

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $8 - 6 =$    | (2) $11 - 8 =$   | (3) $9 + 7 =$    | (4) $16 - 15 =$  |
| (5) $4 + 7 =$    | (6) $18 + 1 =$   | (7) $17 + 2 =$   | (8) $9 + 11 =$   |
| (9) $9 + 5 =$    | (10) $9 + 2 =$   | (11) $19 - 3 =$  | (12) $16 - 7 =$  |
| (13) $4 + 10 =$  | (14) $19 - 4 =$  | (15) $9 + 10 =$  | (16) $9 + 6 =$   |
| (17) $5 + 14 =$  | (18) $7 - 1 =$   | (19) $7 - 6 =$   | (20) $19 - 10 =$ |
| (21) $10 - 4 =$  | (22) $5 + 13 =$  | (23) $1 - 1 =$   | (24) $3 + 4 =$   |
| (25) $9 - 9 =$   | (26) $12 - 12 =$ | (27) $1 + 5 =$   | (28) $18 - 3 =$  |
| (29) $7 + 3 =$   | (30) $12 + 2 =$  | (31) $10 - 3 =$  | (32) $19 + 1 =$  |
| (33) $3 - 1 =$   | (34) $16 - 13 =$ | (35) $18 - 9 =$  | (36) $10 + 4 =$  |
| (37) $10 + 5 =$  | (38) $2 - 1 =$   | (39) $14 - 14 =$ | (40) $11 - 5 =$  |
| (41) $13 - 5 =$  | (42) $6 + 11 =$  | (43) $5 - 2 =$   | (44) $4 + 8 =$   |
| (45) $7 + 4 =$   | (46) $6 - 1 =$   | (47) $3 - 2 =$   | (48) $16 + 2 =$  |
| (49) $8 - 2 =$   | (50) $11 - 2 =$  | (51) $3 + 16 =$  | (52) $1 + 9 =$   |
| (53) $13 + 7 =$  | (54) $12 + 5 =$  | (55) $4 + 1 =$   | (56) $3 + 17 =$  |
| (57) $6 - 2 =$   | (58) $5 - 5 =$   | (59) $14 + 6 =$  | (60) $18 - 6 =$  |
| (61) $8 + 5 =$   | (62) $1 + 2 =$   | (63) $12 + 3 =$  | (64) $6 - 6 =$   |
| (65) $3 - 3 =$   | (66) $13 + 2 =$  | (67) $9 - 8 =$   | (68) $6 - 3 =$   |
| (69) $5 - 1 =$   | (70) $18 + 1 =$  | (71) $12 + 1 =$  | (72) $17 + 1 =$  |
| (73) $10 - 10 =$ | (74) $19 - 9 =$  | (75) $19 + 1 =$  | (76) $17 - 14 =$ |
| (77) $1 + 4 =$   | (78) $19 - 4 =$  | (79) $4 - 3 =$   | (80) $9 - 4 =$   |
| (81) $10 - 6 =$  | (82) $1 + 15 =$  | (83) $12 + 2 =$  | (84) $9 + 7 =$   |
| (85) $13 + 1 =$  | (86) $16 + 4 =$  | (87) $9 - 5 =$   | (88) $18 - 13 =$ |
| (89) $1 - 1 =$   | (90) $13 - 9 =$  | (91) $16 + 1 =$  | (92) $11 - 8 =$  |
| (93) $3 - 1 =$   | (94) $17 - 12 =$ | (95) $8 + 10 =$  | (96) $5 + 11 =$  |
| (97) $19 - 18 =$ | (98) $6 + 7 =$   | (99) $4 + 3 =$   | (100) $10 - 7 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $7 - 1 =$    | (2) $14 + 2 =$   | (3) $16 + 2 =$   | (4) $15 - 14 =$  |
| (5) $15 + 3 =$   | (6) $1 + 16 =$   | (7) $4 + 15 =$   | (8) $2 - 1 =$    |
| (9) $14 + 5 =$   | (10) $2 - 2 =$   | (11) $19 - 3 =$  | (12) $18 - 15 =$ |
| (13) $12 + 6 =$  | (14) $14 - 2 =$  | (15) $3 + 10 =$  | (16) $4 + 5 =$   |
| (17) $5 + 5 =$   | (18) $13 - 13 =$ | (19) $6 + 9 =$   | (20) $13 - 11 =$ |
| (21) $16 + 3 =$  | (22) $15 - 8 =$  | (23) $13 + 3 =$  | (24) $14 - 7 =$  |
| (25) $10 + 9 =$  | (26) $13 - 2 =$  | (27) $3 - 3 =$   | (28) $1 + 15 =$  |
| (29) $18 + 1 =$  | (30) $9 + 10 =$  | (31) $10 + 5 =$  | (32) $6 + 3 =$   |
| (33) $7 + 9 =$   | (34) $11 - 7 =$  | (35) $8 + 11 =$  | (36) $15 + 3 =$  |
| (37) $7 + 7 =$   | (38) $3 - 2 =$   | (39) $1 - 1 =$   | (40) $7 - 7 =$   |
| (41) $5 - 1 =$   | (42) $19 - 6 =$  | (43) $10 - 10 =$ | (44) $2 + 4 =$   |
| (45) $15 - 4 =$  | (46) $11 - 1 =$  | (47) $18 + 2 =$  | (48) $9 - 2 =$   |
| (49) $14 + 1 =$  | (50) $17 + 1 =$  | (51) $10 - 6 =$  | (52) $6 - 1 =$   |
| (53) $17 - 16 =$ | (54) $11 + 4 =$  | (55) $17 - 17 =$ | (56) $13 + 5 =$  |
| (57) $9 - 7 =$   | (58) $9 + 6 =$   | (59) $16 + 1 =$  | (60) $8 - 8 =$   |
| (61) $2 + 11 =$  | (62) $1 + 5 =$   | (63) $3 - 1 =$   | (64) $18 - 6 =$  |
| (65) $13 + 1 =$  | (66) $15 - 12 =$ | (67) $11 - 11 =$ | (68) $8 + 4 =$   |
| (69) $11 - 3 =$  | (70) $14 - 13 =$ | (71) $12 - 11 =$ | (72) $6 + 2 =$   |
| (73) $15 - 15 =$ | (74) $11 - 5 =$  | (75) $6 - 6 =$   | (76) $3 + 12 =$  |
| (77) $11 - 4 =$  | (78) $6 + 13 =$  | (79) $12 - 8 =$  | (80) $13 + 2 =$  |
| (81) $15 - 7 =$  | (82) $5 + 13 =$  | (83) $9 + 8 =$   | (84) $11 + 8 =$  |
| (85) $4 + 2 =$   | (86) $5 + 14 =$  | (87) $9 - 9 =$   | (88) $9 - 4 =$   |
| (89) $18 - 18 =$ | (90) $10 - 2 =$  | (91) $19 + 1 =$  | (92) $7 - 3 =$   |
| (93) $18 - 3 =$  | (94) $8 + 5 =$   | (95) $4 + 11 =$  | (96) $7 - 5 =$   |
| (97) $17 + 3 =$  | (98) $13 + 5 =$  | (99) $11 + 1 =$  | (100) $4 + 14 =$ |

