

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $12 - 1 =$ | (2) $9 - 6 =$ | (3) $5 - 3 =$ | (4) $6 - 4 =$ |
| (5) $8 + 11 =$ | (6) $15 + 5 =$ | (7) $15 - 9 =$ | (8) $6 - 2 =$ |
| (9) $15 - 6 =$ | (10) $5 + 3 =$ | (11) $9 + 4 =$ | (12) $8 - 8 =$ |
| (13) $18 - 6 =$ | (14) $10 + 5 =$ | (15) $6 + 3 =$ | (16) $16 + 3 =$ |
| (17) $1 - 1 =$ | (18) $8 - 6 =$ | (19) $18 - 18 =$ | (20) $4 - 1 =$ |
| (21) $11 + 9 =$ | (22) $2 + 17 =$ | (23) $11 - 6 =$ | (24) $13 + 4 =$ |
| (25) $1 - 1 =$ | (26) $14 - 2 =$ | (27) $9 + 1 =$ | (28) $8 + 10 =$ |
| (29) $16 - 9 =$ | (30) $18 + 1 =$ | (31) $6 + 12 =$ | (32) $7 - 3 =$ |
| (33) $14 - 14 =$ | (34) $17 + 3 =$ | (35) $15 + 3 =$ | (36) $5 + 9 =$ |
| (37) $6 - 5 =$ | (38) $18 - 11 =$ | (39) $10 + 2 =$ | (40) $12 + 7 =$ |
| (41) $18 - 6 =$ | (42) $13 + 4 =$ | (43) $9 + 11 =$ | (44) $18 - 13 =$ |
| (45) $16 - 15 =$ | (46) $17 + 3 =$ | (47) $17 + 1 =$ | (48) $17 - 5 =$ |
| (49) $16 - 4 =$ | (50) $3 + 13 =$ | (51) $2 - 2 =$ | (52) $15 + 3 =$ |
| (53) $3 - 2 =$ | (54) $2 - 1 =$ | (55) $9 + 5 =$ | (56) $5 - 4 =$ |
| (57) $6 + 12 =$ | (58) $10 - 4 =$ | (59) $18 + 1 =$ | (60) $10 + 5 =$ |
| (61) $15 - 7 =$ | (62) $16 + 1 =$ | (63) $6 - 3 =$ | (64) $8 + 5 =$ |
| (65) $19 + 1 =$ | (66) $7 + 12 =$ | (67) $4 + 10 =$ | (68) $15 + 4 =$ |
| (69) $6 + 8 =$ | (70) $10 - 2 =$ | (71) $3 + 4 =$ | (72) $9 + 6 =$ |
| (73) $5 + 1 =$ | (74) $10 - 10 =$ | (75) $17 + 3 =$ | (76) $16 - 8 =$ |
| (77) $3 + 3 =$ | (78) $13 + 4 =$ | (79) $4 - 2 =$ | (80) $16 + 3 =$ |
| (81) $4 + 14 =$ | (82) $13 - 12 =$ | (83) $8 - 4 =$ | (84) $8 + 11 =$ |
| (85) $4 - 3 =$ | (86) $12 + 1 =$ | (87) $19 - 13 =$ | (88) $6 - 1 =$ |
| (89) $18 + 1 =$ | (90) $15 + 4 =$ | (91) $13 - 1 =$ | (92) $7 + 9 =$ |
| (93) $2 - 1 =$ | (94) $16 + 3 =$ | (95) $6 - 5 =$ | (96) $16 - 7 =$ |
| (97) $13 - 2 =$ | (98) $6 - 1 =$ | (99) $10 - 8 =$ | (100) $10 - 4 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $6 - 4 =$ | (2) $18 - 5 =$ | (3) $11 - 1 =$ | (4) $18 + 1 =$ |
| (5) $14 - 14 =$ | (6) $5 + 3 =$ | (7) $5 + 11 =$ | (8) $11 + 5 =$ |
| (9) $13 + 5 =$ | (10) $6 + 9 =$ | (11) $5 + 2 =$ | (12) $3 - 1 =$ |
| (13) $7 - 3 =$ | (14) $3 + 13 =$ | (15) $6 + 14 =$ | (16) $12 + 1 =$ |
| (17) $7 - 7 =$ | (18) $7 + 9 =$ | (19) $15 + 5 =$ | (20) $19 - 11 =$ |
| (21) $1 + 9 =$ | (22) $4 - 3 =$ | (23) $2 - 1 =$ | (24) $13 + 5 =$ |
| (25) $9 + 10 =$ | (26) $15 - 2 =$ | (27) $17 - 12 =$ | (28) $6 - 4 =$ |
| (29) $15 - 4 =$ | (30) $13 - 3 =$ | (31) $7 + 4 =$ | (32) $16 - 11 =$ |
| (33) $11 - 11 =$ | (34) $1 + 7 =$ | (35) $9 + 5 =$ | (36) $14 + 1 =$ |
| (37) $18 + 1 =$ | (38) $18 - 10 =$ | (39) $1 + 10 =$ | (40) $5 + 4 =$ |
| (41) $2 - 1 =$ | (42) $5 + 8 =$ | (43) $1 + 5 =$ | (44) $19 - 6 =$ |
| (45) $3 + 10 =$ | (46) $15 - 8 =$ | (47) $15 + 1 =$ | (48) $12 - 10 =$ |
| (49) $2 - 2 =$ | (50) $1 + 8 =$ | (51) $6 + 8 =$ | (52) $1 - 1 =$ |
| (53) $8 - 3 =$ | (54) $4 - 2 =$ | (55) $2 + 14 =$ | (56) $17 + 2 =$ |
| (57) $13 - 1 =$ | (58) $11 - 2 =$ | (59) $3 - 1 =$ | (60) $16 + 2 =$ |
| (61) $4 + 15 =$ | (62) $15 + 1 =$ | (63) $1 - 1 =$ | (64) $2 + 1 =$ |
| (65) $4 + 11 =$ | (66) $11 - 10 =$ | (67) $11 + 6 =$ | (68) $14 - 9 =$ |
| (69) $5 - 5 =$ | (70) $8 + 2 =$ | (71) $18 - 8 =$ | (72) $8 + 5 =$ |
| (73) $5 + 6 =$ | (74) $5 + 1 =$ | (75) $18 + 1 =$ | (76) $18 - 9 =$ |
| (77) $5 - 4 =$ | (78) $18 + 1 =$ | (79) $1 - 1 =$ | (80) $19 + 1 =$ |
| (81) $5 - 5 =$ | (82) $2 + 3 =$ | (83) $7 + 8 =$ | (84) $11 - 6 =$ |
| (85) $6 - 1 =$ | (86) $15 - 2 =$ | (87) $2 - 1 =$ | (88) $6 + 9 =$ |
| (89) $18 + 2 =$ | (90) $9 - 9 =$ | (91) $4 + 12 =$ | (92) $18 - 16 =$ |
| (93) $1 - 1 =$ | (94) $16 + 1 =$ | (95) $7 + 1 =$ | (96) $18 - 10 =$ |
| (97) $13 + 6 =$ | (98) $15 + 3 =$ | (99) $15 - 8 =$ | (100) $13 - 11 =$ |

