

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

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(4) $13 + 4 =$

(5) $15 + 5 =$

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(99) $15 + 3 =$

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| (69) $9 + 4 =$ | (70) $2 + 7 =$ | (71) $5 + 5 =$ | (72) $5 + 3 =$ |
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二十以内加法计算练习题答案

第1页答案

(1) 16	(2) 16	(3) 14	(4) 17	(5) 20	(6) 11	(7) 16	(8) 15
(9) 15	(10) 11	(11) 18	(12) 20	(13) 18	(14) 14	(15) 20	(16) 18
(17) 7	(18) 8	(19) 8	(20) 19	(21) 17	(22) 19	(23) 14	(24) 17
(25) 19	(26) 11	(27) 15	(28) 10	(29) 17	(30) 20	(31) 20	(32) 13
(33) 20	(34) 14	(35) 17	(36) 20	(37) 7	(38) 12	(39) 19	(40) 19
(41) 18	(42) 13	(43) 11	(44) 15	(45) 18	(46) 19	(47) 17	(48) 18
(49) 15	(50) 18	(51) 19	(52) 17	(53) 15	(54) 20	(55) 4	(56) 16
(57) 14	(58) 14	(59) 13	(60) 14	(61) 20	(62) 13	(63) 20	(64) 19
(65) 17	(66) 6	(67) 20	(68) 12	(69) 20	(70) 19	(71) 6	(72) 10
(73) 18	(74) 18	(75) 13	(76) 12	(77) 17	(78) 12	(79) 19	(80) 20
(81) 15	(82) 3	(83) 18	(84) 18	(85) 5	(86) 18	(87) 14	(88) 18
(89) 14	(90) 5	(91) 20	(92) 14	(93) 15	(94) 15	(95) 11	(96) 17
(97) 20	(98) 12	(99) 11	(100) 20				

第2页答案

(1) 19	(2) 20	(3) 15	(4) 18	(5) 19	(6) 18	(7) 16	(8) 19
(9) 15	(10) 8	(11) 14	(12) 19	(13) 15	(14) 17	(15) 9	(16) 20
(17) 9	(18) 20	(19) 19	(20) 17	(21) 15	(22) 16	(23) 14	(24) 17
(25) 16	(26) 13	(27) 8	(28) 18	(29) 17	(30) 18	(31) 20	(32) 18
(33) 4	(34) 9	(35) 11	(36) 15	(37) 14	(38) 17	(39) 20	(40) 9
(41) 13	(42) 15	(43) 16	(44) 20	(45) 9	(46) 20	(47) 11	(48) 19
(49) 12	(50) 15	(51) 15	(52) 17	(53) 11	(54) 14	(55) 11	(56) 16
(57) 11	(58) 18	(59) 17	(60) 11	(61) 20	(62) 16	(63) 15	(64) 18
(65) 20	(66) 17	(67) 19	(68) 17	(69) 20	(70) 17	(71) 20	(72) 17
(73) 17	(74) 18	(75) 14	(76) 10	(77) 19	(78) 17	(79) 14	(80) 11
(81) 20	(82) 13	(83) 13	(84) 16	(85) 20	(86) 20	(87) 19	(88) 16
(89) 12	(90) 18	(91) 16	(92) 12	(93) 18	(94) 15	(95) 15	(96) 18
(97) 20	(98) 16	(99) 18	(100) 19				

二十以内加法计算练习题答案

第3页答案

(1) 7	(2) 17	(3) 19	(4) 4	(5) 18	(6) 10	(7) 14	(8) 14
(9) 20	(10) 7	(11) 14	(12) 20	(13) 8	(14) 13	(15) 19	(16) 18
(17) 20	(18) 18	(19) 17	(20) 20	(21) 10	(22) 17	(23) 19	(24) 10
(25) 20	(26) 17	(27) 13	(28) 19	(29) 7	(30) 18	(31) 4	(32) 18
(33) 19	(34) 20	(35) 10	(36) 8	(37) 16	(38) 20	(39) 18	(40) 10
(41) 20	(42) 6	(43) 13	(44) 20	(45) 17	(46) 19	(47) 15	(48) 5
(49) 15	(50) 12	(51) 18	(52) 10	(53) 12	(54) 20	(55) 10	(56) 17
(57) 20	(58) 20	(59) 13	(60) 20	(61) 11	(62) 15	(63) 17	(64) 8
(65) 13	(66) 10	(67) 16	(68) 20	(69) 13	(70) 9	(71) 10	(72) 8
(73) 11	(74) 20	(75) 15	(76) 17	(77) 18	(78) 20	(79) 16	(80) 16
(81) 8	(82) 12	(83) 19	(84) 18	(85) 6	(86) 20	(87) 9	(88) 18
(89) 20	(90) 11	(91) 15	(92) 17	(93) 20	(94) 16	(95) 4	(96) 18
(97) 20	(98) 19	(99) 16	(100) 19				

