

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $6 + 3 =$

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(3) $11 + 9 =$

(4) $18 + 2 =$

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| (97) $17 + 2 =$ | (98) $7 + 11 =$ | (99) $12 + 2 =$ | (100) $6 + 6 =$ |

二十以内加法计算练习题答案

第1页答案

(1) 9	(2) 6	(3) 20	(4) 20	(5) 18	(6) 17	(7) 9	(8) 13
(9) 17	(10) 7	(11) 18	(12) 17	(13) 15	(14) 14	(15) 18	(16) 20
(17) 8	(18) 2	(19) 15	(20) 17	(21) 17	(22) 18	(23) 20	(24) 14
(25) 18	(26) 11	(27) 12	(28) 14	(29) 19	(30) 10	(31) 19	(32) 16
(33) 14	(34) 17	(35) 14	(36) 17	(37) 11	(38) 16	(39) 15	(40) 19
(41) 19	(42) 17	(43) 15	(44) 20	(45) 12	(46) 15	(47) 10	(48) 15
(49) 14	(50) 13	(51) 20	(52) 11	(53) 15	(54) 11	(55) 12	(56) 14
(57) 12	(58) 20	(59) 13	(60) 18	(61) 13	(62) 17	(63) 19	(64) 19
(65) 16	(66) 19	(67) 11	(68) 18	(69) 17	(70) 16	(71) 16	(72) 19
(73) 20	(74) 18	(75) 9	(76) 16	(77) 14	(78) 7	(79) 15	(80) 20
(81) 4	(82) 11	(83) 3	(84) 10	(85) 17	(86) 19	(87) 18	(88) 13
(89) 8	(90) 19	(91) 17	(92) 20	(93) 10	(94) 12	(95) 11	(96) 17
(97) 17	(98) 19	(99) 20	(100) 18				

第2页答案

(1) 14	(2) 12	(3) 13	(4) 15	(5) 12	(6) 20	(7) 20	(8) 19
(9) 11	(10) 14	(11) 17	(12) 18	(13) 19	(14) 15	(15) 15	(16) 19
(17) 16	(18) 15	(19) 19	(20) 14	(21) 2	(22) 15	(23) 19	(24) 19
(25) 20	(26) 4	(27) 11	(28) 3	(29) 17	(30) 19	(31) 14	(32) 18
(33) 20	(34) 20	(35) 14	(36) 15	(37) 18	(38) 16	(39) 19	(40) 18
(41) 20	(42) 16	(43) 6	(44) 20	(45) 19	(46) 19	(47) 15	(48) 14
(49) 20	(50) 11	(51) 13	(52) 5	(53) 11	(54) 19	(55) 16	(56) 18
(57) 18	(58) 14	(59) 18	(60) 9	(61) 5	(62) 19	(63) 12	(64) 14
(65) 7	(66) 15	(67) 14	(68) 14	(69) 20	(70) 20	(71) 17	(72) 19
(73) 19	(74) 19	(75) 4	(76) 13	(77) 17	(78) 16	(79) 12	(80) 2
(81) 8	(82) 15	(83) 18	(84) 18	(85) 5	(86) 19	(87) 20	(88) 19
(89) 14	(90) 15	(91) 14	(92) 8	(93) 19	(94) 3	(95) 16	(96) 13
(97) 17	(98) 17	(99) 15	(100) 10				

二十以内加法计算练习题答案

第3页答案

(1) 13	(2) 9	(3) 13	(4) 5	(5) 20	(6) 20	(7) 16	(8) 14
(9) 18	(10) 19	(11) 14	(12) 17	(13) 14	(14) 20	(15) 10	(16) 20
(17) 12	(18) 19	(19) 6	(20) 20	(21) 3	(22) 14	(23) 19	(24) 18
(25) 9	(26) 19	(27) 8	(28) 11	(29) 19	(30) 17	(31) 16	(32) 15
(33) 20	(34) 8	(35) 14	(36) 17	(37) 20	(38) 14	(39) 18	(40) 19
(41) 16	(42) 10	(43) 20	(44) 11	(45) 10	(46) 19	(47) 17	(48) 14
(49) 4	(50) 12	(51) 16	(52) 18	(53) 19	(54) 8	(55) 19	(56) 9
(57) 20	(58) 3	(59) 7	(60) 18	(61) 20	(62) 17	(63) 6	(64) 18
(65) 18	(66) 16	(67) 12	(68) 4	(69) 7	(70) 19	(71) 14	(72) 17
(73) 18	(74) 15	(75) 5	(76) 13	(77) 19	(78) 12	(79) 14	(80) 9
(81) 15	(82) 17	(83) 19	(84) 16	(85) 20	(86) 14	(87) 19	(88) 20
(89) 17	(90) 9	(91) 15	(92) 15	(93) 13	(94) 20	(95) 4	(96) 17
(97) 20	(98) 13	(99) 12	(100) 19				

第4页答案

(1) 12	(2) 16	(3) 20	(4) 10	(5) 13	(6) 13	(7) 18	(8) 13
(9) 16	(10) 8	(11) 15	(12) 18	(13) 18	(14) 20	(15) 19	(16) 16
(17) 5	(18) 10	(19) 10	(20) 17	(21) 18	(22) 16	(23) 12	(24) 16
(25) 18	(26) 10	(27) 14	(28) 17	(29) 13	(30) 17	(31) 17	(32) 20
(33) 11	(34) 13	(35) 9	(36) 11	(37) 20	(38) 17	(39) 14	(40) 19
(41) 18	(42) 20	(43) 18	(44) 14	(45) 18	(46) 9	(47) 16	(48) 20
(49) 19	(50) 18	(51) 13	(52) 20	(53) 14	(54) 18	(55) 13	(56) 19
(57) 18	(58) 19	(59) 14	(60) 6	(61) 12	(62) 18	(63) 20	(64) 15
(65) 12	(66) 13	(67) 17	(68) 10	(69) 15	(70) 16	(71) 14	(72) 18
(73) 20	(74) 18	(75) 18	(76) 16	(77) 17	(78) 8	(79) 18	(80) 18
(81) 14	(82) 20	(83) 9	(84) 10	(85) 13	(86) 15	(87) 17	(88) 5
(89) 8	(90) 19	(91) 10	(92) 16	(93) 4	(94) 16	(95) 19	(96) 13
(97) 15	(98) 20	(99) 20	(100) 14				