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|------------------|------------------|-----------------|------------------|
| (1) $4 + 13 =$ | (2) $16 + 2 =$ | (3) $2 + 2 =$ | (4) $9 + 10 =$ |
| (5) $10 + 10 =$ | (6) $17 + 1 =$ | (7) $19 + 1 =$ | (8) $3 - 1 =$ |
| (9) $19 - 7 =$ | (10) $17 + 2 =$ | (11) $16 + 3 =$ | (12) $1 - 1 =$ |
| (13) $13 + 4 =$ | (14) $13 + 6 =$ | (15) $6 + 6 =$ | (16) $6 + 12 =$ |
| (17) $16 - 16 =$ | (18) $15 + 5 =$ | (19) $10 - 4 =$ | (20) $18 + 2 =$ |
| (21) $5 - 2 =$ | (22) $6 + 4 =$ | (23) $3 + 6 =$ | (24) $13 + 3 =$ |
| (25) $1 - 1 =$ | (26) $6 + 12 =$ | (27) $16 - 8 =$ | (28) $1 + 4 =$ |
| (29) $15 + 5 =$ | (30) $15 + 2 =$ | (31) $5 - 2 =$ | (32) $8 + 5 =$ |
| (33) $11 + 5 =$ | (34) $12 + 3 =$ | (35) $5 + 5 =$ | (36) $10 + 7 =$ |
| (37) $3 - 2 =$ | (38) $2 - 1 =$ | (39) $17 - 5 =$ | (40) $2 - 1 =$ |
| (41) $17 - 3 =$ | (42) $3 + 4 =$ | (43) $15 + 2 =$ | (44) $17 + 1 =$ |
| (45) $11 - 6 =$ | (46) $7 + 4 =$ | (47) $13 + 5 =$ | (48) $9 + 6 =$ |
| (49) $18 - 7 =$ | (50) $16 - 7 =$ | (51) $15 + 3 =$ | (52) $3 + 13 =$ |
| (53) $11 - 2 =$ | (54) $3 + 12 =$ | (55) $1 - 1 =$ | (56) $16 - 2 =$ |
| (57) $18 + 2 =$ | (58) $12 - 8 =$ | (59) $10 + 9 =$ | (60) $5 + 8 =$ |
| (61) $1 + 14 =$ | (62) $17 - 4 =$ | (63) $11 + 2 =$ | (64) $19 + 1 =$ |
| (65) $10 - 1 =$ | (66) $10 - 3 =$ | (67) $6 + 9 =$ | (68) $19 - 7 =$ |
| (69) $1 + 7 =$ | (70) $2 - 2 =$ | (71) $16 + 2 =$ | (72) $17 - 11 =$ |
| (73) $13 - 3 =$ | (74) $15 + 4 =$ | (75) $16 + 3 =$ | (76) $10 - 1 =$ |
| (77) $11 - 1 =$ | (78) $19 - 18 =$ | (79) $9 + 6 =$ | (80) $11 + 2 =$ |
| (81) $2 - 2 =$ | (82) $16 - 13 =$ | (83) $10 - 3 =$ | (84) $17 + 2 =$ |
| (85) $2 - 1 =$ | (86) $17 + 3 =$ | (87) $5 + 8 =$ | (88) $5 + 7 =$ |
| (89) $14 + 2 =$ | (90) $7 - 7 =$ | (91) $2 - 2 =$ | (92) $10 + 3 =$ |
| (93) $9 + 5 =$ | (94) $3 - 2 =$ | (95) $9 - 5 =$ | (96) $15 + 3 =$ |
| (97) $13 - 8 =$ | (98) $8 - 3 =$ | (99) $2 - 2 =$ | (100) $4 + 13 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $14 + 5 =$ | (2) $4 - 4 =$ | (3) $10 + 1 =$ | (4) $8 - 3 =$ |
| (5) $14 - 5 =$ | (6) $11 + 8 =$ | (7) $18 + 2 =$ | (8) $18 + 1 =$ |
| (9) $10 - 10 =$ | (10) $3 + 11 =$ | (11) $5 + 12 =$ | (12) $6 - 6 =$ |
| (13) $6 + 8 =$ | (14) $2 - 2 =$ | (15) $15 - 11 =$ | (16) $19 + 1 =$ |
| (17) $15 - 9 =$ | (18) $12 - 12 =$ | (19) $18 + 1 =$ | (20) $15 - 14 =$ |
| (21) $12 + 3 =$ | (22) $5 - 2 =$ | (23) $14 + 3 =$ | (24) $2 - 2 =$ |
| (25) $3 - 1 =$ | (26) $17 + 2 =$ | (27) $3 + 16 =$ | (28) $5 - 5 =$ |
| (29) $13 - 11 =$ | (30) $7 + 1 =$ | (31) $18 + 1 =$ | (32) $15 + 2 =$ |
| (33) $16 - 3 =$ | (34) $14 + 4 =$ | (35) $11 + 3 =$ | (36) $19 + 1 =$ |
| (37) $9 + 3 =$ | (38) $13 + 1 =$ | (39) $18 - 10 =$ | (40) $7 - 1 =$ |
| (41) $14 - 6 =$ | (42) $8 - 5 =$ | (43) $19 + 1 =$ | (44) $11 - 2 =$ |
| (45) $12 + 1 =$ | (46) $13 + 3 =$ | (47) $10 - 1 =$ | (48) $2 - 2 =$ |
