 + 3 =$

(92)  $3 + 1 =$

(93)  $3 + 4 =$

(94)  $13 + 5 =$

(95)  $15 + 2 =$

(96)  $11 + 7 =$

(97)  $4 + 12 =$

(98)  $7 + 9 =$

(99)  $5 + 5 =$

(100)  $6 + 11 =$

## 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $11 + 9 =$  | (2) $7 + 3 =$   | (3) $1 + 11 =$  | (4) $13 + 6 =$   |
| (5) $10 + 6 =$  | (6) $19 + 1 =$  | (7) $1 + 9 =$   | (8) $12 + 4 =$   |
| (9) $10 + 9 =$  | (10) $15 + 1 =$ | (11) $5 + 8 =$  | (12) $11 + 3 =$  |
| (13) $13 + 4 =$ | (14) $8 + 11 =$ | (15) $17 + 2 =$ | (16) $5 + 11 =$  |
| (17) $15 + 3 =$ | (18) $2 + 18 =$ | (19) $14 + 4 =$ | (20) $12 + 5 =$  |
| (21) $8 + 10 =$ | (22) $13 + 7 =$ | (23) $2 + 11 =$ | (24) $17 + 1 =$  |
| (25) $11 + 2 =$ | (26) $9 + 4 =$  | (27) $10 + 1 =$ | (28) $11 + 6 =$  |
| (29) $14 + 2 =$ | (30) $15 + 5 =$ | (31) $10 + 4 =$ | (32) $7 + 10 =$  |
| (33) $7 + 7 =$  | (34) $17 + 3 =$ | (35) $11 + 8 =$ | (36) $8 + 1 =$   |
| (37) $7 + 3 =$  | (38) $13 + 5 =$ | (39) $14 + 2 =$ | (40) $9 + 1 =$   |
| (41) $7 + 5 =$  | (42) $1 + 10 =$ | (43) $7 + 4 =$  | (44) $6 + 7 =$   |
| (45) $3 + 3 =$  | (46) $3 + 16 =$ | (47) $19 + 1 =$ | (48) $4 + 4 =$   |
| (49) $8 + 5 =$  | (50) $1 + 2 =$  | (51) $6 + 2 =$  | (52) $16 + 3 =$  |
| (53) $4 + 2 =$  | (54) $2 + 10 =$ | (55) $1 + 12 =$ | (56) $3 + 14 =$  |
| (57) $4 + 7 =$  | (58) $12 + 2 =$ | (59) $2 + 16 =$ | (60) $7 + 11 =$  |
| (61) $10 + 8 =$ | (62) $10 + 2 =$ | (63) $12 + 8 =$ | (64) $15 + 4 =$  |
| (65) $5 + 3 =$  | (66) $2 + 15 =$ | (67) $10 + 1 =$ | (68) $5 + 4 =$   |
| (69) $11 + 6 =$ | (70) $8 + 4 =$  | (71) $8 + 12 =$ | (72) $14 + 3 =$  |
| (73) $17 + 2 =$ | (74) $2 + 18 =$ | (75) $3 + 2 =$  | (76) $7 + 13 =$  |
| (77) $13 + 7 =$ | (78) $3 + 1 =$  | (79) $9 + 5 =$  | (80) $4 + 5 =$   |
| (81) $5 + 9 =$  | (82) $12 + 7 =$ | (83) $16 + 4 =$ | (84) $12 + 1 =$  |
| (85) $11 + 3 =$ | (86) $8 + 2 =$  | (87) $5 + 2 =$  | (88) $10 + 10 =$ |
| (89) $14 + 5 =$ | (90) $1 + 3 =$  | (91) $2 + 4 =$  | (92) $7 + 8 =$   |
| (93) $14 + 2 =$ | (94) $17 + 3 =$ | (95) $4 + 4 =$  | (96) $5 + 3 =$   |
| (97) $8 + 2 =$  | (98) $16 + 1 =$ | (99) $7 + 11 =$ | (100) $19 + 1 =$ |

