

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $14 + 1 =$

(2)  $17 + 3 =$

(3)  $2 + 16 =$

(4)  $18 + 2 =$

(5)  $5 + 13 =$

(6)  $10 + 9 =$

(7)  $16 + 3 =$

(8)  $4 + 1 =$

(9)  $11 + 8 =$

(10)  $3 + 12 =$

(11)  $8 + 5 =$

(12)  $1 + 13 =$

(13)  $7 + 12 =$

(14)  $1 + 9 =$

(15)  $18 + 1 =$

(16)  $14 + 5 =$

(17)  $5 + 6 =$

(18)  $15 + 5 =$

(19)  $1 + 4 =$

(20)  $8 + 4 =$

(21)  $10 + 1 =$

(22)  $12 + 4 =$

(23)  $5 + 15 =$

(24)  $9 + 11 =$

(25)  $8 + 7 =$

(26)  $2 + 18 =$

(27)  $8 + 6 =$

(28)  $12 + 8 =$

(29)  $7 + 8 =$

(30)  $2 + 3 =$

(31)  $6 + 11 =$

(32)  $15 + 3 =$

(33)  $3 + 4 =$

(34)  $12 + 6 =$

(35)  $3 + 13 =$

(36)  $4 + 2 =$

(37)  $5 + 2 =$

(38)  $15 + 1 =$

(39)  $5 + 9 =$

(40)  $5 + 12 =$

(41)  $10 + 3 =$

(42)  $9 + 6 =$

(43)  $16 + 1 =$

(44)  $10 + 10 =$

(45)  $2 + 6 =$

(46)  $17 + 1 =$

(47)  $15 + 4 =$

(48)  $6 + 7 =$

(49)  $2 + 3 =$

(50)  $16 + 3 =$

(51)  $3 + 8 =$

(52)  $17 + 2 =$

(53)  $12 + 2 =$

(54)  $10 + 2 =$

(55)  $9 + 10 =$

(56)  $12 + 6 =$

(57)  $16 + 1 =$

(58)  $3 + 2 =$

(59)  $17 + 1 =$

(60)  $1 + 4 =$

(61)  $13 + 2 =$

(62)  $5 + 13 =$

(63)  $11 + 8 =$

(64)  $8 + 10 =$

(65)  $11 + 2 =$

(66)  $5 + 2 =$

(67)  $3 + 11 =$

(68)  $3 + 14 =$

(69)  $19 + 1 =$

(70)  $1 + 3 =$

(71)  $14 + 4 =$

(72)  $10 + 6 =$

(73)  $6 + 6 =$

(74)  $16 + 4 =$

(75)  $5 + 7 =$

(76)  $17 + 3 =$

(77)  $12 + 5 =$

(78)  $12 + 1 =$

(79)  $3 + 5 =$

(80)  $14 + 2 =$

(81)  $3 + 4 =$

(82)  $15 + 5 =$

(83)  $5 + 1 =$

(84)  $12 + 3 =$

(85)  $2 + 5 =$

(86)  $6 + 7 =$

(87)  $10 + 3 =$

(88)  $11 + 1 =$

(89)  $2 + 14 =$

(90)  $18 + 1 =$

(91)  $13 + 5 =$

(92)  $9 + 5 =$

(93)  $9 + 11 =$

(94)  $2 + 16 =$

(95)  $2 + 15 =$

(96)  $2 + 8 =$

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(98)  $18 + 2 =$

(99)  $7 + 2 =$

(100)  $9 + 6 =$

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(1)  $17 + 2 =$

(2)  $8 + 12 =$

(3)  $14 + 6 =$

(4)  $17 + 3 =$

(5)  $9 + 1 =$

(6)  $18 + 2 =$

(7)  $15 + 4 =$

(8)  $10 + 3 =$

(9)  $4 + 3 =$

(10)  $4 + 9 =$

(11)  $2 + 17 =$

(12)  $6 + 9 =$

(13)  $3 + 16 =$

(14)  $3 + 15 =$

(15)  $4 + 7 =$

(16)  $19 + 1 =$

(17)  $12 + 7 =$

(18)  $18 + 1 =$

(19)  $8 + 1 =$

(20)  $14 + 4 =$

(21)  $15 + 5 =$

(22)  $16 + 3 =$

(23)  $14 + 1 =$

(24)  $1 + 13 =$

(25)  $12 + 6 =$

(26)  $8 + 2 =$

(27)  $16 + 1 =$

(28)  $10 + 1 =$

(29)  $14 + 5 =$

(30)  $4 + 6 =$

(31)  $2 + 16 =$

(32)  $12 + 5 =$

(33)  $9 + 10 =$

(34)  $14 + 2 =$

(35)  $2 + 3 =$

(36)  $17 + 1 =$