| (49) $16 - 6 =$ | (50) $10 - 4 =$ | (51) $12 + 2 =$ | (52) $3 + 1 =$ |
| (53) $13 + 2 =$ | (54) $12 + 8 =$ | (55) $1 - 1 =$ | (56) $8 + 11 =$ |
| (57) $1 - 1 =$ | (58) $2 + 5 =$ | (59) $11 + 7 =$ | (60) $9 - 6 =$ |
| (61) $10 - 9 =$ | (62) $12 - 1 =$ | (63) $9 + 6 =$ | (64) $6 + 5 =$ |
| (65) $19 + 1 =$ | (66) $16 + 3 =$ | (67) $9 - 9 =$ | (68) $16 - 9 =$ |
| (69) $8 + 11 =$ | (70) $11 - 9 =$ | (71) $18 - 4 =$ | (72) $9 - 1 =$ |
| (73) $1 + 16 =$ | (74) $5 + 7 =$ | (75) $14 - 14 =$ | (76) $17 - 14 =$ |
| (77) $14 - 9 =$ | (78) $11 + 8 =$ | (79) $16 - 15 =$ | (80) $18 + 1 =$ |
| (81) $16 + 1 =$ | (82) $11 + 8 =$ | (83) $14 - 3 =$ | (84) $14 + 5 =$ |
| (85) $17 - 4 =$ | (86) $19 - 19 =$ | (87) $2 - 1 =$ | (88) $16 + 2 =$ |
| (89) $7 - 3 =$ | (90) $6 + 9 =$ | (91) $3 - 2 =$ | (92) $11 + 3 =$ |
| (93) $19 - 15 =$ | (94) $10 - 8 =$ | (95) $14 + 3 =$ | (96) $1 - 1 =$ |
| (97) $5 - 3 =$ | (98) $18 + 2 =$ | (99) $1 + 6 =$ | (100) $2 - 2 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $10 + 4 =$ | (2) $14 - 9 =$ | (3) $4 + 15 =$ | (4) $9 - 6 =$ |
| (5) $12 + 4 =$ | (6) $12 + 8 =$ | (7) $18 + 2 =$ | (8) $8 + 1 =$ |
| (9) $10 + 7 =$ | (10) $17 - 1 =$ | (11) $4 - 2 =$ | (12) $6 + 5 =$ |
| (13) $7 - 4 =$ | (14) $13 + 1 =$ | (15) $18 - 10 =$ | (16) $7 + 8 =$ |
| (17) $10 - 10 =$ | (18) $6 - 1 =$ | (19) $13 - 8 =$ | (20) $18 - 17 =$ |
| (21) $1 - 1 =$ | (22) $12 - 9 =$ | (23) $11 + 2 =$ | (24) $3 + 1 =$ |
| (25) $12 - 12 =$ | (26) $12 - 11 =$ | (27) $18 + 2 =$ | (28) $3 - 1 =$ |
| (29) $2 + 12 =$ | (30) $6 + 8 =$ | (31) $13 - 1 =$ | (32) $10 - 4 =$ |
| (33) $16 + 3 =$ | (34) $8 + 4 =$ | (35) $6 + 7 =$ | (36) $13 + 5 =$ |
| (37) $15 - 1 =$ | (38) $16 + 2 =$ | (39) $13 - 5 =$ | (40) $7 + 11 =$ |
| (41) $11 - 10 =$ | (42) $2 + 14 =$ | (43) $5 - 3 =$ | (44) $11 - 3 =$ |
| (45) $3 + 11 =$ | (46) $9 - 2 =$ | (47) $2 - 2 =$ | (48) $9 + 4 =$ |
| (49) $13 + 6 =$ | (50) $16 + 1 =$ | (51) $14 + 6 =$ | (52) $4 - 3 =$ |
| (53) $3 + 10 =$ | (54) $12 - 2 =$ | (55) $17 - 6 =$ | (56) $8 + 10 =$ |
| (57) $6 + 4 =$ | (58) $16 - 15 =$ | (59) $1 - 1 =$ | (60) $16 - 3 =$ |
| (61) $9 - 8 =$ | (62) $2 - 1 =$ | (63) $2 + 5 =$ | (64) $5 + 8 =$ |
| (65) $1 + 14 =$ | (66) $5 + 9 =$ | (67) $17 + 1 =$ | (68) $12 + 6 =$ |
| (69) $18 - 8 =$ | (70) $1 - 1 =$ | (71) $9 + 11 =$ | (72) $6 + 4 =$ |
| (73) $2 - 2 =$ | (74) $12 + 1 =$ | (75) $7 - 6 =$ | (76) $10 - 6 =$ |
| (77) $6 - 4 =$ | (78) $17 + 3 =$ | (79) $8 + 2 =$ | (80) $18 + 1 =$ |
| (81) $1 - 1 =$ | (82) $12 - 4 =$ | (83) $16 + 3 =$ | (84) $2 - 1 =$ |
| (85) $13 - 13 =$ | (86) $1 + 5 =$ | (87) $9 - 5 =$ | (88) $11 + 6 =$ |
| (89) $17 + 1 =$ | (90) $18 - 2 =$ | (91) $7 + 11 =$ | (92) $18 + 1 =$ |
| (93) $12 + 6 =$ | (94) $17 + 3 =$ | (95) $7 - 7 =$ | (96) $6 + 11 =$ |
| (97) $15 + 3 =$ | (98) $4 + 14 =$ | (99) $19 + 1 =$ | (100) $14 + 5 =$ |