第4页答案

(1) 19	(2) 15	(3) 20	(4) 17	(5) 13	(6) 16	(7) 20	(8) 15
(9) 18	(10) 20	(11) 17	(12) 20	(13) 17	(14) 18	(15) 7	(16) 20
(17) 20	(18) 20	(19) 17	(20) 9	(21) 6	(22) 18	(23) 20	(24) 20
(25) 7	(26) 8	(27) 16	(28) 16	(29) 13	(30) 19	(31) 19	(32) 20
(33) 11	(34) 18	(35) 11	(36) 19	(37) 8	(38) 20	(39) 20	(40) 13
(41) 17	(42) 18	(43) 12	(44) 14	(45) 18	(46) 20	(47) 7	(48) 15
(49) 20	(50) 13	(51) 18	(52) 13	(53) 19	(54) 11	(55) 18	(56) 19
(57) 19	(58) 17	(59) 18	(60) 11	(61) 19	(62) 20	(63) 16	(64) 10
(65) 17	(66) 12	(67) 20	(68) 4	(69) 19	(70) 19	(71) 16	(72) 14
(73) 16	(74) 20	(75) 14	(76) 20	(77) 18	(78) 16	(79) 12	(80) 20
(81) 20	(82) 15	(83) 9	(84) 17	(85) 8	(86) 8	(87) 18	(88) 12
(89) 16	(90) 17	(91) 16	(92) 18	(93) 19	(94) 15	(95) 19	(96) 17
(97) 19	(98) 6	(99) 8	(100) 8				

二十以内加法计算练习题答案

第5页答案

(1) 19	(2) 5	(3) 10	(4) 5	(5) 20	(6) 4	(7) 19	(8) 17
(9) 19	(10) 11	(11) 20	(12) 18	(13) 16	(14) 12	(15) 18	(16) 20
(17) 10	(18) 20	(19) 20	(20) 20	(21) 14	(22) 18	(23) 17	(24) 13
(25) 20	(26) 13	(27) 13	(28) 20	(29) 13	(30) 20	(31) 12	(32) 17
(33) 10	(34) 17	(35) 17	(36) 5	(37) 19	(38) 13	(39) 14	(40) 17
(41) 9	(42) 10	(43) 17	(44) 19	(45) 19	(46) 12	(47) 20	(48) 17
(49) 17	(50) 11	(51) 19	(52) 9	(53) 19	(54) 13	(55) 20	(56) 12
(57) 17	(58) 18	(59) 20	(60) 18	(61) 7	(62) 8	(63) 20	(64) 14
(65) 19	(66) 16	(67) 16	(68) 12	(69) 18	(70) 20	(71) 20	(72) 19
(73) 2	(74) 18	(75) 19	(76) 15	(77) 19	(78) 13	(79) 7	(80) 20
(81) 4	(82) 20	(83) 12	(84) 12	(85) 20	(86) 17	(87) 19	(88) 12
(89) 16	(90) 8	(91) 8	(92) 20	(93) 16	(94) 20	(95) 18	(96) 13
(97) 20	(98) 20	(99) 19	(100) 16				

第6页答案

(1) 18	(2) 19	(3) 19	(4) 19	(5) 20	(6) 18	(7) 11	(8) 6
(9) 17	(10) 20	(11) 6	(12) 5	(13) 19	(14) 10	(15) 8	(16) 18
(17) 17	(18) 18	(19) 15	(20) 19	(21) 16	(22) 19	(23) 18	(24) 15
(25) 10	(26) 20	(27) 20	(28) 19	(29) 18	(30) 16	(31) 10	(32) 11
(33) 4	(34) 12	(35) 10	(36) 14	(37) 18	(38) 12	(39) 18	(40) 15
(41) 7	(42) 4	(43) 18	(44) 12	(45) 18	(46) 14	(47) 20	(48) 12
(49) 19	(50) 9	(51) 18	(52) 17	(53) 13	(54) 3	(55) 12	(56) 7
(57) 16	(58) 20	(59) 16	(60) 12	(61) 19	(62) 13	(63) 12	(64) 14
(65) 13	(66) 16	(67) 12	(68) 19	(69) 14	(70) 18	(71) 20	(72) 15
(73) 8	(74) 17	(75) 19	(76) 14	(77) 18	(78) 19	(79) 7	(80) 4
(81) 14	(82) 18	(83) 13	(84) 8	(85) 19	(86) 15	(87) 19	(88) 18
(89) 20	(90) 17	(91) 11	(92) 17	(93) 16	(94) 6	(95) 16	(96) 19
(97) 15	(98) 16	(99) 20	(100) 19				

二十以内加法计算练习题答案

第7页答案

(1) 6	(2) 9	(3) 9	(4) 18	(5) 19	(6) 15	(7) 15	(8) 7
(9) 20	(10) 18	(11) 18	(12) 18	(13) 11	(14) 19	(15) 20	(16) 18
(17) 12	(18) 12	(19) 13	(20) 18	(21) 19	(22) 20	(23) 20	(24) 17
(25) 20	(26) 12	(27) 19	(28) 7	(29) 13	(30) 20	(31) 16	(32) 2
(33) 20	(34) 17	(35) 10	(36) 20	(37) 20	(38) 12	(39) 8	(40) 13
(41) 20	(42) 7	(43) 9	(44) 11	(45) 20	(46) 18	(47) 6	(48) 18
(49) 20	(50) 20	(51) 19	(52) 20	(53) 20	(54) 16	(55) 20	(56) 13
(57) 17	(58) 17	(59) 19	(60) 14	(61) 20	(62) 19	(63) 20	(64) 17
(65) 9	(66) 20	(67) 7	(68) 15	(69) 14	(70) 12	(71) 9	(72) 19
(73) 13	(74) 16	(75) 16	(76) 20	(77) 16	(78) 13	(79) 14	(80) 18
(81) 12	(82) 19	(83) 16	(84) 9	(85) 9	(86) 19	(87) 17	(88) 18
(89) 14	(90) 16	(91) 13	(92) 20	(93) 19	(94) 16	(95) 16	(96) 20
(97) 15	(98) 18	(99) 10	(100) 20				