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $12 + 4 =$

(2)  $2 + 9 =$

(3)  $13 + 2 =$

(4)  $10 + 3 =$

(5)  $3 + 1 =$

(6)  $15 + 5 =$

(7)  $7 + 13 =$

(8)  $9 + 2 =$

(9)  $18 + 2 =$

(10)  $3 + 13 =$

(11)  $9 + 3 =$

(12)  $1 + 1 =$

(13)  $15 + 3 =$

(14)  $13 + 1 =$

(15)  $9 + 5 =$

(16)  $12 + 5 =$

(17)  $13 + 7 =$

(18)  $13 + 3 =$

(19)  $16 + 4 =$

(20)  $14 + 5 =$

(21)  $8 + 4 =$

(22)  $4 + 7 =$

(23)  $9 + 9 =$

(24)  $14 + 3 =$

(25)  $3 + 5 =$

(26)  $8 + 8 =$

(27)  $15 + 4 =$

(28)  $12 + 1 =$

(29)  $6 + 11 =$

(30)  $6 + 12 =$

(31)  $16 + 2 =$

(32)  $4 + 2 =$

(33)  $12 + 8 =$

(34)  $1 + 17 =$

(35)  $12 + 2 =$

(36)  $3 + 6 =$

(37)  $7 + 10 =$

(38)  $17 + 1 =$

(39)  $1 + 13 =$

(40)  $5 + 5 =$

(41)  $11 + 7 =$

(42)  $12 + 6 =$

(43)  $1 + 7 =$

(44)  $4 + 13 =$

(45)  $8 + 6 =$

(46)  $15 + 3 =$

(47)  $14 + 5 =$

(48)  $3 + 10 =$

(49)  $13 + 5 =$

(50)  $2 + 17 =$

(51)  $9 + 1 =$

(52)  $13 + 3 =$

(53)  $1 + 4 =$

(54)  $18 + 1 =$

(55)  $17 + 1 =$

(56)  $17 + 2 =$

(57)  $2 + 12 =$

(58)  $8 + 8 =$

(59)  $10 + 2 =$

(60)  $7 + 10 =$

(61)  $16 + 4 =$

(62)  $8 + 10 =$

(63)  $11 + 1 =$

(64)  $16 + 1 =$

(65)  $2 + 15 =$

(66)  $4 + 11 =$

(67)  $3 + 17 =$

(68)  $15 + 4 =$

(69)  $19 + 1 =$

(70)  $7 + 6 =$

(71)  $11 + 3 =$

(72)  $13 + 4 =$

(73)  $1 + 16 =$

(74)  $5 + 1 =$

(75)  $3 + 2 =$

(76)  $5 + 15 =$

(77)  $14 + 1 =$

(78)  $3 + 1 =$

(79)  $3 + 16 =$

(80)  $14 + 4 =$

(81)  $12 + 3 =$

(82)  $18 + 2 =$

(83)  $7 + 2 =$

(84)  $1 + 8 =$

(85)  $4 + 10 =$

(86)  $11 + 7 =$

(87)  $9 + 4 =$

(88)  $14 + 3 =$

(89)  $8 + 7 =$

(90)  $15 + 2 =$

(91)  $10 + 4 =$

(92)  $16 + 3 =$

(93)  $5 + 12 =$

(94)  $15 + 1 =$

(95)  $4 + 16 =$

(96)  $10 + 9 =$

(97)  $9 + 4 =$

(98)  $17 + 1 =$

(99)  $10 + 3 =$

(100)  $18 + 1 =$

## 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $6 + 2 =$

(2)  $7 + 9 =$

(3)  $12 + 6 =$

(4)  $9 + 2 =$

(5)  $15 + 1 =$

(6)  $7 + 1 =$

(7)  $13 + 5 =$

(8)  $13 + 6 =$

(9)  $10 + 7 =$

(10)  $2 + 12 =$

(11)  $19 + 1 =$

(12)  $1 + 8 =$

(13)  $5 + 9 =$

(14)  $12 + 4 =$

(15)  $1 + 3 =$

(16)  $6 + 13 =$

(17)  $14 + 5 =$

(18)  $10 + 1 =$

(19)  $4 + 4 =$