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| (1) $13 - 5 =$ | (2) $5 + 6 =$ | (3) $13 - 8 =$ | (4) $19 - 13 =$ |
| (5) $17 - 3 =$ | (6) $10 - 5 =$ | (7) $3 - 2 =$ | (8) $17 - 7 =$ |
| (9) $6 + 14 =$ | (10) $17 + 2 =$ | (11) $3 - 2 =$ | (12) $2 - 1 =$ |
| (13) $17 - 12 =$ | (14) $4 + 6 =$ | (15) $2 - 2 =$ | (16) $10 - 2 =$ |
| (17) $12 + 2 =$ | (18) $17 - 13 =$ | (19) $15 + 3 =$ | (20) $19 + 1 =$ |
| (21) $10 + 6 =$ | (22) $2 + 16 =$ | (23) $11 + 8 =$ | (24) $5 + 6 =$ |
| (25) $6 + 13 =$ | (26) $8 - 8 =$ | (27) $16 + 3 =$ | (28) $7 + 7 =$ |
| (29) $6 - 2 =$ | (30) $13 + 4 =$ | (31) $12 + 8 =$ | (32) $13 + 4 =$ |
| (33) $4 - 4 =$ | (34) $10 + 4 =$ | (35) $14 + 6 =$ | (36) $16 - 14 =$ |
| (37) $16 - 3 =$ | (38) $11 - 11 =$ | (39) $8 - 7 =$ | (40) $7 - 2 =$ |
| (41) $7 + 4 =$ | (42) $9 - 8 =$ | (43) $17 + 2 =$ | (44) $3 - 2 =$ |
| (45) $11 - 2 =$ | (46) $16 + 2 =$ | (47) $4 - 4 =$ | (48) $6 + 2 =$ |
| (49) $10 - 3 =$ | (50) $4 + 9 =$ | (51) $17 + 3 =$ | (52) $11 + 4 =$ |
| (53) $10 + 6 =$ | (54) $17 - 1 =$ | (55) $5 - 4 =$ | (56) $15 + 1 =$ |
| (57) $12 - 6 =$ | (58) $19 + 1 =$ | (59) $19 - 6 =$ | (60) $3 - 3 =$ |
| (61) $6 + 4 =$ | (62) $6 - 1 =$ | (63) $12 + 6 =$ | (64) $17 + 3 =$ |
| (65) $1 + 7 =$ | (66) $11 - 7 =$ | (67) $12 - 7 =$ | (68) $15 - 11 =$ |
| (69) $19 - 15 =$ | (70) $7 + 7 =$ | (71) $7 + 1 =$ | (72) $13 - 1 =$ |
| (73) $2 + 10 =$ | (74) $8 - 6 =$ | (75) $18 + 1 =$ | (76) $17 - 10 =$ |
| (77) $14 - 5 =$ | (78) $10 + 2 =$ | (79) $5 - 3 =$ | (80) $1 - 1 =$ |
| (81) $13 - 4 =$ | (82) $12 - 5 =$ | (83) $18 + 1 =$ | (84) $3 + 1 =$ |
| (85) $3 + 14 =$ | (86) $7 + 11 =$ | (87) $1 - 1 =$ | (88) $18 + 1 =$ |
| (89) $15 + 3 =$ | (90) $12 - 1 =$ | (91) $8 - 2 =$ | (92) $1 - 1 =$ |
| (93) $14 + 1 =$ | (94) $14 + 6 =$ | (95) $17 + 2 =$ | (96) $8 - 1 =$ |
| (97) $11 + 3 =$ | (98) $9 - 4 =$ | (99) $5 - 5 =$ | (100) $16 - 11 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $10 - 6 =$ | (2) $14 + 6 =$ | (3) $17 - 2 =$ | (4) $3 - 1 =$ |
| (5) $5 - 4 =$ | (6) $5 - 5 =$ | (7) $7 + 13 =$ | (8) $16 - 1 =$ |
| (9) $14 - 7 =$ | (10) $8 - 7 =$ | (11) $1 - 1 =$ | (12) $9 + 4 =$ |
| (13) $4 - 4 =$ | (14) $18 - 4 =$ | (15) $14 + 4 =$ | (16) $8 + 9 =$ |
| (17) $7 + 3 =$ | (18) $6 + 1 =$ | (19) $7 - 7 =$ | (20) $14 + 6 =$ |
