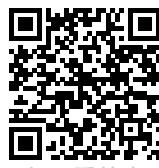


二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|-----------------|------------------|
| (1) $5 + 14 =$ | (2) $6 - 3 =$ | (3) $9 + 10 =$ | (4) $17 + 1 =$ |
| (5) $15 + 3 =$ | (6) $8 - 6 =$ | (7) $9 + 9 =$ | (8) $19 - 19 =$ |
| (9) $18 + 2 =$ | (10) $10 - 1 =$ | (11) $11 + 7 =$ | (12) $11 - 3 =$ |
| (13) $3 + 3 =$ | (14) $8 + 10 =$ | (15) $5 + 10 =$ | (16) $14 + 1 =$ |
| (17) $17 - 17 =$ | (18) $14 + 3 =$ | (19) $10 + 4 =$ | (20) $3 + 6 =$ |
| (21) $2 - 2 =$ | (22) $6 + 3 =$ | (23) $5 - 1 =$ | (24) $18 + 1 =$ |
| (25) $3 + 7 =$ | (26) $2 + 17 =$ | (27) $12 + 5 =$ | (28) $7 - 3 =$ |
| (29) $15 + 5 =$ | (30) $6 + 13 =$ | (31) $10 + 5 =$ | (32) $1 + 19 =$ |
| (33) $14 - 8 =$ | (34) $16 - 13 =$ | (35) $9 - 5 =$ | (36) $19 + 1 =$ |
| (37) $1 - 1 =$ | (38) $13 - 12 =$ | (39) $2 + 7 =$ | (40) $11 + 1 =$ |
| (41) $4 + 2 =$ | (42) $12 - 6 =$ | (43) $1 + 15 =$ | (44) $16 - 10 =$ |
| (45) $5 + 6 =$ | (46) $5 + 5 =$ | (47) $6 - 6 =$ | (48) $4 + 16 =$ |
| (49) $3 - 1 =$ | (50) $5 - 4 =$ | (51) $10 - 6 =$ | (52) $8 - 2 =$ |
| (53) $3 - 2 =$ | (54) $10 + 7 =$ | (55) $8 + 8 =$ | (56) $2 - 1 =$ |
| (57) $16 - 15 =$ | (58) $7 + 1 =$ | (59) $11 - 4 =$ | (60) $9 - 6 =$ |
| (61) $1 + 1 =$ | (62) $4 + 12 =$ | (63) $2 + 6 =$ | (64) $13 - 7 =$ |
| (65) $9 + 1 =$ | (66) $17 - 7 =$ | (67) $1 + 9 =$ | (68) $16 - 2 =$ |
| (69) $15 + 4 =$ | (70) $16 + 3 =$ | (71) $2 + 15 =$ | (72) $4 - 1 =$ |
| (73) $12 - 5 =$ | (74) $13 - 5 =$ | (75) $4 - 3 =$ | (76) $8 + 5 =$ |
| (77) $4 + 10 =$ | (78) $2 - 2 =$ | (79) $15 + 2 =$ | (80) $1 - 1 =$ |
| (81) $12 - 10 =$ | (82) $3 - 2 =$ | (83) $17 + 2 =$ | (84) $19 - 13 =$ |
| (85) $6 + 1 =$ | (86) $9 - 4 =$ | (87) $11 + 3 =$ | (88) $8 + 10 =$ |
| (89) $14 + 3 =$ | (90) $9 + 3 =$ | (91) $1 + 2 =$ | (92) $13 + 5 =$ |
| (93) $19 - 18 =$ | (94) $13 + 2 =$ | (95) $15 + 4 =$ | (96) $4 - 2 =$ |
| (97) $8 + 12 =$ | (98) $5 - 5 =$ | (99) $8 + 8 =$ | (100) $11 + 7 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