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|-----------------|------------------|------------------|------------------|
| (1) $18 - 11 =$ | (2) $2 + 7 =$    | (3) $9 - 8 =$    | (4) $2 - 1 =$    |
| (5) $15 + 1 =$  | (6) $19 + 1 =$   | (7) $10 + 4 =$   | (8) $17 - 12 =$  |
| (9) $13 + 1 =$  | (10) $15 + 5 =$  | (11) $3 + 16 =$  | (12) $6 - 5 =$   |
| (13) $6 + 11 =$ | (14) $8 - 1 =$   | (15) $8 - 5 =$   | (16) $12 - 1 =$  |
| (17) $15 + 3 =$ | (18) $6 + 7 =$   | (19) $13 - 13 =$ | (20) $7 - 6 =$   |
| (21) $12 - 7 =$ | (22) $16 + 4 =$  | (23) $10 + 7 =$  | (24) $5 - 1 =$   |
| (25) $4 + 7 =$  | (26) $5 + 1 =$   | (27) $4 + 2 =$   | (28) $16 - 9 =$  |
| (29) $6 - 2 =$  | (30) $7 + 7 =$   | (31) $7 - 1 =$   | (32) $14 - 2 =$  |
| (33) $6 + 5 =$  | (34) $13 - 5 =$  | (35) $11 - 2 =$  | (36) $5 + 3 =$   |
| (37) $9 + 5 =$  | (38) $12 - 12 =$ | (39) $19 - 13 =$ | (40) $12 - 5 =$  |
| (41) $1 + 13 =$ | (42) $18 - 3 =$  | (43) $16 - 11 =$ | (44) $10 - 4 =$  |
| (45) $1 + 11 =$ | (46) $11 + 2 =$  | (47) $11 - 8 =$  | (48) $2 + 1 =$   |
| (49) $16 - 6 =$ | (50) $12 - 3 =$  | (51) $4 - 3 =$   | (52) $13 - 11 =$ |
| (53) $16 - 1 =$ | (54) $3 + 8 =$   | (55) $3 + 15 =$  | (56) $13 + 6 =$  |
| (57) $3 + 1 =$  | (58) $11 - 6 =$  | (59) $13 + 3 =$  | (60) $17 + 1 =$  |
| (61) $10 + 2 =$ | (62) $12 - 2 =$  | (63) $10 + 8 =$  | (64) $12 + 3 =$  |
| (65) $19 - 4 =$ | (66) $4 - 1 =$   | (67) $5 + 5 =$   | (68) $5 - 3 =$   |
| (69) $1 - 1 =$  | (70) $7 + 10 =$  | (71) $9 - 3 =$   | (72) $7 + 9 =$   |
| (73) $6 - 1 =$  | (74) $15 - 2 =$  | (75) $14 + 1 =$  | (76) $18 + 1 =$  |
| (77) $18 - 5 =$ | (78) $11 + 6 =$  | (79) $4 + 8 =$   | (80) $11 - 7 =$  |
| (81) $10 - 3 =$ | (82) $3 - 1 =$   | (83) $10 - 2 =$  | (84) $9 + 1 =$   |
| (85) $3 - 3 =$  | (86) $15 - 13 =$ | (87) $10 + 10 =$ | (88) $18 - 12 =$ |
| (89) $3 + 4 =$  | (90) $16 - 8 =$  | (91) $17 + 2 =$  | (92) $16 + 3 =$  |
| (93) $19 - 5 =$ | (94) $1 + 2 =$   | (95) $9 + 7 =$   | (96) $8 - 3 =$   |
| (97) $7 - 3 =$  | (98) $19 - 2 =$  | (99) $12 + 1 =$  | (100) $4 - 3 =$  |