(37)  $9 + 7 =$

(38)  $3 + 14 =$

(39)  $15 + 1 =$

(40)  $3 + 11 =$

(41)  $13 + 2 =$

(42)  $5 + 6 =$

(43)  $10 + 7 =$

(44)  $8 + 9 =$

(45)  $16 + 4 =$

(46)  $13 + 3 =$

(47)  $7 + 5 =$

(48)  $6 + 14 =$

(49)  $1 + 18 =$

(50)  $7 + 2 =$

(51)  $3 + 7 =$

(52)  $1 + 10 =$

(53)  $16 + 3 =$

(54)  $14 + 6 =$

(55)  $8 + 12 =$

(56)  $5 + 1 =$

(57)  $18 + 2 =$

(58)  $7 + 9 =$

(59)  $9 + 5 =$

(60)  $15 + 3 =$

(61)  $15 + 2 =$

(62)  $14 + 4 =$

(63)  $16 + 4 =$

(64)  $11 + 4 =$

(65)  $8 + 6 =$

(66)  $9 + 8 =$

(67)  $2 + 14 =$

(68)  $7 + 6 =$

(69)  $10 + 4 =$

(70)  $14 + 2 =$

(71)  $10 + 2 =$

(72)  $19 + 1 =$

(73)  $4 + 4 =$

(74)  $6 + 11 =$

(75)  $3 + 8 =$

(76)  $10 + 10 =$

(77)  $3 + 6 =$

(78)  $13 + 4 =$

(79)  $10 + 5 =$

(80)  $13 + 3 =$

(81)  $9 + 1 =$

(82)  $14 + 1 =$

(83)  $2 + 13 =$

(84)  $6 + 14 =$

(85)  $4 + 15 =$

(86)  $16 + 1 =$

(87)  $5 + 11 =$

(88)  $4 + 14 =$

(89)  $8 + 2 =$

(90)  $17 + 3 =$

(91)  $12 + 1 =$

(92)  $16 + 3 =$

(93)  $2 + 1 =$

(94)  $8 + 6 =$

(95)  $5 + 1 =$

(96)  $3 + 10 =$

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(98)  $5 + 2 =$

(99)  $11 + 5 =$

(100)  $6 + 3 =$

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日期 \_\_\_\_\_

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(1)  $12 + 7 =$

(2)  $15 + 1 =$

(3)  $7 + 7 =$

(4)  $9 + 1 =$

(5)  $13 + 7 =$

(6)  $11 + 7 =$

(7)  $16 + 4 =$

(8)  $10 + 8 =$

(9)  $19 + 1 =$

(10)  $11 + 8 =$

(11)  $5 + 15 =$

(12)  $14 + 1 =$

(13)  $9 + 5 =$

(14)  $17 + 2 =$

(15)  $13 + 3 =$

(16)  $8 + 8 =$

(17)  $6 + 1 =$

(18)  $7 + 8 =$

(19)  $7 + 12 =$

(20)  $5 + 3 =$

(21)  $16 + 2 =$

(22)  $8 + 9 =$

(23)  $15 + 2 =$

(24)  $1 + 10 =$

(25)  $13 + 6 =$

(26)  $15 + 3 =$

(27)  $8 + 11 =$

(28)  $6 + 14 =$

(29)  $3 + 1 =$

(30)  $4 + 6 =$

(31)  $14 + 3 =$

(32)  $16 + 1 =$

(33)  $2 + 2 =$

(34)  $12 + 3 =$

(35)  $8 + 8 =$

(36)  $3 + 11 =$

(37)  $19 + 1 =$

(38)  $13 + 4 =$

(39)  $16 + 3 =$

(40)  $5 + 12 =$

(41)  $14 + 5 =$

(42)  $11 + 2 =$

(43)  $10 + 1 =$

(44)  $10 + 10 =$

(45)  $16 + 2 =$

(46)  $18 + 1 =$

(47)  $10 + 8 =$

(48)  $10 + 7 =$

(49)  $3 + 15 =$

(50)  $4 + 7 =$

(51)  $1 + 6 =$

(52)  $12 + 6 =$

(53)  $17 + 3 =$

(54)  $8 + 10 =$

(55)  $4 + 9 =$

(56)  $8 + 11 =$

(57)  $14 + 1 =$

(58)  $9 + 5 =$

(59)  $14 + 6 =$

(60)  $5 + 10 =$

(61)  $10 + 3 =$

(62)  $2 + 17 =$

(63)  $2 + 5 =$

(64)  $7 + 5 =$

(65)  $15 + 1 =$

(66)  $5 + 14 =$

(67)  $18 + 2 =$

(68)  $9 + 1 =$

(69)  $15 + 2 =$

(70)  $4 + 15 =$