(20)  $14 + 6 =$

(21)  $9 + 7 =$

(22)  $16 + 1 =$

(23)  $16 + 3 =$

(24)  $8 + 7 =$

(25)  $7 + 11 =$

(26)  $2 + 11 =$

(27)  $8 + 12 =$

(28)  $13 + 7 =$

(29)  $4 + 1 =$

(30)  $7 + 4 =$

(31)  $6 + 3 =$

(32)  $15 + 2 =$

(33)  $14 + 3 =$

(34)  $1 + 19 =$

(35)  $3 + 16 =$

(36)  $13 + 3 =$

(37)  $6 + 11 =$

(38)  $9 + 3 =$

(39)  $3 + 11 =$

(40)  $1 + 4 =$

(41)  $11 + 6 =$

(42)  $3 + 10 =$

(43)  $11 + 4 =$

(44)  $3 + 8 =$

(45)  $5 + 12 =$

(46)  $19 + 1 =$

(47)  $3 + 8 =$

(48)  $11 + 4 =$

(49)  $12 + 4 =$

(50)  $18 + 1 =$

(51)  $13 + 7 =$

(52)  $16 + 3 =$

(53)  $4 + 2 =$

(54)  $2 + 16 =$

(55)  $3 + 13 =$

(56)  $4 + 3 =$

(57)  $1 + 9 =$

(58)  $3 + 1 =$

(59)  $12 + 8 =$

(60)  $14 + 6 =$

(61)  $14 + 2 =$

(62)  $15 + 1 =$

(63)  $8 + 11 =$

(64)  $2 + 2 =$

(65)  $12 + 2 =$

(66)  $15 + 2 =$

(67)  $4 + 15 =$

(68)  $1 + 18 =$

(69)  $2 + 17 =$

(70)  $3 + 17 =$

(71)  $2 + 15 =$

(72)  $7 + 1 =$

(73)  $11 + 2 =$

(74)  $5 + 14 =$

(75)  $1 + 5 =$

(76)  $11 + 7 =$

(77)  $13 + 6 =$

(78)  $5 + 3 =$

(79)  $8 + 7 =$

(80)  $18 + 2 =$

(81)  $14 + 5 =$

(82)  $8 + 10 =$

(83)  $3 + 11 =$

(84)  $11 + 3 =$

(85)  $13 + 5 =$

(86)  $7 + 13 =$

(87)  $10 + 6 =$

(88)  $4 + 14 =$

(89)  $6 + 10 =$

(90)  $13 + 4 =$

(91)  $6 + 6 =$

(92)  $3 + 7 =$

(93)  $10 + 10 =$

(94)  $16 + 3 =$

(95)  $7 + 7 =$

(96)  $15 + 3 =$

(97)  $12 + 7 =$

(98)  $3 + 8 =$

(99)  $2 + 18 =$

(100)  $7 + 13 =$

## 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $18 + 1 =$

(2)  $8 + 10 =$

(3)  $2 + 17 =$

(4)  $13 + 6 =$

(5)  $10 + 8 =$

(6)  $11 + 3 =$

(7)  $5 + 12 =$

(8)  $9 + 5 =$

(9)  $17 + 1 =$

(10)  $2 + 1 =$

(11)  $14 + 6 =$

(12)  $15 + 4 =$

(13)  $5 + 9 =$

(14)  $5 + 3 =$

(15)  $3 + 9 =$

(16)  $17 + 3 =$

(17)  $17 + 2 =$

(18)  $8 + 12 =$

(19)  $1 + 19 =$

(20)  $19 + 1 =$

(21)  $16 + 4 =$

(22)  $7 + 9 =$

(23)  $9 + 8 =$

(24)  $4 + 12 =$

(25)  $15 + 5 =$

(26)  $4 + 11 =$

(27)  $16 + 2 =$

(28)  $9 + 1 =$

(29)  $5 + 10 =$

(30)  $3 + 13 =$

(31)  $12 + 1 =$

(32)  $8 + 5 =$

(33)  $2 + 16 =$

(34)  $6 + 12 =$

(35)  $7 + 12 =$

(36)  $4 + 3 =$

(37)  $11 + 9 =$

(38)  $9 + 10 =$

(39)  $1 + 18 =$

(40)  $4 + 16 =$

(41)  $10 + 6 =$