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|-----------------|------------------|------------------|------------------|
| (1) $16 - 8 =$  | (2) $9 - 3 =$    | (3) $8 - 7 =$    | (4) $13 - 2 =$   |
| (5) $8 - 2 =$   | (6) $12 - 1 =$   | (7) $15 + 1 =$   | (8) $3 + 10 =$   |
| (9) $16 - 6 =$  | (10) $5 - 2 =$   | (11) $10 - 10 =$ | (12) $10 + 4 =$  |
| (13) $16 + 4 =$ | (14) $16 + 1 =$  | (15) $6 + 4 =$   | (16) $3 + 3 =$   |
| (17) $18 + 1 =$ | (18) $16 - 12 =$ | (19) $13 - 12 =$ | (20) $10 + 10 =$ |
| (21) $13 + 5 =$ | (22) $10 + 1 =$  | (23) $8 - 8 =$   | (24) $19 - 7 =$  |
| (25) $8 + 11 =$ | (26) $16 - 14 =$ | (27) $6 - 3 =$   | (28) $7 - 1 =$   |
| (29) $17 + 3 =$ | (30) $9 - 7 =$   | (31) $9 - 1 =$   | (32) $15 + 3 =$  |
| (33) $10 - 9 =$ | (34) $16 - 10 =$ | (35) $6 - 5 =$   | (36) $17 - 7 =$  |
| (37) $9 + 1 =$  | (38) $5 + 2 =$   | (39) $8 + 5 =$   | (40) $2 + 14 =$  |
| (41) $17 - 1 =$ | (42) $7 + 1 =$   | (43) $4 + 13 =$  | (44) $4 + 9 =$   |
| (45) $8 - 5 =$  | (46) $18 - 8 =$  | (47) $13 - 9 =$  | (48) $12 + 2 =$  |
| (49) $14 - 6 =$ | (50) $15 - 6 =$  | (51) $3 + 1 =$   | (52) $13 - 4 =$  |
| (53) $7 + 7 =$  | (54) $15 - 9 =$  | (55) $9 - 2 =$   | (56) $18 + 2 =$  |
| (57) $9 + 9 =$  | (58) $17 - 13 =$ | (59) $19 - 8 =$  | (60) $6 + 9 =$   |
| (61) $19 + 1 =$ | (62) $8 + 7 =$   | (63) $6 + 5 =$   | (64) $6 - 4 =$   |
| (65) $14 + 4 =$ | (66) $15 + 2 =$  | (67) $11 + 2 =$  | (68) $10 - 5 =$  |
| (69) $9 + 8 =$  | (70) $1 - 1 =$   | (71) $4 + 13 =$  | (72) $3 + 11 =$  |
| (73) $16 + 1 =$ | (74) $9 + 9 =$   | (75) $6 - 1 =$   | (76) $11 - 2 =$  |
| (77) $17 - 1 =$ | (78) $13 - 3 =$  | (79) $11 - 8 =$  | (80) $8 - 8 =$   |
| (81) $8 - 4 =$  | (82) $12 - 2 =$  | (83) $8 - 2 =$   | (84) $5 - 3 =$   |
| (85) $14 - 1 =$ | (86) $1 + 9 =$   | (87) $17 - 6 =$  | (88) $10 + 1 =$  |
| (89) $2 - 1 =$  | (90) $15 - 2 =$  | (91) $2 + 2 =$   | (92) $9 + 10 =$  |
| (93) $16 - 3 =$ | (94) $4 - 2 =$   | (95) $6 + 3 =$   | (96) $15 + 4 =$  |
| (97) $10 + 6 =$ | (98) $6 - 5 =$   | (99) $11 - 11 =$ | (100) $4 - 3 =$  |