(71)  $9 + 3 =$

(72)  $3 + 3 =$

(73)  $7 + 13 =$

(74)  $2 + 8 =$

(75)  $10 + 5 =$

(76)  $1 + 1 =$

(77)  $15 + 5 =$

(78)  $19 + 1 =$

(79)  $16 + 1 =$

(80)  $7 + 6 =$

(81)  $3 + 4 =$

(82)  $15 + 4 =$

(83)  $4 + 7 =$

(84)  $4 + 5 =$

(85)  $18 + 1 =$

(86)  $9 + 2 =$

(87)  $8 + 9 =$

(88)  $3 + 9 =$

(89)  $17 + 3 =$

(90)  $9 + 7 =$

(91)  $4 + 4 =$

(92)  $14 + 3 =$

(93)  $12 + 5 =$

(94)  $9 + 9 =$

(95)  $9 + 8 =$

(96)  $1 + 5 =$

(97)  $11 + 8 =$

(98)  $6 + 6 =$

(99)  $4 + 10 =$

(100)  $18 + 2 =$

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姓名 \_\_\_\_\_

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(1)  $3 + 11 =$

(2)  $12 + 8 =$

(3)  $1 + 12 =$

(4)  $1 + 13 =$

(5)  $6 + 5 =$

(6)  $16 + 3 =$

(7)  $2 + 7 =$

(8)  $4 + 6 =$

(9)  $13 + 5 =$

(10)  $2 + 4 =$

(11)  $12 + 1 =$

(12)  $13 + 1 =$

(13)  $4 + 15 =$

(14)  $7 + 11 =$

(15)  $9 + 6 =$

(16)  $14 + 4 =$

(17)  $10 + 5 =$

(18)  $3 + 17 =$

(19)  $16 + 4 =$

(20)  $13 + 2 =$

(21)  $7 + 5 =$

(22)  $17 + 2 =$

(23)  $17 + 1 =$

(24)  $9 + 11 =$

(25)  $8 + 5 =$

(26)  $17 + 1 =$

(27)  $4 + 10 =$

(28)  $19 + 1 =$

(29)  $9 + 6 =$

(30)  $12 + 2 =$

(31)  $18 + 2 =$

(32)  $10 + 10 =$

(33)  $13 + 7 =$

(34)  $9 + 1 =$

(35)  $15 + 4 =$

(36)  $6 + 8 =$

(37)  $14 + 5 =$

(38)  $1 + 12 =$

(39)  $17 + 2 =$

(40)  $8 + 7 =$

(41)  $14 + 1 =$

(42)  $4 + 12 =$

(43)  $2 + 14 =$

(44)  $8 + 9 =$

(45)  $10 + 4 =$

(46)  $6 + 13 =$

(47)  $18 + 1 =$

(48)  $16 + 3 =$

(49)  $7 + 1 =$

(50)  $5 + 3 =$

(51)  $8 + 3 =$

(52)  $8 + 4 =$

(53)  $6 + 2 =$

(54)  $7 + 7 =$

(55)  $5 + 12 =$

(56)  $7 + 6 =$

(57)  $6 + 11 =$

(58)  $10 + 3 =$

(59)  $1 + 2 =$

(60)  $9 + 11 =$

(61)  $5 + 13 =$

(62)  $7 + 13 =$

(63)  $12 + 5 =$

(64)  $4 + 6 =$

(65)  $17 + 3 =$

(66)  $7 + 6 =$

(67)  $4 + 1 =$

(68)  $3 + 14 =$

(69)  $13 + 1 =$

(70)  $18 + 2 =$

(71)  $18 + 1 =$

(72)  $15 + 3 =$

(73)  $2 + 13 =$

(74)  $14 + 2 =$

(75)  $6 + 10 =$

(76)  $10 + 6 =$

(77)  $10 + 4 =$

(78)  $10 + 1 =$

(79)  $17 + 1 =$

(80)  $4 + 9 =$

(81)  $9 + 2 =$

(82)  $11 + 4 =$

(83)  $15 + 2 =$

(84)  $19 + 1 =$

(85)  $9 + 4 =$

(86)  $10 + 10 =$

(87)  $2 + 10 =$

(88)  $11 + 3 =$

(89)  $16 + 2 =$

(90)  $8 + 11 =$

(91)  $9 + 3 =$

(92)  $4 + 4 =$

(93)  $2 + 15 =$

(94)  $2 + 3 =$

(95)  $12 + 8 =$

(96)  $10 + 3 =$

(97)  $7 + 1 =$

(98)  $13 + 7 =$

(99)  $6 + 4 =$

(100)  $5 + 15 =$

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姓名 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $2 + 14 =$