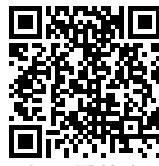
日期 _____

用时 _____

得分率 _____ %

- | | | | |
|-----------------|------------------|------------------|------------------|
| (1) $5 - 2 =$ | (2) $10 - 8 =$ | (3) $6 - 5 =$ | (4) $11 - 11 =$ |
| (5) $7 - 3 =$ | (6) $13 + 1 =$ | (7) $11 - 2 =$ | (8) $13 - 12 =$ |
| (9) $2 - 1 =$ | (10) $2 + 2 =$ | (11) $6 + 4 =$ | (12) $14 + 2 =$ |
| (13) $18 + 2 =$ | (14) $8 - 6 =$ | (15) $10 - 4 =$ | (16) $19 - 7 =$ |
| (17) $7 + 8 =$ | (18) $17 - 6 =$ | (19) $14 - 9 =$ | (20) $9 - 3 =$ |
| (21) $14 + 6 =$ | (22) $12 + 5 =$ | (23) $9 + 10 =$ | (24) $9 - 7 =$ |
| (25) $3 - 1 =$ | (26) $19 - 8 =$ | (27) $18 - 7 =$ | (28) $13 + 3 =$ |
| (29) $17 + 3 =$ | (30) $5 - 1 =$ | (31) $13 - 5 =$ | (32) $12 - 11 =$ |
| (33) $13 + 4 =$ | (34) $10 + 4 =$ | (35) $7 - 2 =$ | (36) $4 + 7 =$ |
| (37) $16 - 2 =$ | (38) $13 - 6 =$ | (39) $15 - 5 =$ | (40) $6 - 6 =$ |
| (41) $17 - 4 =$ | (42) $5 + 7 =$ | (43) $8 + 1 =$ | (44) $9 + 8 =$ |
| (45) $6 + 14 =$ | (46) $15 - 13 =$ | (47) $9 - 8 =$ | (48) $10 + 2 =$ |
| (49) $6 + 2 =$ | (50) $7 - 6 =$ | (51) $3 + 5 =$ | (52) $11 + 6 =$ |
| (53) $4 + 1 =$ | (54) $7 - 7 =$ | (55) $12 + 8 =$ | (56) $13 + 2 =$ |
| (57) $14 - 2 =$ | (58) $15 + 5 =$ | (59) $19 - 6 =$ | (60) $13 + 6 =$ |
| (61) $8 + 9 =$ | (62) $1 - 1 =$ | (63) $7 + 4 =$ | (64) $12 + 2 =$ |
| (65) $3 - 3 =$ | (66) $10 - 3 =$ | (67) $8 - 3 =$ | (68) $18 - 10 =$ |
| (69) $9 - 1 =$ | (70) $9 + 3 =$ | (71) $3 - 1 =$ | (72) $17 + 3 =$ |
| (73) $2 + 18 =$ | (74) $19 - 11 =$ | (75) $14 + 4 =$ | (76) $7 - 5 =$ |
| (77) $13 + 5 =$ | (78) $15 - 2 =$ | (79) $18 - 15 =$ | (80) $17 - 17 =$ |
| (81) $18 - 7 =$ | (82) $2 + 11 =$ | (83) $2 + 2 =$ | (84) $11 - 3 =$ |
| (85) $17 - 2 =$ | (86) $15 + 1 =$ | (87) $13 - 10 =$ | (88) $6 + 3 =$ |
| (89) $7 + 1 =$ | (90) $18 + 2 =$ | (91) $3 + 12 =$ | (92) $2 - 1 =$ |
| (93) $13 + 4 =$ | (94) $10 + 5 =$ | (95) $19 - 17 =$ | (96) $15 + 2 =$ |
| (97) $5 + 2 =$ | (98) $16 - 11 =$ | (99) $18 - 11 =$ | (100) $5 - 1 =$ |