(42)  $10 + 9 =$

(43)  $5 + 13 =$

(44)  $16 + 2 =$

(45)  $12 + 4 =$

(46)  $7 + 8 =$

(47)  $13 + 4 =$

(48)  $18 + 2 =$

(49)  $5 + 11 =$

(50)  $19 + 1 =$

(51)  $14 + 1 =$

(52)  $3 + 16 =$

(53)  $8 + 2 =$

(54)  $11 + 7 =$

(55)  $8 + 9 =$

(56)  $6 + 13 =$

(57)  $18 + 1 =$

(58)  $6 + 12 =$

(59)  $10 + 1 =$

(60)  $7 + 3 =$

(61)  $7 + 12 =$

(62)  $3 + 3 =$

(63)  $13 + 5 =$

(64)  $14 + 6 =$

(65)  $14 + 4 =$

(66)  $9 + 6 =$

(67)  $6 + 9 =$

(68)  $9 + 8 =$

(69)  $1 + 14 =$

(70)  $8 + 12 =$

(71)  $7 + 13 =$

(72)  $6 + 3 =$

(73)  $16 + 3 =$

(74)  $8 + 10 =$

(75)  $2 + 11 =$

(76)  $1 + 10 =$

(77)  $3 + 1 =$

(78)  $7 + 7 =$

(79)  $5 + 7 =$

(80)  $4 + 4 =$

(81)  $9 + 4 =$

(82)  $11 + 5 =$

(83)  $11 + 8 =$

(84)  $17 + 2 =$

(85)  $5 + 14 =$

(86)  $15 + 5 =$

(87)  $10 + 7 =$

(88)  $16 + 4 =$

(89)  $2 + 18 =$

(90)  $12 + 3 =$

(91)  $8 + 7 =$

(92)  $8 + 11 =$

(93)  $18 + 2 =$

(94)  $8 + 8 =$

(95)  $9 + 2 =$

(96)  $8 + 2 =$

(97)  $1 + 7 =$

(98)  $16 + 4 =$

(99)  $14 + 6 =$

(100)  $11 + 4 =$

## 二十以内加法计算练习题答案

### 第1页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 14  | (2) 11  | (3) 10  | (4) 6    |
| (5) 18  | (6) 19  | (7) 19  | (8) 13   |
| (9) 19  | (10) 20 | (11) 10 | (12) 12  |
| (13) 16 | (14) 7  | (15) 20 | (16) 19  |
| (17) 12 | (18) 20 | (19) 13 | (20) 20  |
| (21) 17 | (22) 3  | (23) 11 | (24) 19  |
| (25) 8  | (26) 16 | (27) 15 | (28) 20  |
| (29) 18 | (30) 19 | (31) 20 | (32) 20  |
| (33) 17 | (34) 16 | (35) 11 | (36) 20  |
| (37) 19 | (38) 17 | (39) 5  | (40) 11  |
| (41) 13 | (42) 14 | (43) 20 | (44) 17  |
| (45) 20 | (46) 20 | (47) 6  | (48) 16  |
| (49) 17 | (50) 6  | (51) 3  | (52) 13  |
| (53) 12 | (54) 20 | (55) 17 | (56) 10  |
| (57) 20 | (58) 11 | (59) 19 | (60) 16  |
| (61) 18 | (62) 18 | (63) 17 | (64) 14  |
| (65) 8  | (66) 17 | (67) 7  | (68) 18  |
| (69) 18 | (70) 15 | (71) 16 | (72) 20  |
| (73) 15 | (74) 19 | (75) 16 | (76) 19  |
| (77) 18 | (78) 19 | (79) 15 | (80) 16  |
| (81) 20 | (82) 17 | (83) 16 | (84) 8   |
| (85) 15 | (86) 11 | (87) 18 | (88) 14  |
| (89) 19 | (90) 10 | (91) 20 | (92) 9   |
| (93) 13 | (94) 12 | (95) 10 | (96) 19  |
| (97) 20 | (98) 20 | (99) 19 | (100) 19 |