(2)  $6 + 2 =$

(3)  $11 + 9 =$

(4)  $16 + 3 =$

(5)  $17 + 2 =$

(6)  $8 + 5 =$

(7)  $12 + 7 =$

(8)  $2 + 12 =$

(9)  $16 + 4 =$

(10)  $9 + 1 =$

(11)  $2 + 18 =$

(12)  $12 + 5 =$

(13)  $2 + 5 =$

(14)  $10 + 9 =$

(15)  $1 + 10 =$

(16)  $2 + 13 =$

(17)  $1 + 5 =$

(18)  $3 + 5 =$

(19)  $17 + 1 =$

(20)  $17 + 2 =$

(21)  $13 + 6 =$

(22)  $12 + 6 =$

(23)  $2 + 5 =$

(24)  $3 + 13 =$

(25)  $3 + 4 =$

(26)  $4 + 8 =$

(27)  $2 + 2 =$

(28)  $13 + 1 =$

(29)  $11 + 4 =$

(30)  $5 + 12 =$

(31)  $4 + 2 =$

(32)  $9 + 7 =$

(33)  $3 + 6 =$

(34)  $15 + 5 =$

(35)  $9 + 3 =$

(36)  $5 + 13 =$

(37)  $4 + 9 =$

(38)  $12 + 2 =$

(39)  $4 + 10 =$

(40)  $13 + 7 =$

(41)  $9 + 9 =$

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(43)  $16 + 2 =$

(44)  $1 + 12 =$

(45)  $3 + 10 =$

(46)  $14 + 3 =$

(47)  $17 + 3 =$

(48)  $1 + 9 =$

(49)  $4 + 16 =$

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(51)  $18 + 2 =$

(52)  $10 + 8 =$

(53)  $12 + 8 =$

(54)  $14 + 6 =$

(55)  $16 + 2 =$

(56)  $18 + 2 =$

(57)  $3 + 14 =$

(58)  $8 + 6 =$

(59)  $11 + 5 =$

(60)  $5 + 3 =$

(61)  $2 + 4 =$

(62)  $8 + 12 =$

(63)  $13 + 4 =$

(64)  $9 + 1 =$

(65)  $6 + 13 =$

(66)  $14 + 1 =$

(67)  $2 + 5 =$

(68)  $11 + 3 =$

(69)  $16 + 1 =$

(70)  $17 + 1 =$

(71)  $15 + 5 =$

(72)  $12 + 7 =$

(73)  $13 + 1 =$

(74)  $8 + 1 =$

(75)  $15 + 1 =$

(76)  $8 + 2 =$

(77)  $2 + 3 =$

(78)  $7 + 8 =$

(79)  $6 + 11 =$

(80)  $12 + 3 =$

(81)  $2 + 8 =$

(82)  $3 + 12 =$

(83)  $2 + 10 =$

(84)  $10 + 2 =$

(85)  $5 + 1 =$

(86)  $7 + 6 =$

(87)  $9 + 5 =$

(88)  $1 + 4 =$

(89)  $10 + 8 =$

(90)  $4 + 12 =$

(91)  $11 + 6 =$

(92)  $12 + 8 =$

(93)  $6 + 4 =$

(94)  $10 + 7 =$

(95)  $1 + 6 =$

(96)  $11 + 4 =$

(97)  $8 + 10 =$

(98)  $5 + 13 =$

(99)  $10 + 3 =$

(100)  $18 + 1 =$

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(1)  $19 + 1 =$

(2)  $17 + 3 =$

(3)  $7 + 12 =$

(4)  $13 + 5 =$

(5)  $4 + 10 =$

(6)  $13 + 2 =$

(7)  $5 + 15 =$

(8)  $12 + 1 =$

(9)  $1 + 12 =$

(10)  $4 + 15 =$

(11)  $11 + 5 =$

(12)  $13 + 6 =$

(13)  $19 + 1 =$

(14)  $12 + 7 =$

(15)  $6 + 1 =$

(16)  $10 + 5 =$