二十以内加减法计算练习题



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姓名 _____

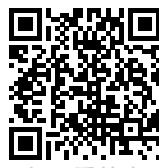
日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $2 + 7 =$ | (2) $14 + 3 =$ | (3) $12 + 6 =$ | (4) $8 + 11 =$ |
| (5) $3 + 2 =$ | (6) $4 - 3 =$ | (7) $10 + 1 =$ | (8) $9 + 1 =$ |
| (9) $16 + 2 =$ | (10) $6 + 1 =$ | (11) $6 - 4 =$ | (12) $7 - 4 =$ |
| (13) $18 + 1 =$ | (14) $11 + 3 =$ | (15) $8 + 5 =$ | (16) $13 - 13 =$ |
| (17) $1 + 6 =$ | (18) $16 - 4 =$ | (19) $6 + 2 =$ | (20) $12 - 10 =$ |
| (21) $6 - 2 =$ | (22) $9 - 5 =$ | (23) $8 - 2 =$ | (24) $6 + 4 =$ |
| (25) $15 + 4 =$ | (26) $17 - 4 =$ | (27) $4 - 4 =$ | (28) $17 - 3 =$ |
| (29) $6 + 13 =$ | (30) $12 - 6 =$ | (31) $1 - 1 =$ | (32) $3 + 14 =$ |
| (33) $15 - 8 =$ | (34) $11 - 10 =$ | (35) $8 + 10 =$ | (36) $13 - 10 =$ |
| (37) $10 - 10 =$ | (38) $15 + 2 =$ | (39) $8 + 12 =$ | (40) $4 - 3 =$ |
| (41) $2 + 6 =$ | (42) $3 - 2 =$ | (43) $8 - 3 =$ | (44) $7 - 3 =$ |
| (45) $13 - 1 =$ | (46) $1 + 18 =$ | (47) $16 - 6 =$ | (48) $16 - 11 =$ |
| (49) $3 + 17 =$ | (50) $2 + 1 =$ | (51) $5 + 1 =$ | (52) $16 - 13 =$ |
| (53) $19 + 1 =$ | (54) $8 + 7 =$ | (55) $18 - 13 =$ | (56) $15 - 9 =$ |
| (57) $9 - 3 =$ | (58) $3 - 1 =$ | (59) $17 - 7 =$ | (60) $15 + 3 =$ |
| (61) $10 + 4 =$ | (62) $4 + 15 =$ | (63) $10 + 8 =$ | (64) $3 + 15 =$ |
| (65) $10 - 1 =$ | (66) $13 + 2 =$ | (67) $9 - 6 =$ | (68) $11 + 1 =$ |
| (69) $12 - 7 =$ | (70) $17 + 2 =$ | (71) $15 - 1 =$ | (72) $7 - 4 =$ |
| (73) $3 + 12 =$ | (74) $14 + 2 =$ | (75) $8 - 6 =$ | (76) $2 - 2 =$ |
| (77) $10 - 6 =$ | (78) $10 + 9 =$ | (79) $7 - 7 =$ | (80) $7 - 6 =$ |
| (81) $16 - 9 =$ | (82) $16 - 16 =$ | (83) $7 - 2 =$ | (84) $15 + 5 =$ |
| (85) $9 - 4 =$ | (86) $12 + 8 =$ | (87) $16 + 1 =$ | (88) $14 - 10 =$ |
| (89) $3 - 3 =$ | (90) $7 - 7 =$ | (91) $12 + 2 =$ | (92) $14 - 9 =$ |
| (93) $14 + 6 =$ | (94) $12 - 7 =$ | (95) $16 - 12 =$ | (96) $13 + 6 =$ |
| (97) $6 + 1 =$ | (98) $7 - 2 =$ | (99) $17 + 3 =$ | (100) $16 - 3 =$ |

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $14 - 10 =$ | (2) $19 - 1 =$ | (3) $7 + 3 =$ | (4) $3 + 1 =$ |
| (5) $7 + 1 =$ | (6) $8 + 12 =$ | (7) $13 + 1 =$ | (8) $18 + 1 =$ |
| (9) $13 + 3 =$ | (10) $12 - 6 =$ | (11) $1 + 5 =$ | (12) $2 + 9 =$ |
| (13) $1 + 15 =$ | (14) $5 - 5 =$ | (15) $4 - 4 =$ | (16) $6 - 4 =$ |
| (17) $1 - 1 =$ | (18) $18 + 2 =$ | (19) $14 + 4 =$ | (20) $9 - 6 =$ |
| (21) $18 - 11 =$ | (22) $6 + 8 =$ | (23) $2 - 2 =$ | (24) $7 + 4 =$ |
| (25) $19 + 1 =$ | (26) $5 + 8 =$ | (27) $1 + 7 =$ | (28) $4 + 10 =$ |
| (29) $10 + 3 =$ | (30) $15 - 12 =$ | (31) $3 + 13 =$ | (32) $15 + 2 =$ |
| (33) $3 - 3 =$ | (34) $6 - 2 =$ | (35) $16 - 15 =$ | (36) $3 - 2 =$ |
| (37) $5 + 2 =$ | (38) $1 + 10 =$ | (39) $5 - 3 =$ | (40) $5 + 15 =$ |
| (41) $14 + 2 =$ | (42) $12 + 5 =$ | (43) $11 + 8 =$ | (44) $6 + 2 =$ |
| (45) $4 + 8 =$ | (46) $17 + 2 =$ | (47) $13 - 6 =$ | (48) $8 - 4 =$ |
| (49) $13 - 11 =$ | (50) $8 - 7 =$ | (51) $16 - 6 =$ | (52) $15 - 5 =$ |
| (53) $15 - 9 =$ | (54) $17 - 10 =$ | (55) $1 - 1 =$ | (56) $11 + 5 =$ |
| (57) $17 - 11 =$ | (58) $17 + 3 =$ | (59) $9 - 8 =$ | (60) $8 - 7 =$ |
| (61) $2 + 13 =$ | (62) $5 + 4 =$ | (63) $9 + 10 =$ | (64) $13 + 7 =$ |
| (65) $11 + 7 =$ | (66) $8 + 1 =$ | (67) $4 + 14 =$ | (68) $15 - 3 =$ |
| (69) $6 - 2 =$ | (70) $4 - 2 =$ | (71) $14 + 5 =$ | (72) $6 + 6 =$ |
| (73) $9 - 5 =$ | (74) $14 + 6 =$ | (75) $3 - 2 =$ | (76) $18 - 12 =$ |
| (77) $1 + 13 =$ | (78) $2 - 2 =$ | (79) $13 - 6 =$ | (80) $4 + 1 =$ |
| (81) $11 - 4 =$ | (82) $10 - 1 =$ | (83) $17 - 1 =$ | (84) $10 - 4 =$ |
| (85) $11 - 8 =$ | (86) $18 + 1 =$ | (87) $16 - 12 =$ | (88) $15 + 5 =$ |
| (89) $7 + 5 =$ | (90) $7 + 13 =$ | (91) $11 + 8 =$ | (92) $12 - 7 =$ |
| (93) $18 + 2 =$ | (94) $17 - 6 =$ | (95) $6 + 2 =$ | (96) $16 - 4 =$ |
| (97) $18 - 7 =$ | (98) $6 - 5 =$ | (99) $7 + 10 =$ | (100) $4 - 4 =$ |