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- |                  |                 |                  |                   |
|------------------|-----------------|------------------|-------------------|
| (1) $19 - 4 =$   | (2) $17 - 2 =$  | (3) $3 - 2 =$    | (4) $5 + 10 =$    |
| (5) $12 + 1 =$   | (6) $18 + 1 =$  | (7) $6 - 6 =$    | (8) $8 + 6 =$     |
| (9) $9 - 2 =$    | (10) $12 + 8 =$ | (11) $13 - 12 =$ | (12) $16 - 9 =$   |
| (13) $13 - 9 =$  | (14) $15 + 3 =$ | (15) $5 + 3 =$   | (16) $3 - 1 =$    |
| (17) $4 - 4 =$   | (18) $10 + 4 =$ | (19) $10 - 4 =$  | (20) $15 + 1 =$   |
| (21) $16 + 4 =$  | (22) $8 - 1 =$  | (23) $5 + 13 =$  | (24) $7 + 11 =$   |
| (25) $19 - 13 =$ | (26) $19 - 7 =$ | (27) $7 - 2 =$   | (28) $19 - 5 =$   |
| (29) $19 + 1 =$  | (30) $11 + 6 =$ | (31) $7 - 3 =$   | (32) $14 + 4 =$   |
| (33) $2 - 2 =$   | (34) $1 + 1 =$  | (35) $13 + 2 =$  | (36) $19 - 4 =$   |
| (37) $16 - 13 =$ | (38) $4 - 1 =$  | (39) $3 + 12 =$  | (40) $4 + 12 =$   |
| (41) $13 + 2 =$  | (42) $8 + 10 =$ | (43) $15 - 8 =$  | (44) $4 - 3 =$    |
| (45) $11 - 7 =$  | (46) $15 - 3 =$ | (47) $18 + 1 =$  | (48) $19 - 16 =$  |
| (49) $4 + 9 =$   | (50) $11 + 8 =$ | (51) $16 - 16 =$ | (52) $9 - 7 =$    |
| (53) $2 - 1 =$   | (54) $11 + 5 =$ | (55) $17 - 15 =$ | (56) $11 - 4 =$   |
| (57) $10 - 2 =$  | (58) $14 - 6 =$ | (59) $3 - 3 =$   | (60) $18 - 16 =$  |
| (61) $9 - 9 =$   | (62) $18 - 6 =$ | (63) $12 + 7 =$  | (64) $16 - 11 =$  |
| (65) $6 + 3 =$   | (66) $1 + 8 =$  | (67) $9 + 8 =$   | (68) $11 + 3 =$   |
| (69) $10 - 10 =$ | (70) $4 - 2 =$  | (71) $18 - 2 =$  | (72) $2 + 2 =$    |
| (73) $9 + 5 =$   | (74) $14 + 6 =$ | (75) $16 + 3 =$  | (76) $16 + 2 =$   |
| (77) $18 - 8 =$  | (78) $6 + 8 =$  | (79) $7 - 5 =$   | (80) $13 - 4 =$   |
| (81) $8 + 1 =$   | (82) $8 - 6 =$  | (83) $18 - 9 =$  | (84) $5 + 5 =$    |
| (85) $9 - 1 =$   | (86) $12 + 1 =$ | (87) $6 - 2 =$   | (88) $18 - 11 =$  |
| (89) $3 + 6 =$   | (90) $17 + 1 =$ | (91) $14 - 13 =$ | (92) $2 - 2 =$    |
| (93) $10 - 8 =$  | (94) $7 - 1 =$  | (95) $15 + 1 =$  | (96) $14 + 2 =$   |
| (97) $11 + 7 =$  | (98) $10 + 4 =$ | (99) $19 + 1 =$  | (100) $15 - 14 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $11 + 9 =$   | (2) $4 - 4 =$    | (3) $7 - 2 =$    | (4) $1 + 16 =$   |
| (5) $16 - 3 =$   | (6) $15 - 4 =$   | (7) $1 - 1 =$    | (8) $15 - 13 =$  |
| (9) $10 + 5 =$   | (10) $16 - 12 =$ | (11) $9 + 1 =$   | (12) $7 - 7 =$   |
| (13) $15 - 4 =$  | (14) $7 - 4 =$   | (15) $18 + 2 =$  | (16) $10 - 3 =$  |
| (17) $8 - 2 =$   | (18) $16 - 9 =$  | (19) $9 - 8 =$   | (20) $19 + 1 =$  |
| (21) $9 - 7 =$   | (22) $17 + 2 =$  | (23) $3 + 16 =$  | (24) $10 + 3 =$  |
| (25) $10 + 5 =$  | (26) $2 + 4 =$   | (27) $6 - 2 =$   | (28) $17 - 12 =$ |
| (29) $9 - 1 =$   | (30) $19 - 9 =$  | (31) $4 - 4 =$   | (32) $6 + 9 =$   |
| (33) $3 + 2 =$   | (34) $5 - 3 =$   | (35) $1 - 1 =$   | (36) $16 - 10 =$ |
| (37) $16 + 4 =$  | (38) $14 + 2 =$  | (39) $5 - 2 =$   | (40) $12 - 6 =$  |
| (41) $8 + 5 =$   | (42) $6 - 4 =$   | (43) $8 + 10 =$  | (44) $14 + 4 =$  |
| (45) $17 - 8 =$  | (46) $17 + 3 =$  | (47) $15 - 12 =$ | (48) $13 + 7 =$  |
| (49) $11 + 7 =$  | (50) $6 - 3 =$   | (51) $11 + 3 =$  | (52) $8 - 1 =$   |
| (53) $13 + 6 =$  | (54) $12 - 10 =$ | (55) $5 + 14 =$  | (56) $7 + 5 =$   |
| (57) $6 + 12 =$  | (58) $6 + 3 =$   | (59) $18 - 14 =$ | (60) $19 - 2 =$  |
| (61) $2 - 1 =$   | (62) $3 + 4 =$   | (63) $13 + 3 =$  | (64) $4 + 9 =$   |