(17)  $14 + 3 =$

(18)  $13 + 4 =$

(19)  $2 + 9 =$

(20)  $1 + 5 =$

(21)  $4 + 1 =$

(22)  $12 + 3 =$

(23)  $15 + 2 =$

(24)  $16 + 3 =$

(25)  $2 + 8 =$

(26)  $7 + 10 =$

(27)  $7 + 1 =$

(28)  $5 + 3 =$

(29)  $17 + 1 =$

(30)  $2 + 5 =$

(31)  $18 + 2 =$

(32)  $15 + 3 =$

(33)  $17 + 3 =$

(34)  $8 + 8 =$

(35)  $3 + 17 =$

(36)  $11 + 3 =$

(37)  $14 + 6 =$

(38)  $8 + 3 =$

(39)  $14 + 4 =$

(40)  $11 + 1 =$

(41)  $18 + 1 =$

(42)  $10 + 9 =$

(43)  $8 + 11 =$

(44)  $1 + 17 =$

(45)  $8 + 5 =$

(46)  $7 + 11 =$

(47)  $12 + 5 =$

(48)  $4 + 2 =$

(49)  $10 + 2 =$

(50)  $7 + 4 =$

(51)  $16 + 4 =$

(52)  $7 + 8 =$

(53)  $9 + 6 =$

(54)  $15 + 5 =$

(55)  $6 + 5 =$

(56)  $11 + 4 =$

(57)  $14 + 2 =$

(58)  $8 + 10 =$

(59)  $1 + 2 =$

(60)  $5 + 8 =$

(61)  $6 + 9 =$

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(63)  $15 + 5 =$

(64)  $8 + 2 =$

(65)  $6 + 10 =$

(66)  $17 + 2 =$

(67)  $2 + 9 =$

(68)  $5 + 9 =$

(69)  $16 + 3 =$

(70)  $19 + 1 =$

(71)  $2 + 6 =$

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(74)  $12 + 3 =$

(75)  $14 + 6 =$

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(77)  $15 + 3 =$

(78)  $3 + 16 =$

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(80)  $18 + 2 =$

(81)  $12 + 2 =$

(82)  $11 + 4 =$

(83)  $5 + 11 =$

(84)  $8 + 9 =$

(85)  $3 + 12 =$

(86)  $18 + 1 =$

(87)  $17 + 3 =$

(88)  $12 + 8 =$

(89)  $6 + 14 =$

(90)  $7 + 2 =$

(91)  $6 + 13 =$

(92)  $4 + 11 =$

(93)  $11 + 7 =$

(94)  $2 + 8 =$

(95)  $1 + 9 =$

(96)  $6 + 1 =$

(97)  $1 + 19 =$

(98)  $4 + 9 =$

(99)  $4 + 4 =$

(100)  $2 + 12 =$

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(1)  $12 + 3 =$

(2)  $11 + 9 =$

(3)  $6 + 3 =$

(4)  $10 + 7 =$

(5)  $15 + 5 =$

(6)  $9 + 10 =$

(7)  $7 + 8 =$

(8)  $7 + 6 =$

(9)  $1 + 8 =$

(10)  $13 + 2 =$

(11)  $14 + 1 =$

(12)  $10 + 8 =$

(13)  $12 + 1 =$

(14)  $7 + 13 =$

(15)  $16 + 2 =$

(16)  $11 + 8 =$

(17)  $3 + 11 =$

(18)  $19 + 1 =$

(19)  $9 + 8 =$

(20)  $3 + 10 =$

(21)  $8 + 12 =$

(22)  $4 + 11 =$

(23)  $14 + 2 =$

(24)  $4 + 1 =$

(25)  $8 + 10 =$

(26)  $6 + 14 =$

(27)  $18 + 2 =$