二十以内加减法计算练习题



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扫码看答案

- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 13 + 6 = | (2) 16 - 15 = | (3) 12 + 2 = | (4) 17 - 13 = |
| (5) 15 - 15 = | (6) 6 + 12 = | (7) 11 + 3 = | (8) 5 + 10 = |
| (9) 4 + 13 = | (10) 19 - 13 = | (11) 6 - 6 = | (12) 15 + 3 = |
| (13) 12 - 5 = | (14) 3 - 1 = | (15) 2 - 1 = | (16) 5 - 1 = |
| (17) 11 + 2 = | (18) 3 + 15 = | (19) 5 + 5 = | (20) 18 - 16 = |
| (21) 11 - 10 = | (22) 17 + 1 = | (23) 19 + 1 = | (24) 16 - 6 = |
| (25) 11 - 2 = | (26) 13 + 4 = | (27) 6 - 3 = | (28) 13 - 9 = |
| (29) 14 + 3 = | (30) 9 - 9 = | (31) 8 + 8 = | (32) 2 + 2 = |
| (33) 15 - 12 = | (34) 19 - 16 = | (35) 10 + 9 = | (36) 5 + 8 = |
| (37) 7 + 9 = | (38) 8 - 3 = | (39) 11 + 4 = | (40) 4 - 1 = |
| (41) 17 - 9 = | (42) 6 - 4 = | (43) 5 - 2 = | (44) 11 - 2 = |
| (45) 8 - 2 = | (46) 11 + 5 = | (47) 7 + 13 = | (48) 14 - 2 = |
| (49) 8 + 4 = | (50) 2 + 1 = | (51) 9 - 3 = | (52) 8 - 8 = |
| (53) 11 + 3 = | (54) 18 + 2 = | (55) 5 - 3 = | (56) 7 + 7 = |
| (57) 1 + 13 = | (58) 3 + 9 = | (59) 19 - 3 = | (60) 4 - 1 = |
| (61) 15 + 2 = | (62) 13 + 2 = | (63) 18 - 16 = | (64) 7 + 5 = |
| (65) 4 + 8 = | (66) 18 - 11 = | (67) 12 - 3 = | (68) 17 - 1 = |
| (69) 1 - 1 = | (70) 2 + 7 = | (71) 2 + 13 = | (72) 5 + 1 = |
| (73) 19 + 1 = | (74) 15 - 1 = | (75) 11 + 1 = | (76) 1 + 4 = |
| (77) 3 - 2 = | (78) 9 - 9 = | (79) 12 + 1 = | (80) 15 - 12 = |
| (81) 5 + 5 = | (82) 5 + 12 = | (83) 2 - 2 = | (84) 6 - 3 = |
| (85) 9 + 2 = | (86) 14 - 5 = | (87) 12 + 4 = | (88) 5 + 8 = |
| (89) 1 + 2 = | (90) 17 + 2 = | (91) 17 - 17 = | (92) 13 + 5 = |
| (93) 13 + 6 = | (94) 10 + 3 = | (95) 14 - 4 = | (96) 8 + 11 = |
| (97) 3 + 11 = | (98) 16 - 9 = | (99) 9 - 1 = | (100) 16 - 7 = |