## 二十以内加法计算练习题答案

### 第2页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 20  | (2) 20  | (3) 19  | (4) 7    |
| (5) 19  | (6) 10  | (7) 19  | (8) 13   |
| (9) 13  | (10) 15 | (11) 16 | (12) 16  |
| (13) 20 | (14) 20 | (15) 11 | (16) 17  |
| (17) 12 | (18) 19 | (19) 14 | (20) 10  |
| (21) 18 | (22) 9  | (23) 19 | (24) 11  |
| (25) 16 | (26) 17 | (27) 15 | (28) 11  |
| (29) 15 | (30) 15 | (31) 18 | (32) 12  |
| (33) 19 | (34) 14 | (35) 19 | (36) 10  |
| (37) 17 | (38) 15 | (39) 20 | (40) 18  |
| (41) 17 | (42) 18 | (43) 18 | (44) 6   |
| (45) 19 | (46) 8  | (47) 19 | (48) 20  |
| (49) 16 | (50) 8  | (51) 10 | (52) 14  |
| (53) 18 | (54) 20 | (55) 16 | (56) 16  |
| (57) 20 | (58) 13 | (59) 20 | (60) 17  |
| (61) 9  | (62) 11 | (63) 18 | (64) 13  |
| (65) 19 | (66) 19 | (67) 13 | (68) 14  |
| (69) 4  | (70) 18 | (71) 6  | (72) 19  |
| (73) 17 | (74) 20 | (75) 15 | (76) 5   |
| (77) 16 | (78) 5  | (79) 14 | (80) 12  |
| (81) 19 | (82) 17 | (83) 12 | (84) 12  |
| (85) 16 | (86) 5  | (87) 15 | (88) 16  |
| (89) 19 | (90) 15 | (91) 16 | (92) 15  |
| (93) 17 | (94) 20 | (95) 18 | (96) 18  |
| (97) 5  | (98) 15 | (99) 14 | (100) 17 |

## 二十以内加法计算练习题答案

### 第3页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 20  | (2) 20  | (3) 13  | (4) 19   |
| (5) 19  | (6) 13  | (7) 9   | (8) 17   |
| (9) 16  | (10) 6  | (11) 18 | (12) 13  |
| (13) 3  | (14) 20 | (15) 6  | (16) 10  |
| (17) 17 | (18) 17 | (19) 11 | (20) 13  |
| (21) 20 | (22) 19 | (23) 15 | (24) 16  |
| (25) 17 | (26) 11 | (27) 13 | (28) 8   |
| (29) 19 | (30) 14 | (31) 9  | (32) 19  |
| (33) 17 | (34) 16 | (35) 18 | (36) 17  |
| (37) 7  | (38) 10 | (39) 14 | (40) 3   |
| (41) 20 | (42) 19 | (43) 19 | (44) 19  |
| (45) 15 | (46) 16 | (47) 14 | (48) 18  |
| (49) 17 | (50) 20 | (51) 4  | (52) 8   |
| (53) 15 | (54) 6  | (55) 5  | (56) 13  |
| (57) 19 | (58) 9  | (59) 20 | (60) 10  |
| (61) 16 | (62) 7  | (63) 11 | (64) 20  |
| (65) 17 | (66) 15 | (67) 20 | (68) 20  |
| (69) 18 | (70) 16 | (71) 19 | (72) 15  |
| (73) 14 | (74) 11 | (75) 8  | (76) 20  |
| (77) 14 | (78) 12 | (79) 9  | (80) 4   |
| (81) 14 | (82) 20 | (83) 19 | (84) 17  |
| (85) 19 | (86) 10 | (87) 13 | (88) 20  |
| (89) 7  | (90) 5  | (91) 19 | (92) 4   |
| (93) 7  | (94) 18 | (95) 17 | (96) 18  |
| (97) 16 | (98) 16 | (99) 10 | (100) 17 |