(28)  $16 + 4 =$

(29)  $17 + 3 =$

(30)  $14 + 3 =$

(31)  $10 + 4 =$

(32)  $8 + 8 =$

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(35)  $13 + 1 =$

(36)  $5 + 12 =$

(37)  $3 + 13 =$

(38)  $3 + 4 =$

(39)  $11 + 7 =$

(40)  $4 + 12 =$

(41)  $6 + 5 =$

(42)  $10 + 10 =$

(43)  $7 + 12 =$

(44)  $1 + 14 =$

(45)  $17 + 2 =$

(46)  $4 + 2 =$

(47)  $3 + 7 =$

(48)  $4 + 5 =$

(49)  $18 + 2 =$

(50)  $9 + 1 =$

(51)  $13 + 4 =$

(52)  $13 + 3 =$

(53)  $1 + 1 =$

(54)  $8 + 1 =$

(55)  $6 + 8 =$

(56)  $6 + 11 =$

(57)  $10 + 5 =$

(58)  $7 + 8 =$

(59)  $4 + 9 =$

(60)  $7 + 9 =$

(61)  $11 + 4 =$

(62)  $2 + 9 =$

(63)  $15 + 5 =$

(64)  $19 + 1 =$

(65)  $3 + 14 =$

(66)  $9 + 8 =$

(67)  $5 + 5 =$

(68)  $6 + 14 =$

(69)  $12 + 3 =$

(70)  $18 + 1 =$

(71)  $16 + 4 =$

(72)  $15 + 4 =$

(73)  $15 + 1 =$

(74)  $15 + 3 =$

(75)  $10 + 6 =$

(76)  $2 + 16 =$

(77)  $4 + 6 =$

(78)  $1 + 18 =$

(79)  $5 + 7 =$

(80)  $6 + 10 =$

(81)  $1 + 12 =$

(82)  $4 + 12 =$

(83)  $1 + 11 =$

(84)  $2 + 4 =$

(85)  $13 + 2 =$

(86)  $18 + 1 =$

(87)  $7 + 13 =$

(88)  $9 + 7 =$

(89)  $5 + 15 =$

(90)  $3 + 17 =$

(91)  $8 + 5 =$

(92)  $4 + 7 =$

(93)  $15 + 5 =$

(94)  $11 + 5 =$

(95)  $15 + 4 =$

(96)  $9 + 8 =$

(97)  $15 + 1 =$

(98)  $17 + 2 =$

(99)  $19 + 1 =$

(100)  $1 + 11 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 15	(2) 20	(3) 18	(4) 20	(5) 18	(6) 19	(7) 19	(8) 5
(9) 19	(10) 15	(11) 13	(12) 14	(13) 19	(14) 10	(15) 19	(16) 19
(17) 11	(18) 20	(19) 5	(20) 12	(21) 11	(22) 16	(23) 20	(24) 20
(25) 15	(26) 20	(27) 14	(28) 20	(29) 15	(30) 5	(31) 17	(32) 18
(33) 7	(34) 18	(35) 16	(36) 6	(37) 7	(38) 16	(39) 14	(40) 17
(41) 13	(42) 15	(43) 17	(44) 20	(45) 8	(46) 18	(47) 19	(48) 13
(49) 5	(50) 19	(51) 11	(52) 19	(53) 14	(54) 12	(55) 19	(56) 18
(57) 17	(58) 5	(59) 18	(60) 5	(61) 15	(62) 18	(63) 19	(64) 18
(65) 13	(66) 7	(67) 14	(68) 17	(69) 20	(70) 4	(71) 18	(72) 16
(73) 12	(74) 20	(75) 12	(76) 20	(77) 17	(78) 13	(79) 8	(80) 16
(81) 7	(82) 20	(83) 6	(84) 15	(85) 7	(86) 13	(87) 13	(88) 12
(89) 16	(90) 19	(91) 18	(92) 14	(93) 20	(94) 18	(95) 17	(96) 10
(97) 11	(98) 20	(99) 9	(100) 15				