| (21) $5 - 2 =$ | (22) $15 + 5 =$ | (23) $10 + 7 =$ | (24) $19 - 7 =$ |
| (25) $8 + 10 =$ | (26) $13 - 5 =$ | (27) $1 + 3 =$ | (28) $3 - 3 =$ |
| (29) $11 + 9 =$ | (30) $9 - 5 =$ | (31) $13 + 4 =$ | (32) $13 + 7 =$ |
| (33) $14 - 2 =$ | (34) $8 - 1 =$ | (35) $12 - 2 =$ | (36) $15 + 3 =$ |
| (37) $6 + 1 =$ | (38) $6 - 2 =$ | (39) $19 + 1 =$ | (40) $10 + 9 =$ |
| (41) $7 - 6 =$ | (42) $7 + 8 =$ | (43) $14 - 6 =$ | (44) $15 - 8 =$ |
| (45) $10 + 1 =$ | (46) $14 - 2 =$ | (47) $18 + 2 =$ | (48) $6 + 14 =$ |
| (49) $15 + 4 =$ | (50) $15 + 1 =$ | (51) $3 - 2 =$ | (52) $12 - 7 =$ |
| (53) $7 - 3 =$ | (54) $15 + 1 =$ | (55) $18 + 2 =$ | (56) $8 - 8 =$ |
| (57) $10 - 4 =$ | (58) $5 - 1 =$ | (59) $18 - 6 =$ | (60) $1 - 1 =$ |
| (61) $5 - 2 =$ | (62) $12 + 1 =$ | (63) $17 + 2 =$ | (64) $15 - 13 =$ |
| (65) $10 - 1 =$ | (66) $8 - 5 =$ | (67) $6 + 1 =$ | (68) $15 + 4 =$ |
| (69) $8 + 8 =$ | (70) $12 + 2 =$ | (71) $8 + 11 =$ | (72) $1 - 1 =$ |
| (73) $11 + 8 =$ | (74) $12 + 4 =$ | (75) $6 - 1 =$ | (76) $4 - 2 =$ |
| (77) $12 + 4 =$ | (78) $3 + 15 =$ | (79) $14 - 7 =$ | (80) $8 + 5 =$ |
| (81) $10 - 3 =$ | (82) $16 + 4 =$ | (83) $18 - 8 =$ | (84) $14 - 2 =$ |
| (85) $17 + 3 =$ | (86) $16 - 3 =$ | (87) $18 - 8 =$ | (88) $1 + 16 =$ |
| (89) $3 - 2 =$ | (90) $3 + 15 =$ | (91) $9 - 7 =$ | (92) $6 - 6 =$ |
| (93) $11 - 8 =$ | (94) $10 + 3 =$ | (95) $19 + 1 =$ | (96) $13 + 3 =$ |
| (97) $18 - 8 =$ | (98) $18 + 1 =$ | (99) $15 + 3 =$ | (100) $9 + 1 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 11	(2) 3	(3) 2	(4) 2
(5) 19	(6) 20	(7) 6	(8) 4
(9) 9	(10) 8	(11) 13	(12) 0
(13) 12	(14) 15	(15) 9	(16) 19
(17) 0	(18) 2	(19) 0	(20) 3
(21) 20	(22) 19	(23) 5	(24) 17
(25) 0	(26) 12	(27) 10	(28) 18
(29) 7	(30) 19	(31) 18	(32) 4
(33) 0	(34) 20	(35) 18	(36) 14
(37) 1	(38) 7	(39) 12	(40) 19
(41) 12	(42) 17	(43) 20	(44) 5
(45) 1	(46) 20	(47) 18	(48) 12
(49) 12	(50) 16	(51) 0	(52) 18
(53) 1	(54) 1	(55) 14	(56) 1
(57) 18	(58) 6	(59) 19	(60) 15
(61) 8	(62) 17	(63) 3	(64) 13
(65) 20	(66) 19	(67) 14	(68) 19
(69) 14	(70) 8	(71) 7	(72) 15
(73) 6	(74) 0	(75) 20	(76) 8
(77) 6	(78) 17	(79) 2	(80) 19
(81) 18	(82) 1	(83) 4	(84) 19
(85) 1	(86) 13	(87) 6	(88) 5
(89) 19	(90) 19	(91) 12	(92) 16
(93) 1	(94) 19	(95) 1	(96) 9
(97) 11	(98) 5	(99) 2	(100) 6