二十以内加减法计算练习题



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扫码看答案

- (1) $18 + 1 =$ (2) $10 + 5 =$ (3) $5 + 14 =$ (4) $17 - 15 =$
(5) $5 + 9 =$ (6) $5 + 15 =$ (7) $19 - 17 =$ (8) $15 + 4 =$
(9) $13 + 7 =$ (10) $12 + 3 =$ (11) $16 - 3 =$ (12) $9 - 8 =$
(13) $9 + 10 =$ (14) $6 - 4 =$ (15) $15 - 3 =$ (16) $10 + 2 =$
(17) $10 - 5 =$ (18) $8 - 5 =$ (19) $14 + 2 =$ (20) $2 + 12 =$
(21) $17 + 3 =$ (22) $4 + 13 =$ (23) $15 - 10 =$ (24) $13 + 2 =$
(25) $11 - 9 =$ (26) $1 + 4 =$ (27) $1 + 7 =$ (28) $9 - 6 =$
(29) $14 - 12 =$ (30) $4 + 11 =$ (31) $17 + 2 =$ (32) $16 + 2 =$
(33) $6 - 3 =$ (34) $4 + 9 =$ (35) $2 - 2 =$ (36) $13 + 4 =$
(37) $11 - 10 =$ (38) $15 - 15 =$ (39) $12 + 7 =$ (40) $14 - 1 =$
(41) $11 - 6 =$ (42) $13 - 12 =$ (43) $2 - 1 =$ (44) $7 + 7 =$
(45) $1 - 1 =$ (46) $3 + 5 =$ (47) $5 - 2 =$ (48) $7 - 3 =$
(49) $8 + 6 =$ (50) $19 + 1 =$ (51) $7 - 7 =$ (52) $13 - 8 =$
(53) $4 + 10 =$ (54) $17 - 17 =$ (55) $10 + 4 =$ (56) $18 + 1 =$
(57) $3 + 12 =$ (58) $7 + 1 =$ (59) $11 - 1 =$ (60) $1 + 9 =$
(61) $14 + 5 =$ (62) $17 - 6 =$ (63) $11 + 3 =$ (64) $13 - 11 =$
(65) $3 - 1 =$ (66) $9 + 7 =$ (67) $7 + 11 =$ (68) $8 + 5 =$
(69) $14 - 4 =$ (70) $12 + 4 =$ (71) $6 - 5 =$ (72) $1 + 13 =$
(73) $4 - 3 =$ (74) $2 + 11 =$ (75) $8 - 2 =$ (76) $15 - 4 =$
(77) $6 + 4 =$ (78) $15 + 4 =$ (79) $3 + 15 =$ (80) $1 + 10 =$
(81) $10 - 10 =$ (82) $8 + 4 =$ (83) $9 - 7 =$ (84) $9 + 1 =$
(85) $17 - 13 =$ (86) $18 + 2 =$ (87) $3 - 3 =$ (88) $15 + 5 =$
(89) $10 - 2 =$ (90) $5 - 4 =$ (91) $4 - 2 =$ (92) $3 + 4 =$
(93) $7 - 5 =$ (94) $14 - 6 =$ (95) $6 + 14 =$ (96) $9 - 3 =$
(97) $18 - 9 =$ (98) $9 + 4 =$ (99) $14 - 8 =$ (100) $3 - 1 =$