二十以内加法计算练习题答案

第5页答案

(1) 11	(2) 11	(3) 17	(4) 8	(5) 19	(6) 11	(7) 18	(8) 17
(9) 19	(10) 12	(11) 18	(12) 11	(13) 7	(14) 16	(15) 19	(16) 19
(17) 20	(18) 11	(19) 17	(20) 19	(21) 7	(22) 17	(23) 15	(24) 13
(25) 17	(26) 10	(27) 17	(28) 15	(29) 13	(30) 18	(31) 20	(32) 19
(33) 19	(34) 19	(35) 18	(36) 11	(37) 16	(38) 15	(39) 8	(40) 18
(41) 18	(42) 19	(43) 19	(44) 14	(45) 20	(46) 19	(47) 20	(48) 16
(49) 20	(50) 20	(51) 11	(52) 9	(53) 20	(54) 15	(55) 18	(56) 14
(57) 9	(58) 19	(59) 12	(60) 14	(61) 19	(62) 20	(63) 16	(64) 9
(65) 15	(66) 19	(67) 17	(68) 18	(69) 20	(70) 8	(71) 17	(72) 16
(73) 15	(74) 11	(75) 18	(76) 15	(77) 18	(78) 18	(79) 10	(80) 14
(81) 8	(82) 16	(83) 19	(84) 15	(85) 17	(86) 17	(87) 17	(88) 20
(89) 20	(90) 5	(91) 20	(92) 20	(93) 20	(94) 12	(95) 19	(96) 19
(97) 7	(98) 19	(99) 20	(100) 18				

第6页答案

(1) 5	(2) 19	(3) 19	(4) 19	(5) 11	(6) 17	(7) 10	(8) 16
(9) 13	(10) 14	(11) 20	(12) 18	(13) 7	(14) 20	(15) 13	(16) 16
(17) 14	(18) 14	(19) 20	(20) 9	(21) 19	(22) 17	(23) 7	(24) 20
(25) 17	(26) 13	(27) 19	(28) 20	(29) 20	(30) 12	(31) 18	(32) 20
(33) 20	(34) 20	(35) 11	(36) 15	(37) 19	(38) 13	(39) 9	(40) 18
(41) 9	(42) 15	(43) 16	(44) 10	(45) 14	(46) 14	(47) 18	(48) 17
(49) 16	(50) 4	(51) 18	(52) 18	(53) 20	(54) 6	(55) 8	(56) 17
(57) 12	(58) 14	(59) 15	(60) 11	(61) 16	(62) 20	(63) 13	(64) 13
(65) 14	(66) 20	(67) 18	(68) 13	(69) 18	(70) 15	(71) 20	(72) 12
(73) 6	(74) 19	(75) 14	(76) 14	(77) 18	(78) 14	(79) 7	(80) 15
(81) 7	(82) 20	(83) 19	(84) 19	(85) 16	(86) 20	(87) 19	(88) 20
(89) 19	(90) 11	(91) 19	(92) 12	(93) 15	(94) 20	(95) 4	(96) 17
(97) 18	(98) 11	(99) 10	(100) 19				

二十以内加法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 12 | (2) 14 | (3) 17 | (4) 17 | (5) 17 | (6) 17 | (7) 11 | (8) 12 |
| (9) 8 | (10) 19 | (11) 5 | (12) 12 | (13) 19 | (14) 14 | (15) 9 | (16) 15 |
| (17) 15 | (18) 20 | (19) 15 | (20) 9 | (21) 16 | (22) 20 | (23) 16 | (24) 19 |
| (25) 20 | (26) 16 | (27) 14 | (28) 20 | (29) 2 | (30) 16 | (31) 19 | (32) 20 |
| (33) 14 | (34) 16 | (35) 15 | (36) 17 | (37) 19 | (38) 12 | (39) 4 | (40) 17 |
| (41) 17 | (42) 11 | (43) 15 | (44) 18 | (45) 13 | (46) 9 | (47) 18 | (48) 10 |
| (49) 20 | (50) 20 | (51) 19 | (52) 12 | (53) 17 | (54) 17 | (55) 8 | (56) 20 |
| (57) 9 | (58) 4 | (59) 17 | (60) 18 | (61) 16 | (62) 14 | (63) 19 | (64) 14 |
| (65) 17 | (66) 17 | (67) 10 | (68) 16 | (69) 8 | (70) 18 | (71) 14 | (72) 14 |
| (73) 19 | (74) 13 | (75) 14 | (76) 13 | (77) 18 | (78) 19 | (79) 9 | (80) 20 |
| (81) 17 | (82) 5 | (83) 14 | (84) 19 | (85) 19 | (86) 16 | (87) 8 | (88) 9 |
| (89) 19 | (90) 9 | (91) 9 | (92) 20 | (93) 17 | (94) 19 | (95) 17 | (96) 11 |
| (97) 19 | (98) 18 | (99) 14 | (100) 12 | | | | |