二十以内加减法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 2 | (2) 13 | (3) 10 | (4) 19 |
| (5) 0 | (6) 8 | (7) 16 | (8) 16 |
| (9) 18 | (10) 15 | (11) 7 | (12) 2 |
| (13) 4 | (14) 16 | (15) 20 | (16) 13 |
| (17) 0 | (18) 16 | (19) 20 | (20) 8 |
| (21) 10 | (22) 1 | (23) 1 | (24) 18 |
| (25) 19 | (26) 13 | (27) 5 | (28) 2 |
| (29) 11 | (30) 10 | (31) 11 | (32) 5 |
| (33) 0 | (34) 8 | (35) 14 | (36) 15 |
| (37) 19 | (38) 8 | (39) 11 | (40) 9 |
| (41) 1 | (42) 13 | (43) 6 | (44) 13 |
| (45) 13 | (46) 7 | (47) 16 | (48) 2 |
| (49) 0 | (50) 9 | (51) 14 | (52) 0 |
| (53) 5 | (54) 2 | (55) 16 | (56) 19 |
| (57) 12 | (58) 9 | (59) 2 | (60) 18 |
| (61) 19 | (62) 16 | (63) 0 | (64) 3 |
| (65) 15 | (66) 1 | (67) 17 | (68) 5 |
| (69) 0 | (70) 10 | (71) 10 | (72) 13 |
| (73) 11 | (74) 6 | (75) 19 | (76) 9 |
| (77) 1 | (78) 19 | (79) 0 | (80) 20 |
| (81) 0 | (82) 5 | (83) 15 | (84) 5 |
| (85) 5 | (86) 13 | (87) 1 | (88) 15 |
| (89) 20 | (90) 0 | (91) 16 | (92) 2 |
| (93) 0 | (94) 17 | (95) 8 | (96) 8 |
| (97) 19 | (98) 18 | (99) 7 | (100) 2 |