| (65) $10 + 8 =$  | (66) $16 + 3 =$  | (67) $1 + 1 =$   | (68) $9 - 5 =$   |
| (69) $15 + 4 =$  | (70) $13 - 9 =$  | (71) $3 - 3 =$   | (72) $6 + 8 =$   |
| (73) $15 - 8 =$  | (74) $8 + 11 =$  | (75) $12 + 5 =$  | (76) $15 + 1 =$  |
| (77) $15 - 11 =$ | (78) $7 + 1 =$   | (79) $8 + 8 =$   | (80) $4 - 3 =$   |
| (81) $17 + 3 =$  | (82) $15 + 5 =$  | (83) $15 + 3 =$  | (84) $11 + 8 =$  |
| (85) $19 - 1 =$  | (86) $13 - 12 =$ | (87) $5 + 13 =$  | (88) $17 + 1 =$  |
| (89) $5 + 4 =$   | (90) $8 + 9 =$   | (91) $11 + 4 =$  | (92) $16 - 15 =$ |
| (93) $12 - 7 =$  | (94) $19 - 16 =$ | (95) $18 - 17 =$ | (96) $5 + 10 =$  |
| (97) $12 + 8 =$  | (98) $2 - 2 =$   | (99) $10 - 1 =$  | (100) $16 - 3 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $7 - 6 =$    | (2) $7 + 4 =$    | (3) $14 + 3 =$   | (4) $5 - 5 =$    |
| (5) $3 + 15 =$   | (6) $10 - 5 =$   | (7) $19 + 1 =$   | (8) $8 - 5 =$    |
| (9) $10 + 6 =$   | (10) $2 - 1 =$   | (11) $6 + 13 =$  | (12) $1 - 1 =$   |
| (13) $17 - 15 =$ | (14) $3 - 3 =$   | (15) $10 + 7 =$  | (16) $9 - 4 =$   |
| (17) $14 - 9 =$  | (18) $5 + 7 =$   | (19) $18 - 2 =$  | (20) $12 - 11 =$ |
| (21) $4 + 6 =$   | (22) $14 + 2 =$  | (23) $15 - 14 =$ | (24) $16 - 13 =$ |
| (25) $5 + 14 =$  | (26) $18 + 2 =$  | (27) $13 + 3 =$  | (28) $10 + 1 =$  |
| (29) $15 - 9 =$  | (30) $3 - 1 =$   | (31) $7 + 10 =$  | (32) $9 - 6 =$   |
| (33) $4 - 2 =$   | (34) $6 + 9 =$   | (35) $8 - 8 =$   | (36) $1 + 16 =$  |
| (37) $6 - 4 =$   | (38) $6 + 12 =$  | (39) $14 - 6 =$  | (40) $10 - 9 =$  |
| (41) $9 + 10 =$  | (42) $8 + 6 =$   | (43) $14 + 1 =$  | (44) $11 - 7 =$  |
| (45) $7 - 7 =$   | (46) $9 - 2 =$   | (47) $12 - 10 =$ | (48) $6 - 5 =$   |
| (49) $18 - 18 =$ | (50) $10 + 7 =$  | (51) $14 - 7 =$  | (52) $11 + 4 =$  |
| (53) $7 - 2 =$   | (54) $3 - 3 =$   | (55) $15 + 4 =$  | (56) $15 - 2 =$  |
| (57) $15 - 12 =$ | (58) $17 + 2 =$  | (59) $11 - 9 =$  | (60) $10 - 4 =$  |
| (61) $4 - 2 =$   | (62) $17 + 1 =$  | (63) $10 + 9 =$  | (64) $5 + 12 =$  |
| (65) $11 + 2 =$  | (66) $4 + 14 =$  | (67) $11 - 4 =$  | (68) $15 + 2 =$  |
| (69) $2 + 14 =$  | (70) $3 - 1 =$   | (71) $9 - 1 =$   | (72) $15 + 1 =$  |
| (73) $11 + 9 =$  | (74) $16 - 12 =$ | (75) $18 - 15 =$ | (76) $11 - 6 =$  |
| (77) $7 - 3 =$   | (78) $17 - 17 =$ | (79) $8 + 5 =$   | (80) $12 - 11 =$ |
| (81) $10 - 2 =$  | (82) $17 - 14 =$ | (83) $9 + 3 =$   | (84) $8 + 3 =$   |
| (85) $16 + 3 =$  | (86) $19 + 1 =$  | (87) $1 + 8 =$   | (88) $12 + 4 =$  |
| (89) $1 + 10 =$  | (90) $4 + 2 =$   | (91) $6 - 2 =$   | (92) $10 - 8 =$  |
| (93) $1 + 1 =$   | (94) $8 + 12 =$  | (95) $6 + 3 =$   | (96) $7 + 7 =$   |
| (97) $2 - 1 =$   | (98) $2 - 2 =$   | (99) $9 - 7 =$   | (100) $18 + 1 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 2	(2) 3	(3) 16	(4) 1
(5) 11	(6) 19	(7) 19	(8) 20
(9) 14	(10) 11	(11) 16	(12) 9
(13) 14	(14) 15	(15) 19	(16) 15
(17) 19	(18) 6	(19) 1	(20) 9
(21) 6	(22) 18	(23) 0	(24) 7
(25) 0	(26) 0	(27) 6	(28) 15
(29) 10	(30) 14	(31) 7	(32) 20
(33) 2	(34) 3	(35) 9	(36) 14
(37) 15	(38) 1	(39) 0	(40) 6
(41) 8	(42) 17	(43) 3	(44) 12
(45) 11	(46) 5	(47) 1	(48) 18
(49) 6	(50) 9	(51) 19	(52) 10
(53) 20	(54) 17	(55) 5	(56) 20
(57) 4	(58) 0	(59) 20	(60) 12
(61) 13	(62) 3	(63) 15	(64) 0
(65) 0	(66) 15	(67) 1	(68) 3
(69) 4	(70) 19	(71) 13	(72) 18
(73) 0	(74) 10	(75) 20	(76) 3
(77) 5	(78) 15	(79) 1	(80) 5
(81) 4	(82) 16	(83) 14	(84) 16
(85) 14	(86) 20	(87) 4	(88) 5
(89) 0	(90) 4	(91) 17	(92) 3
(93) 2	(94) 5	(95) 18	(96) 16
(97) 1	(98) 13	(99) 7	(100) 3