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $11 + 1 =$ | (2) $11 - 8 =$ | (3) $4 - 2 =$ | (4) $14 - 1 =$ |
| (5) $11 + 7 =$ | (6) $7 + 9 =$ | (7) $5 - 5 =$ | (8) $18 - 17 =$ |
| (9) $13 - 7 =$ | (10) $15 - 15 =$ | (11) $11 - 11 =$ | (12) $13 + 5 =$ |
| (13) $8 + 6 =$ | (14) $3 - 2 =$ | (15) $11 + 8 =$ | (16) $2 - 1 =$ |
| (17) $18 + 2 =$ | (18) $6 - 2 =$ | (19) $1 - 1 =$ | (20) $4 + 16 =$ |
| (21) $13 + 6 =$ | (22) $4 + 15 =$ | (23) $15 - 6 =$ | (24) $9 + 5 =$ |
| (25) $8 + 9 =$ | (26) $5 - 1 =$ | (27) $2 + 6 =$ | (28) $19 - 7 =$ |
| (29) $8 + 11 =$ | (30) $18 - 15 =$ | (31) $12 - 10 =$ | (32) $16 - 5 =$ |
| (33) $16 + 2 =$ | (34) $12 - 7 =$ | (35) $3 - 3 =$ | (36) $4 + 13 =$ |
| (37) $19 + 1 =$ | (38) $18 - 8 =$ | (39) $7 + 4 =$ | (40) $16 - 8 =$ |
| (41) $5 + 6 =$ | (42) $15 - 8 =$ | (43) $2 + 5 =$ | (44) $3 + 7 =$ |
| (45) $1 + 17 =$ | (46) $17 + 3 =$ | (47) $12 + 6 =$ | (48) $14 + 5 =$ |
| (49) $6 - 5 =$ | (50) $12 + 4 =$ | (51) $14 - 10 =$ | (52) $8 + 10 =$ |
| (53) $16 - 7 =$ | (54) $16 - 9 =$ | (55) $7 + 2 =$ | (56) $10 - 2 =$ |
| (57) $1 + 15 =$ | (58) $18 - 10 =$ | (59) $3 + 16 =$ | (60) $9 - 4 =$ |
| (61) $8 + 1 =$ | (62) $4 - 4 =$ | (63) $17 - 6 =$ | (64) $11 + 6 =$ |
| (65) $3 + 2 =$ | (66) $16 + 3 =$ | (67) $19 - 6 =$ | (68) $15 - 9 =$ |
| (69) $8 + 8 =$ | (70) $14 + 2 =$ | (71) $18 + 1 =$ | (72) $13 + 3 =$ |
| (73) $16 - 6 =$ | (74) $15 + 1 =$ | (75) $3 + 12 =$ | (76) $1 + 9 =$ |
| (77) $19 - 2 =$ | (78) $6 - 6 =$ | (79) $3 + 11 =$ | (80) $10 - 8 =$ |
| (81) $1 + 7 =$ | (82) $7 - 5 =$ | (83) $13 + 7 =$ | (84) $3 - 3 =$ |
| (85) $14 - 4 =$ | (86) $8 - 2 =$ | (87) $7 - 3 =$ | (88) $12 + 4 =$ |
| (89) $19 - 14 =$ | (90) $11 + 8 =$ | (91) $8 - 4 =$ | (92) $5 - 4 =$ |
| (93) $16 + 1 =$ | (94) $19 - 6 =$ | (95) $5 - 3 =$ | (96) $3 - 1 =$ |
| (97) $11 + 5 =$ | (98) $3 + 1 =$ | (99) $11 + 2 =$ | (100) $16 + 2 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 19	(2) 3	(3) 19	(4) 18	(5) 18	(6) 2	(7) 18	(8) 0
(9) 20	(10) 9	(11) 18	(12) 8	(13) 6	(14) 18	(15) 15	(16) 15
(17) 0	(18) 17	(19) 14	(20) 9	(21) 0	(22) 9	(23) 4	(24) 19
(25) 10	(26) 19	(27) 17	(28) 4	(29) 20	(30) 19	(31) 15	(32) 20
(33) 6	(34) 3	(35) 4	(36) 20	(37) 0	(38) 1	(39) 9	(40) 12
(41) 6	(42) 6	(43) 16	(44) 6	(45) 11	(46) 10	(47) 0	(48) 20
(49) 2	(50) 1	(51) 4	(52) 6	(53) 1	(54) 17	(55) 16	(56) 1
(57) 1	(58) 8	(59) 7	(60) 3	(61) 2	(62) 16	(63) 8	(64) 6
(65) 10	(66) 10	(67) 10	(68) 14	(69) 19	(70) 19	(71) 17	(72) 3
(73) 7	(74) 8	(75) 1	(76) 13	(77) 14	(78) 0	(79) 17	(80) 0
(81) 2	(82) 1	(83) 19	(84) 6	(85) 7	(86) 5	(87) 14	(88) 18
(89) 17	(90) 12	(91) 3	(92) 18	(93) 1	(94) 15	(95) 19	(96) 2
(97) 20	(98) 0	(99) 16	(100) 18				