## 二十以内加法计算练习题答案

### 第4页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 20  | (2) 10  | (3) 12  | (4) 19   |
| (5) 16  | (6) 20  | (7) 10  | (8) 16   |
| (9) 19  | (10) 16 | (11) 13 | (12) 14  |
| (13) 17 | (14) 19 | (15) 19 | (16) 16  |
| (17) 18 | (18) 20 | (19) 18 | (20) 17  |
| (21) 18 | (22) 20 | (23) 13 | (24) 18  |
| (25) 13 | (26) 13 | (27) 11 | (28) 17  |
| (29) 16 | (30) 20 | (31) 14 | (32) 17  |
| (33) 14 | (34) 20 | (35) 19 | (36) 9   |
| (37) 10 | (38) 18 | (39) 16 | (40) 10  |
| (41) 12 | (42) 11 | (43) 11 | (44) 13  |
| (45) 6  | (46) 19 | (47) 20 | (48) 8   |
| (49) 13 | (50) 3  | (51) 8  | (52) 19  |
| (53) 6  | (54) 12 | (55) 13 | (56) 17  |
| (57) 11 | (58) 14 | (59) 18 | (60) 18  |
| (61) 18 | (62) 12 | (63) 20 | (64) 19  |
| (65) 8  | (66) 17 | (67) 11 | (68) 9   |
| (69) 17 | (70) 12 | (71) 20 | (72) 17  |
| (73) 19 | (74) 20 | (75) 5  | (76) 20  |
| (77) 20 | (78) 4  | (79) 14 | (80) 9   |
| (81) 14 | (82) 19 | (83) 20 | (84) 13  |
| (85) 14 | (86) 10 | (87) 7  | (88) 20  |
| (89) 19 | (90) 4  | (91) 6  | (92) 15  |
| (93) 16 | (94) 20 | (95) 8  | (96) 8   |
| (97) 10 | (98) 17 | (99) 18 | (100) 20 |

## 二十以内加法计算练习题答案

### 第5页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 16  | (2) 11  | (3) 15  | (4) 13   |
| (5) 4   | (6) 20  | (7) 20  | (8) 11   |
| (9) 20  | (10) 16 | (11) 12 | (12) 2   |
| (13) 18 | (14) 14 | (15) 14 | (16) 17  |
| (17) 20 | (18) 16 | (19) 20 | (20) 19  |
| (21) 12 | (22) 11 | (23) 18 | (24) 17  |
| (25) 8  | (26) 16 | (27) 19 | (28) 13  |
| (29) 17 | (30) 18 | (31) 18 | (32) 6   |
| (33) 20 | (34) 18 | (35) 14 | (36) 9   |
| (37) 17 | (38) 18 | (39) 14 | (40) 10  |
| (41) 18 | (42) 18 | (43) 8  | (44) 17  |
| (45) 14 | (46) 18 | (47) 19 | (48) 13  |
| (49) 18 | (50) 19 | (51) 10 | (52) 16  |
| (53) 5  | (54) 19 | (55) 18 | (56) 19  |
| (57) 14 | (58) 16 | (59) 12 | (60) 17  |
| (61) 20 | (62) 18 | (63) 12 | (64) 17  |
| (65) 17 | (66) 15 | (67) 20 | (68) 19  |
| (69) 20 | (70) 13 | (71) 14 | (72) 17  |
| (73) 17 | (74) 6  | (75) 5  | (76) 20  |
| (77) 15 | (78) 4  | (79) 19 | (80) 18  |
| (81) 15 | (82) 20 | (83) 9  | (84) 9   |
| (85) 14 | (86) 18 | (87) 13 | (88) 17  |
| (89) 15 | (90) 17 | (91) 14 | (92) 19  |
| (93) 17 | (94) 16 | (95) 20 | (96) 19  |
| (97) 13 | (98) 18 | (99) 13 | (100) 19 |