### 第2页答案

(1) 19	(2) 20	(3) 20	(4) 20	(5) 10	(6) 20	(7) 19	(8) 13
(9) 7	(10) 13	(11) 19	(12) 15	(13) 19	(14) 18	(15) 11	(16) 20
(17) 19	(18) 19	(19) 9	(20) 18	(21) 20	(22) 19	(23) 15	(24) 14
(25) 18	(26) 10	(27) 17	(28) 11	(29) 19	(30) 10	(31) 18	(32) 17
(33) 19	(34) 16	(35) 5	(36) 18	(37) 16	(38) 17	(39) 16	(40) 14
(41) 15	(42) 11	(43) 17	(44) 17	(45) 20	(46) 16	(47) 12	(48) 20
(49) 19	(50) 9	(51) 10	(52) 11	(53) 19	(54) 20	(55) 20	(56) 6
(57) 20	(58) 16	(59) 14	(60) 18	(61) 17	(62) 18	(63) 20	(64) 15
(65) 14	(66) 17	(67) 16	(68) 13	(69) 14	(70) 16	(71) 12	(72) 20
(73) 8	(74) 17	(75) 11	(76) 20	(77) 9	(78) 17	(79) 15	(80) 16
(81) 10	(82) 15	(83) 15	(84) 20	(85) 19	(86) 17	(87) 16	(88) 18
(89) 10	(90) 20	(91) 13	(92) 19	(93) 3	(94) 14	(95) 6	(96) 13
(97) 16	(98) 7	(99) 16	(100) 9				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 19	(2) 16	(3) 14	(4) 10	(5) 20	(6) 18	(7) 20	(8) 18
(9) 20	(10) 19	(11) 20	(12) 15	(13) 14	(14) 19	(15) 16	(16) 16
(17) 7	(18) 15	(19) 19	(20) 8	(21) 18	(22) 17	(23) 17	(24) 11
(25) 19	(26) 18	(27) 19	(28) 20	(29) 4	(30) 10	(31) 17	(32) 17
(33) 4	(34) 15	(35) 16	(36) 14	(37) 20	(38) 17	(39) 19	(40) 17
(41) 19	(42) 13	(43) 11	(44) 20	(45) 18	(46) 19	(47) 18	(48) 17
(49) 18	(50) 11	(51) 7	(52) 18	(53) 20	(54) 18	(55) 13	(56) 19
(57) 15	(58) 14	(59) 20	(60) 15	(61) 13	(62) 19	(63) 7	(64) 12
(65) 16	(66) 19	(67) 20	(68) 10	(69) 17	(70) 19	(71) 12	(72) 6
(73) 20	(74) 10	(75) 15	(76) 2	(77) 20	(78) 20	(79) 17	(80) 13
(81) 7	(82) 19	(83) 11	(84) 9	(85) 19	(86) 11	(87) 17	(88) 12
(89) 20	(90) 16	(91) 8	(92) 17	(93) 17	(94) 18	(95) 17	(96) 6
(97) 19	(98) 12	(99) 14	(100) 20				

### 第4页答案

(1) 14	(2) 20	(3) 13	(4) 14	(5) 11	(6) 19	(7) 9	(8) 10
(9) 18	(10) 6	(11) 13	(12) 14	(13) 19	(14) 18	(15) 15	(16) 18
(17) 15	(18) 20	(19) 20	(20) 15	(21) 12	(22) 19	(23) 18	(24) 20
(25) 13	(26) 18	(27) 14	(28) 20	(29) 15	(30) 14	(31) 20	(32) 20
(33) 20	(34) 10	(35) 19	(36) 14	(37) 19	(38) 13	(39) 19	(40) 15
(41) 15	(42) 16	(43) 16	(44) 17	(45) 14	(46) 19	(47) 19	(48) 19
(49) 8	(50) 8	(51) 11	(52) 12	(53) 8	(54) 14	(55) 17	(56) 13
(57) 17	(58) 13	(59) 3	(60) 20	(61) 18	(62) 20	(63) 17	(64) 10
(65) 20	(66) 13	(67) 5	(68) 17	(69) 14	(70) 20	(71) 19	(72) 18
(73) 15	(74) 16	(75) 16	(76) 16	(77) 14	(78) 11	(79) 18	(80) 13
(81) 11	(82) 15	(83) 17	(84) 20	(85) 13	(86) 20	(87) 12	(88) 14
(89) 18	(90) 19	(91) 12	(92) 8	(93) 17	(94) 5	(95) 20	(96) 13
(97) 8	(98) 20	(99) 10	(100) 20				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 16	(2) 8	(3) 20	(4) 19	(5) 19	(6) 13	(7) 19	(8) 14
(9) 20	(10) 10	(11) 20	(12) 17	(13) 7	(14) 19	(15) 11	(16) 15
(17) 6	(18) 8	(19) 18	(20) 19	(21) 19	(22) 18	(23) 7	(24) 16
(25) 7	(26) 12	(27) 4	(28) 14	(29) 15	(30) 17	(31) 6	(32) 16
(33) 9	(34) 20	(35) 12	(36) 18	(37) 13	(38) 14	(39) 14	(40) 20
(41) 18	(42) 17	(43) 18	(44) 13	(45) 13	(46) 17	(47) 20	(48) 10
(49) 20	(50) 12	(51) 20	(52) 18	(53) 20	(54) 20	(55) 18	(56) 20
(57) 17	(58) 14	(59) 16	(60) 8	(61) 6	(62) 20	(63) 17	(64) 10
(65) 19	(66) 15	(67) 7	(68) 14	(69) 17	(70) 18	(71) 20	(72) 19
(73) 14	(74) 9	(75) 16	(76) 10	(77) 5	(78) 15	(79) 17	(80) 15
(81) 10	(82) 15	(83) 12	(84) 12	(85) 6	(86) 13	(87) 14	(88) 5
(89) 18	(90) 16	(91) 17	(92) 20	(93) 10	(94) 17	(95) 7	(96) 15
(97) 18	(98) 18	(99) 13	(100) 19				