第2页答案

(1) 3	(2) 2	(3) 1	(4) 0	(5) 4	(6) 14	(7) 9	(8) 1
(9) 1	(10) 4	(11) 10	(12) 16	(13) 20	(14) 2	(15) 6	(16) 12
(17) 15	(18) 11	(19) 5	(20) 6	(21) 20	(22) 17	(23) 19	(24) 2
(25) 2	(26) 11	(27) 11	(28) 16	(29) 20	(30) 4	(31) 8	(32) 1
(33) 17	(34) 14	(35) 5	(36) 11	(37) 14	(38) 7	(39) 10	(40) 0
(41) 13	(42) 12	(43) 9	(44) 17	(45) 20	(46) 2	(47) 1	(48) 12
(49) 8	(50) 1	(51) 8	(52) 17	(53) 5	(54) 0	(55) 20	(56) 15
(57) 12	(58) 20	(59) 13	(60) 19	(61) 17	(62) 0	(63) 11	(64) 14
(65) 0	(66) 7	(67) 5	(68) 8	(69) 8	(70) 12	(71) 2	(72) 20
(73) 20	(74) 8	(75) 18	(76) 2	(77) 18	(78) 13	(79) 3	(80) 0
(81) 11	(82) 13	(83) 4	(84) 8	(85) 15	(86) 16	(87) 3	(88) 9
(89) 8	(90) 20	(91) 15	(92) 1	(93) 17	(94) 15	(95) 2	(96) 17
(97) 7	(98) 5	(99) 7	(100) 4				

二十以内加减法计算练习题答案

第3页答案

(1) 9	(2) 17	(3) 18	(4) 19	(5) 5	(6) 1	(7) 11	(8) 10
(9) 18	(10) 7	(11) 2	(12) 3	(13) 19	(14) 14	(15) 13	(16) 0
(17) 7	(18) 12	(19) 8	(20) 2	(21) 4	(22) 4	(23) 6	(24) 10
(25) 19	(26) 13	(27) 0	(28) 14	(29) 19	(30) 6	(31) 0	(32) 17
(33) 7	(34) 1	(35) 18	(36) 3	(37) 0	(38) 17	(39) 20	(40) 1
(41) 8	(42) 1	(43) 5	(44) 4	(45) 12	(46) 19	(47) 10	(48) 5
(49) 20	(50) 3	(51) 6	(52) 3	(53) 20	(54) 15	(55) 5	(56) 6
(57) 6	(58) 2	(59) 10	(60) 18	(61) 14	(62) 19	(63) 18	(64) 18
(65) 9	(66) 15	(67) 3	(68) 12	(69) 5	(70) 19	(71) 14	(72) 3
(73) 15	(74) 16	(75) 2	(76) 0	(77) 4	(78) 19	(79) 0	(80) 1
(81) 7	(82) 0	(83) 5	(84) 20	(85) 5	(86) 20	(87) 17	(88) 4
(89) 0	(90) 0	(91) 14	(92) 5	(93) 20	(94) 5	(95) 4	(96) 19
(97) 7	(98) 5	(99) 20	(100) 13				

第4页答案

(1) 4	(2) 18	(3) 10	(4) 4	(5) 8	(6) 20	(7) 14	(8) 19
(9) 16	(10) 6	(11) 6	(12) 11	(13) 16	(14) 0	(15) 0	(16) 2
(17) 0	(18) 20	(19) 18	(20) 3	(21) 7	(22) 14	(23) 0	(24) 11
(25) 20	(26) 13	(27) 8	(28) 14	(29) 13	(30) 3	(31) 16	(32) 17
(33) 0	(34) 4	(35) 1	(36) 1	(37) 7	(38) 11	(39) 2	(40) 20
(41) 16	(42) 17	(43) 19	(44) 8	(45) 12	(46) 19	(47) 7	(48) 4
(49) 2	(50) 1	(51) 10	(52) 10	(53) 6	(54) 7	(55) 0	(56) 16
(57) 6	(58) 20	(59) 1	(60) 1	(61) 15	(62) 9	(63) 19	(64) 20
(65) 18	(66) 9	(67) 18	(68) 12	(69) 4	(70) 2	(71) 19	(72) 12
(73) 4	(74) 20	(75) 1	(76) 6	(77) 14	(78) 0	(79) 7	(80) 5
(81) 7	(82) 9	(83) 16	(84) 6	(85) 3	(86) 19	(87) 4	(88) 20
(89) 12	(90) 20	(91) 19	(92) 5	(93) 20	(94) 11	(95) 8	(96) 12
(97) 11	(98) 1	(99) 17	(100) 0				