二十以内加减法计算练习题答案

第3页答案

(1) 17	(2) 18	(3) 4	(4) 19
(5) 20	(6) 18	(7) 20	(8) 2
(9) 12	(10) 19	(11) 19	(12) 0
(13) 17	(14) 19	(15) 12	(16) 18
(17) 0	(18) 20	(19) 6	(20) 20
(21) 3	(22) 10	(23) 9	(24) 16
(25) 0	(26) 18	(27) 8	(28) 5
(29) 20	(30) 17	(31) 3	(32) 13
(33) 16	(34) 15	(35) 10	(36) 17
(37) 1	(38) 1	(39) 12	(40) 1
(41) 14	(42) 7	(43) 17	(44) 18
(45) 5	(46) 11	(47) 18	(48) 15
(49) 11	(50) 9	(51) 18	(52) 16
(53) 9	(54) 15	(55) 0	(56) 14
(57) 20	(58) 4	(59) 19	(60) 13
(61) 15	(62) 13	(63) 13	(64) 20
(65) 9	(66) 7	(67) 15	(68) 12
(69) 8	(70) 0	(71) 18	(72) 6
(73) 10	(74) 19	(75) 19	(76) 9
(77) 10	(78) 1	(79) 15	(80) 13
(81) 0	(82) 3	(83) 7	(84) 19
(85) 1	(86) 20	(87) 13	(88) 12
(89) 16	(90) 0	(91) 0	(92) 13
(93) 14	(94) 1	(95) 4	(96) 18
(97) 5	(98) 5	(99) 0	(100) 17

二十以内加减法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 19 | (2) 0 | (3) 11 | (4) 5 |
| (5) 9 | (6) 19 | (7) 20 | (8) 19 |
| (9) 0 | (10) 14 | (11) 17 | (12) 0 |
| (13) 14 | (14) 0 | (15) 4 | (16) 20 |
| (17) 6 | (18) 0 | (19) 19 | (20) 1 |
| (21) 15 | (22) 3 | (23) 17 | (24) 0 |
| (25) 2 | (26) 19 | (27) 19 | (28) 0 |
| (29) 2 | (30) 8 | (31) 19 | (32) 17 |
| (33) 13 | (34) 18 | (35) 14 | (36) 20 |
| (37) 12 | (38) 14 | (39) 8 | (40) 6 |
| (41) 8 | (42) 3 | (43) 20 | (44) 9 |
| (45) 13 | (46) 16 | (47) 9 | (48) 0 |
| (49) 10 | (50) 6 | (51) 14 | (52) 4 |
| (53) 15 | (54) 20 | (55) 0 | (56) 19 |
| (57) 0 | (58) 7 | (59) 18 | (60) 3 |
| (61) 1 | (62) 11 | (63) 15 | (64) 11 |
| (65) 20 | (66) 19 | (67) 0 | (68) 7 |
| (69) 19 | (70) 2 | (71) 14 | (72) 8 |
| (73) 17 | (74) 12 | (75) 0 | (76) 3 |
| (77) 5 | (78) 19 | (79) 1 | (80) 19 |
| (81) 17 | (82) 19 | (83) 11 | (84) 19 |
| (85) 13 | (86) 0 | (87) 1 | (88) 18 |
| (89) 4 | (90) 15 | (91) 1 | (92) 14 |
| (93) 4 | (94) 2 | (95) 17 | (96) 0 |
| (97) 2 | (98) 20 | (99) 7 | (100) 0 |