## 二十以内加减法计算练习题答案

### 第2页答案

(1) 6	(2) 16	(3) 18	(4) 1
(5) 18	(6) 17	(7) 19	(8) 1
(9) 19	(10) 0	(11) 16	(12) 3
(13) 18	(14) 12	(15) 13	(16) 9
(17) 10	(18) 0	(19) 15	(20) 2
(21) 19	(22) 7	(23) 16	(24) 7
(25) 19	(26) 11	(27) 0	(28) 16
(29) 19	(30) 19	(31) 15	(32) 9
(33) 16	(34) 4	(35) 19	(36) 18
(37) 14	(38) 1	(39) 0	(40) 0
(41) 4	(42) 13	(43) 0	(44) 6
(45) 11	(46) 10	(47) 20	(48) 7
(49) 15	(50) 18	(51) 4	(52) 5
(53) 1	(54) 15	(55) 0	(56) 18
(57) 2	(58) 15	(59) 17	(60) 0
(61) 13	(62) 6	(63) 2	(64) 12
(65) 14	(66) 3	(67) 0	(68) 12
(69) 8	(70) 1	(71) 1	(72) 8
(73) 0	(74) 6	(75) 0	(76) 15
(77) 7	(78) 19	(79) 4	(80) 15
(81) 8	(82) 18	(83) 17	(84) 19
(85) 6	(86) 19	(87) 0	(88) 5
(89) 0	(90) 8	(91) 20	(92) 4
(93) 15	(94) 13	(95) 15	(96) 2
(97) 20	(98) 18	(99) 12	(100) 18