二十以内加减法计算练习题答案

第5页答案

(1) 19	(2) 1	(3) 14	(4) 4	(5) 0	(6) 18	(7) 14	(8) 15
(9) 17	(10) 6	(11) 0	(12) 18	(13) 7	(14) 2	(15) 1	(16) 4
(17) 13	(18) 18	(19) 10	(20) 2	(21) 1	(22) 18	(23) 20	(24) 10
(25) 9	(26) 17	(27) 3	(28) 4	(29) 17	(30) 0	(31) 16	(32) 4
(33) 3	(34) 3	(35) 19	(36) 13	(37) 16	(38) 5	(39) 15	(40) 3
(41) 8	(42) 2	(43) 3	(44) 9	(45) 6	(46) 16	(47) 20	(48) 12
(49) 12	(50) 3	(51) 6	(52) 0	(53) 14	(54) 20	(55) 2	(56) 14
(57) 14	(58) 12	(59) 16	(60) 3	(61) 17	(62) 15	(63) 2	(64) 12
(65) 12	(66) 7	(67) 9	(68) 16	(69) 0	(70) 9	(71) 15	(72) 6
(73) 20	(74) 14	(75) 12	(76) 5	(77) 1	(78) 0	(79) 13	(80) 3
(81) 10	(82) 17	(83) 0	(84) 3	(85) 11	(86) 9	(87) 16	(88) 13
(89) 3	(90) 19	(91) 0	(92) 18	(93) 19	(94) 13	(95) 10	(96) 19
(97) 14	(98) 7	(99) 8	(100) 9				

第6页答案

(1) 19	(2) 15	(3) 19	(4) 2	(5) 14	(6) 20	(7) 2	(8) 19
(9) 20	(10) 15	(11) 13	(12) 1	(13) 19	(14) 2	(15) 12	(16) 12
(17) 5	(18) 3	(19) 16	(20) 14	(21) 20	(22) 17	(23) 5	(24) 15
(25) 2	(26) 5	(27) 8	(28) 3	(29) 2	(30) 15	(31) 19	(32) 18
(33) 3	(34) 13	(35) 0	(36) 17	(37) 1	(38) 0	(39) 19	(40) 13
(41) 5	(42) 1	(43) 1	(44) 14	(45) 0	(46) 8	(47) 3	(48) 4
(49) 14	(50) 20	(51) 0	(52) 5	(53) 14	(54) 0	(55) 14	(56) 19
(57) 15	(58) 8	(59) 10	(60) 10	(61) 19	(62) 11	(63) 14	(64) 2
(65) 2	(66) 16	(67) 18	(68) 13	(69) 10	(70) 16	(71) 1	(72) 14
(73) 1	(74) 13	(75) 6	(76) 11	(77) 10	(78) 19	(79) 18	(80) 11
(81) 0	(82) 12	(83) 2	(84) 10	(85) 4	(86) 20	(87) 0	(88) 20
(89) 8	(90) 1	(91) 2	(92) 7	(93) 2	(94) 8	(95) 20	(96) 6
(97) 9	(98) 13	(99) 6	(100) 2				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 12 | (2) 3 | (3) 2 | (4) 13 | (5) 18 | (6) 16 | (7) 0 | (8) 1 |
| (9) 6 | (10) 0 | (11) 0 | (12) 18 | (13) 14 | (14) 1 | (15) 19 | (16) 1 |
| (17) 20 | (18) 4 | (19) 0 | (20) 20 | (21) 19 | (22) 19 | (23) 9 | (24) 14 |
| (25) 17 | (26) 4 | (27) 8 | (28) 12 | (29) 19 | (30) 3 | (31) 2 | (32) 11 |
| (33) 18 | (34) 5 | (35) 0 | (36) 17 | (37) 20 | (38) 10 | (39) 11 | (40) 8 |
| (41) 11 | (42) 7 | (43) 7 | (44) 10 | (45) 18 | (46) 20 | (47) 18 | (48) 19 |
| (49) 1 | (50) 16 | (51) 4 | (52) 18 | (53) 9 | (54) 7 | (55) 9 | (56) 8 |
| (57) 16 | (58) 8 | (59) 19 | (60) 5 | (61) 9 | (62) 0 | (63) 11 | (64) 17 |
| (65) 5 | (66) 19 | (67) 13 | (68) 6 | (69) 16 | (70) 16 | (71) 19 | (72) 16 |
| (73) 10 | (74) 16 | (75) 15 | (76) 10 | (77) 17 | (78) 0 | (79) 14 | (80) 2 |
| (81) 8 | (82) 2 | (83) 20 | (84) 0 | (85) 10 | (86) 6 | (87) 4 | (88) 16 |
| (89) 5 | (90) 19 | (91) 4 | (92) 1 | (93) 17 | (94) 13 | (95) 2 | (96) 2 |
| (97) 16 | (98) 4 | (99) 13 | (100) 18 | | | | |