## 二十以内加法计算练习题答案

### 第6页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 8   | (2) 16  | (3) 18  | (4) 11   |
| (5) 16  | (6) 8   | (7) 18  | (8) 19   |
| (9) 17  | (10) 14 | (11) 20 | (12) 9   |
| (13) 14 | (14) 16 | (15) 4  | (16) 19  |
| (17) 19 | (18) 11 | (19) 8  | (20) 20  |
| (21) 16 | (22) 17 | (23) 19 | (24) 15  |
| (25) 18 | (26) 13 | (27) 20 | (28) 20  |
| (29) 5  | (30) 11 | (31) 9  | (32) 17  |
| (33) 17 | (34) 20 | (35) 19 | (36) 16  |
| (37) 17 | (38) 12 | (39) 14 | (40) 5   |
| (41) 17 | (42) 13 | (43) 15 | (44) 11  |
| (45) 17 | (46) 20 | (47) 11 | (48) 15  |
| (49) 16 | (50) 19 | (51) 20 | (52) 19  |
| (53) 6  | (54) 18 | (55) 16 | (56) 7   |
| (57) 10 | (58) 4  | (59) 20 | (60) 20  |
| (61) 16 | (62) 16 | (63) 19 | (64) 4   |
| (65) 14 | (66) 17 | (67) 19 | (68) 19  |
| (69) 19 | (70) 20 | (71) 17 | (72) 8   |
| (73) 13 | (74) 19 | (75) 6  | (76) 18  |
| (77) 19 | (78) 8  | (79) 15 | (80) 20  |
| (81) 19 | (82) 18 | (83) 14 | (84) 14  |
| (85) 18 | (86) 20 | (87) 16 | (88) 18  |
| (89) 16 | (90) 17 | (91) 12 | (92) 10  |
| (93) 20 | (94) 19 | (95) 14 | (96) 18  |
| (97) 19 | (98) 11 | (99) 20 | (100) 20 |

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 19  | (2) 18  | (3) 19  | (4) 19   |
| (5) 18  | (6) 14  | (7) 17  | (8) 14   |
| (9) 18  | (10) 3  | (11) 20 | (12) 19  |
| (13) 14 | (14) 8  | (15) 12 | (16) 20  |
| (17) 19 | (18) 20 | (19) 20 | (20) 20  |
| (21) 20 | (22) 16 | (23) 17 | (24) 16  |
| (25) 20 | (26) 15 | (27) 18 | (28) 10  |
| (29) 15 | (30) 16 | (31) 13 | (32) 13  |
| (33) 18 | (34) 18 | (35) 19 | (36) 7   |
| (37) 20 | (38) 19 | (39) 19 | (40) 20  |
| (41) 16 | (42) 19 | (43) 18 | (44) 18  |
| (45) 16 | (46) 15 | (47) 17 | (48) 20  |
| (49) 16 | (50) 20 | (51) 15 | (52) 19  |
| (53) 10 | (54) 18 | (55) 17 | (56) 19  |
| (57) 19 | (58) 18 | (59) 11 | (60) 10  |
| (61) 19 | (62) 6  | (63) 18 | (64) 20  |
| (65) 18 | (66) 15 | (67) 15 | (68) 17  |
| (69) 15 | (70) 20 | (71) 20 | (72) 9   |
| (73) 19 | (74) 18 | (75) 13 | (76) 11  |
| (77) 4  | (78) 14 | (79) 12 | (80) 8   |
| (81) 13 | (82) 16 | (83) 19 | (84) 19  |
| (85) 19 | (86) 20 | (87) 17 | (88) 20  |
| (89) 20 | (90) 15 | (91) 15 | (92) 19  |
| (93) 20 | (94) 16 | (95) 11 | (96) 10  |
| (97) 8  | (98) 20 | (99) 20 | (100) 15 |