### 第6页答案

(1) 20	(2) 20	(3) 19	(4) 18	(5) 14	(6) 15	(7) 20	(8) 13
(9) 13	(10) 19	(11) 16	(12) 19	(13) 20	(14) 19	(15) 7	(16) 15
(17) 17	(18) 17	(19) 11	(20) 6	(21) 5	(22) 15	(23) 17	(24) 19
(25) 10	(26) 17	(27) 8	(28) 8	(29) 18	(30) 7	(31) 20	(32) 18
(33) 20	(34) 16	(35) 20	(36) 14	(37) 20	(38) 11	(39) 18	(40) 12
(41) 19	(42) 19	(43) 19	(44) 18	(45) 13	(46) 18	(47) 17	(48) 6
(49) 12	(50) 11	(51) 20	(52) 15	(53) 15	(54) 20	(55) 11	(56) 15
(57) 16	(58) 18	(59) 3	(60) 13	(61) 15	(62) 14	(63) 20	(64) 10
(65) 16	(66) 19	(67) 11	(68) 14	(69) 19	(70) 20	(71) 8	(72) 18
(73) 3	(74) 15	(75) 20	(76) 12	(77) 18	(78) 19	(79) 14	(80) 20
(81) 14	(82) 15	(83) 16	(84) 17	(85) 15	(86) 19	(87) 20	(88) 20
(89) 20	(90) 9	(91) 19	(92) 15	(93) 18	(94) 10	(95) 10	(96) 7
(97) 20	(98) 13	(99) 8	(100) 14				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 15  | (2) 20  | (3) 9   | (4) 17   | (5) 20  | (6) 19  | (7) 15  | (8) 13  |
| (9) 9   | (10) 15 | (11) 15 | (12) 18  | (13) 13 | (14) 20 | (15) 18 | (16) 19 |
| (17) 14 | (18) 20 | (19) 17 | (20) 13  | (21) 20 | (22) 15 | (23) 16 | (24) 5  |
| (25) 18 | (26) 20 | (27) 20 | (28) 20  | (29) 20 | (30) 17 | (31) 14 | (32) 16 |
| (33) 14 | (34) 13 | (35) 14 | (36) 17  | (37) 16 | (38) 7  | (39) 18 | (40) 16 |
| (41) 11 | (42) 20 | (43) 19 | (44) 15  | (45) 19 | (46) 6  | (47) 10 | (48) 9  |
| (49) 20 | (50) 10 | (51) 17 | (52) 16  | (53) 2  | (54) 9  | (55) 14 | (56) 17 |
| (57) 15 | (58) 15 | (59) 13 | (60) 16  | (61) 15 | (62) 11 | (63) 20 | (64) 20 |
| (65) 17 | (66) 17 | (67) 10 | (68) 20  | (69) 15 | (70) 19 | (71) 20 | (72) 19 |
| (73) 16 | (74) 18 | (75) 16 | (76) 18  | (77) 10 | (78) 19 | (79) 12 | (80) 16 |
| (81) 13 | (82) 16 | (83) 12 | (84) 6   | (85) 15 | (86) 19 | (87) 20 | (88) 16 |
| (89) 20 | (90) 20 | (91) 13 | (92) 11  | (93) 20 | (94) 16 | (95) 19 | (96) 17 |
| (97) 16 | (98) 19 | (99) 20 | (100) 12 |         |         |         |         |