# 二十以内加减法计算练习题答案

## 第3页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 7   | (2) 9   | (3) 1   | (4) 1   |
| (5) 16  | (6) 20  | (7) 14  | (8) 5   |
| (9) 14  | (10) 20 | (11) 19 | (12) 1  |
| (13) 17 | (14) 7  | (15) 3  | (16) 11 |
| (17) 18 | (18) 13 | (19) 0  | (20) 1  |
| (21) 5  | (22) 20 | (23) 17 | (24) 4  |
| (25) 11 | (26) 6  | (27) 6  | (28) 7  |
| (29) 4  | (30) 14 | (31) 6  | (32) 12 |
| (33) 11 | (34) 8  | (35) 9  | (36) 8  |
| (37) 14 | (38) 0  | (39) 6  | (40) 7  |
| (41) 14 | (42) 15 | (43) 5  | (44) 6  |
| (45) 12 | (46) 13 | (47) 3  | (48) 3  |
| (49) 10 | (50) 9  | (51) 1  | (52) 2  |
| (53) 15 | (54) 11 | (55) 18 | (56) 19 |
| (57) 4  | (58) 5  | (59) 16 | (60) 18 |
| (61) 12 | (62) 10 | (63) 18 | (64) 15 |
| (65) 15 | (66) 3  | (67) 10 | (68) 2  |
| (69) 0  | (70) 17 | (71) 6  | (72) 16 |
| (73) 5  | (74) 13 | (75) 15 | (76) 19 |
| (77) 13 | (78) 17 | (79) 12 | (80) 4  |
| (81) 7  | (82) 2  | (83) 8  | (84) 10 |
| (85) 0  | (86) 2  | (87) 20 | (88) 6  |
| (89) 7  | (90) 8  | (91) 19 | (92) 19 |
| (93) 14 | (94) 3  | (95) 16 | (96) 5  |
| (97) 4  | (98) 17 | (99) 13 | (100) 1 |

# 二十以内加减法计算练习题答案

## 第4页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 8   | (2) 6   | (3) 1   | (4) 11  |
| (5) 6   | (6) 11  | (7) 16  | (8) 13  |
| (9) 10  | (10) 3  | (11) 0  | (12) 14 |
| (13) 20 | (14) 17 | (15) 10 | (16) 6  |
| (17) 19 | (18) 4  | (19) 1  | (20) 20 |
| (21) 18 | (22) 11 | (23) 0  | (24) 12 |
| (25) 19 | (26) 2  | (27) 3  | (28) 6  |
| (29) 20 | (30) 2  | (31) 8  | (32) 18 |
| (33) 1  | (34) 6  | (35) 1  | (36) 10 |
| (37) 10 | (38) 7  | (39) 13 | (40) 16 |
| (41) 16 | (42) 8  | (43) 17 | (44) 13 |
| (45) 3  | (46) 10 | (47) 4  | (48) 14 |
| (49) 8  | (50) 9  | (51) 4  | (52) 9  |
| (53) 14 | (54) 6  | (55) 7  | (56) 20 |
| (57) 18 | (58) 4  | (59) 11 | (60) 15 |
| (61) 20 | (62) 15 | (63) 11 | (64) 2  |
| (65) 18 | (66) 17 | (67) 13 | (68) 5  |
| (69) 17 | (70) 0  | (71) 17 | (72) 14 |
| (73) 17 | (74) 18 | (75) 5  | (76) 9  |
| (77) 16 | (78) 10 | (79) 3  | (80) 0  |
| (81) 4  | (82) 10 | (83) 6  | (84) 2  |
| (85) 13 | (86) 10 | (87) 11 | (88) 11 |
| (89) 1  | (90) 13 | (91) 4  | (92) 19 |
| (93) 13 | (94) 2  | (95) 9  | (96) 19 |
| (97) 16 | (98) 1  | (99) 0  | (100) 1 |