二十以内加减法计算练习题答案

第5页答案

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|---------|---------|---------|----------|
| (1) 14 | (2) 5 | (3) 19 | (4) 3 |
| (5) 16 | (6) 20 | (7) 20 | (8) 9 |
| (9) 17 | (10) 16 | (11) 2 | (12) 11 |
| (13) 3 | (14) 14 | (15) 8 | (16) 15 |
| (17) 0 | (18) 5 | (19) 5 | (20) 1 |
| (21) 0 | (22) 3 | (23) 13 | (24) 4 |
| (25) 0 | (26) 1 | (27) 20 | (28) 2 |
| (29) 14 | (30) 14 | (31) 12 | (32) 6 |
| (33) 19 | (34) 12 | (35) 13 | (36) 18 |
| (37) 14 | (38) 18 | (39) 8 | (40) 18 |
| (41) 1 | (42) 16 | (43) 2 | (44) 8 |
| (45) 14 | (46) 7 | (47) 0 | (48) 13 |
| (49) 19 | (50) 17 | (51) 20 | (52) 1 |
| (53) 13 | (54) 10 | (55) 11 | (56) 18 |
| (57) 10 | (58) 1 | (59) 0 | (60) 13 |
| (61) 1 | (62) 1 | (63) 7 | (64) 13 |
| (65) 15 | (66) 14 | (67) 18 | (68) 18 |
| (69) 10 | (70) 0 | (71) 20 | (72) 10 |
| (73) 0 | (74) 13 | (75) 1 | (76) 4 |
| (77) 2 | (78) 20 | (79) 10 | (80) 19 |
| (81) 0 | (82) 8 | (83) 19 | (84) 1 |
| (85) 0 | (86) 6 | (87) 4 | (88) 17 |
| (89) 18 | (90) 16 | (91) 18 | (92) 19 |
| (93) 18 | (94) 20 | (95) 0 | (96) 17 |
| (97) 18 | (98) 18 | (99) 20 | (100) 19 |

二十以内加减法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 8 | (2) 11 | (3) 5 | (4) 6 |
| (5) 14 | (6) 5 | (7) 1 | (8) 10 |
| (9) 20 | (10) 19 | (11) 1 | (12) 1 |
| (13) 5 | (14) 10 | (15) 0 | (16) 8 |
| (17) 14 | (18) 4 | (19) 18 | (20) 20 |
| (21) 16 | (22) 18 | (23) 19 | (24) 11 |
| (25) 19 | (26) 0 | (27) 19 | (28) 14 |
| (29) 4 | (30) 17 | (31) 20 | (32) 17 |
| (33) 0 | (34) 14 | (35) 20 | (36) 2 |
| (37) 13 | (38) 0 | (39) 1 | (40) 5 |
| (41) 11 | (42) 1 | (43) 19 | (44) 1 |
| (45) 9 | (46) 18 | (47) 0 | (48) 8 |
| (49) 7 | (50) 13 | (51) 20 | (52) 15 |
| (53) 16 | (54) 16 | (55) 1 | (56) 16 |
| (57) 6 | (58) 20 | (59) 13 | (60) 0 |
| (61) 10 | (62) 5 | (63) 18 | (64) 20 |
| (65) 8 | (66) 4 | (67) 5 | (68) 4 |
| (69) 4 | (70) 14 | (71) 8 | (72) 12 |
| (73) 12 | (74) 2 | (75) 19 | (76) 7 |
| (77) 9 | (78) 12 | (79) 2 | (80) 0 |
| (81) 9 | (82) 7 | (83) 19 | (84) 4 |
| (85) 17 | (86) 18 | (87) 0 | (88) 19 |
| (89) 18 | (90) 11 | (91) 6 | (92) 0 |
| (93) 15 | (94) 20 | (95) 19 | (96) 7 |
| (97) 14 | (98) 5 | (99) 0 | (100) 5 |

二十以内加减法计算练习题答案

第7页答案

(1) 4	(2) 20	(3) 15	(4) 2
(5) 1	(6) 0	(7) 20	(8) 15
(9) 7	(10) 1	(11) 0	(12) 13
(13) 0	(14) 14	(15) 18	(16) 17
(17) 10	(18) 7	(19) 0	(20) 20
(21) 3	(22) 20	(23) 17	(24) 12
(25) 18	(26) 8	(27) 4	(28) 0
(29) 20	(30) 4	(31) 17	(32) 20
(33) 12	(34) 7	(35) 10	(36) 18
(37) 7	(38) 4	(39) 20	(40) 19
(41) 1	(42) 15	(43) 8	(44) 7
(45) 11	(46) 12	(47) 20	(48) 20
(49) 19	(50) 16	(51) 1	(52) 5
(53) 4	(54) 16	(55) 20	(56) 0
(57) 6	(58) 4	(59) 12	(60) 0
(61) 3	(62) 13	(63) 19	(64) 2
(65) 9	(66) 3	(67) 7	(68) 19
(69) 16	(70) 14	(71) 19	(72) 0
(73) 19	(74) 16	(75) 5	(76) 2
(77) 16	(78) 18	(79) 7	(80) 13
(81) 7	(82) 20	(83) 10	(84) 12
(85) 20	(86) 13	(87) 10	(88) 17
(89) 1	(90) 18	(91) 2	(92) 0
(93) 3	(94) 13	(95) 20	(96) 16
(97) 10	(98) 19	(99) 18	(100) 10