## 二十以内加减法计算练习题答案

### 第5页答案

(1) 15	(2) 15	(3) 1	(4) 15
(5) 13	(6) 19	(7) 0	(8) 14
(9) 7	(10) 20	(11) 1	(12) 7
(13) 4	(14) 18	(15) 8	(16) 2
(17) 0	(18) 14	(19) 6	(20) 16
(21) 20	(22) 7	(23) 18	(24) 18
(25) 6	(26) 12	(27) 5	(28) 14
(29) 20	(30) 17	(31) 4	(32) 18
(33) 0	(34) 2	(35) 15	(36) 15
(37) 3	(38) 3	(39) 15	(40) 16
(41) 15	(42) 18	(43) 7	(44) 1
(45) 4	(46) 12	(47) 19	(48) 3
(49) 13	(50) 19	(51) 0	(52) 2
(53) 1	(54) 16	(55) 2	(56) 7
(57) 8	(58) 8	(59) 0	(60) 2
(61) 0	(62) 12	(63) 19	(64) 5
(65) 9	(66) 9	(67) 17	(68) 14
(69) 0	(70) 2	(71) 16	(72) 4
(73) 14	(74) 20	(75) 19	(76) 18
(77) 10	(78) 14	(79) 2	(80) 9
(81) 9	(82) 2	(83) 9	(84) 10
(85) 8	(86) 13	(87) 4	(88) 7
(89) 9	(90) 18	(91) 1	(92) 0
(93) 2	(94) 6	(95) 16	(96) 16
(97) 18	(98) 14	(99) 20	(100) 1

# 二十以内加减法计算练习题答案

## 第6页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 20  | (2) 0   | (3) 5   | (4) 17   |
| (5) 13  | (6) 11  | (7) 0   | (8) 2    |
| (9) 15  | (10) 4  | (11) 10 | (12) 0   |
| (13) 11 | (14) 3  | (15) 20 | (16) 7   |
| (17) 6  | (18) 7  | (19) 1  | (20) 20  |
| (21) 2  | (22) 19 | (23) 19 | (24) 13  |
| (25) 15 | (26) 6  | (27) 4  | (28) 5   |
| (29) 8  | (30) 10 | (31) 0  | (32) 15  |
| (33) 5  | (34) 2  | (35) 0  | (36) 6   |
| (37) 20 | (38) 16 | (39) 3  | (40) 6   |
| (41) 13 | (42) 2  | (43) 18 | (44) 18  |
| (45) 9  | (46) 20 | (47) 3  | (48) 20  |
| (49) 18 | (50) 3  | (51) 14 | (52) 7   |
| (53) 19 | (54) 2  | (55) 19 | (56) 12  |
| (57) 18 | (58) 9  | (59) 4  | (60) 17  |
| (61) 1  | (62) 7  | (63) 16 | (64) 13  |
| (65) 18 | (66) 19 | (67) 2  | (68) 4   |
| (69) 19 | (70) 4  | (71) 0  | (72) 14  |
| (73) 7  | (74) 19 | (75) 17 | (76) 16  |
| (77) 4  | (78) 8  | (79) 16 | (80) 1   |
| (81) 20 | (82) 20 | (83) 18 | (84) 19  |
| (85) 18 | (86) 1  | (87) 18 | (88) 18  |
| (89) 9  | (90) 17 | (91) 15 | (92) 1   |
| (93) 5  | (94) 3  | (95) 1  | (96) 15  |
| (97) 20 | (98) 0  | (99) 9  | (100) 13 |

# 二十以内加减法计算练习题答案

## 第7页答案

(1) 1	(2) 11	(3) 17	(4) 0
(5) 18	(6) 5	(7) 20	(8) 3
(9) 16	(10) 1	(11) 19	(12) 0
(13) 2	(14) 0	(15) 17	(16) 5
(17) 5	(18) 12	(19) 16	(20) 1
(21) 10	(22) 16	(23) 1	(24) 3
(25) 19	(26) 20	(27) 16	(28) 11
(29) 6	(30) 2	(31) 17	(32) 3
(33) 2	(34) 15	(35) 0	(36) 17
(37) 2	(38) 18	(39) 8	(40) 1
(41) 19	(42) 14	(43) 15	(44) 4
(45) 0	(46) 7	(47) 2	(48) 1
(49) 0	(50) 17	(51) 7	(52) 15
(53) 5	(54) 0	(55) 19	(56) 13
(57) 3	(58) 19	(59) 2	(60) 6
(61) 2	(62) 18	(63) 19	(64) 17
(65) 13	(66) 18	(67) 7	(68) 17
(69) 16	(70) 2	(71) 8	(72) 16
(73) 20	(74) 4	(75) 3	(76) 5
(77) 4	(78) 0	(79) 13	(80) 1
(81) 8	(82) 3	(83) 12	(84) 11
(85) 19	(86) 20	(87) 9	(88) 16
(89) 11	(90) 6	(91) 4	(92) 2
(93) 2	(94) 20	(95) 9	(96) 14
(97) 1	(98) 0	(99) 2	(100) 19